

G6794468

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

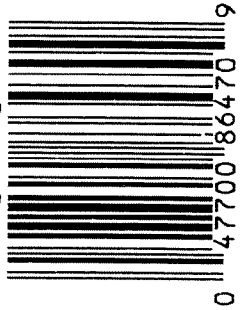
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794468

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794468

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	SP
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(12)	1/23/09	(12)
490	MAGNAFLUX BOLT		1/23/09	BR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	SP
542	APPLY COATINGS (BARREL ACTION)		1-24	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

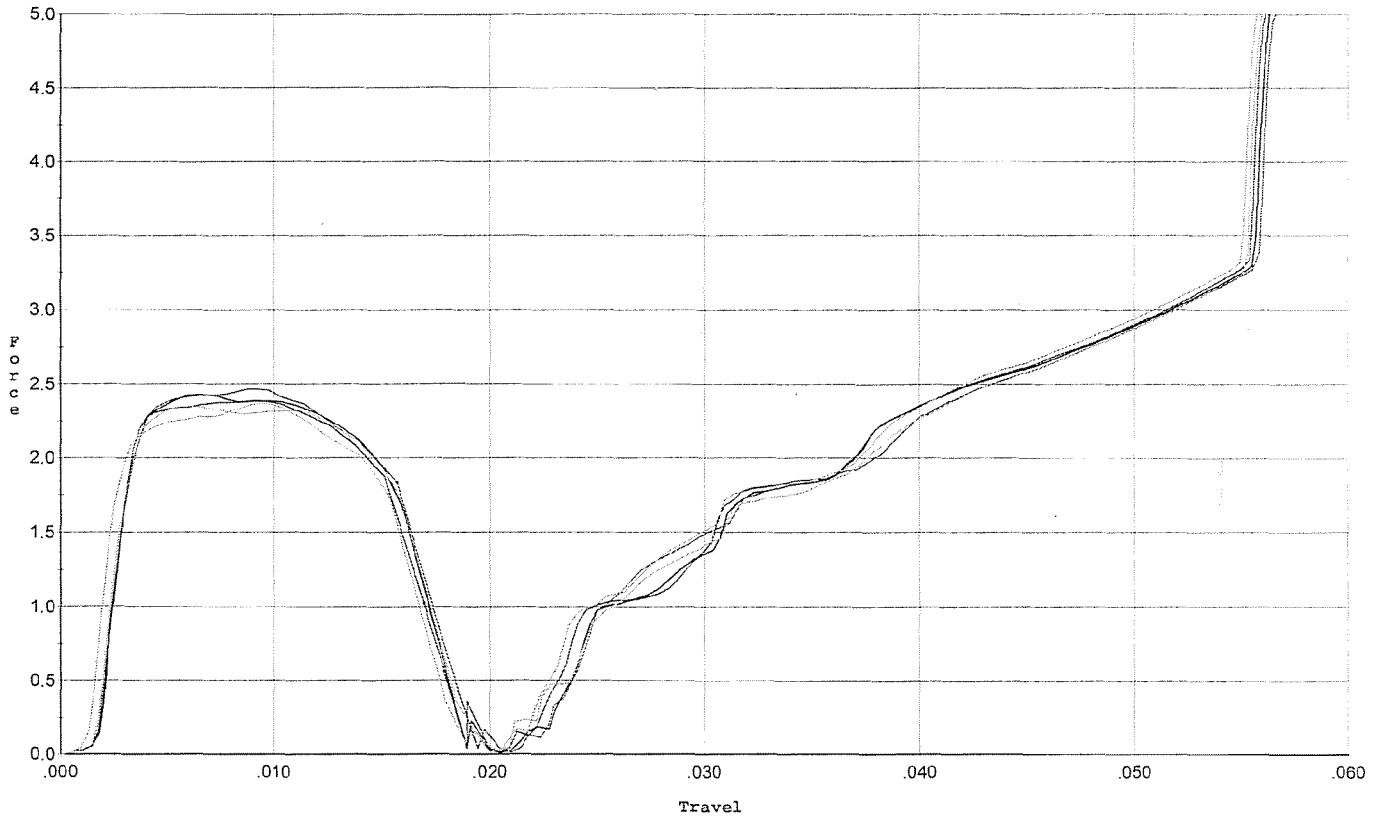
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-9-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	LN
	J) ASSEMBLE STOCK		2-4-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-9-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-9-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.45</u> <u>2.42</u> <u>2.43</u> <u>2.45</u>	2-6-09	WV
	C) FUNCTION		2-9-09	LN
690	PACK		2-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



