

G679 4471

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

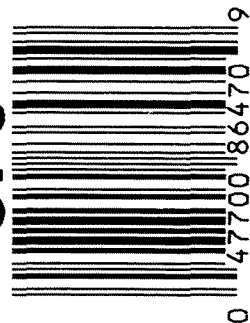
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794471

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66794471

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(A)	1/23/09	(A)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-2-9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

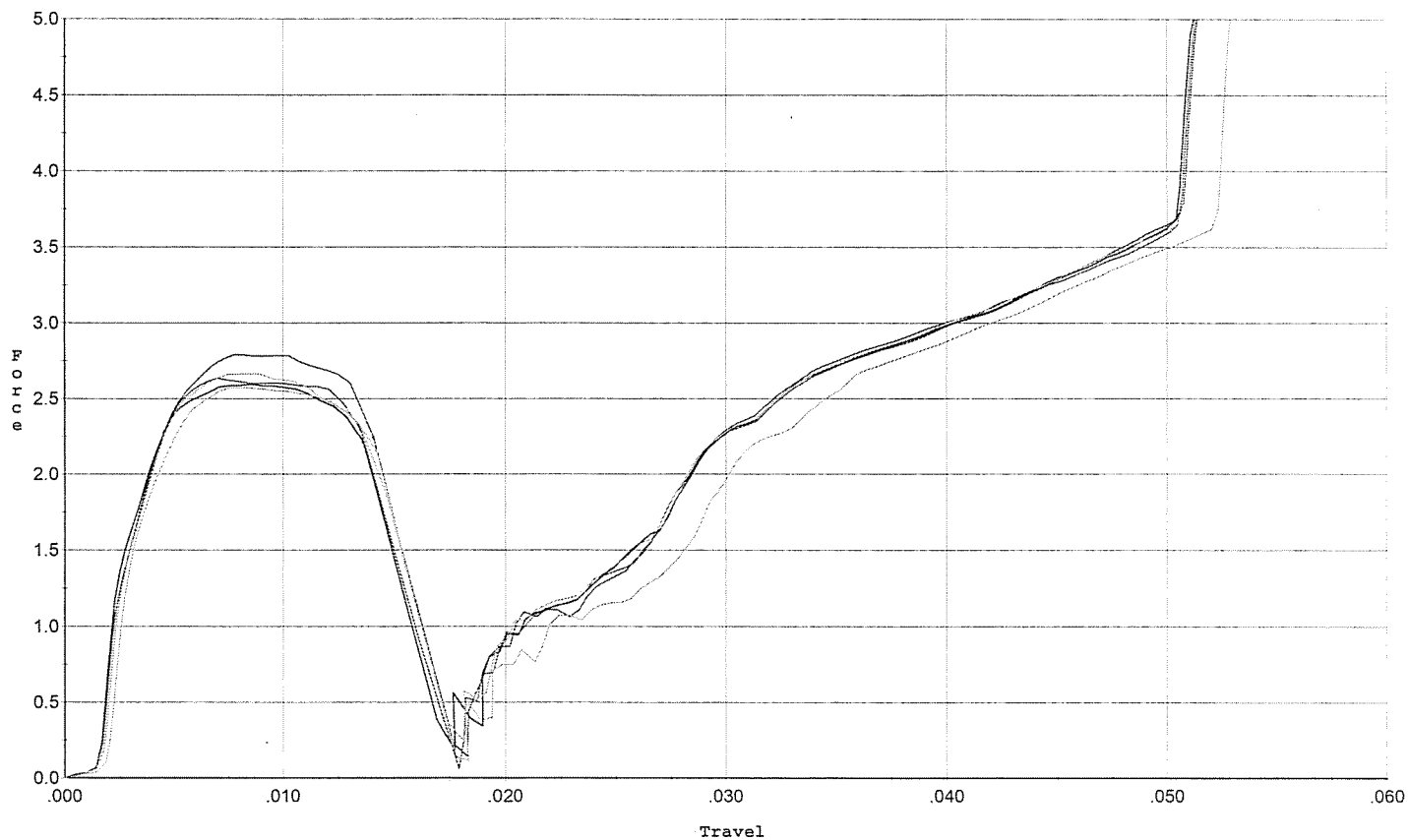
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>30</u>	<u>30</u>	2-10-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-10-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	2-10-09	LN		
	J) ASSEMBLE STOCK					2-4-09	LN		
	K) ASSEMBLE SWIVEL STUDS					2-10-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-5-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					2-5-09	WV		
670	FINAL INSPECTION A) HEADSPACE					2-10-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u>	<u>2.16</u>	<u>2.26</u>	<u>2.31</u>	<u>2.27</u>	2-6-09	WV
	C) FUNCTION					2-10-09	LN		
690	PACK					2-13-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



