

G679 4478

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



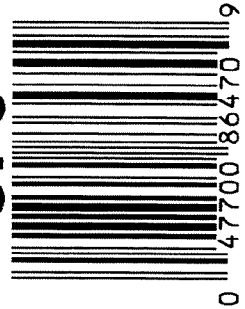
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794478

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794478

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RIL
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	
490	MAGNAFLUX BOLT		1/23/09	ML
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

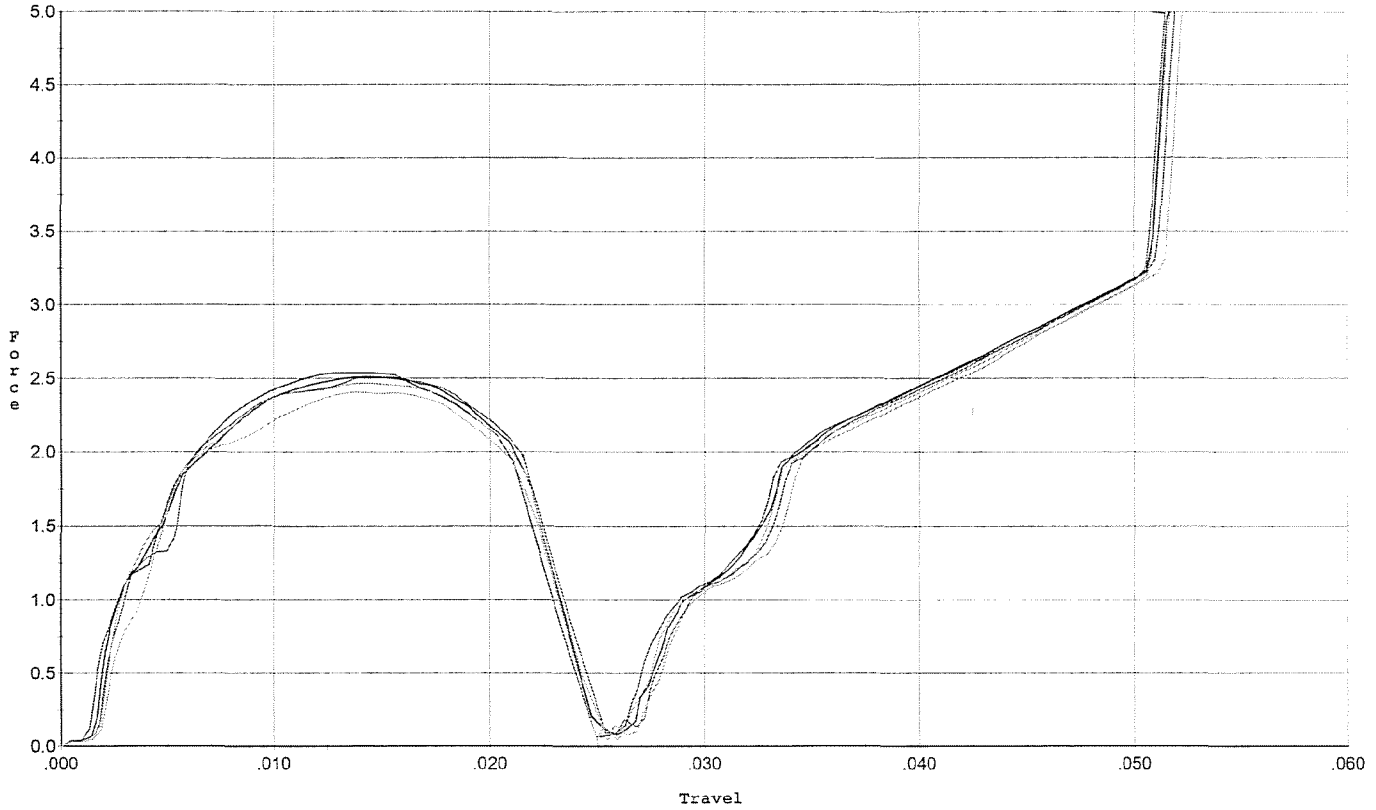
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-9-09	AGJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-9-09	AGJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.034</u> <u>.034</u>	2-9-09	AGJ
	J) ASSEMBLE STOCK		2-4-09	AGJ
	K) ASSEMBLE SWIVEL STUDS		2-9-09	AGJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-9-09	AGJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.62</u> <u>2.57</u> <u>2.70</u> <u>2.74</u>	2-6-09	WV
	C) FUNCTION		2-9-09	AGJ
690	PACK		2-13-09	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



