

G678 9980

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

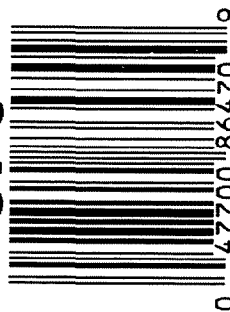
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789980

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789980

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE		12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX DEC 09 2008 OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12-18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

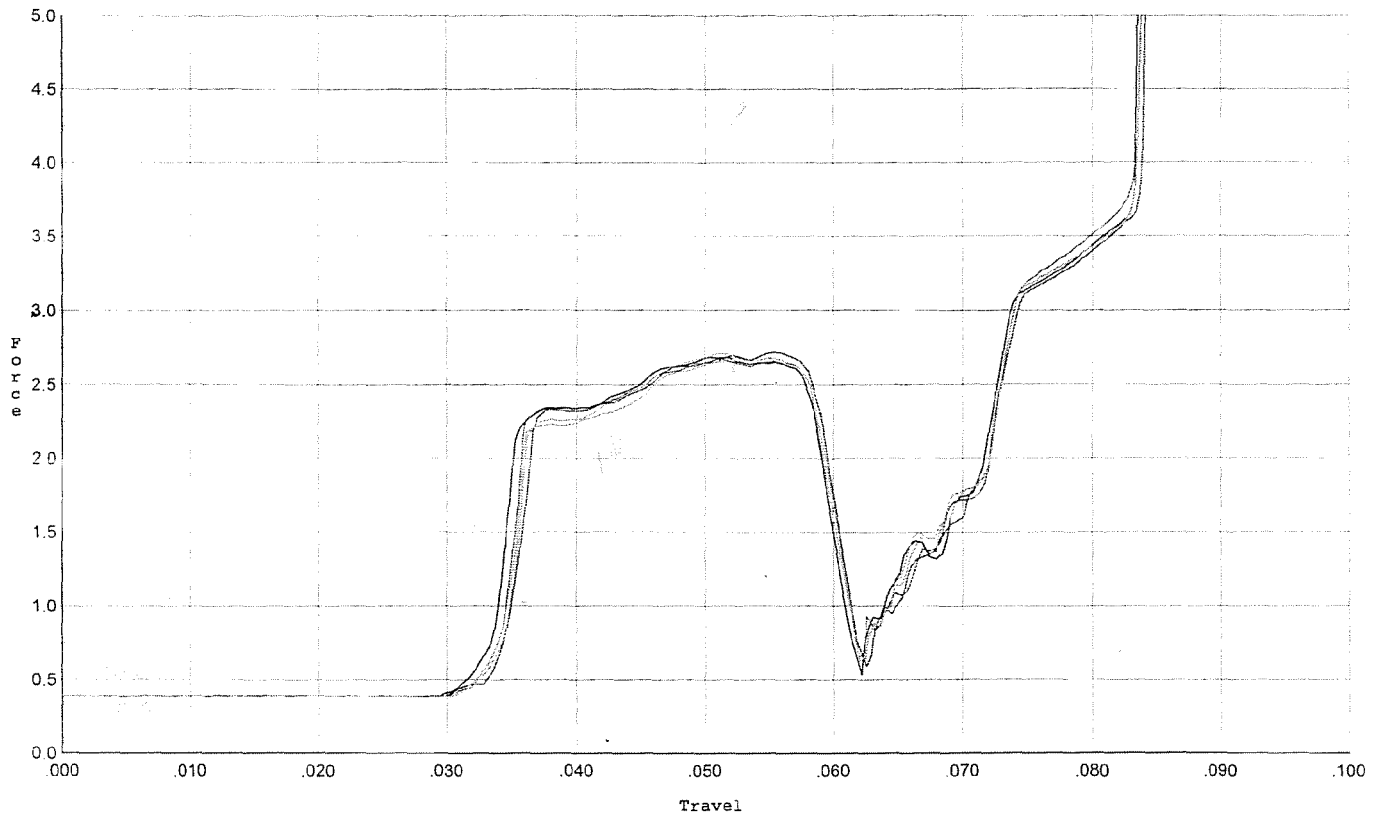
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-7-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>8.0</u>	1-7-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-7-09	L.P.
	J) ASSEMBLE STOCK		1-6-09	San
	K) ASSEMBLE SWIVEL STUDS		1-7-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.63</u> <u>2.53</u> <u>2.52</u> <u>2.53</u>	1-7-09	TL
	C) FUNCTION		1-7-09	L.N.
690	PACK		1/15/09	F.m

