

G678 9979

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



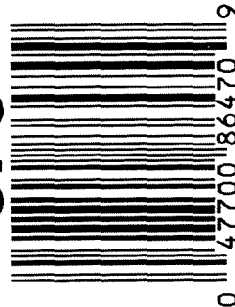
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789979

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	12/9/08	(P)
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

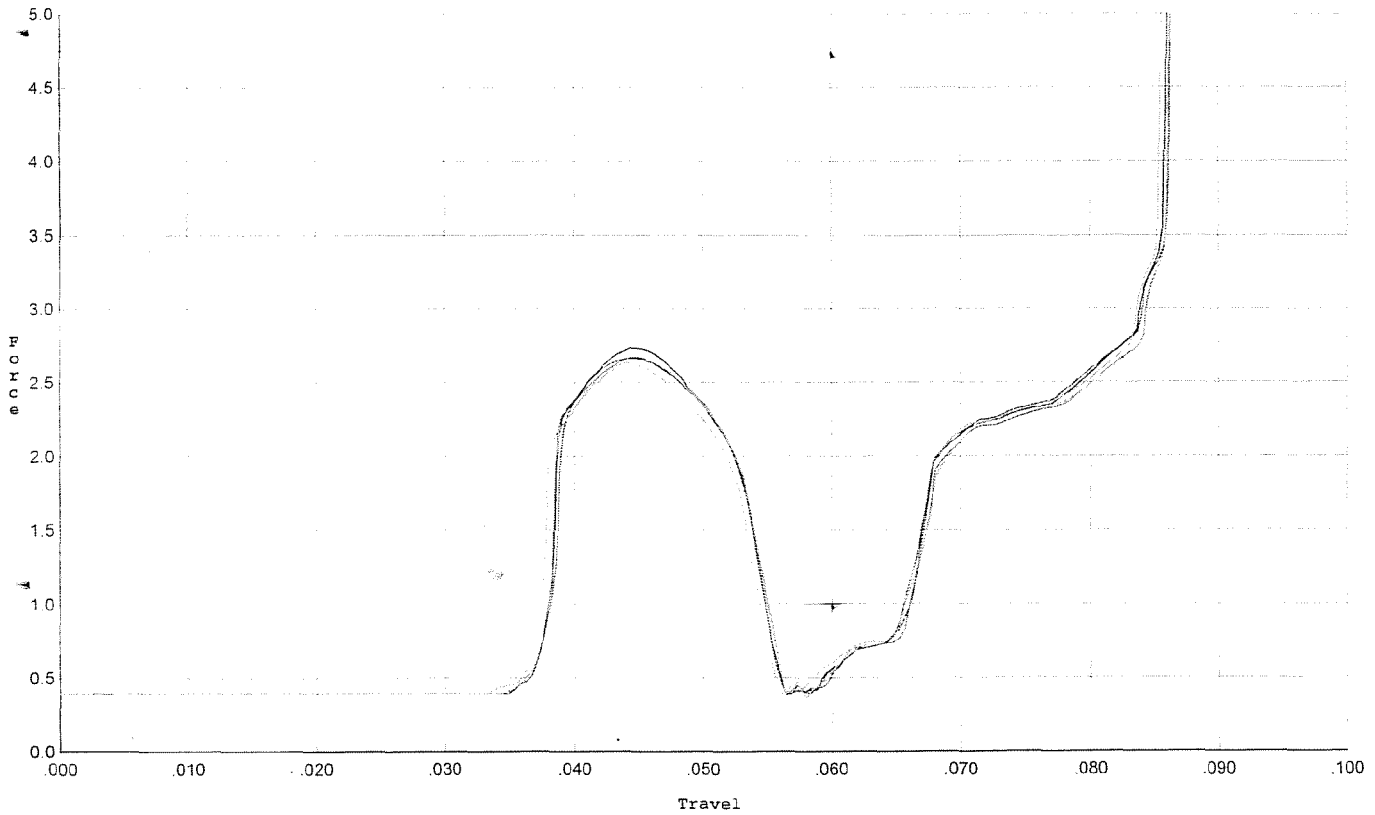
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-14-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-14-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-14-09	R.N.
	J) ASSEMBLE STOCK		1-16-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-14-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	R.P.
670	FINAL INSPECTION A) HEADSPACE		1-14-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.74</u> <u>2.71</u> <u>2.78</u> <u>2.77</u>	1-13-09	R.N.
	C) FUNCTION		1-14-09	R.N.
690	PACK		1/19/09	F.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