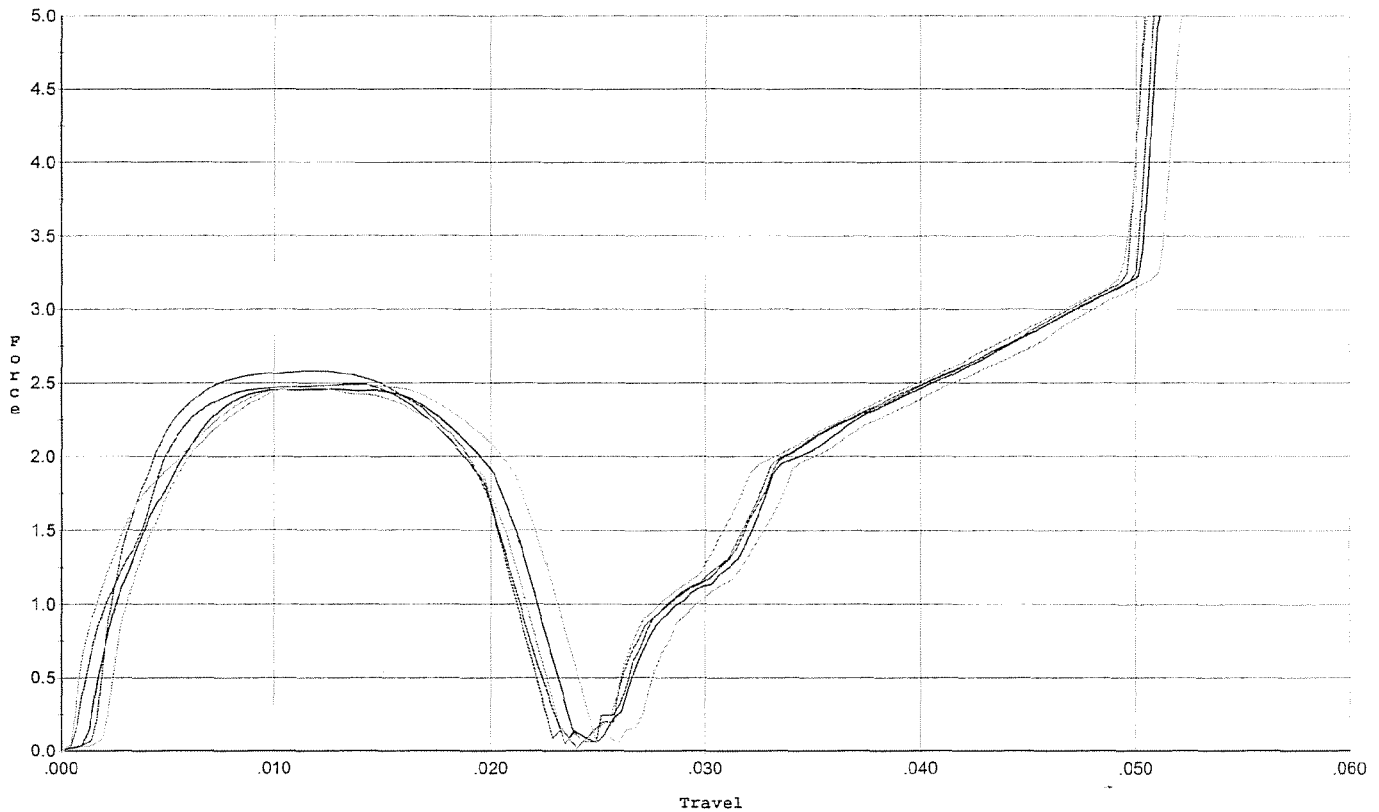
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.021	0.00	0.034	0.039		Set Trigger
2	2.507	0.022	0.00	0.034	0.040		Set Trigger
3	2.513	0.021	0.00	0.035	0.039		Set Trigger
4	2.406	0.022	0.00	0.034	0.039		Set Trigger
5	2.466	0.022	0.00	0.035	0.039		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