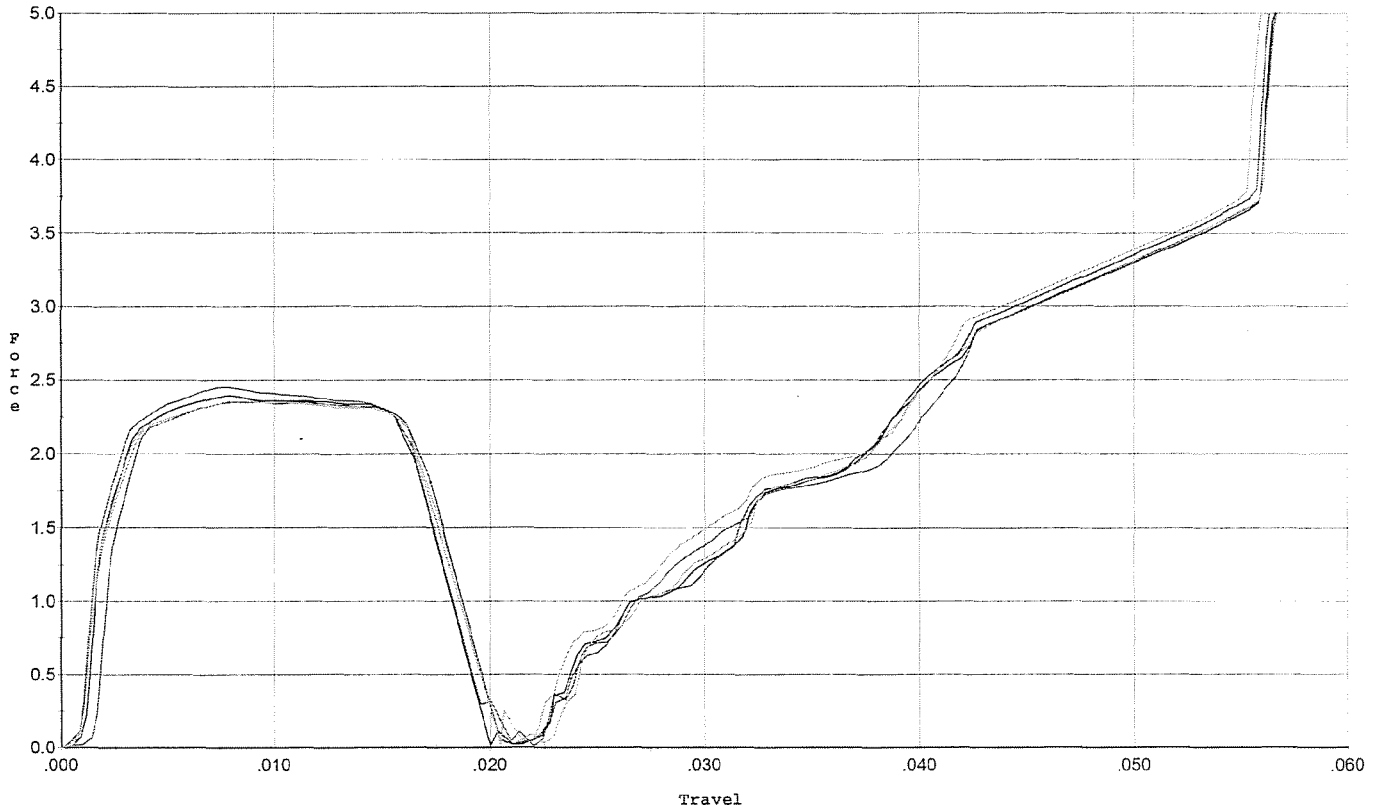
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.017	0.00	0.044	0.030		Set Trigger
2	2.428	0.016	0.00	0.044	0.029		Set Trigger
3	2.467	0.016	0.00	0.044	0.028		Set Trigger
4	2.346	0.016	0.00	0.044	0.028		Set Trigger
5	2.372	0.015	0.00	0.044	0.027		Set Trigger

