

G678 9981

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

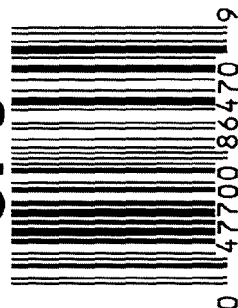
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6789981

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6789981

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE		12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	MR
490	MAGNAFLUX BOLT		12/9/08	RT
500	ROLLMARK CALIBER		12-11-08	DG
520	GOFF BLAST BBL / REC		12/6	
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

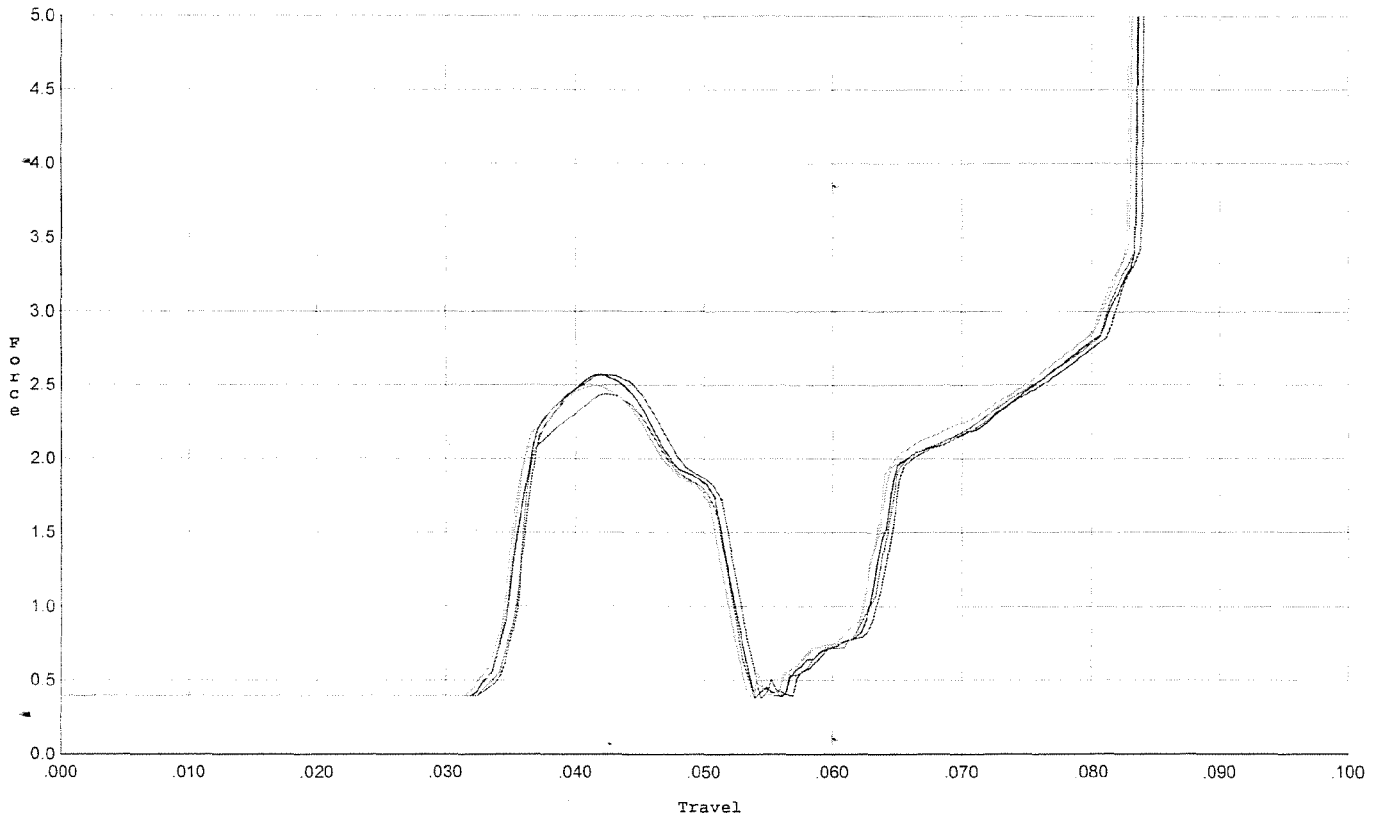
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>3°</u>	1-13-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>5°</u> <u>5°</u>	1-13-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-13-09	RN
	J) ASSEMBLE STOCK		1-7-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-13-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	LPL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-13-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.31</u> <u>2.38</u> <u>2.39</u> <u>2.40</u>	1-8-09	ESW
	C) FUNCTION		1-13-09	RN
690	PACK		1/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