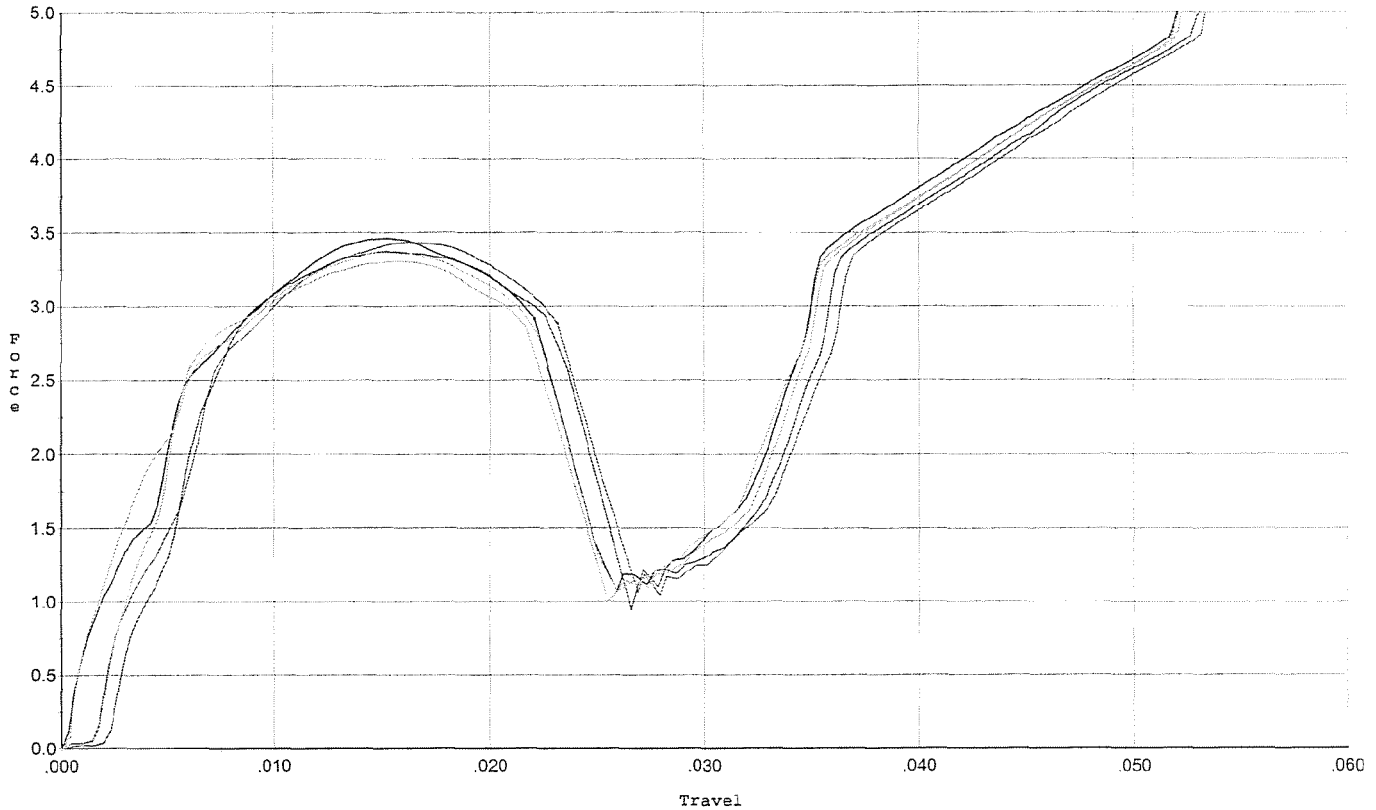
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.020	0.00	0.035	0.038		Set Trigger
2	2.455	0.021	0.00	0.034	0.039		Set Trigger
3	2.583	0.020	0.00	0.035	0.039		Set Trigger
4	2.487	0.023	0.00	0.035	0.041		Set Trigger
5	2.462	0.021	0.00	0.034	0.039		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



