

6679 4466

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

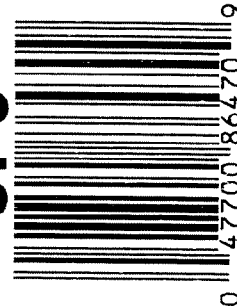
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794466

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794466

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(N)	1/23/09	(K)
490	MAGNAFLUX BOLT		1/23/09	
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DS
542	APPLY COATINGS (BARREL ACTION)		1-2-9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

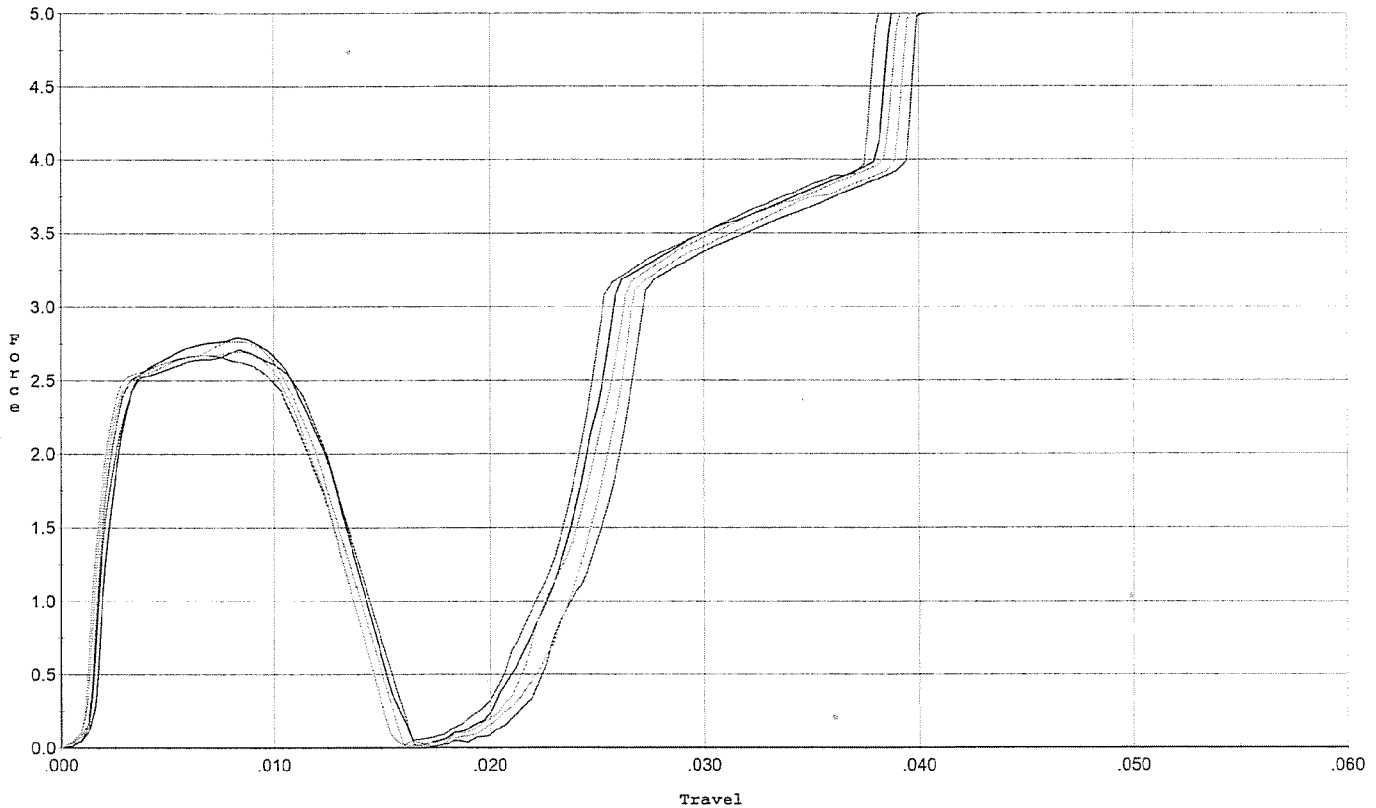
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	2-13-09	W/W
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	2-13-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	2-13-09	W/W
	J) ASSEMBLE STOCK		2-5-09	RTL
	K) ASSEMBLE SWIVEL STUDS		2-13-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-9-09	W/W
670	FINAL INSPECTION A) HEADSPACE		2-13-09	
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.35</u> <u>2.31</u> <u>2.37</u> <u>2.31</u>	2-10-09	W/W