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



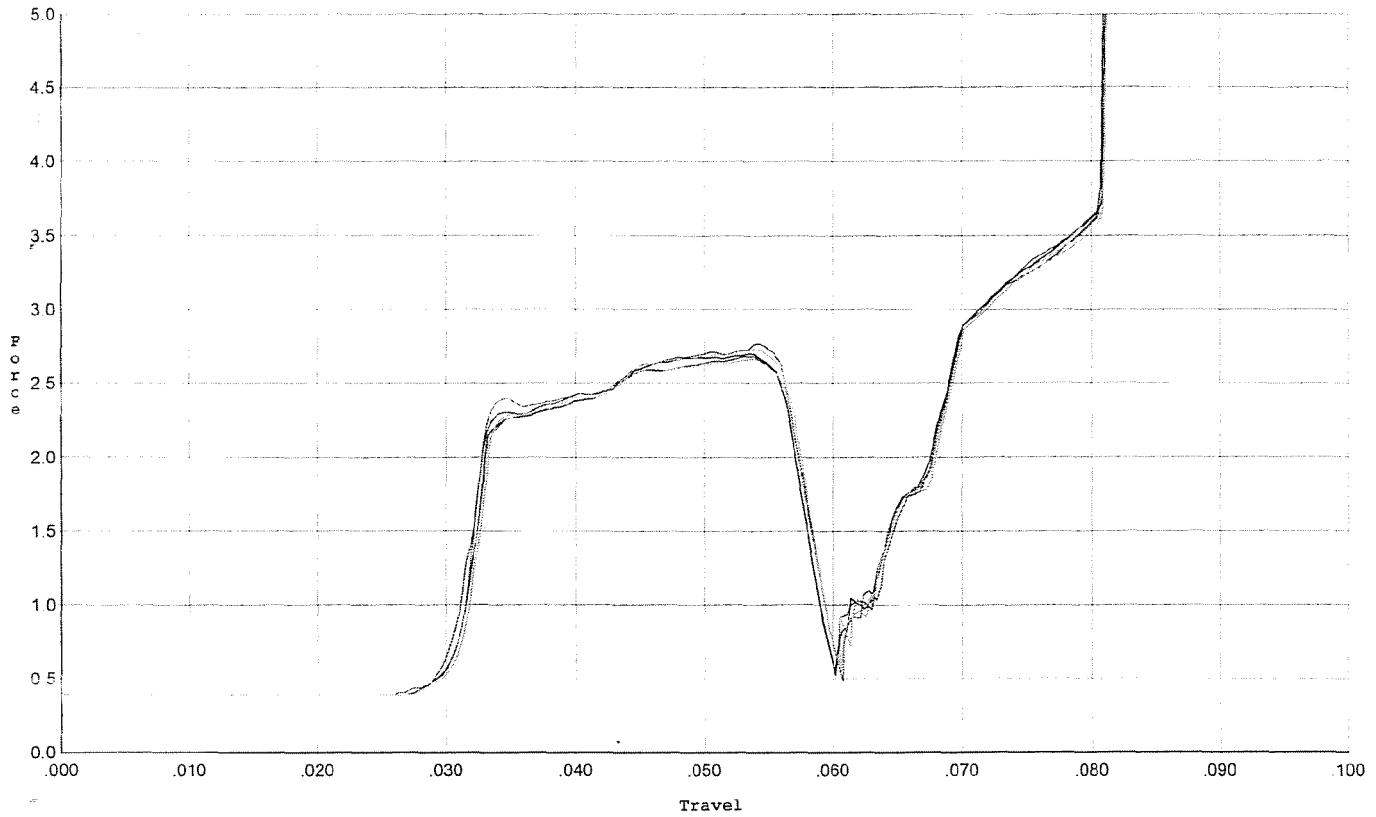
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.059	0.034	0.031	0.074		Set Trigger
2	2.687	0.058	0.033	0.030	0.074		Set Trigger
3	2.674	0.058	0.033	0.031	0.073		Set Trigger
4	2.710	0.060	0.033	0.030	0.074		Set Trigger
5	2.680	0.058	0.033	0.031	0.072		Set Trigger