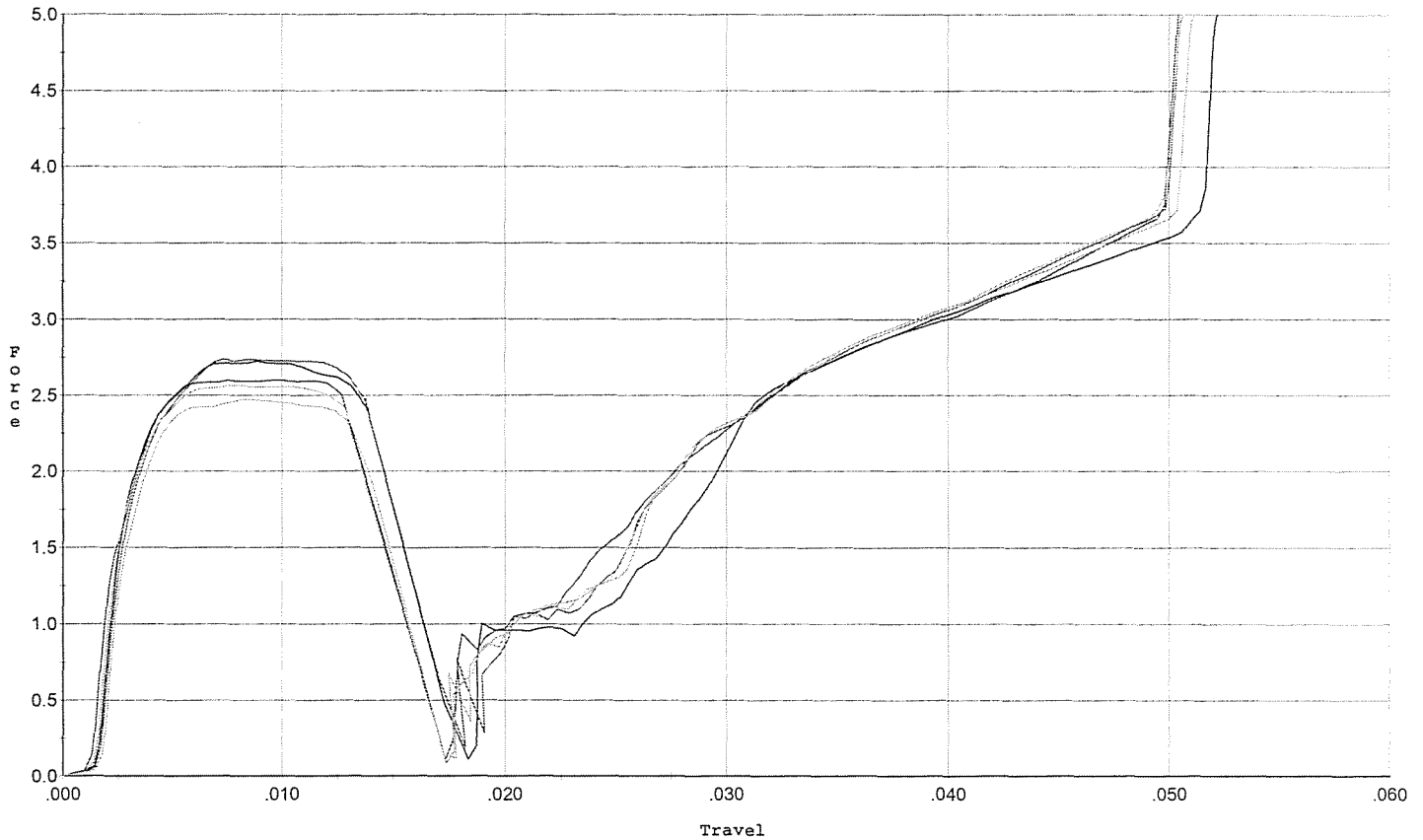
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.791	0.014	0.00	0.039	0.028		Set Trigger
2	2.596	0.014	0.00	0.040	0.025		Set Trigger
3	2.635	0.014	0.00	0.040	0.025		Set Trigger
4	2.665	0.015	0.00	0.039	0.027		Set Trigger
5	2.573	0.014	0.00	0.041	0.026		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