A-2-40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



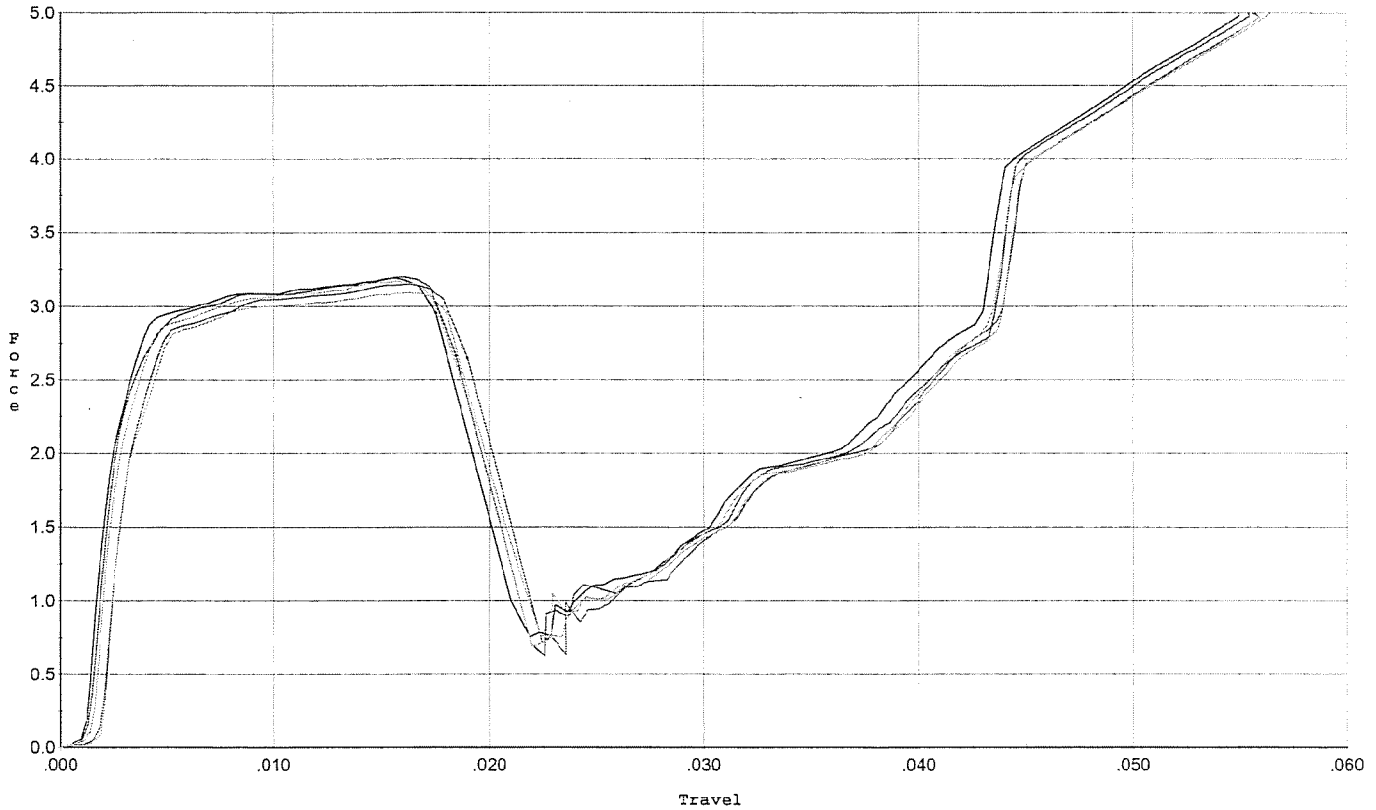
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.017	0.00	0.042	0.032		Set Trigger
2	2.396	0.017	0.00	0.043	0.032		Set Trigger
3	2.452	0.016	0.00	0.043	0.032		Set Trigger
4	2.355	0.018	0.00	0.042	0.033		Set Trigger
5	2.353	0.018	0.00	0.042	0.034		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



