

G 679 4474

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



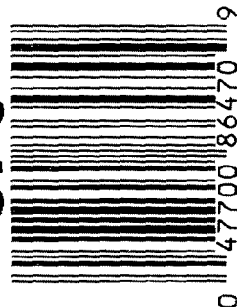
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794474

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794474

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-2-9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

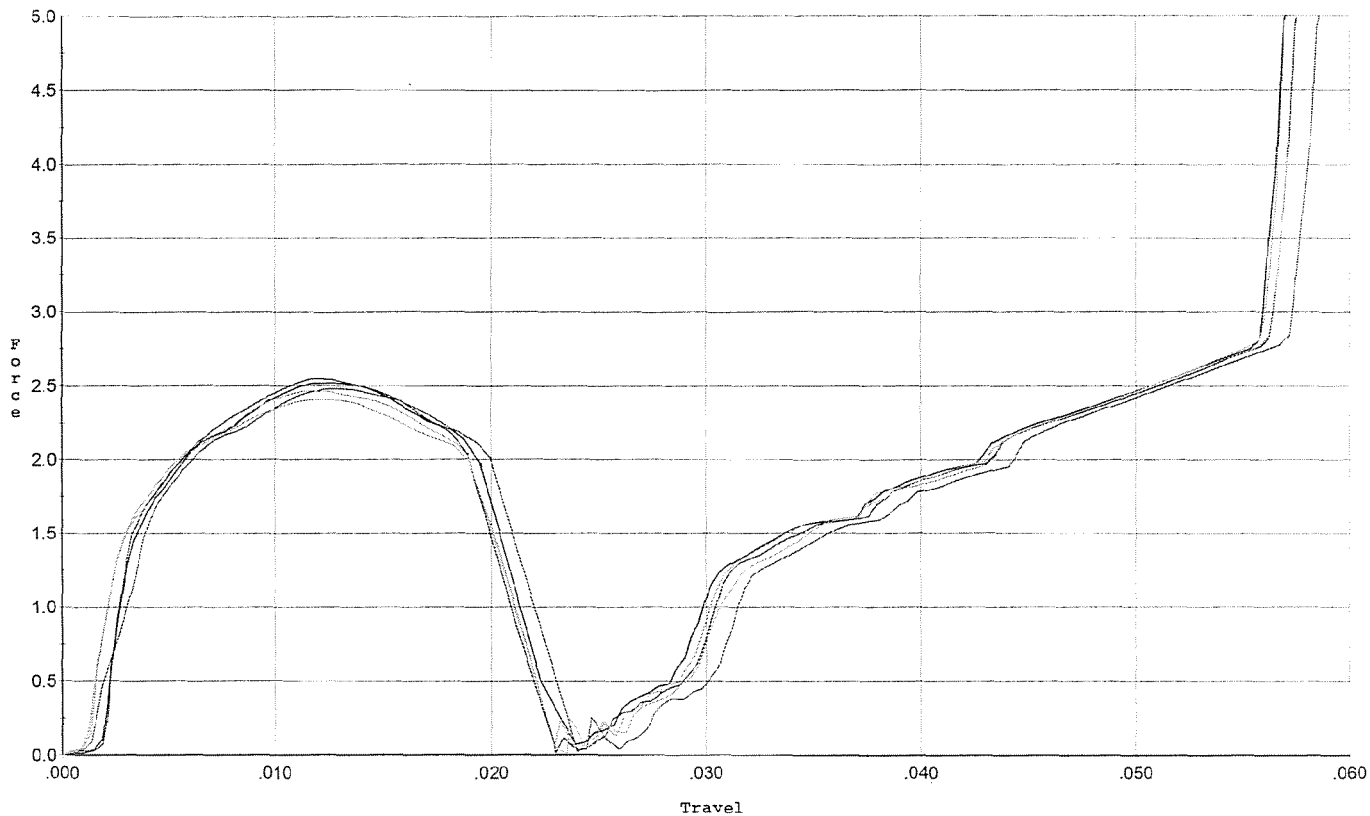