A 269

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



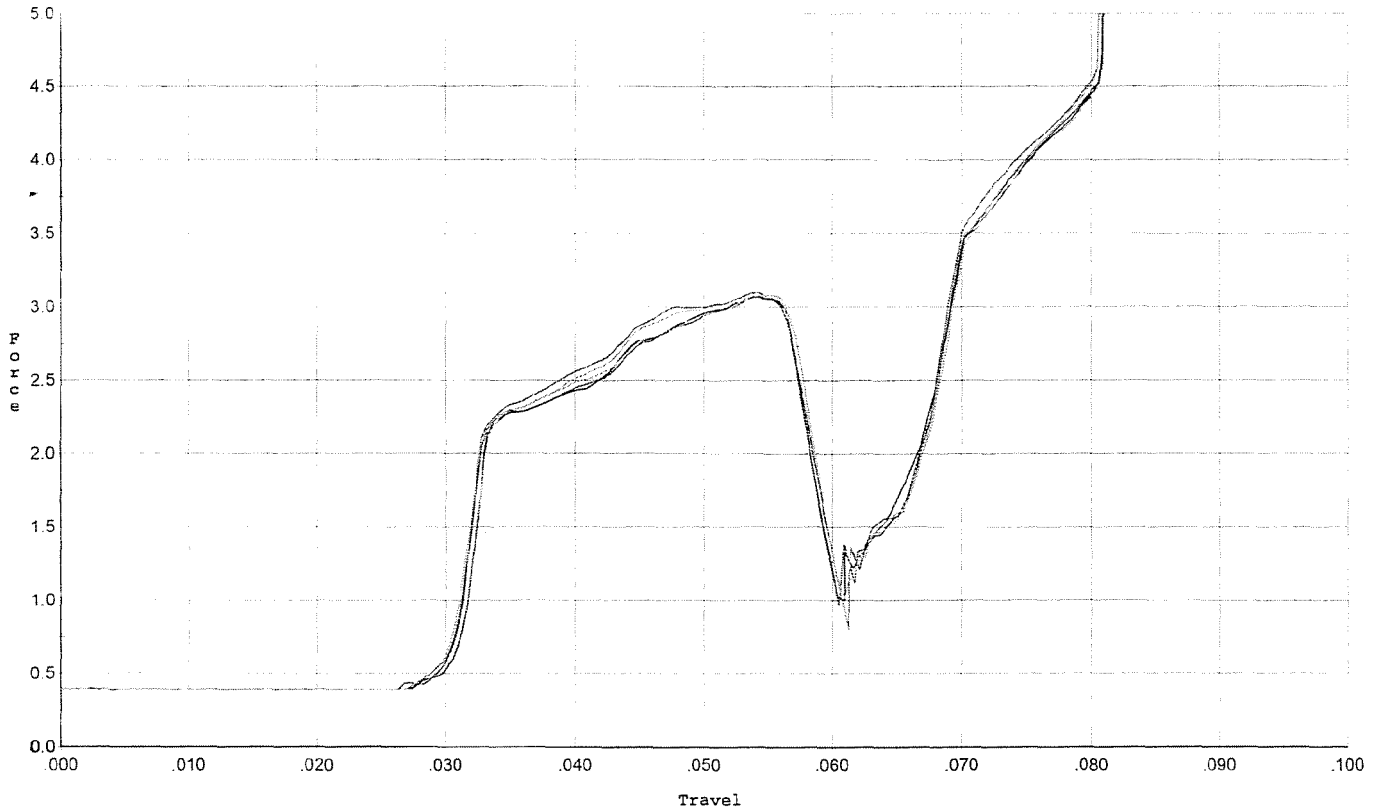
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.681	0.056	0.029	0.030	0.074		Set Trigger
2	2.699	0.056	0.031	0.030	0.074		Set Trigger
3	2.772	0.058	0.030	0.030	0.077		Set Trigger
4	2.728	0.057	0.031	0.030	0.075		Set Trigger
5	2.664	0.056	0.031	0.030	0.073		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