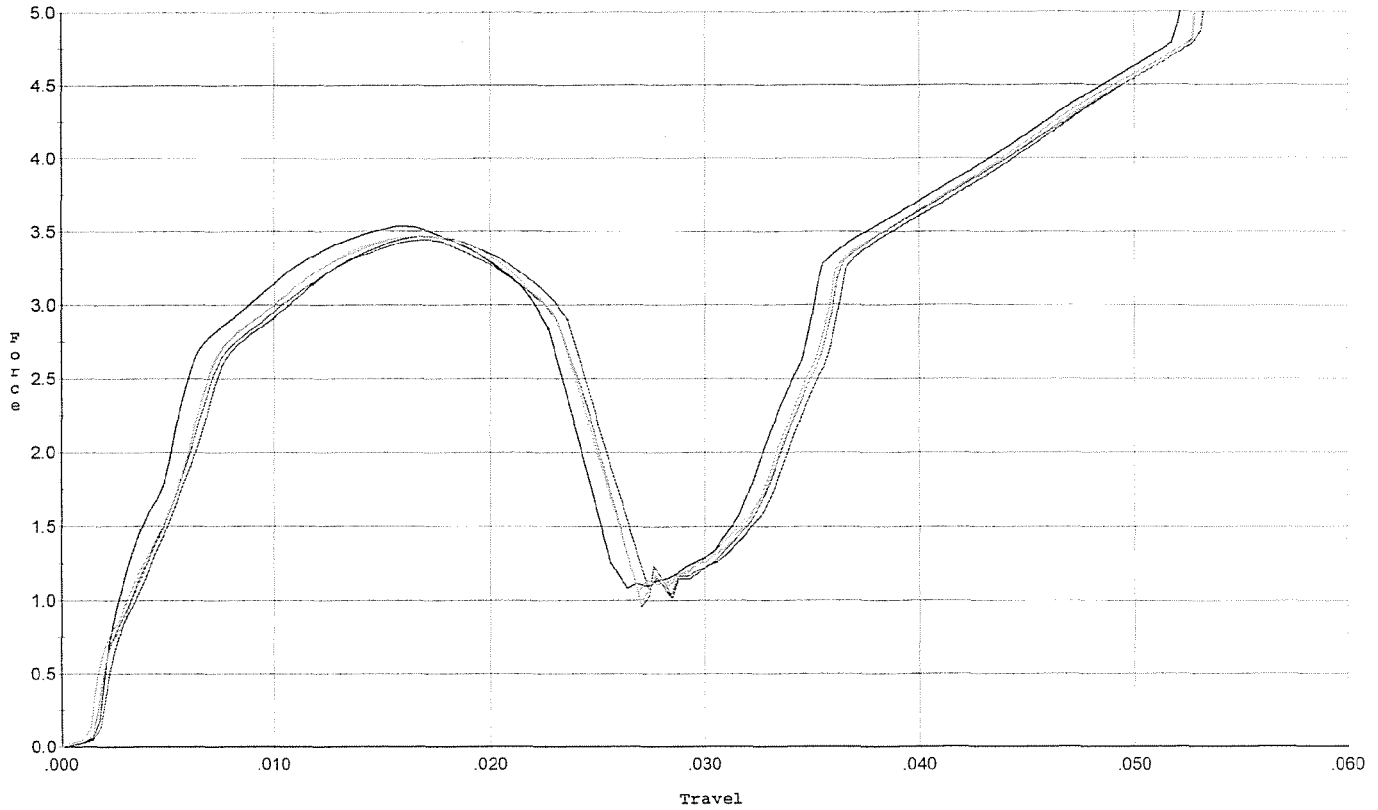
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.370	0.024	0.00	0.033	0.055		Set Trigger
2	3.464	0.022	0.00	0.033	0.055		Set Trigger
3	3.434	0.023	0.00	0.033	0.055		Set Trigger
4	3.379	0.022	0.00	0.033	0.053		Set Trigger
5	3.305	0.023	0.00	0.032	0.057		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



