

66789976

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

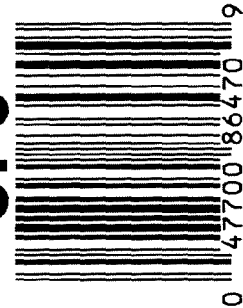
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6789976

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9976

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE		12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12-4-08	RT
490	MAGNAFLUX BOLT		12-9-08	MR
500	ROLLMARK CALIBER		12-9-08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

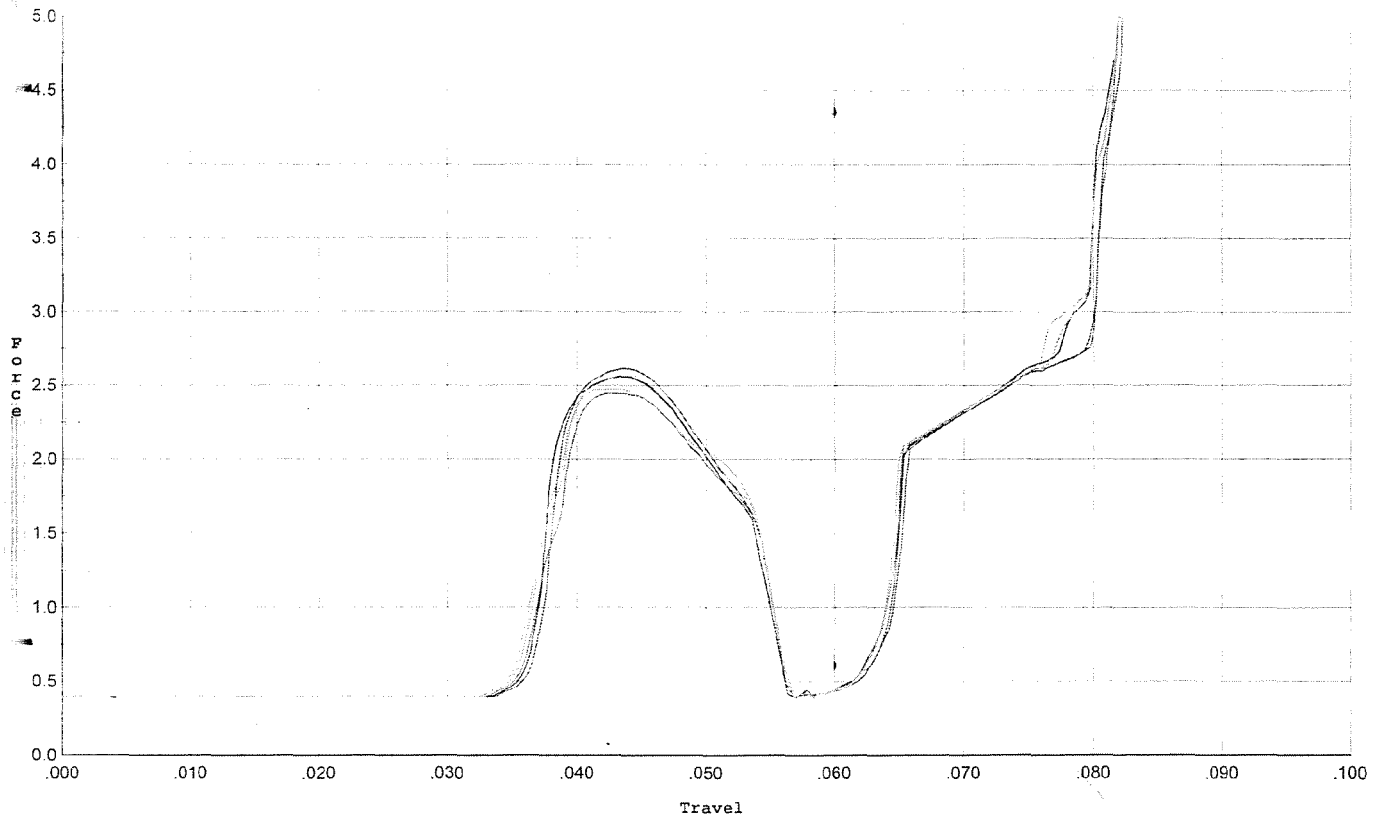
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	2-2-09	RH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-2-09	RH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	RH
	J) ASSEMBLE STOCK		1-19-09	RZ
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.52</u> <u>2.52</u> <u>2.44</u> <u>2.43</u>	1-30-09	NW
	C) FUNCTION		2-2-09	RH
690	PACK		2/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