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-16-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-16-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-16-09	LD
	J) ASSEMBLE STOCK		2-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-16-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-9-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-16-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.42</u> <u>2.34</u> <u>2.33</u> <u>2.36</u>	2-10-09	WN
	C) FUNCTION		2-16-09	LD
690	PACK		2/18/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



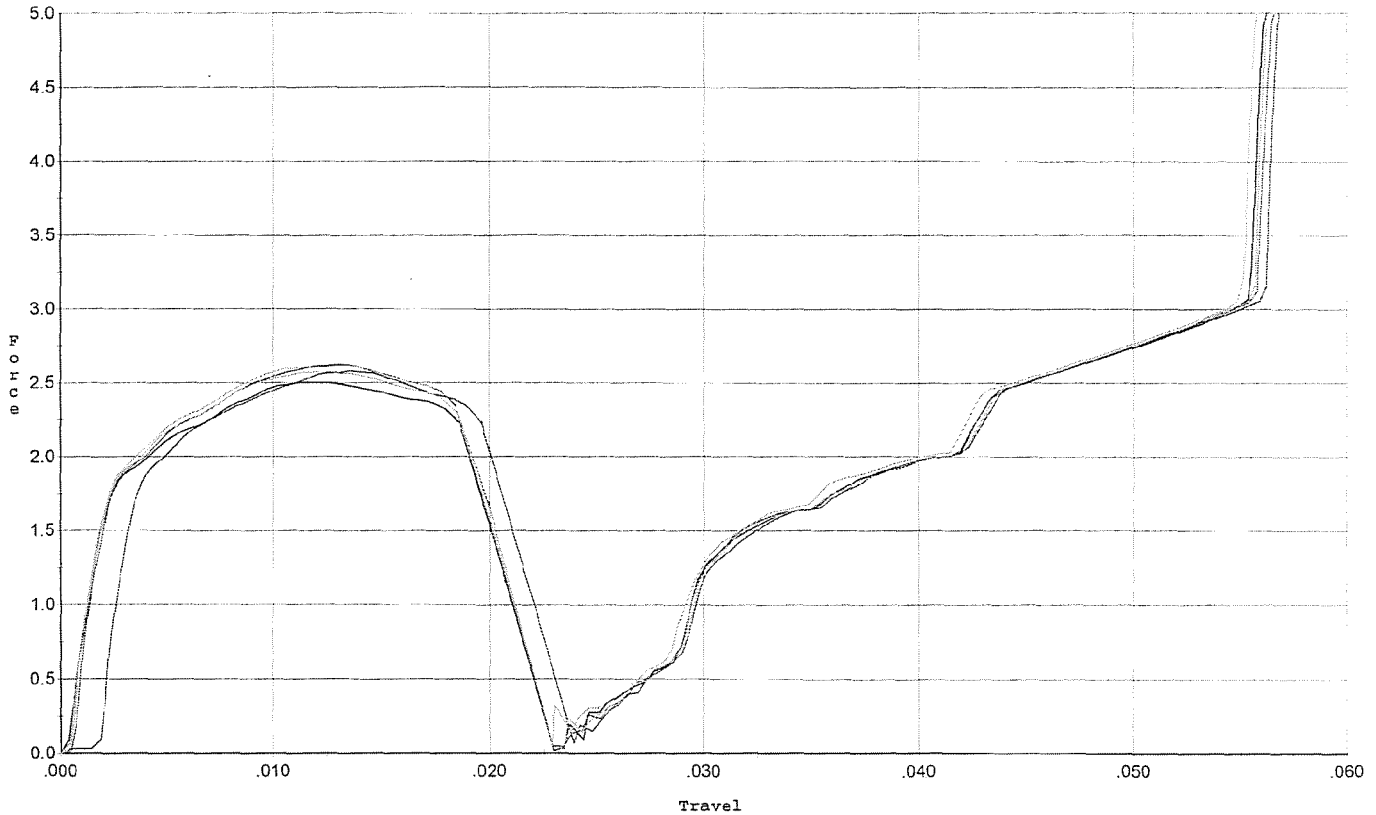
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.019	0.002	0.043	0.035		Set Trigger
2	2.518	0.020	0.00	0.042	0.036		Set Trigger
3	2.482	0.020	0.00	0.043	0.036		Set Trigger
4	2.466	0.021	0.00	0.042	0.038		Set Trigger
5	2.409	0.020	0.00	0.042	0.037		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



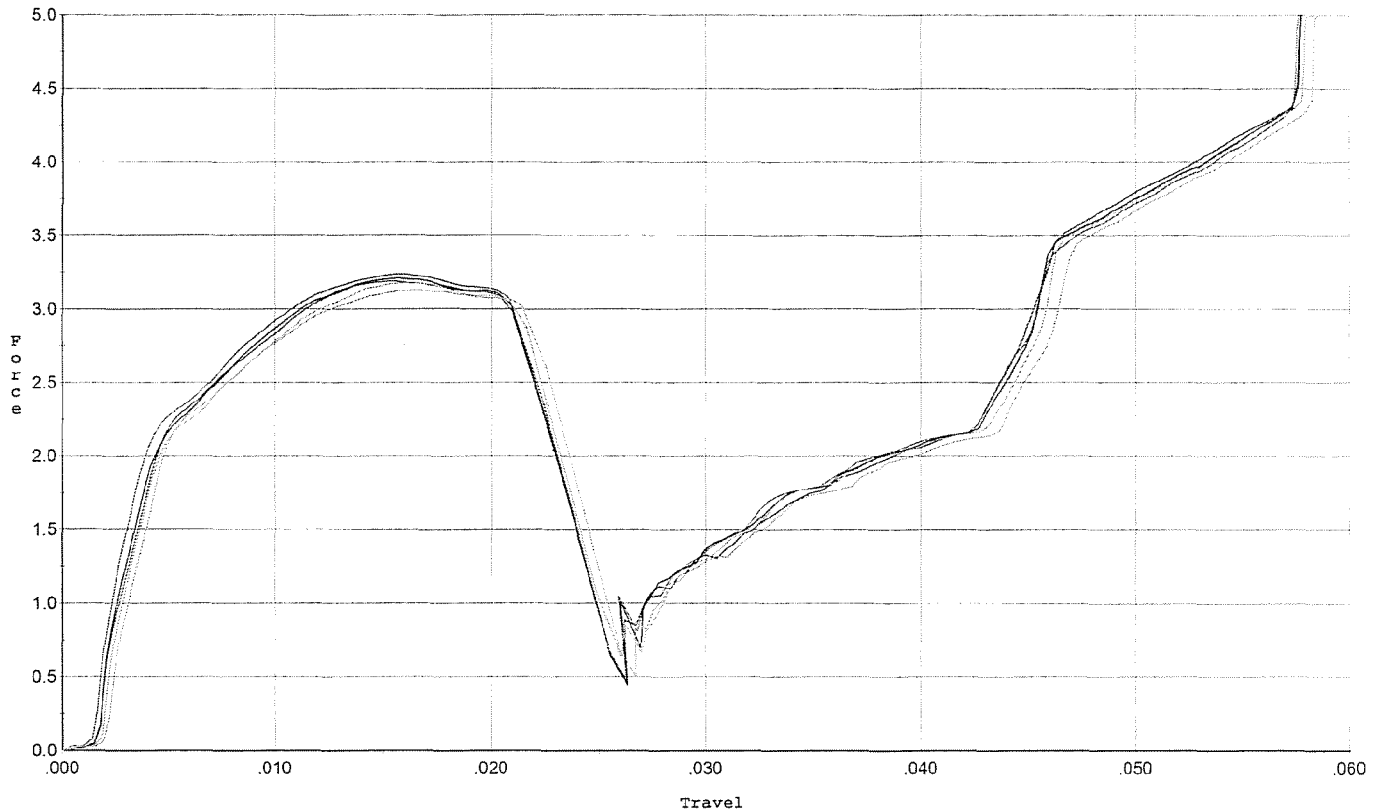