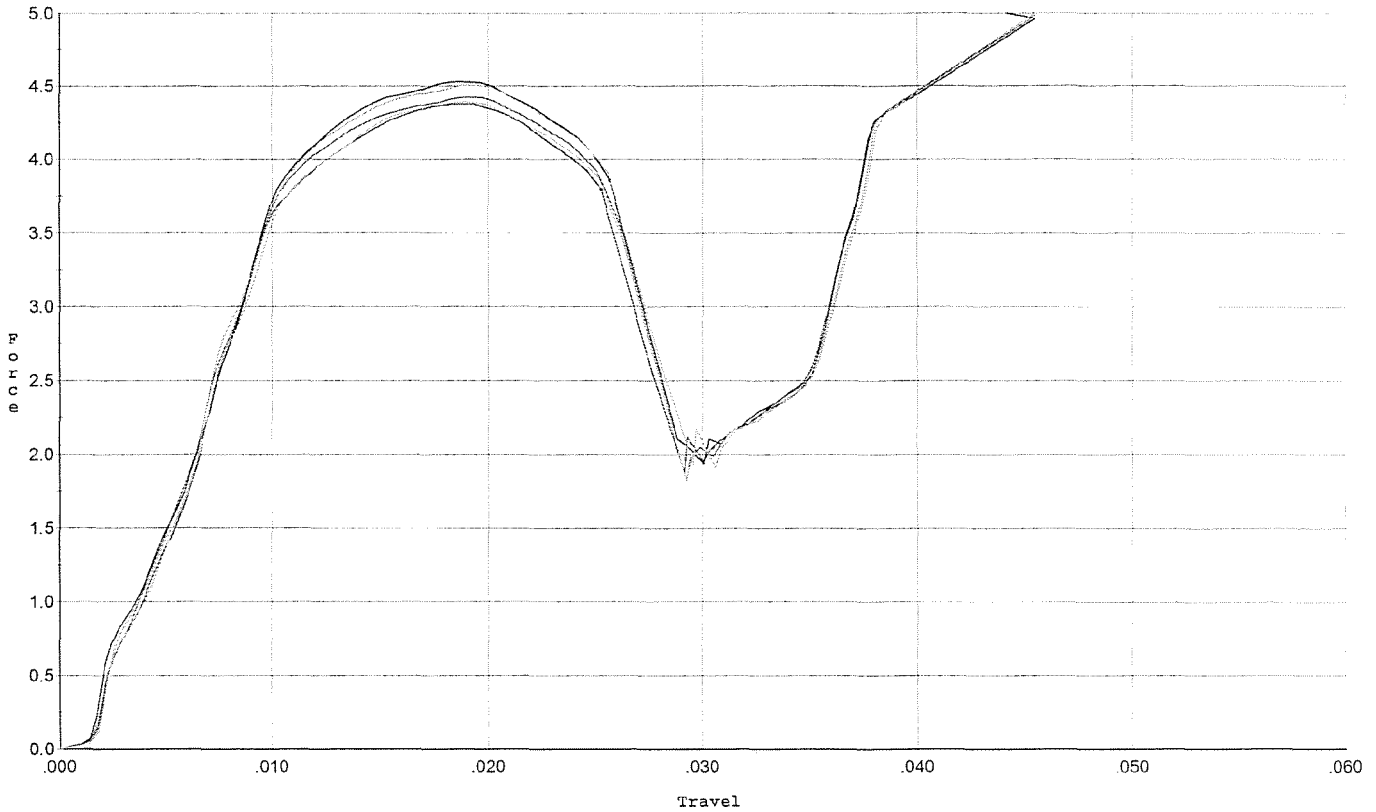
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.468	0.024	0.00	0.033	0.056		Set Trigger
2	3.537	0.023	0.00	0.032	0.056		Set Trigger
3	3.440	0.024	0.00	0.033	0.058		Set Trigger
4	3.467	0.025	0.00	0.032	0.059		Set Trigger
5	3.464	0.025	0.00	0.032	0.060		Set Trigger