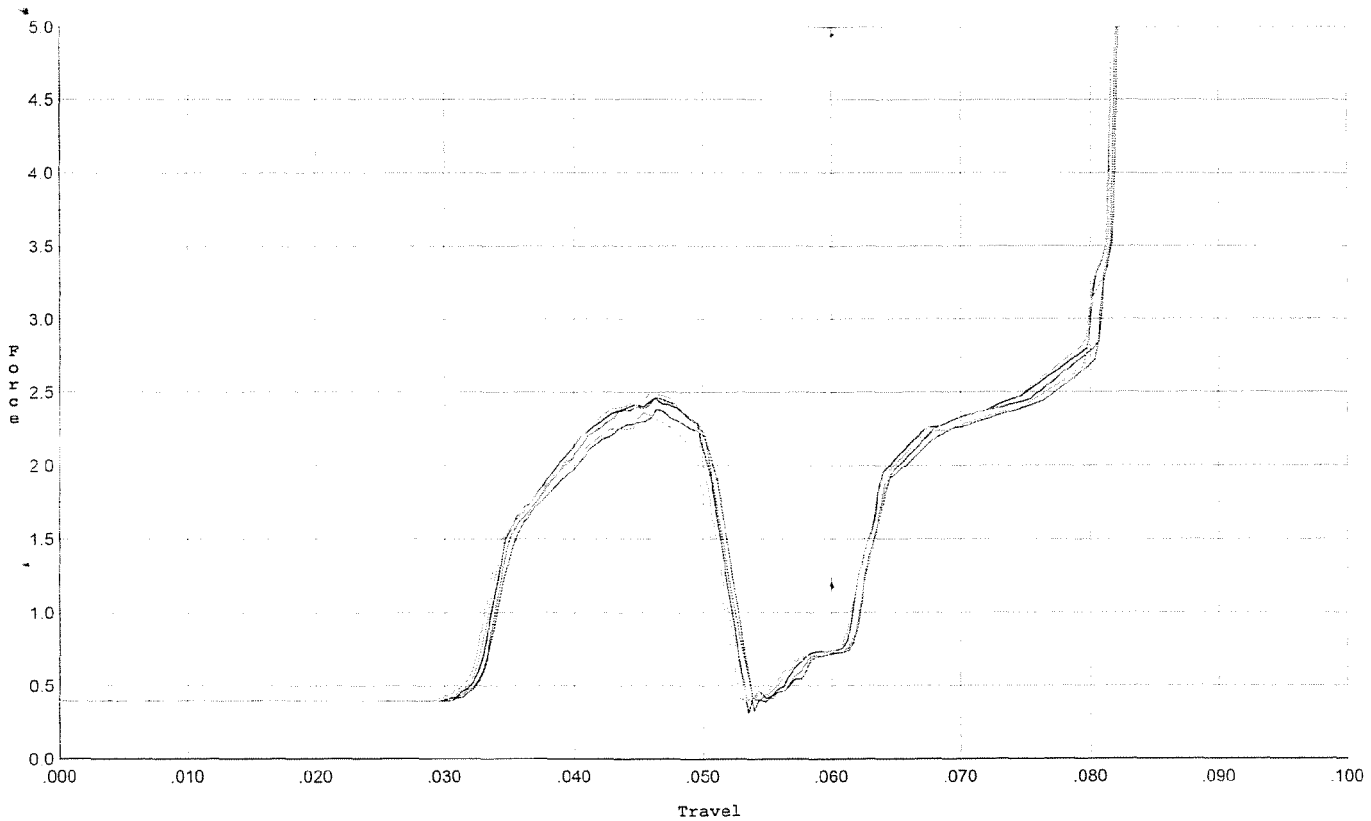
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.053	0.037	0.038	0.052		Set Trigger
2	2.733	0.053	0.037	0.038	0.053		Set Trigger
3	2.674	0.053	0.037	0.038	0.052		Set Trigger
4	2.657	0.055	0.037	0.038	0.054		Set Trigger
5	2.635	0.053	0.037	0.038	0.051		Set Trigger

