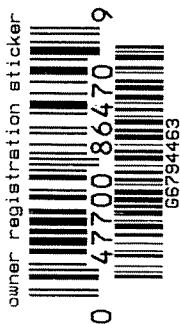


G6794463

Oxford

NO 752 1/3

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



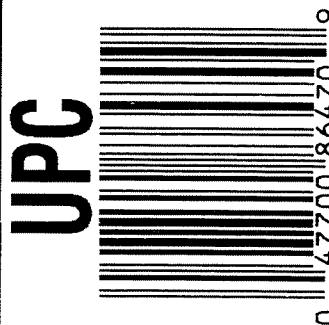
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794463



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794463

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	L.P.D.
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	L.P.D.
460	CHECK HEADSPACE		2-26-09	L.P.D.
470	DIS-ASSEMBLE ACTION		2-26-09	L.P.D.
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SF
480	MAGNAFLUX BBL ACTION	OPERATION 	3/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	X H
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	X H
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	X H
	D) OIL FIRING PIN ASSEMBLY		3-10-09	X H
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

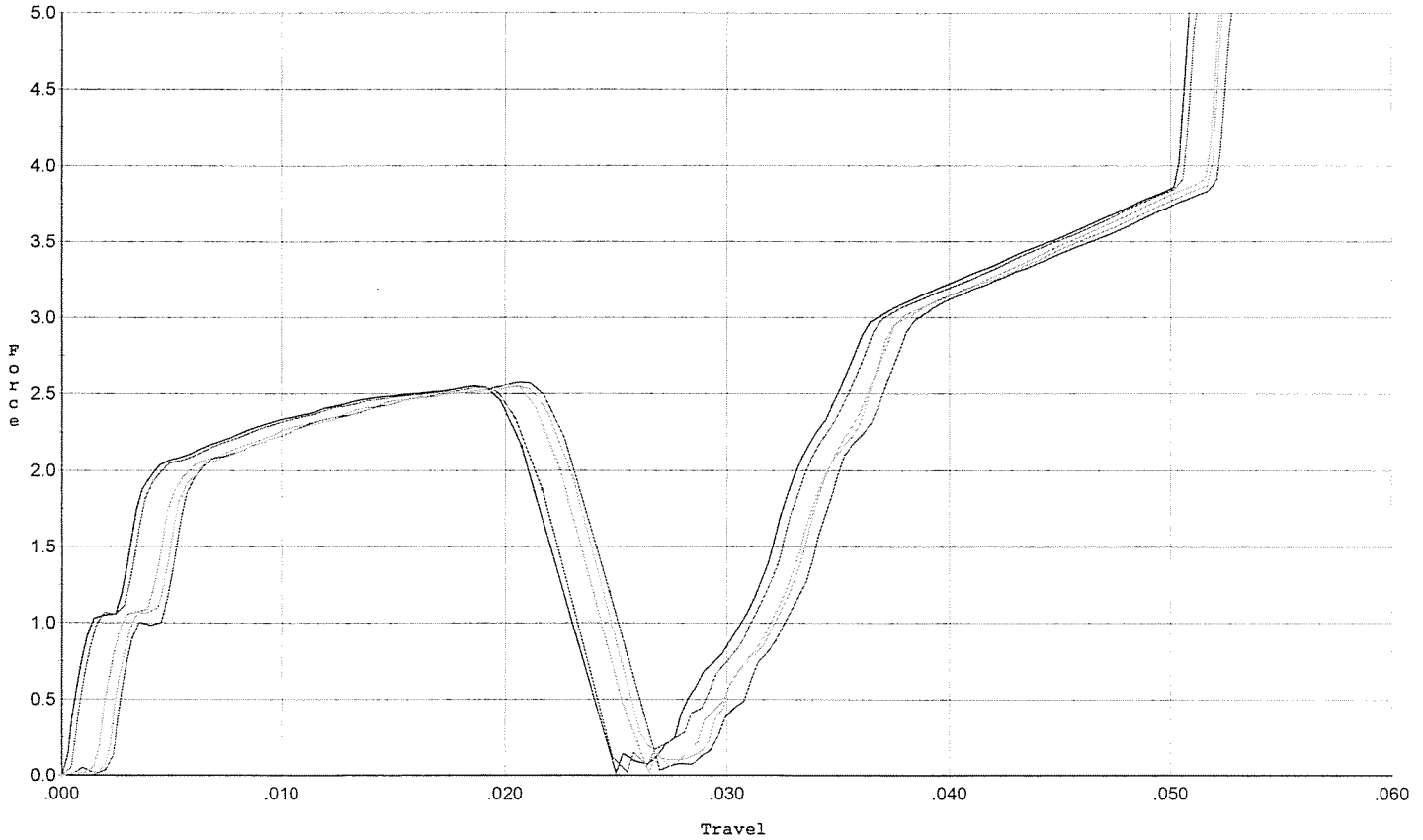
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-13-09	WW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	3-13-09	WW
	J) ASSEMBLE STOCK			3-10-09	WW
	K) ASSEMBLE SWIVEL STUDS			3-13-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-11-09	WW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.66</u> <u>2.70</u> <u>2.58</u> <u>2.61</u>	3-12-09	WW
	C) FUNCTION			3-13-09	WW
690	PACK			5-26-09	WW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