A.3.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



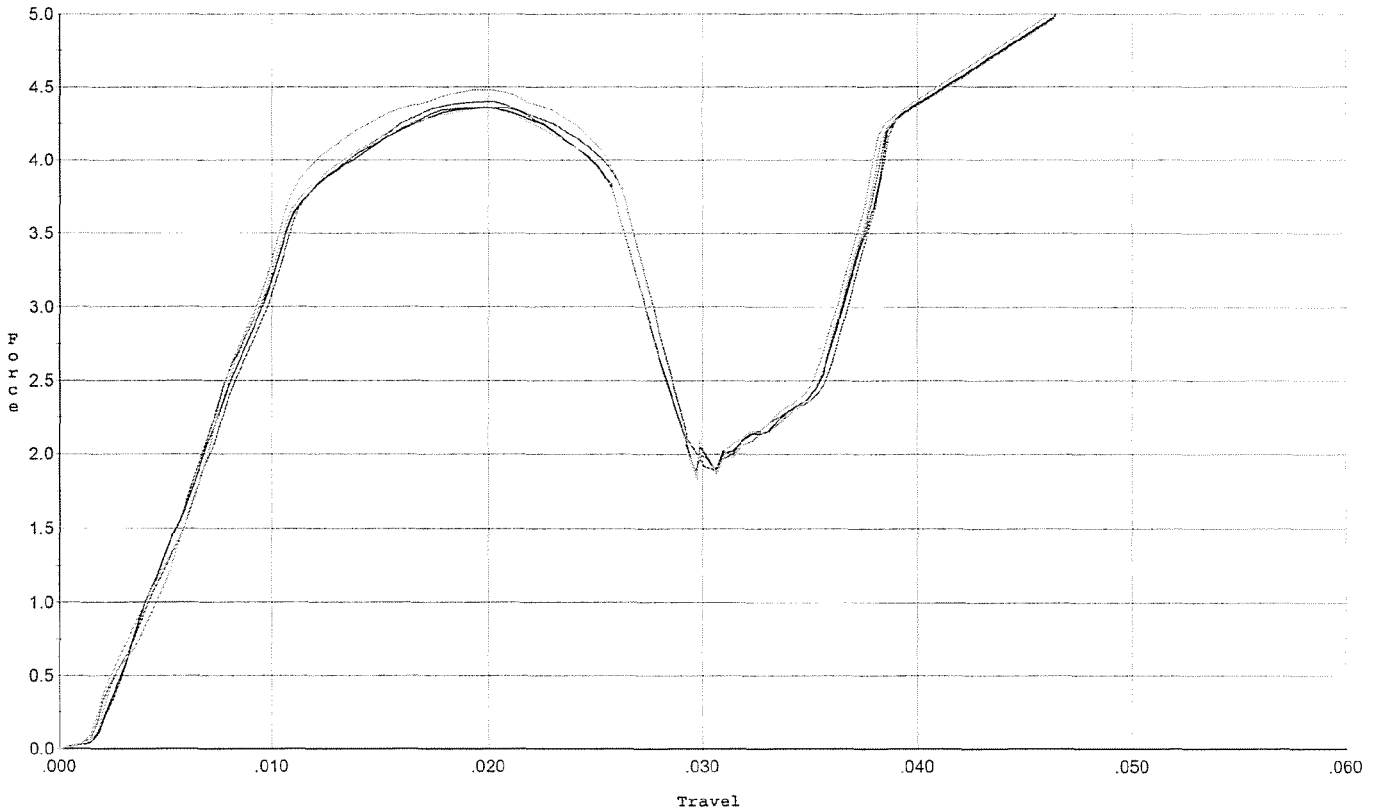
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.025	0.00	0.030	0.073		Set Trigger
2	4.528	0.026	0.00	0.029	0.078		Set Trigger
3	4.423	0.026	0.00	0.029	0.077		Set Trigger
4	4.392	0.026	0.00	0.029	0.077		Set Trigger
5	4.503	0.026	0.00	0.030	0.077		Set Trigger