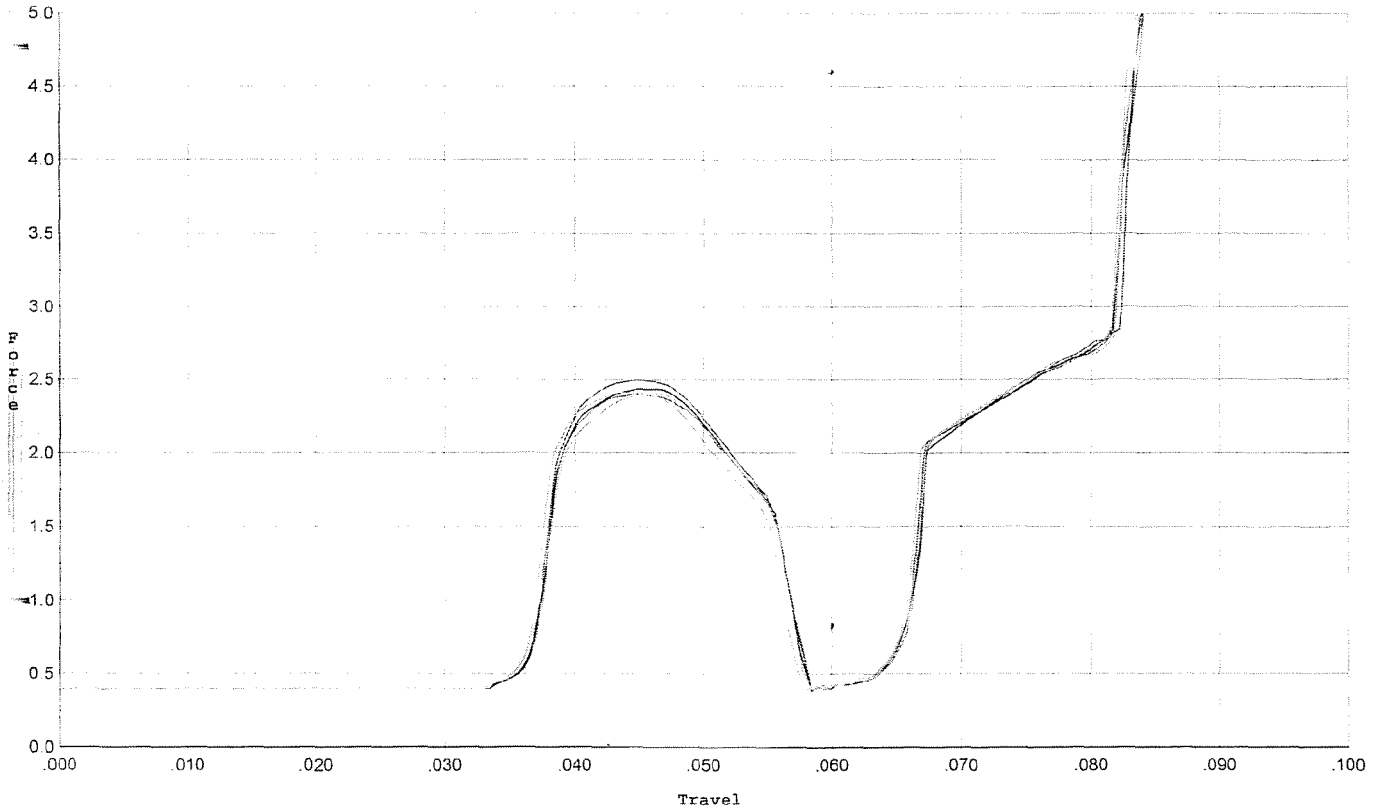
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.054	0.037	0.035	0.052		Set Trigger
2	2.560	0.055	0.036	0.034	0.053		Set Trigger
3	2.445	0.054	0.036	0.034	0.051		Set Trigger
4	2.474	0.054	0.036	0.034	0.052		Set Trigger
5	2.571	0.054	0.035	0.034	0.054		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



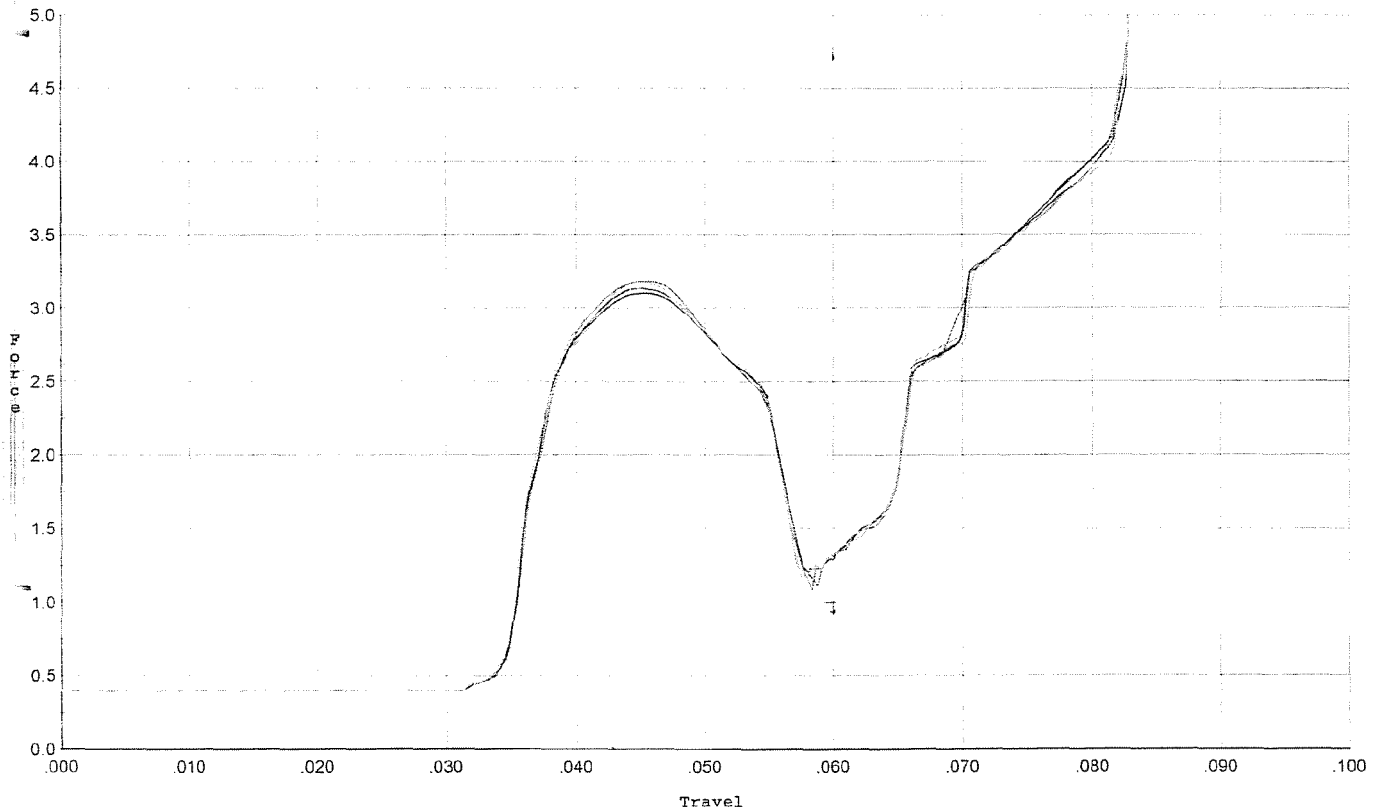
