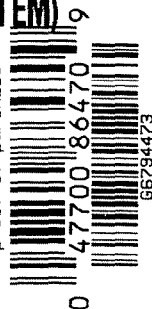


G679 4473

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



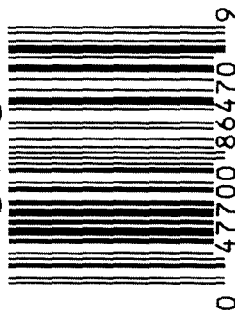
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794473

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794473

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	HS
490	MAGNAFLUX BOLT		1/23/09	NR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-2-9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

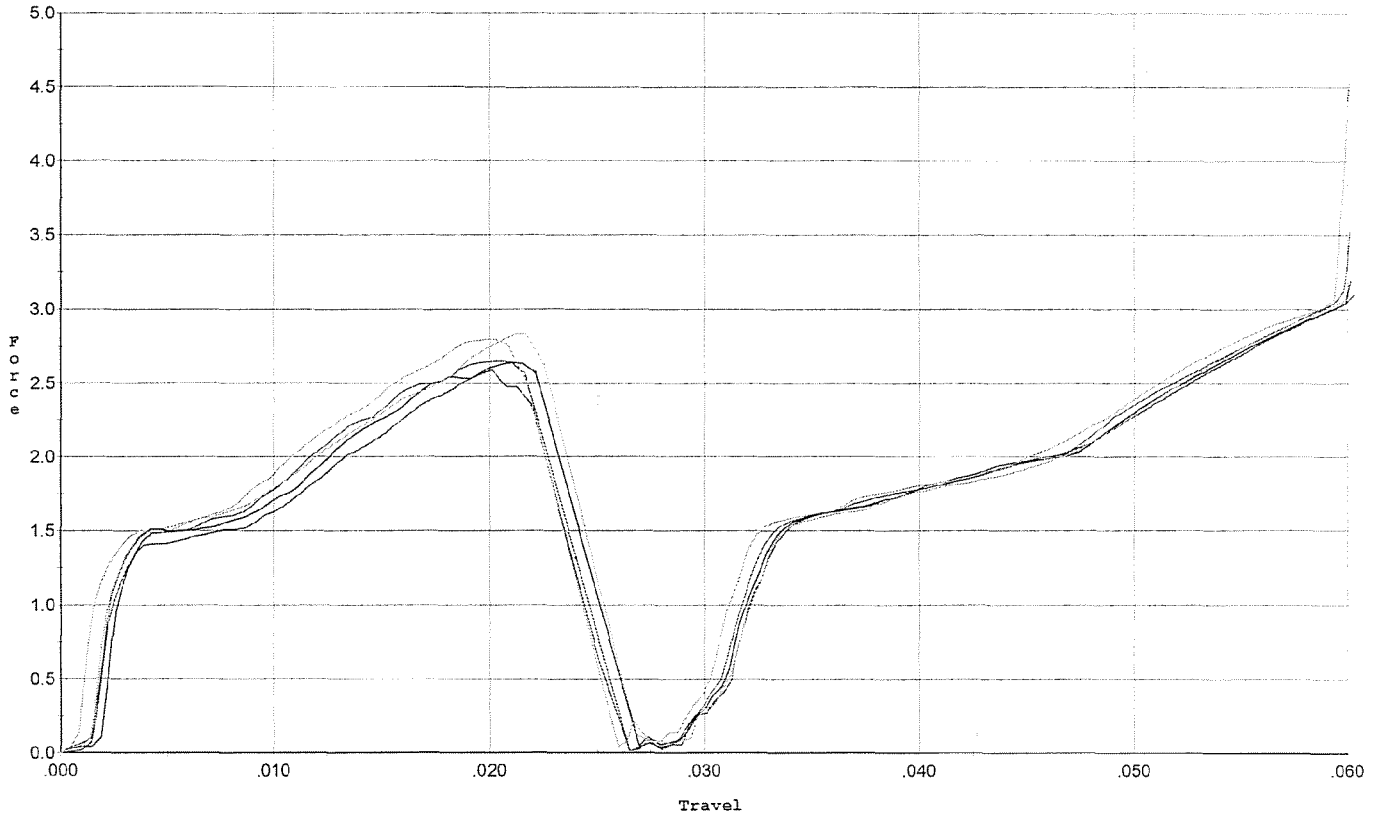
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-9-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-9-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	L.N.
	J) ASSEMBLE STOCK		2-4-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-8-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	N/N
670	FINAL INSPECTION A) HEADSPACE		2-9-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.52</u> <u>2.34</u> <u>2.37</u> <u>2.35</u>	2-6-09	N/N
	C) FUNCTION		2-9-09	L.N.
690	PACK		2-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