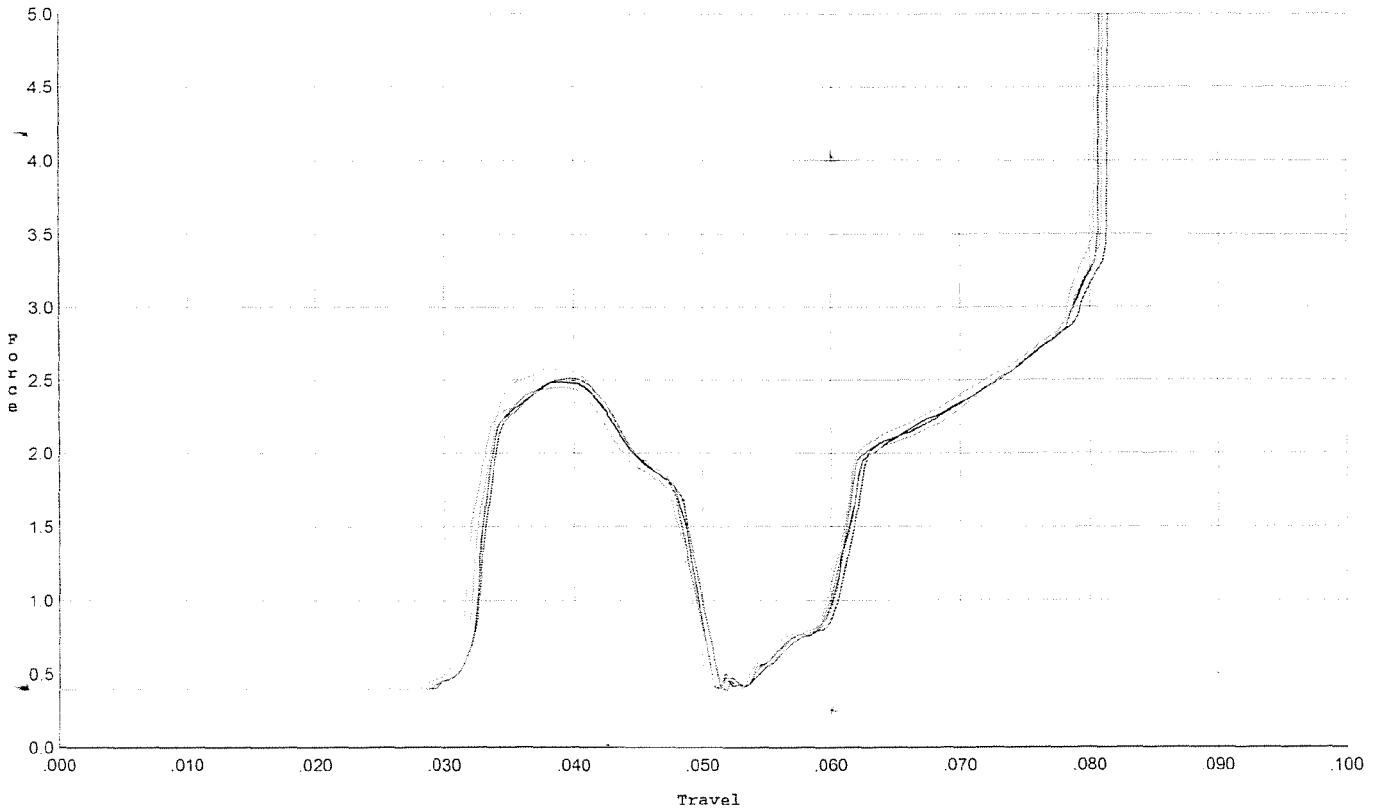
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.051	0.035	0.037	0.050		Set Trigger
2	2.573	0.051	0.033	0.037	0.050		Set Trigger
3	2.440	0.051	0.035	0.037	0.048		Set Trigger
4	2.494	0.050	0.034	0.036	0.048		Set Trigger
5	2.505	0.050	0.032	0.036	0.049		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



