

86794467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

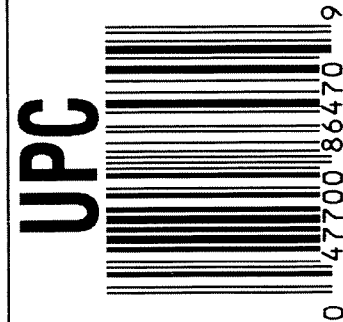


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794467



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD.
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD.
460	CHECK HEADSPACE		1-20-09	SPD.
470	DIS-ASSEMBLE ACTION		1-20-09	SPD.
472	SERIALIZE BOLT HANDLE		1-21-09	RZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(A)	1/23/09	(A)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

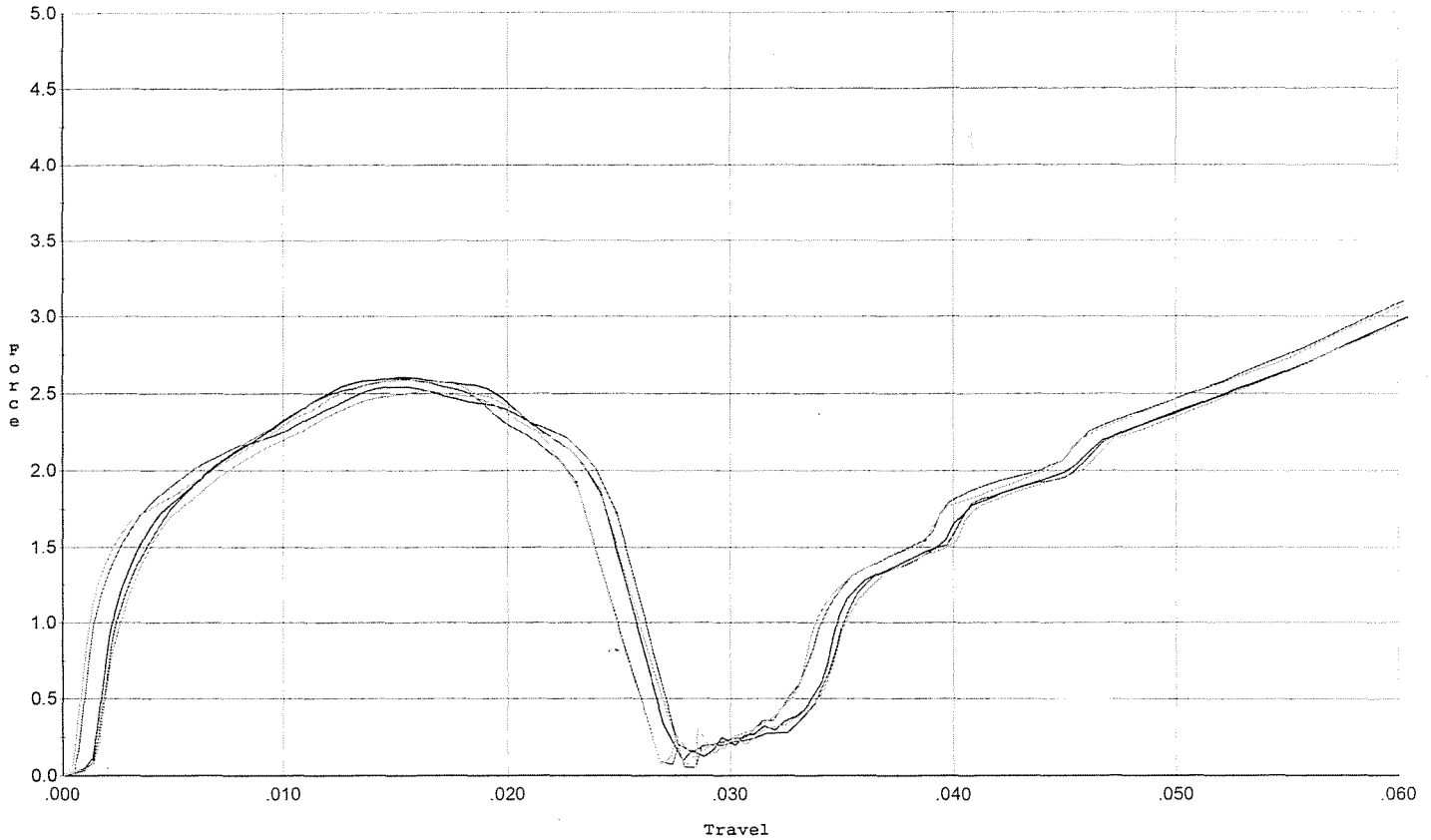
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	2-9-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-9-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	L.N.
	J) ASSEMBLE STOCK		2-4-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-9-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-	09 L.N.
670	FINAL INSPECTION A) HEADSPACE		2-9-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.76</u> <u>2.76</u> <u>2.65</u> <u>2.77</u>	2-6-09	W W
	C) FUNCTION		2-9-09	L.N.
690	PACK		3/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