	C) FUNCTION		2-13-09	W/W
690	PACK		2-18-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



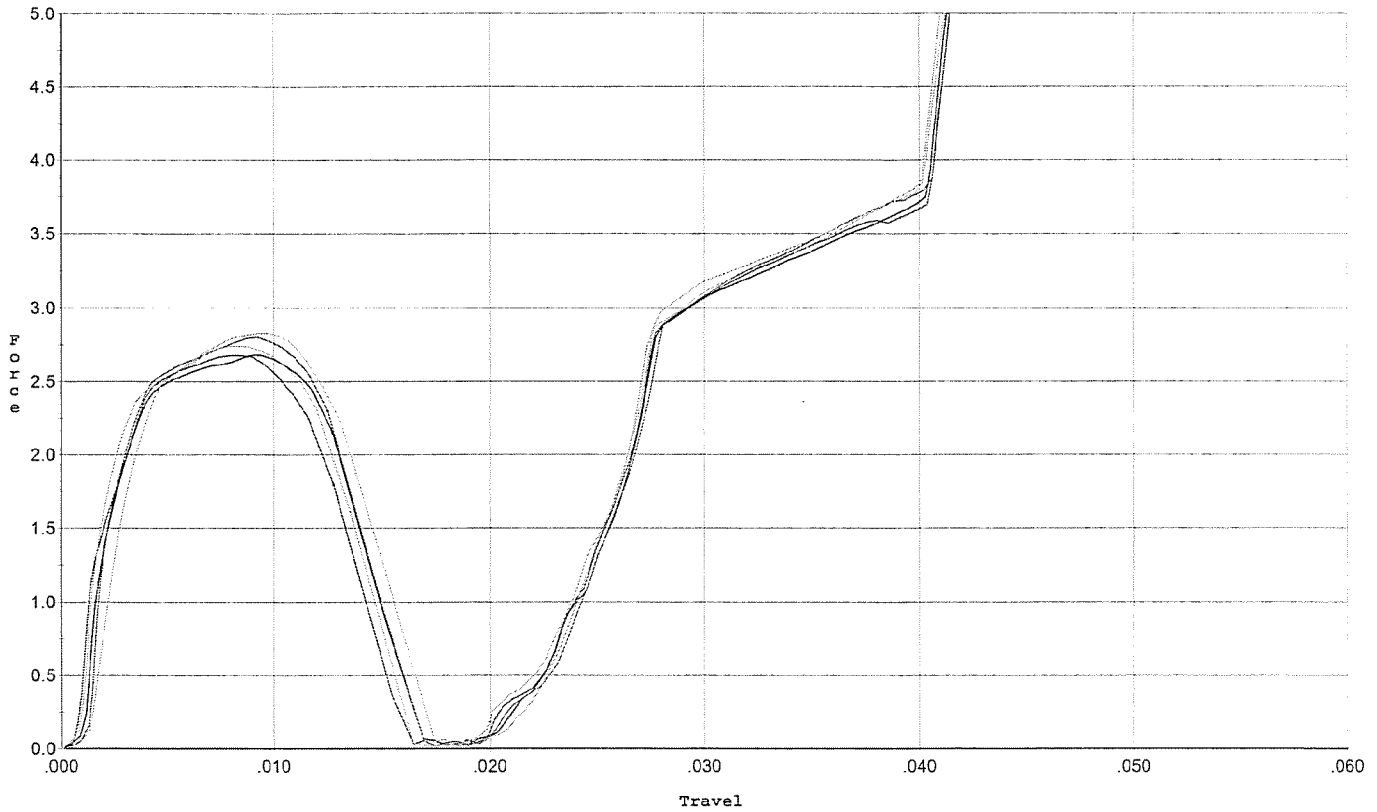
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.012	0.00	0.029	0.024		Set Trigger
2	2.792	0.013	0.00	0.028	0.025		Set Trigger
3	2.670	0.012	0.00	0.028	0.024		Set Trigger
4	2.693	0.012	0.00	0.029	0.024		Set Trigger
5	2.766	0.014	0.00	0.028	0.027		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