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.020	0.002	0.040	0.038		Set Trigger
2	2.503	0.021	0.00	0.040	0.041		Set Trigger
3	2.621	0.020	0.00	0.041	0.041		Set Trigger
4	2.612	0.020	0.00	0.040	0.041		Set Trigger
5	2.577	0.020	0.00	0.040	0.042		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



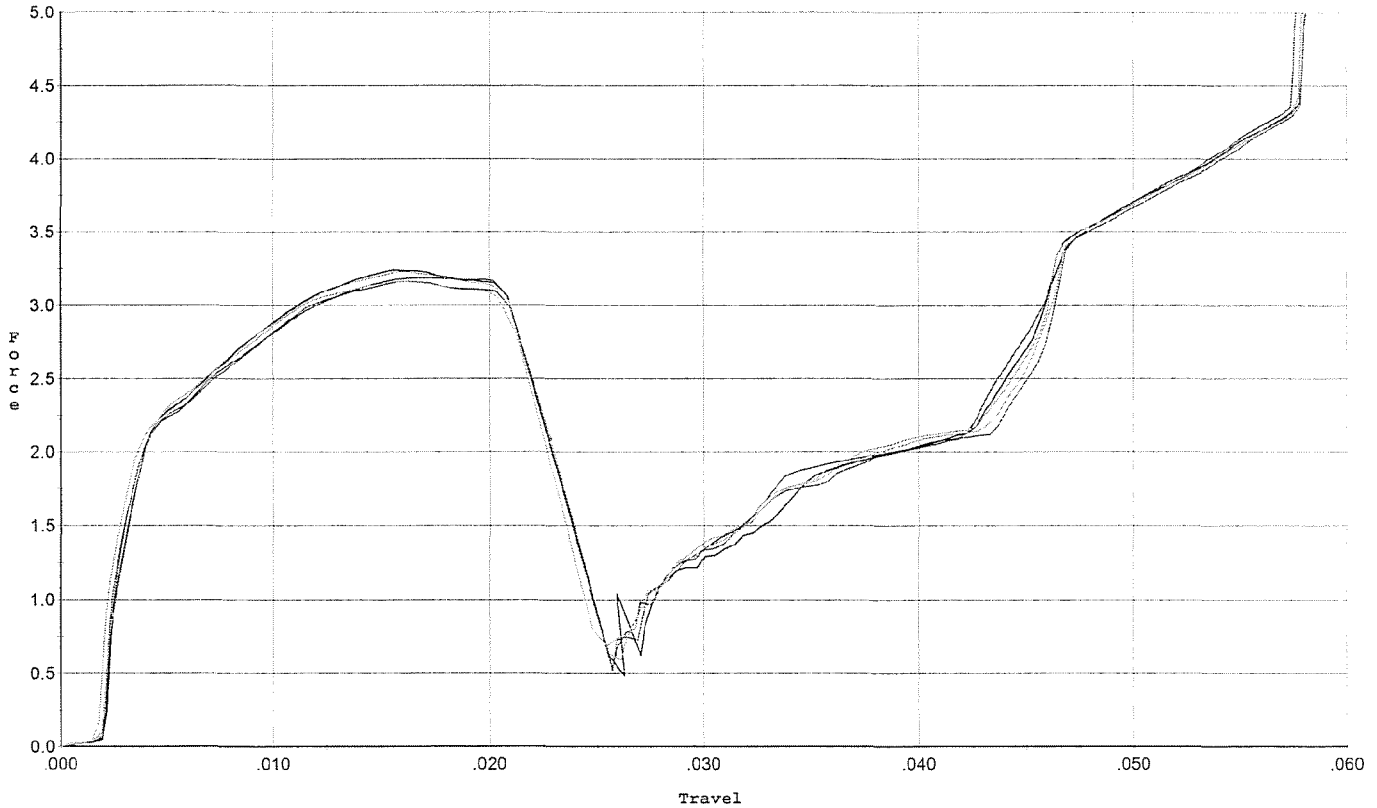
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.023	0.00	0.038	0.053		Set Trigger
2	3.209	0.023	0.00	0.038	0.053		Set Trigger