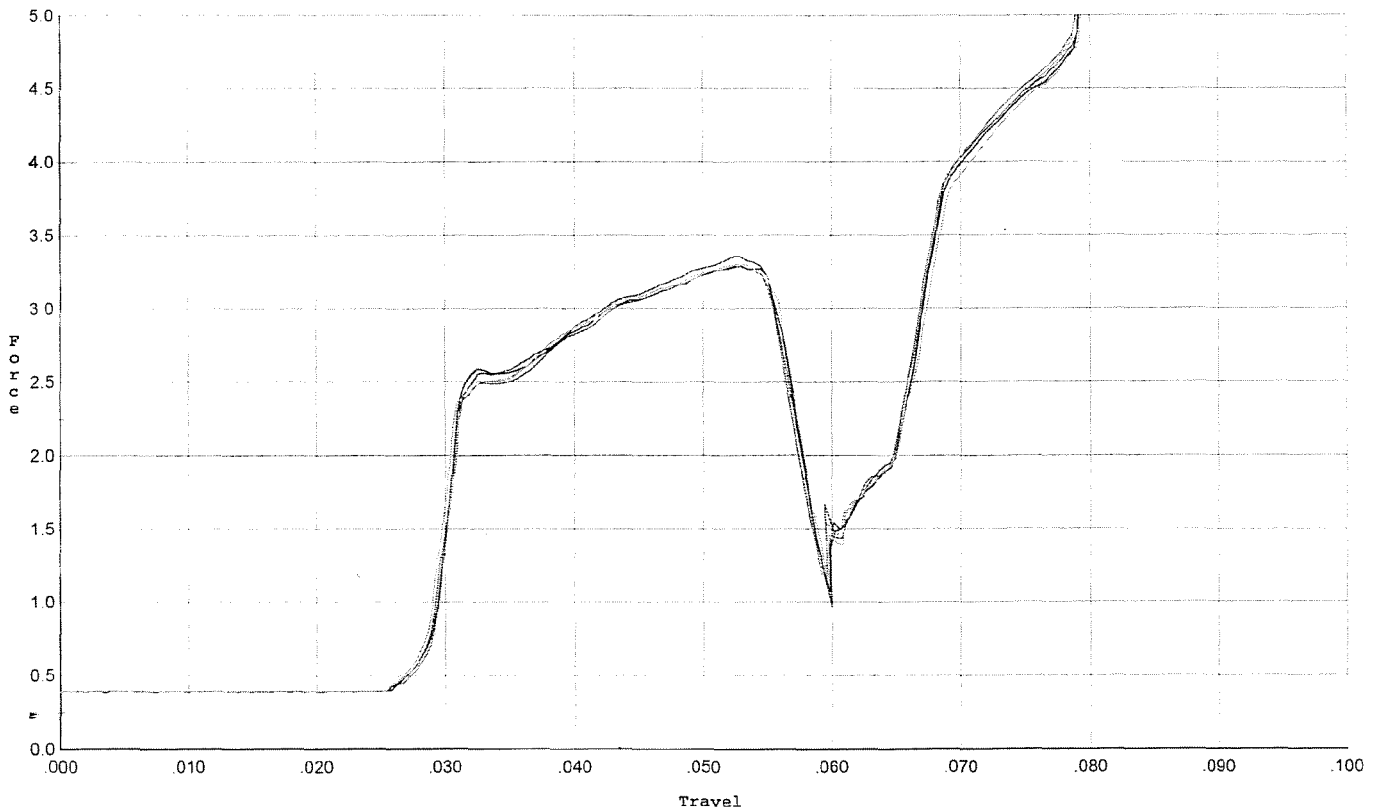
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.056	0.030	0.029	0.080		Set Trigger
2	3.074	0.057	0.031	0.029	0.079		Set Trigger
3	3.099	0.057	0.030	0.029	0.082		Set Trigger
4	3.083	0.057	0.031	0.028	0.081		Set Trigger
5	3.106	0.058	0.030	0.028	0.084		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