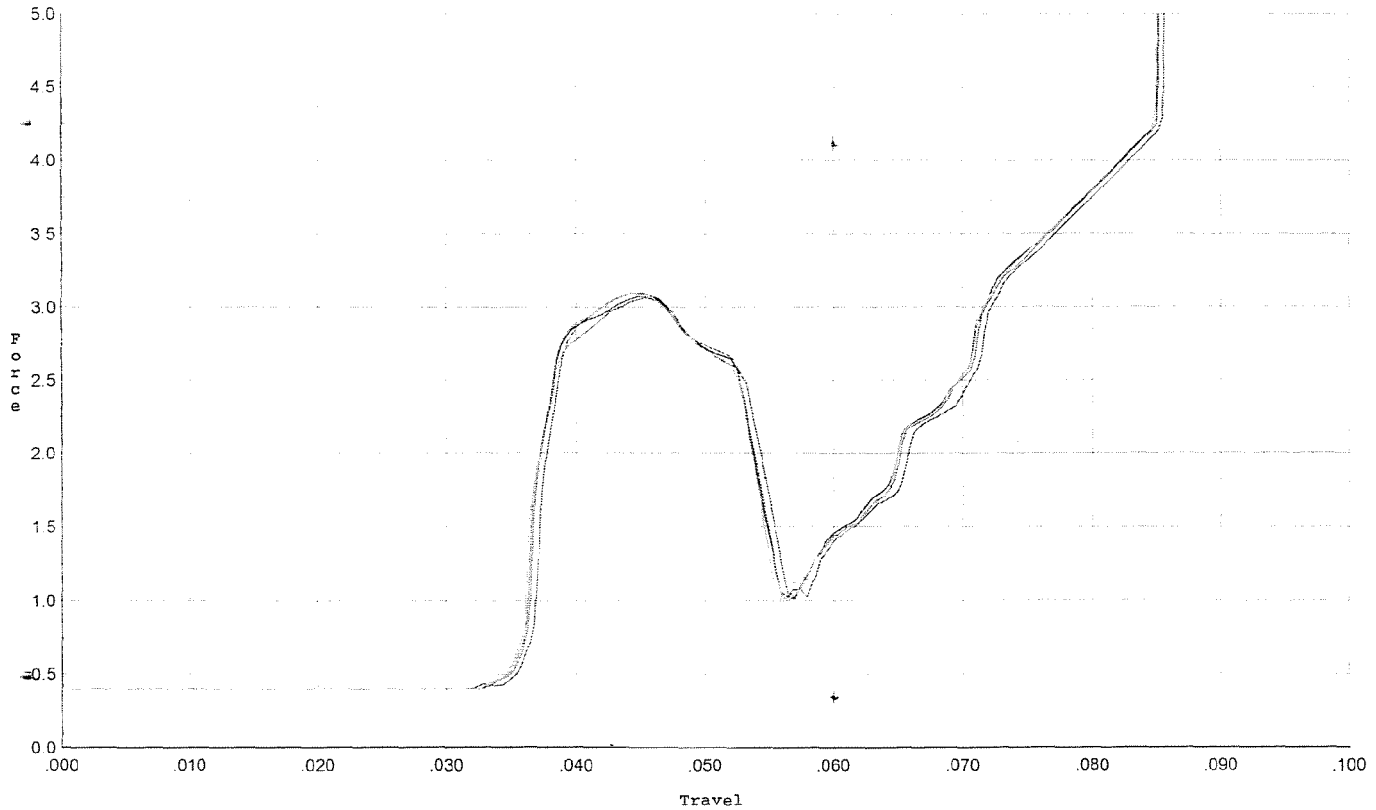
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.048	0.032	0.036	0.048		Set Trigger
2	2.485	0.049	0.032	0.036	0.048		Set Trigger
3	2.500	0.048	0.032	0.036	0.047		Set Trigger
4	2.580	0.049	0.031	0.036	0.050		Set Trigger
5	2.450	0.048	0.031	0.036	0.048		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