3	3.236	0.022	0.00	0.038	0.053		Set Trigger
4	3.180	0.022	0.002	0.039	0.049		Set Trigger
5	3.126	0.023	0.00	0.039	0.051		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



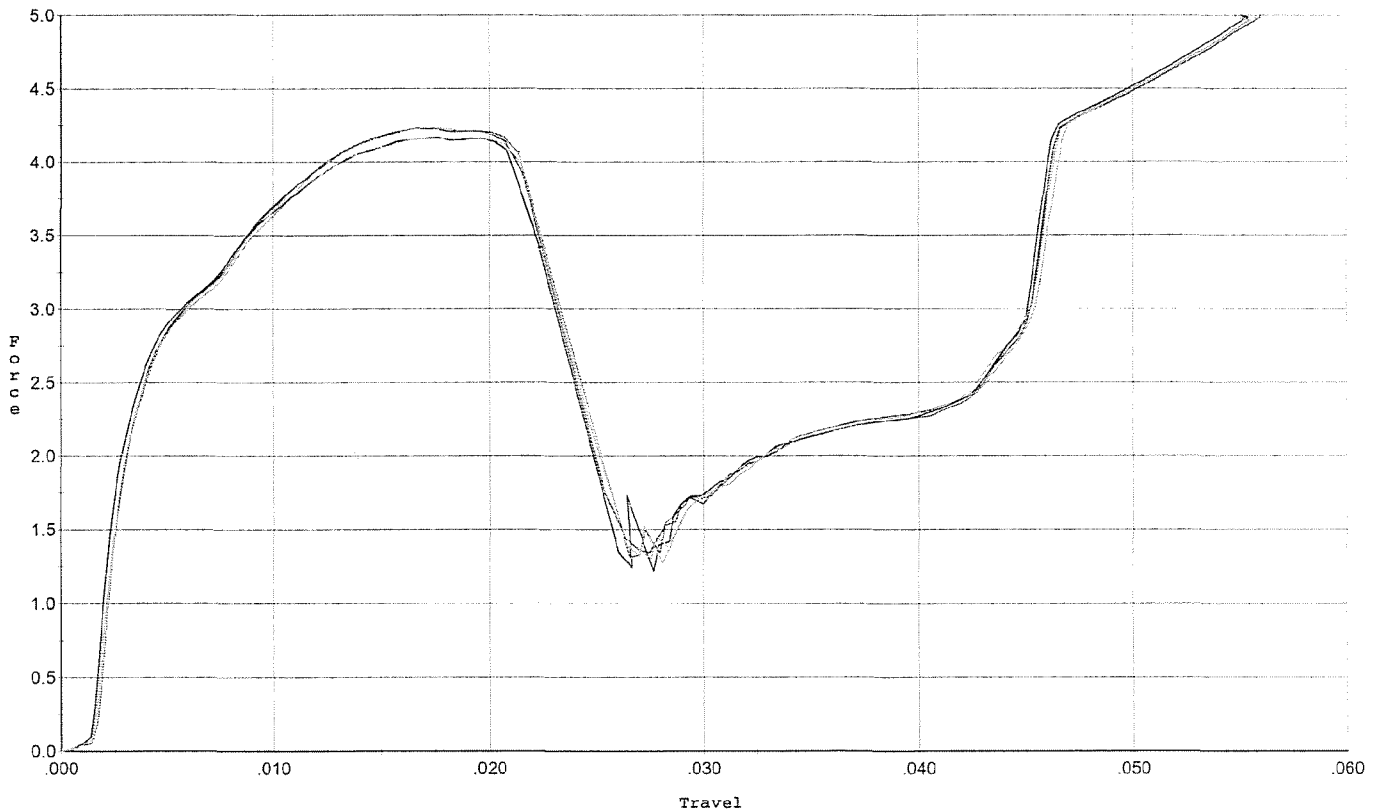
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.023	0.00	0.038	0.054		Set Trigger
2	3.239	0.023	0.00	0.039	0.053		Set Trigger
3	3.164	0.021	0.00	0.039	0.048		Set Trigger
4	3.163	0.021	0.00	0.039	0.050		Set Trigger