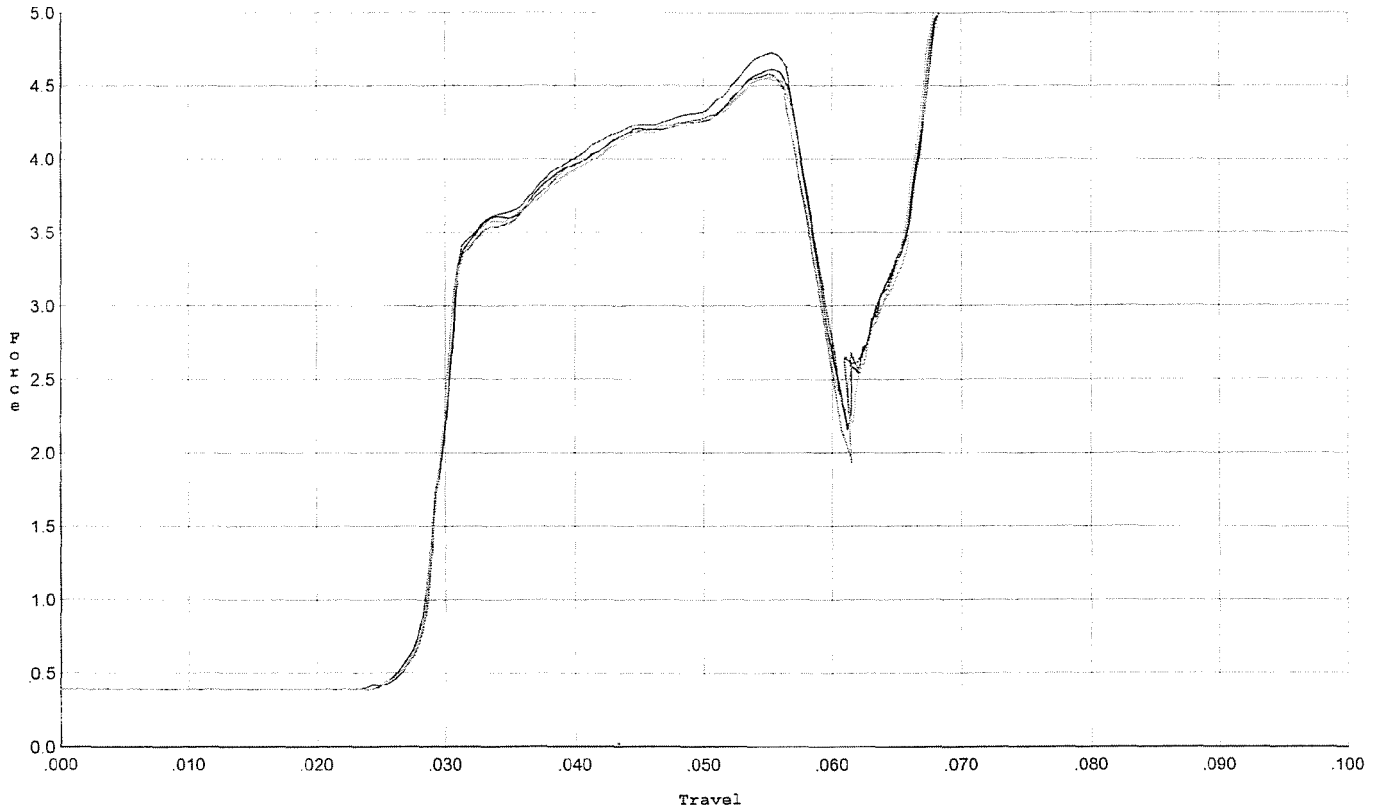
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.057	0.028	0.028	0.090		Set Trigger
2	3.294	0.056	0.029	0.028	0.089		Set Trigger
3	3.291	0.055	0.028	0.028	0.086		Set Trigger
4	3.308	0.056	0.029	0.028	0.088		Set Trigger
5	3.301	0.055	0.028	0.028	0.088		Set Trigger