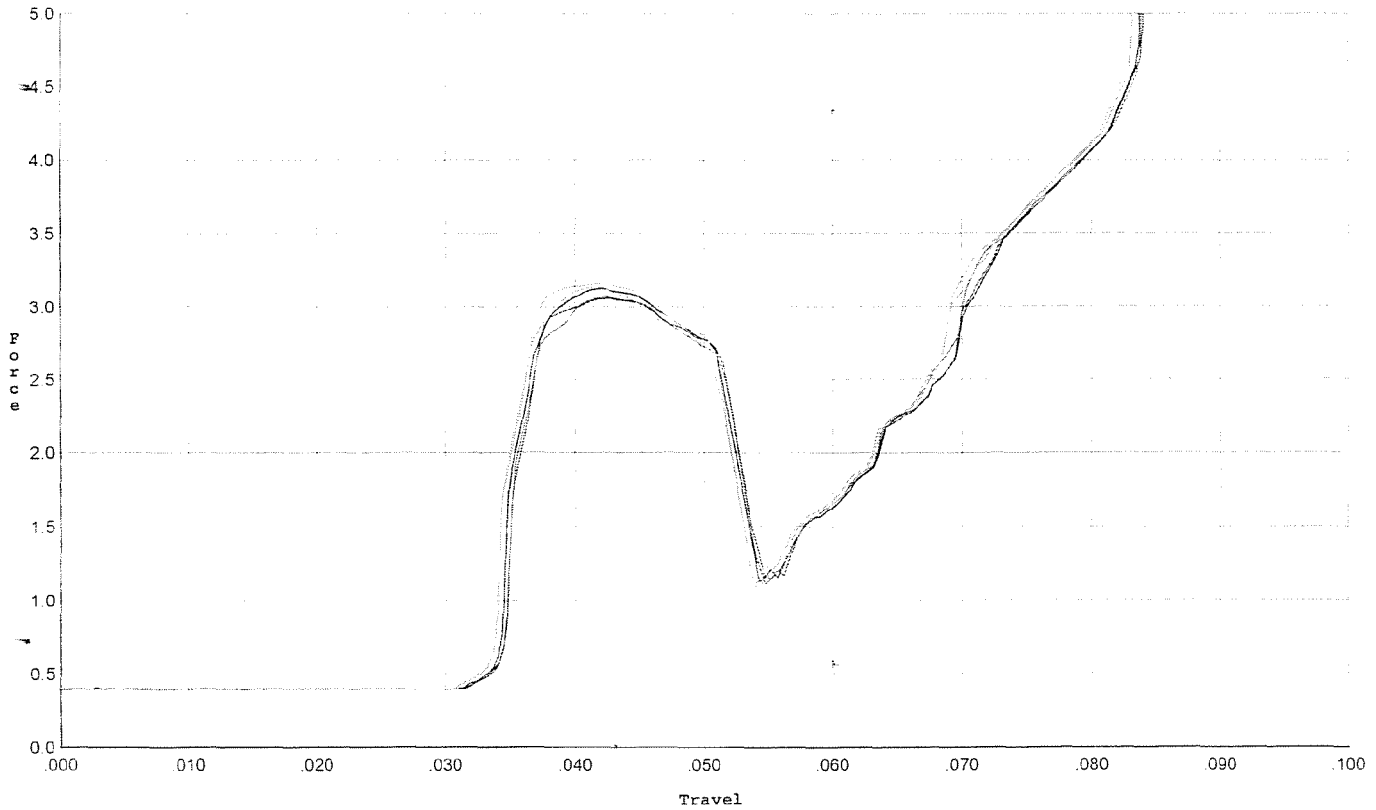
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.055	0.036	0.036	0.063		Set Trigger
2	3.094	0.053	0.036	0.036	0.061		Set Trigger
3	3.064	0.054	0.036	0.036	0.063		Set Trigger
4	3.096	0.053	0.036	0.036	0.061		Set Trigger
5	3.099	0.053	0.035	0.036	0.062		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