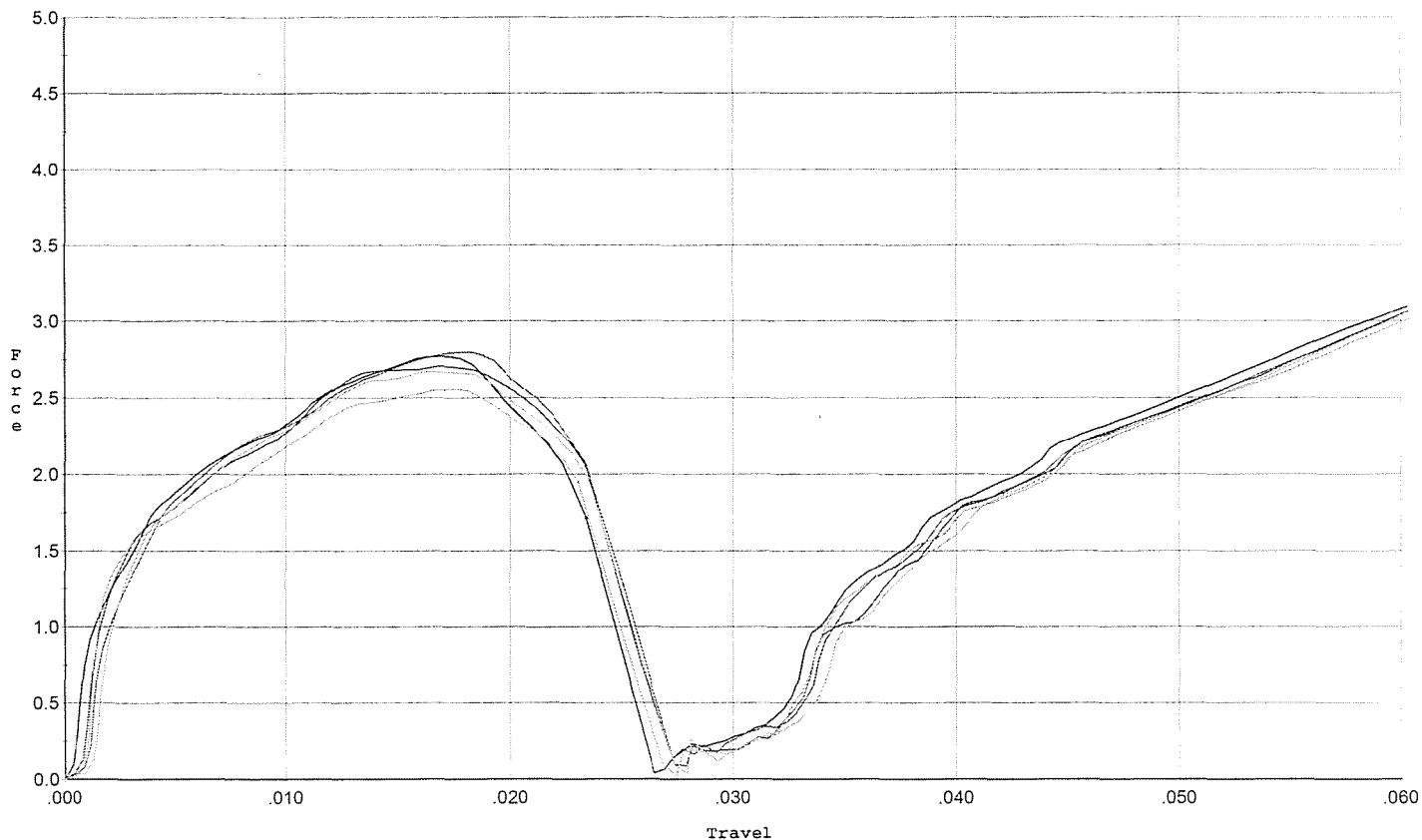
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.025	0.00	0.046	0.047		Set Trigger
2	2.605	0.024	0.00	0.046	0.047		Set Trigger
3	2.594	0.023	0.00	0.045	0.046		Set Trigger
4	2.591	0.023	0.00	0.046	0.046		Set Trigger
5	2.514	0.024	0.00	0.046	0.045		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