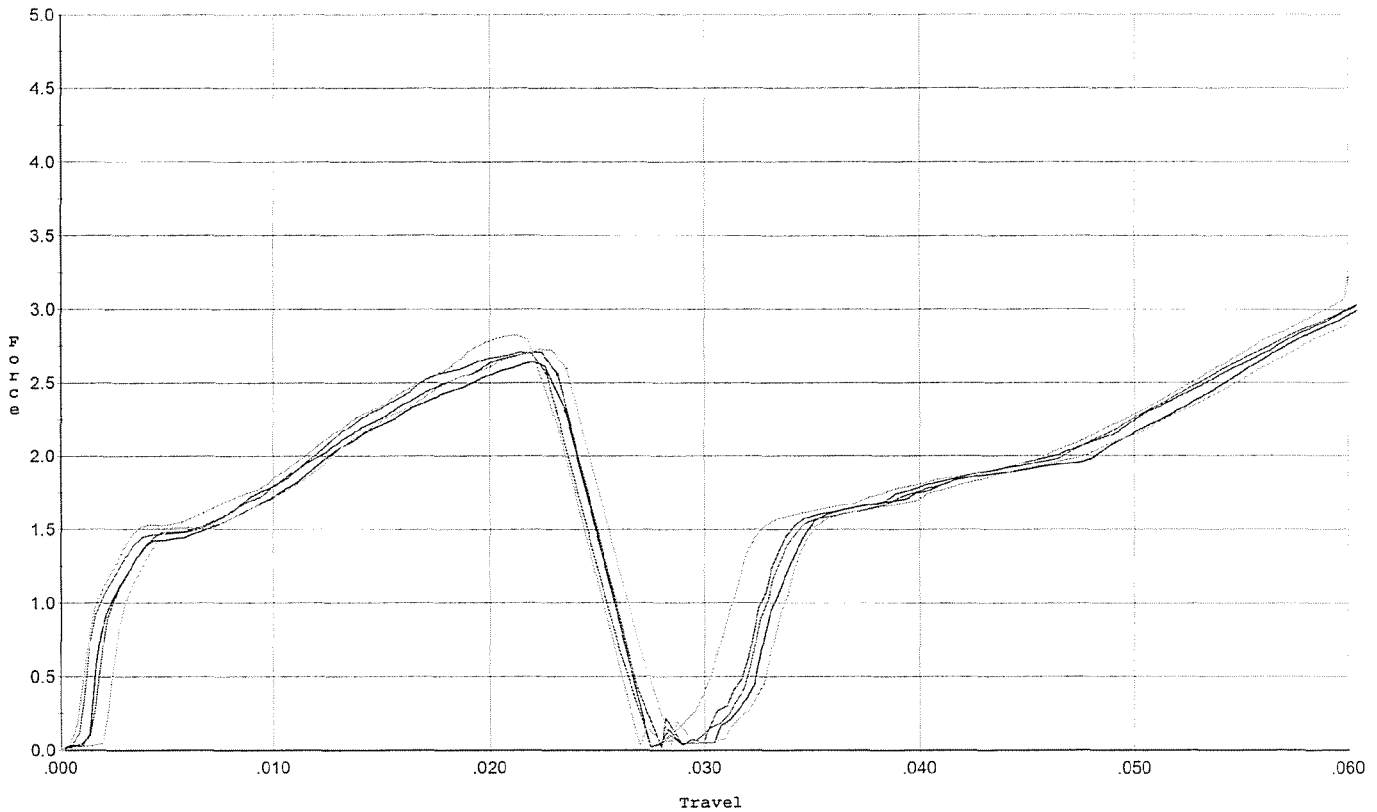
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.022	0.00	0.043	0.037		Set Trigger
2	2.640	0.022	0.00	0.042	0.038		Set Trigger
3	2.650	0.024	0.00	0.042	0.042		Set Trigger
4	2.834	0.023	0.00	0.042	0.041		Set Trigger
5	2.798	0.022	0.009	0.042	0.041		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