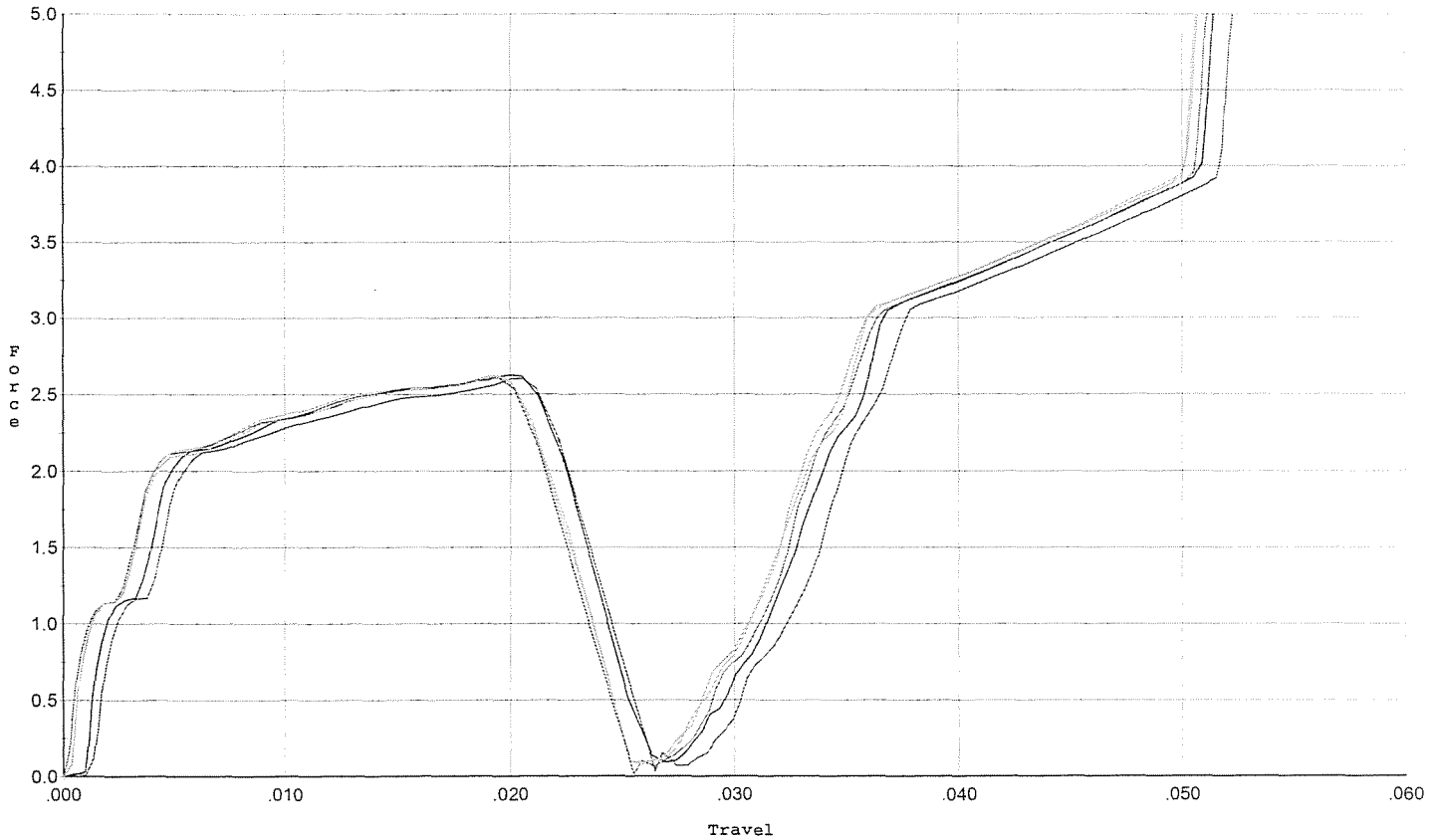
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.025	0.00	0.034	0.045		Set Trigger
2	2.550	0.021	0.00	0.033	0.041		Set Trigger
3	2.540	0.022	0.00	0.034	0.043		Set Trigger
4	2.545	0.023	0.002	0.034	0.042		Set Trigger
5	2.558	0.022	0.00	0.034	0.042		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.022	0.00	0.034	0.042		Set Trigger
2	2.626	0.022	0.00	0.033	0.044		Set Trigger
3	2.607	0.021	0.00	0.033	0.043		Set Trigger
4	2.612	0.023	0.00	0.033	0.046		Set Trigger
5	2.620	0.023	0.00	0.033	0.046		Set Trigger