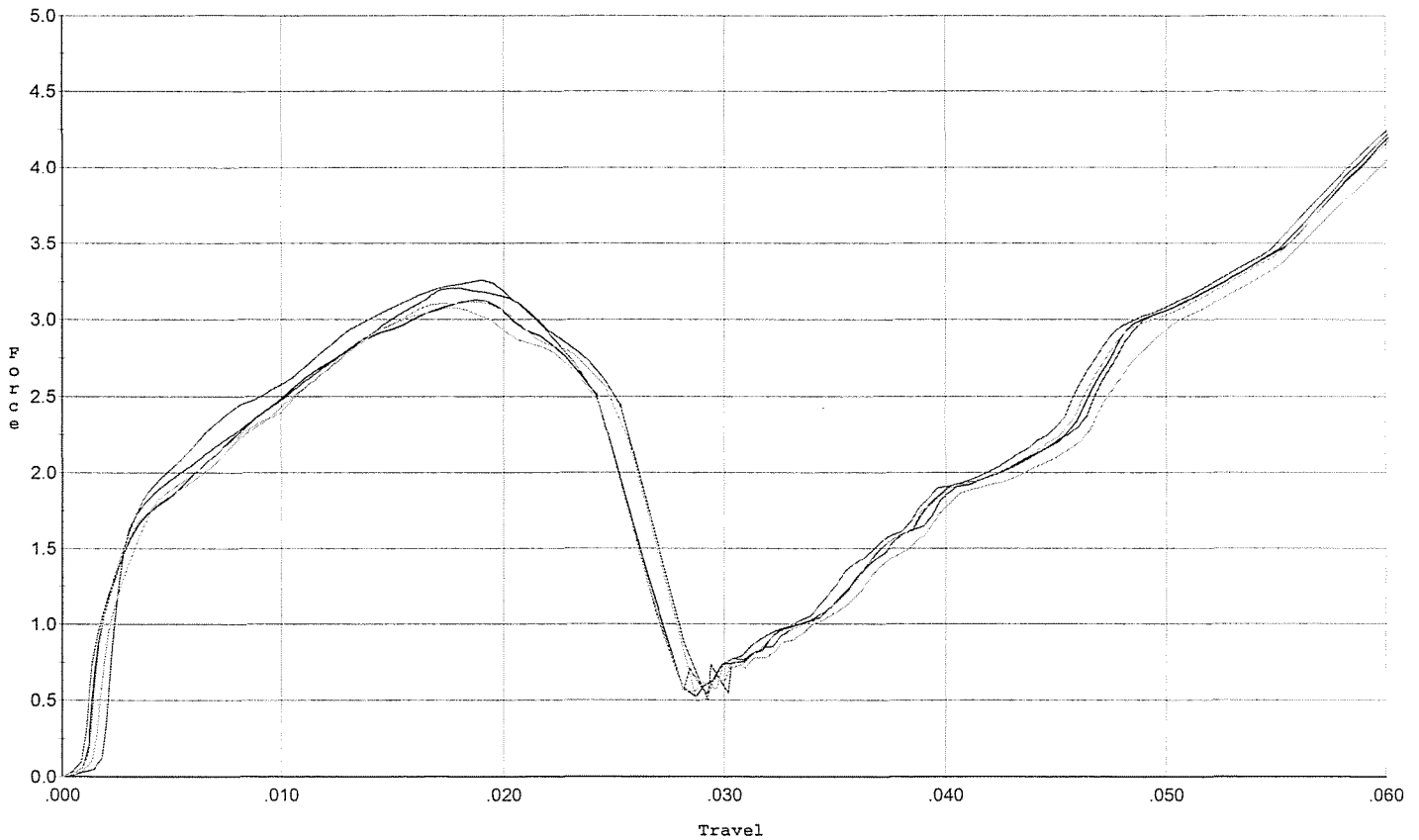
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.023	0.00	0.045	0.047		Set Trigger
2	2.769	0.023	0.00	0.045	0.048		Set Trigger
3	2.798	0.025	0.00	0.045	0.051		Set Trigger
4	2.671	0.023	0.00	0.046	0.046		Set Trigger
5	2.555	0.023	0.00	0.046	0.044		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