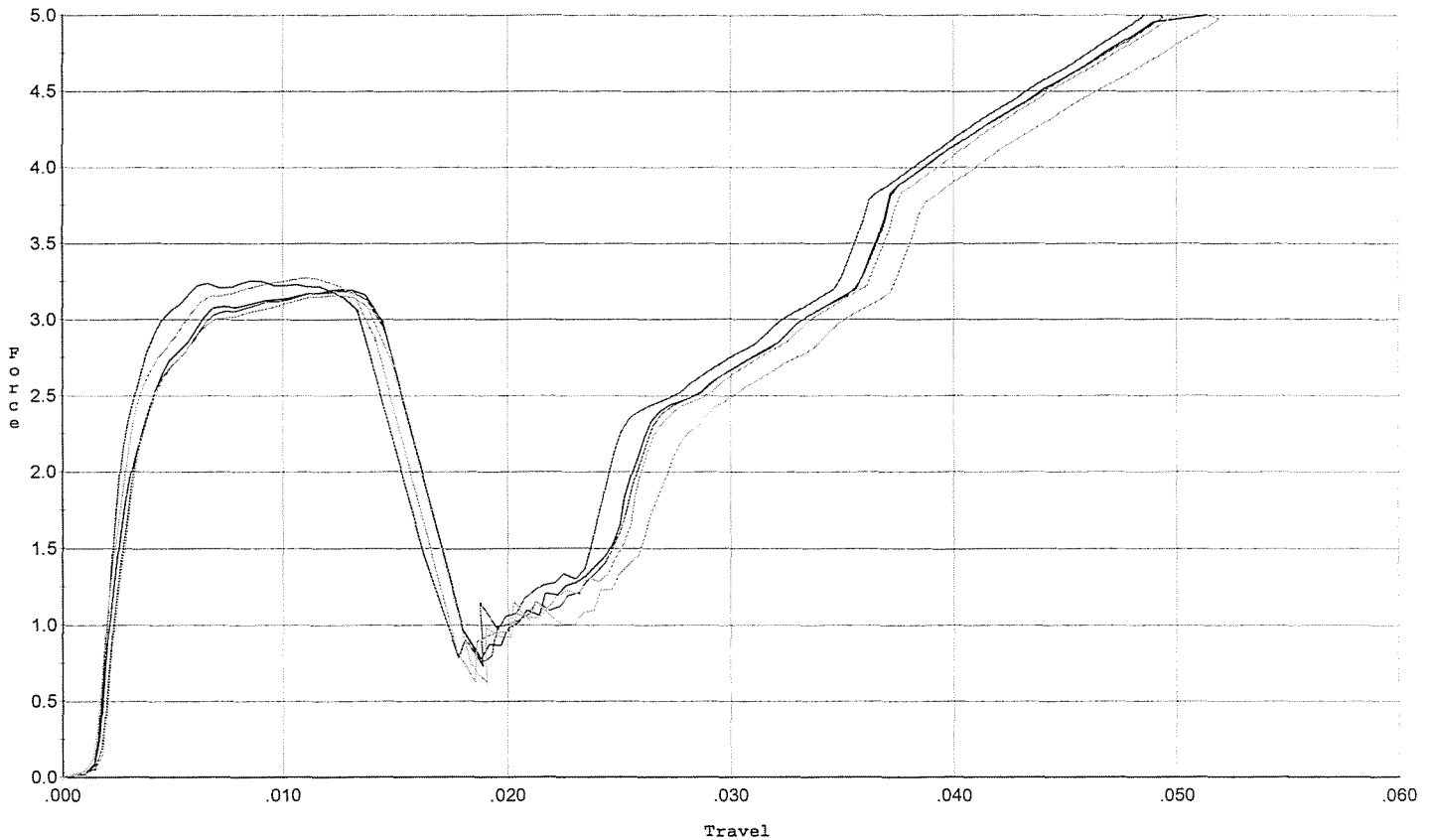
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.015	0.00	0.039	0.028		Set Trigger
2	2.725	0.014	0.00	0.040	0.027		Set Trigger
3	2.737	0.014	0.00	0.038	0.027		Set Trigger
4	2.568	0.014	0.00	0.039	0.027		Set Trigger
5	2.472	0.015	0.00	0.039	0.027		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