Aug 2.61

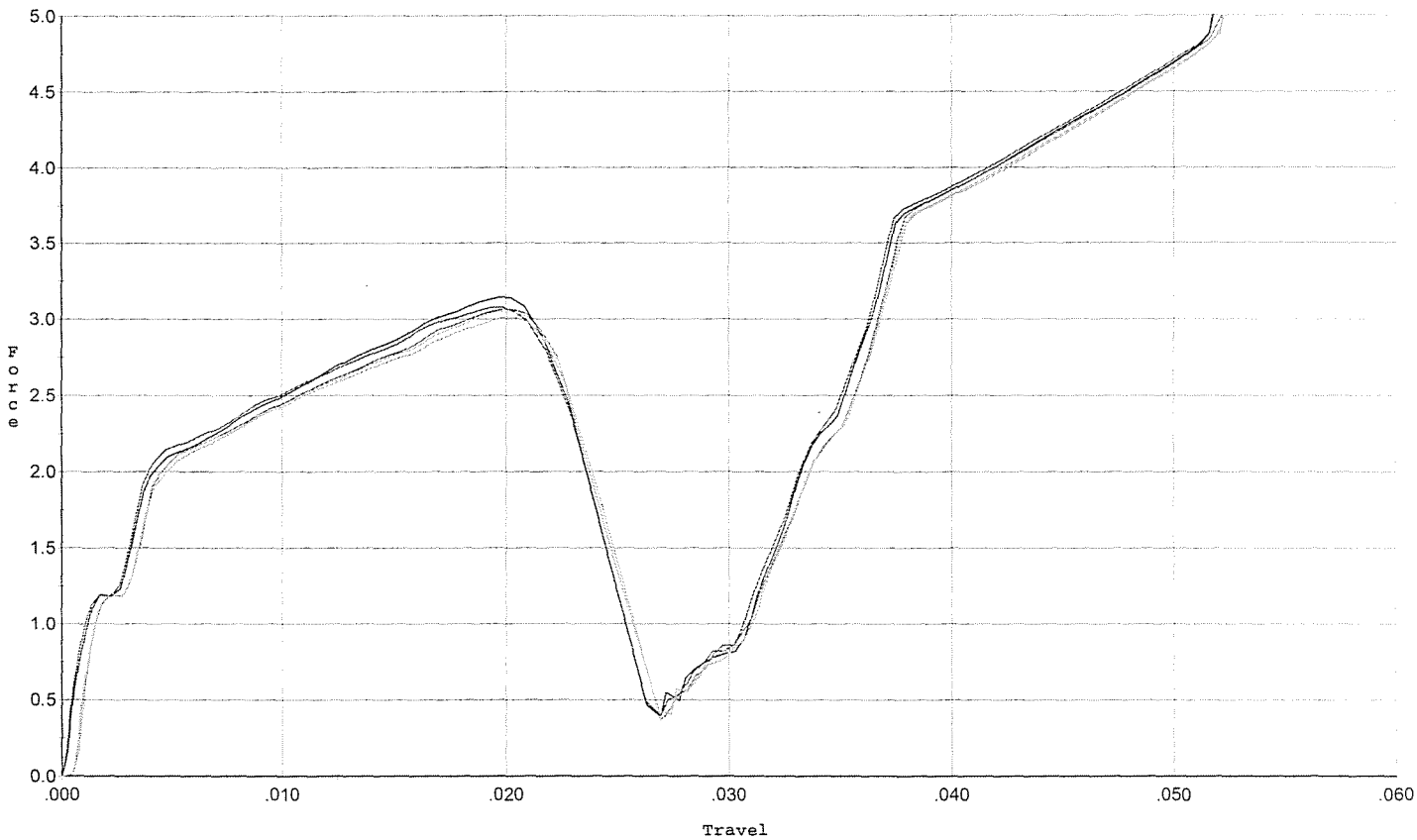
Trigger Profile [lbs,inch]