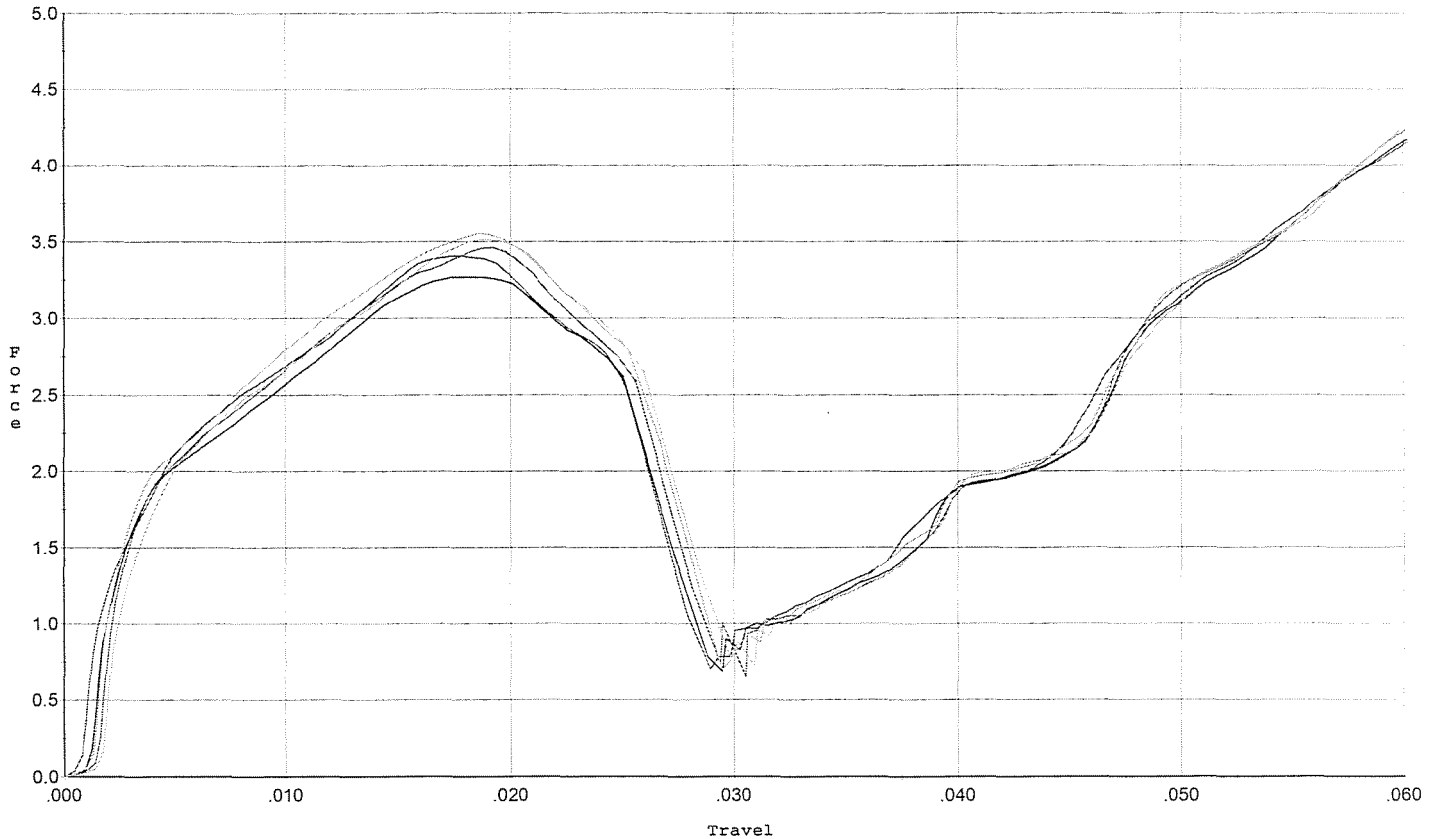
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.025	0.00	0.044	0.057		Set Trigger
2	3.131	0.024	0.00	0.044	0.054		Set Trigger
3	3.261	0.024	0.00	0.044	0.057		Set Trigger
4	3.078	0.024	0.00	0.044	0.054		Set Trigger
5	3.114	0.026	0.00	0.043	0.057		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