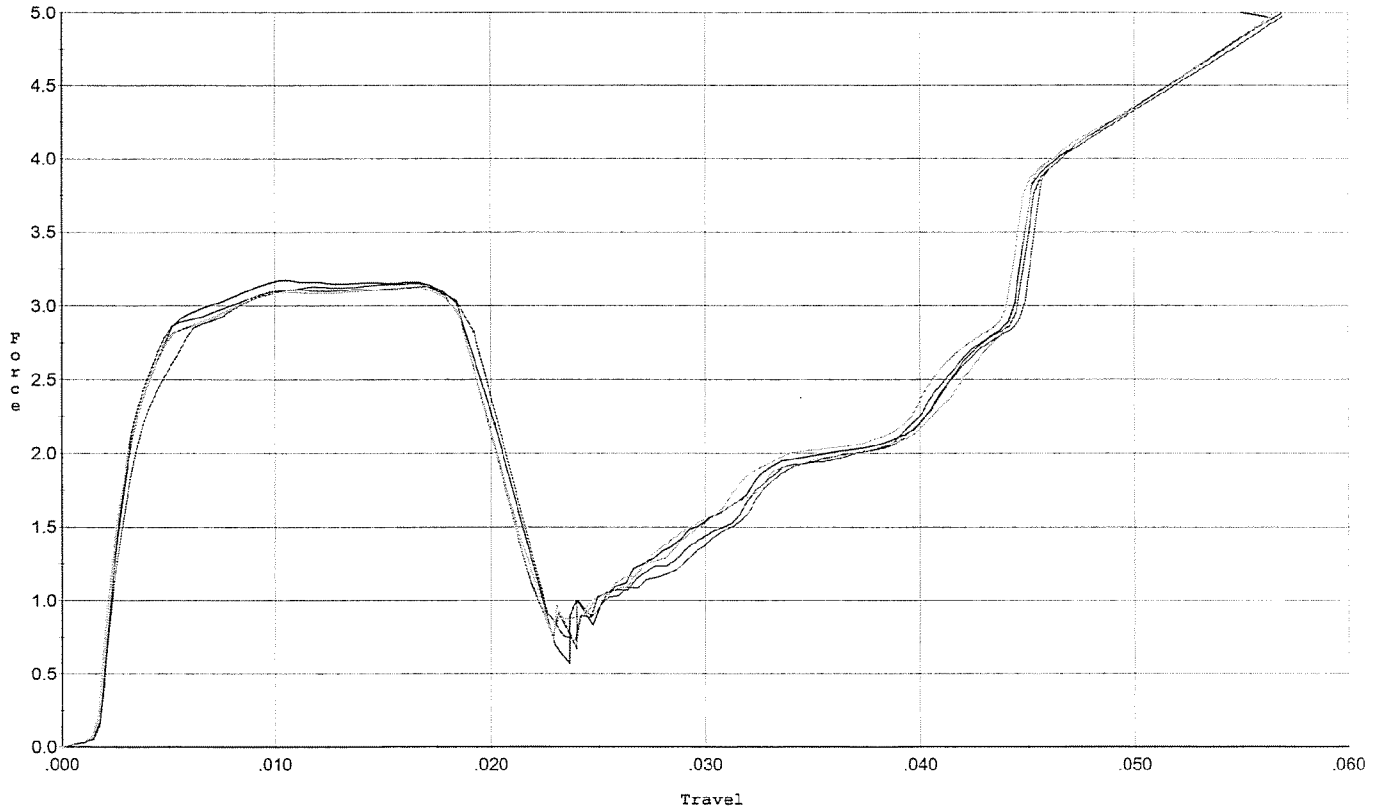
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.018	0.00	0.041	0.045		Set Trigger
2	3.191	0.018	0.00	0.041	0.043		Set Trigger
3	3.149	0.019	0.00	0.041	0.045		Set Trigger
4	3.172	0.019	0.00	0.041	0.045		Set Trigger
5	3.093	0.018	0.00	0.042	0.042		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