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.056	0.037	0.035	0.055		Set Trigger
2	2.433	0.056	0.037	0.035	0.054		Set Trigger
3	2.399	0.056	0.037	0.035	0.054		Set Trigger
4	2.400	0.056	0.036	0.035	0.054		Set Trigger
5	2.409	0.055	0.036	0.035	0.054		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



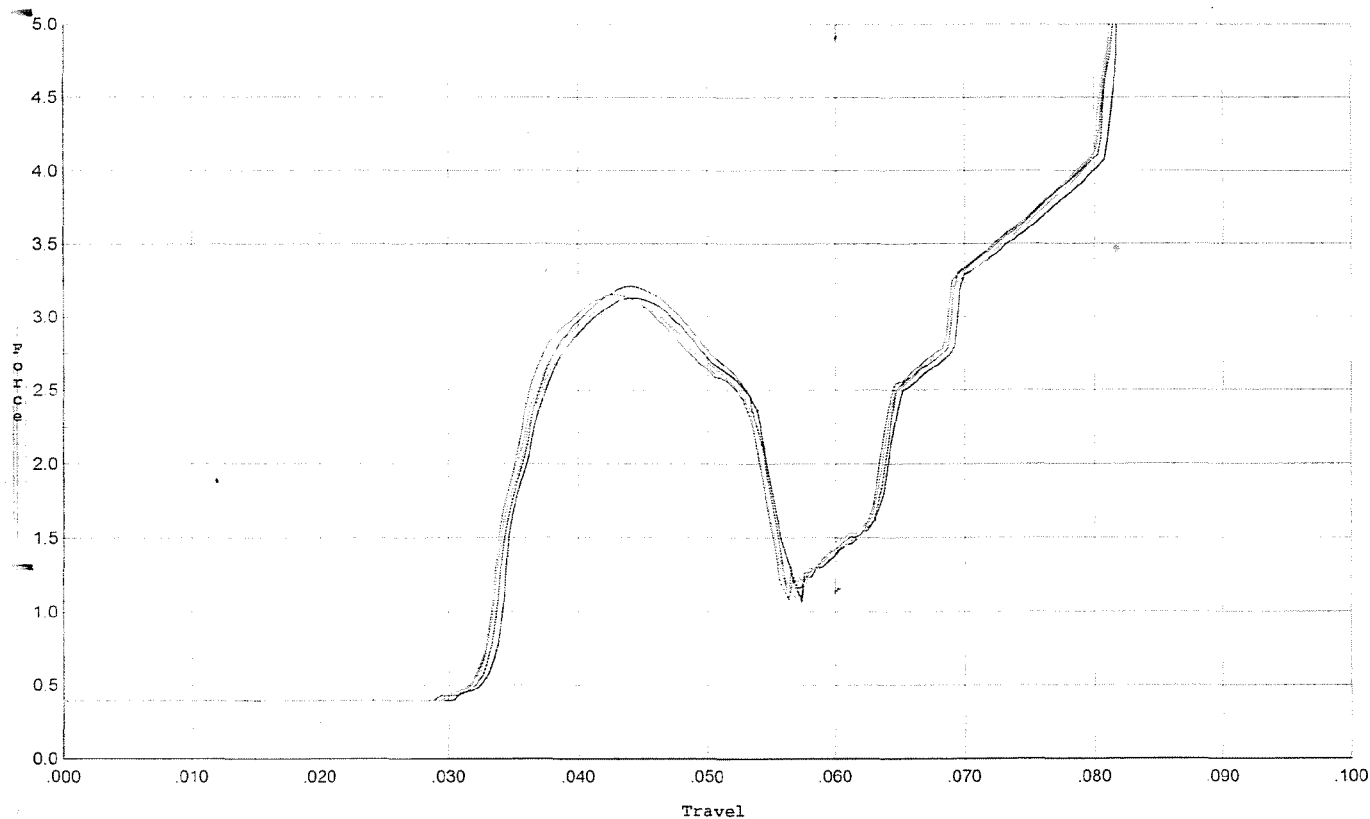
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.055	0.035	0.033	0.068		Set Trigger
2	3.101	0.055	0.035	0.033	0.068		Set Trigger