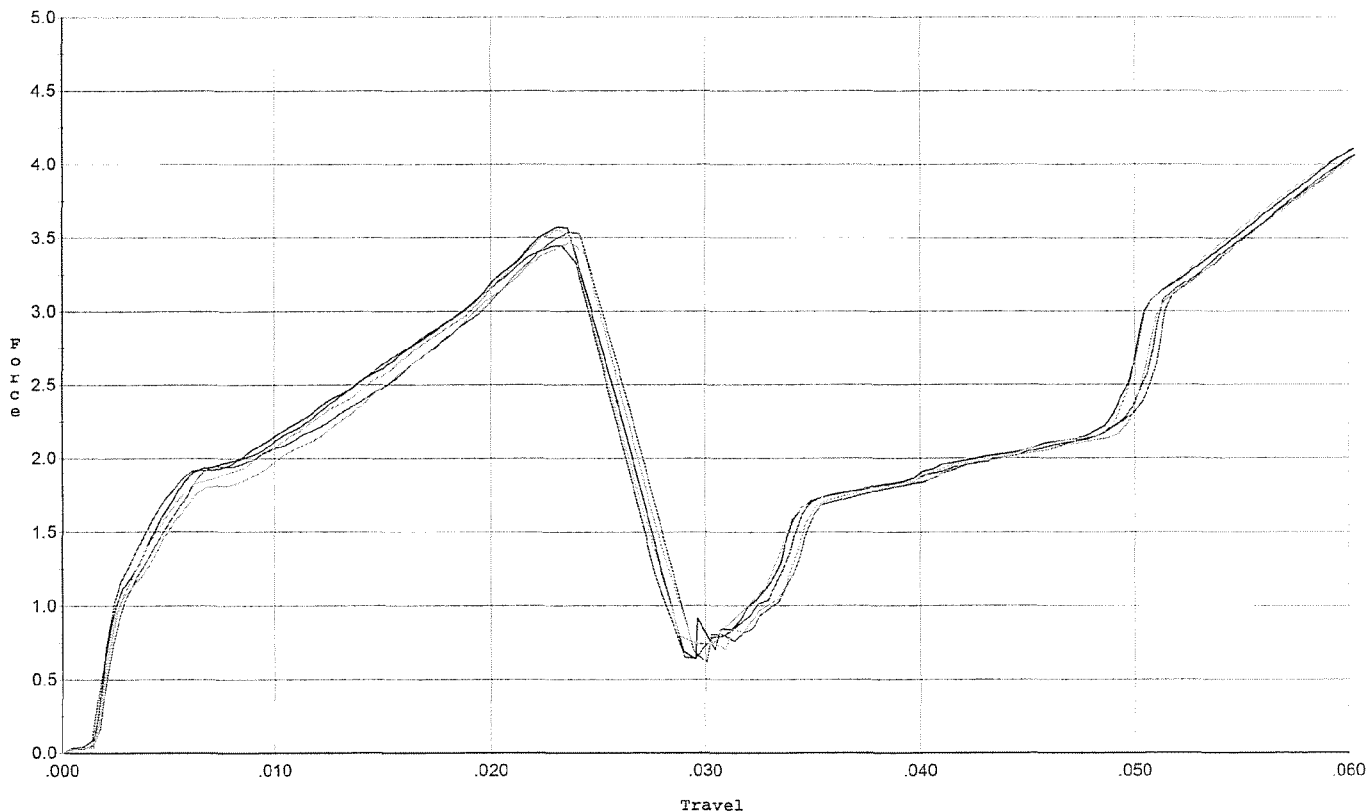
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.705	0.023	0.00	0.042	0.041		Set Trigger
2	2.645	0.023	0.00	0.043	0.041		Set Trigger
3	2.707	0.023	0.00	0.043	0.041		Set Trigger
4	2.727	0.024	0.00	0.043	0.041		Set Trigger
5	2.825	0.023	0.00	0.042	0.043		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