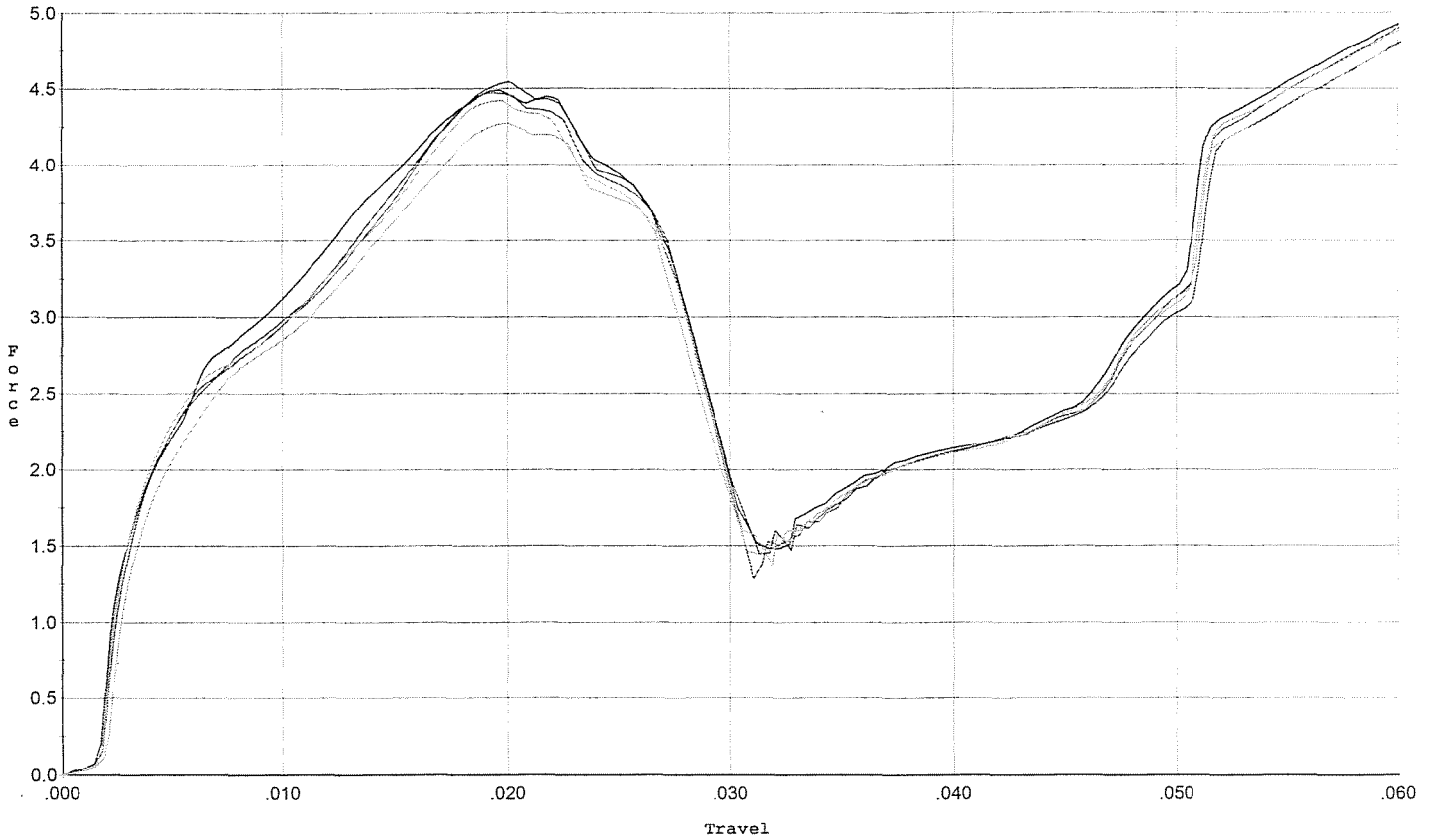
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.408	0.025	0.00	0.043	0.061		Set Trigger
2	3.270	0.025	0.00	0.044	0.059		Set Trigger
3	3.463	0.026	0.00	0.043	0.062		Set Trigger
4	3.512	0.026	0.00	0.043	0.063		Set Trigger
5	3.555	0.027	0.00	0.043	0.067		Set Trigger