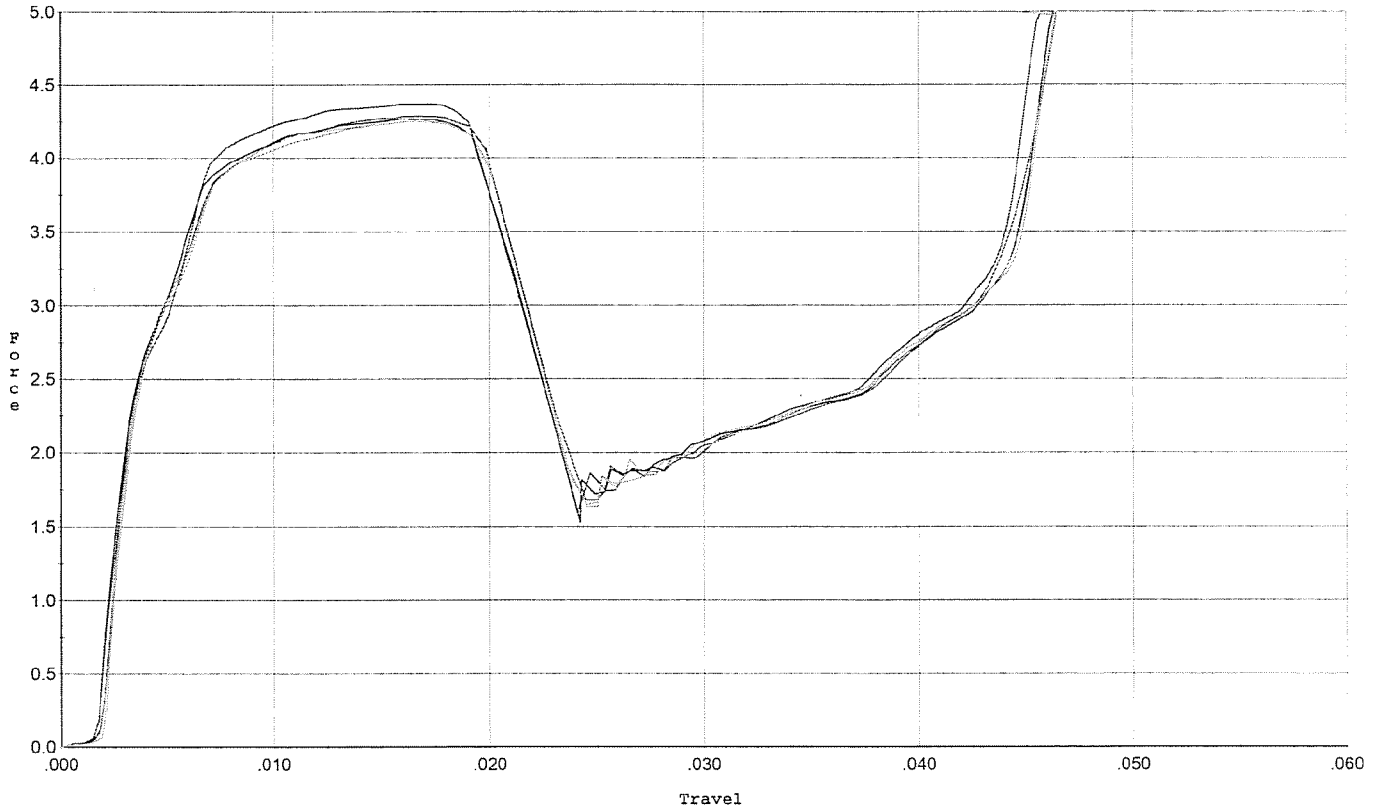
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.019	0.00	0.042	0.044		Set Trigger
2	3.171	0.020	0.00	0.041	0.049		Set Trigger
3	3.131	0.019	0.00	0.041	0.045		Set Trigger
4	3.126	0.019	0.00	0.041	0.044		Set Trigger
5	3.127	0.019	0.00	0.041	0.044		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