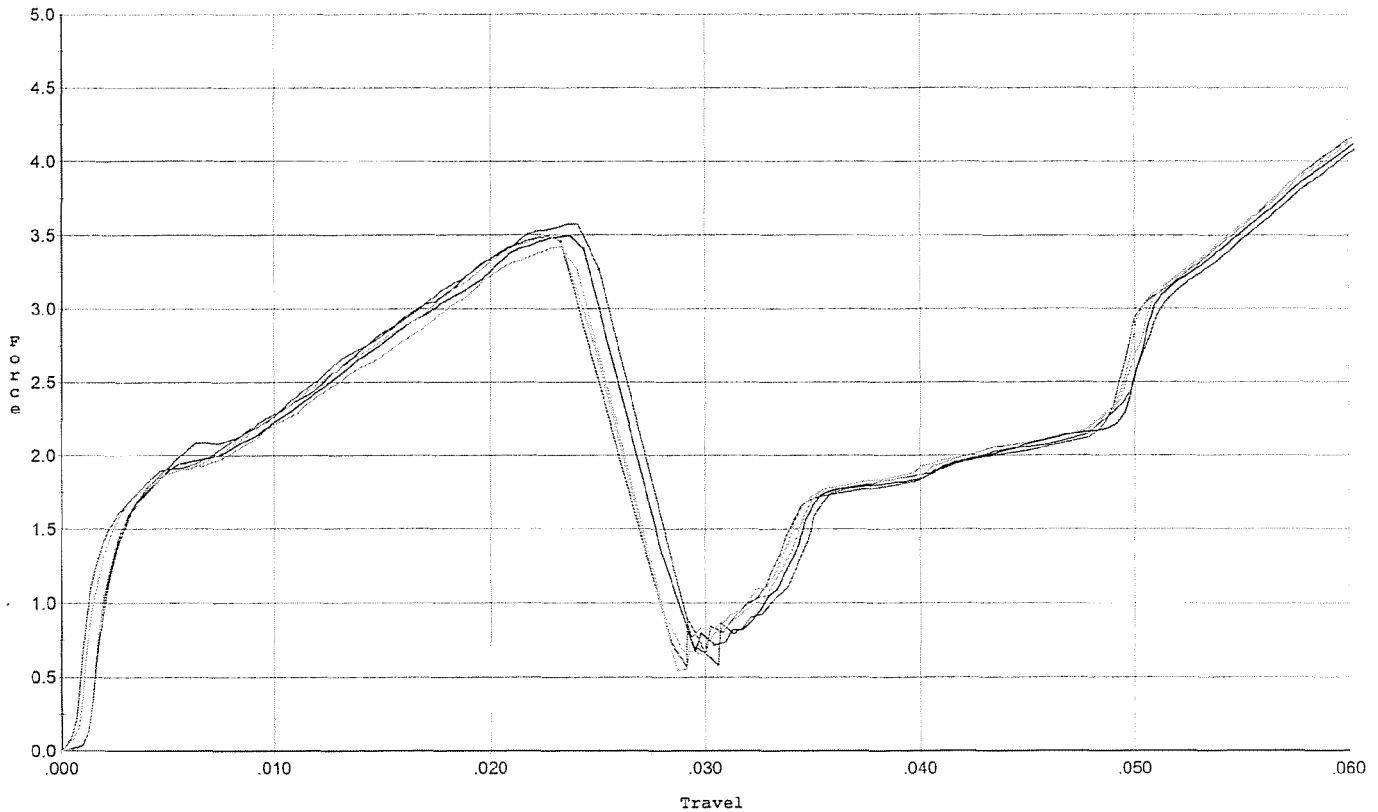
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.445	0.024	0.00	0.041	0.052		Set Trigger
2	3.574	0.026	0.00	0.041	0.056		Set Trigger
3	3.537	0.026	0.00	0.041	0.056		Set Trigger
4	3.556	0.024	0.00	0.041	0.050		Set Trigger
5	3.469	0.024	0.002	0.041	0.051		Set Trigger