A-3-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



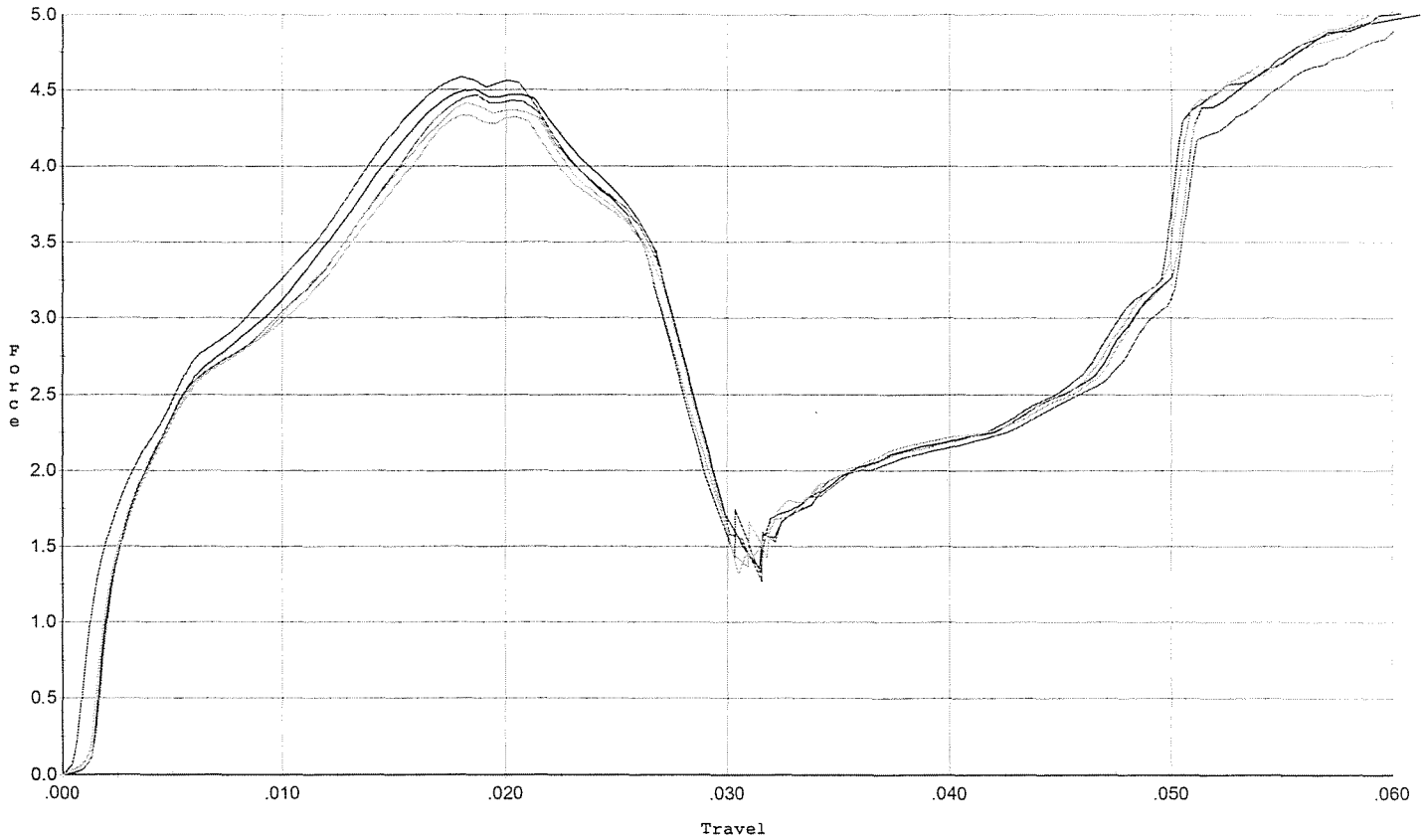
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.545	0.027	0.00	0.042	0.080		Set Trigger
2	4.491	0.027	0.00	0.042	0.082		Set Trigger
3	4.472	0.028	0.00	0.042	0.081		Set Trigger
4	4.422	0.027	0.00	0.042	0.078		Set Trigger
5	4.276	0.027	0.00	0.042	0.077		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