Aug 2.67

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



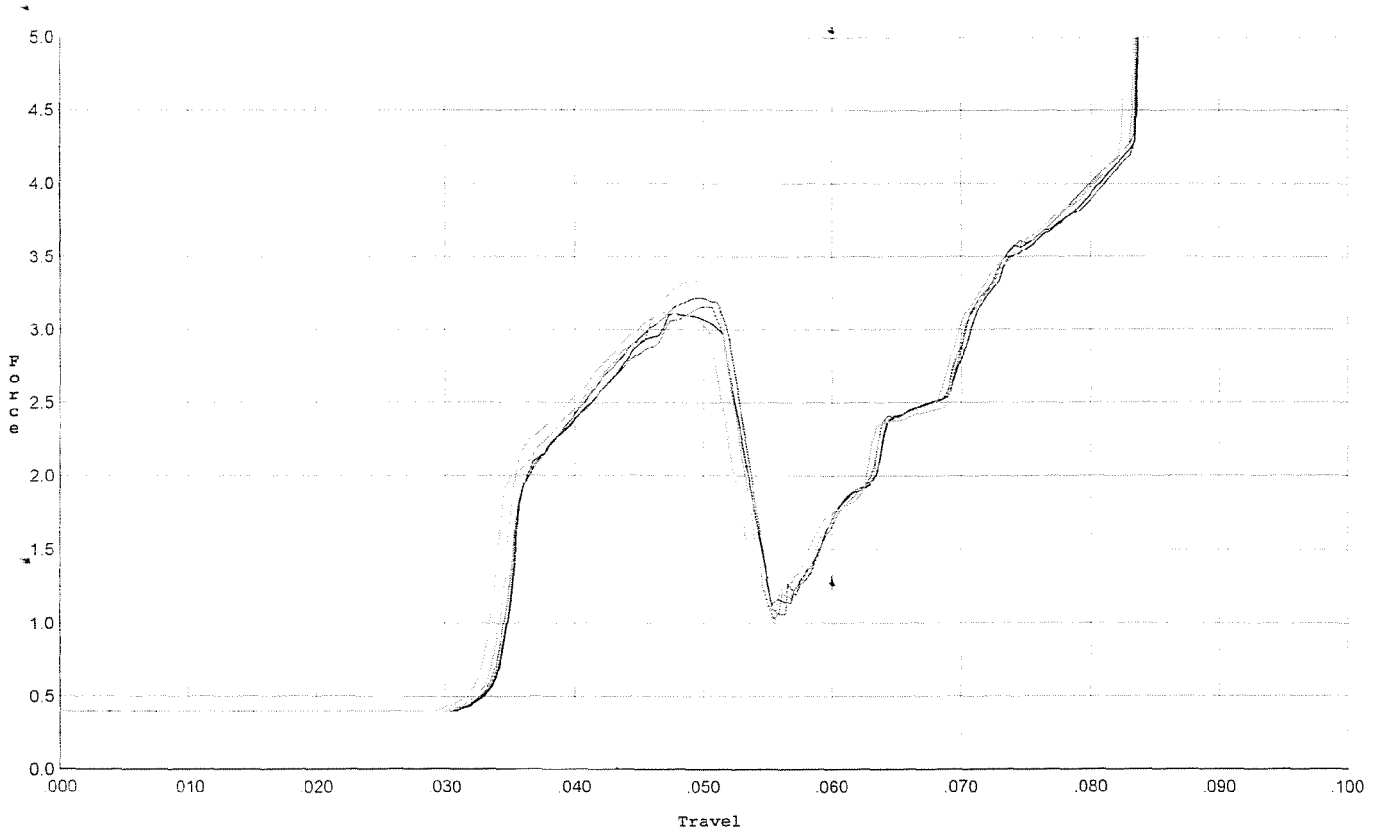
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.051	0.033	0.036	0.049		Set Trigger
2	2.460	0.051	0.033	0.035	0.050		Set Trigger
3	2.461	0.050	0.033	0.036	0.049		Set Trigger
4	2.490	0.050	0.033	0.036	0.049		Set Trigger
5	2.360	0.049	0.032	0.036	0.047		Set Trigger