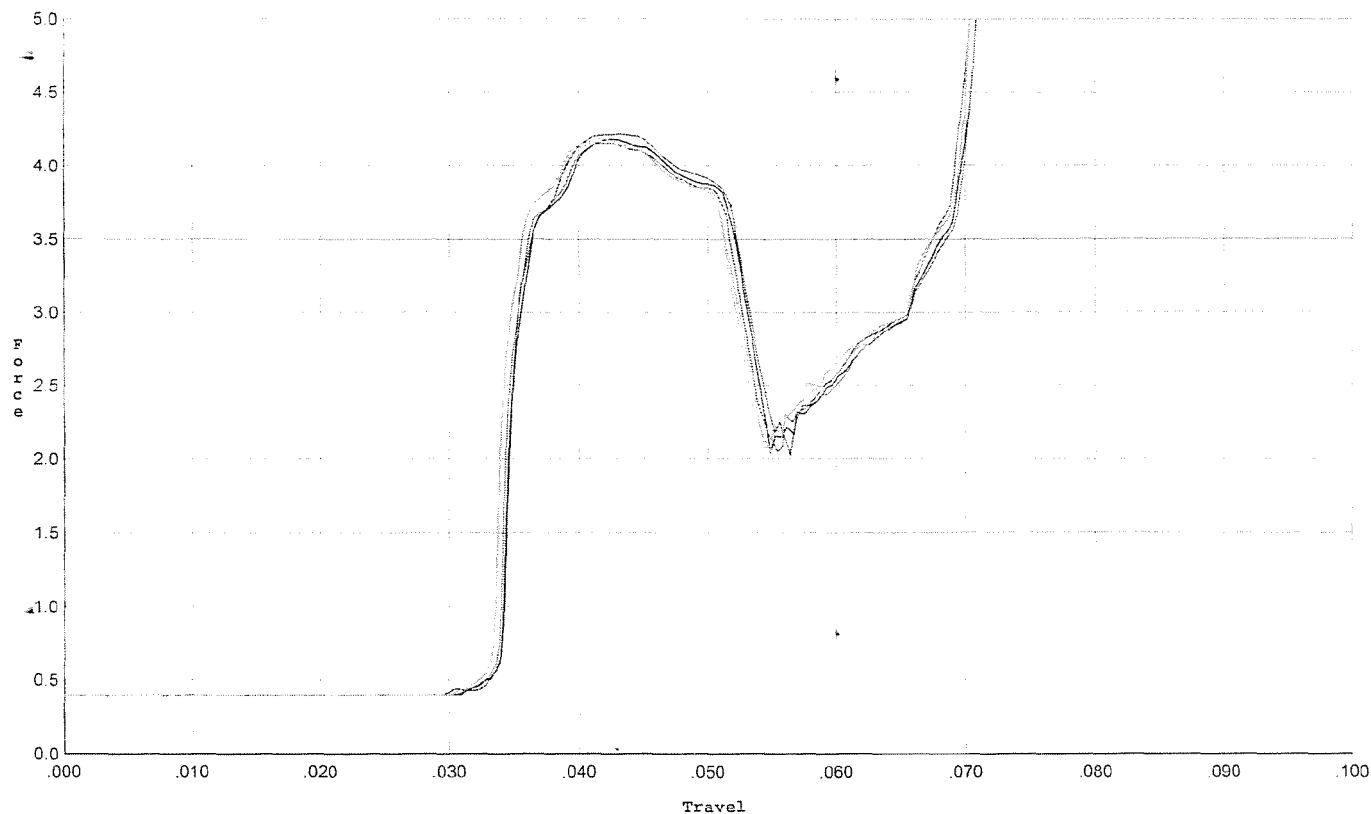
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.052	0.034	0.035	0.062		Set Trigger
2	3.123	0.052	0.034	0.035	0.064		Set Trigger
3	3.069	0.052	0.034	0.035	0.062		Set Trigger
4	3.161	0.051	0.034	0.035	0.064		Set Trigger
5	3.135	0.052	0.034	0.035	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