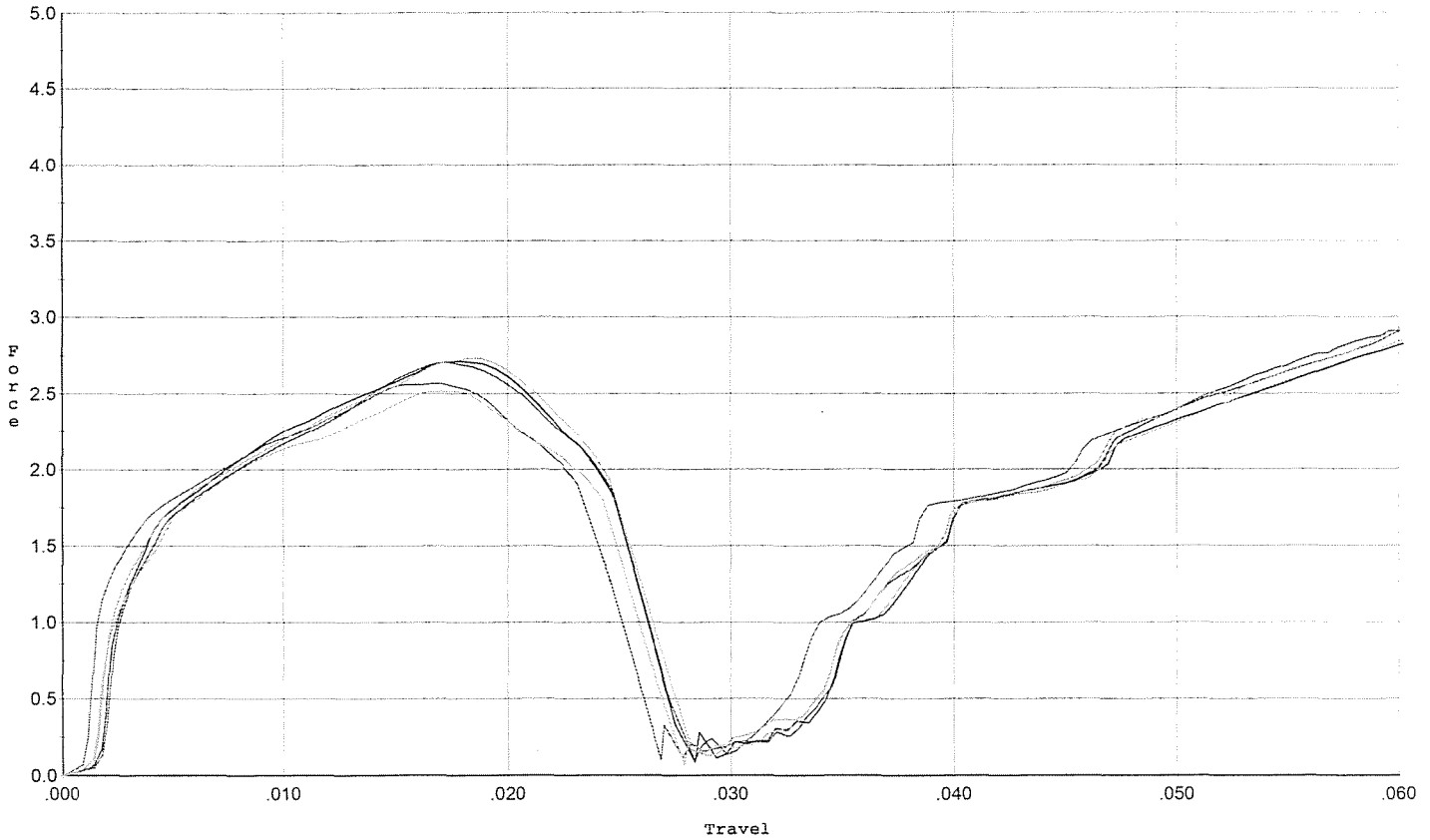
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.584	0.026	0.00	0.041	0.082		Set Trigger
2	4.501	0.027	0.00	0.041	0.081		Set Trigger
3	4.463	0.027	0.00	0.042	0.080		Set Trigger
4	4.414	0.027	0.00	0.041	0.080		Set Trigger
5	4.335	0.026	0.00	0.042	0.077		Set Trigger