A.4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



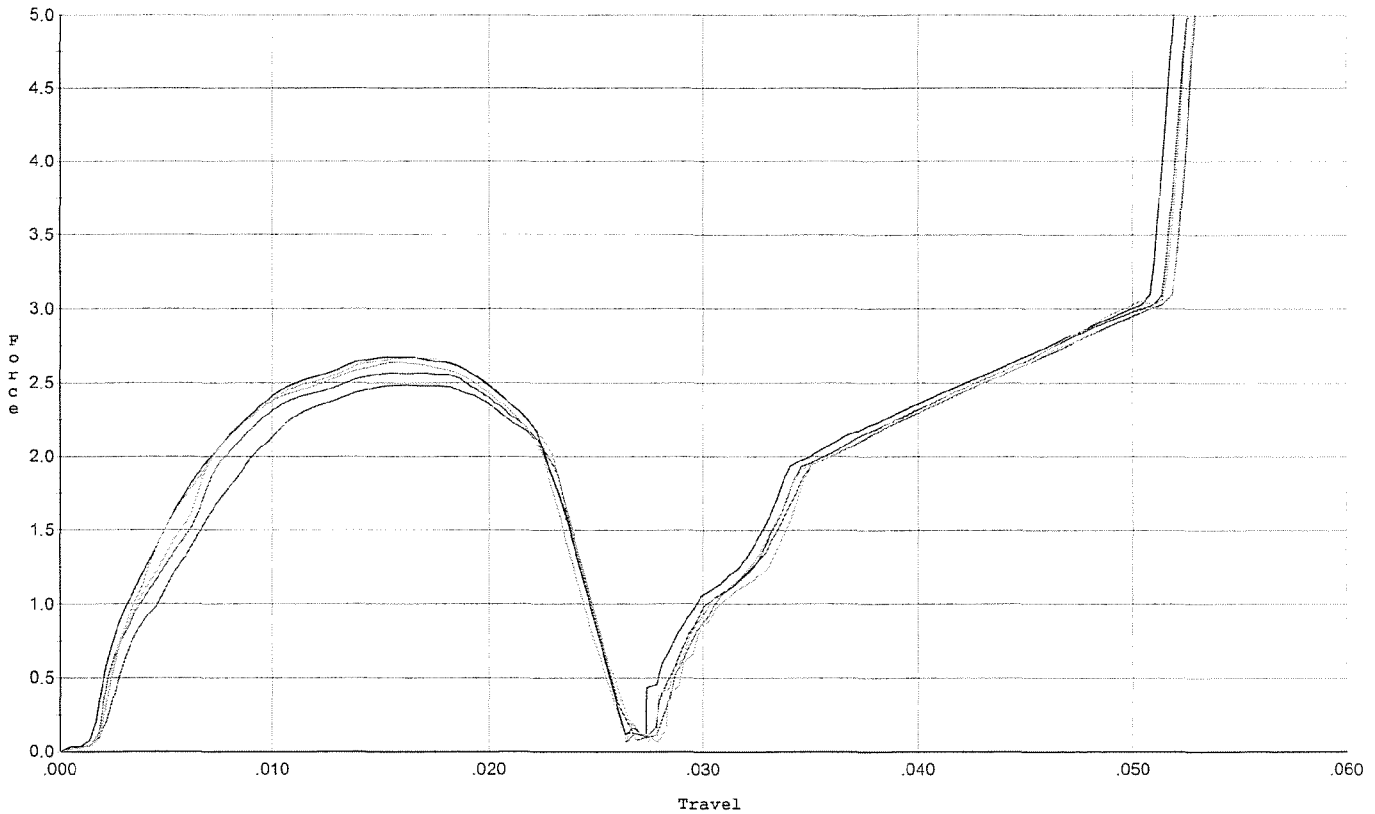
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.026	0.00	0.030	0.074		Set Trigger
2	4.362	0.026	0.00	0.030	0.073		Set Trigger
3	4.401	0.026	0.00	0.029	0.075		Set Trigger
4	4.353	0.026	0.00	0.030	0.074		Set Trigger
5	4.479	0.026	0.00	0.030	0.077		Set Trigger