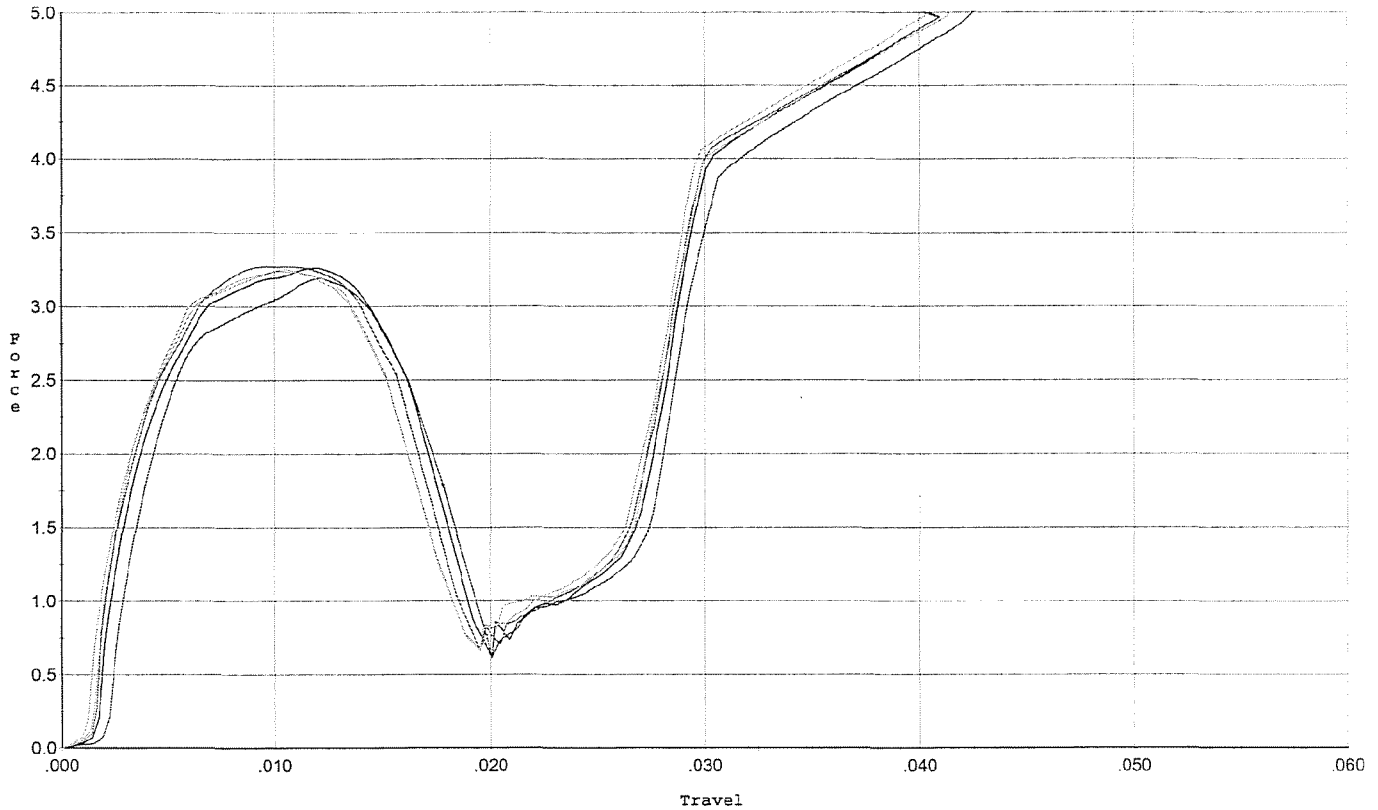
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.678	0.013	0.00	0.031	0.025		Set Trigger
2	2.680	0.013	0.00	0.031	0.025		Set Trigger
3	2.804	0.013	0.00	0.031	0.025		Set Trigger
4	2.743	0.014	0.00	0.031	0.027		Set Trigger
5	2.829	0.015	0.00	0.029	0.029		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



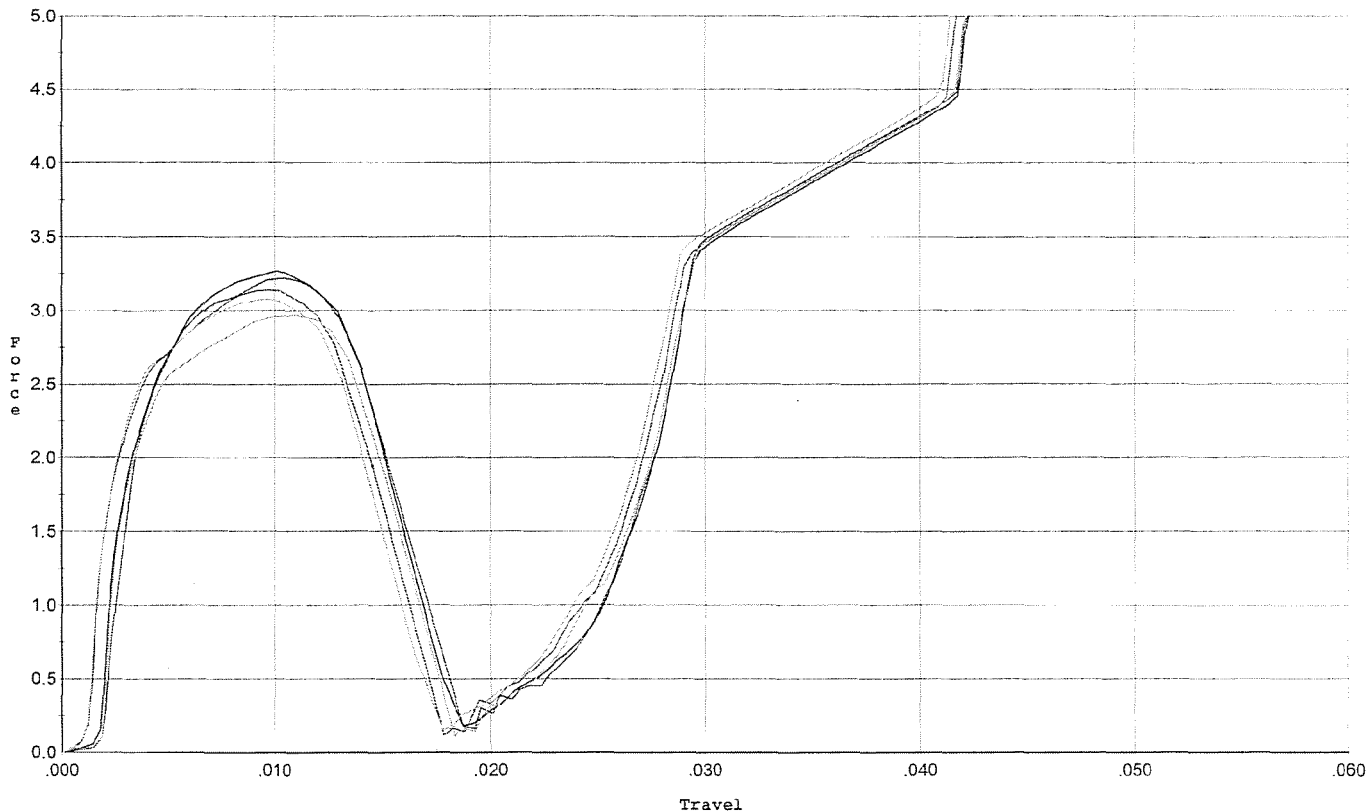
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.018	0.00	0.029	0.038		Set Trigger