A-3-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



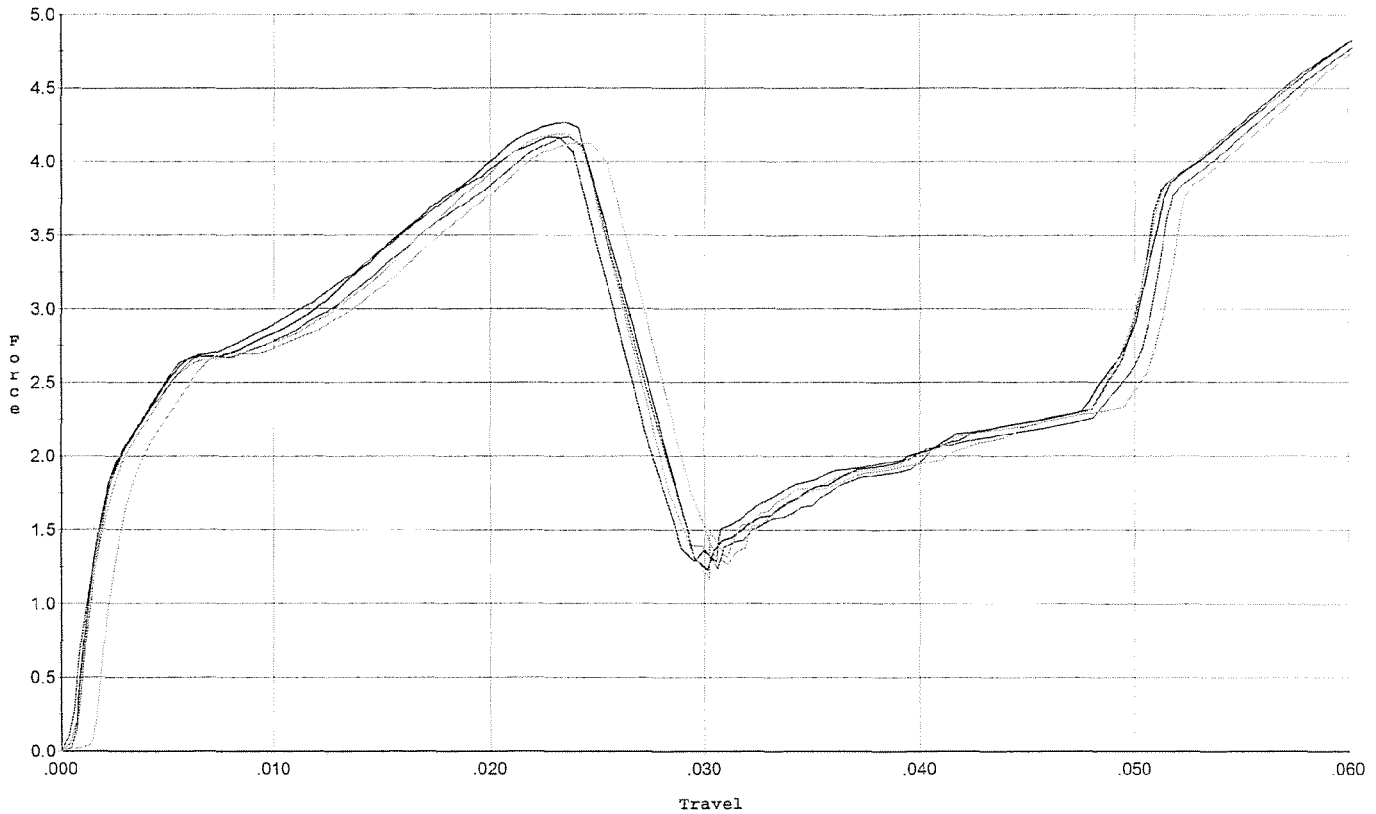
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.574	0.025	0.00	0.041	0.059		Set Trigger
2	3.493	0.024	0.00	0.041	0.056		Set Trigger
3	3.495	0.023	0.00	0.041	0.054		Set Trigger
4	3.491	0.025	0.00	0.041	0.057		Set Trigger
5	3.421	0.024	0.00	0.041	0.054		Set Trigger