Aug 243

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



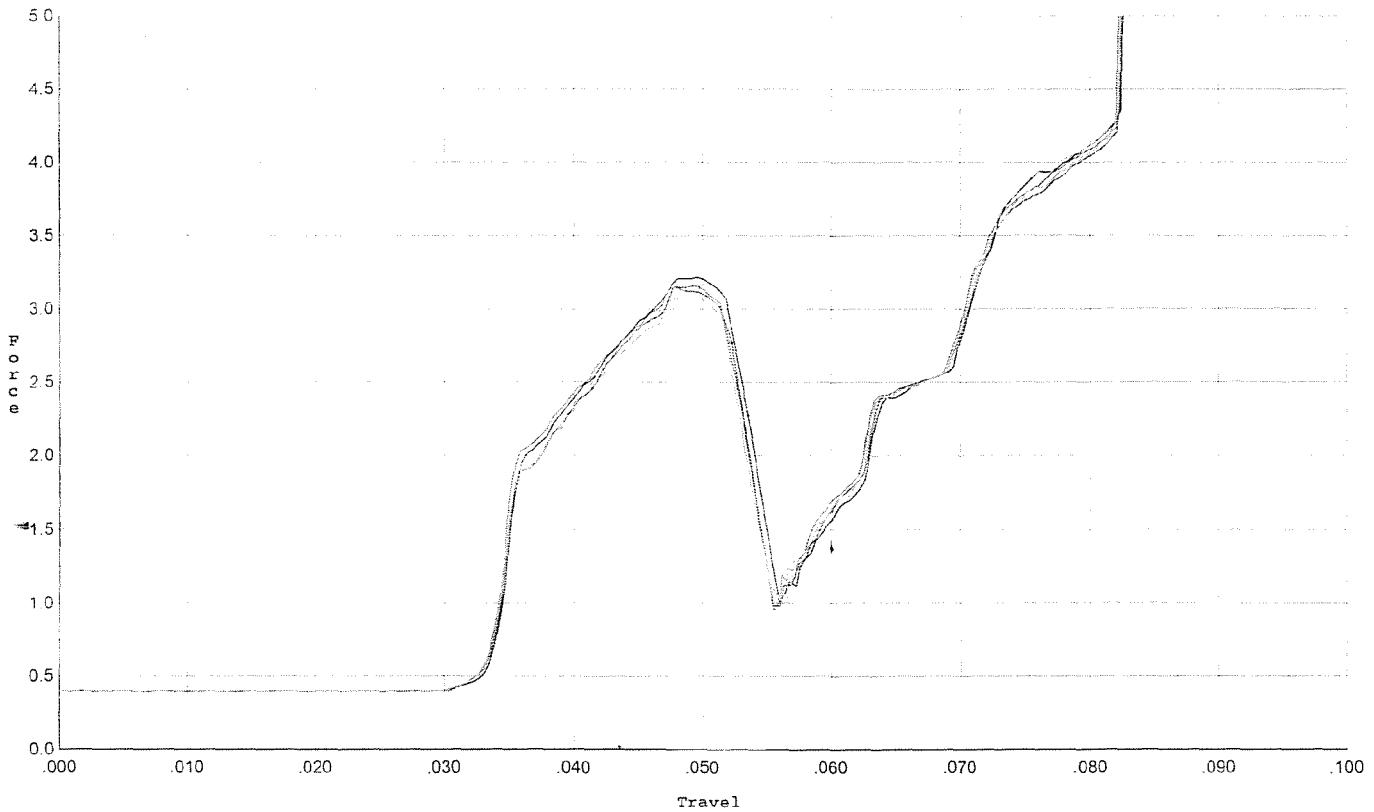
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.052	0.034	0.035	0.062		Set Trigger
2	3.112	0.053	0.034	0.035	0.063		Set Trigger
3	3.157	0.051	0.034	0.035	0.060		Set Trigger
4	3.336	0.051	0.033	0.035	0.063		Set Trigger
5	3.118	0.050	0.033	0.034	0.060		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