3	3.183	0.055	0.035	0.033	0.068		Set Trigger
4	3.139	0.055	0.035	0.033	0.068		Set Trigger
5	3.177	0.055	0.035	0.033	0.069		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



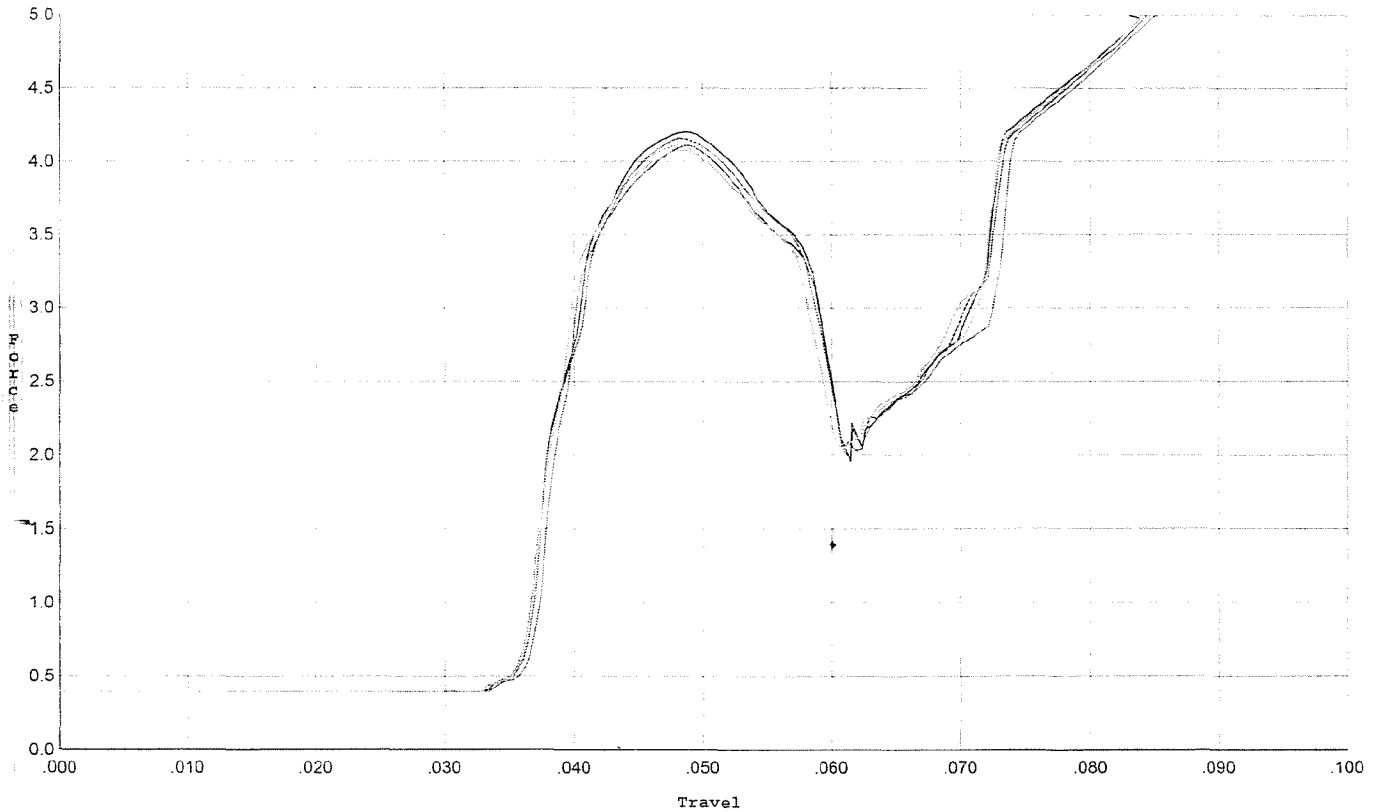
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.054	0.033	0.033	0.070		Set Trigger
2	3.130	0.054	0.033	0.033	0.068		Set Trigger
3	3.155	0.054	0.033	0.033	0.069		Set Trigger
4	3.120	0.053	0.032	0.033	0.068		Set Trigger