A-3.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



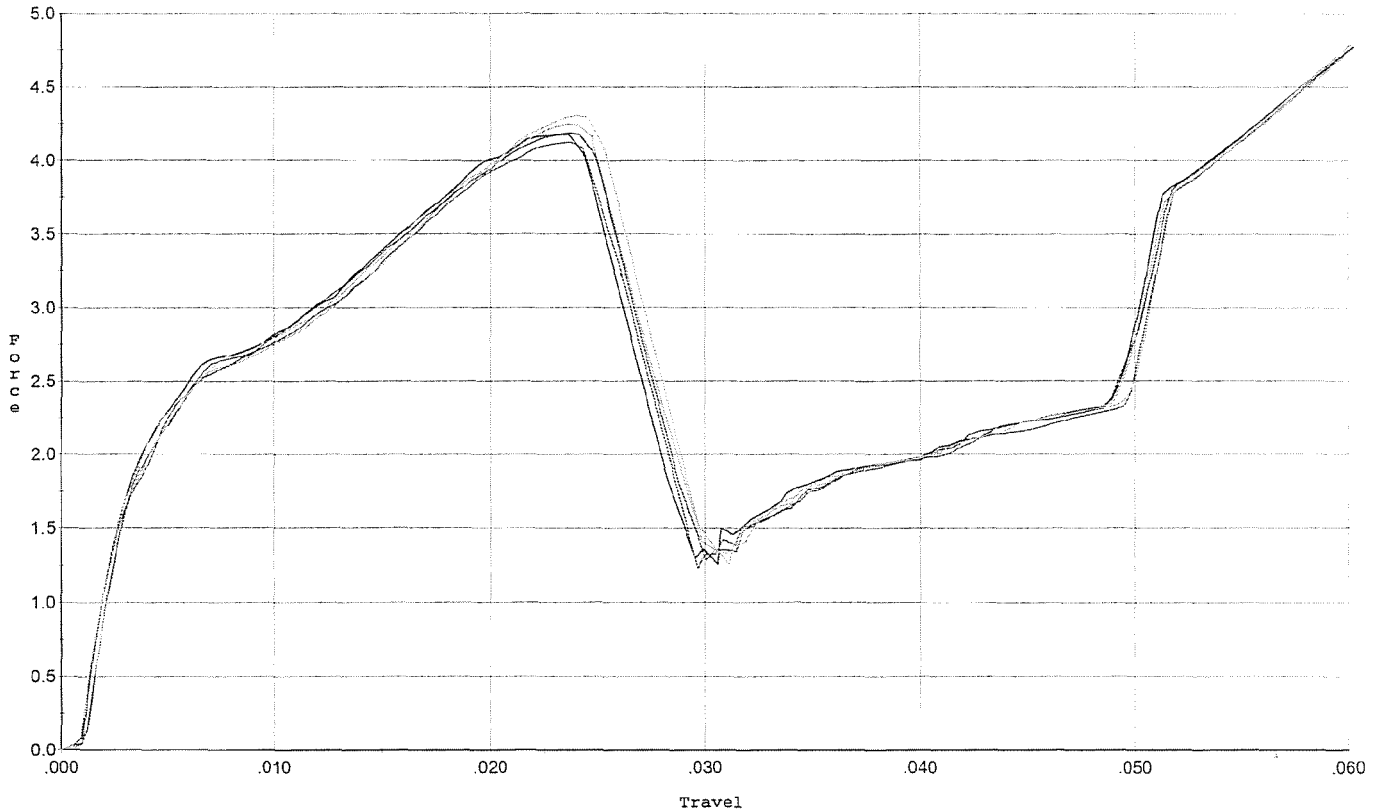
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.024	0.00	0.040	0.067		Set Trigger
2	4.266	0.027	0.00	0.039	0.076		Set Trigger
3	4.164	0.024	0.00	0.040	0.068		Set Trigger
4	4.128	0.025	0.00	0.040	0.069		Set Trigger
5	4.189	0.024	0.00	0.039	0.068		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