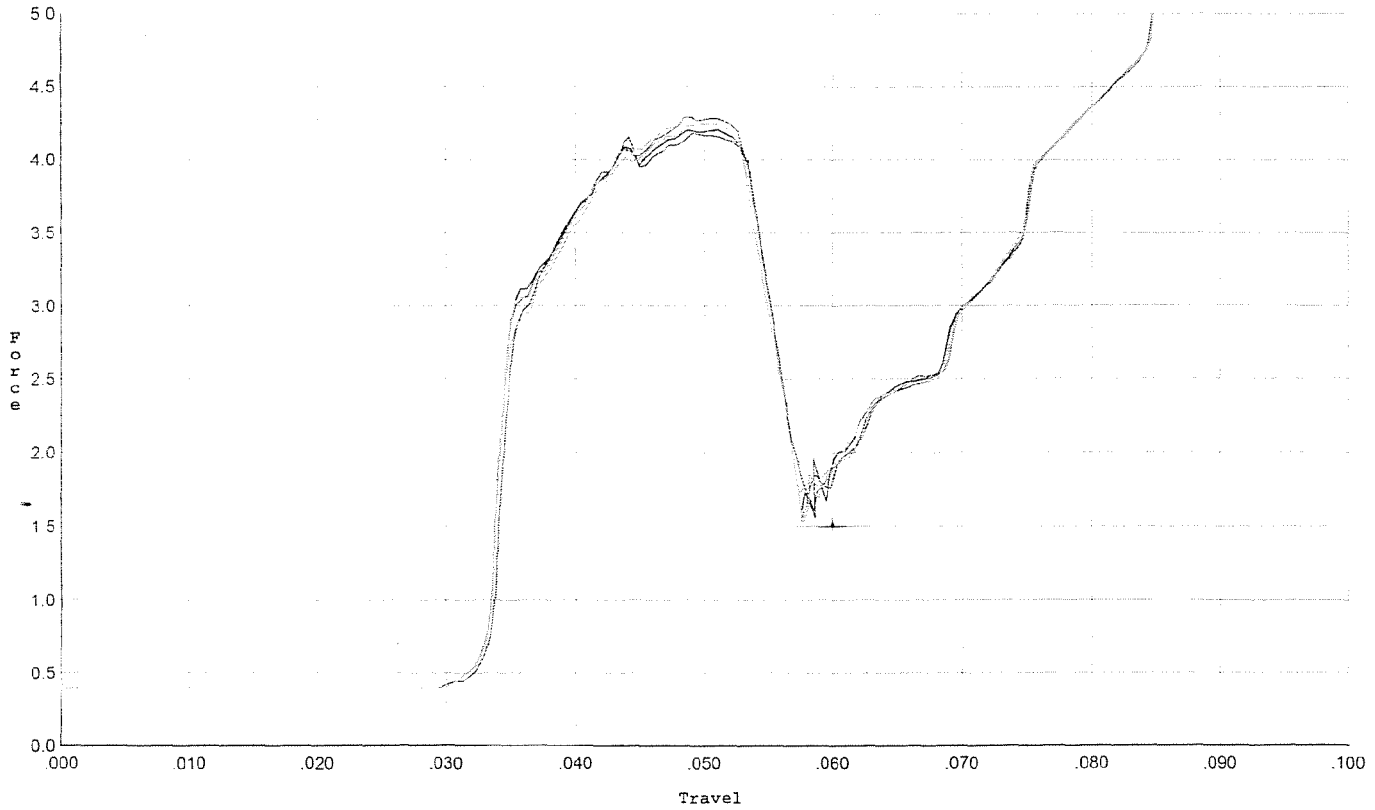
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.052	0.034	0.034	0.062		Set Trigger
2	3.217	0.054	0.034	0.034	0.065		Set Trigger
3	3.161	0.053	0.033	0.034	0.063		Set Trigger
4	3.080	0.052	0.033	0.034	0.060		Set Trigger
5	3.154	0.051	0.034	0.034	0.060		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