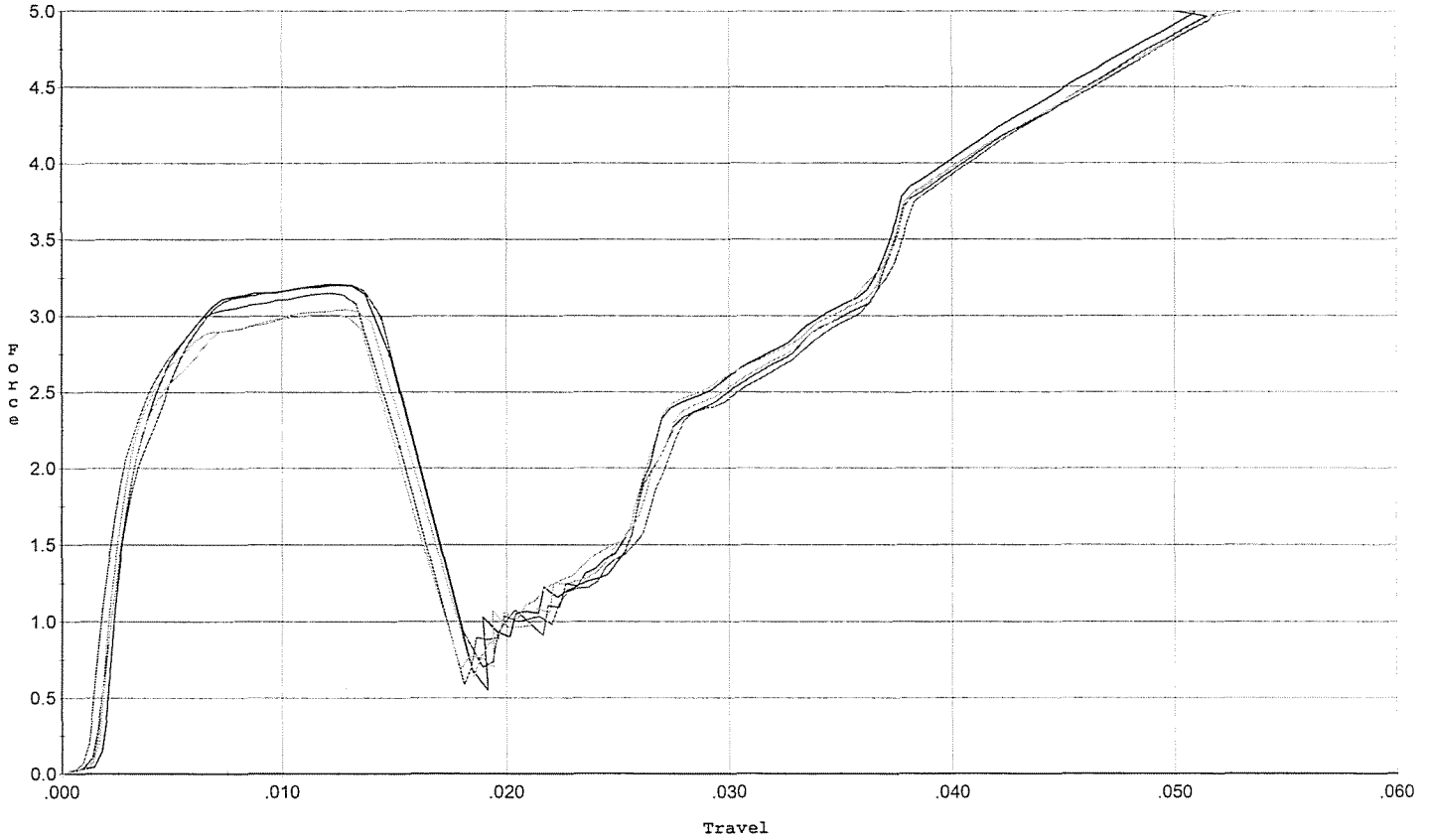
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.257	0.013	0.00	0.037	0.031		Set Trigger
2	3.199	0.014	0.00	0.037	0.033		Set Trigger
3	3.187	0.015	0.00	0.037	0.033		Set Trigger
4	3.159	0.015	0.00	0.037	0.033		Set Trigger
5	3.275	0.014	0.00	0.038	0.033		Set Trigger