5	3.229	0.023	0.00	0.039	0.053		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



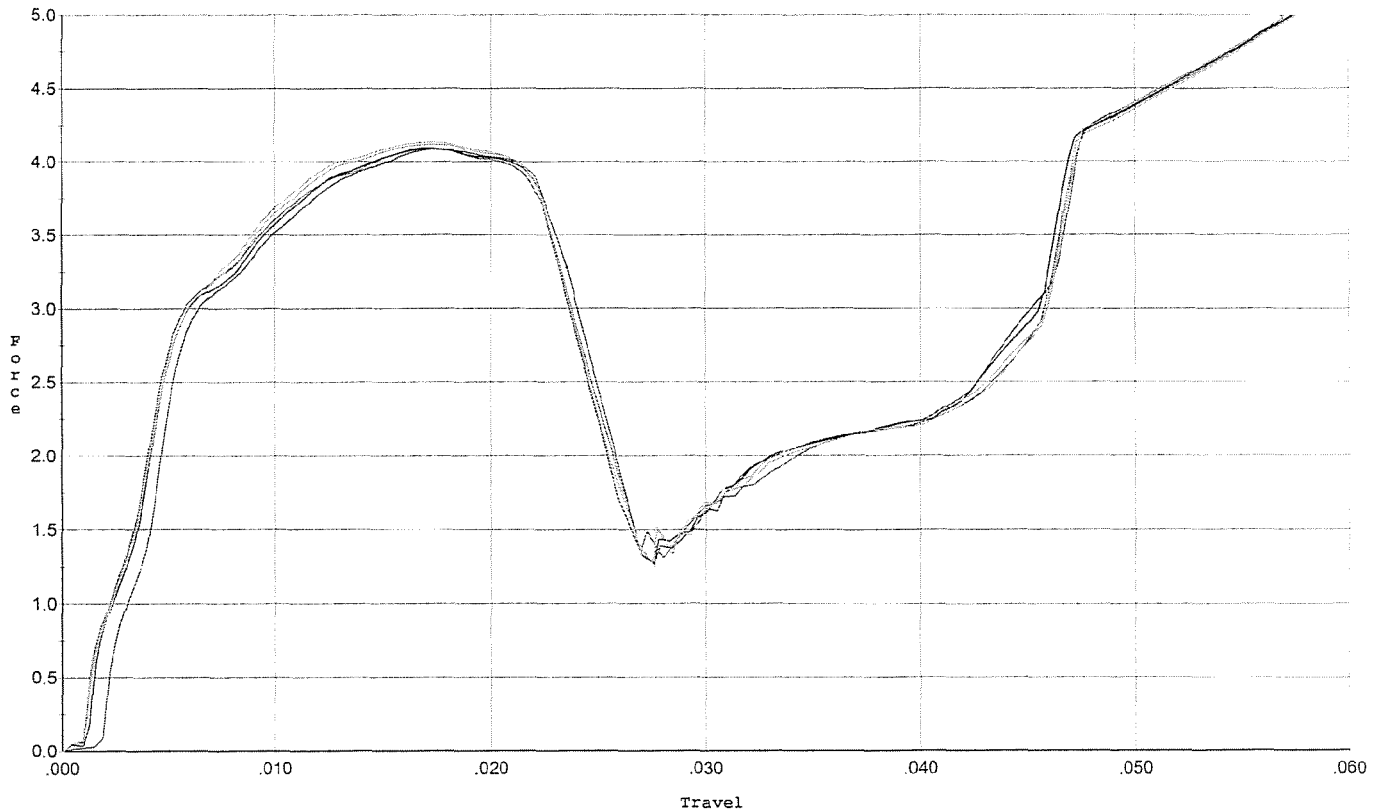
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.229	0.022	0.00	0.037	0.065		Set Trigger
2	4.167	0.022	0.00	0.037	0.067		Set Trigger
3	4.231	0.021	0.00	0.037	0.064		Set Trigger
4	4.231	0.021	0.00	0.037	0.064		Set Trigger
5	4.161	0.021	0.00	0.037	0.064		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