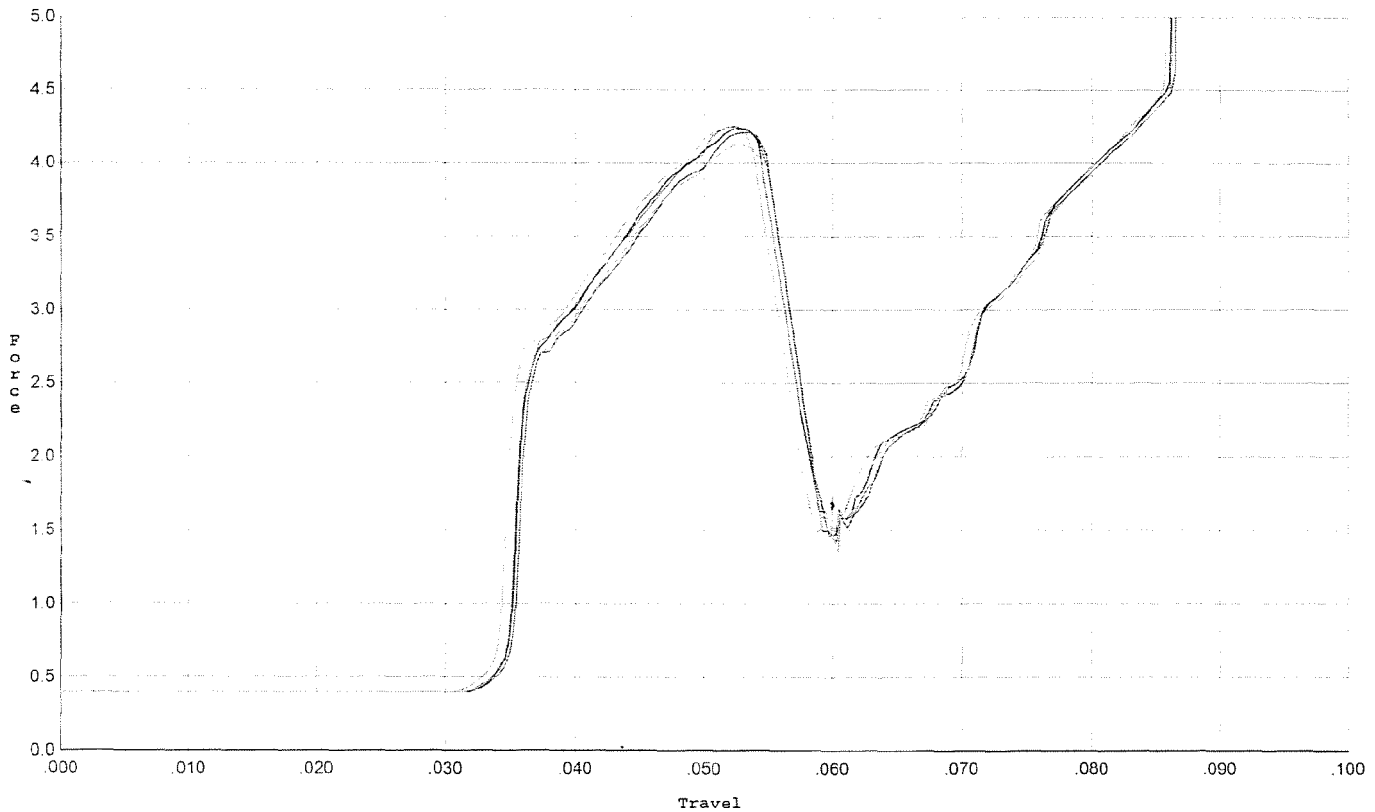
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.053	0.033	0.034	0.089		Set Trigger
2	4.209	0.054	0.033	0.033	0.091		Set Trigger
3	4.299	0.054	0.033	0.033	0.091		Set Trigger
4	4.297	0.055	0.033	0.033	0.093		Set Trigger
5	4.245	0.054	0.033	0.034	0.090		Set Trigger