Profile
 GunType:
 Make:
 Note:

SWS
 Rifle
 Remington
 R.P. 3/3/09

Model:
 Serial No:
 Trigger:

M/24
 Form #F005
 3.0 lbs. ini. +/- .75 lbs.



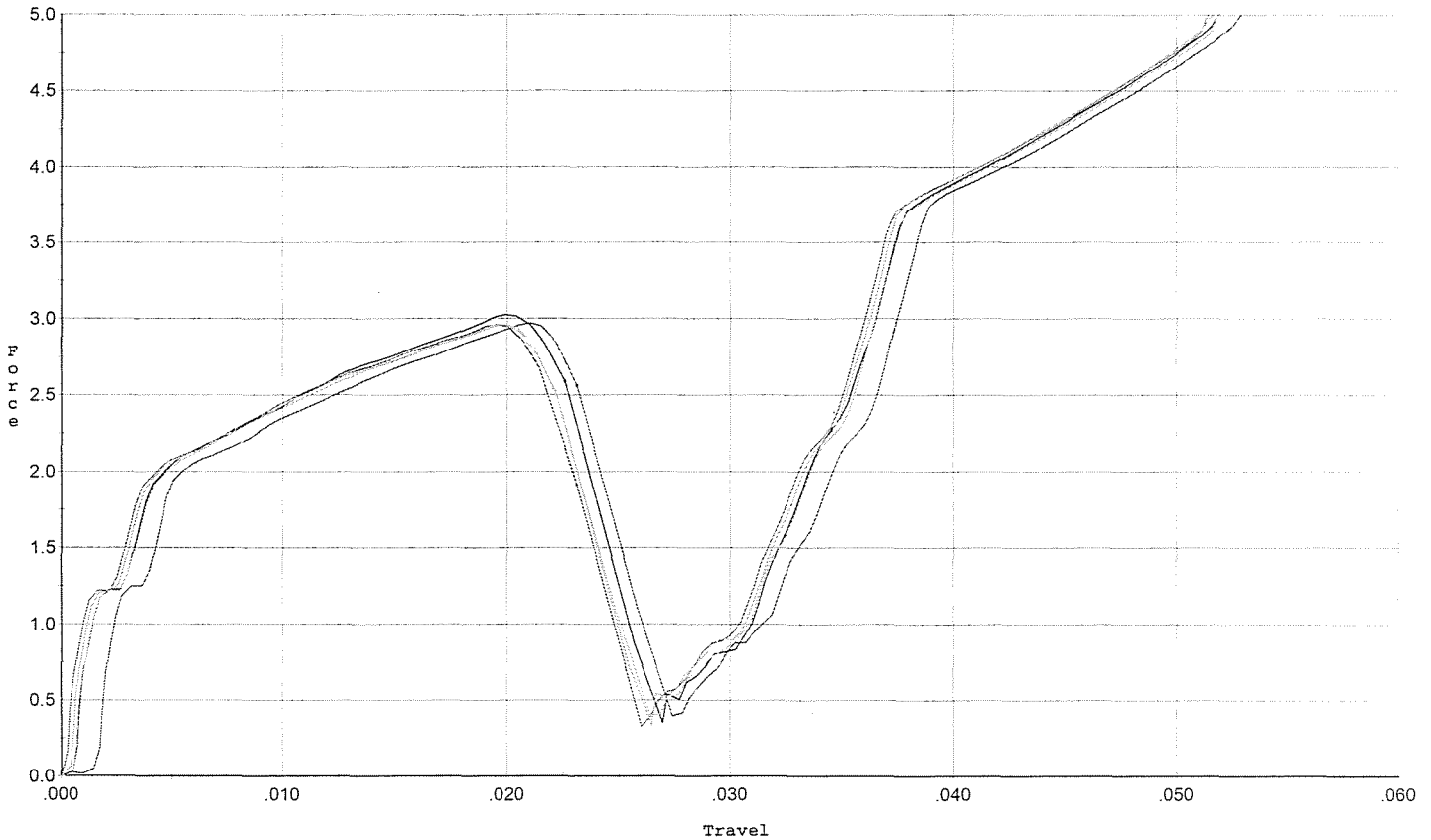
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.023	0.00	0.032	0.052		Set Trigger
2	3.145	0.023	0.00	0.033	0.051		Set Trigger
3	3.064	0.024	0.00	0.033	0.053		Set Trigger
4	3.050	0.024	0.00	0.033	0.053		Set Trigger
5	3.011	0.022	0.00	0.033	0.049		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