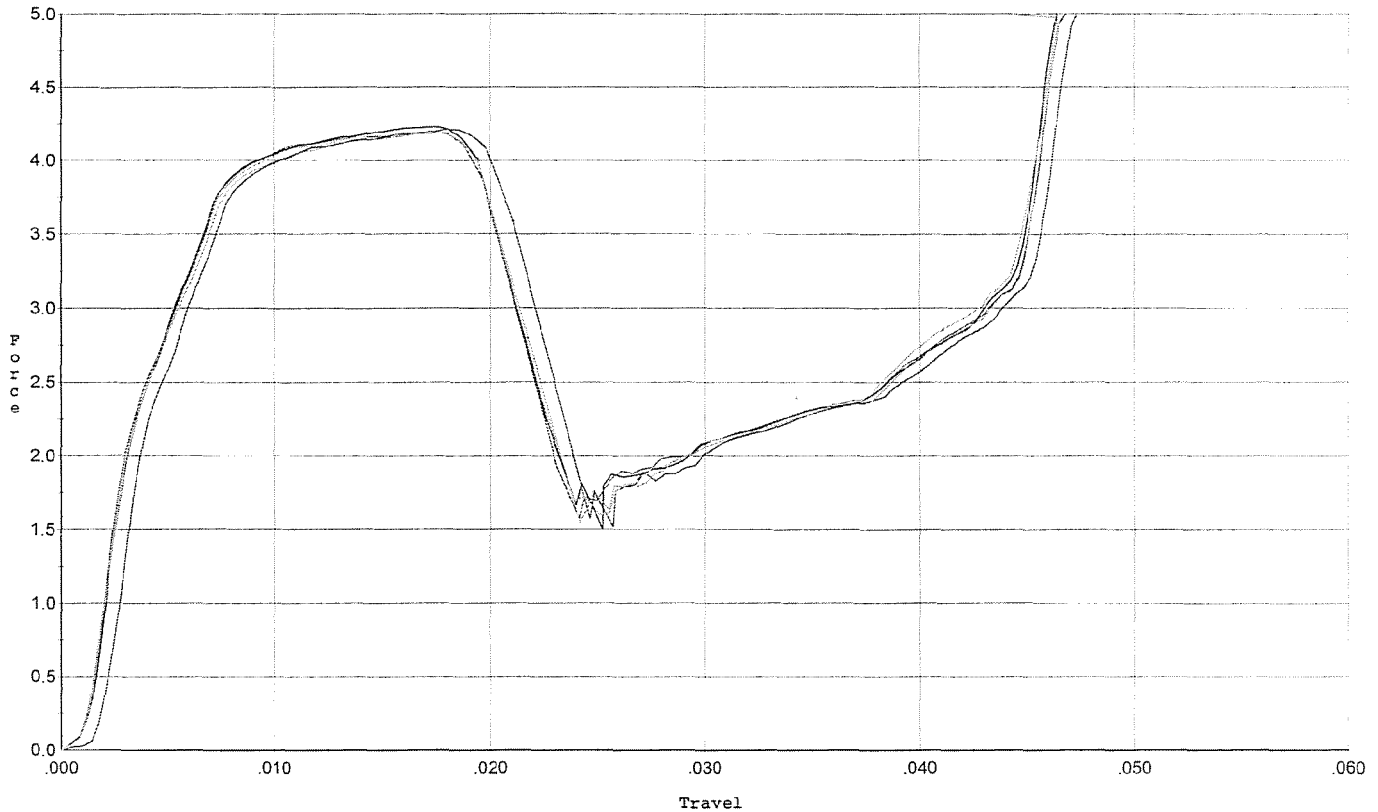
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.368	0.021	0.00	0.032	0.067		Set Trigger
2	4.266	0.021	0.00	0.032	0.065		Set Trigger
3	4.283	0.020	0.00	0.032	0.061		Set Trigger
4	4.249	0.020	0.00	0.032	0.062		Set Trigger
5	4.270	0.020	0.00	0.032	0.061		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