5	3.088	0.053	0.033	0.033	0.067		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



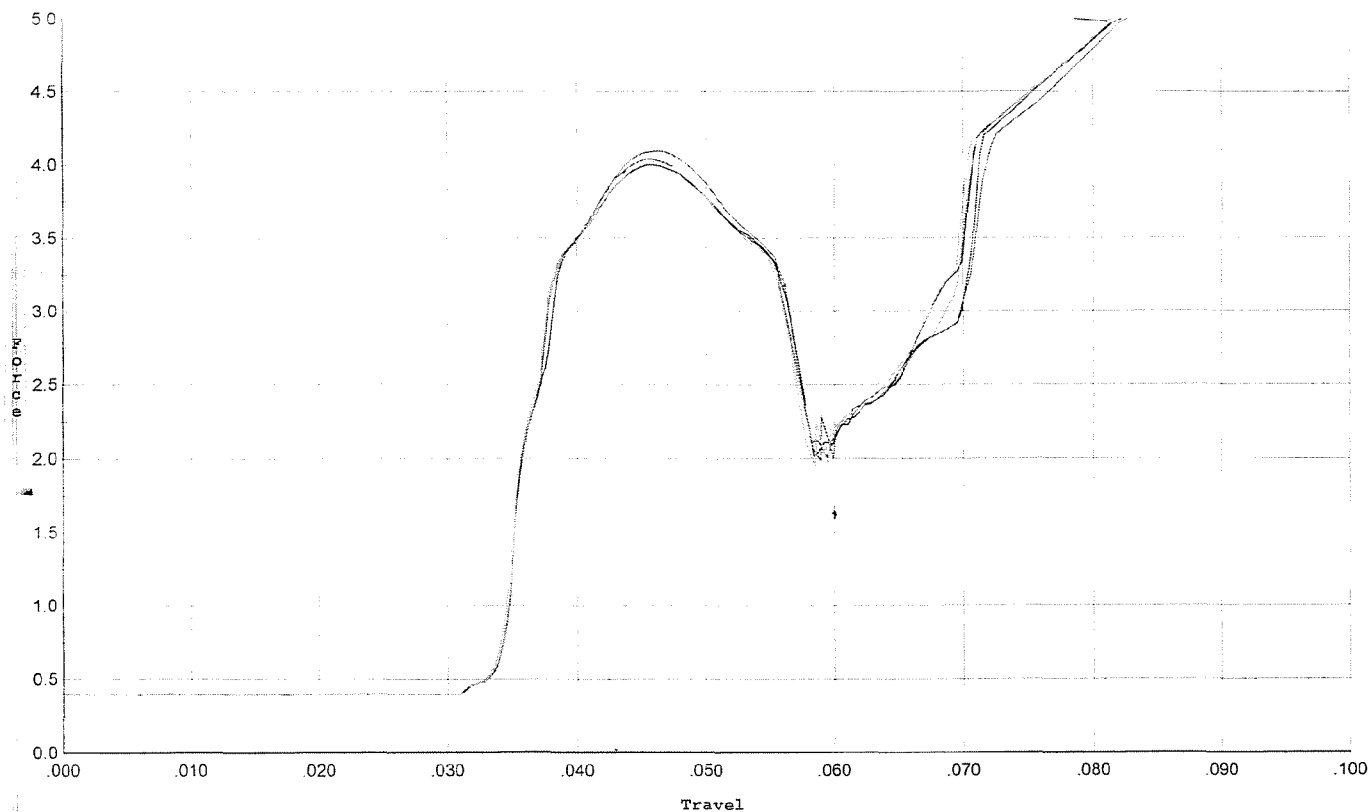
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.059	0.036	0.031	0.092		Set Trigger
2	4.204	0.059	0.036	0.031	0.094		Set Trigger
3	4.161	0.059	0.037	0.031	0.093		Set Trigger
4	4.078	0.057	0.036	0.032	0.089		Set Trigger
5	4.112	0.057	0.036	0.032	0.089		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