Aug 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



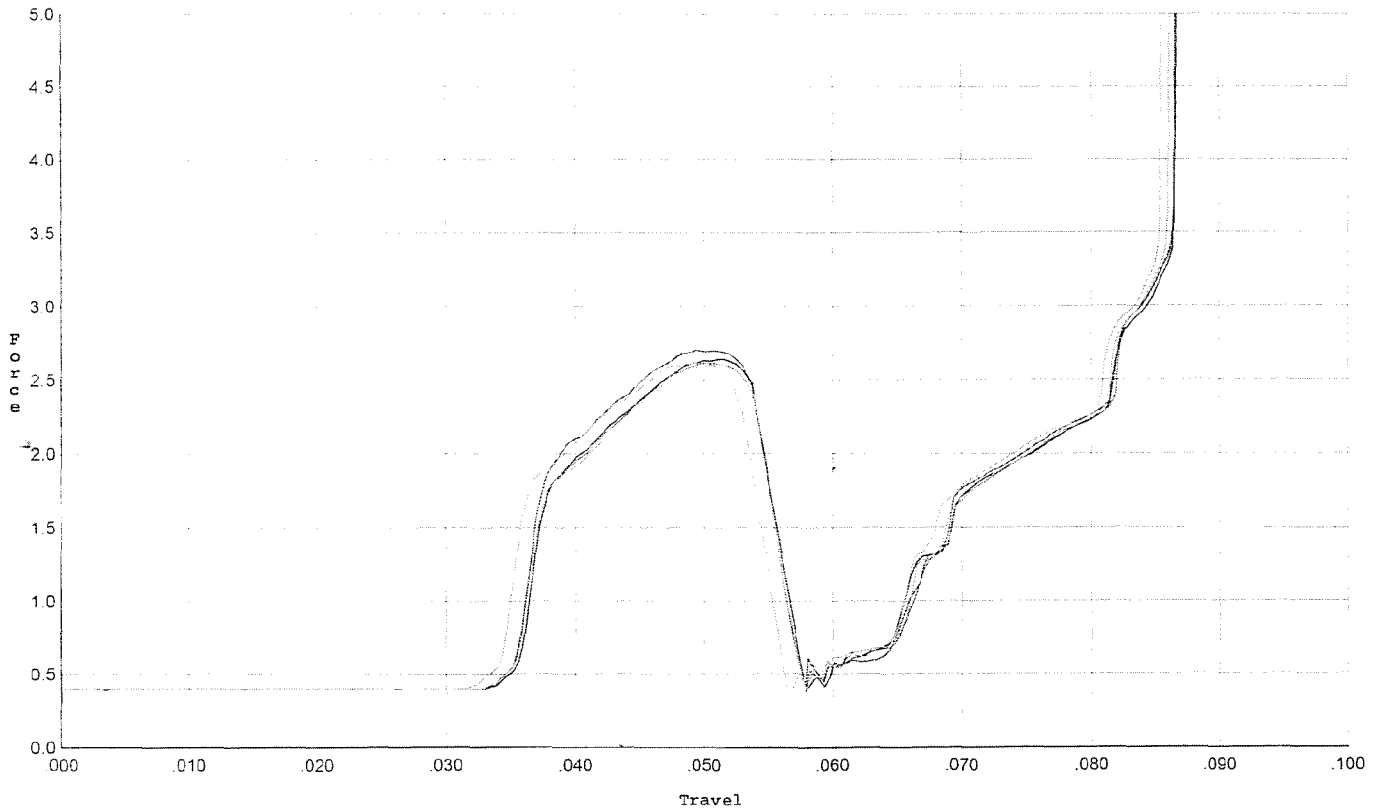
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.055	0.035	0.034	0.085		Set Trigger
2	4.239	0.054	0.035	0.035	0.085		Set Trigger
3	4.250	0.055	0.035	0.034	0.087		Set Trigger
4	4.128	0.054	0.035	0.035	0.084		Set Trigger
5	4.251	0.054	0.034	0.034	0.086		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