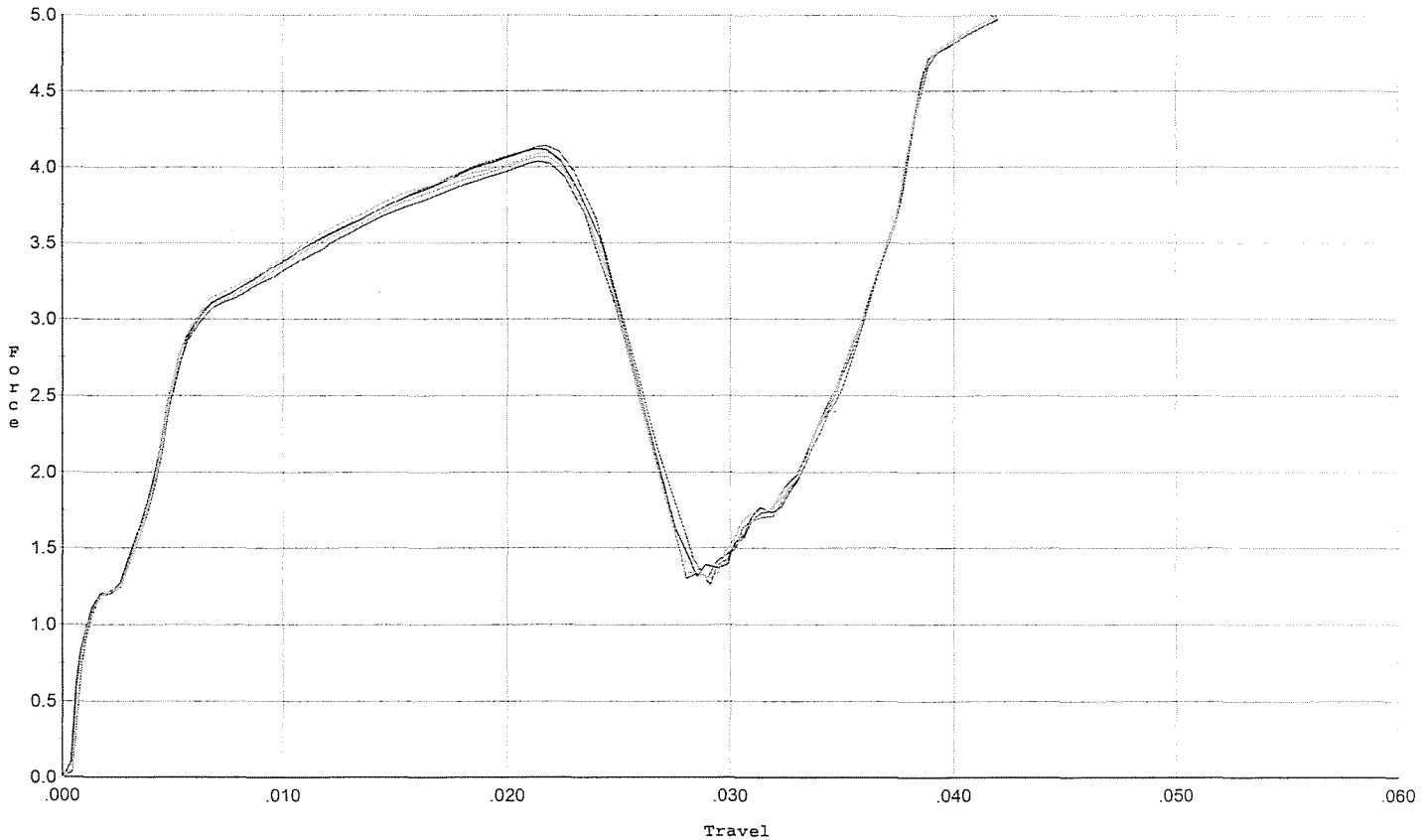
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.971	0.023	0.00	0.033	0.048		Set Trigger
2	3.026	0.023	0.00	0.033	0.049		Set Trigger
3	2.959	0.023	0.00	0.032	0.050		Set Trigger
4	2.961	0.022	0.00	0.033	0.048		Set Trigger
5	2.962	0.022	0.00	0.033	0.048		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