A.3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



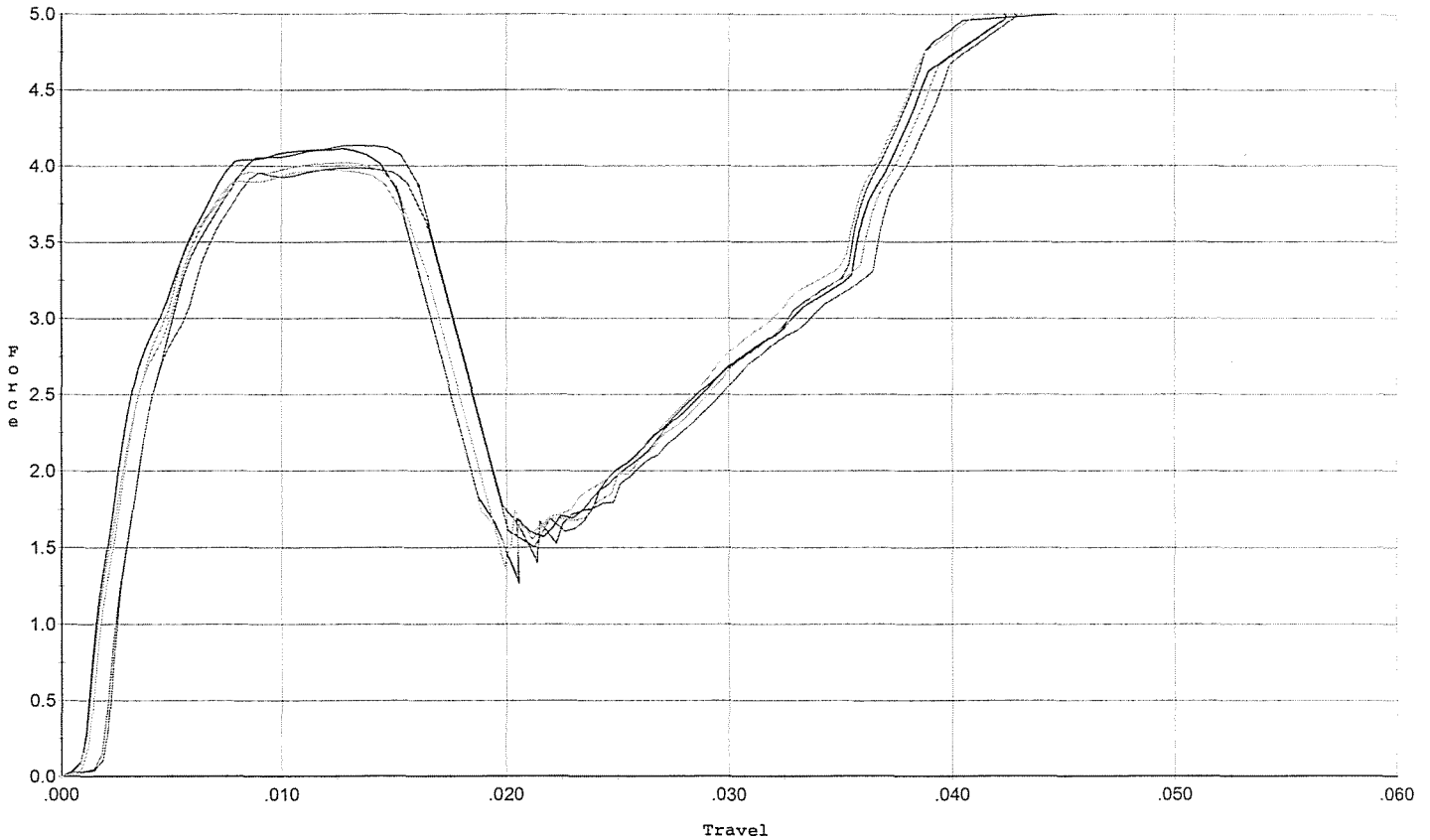
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.014	0.00	0.037	0.033		Set Trigger
2	3.202	0.015	0.00	0.037	0.033		Set Trigger
3	3.149	0.015	0.00	0.038	0.035		Set Trigger
4	3.045	0.016	0.00	0.038	0.035		Set Trigger
5	3.010	0.014	0.00	0.038	0.029		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