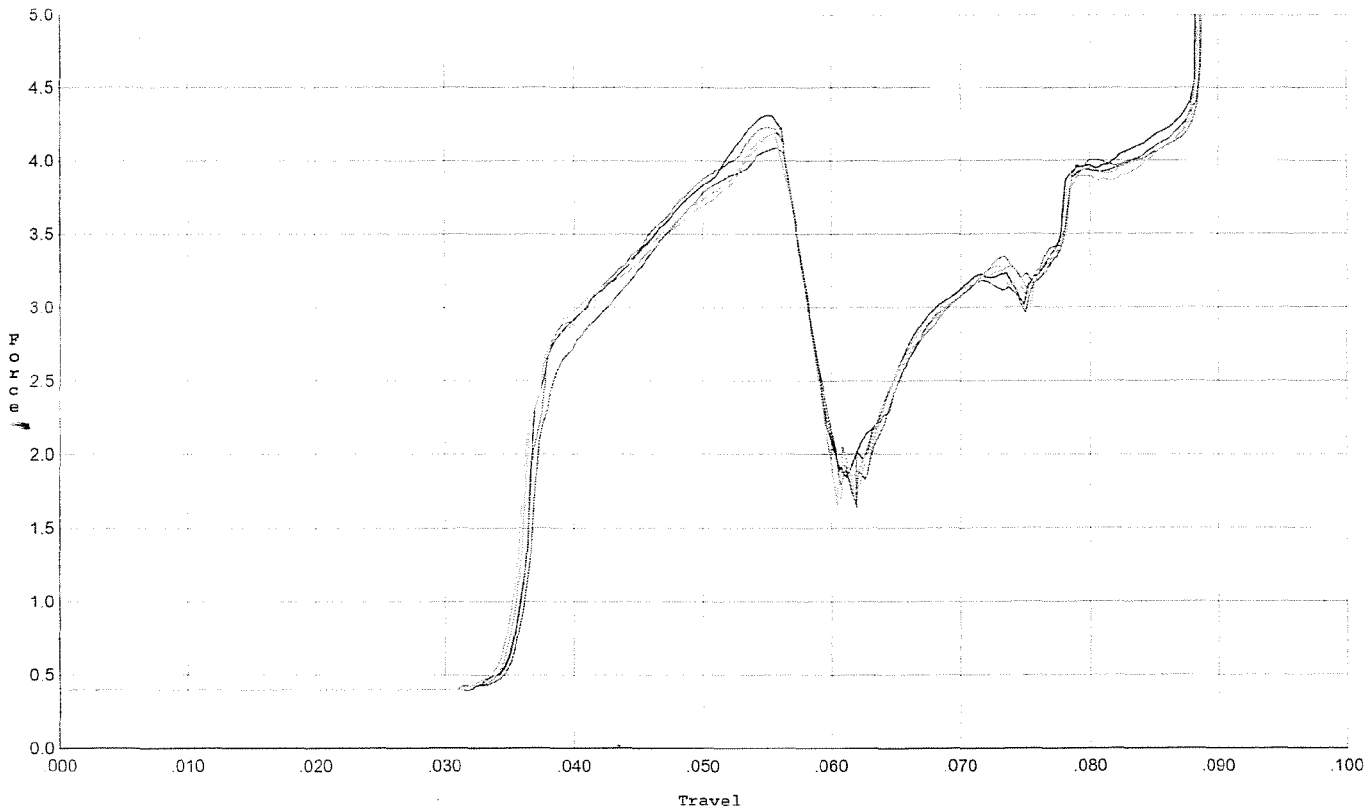
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.054	0.036	0.037	0.057		Set Trigger
2 *	2.643	0.054	0.036	0.037	0.056		Set Trigger
3	2.612	0.054	0.036	0.037	0.056		Set Trigger
4	2.607	0.054	0.036	0.036	0.055		Set Trigger
5	2.619	0.053	0.034	0.036	0.056		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.056	0.035	0.035	0.085		Set Trigger
2	4.310	0.056	0.035	0.035	0.088		Set Trigger
3	4.232	0.056	0.035	0.035	0.088		Set Trigger
4	4.177	0.057	0.035	0.035	0.089		Set Trigger
5	4.190	0.057	0.035	0.035	0.088		Set Trigger

Avg 4.20