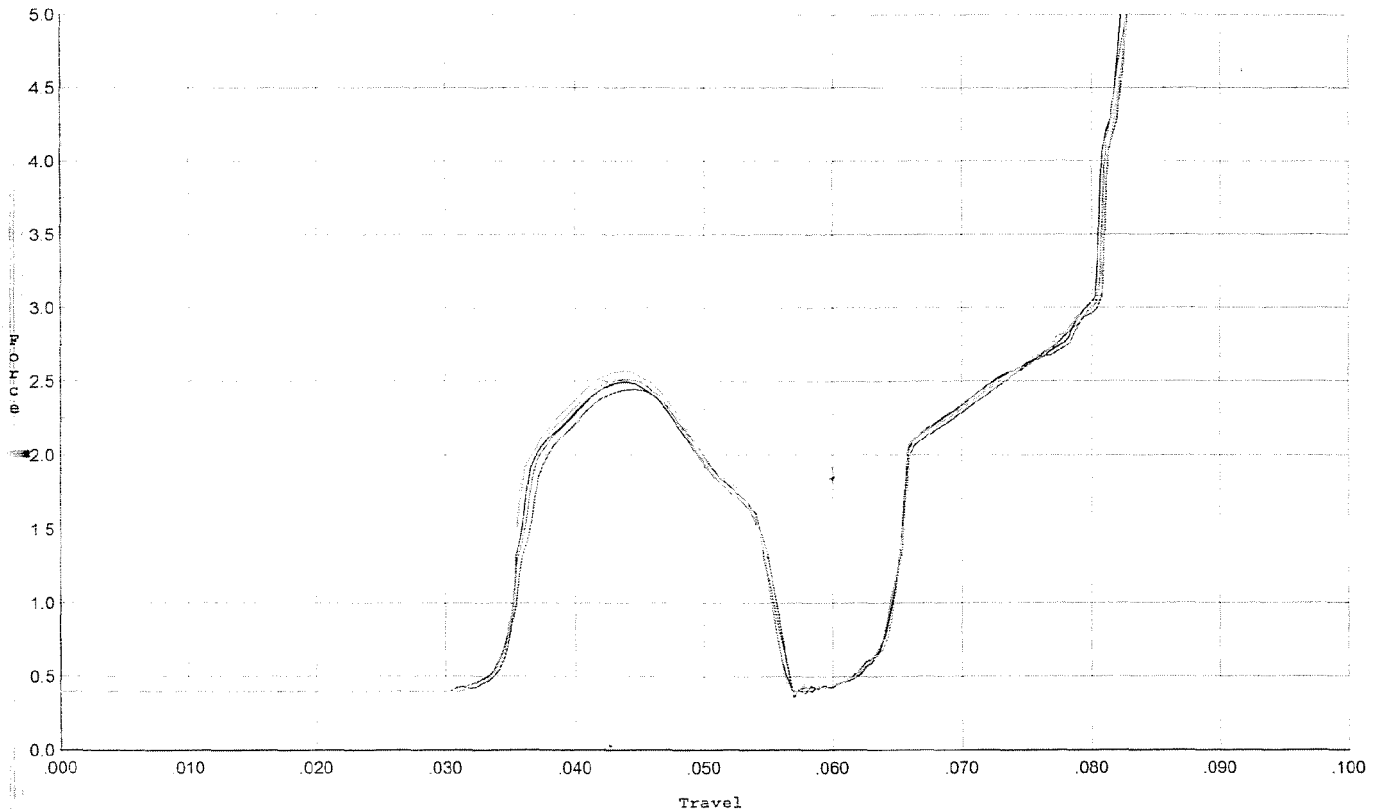
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.055	0.034	0.031	0.088		Set Trigger
2	3.998	0.056	0.034	0.031	0.089		Set Trigger
3	4.093	0.056	0.034	0.031	0.090		Set Trigger
4	4.018	0.056	0.034	0.031	0.088		Set Trigger
5	4.021	0.056	0.034	0.031	0.087		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



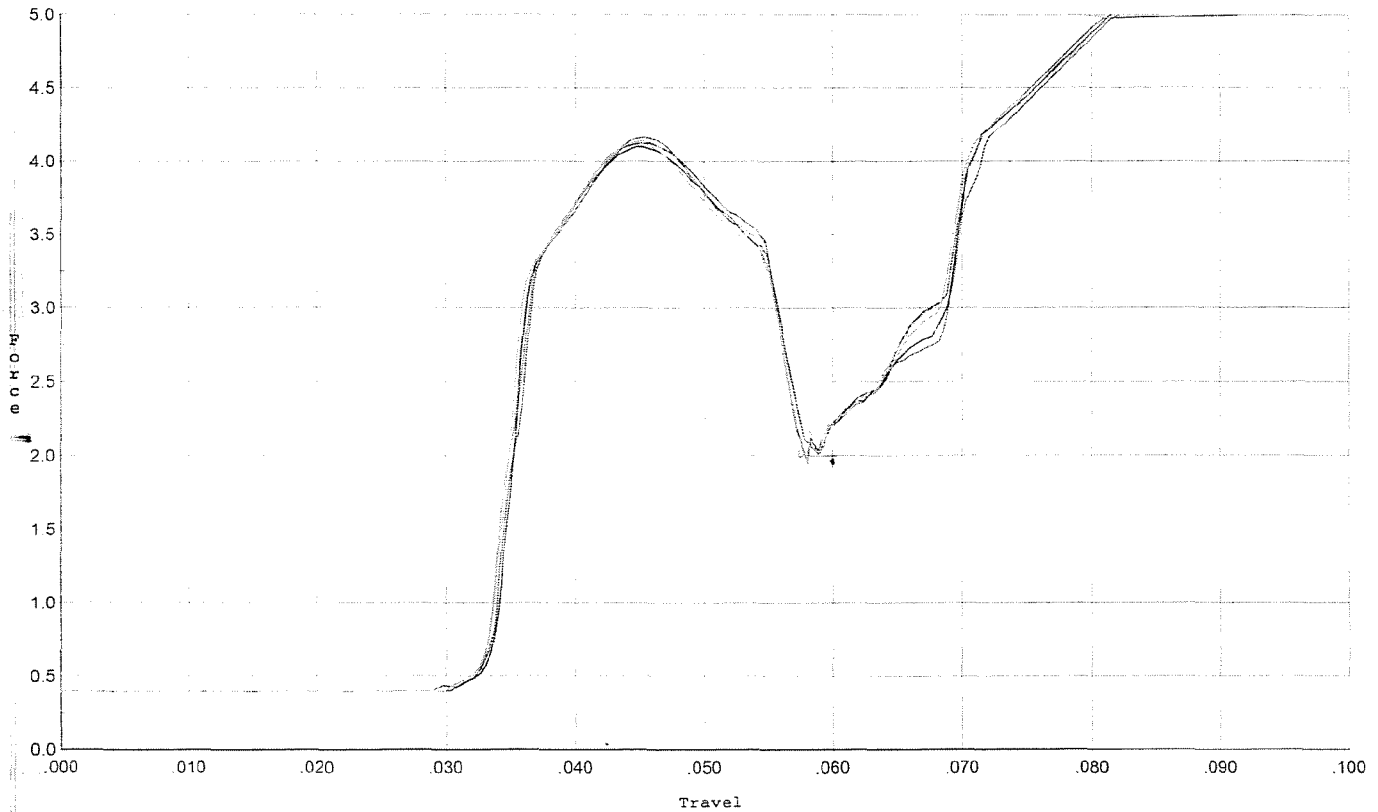
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.055	0.035	0.035	0.055		Set Trigger
2	2.491	0.054	0.034	0.034	0.055		Set Trigger
3	2.513	0.054	0.034	0.035	0.054		Set Trigger
4	2.518	0.054	0.034	0.035	0.055		Set Trigger
5	2.568	0.054	0.034	0.035	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.055	0.033	0.031	0.090		Set Trigger
2	4.100	0.055	0.033	0.031	0.090		Set Trigger
3	4.165	0.055	0.033	0.031	0.091		Set Trigger
4	4.141	0.055	0.033	0.031	0.091		Set Trigger
5	4.128	0.055	0.033	0.031	0.091		Set Trigger

Avg 4.13