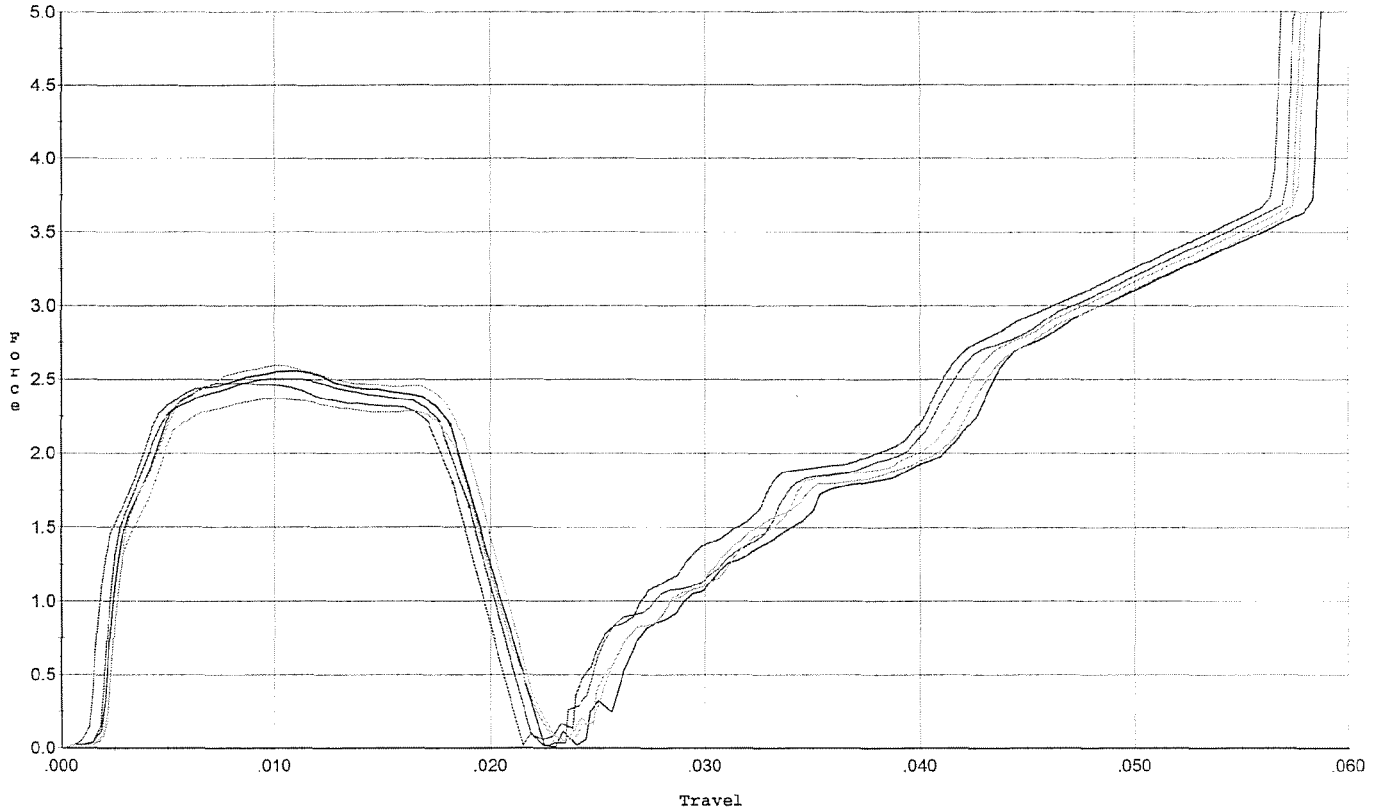
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.021	0.00	0.034	0.062		Set Trigger
2	4.228	0.019	0.00	0.034	0.059		Set Trigger
3	4.192	0.020	0.00	0.034	0.060		Set Trigger
4	4.199	0.019	0.00	0.033	0.059		Set Trigger
5	4.188	0.022	0.00	0.034	0.065		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