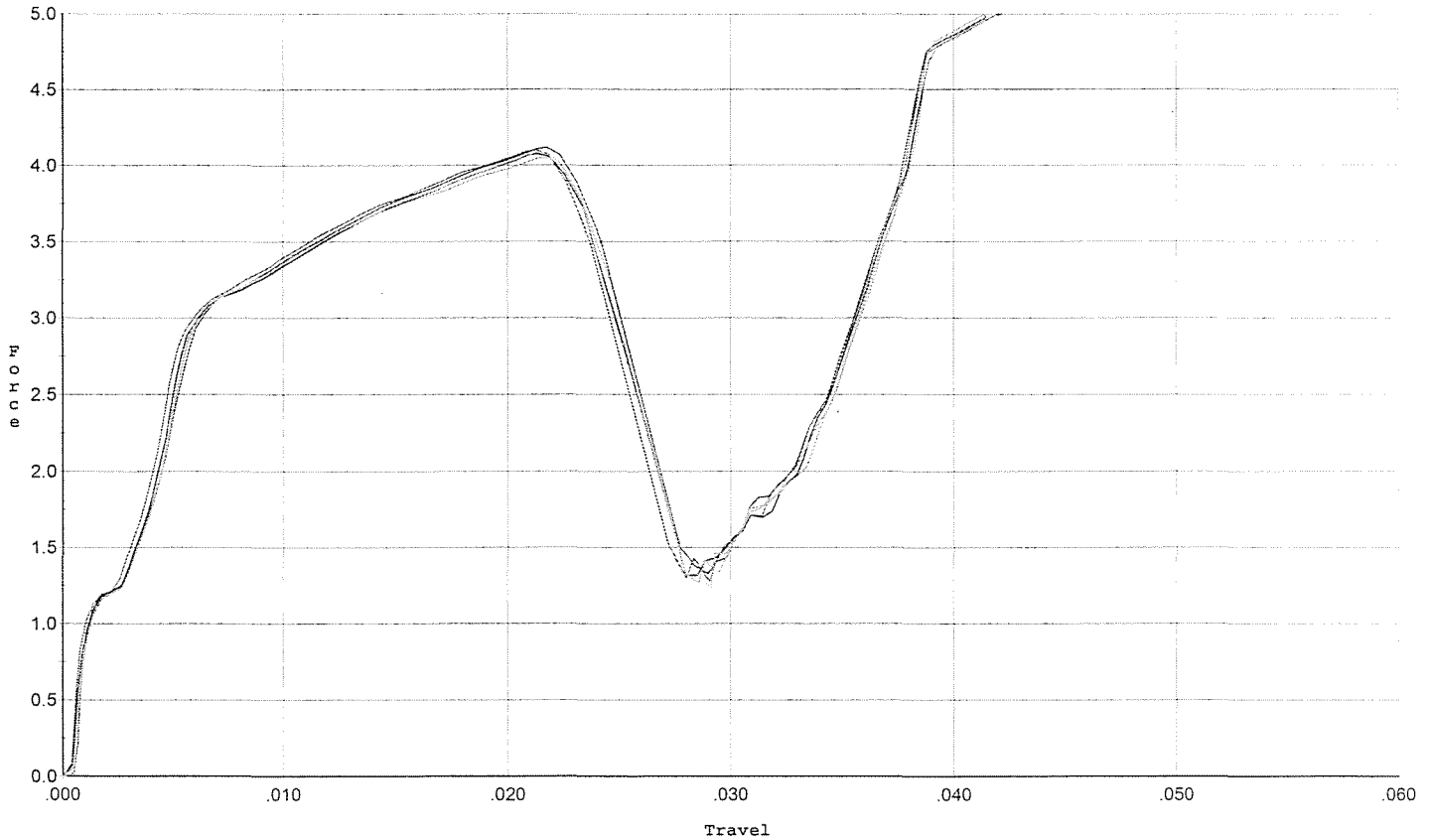
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.025	0.00	0.030	0.071		Set Trigger
2	4.119	0.024	0.00	0.030	0.071		Set Trigger
3	4.139	0.024	0.00	0.030	0.070		Set Trigger
4	4.093	0.024	0.00	0.030	0.072		Set Trigger
5	4.066	0.024	0.00	0.030	0.071		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