A-331

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



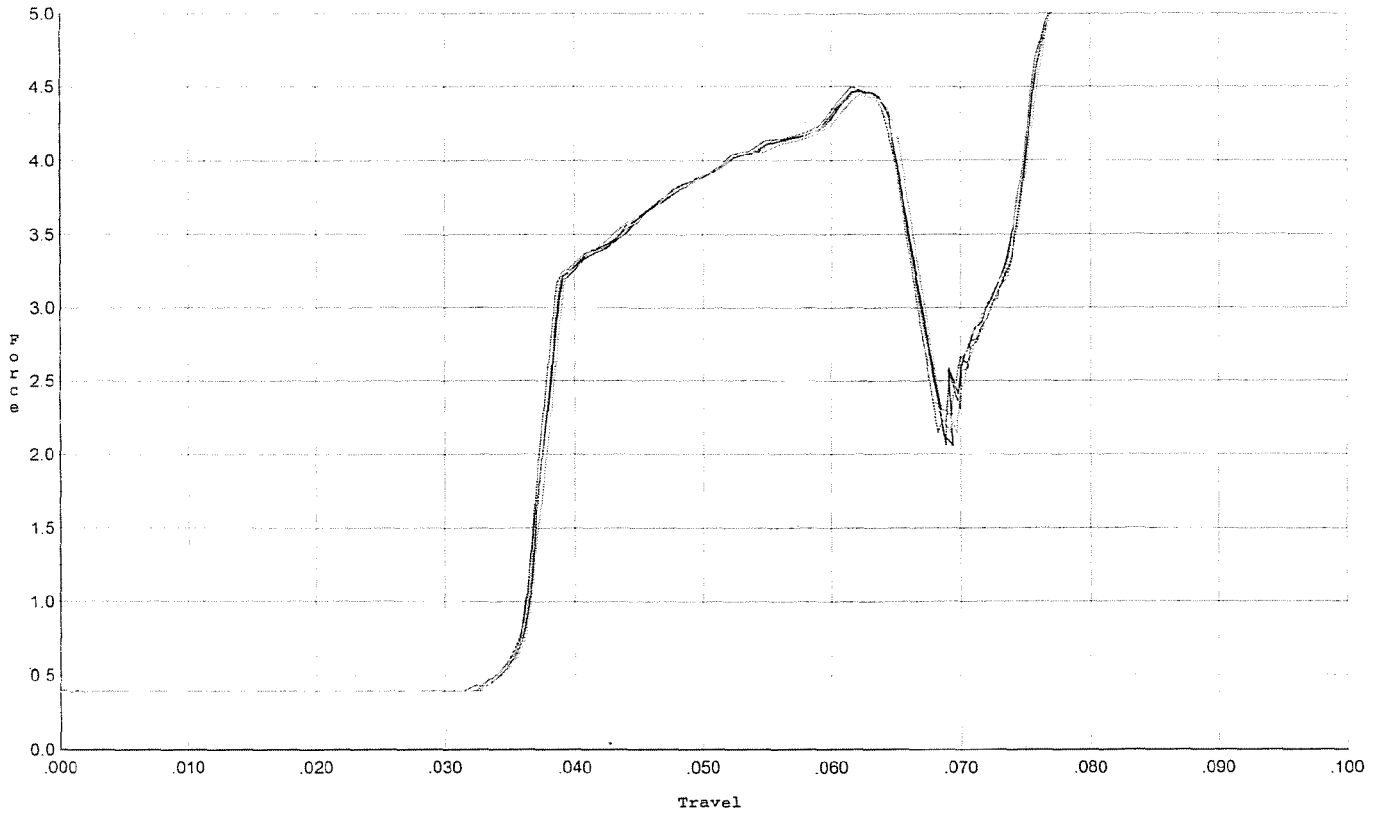
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.728	0.056	0.028	0.025	0.124		Set Trigger
2	4.615	0.057	0.027	0.024	0.123		Set Trigger
3	4.580	0.058	0.028	0.024	0.125		Set Trigger
4	4.560	0.057	0.028	0.025	0.123		Set Trigger
5	4.549	0.058	0.028	0.024	0.126		Set Trigger