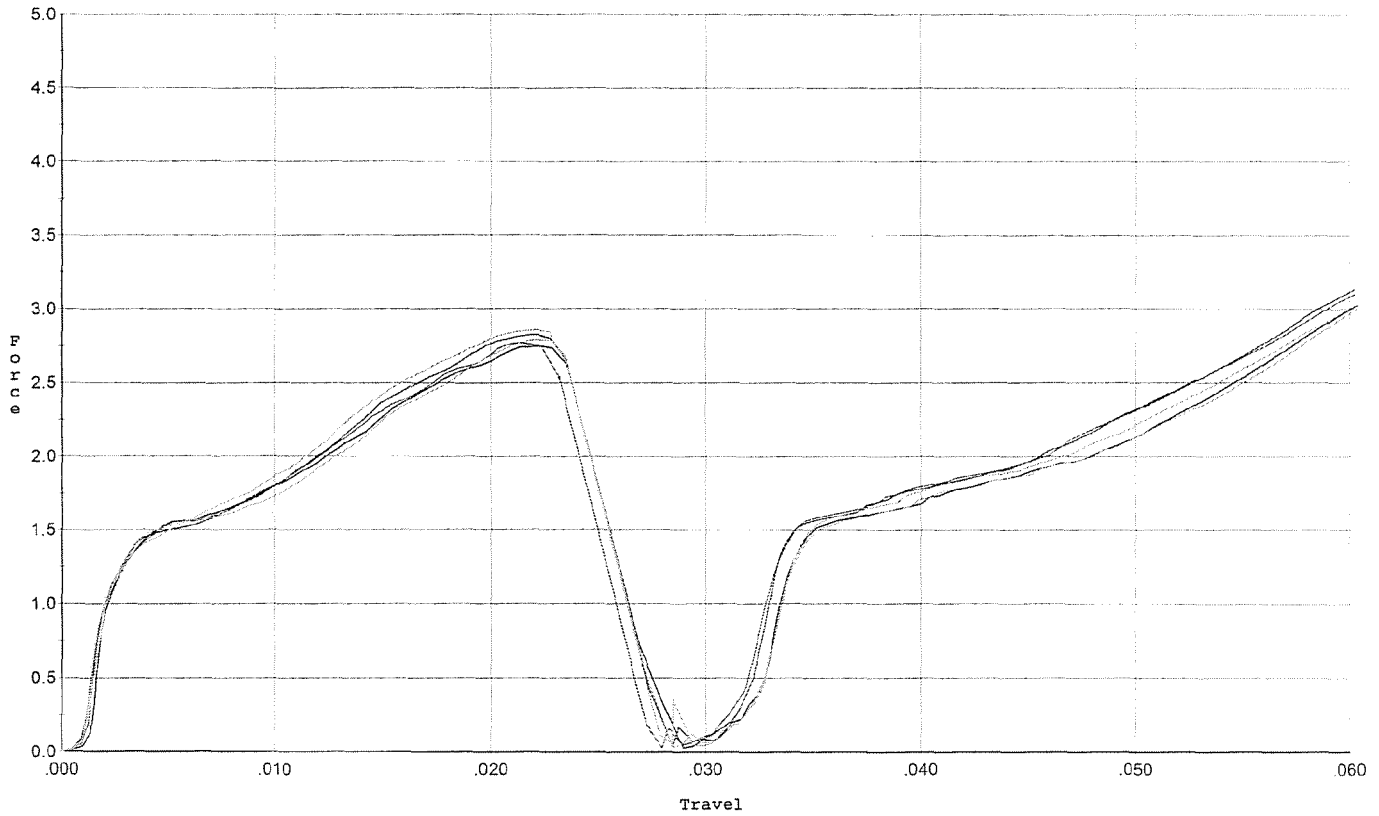
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.025	0.00	0.040	0.069		Set Trigger
2	4.174	0.024	0.00	0.040	0.068		Set Trigger
3	4.123	0.026	0.00	0.040	0.071		Set Trigger
4	4.307	0.025	0.00	0.039	0.071		Set Trigger
5	4.243	0.025	0.00	0.040	0.068		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