2	3.262	0.016	0.00	0.028	0.037		Set Trigger
3	3.274	0.016	0.00	0.028	0.036		Set Trigger
4	3.237	0.015	0.00	0.028	0.035		Set Trigger
5	3.252	0.015	0.00	0.029	0.034		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



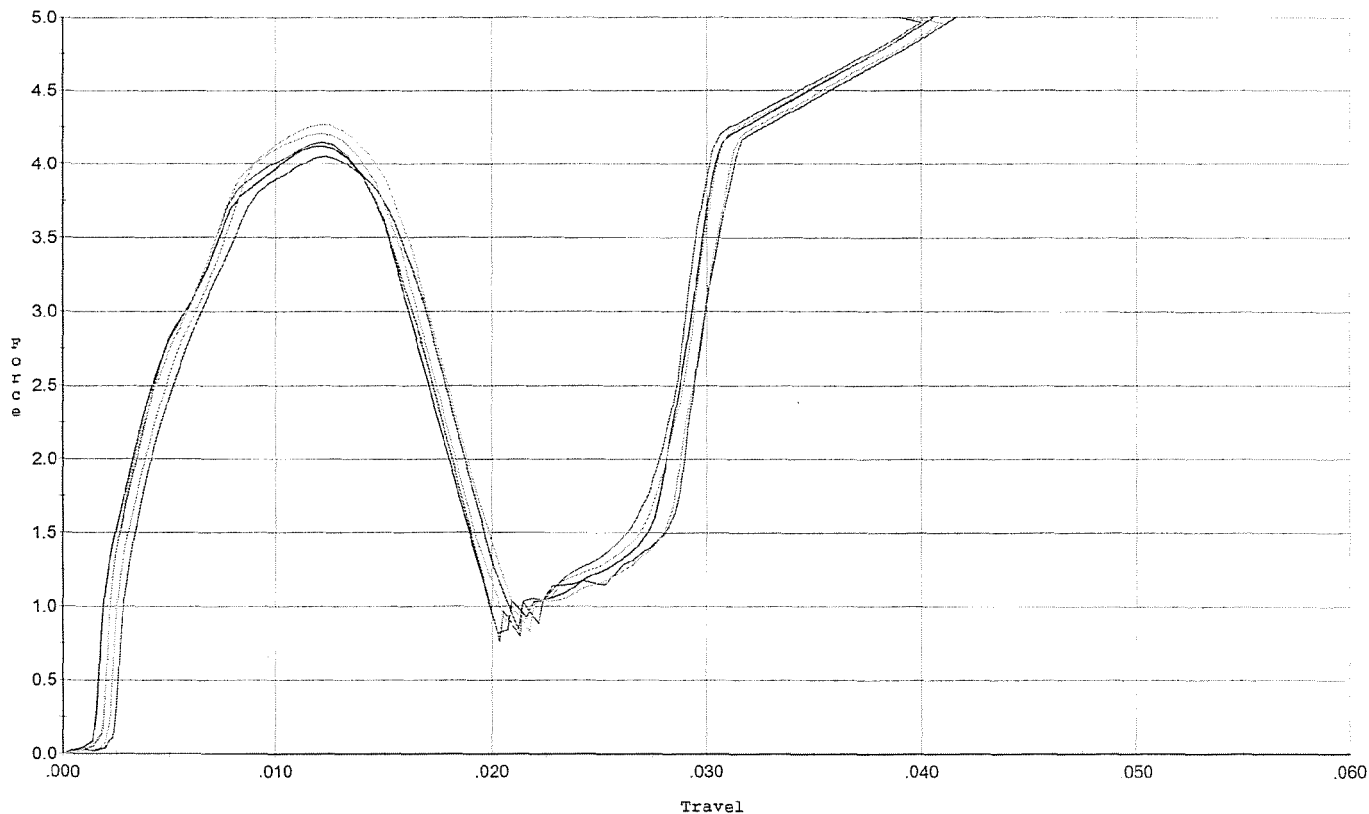
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.014	0.00	0.029	0.030		Set Trigger
2	3.269	0.014	0.00	0.029	0.031		Set Trigger
3	3.139	0.015	0.00	0.029	0.032		Set Trigger