A-4.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



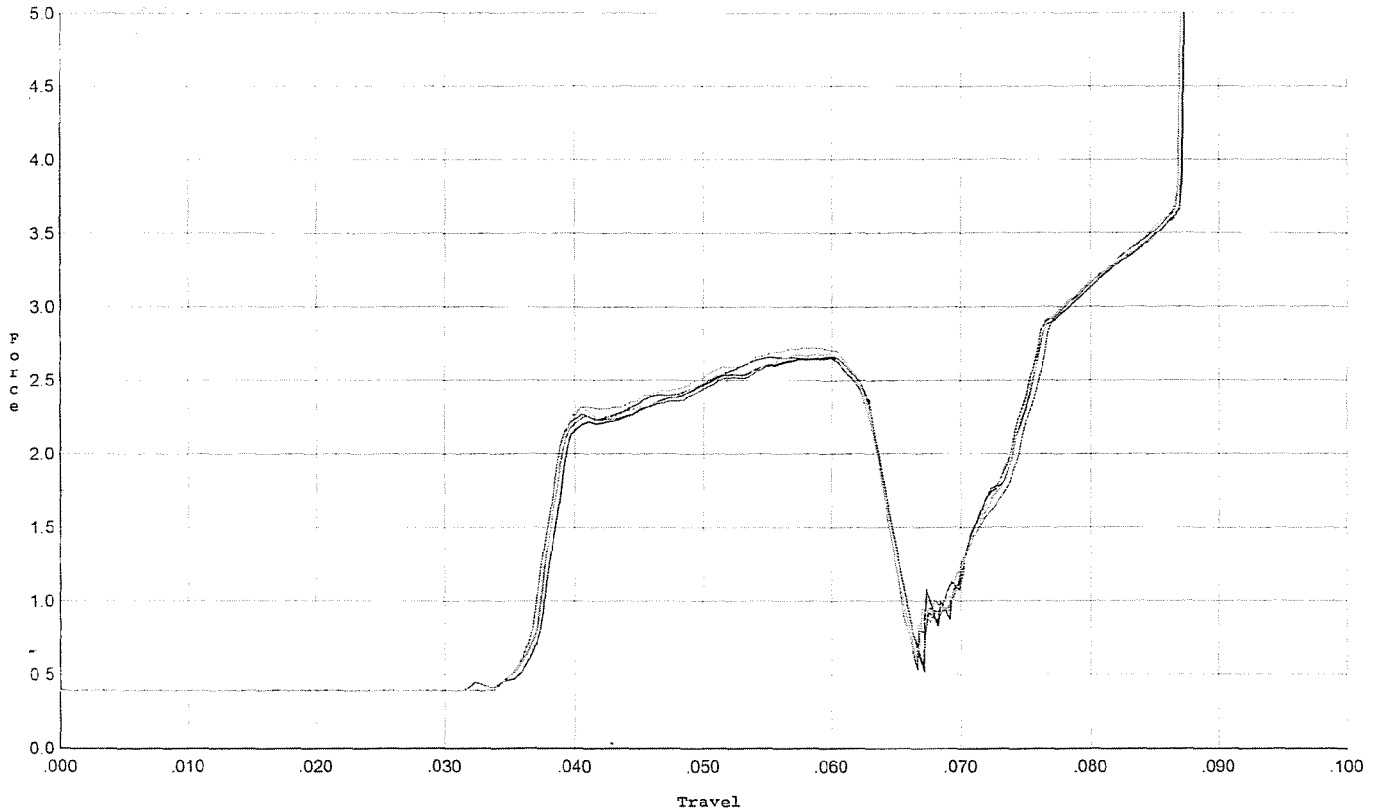
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.473	0.064	0.035	0.025	0.123		Set Trigger
2	4.482	0.067	0.036	0.025	0.128		Set Trigger
3	4.497	0.065	0.035	0.025	0.124		Set Trigger
4	4.464	0.065	0.036	0.025	0.123		Set Trigger
5	4.446	0.065	0.036	0.025	0.125		Set Trigger