A-439

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



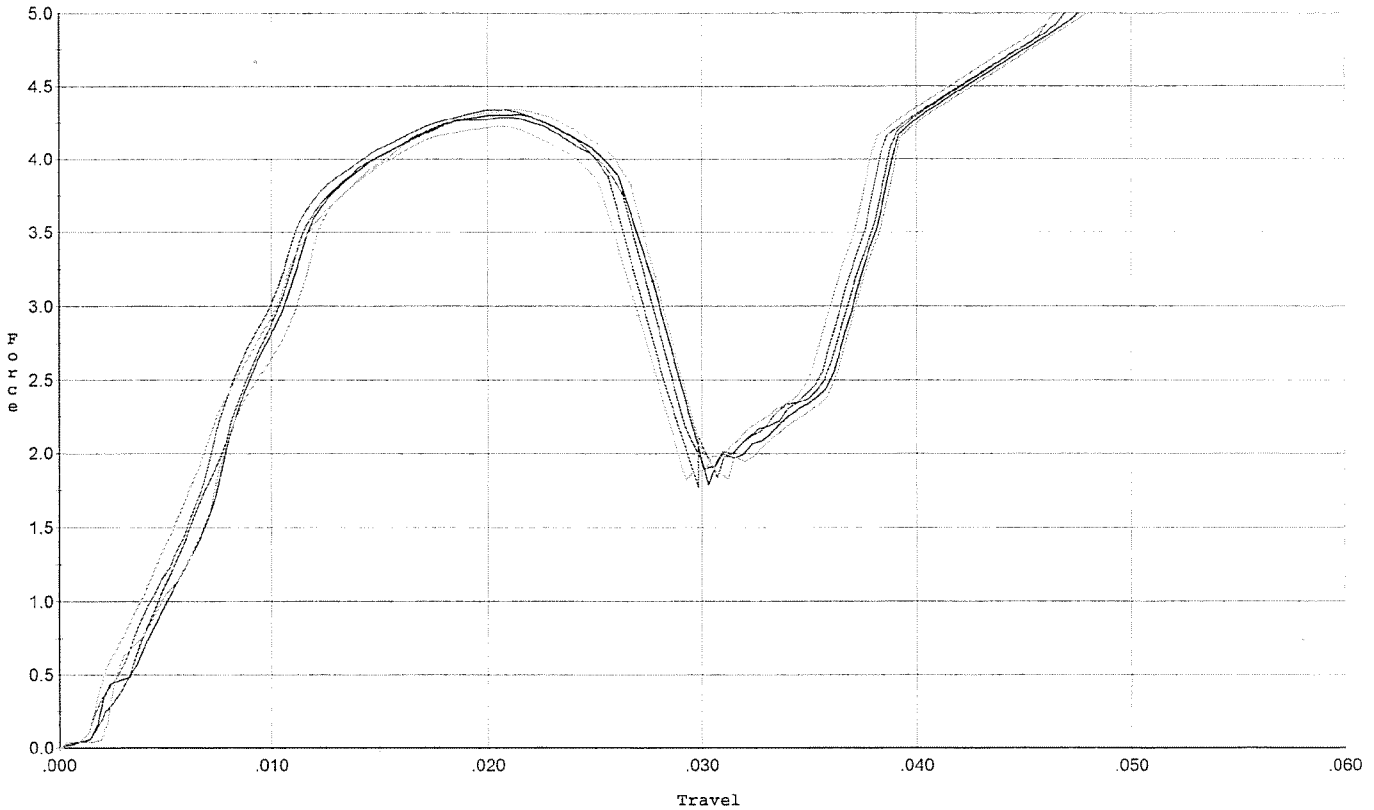
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.024	0.00	0.034	0.040		Set Trigger
2	2.675	0.024	0.00	0.033	0.045		Set Trigger
3	2.568	0.023	0.00	0.034	0.042		Set Trigger
4	2.672	0.023	0.00	0.034	0.043		Set Trigger
5	2.637	0.022	0.00	0.034	0.042		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.026	0.00	0.026	0.073		Set Trigger
2	4.307	0.028	0.00	0.025	0.076		Set Trigger
3	4.337	0.026	0.00	0.030	0.072		Set Trigger
4	4.228	0.027	0.00	0.030	0.075		Set Trigger
5	4.344	0.027	0.00	0.027	0.074		Set Trigger

A. 4.30