4	3.078	0.013	0.00	0.029	0.029		Set Trigger
5	2.973	0.015	0.00	0.029	0.031		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



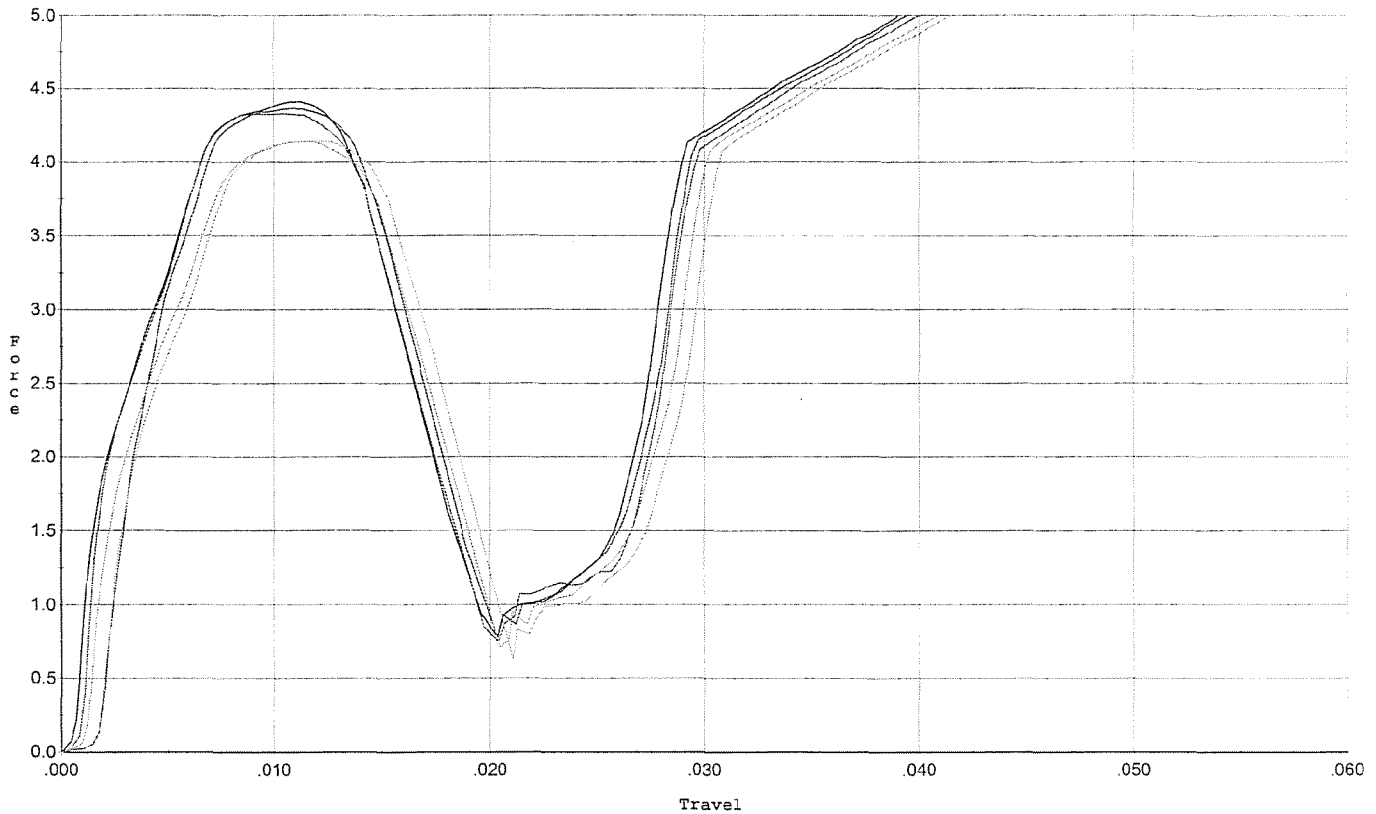
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.017	0.002	0.029	0.043		Set Trigger
2	4.119	0.015	0.00	0.028	0.040		Set Trigger
3	4.145	0.017	0.00	0.028	0.045		Set Trigger
4	4.206	0.016	0.00	0.029	0.043		Set Trigger
5	4.264	0.016	0.00	0.029	0.044		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