A-4.417

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



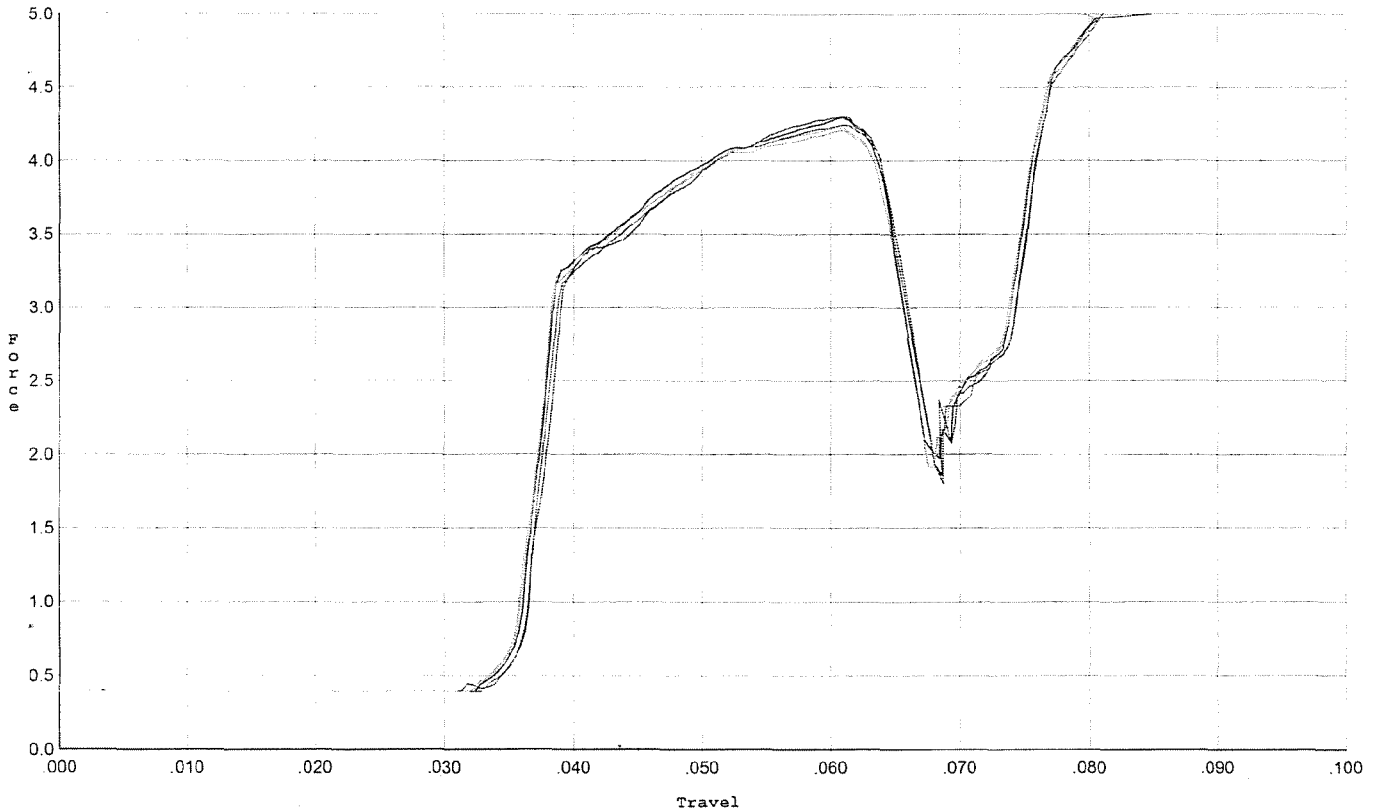
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.063	0.036	0.029	0.078		Set Trigger
2	2.661	0.063	0.037	0.030	0.076		Set Trigger
3	2.650	0.063	0.036	0.030	0.077		Set Trigger
4	2.682	0.063	0.036	0.029	0.077		Set Trigger
5	2.726	0.063	0.036	0.029	0.078		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.300	0.064	0.036	0.026	0.119		Set Trigger
2	4.297	0.064	0.035	0.026	0.121		Set Trigger
3	4.245	0.065	0.036	0.026	0.122		Set Trigger
4	4.224	0.065	0.035	0.026	0.122		Set Trigger
5	4.203	0.065	0.035	0.026	0.121		Set Trigger

7- 4.25