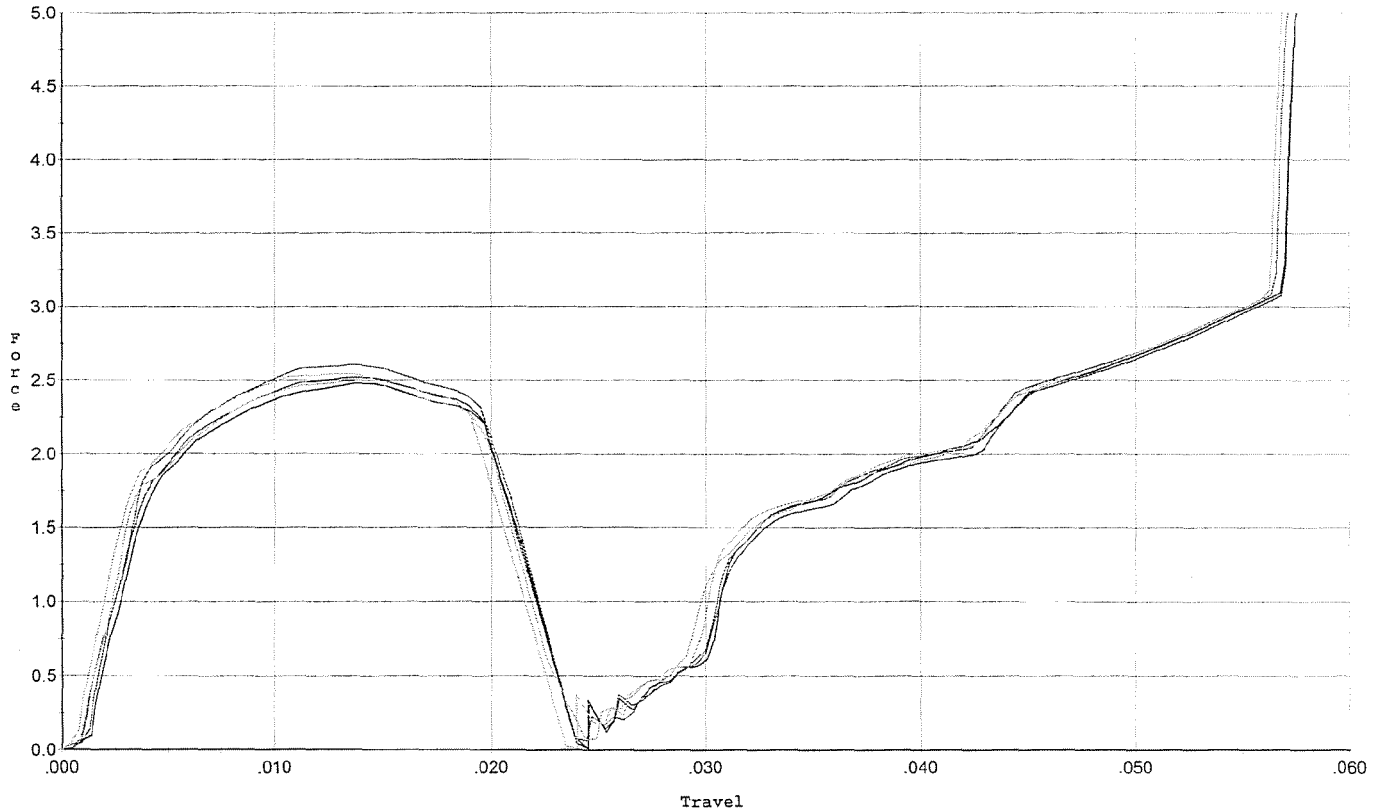
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.024	0.00	0.037	0.067		Set Trigger
2	4.088	0.022	0.00	0.037	0.065		Set Trigger
3	4.095	0.022	0.00	0.037	0.066		Set Trigger
4	4.136	0.022	0.00	0.037	0.066		Set Trigger
5	4.118	0.022	0.00	0.037	0.065		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



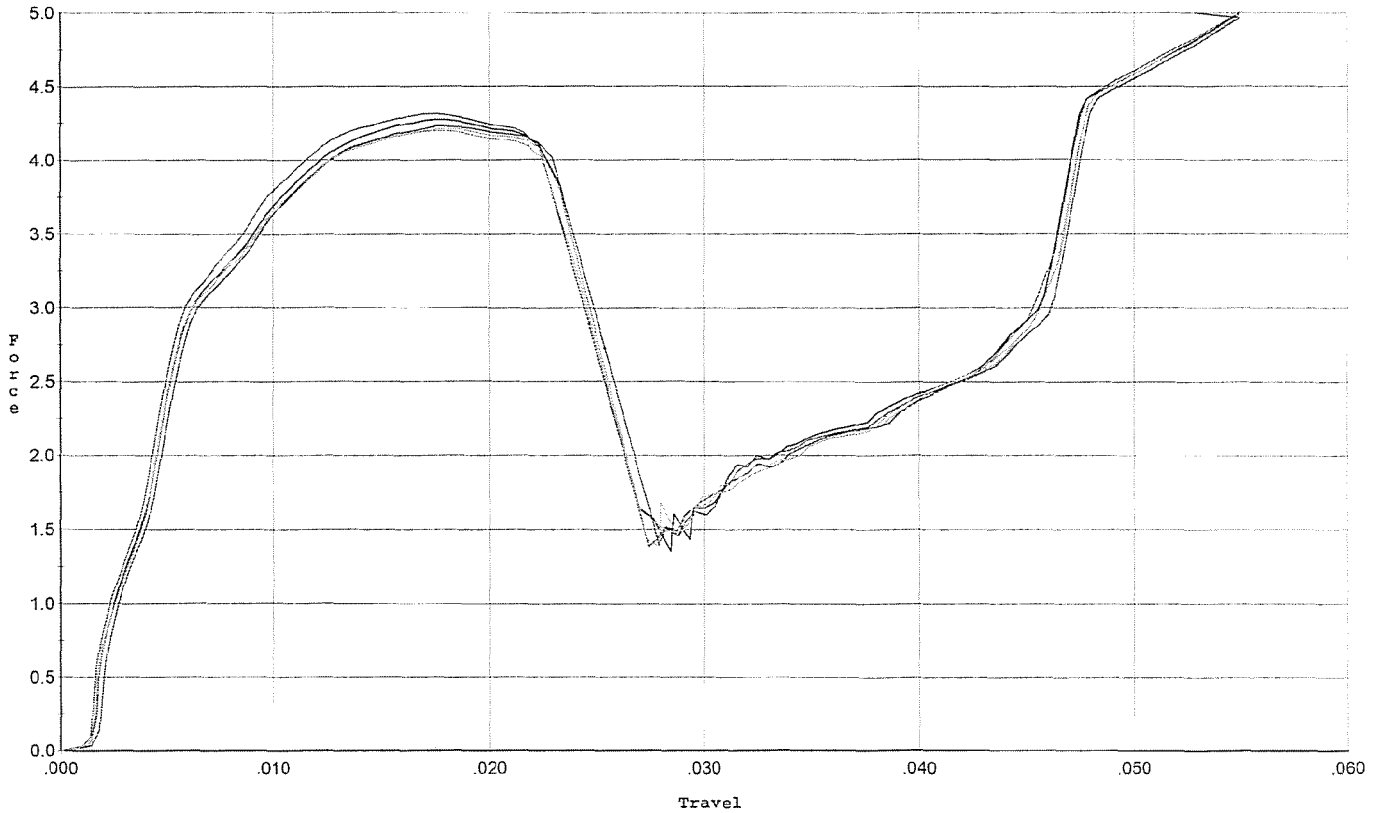
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.022	0.00	0.041	0.041		Set Trigger
2	2.480	0.021	0.00	0.041	0.039		Set Trigger
3	2.607	0.021	0.00	0.040	0.041		Set Trigger
4	2.543	0.021	0.00	0.040	0.042		Set Trigger
5	2.496	0.020	0.00	0.041	0.038		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.025	0.00	0.036	0.075		Set Trigger
2	4.277	0.023	0.00	0.037	0.070		Set Trigger
3	4.318	0.025	0.00	0.036	0.075		Set Trigger
4	4.214	0.023	0.00	0.037	0.069		Set Trigger
5	4.201	0.024	0.00	0.037	0.071		Set Trigger

Avg 4.24