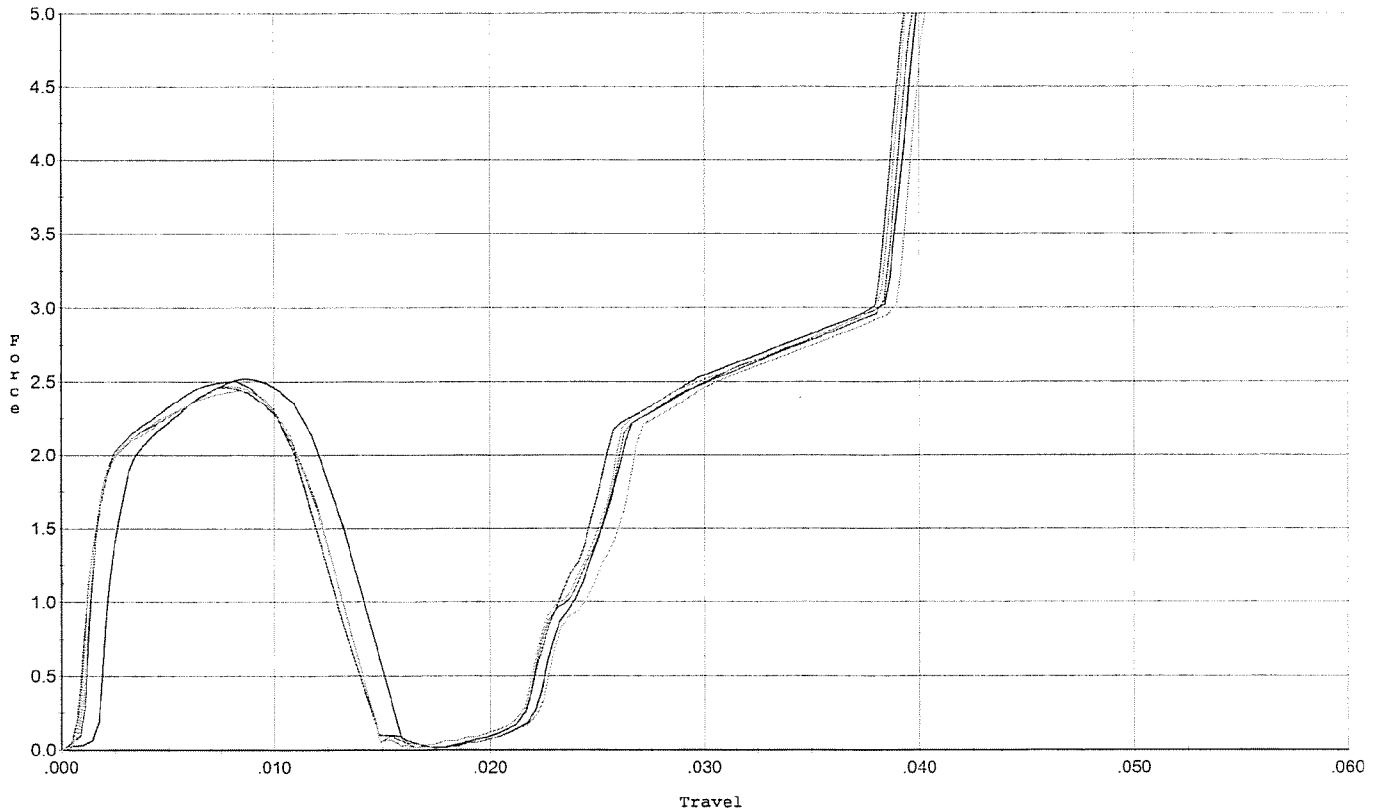
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.015	0.00	0.028	0.043		Set Trigger
2	4.410	0.014	0.00	0.027	0.043		Set Trigger
3	4.330	0.014	0.00	0.028	0.042		Set Trigger
4	4.143	0.017	0.00	0.028	0.047		Set Trigger
5	4.138	0.017	0.00	0.028	0.048		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



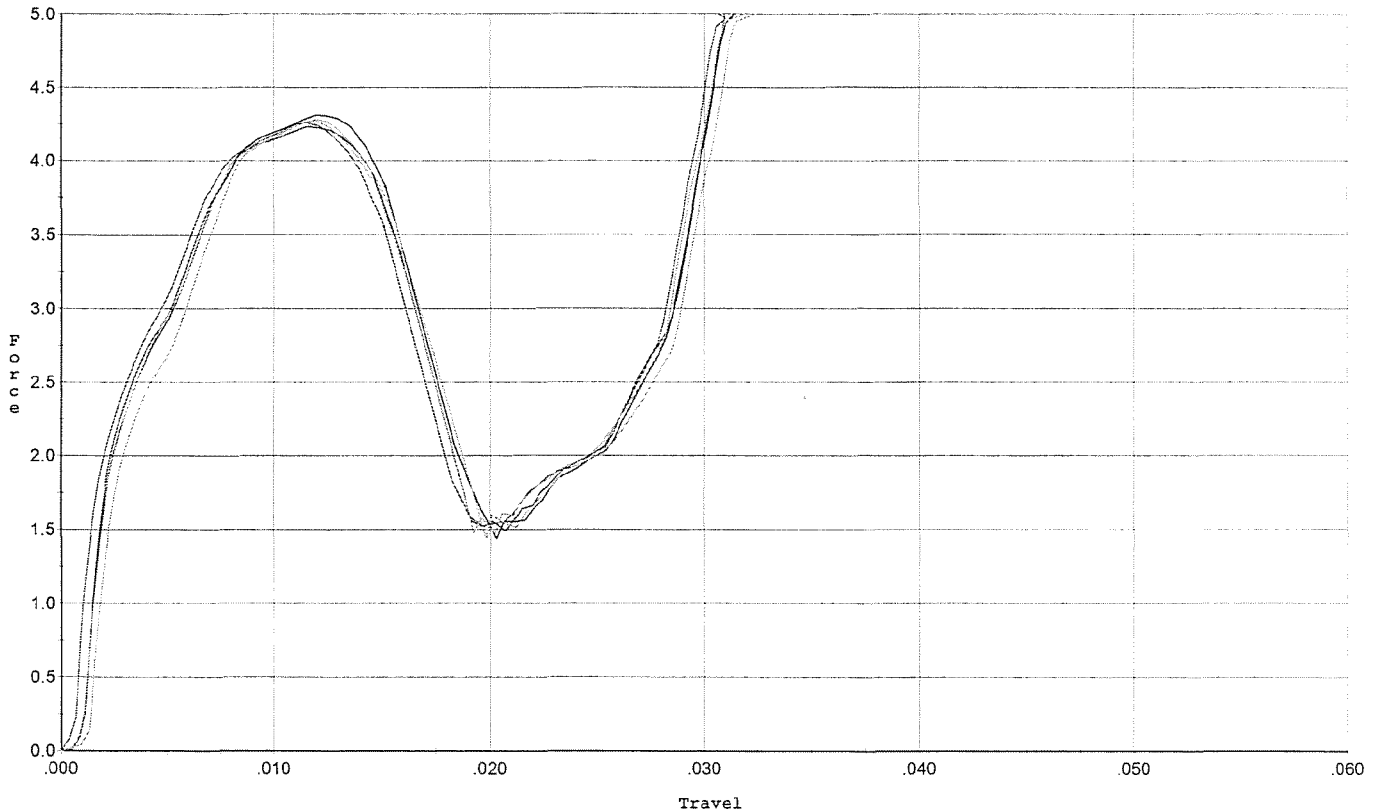
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.011	0.00	0.032	0.020		Set Trigger
2	2.522	0.013	0.00	0.031	0.023		Set Trigger
3	2.464	0.012	0.00	0.031	0.022		Set Trigger
4	2.438	0.012	0.00	0.032	0.022		Set Trigger
5	2.473	0.012	0.00	0.031	0.022		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.016	0.00	0.027	0.046		Set Trigger
2	4.309	0.015	0.00	0.028	0.044		Set Trigger
3	4.260	0.015	0.00	0.027	0.044		Set Trigger
4	4.272	0.016	0.00	0.027	0.046		Set Trigger
5	4.281	0.017	0.00	0.027	0.049		Set Trigger

A = 4.27