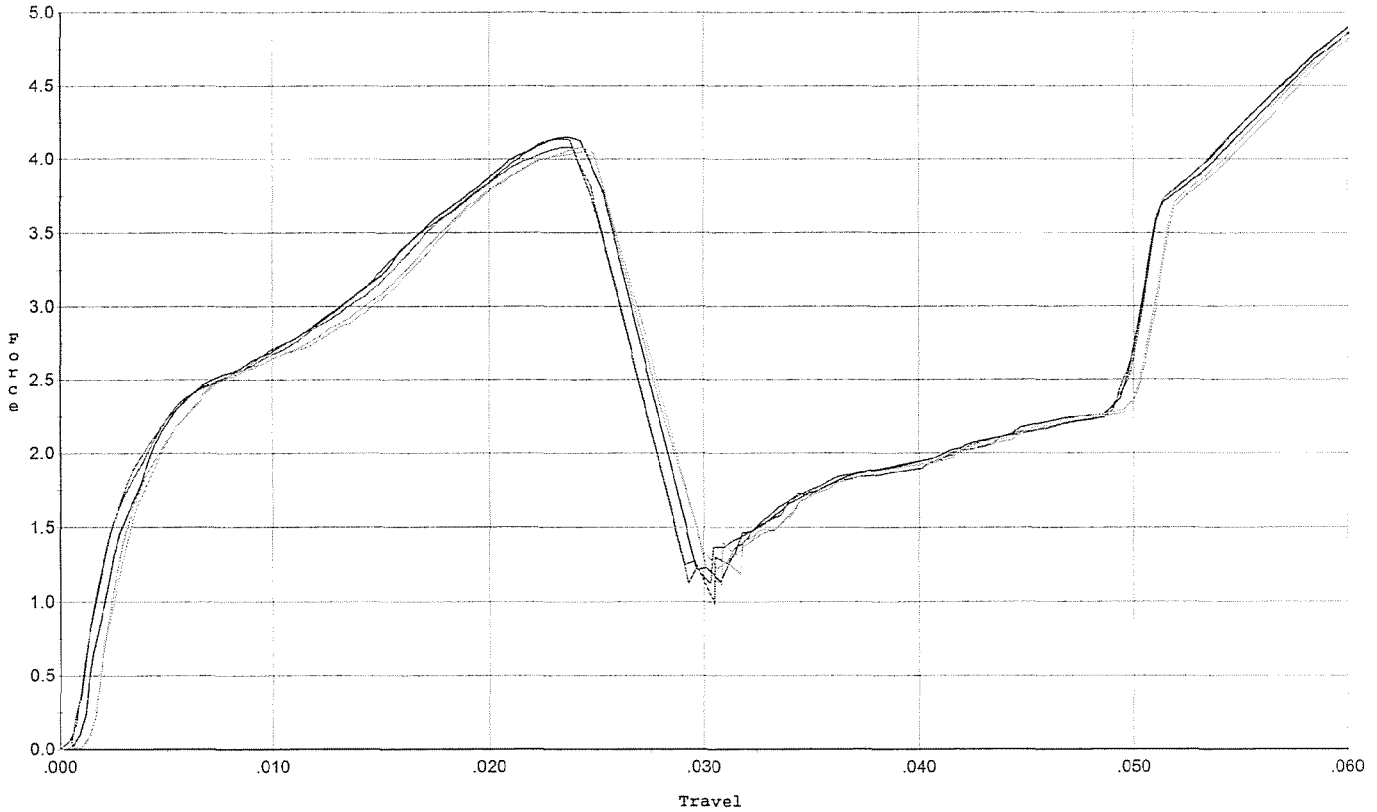
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.821	0.023	0.00	0.042	0.044		Set Trigger
2	2.750	0.024	0.00	0.042	0.043		Set Trigger
3	2.771	0.023	0.00	0.042	0.043		Set Trigger
4	2.792	0.023	0.00	0.043	0.043		Set Trigger
5	2.861	0.024	0.00	0.043	0.045		Set Trigger

A-2-79

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.025	0.00	0.040	0.067		Set Trigger
2	4.147	0.025	0.00	0.040	0.068		Set Trigger
3	4.076	0.025	0.00	0.040	0.066		Set Trigger
4	4.048	0.027	0.00	0.040	0.071		Set Trigger
5	4.080	0.025	0.00	0.040	0.065		Set Trigger

A-4.09