A 4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



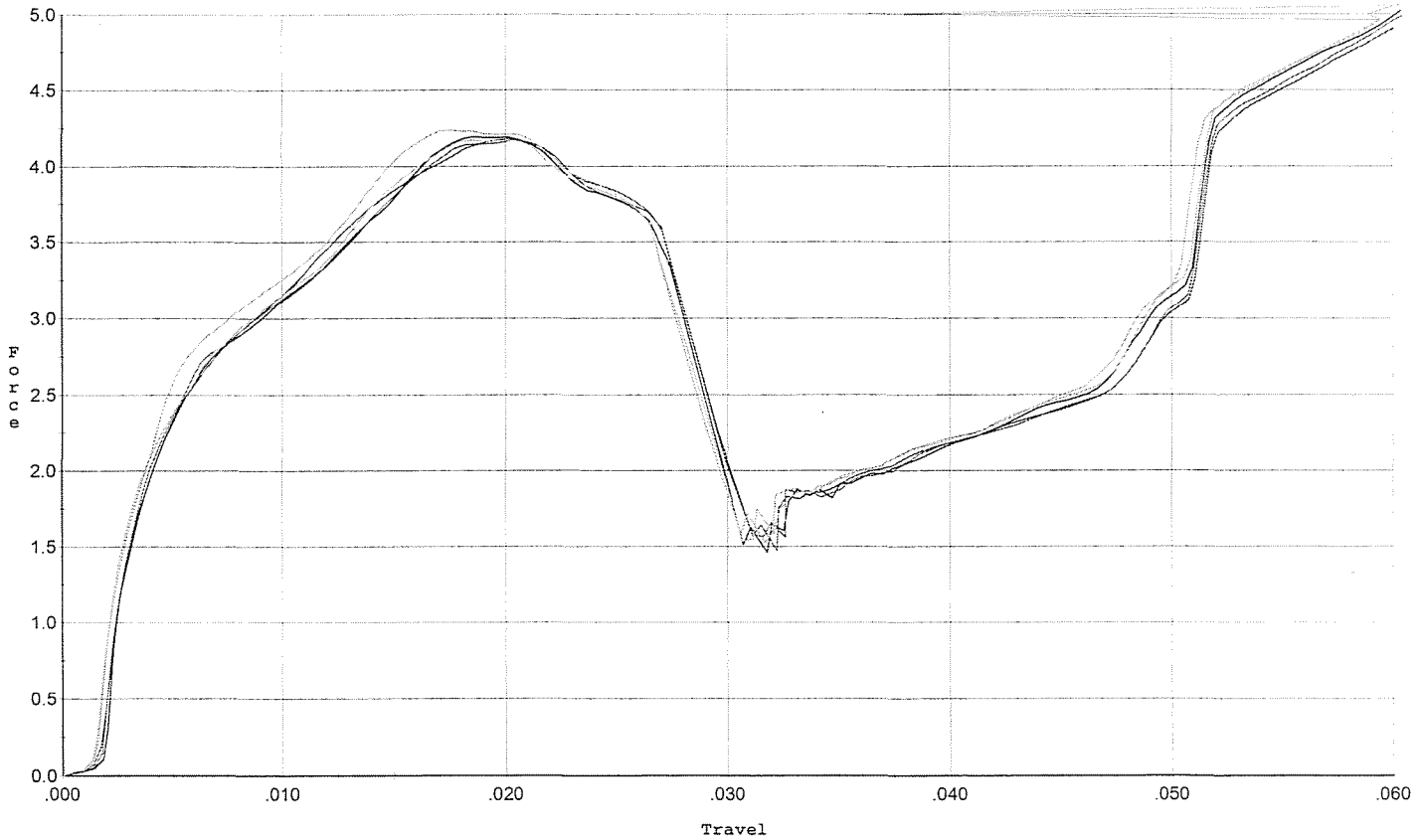
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.025	0.00	0.046	0.047		Set Trigger
2	2.712	0.025	0.00	0.046	0.048		Set Trigger
3	2.564	0.025	0.00	0.045	0.047		Set Trigger
4	2.518	0.024	0.00	0.046	0.044		Set Trigger
5	2.733	0.025	0.00	0.046	0.048		Set Trigger

A-264

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.027	0.00	0.042	0.079		Set Trigger
2	4.194	0.027	0.00	0.042	0.080		Set Trigger
3	4.169	0.027	0.00	0.042	0.079		Set Trigger
4	4.174	0.028	0.00	0.041	0.083		Set Trigger
5	4.238	0.026	0.00	0.042	0.080		Set Trigger

A-4.19