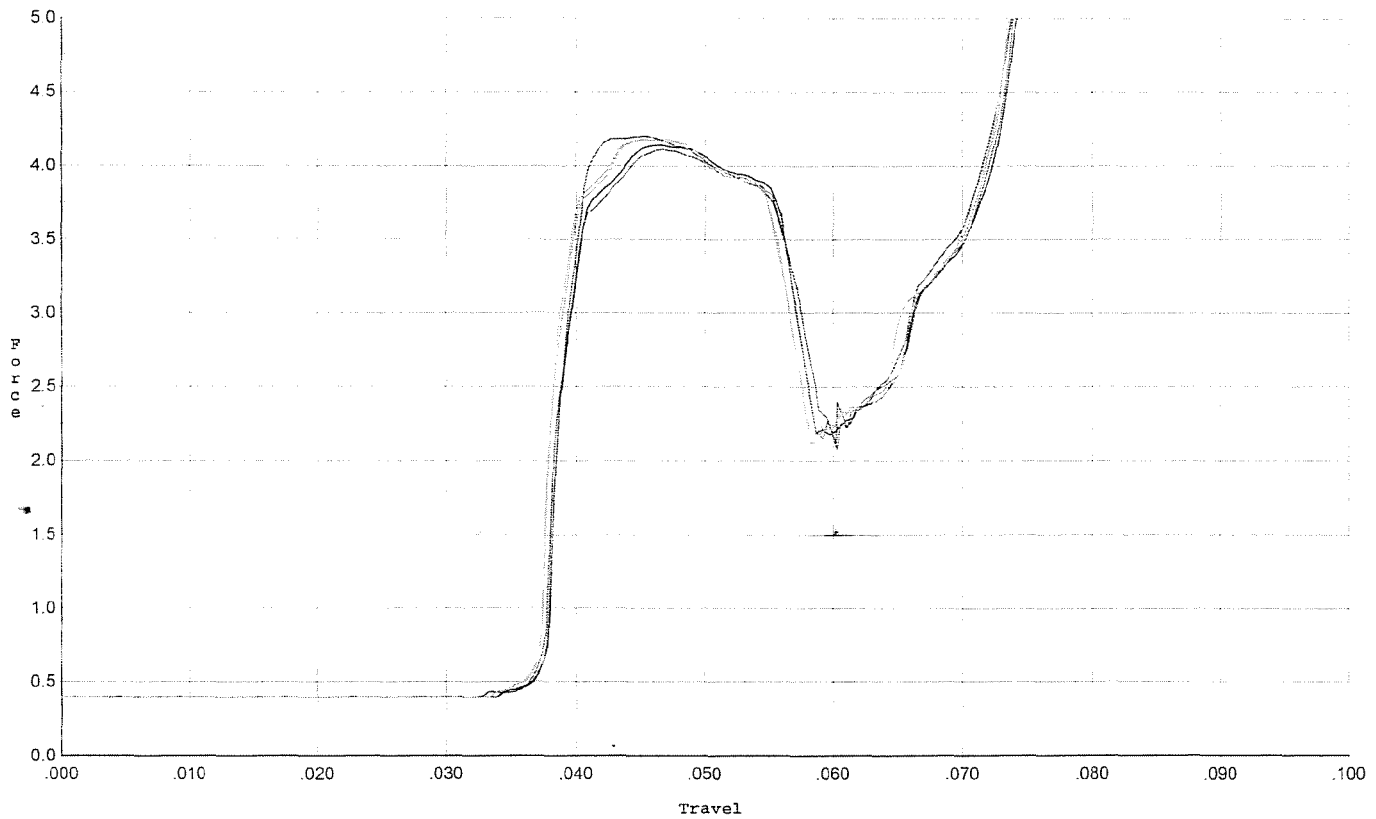
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.052	0.034	0.022	0.084		Set Trigger
2	4.182	0.052	0.034	0.023	0.084		Set Trigger
3	4.155	0.051	0.034	0.023	0.082		Set Trigger
4	4.171	0.052	0.033	0.022	0.085		Set Trigger
5	4.183	0.051	0.033	0.023	0.082		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