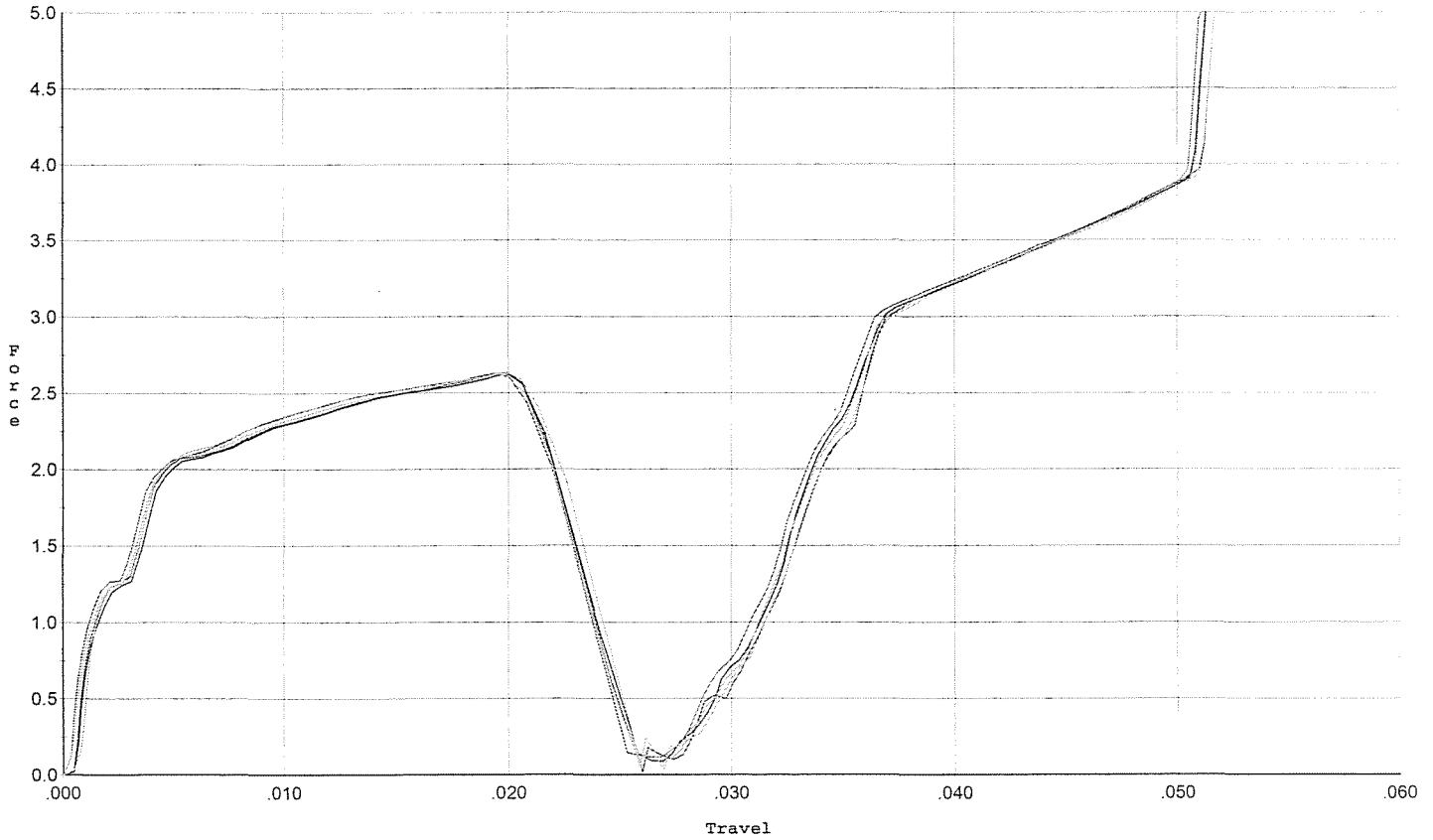
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.024	0.00	0.030	0.070		Set Trigger
2	4.074	0.025	0.00	0.030	0.073		Set Trigger
3	4.101	0.024	0.00	0.031	0.069		Set Trigger
4	4.084	0.025	0.00	0.030	0.073		Set Trigger
5	4.047	0.025	0.00	0.030	0.071		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