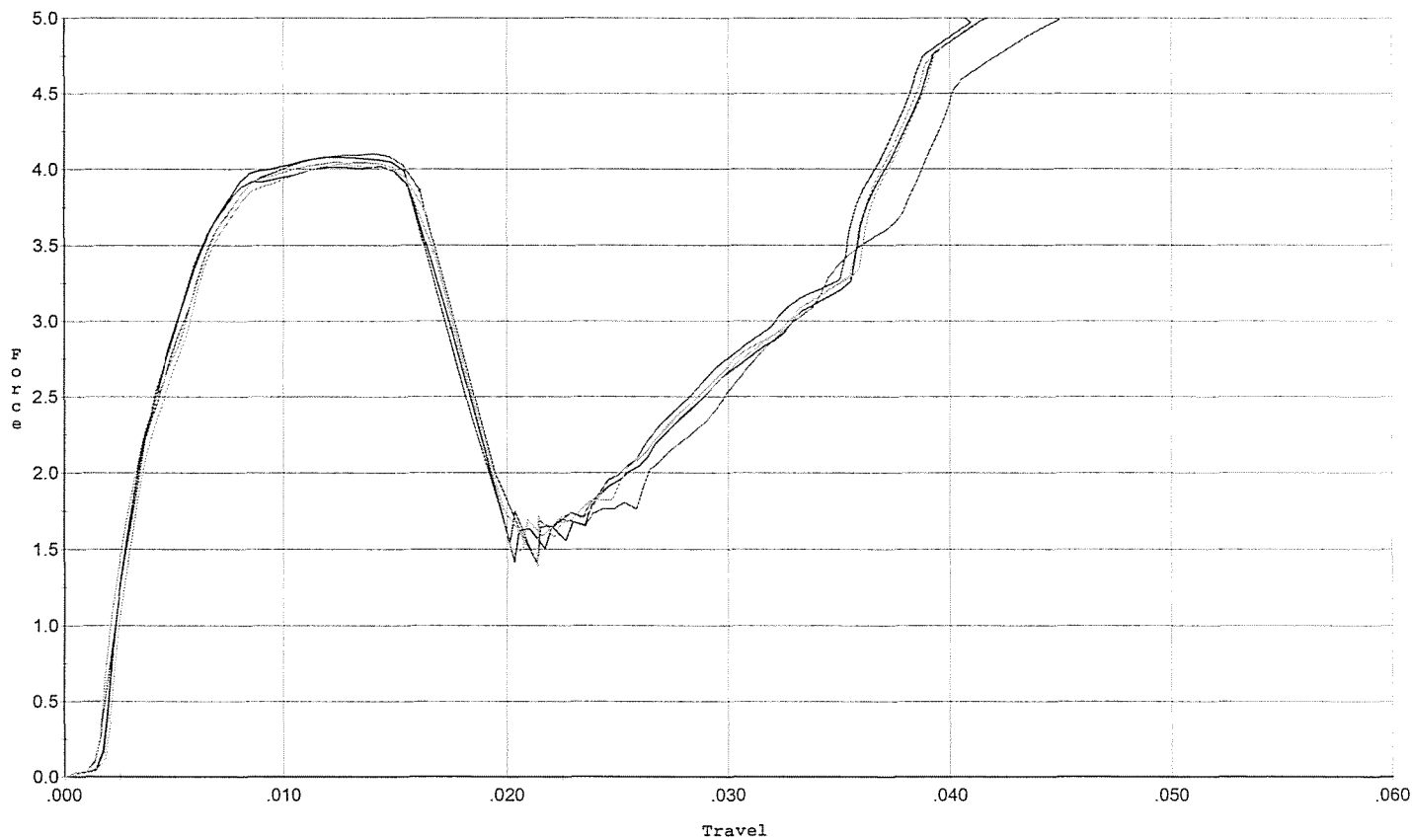
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.016	0.00	0.035	0.045		Set Trigger
2	4.115	0.015	0.00	0.036	0.044		Set Trigger
3	3.988	0.017	0.00	0.036	0.045		Set Trigger
4	3.972	0.015	0.00	0.036	0.043		Set Trigger
5	4.021	0.017	0.00	0.036	0.047		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