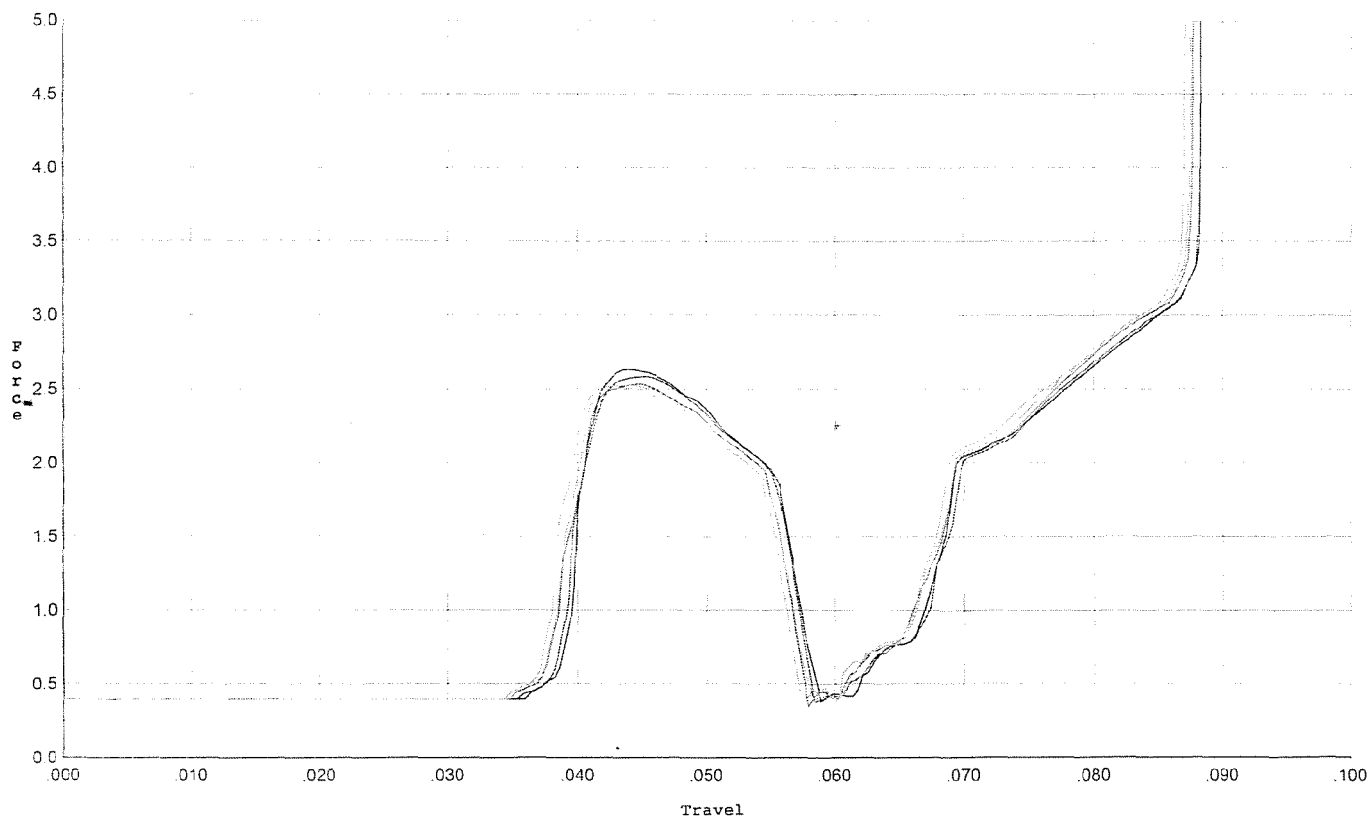
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.057	0.037	0.022	0.090		Set Trigger
2	4.142	0.056	0.037	0.022	0.086		Set Trigger
3	4.115	0.056	0.037	0.022	0.086		Set Trigger
4	4.196	0.056	0.037	0.022	0.088		Set Trigger
5	4.177	0.056	0.037	0.022	0.087		Set Trigger