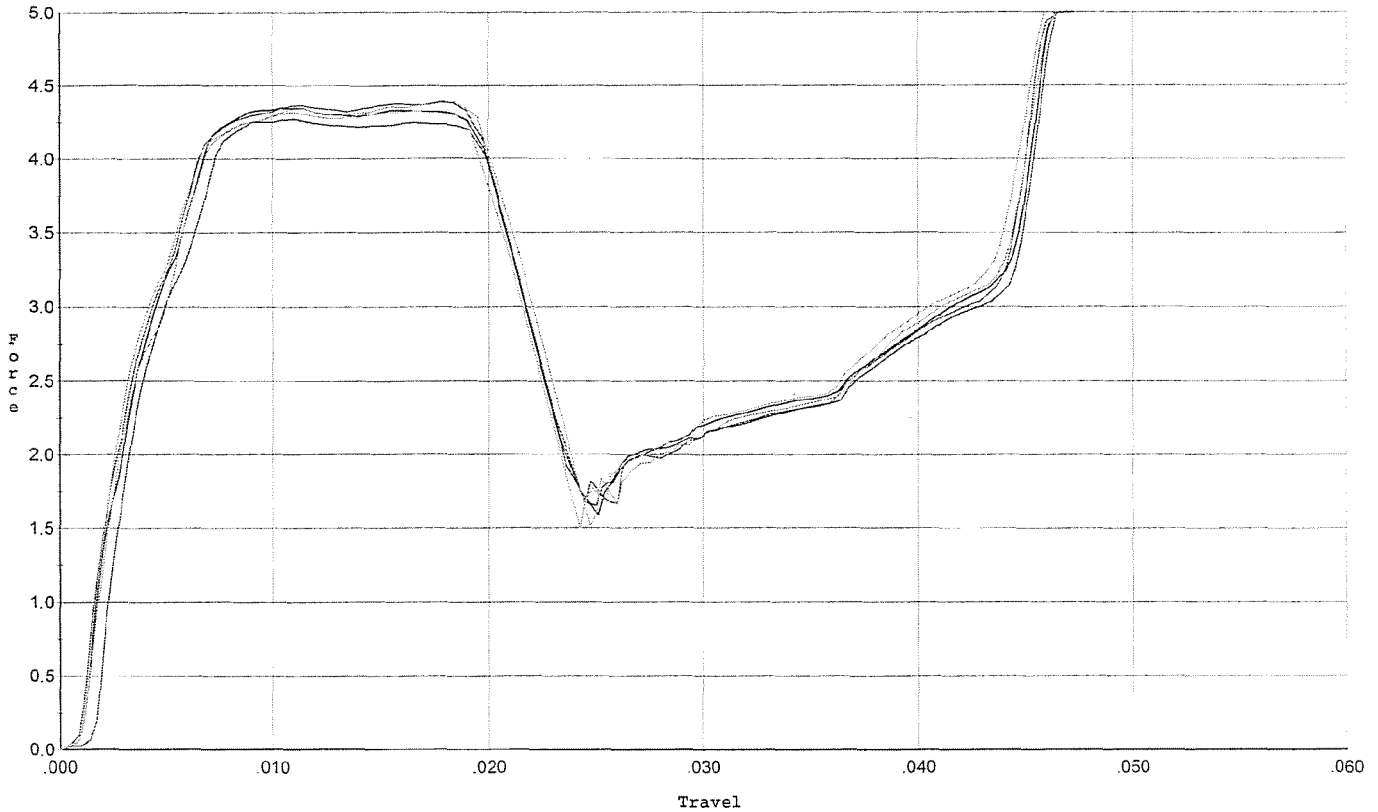
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.019	0.00	0.041	0.036		Set Trigger
2	2.555	0.018	0.00	0.043	0.035		Set Trigger
3	2.474	0.018	0.00	0.042	0.035		Set Trigger
4	2.597	0.019	0.002	0.042	0.036		Set Trigger
5	2.369	0.018	0.002	0.042	0.033		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.020	0.00	0.035	0.062		Set Trigger
2	4.347	0.020	0.00	0.034	0.064		Set Trigger
3	4.382	0.020	0.00	0.034	0.064		Set Trigger
4	4.325	0.021	0.00	0.034	0.067		Set Trigger
5	4.392	0.021	0.00	0.034	0.069		Set Trigger

A. 4.34