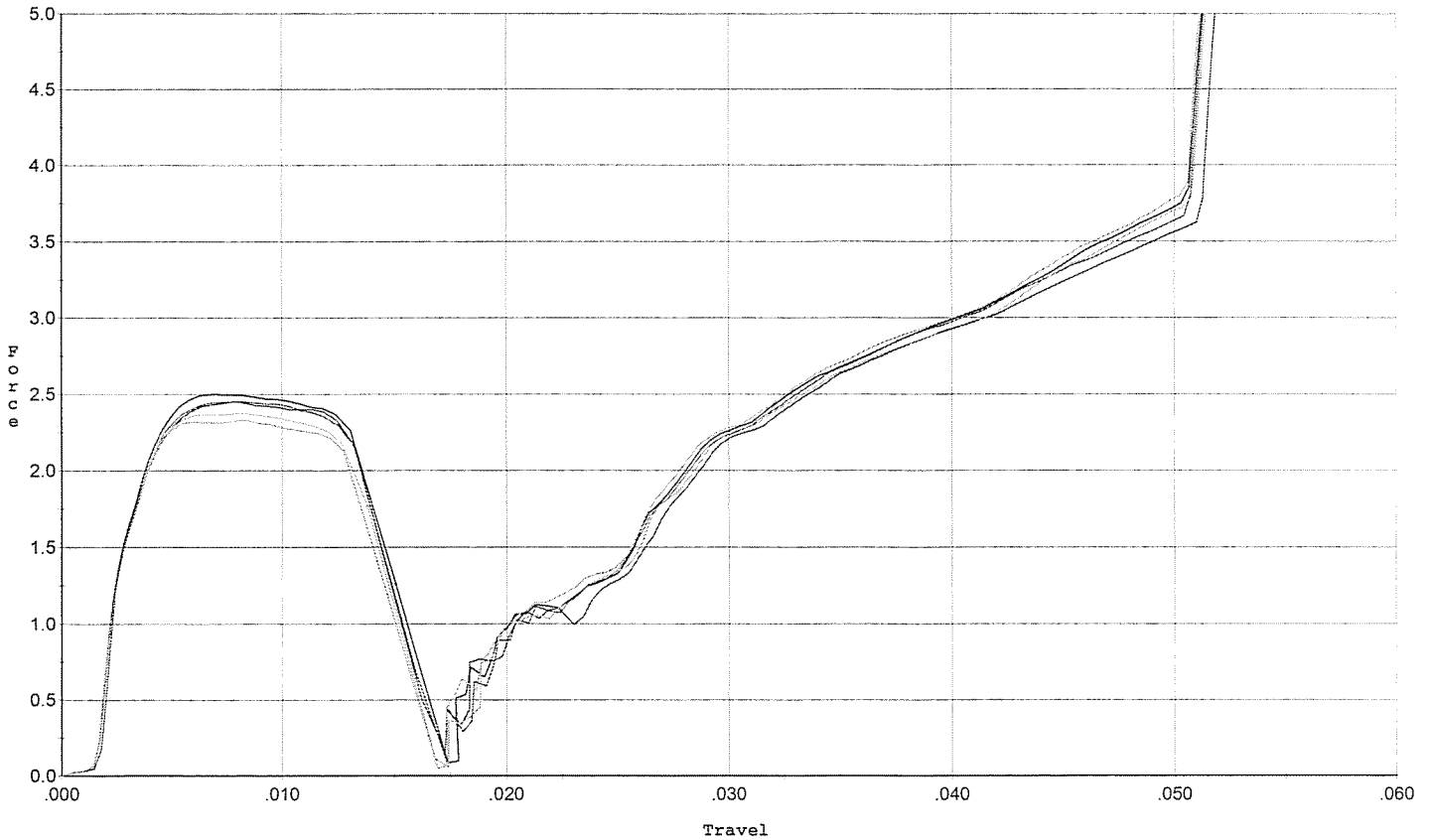
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.016	0.00	0.035	0.043		Set Trigger
2	4.080	0.018	0.00	0.036	0.049		Set Trigger
3	4.099	0.016	0.00	0.036	0.045		Set Trigger
4	4.030	0.016	0.00	0.036	0.044		Set Trigger
5	4.045	0.017	0.00	0.035	0.047		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