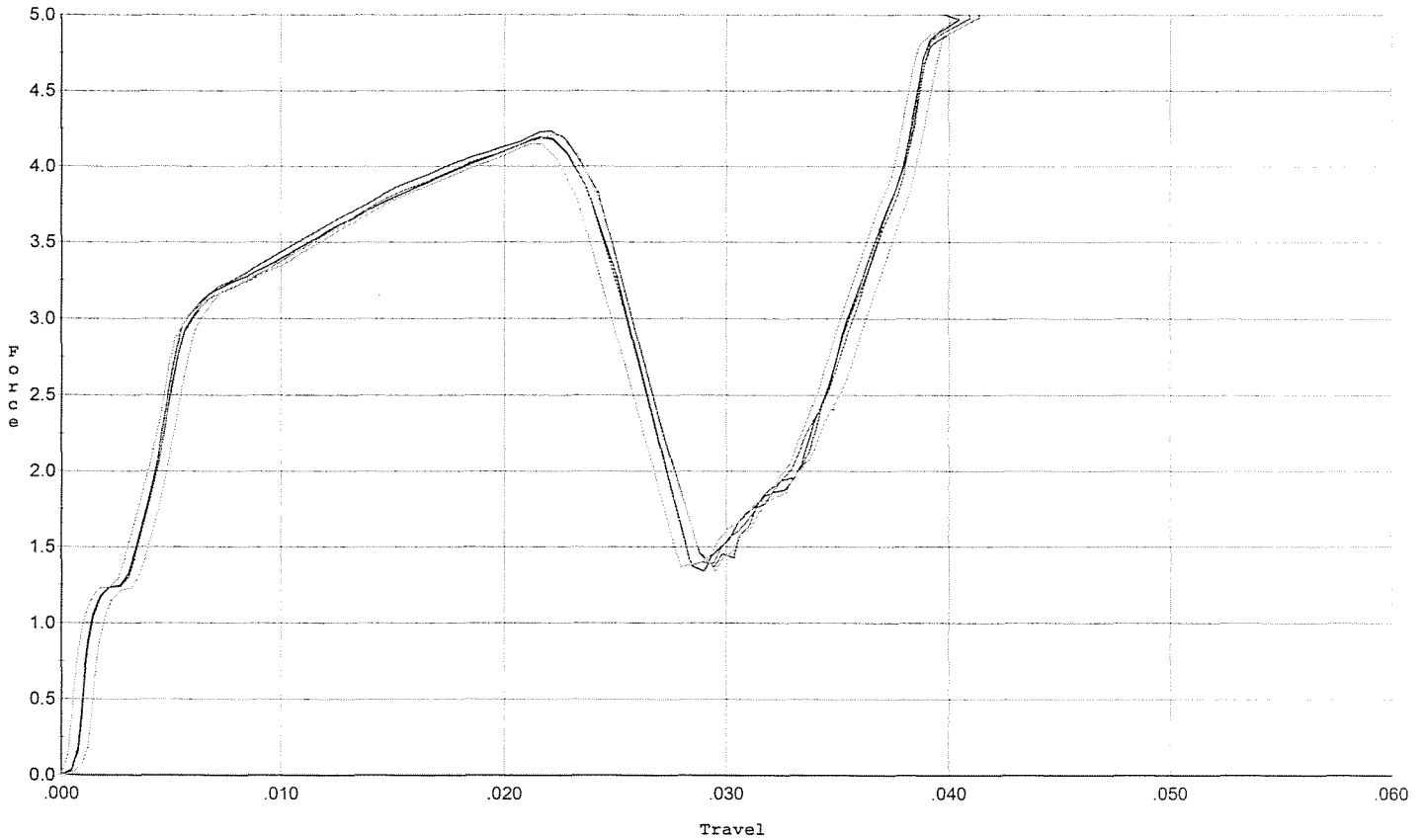
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.022	0.00	0.034	0.043		Set Trigger
2	2.622	0.022	0.00	0.033	0.043		Set Trigger
3	2.632	0.022	0.00	0.033	0.045		Set Trigger
4	2.623	0.022	0.00	0.034	0.044		Set Trigger
5	2.632	0.023	0.00	0.033	0.045		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.024	0.00	0.030	0.072		Set Trigger
2	4.188	0.025	0.00	0.029	0.074		Set Trigger
3	4.195	0.025	0.00	0.030	0.075		Set Trigger
4	4.207	0.024	0.00	0.030	0.070		Set Trigger
5	4.147	0.025	0.00	0.030	0.075		Set Trigger

Avg 4.19