Aug 416

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



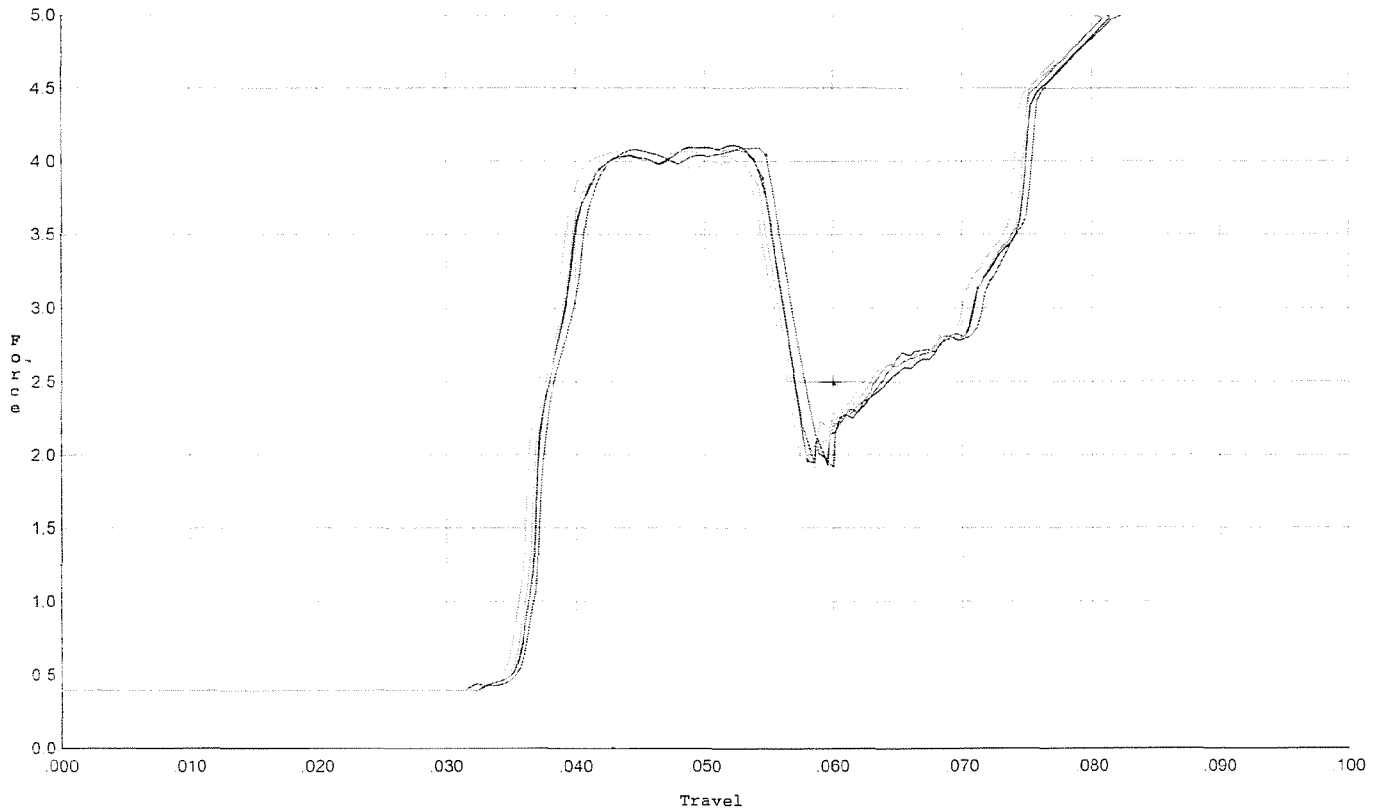
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.056	0.038	0.038	0.054		Set Trigger
2	2.634	0.056	0.039	0.039	0.054		Set Trigger
3	2.534	0.056	0.038	0.038	0.054		Set Trigger
4	2.510	0.056	0.038	0.038	0.053		Set Trigger
5	2.528	0.055	0.037	0.038	0.054		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.055	0.036	0.034	0.086		Set Trigger
2	4.110	0.055	0.036	0.034	0.086		Set Trigger
3	4.101	0.055	0.036	0.034	0.086		Set Trigger
4	4.032	0.054	0.035	0.035	0.084		Set Trigger
5	4.072	0.054	0.035	0.035	0.084		Set Trigger

Avg 4.08