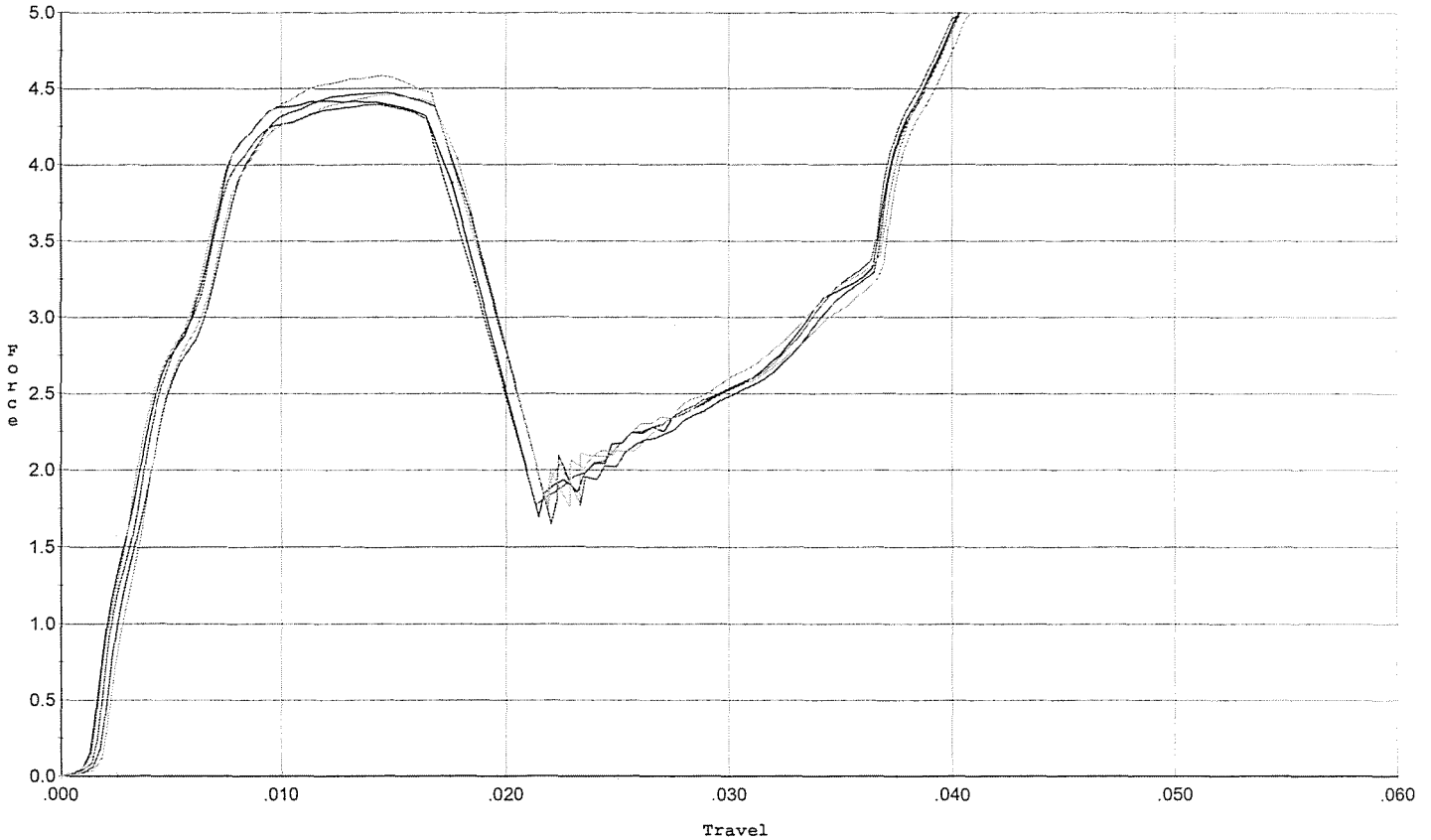
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.013	0.00	0.041	0.023		Set Trigger
2	2.499	0.015	0.00	0.039	0.027		Set Trigger
3	2.453	0.013	0.00	0.040	0.023		Set Trigger
4	2.376	0.014	0.00	0.041	0.024		Set Trigger
5	2.327	0.015	0.00	0.040	0.025		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.473	0.018	0.00	0.024	0.054		Set Trigger
2	4.420	0.018	0.00	0.024	0.053		Set Trigger
3	4.396	0.019	0.00	0.024	0.055		Set Trigger
4	4.460	0.018	0.00	0.024	0.052		Set Trigger
5	4.585	0.019	0.00	0.025	0.058		Set Trigger

A-4.46