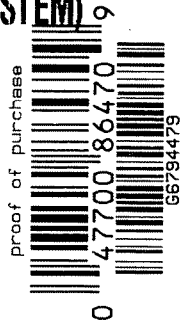


G6794479

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794479



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794479

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RJZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(K)	1/24/09	(K)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2 3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

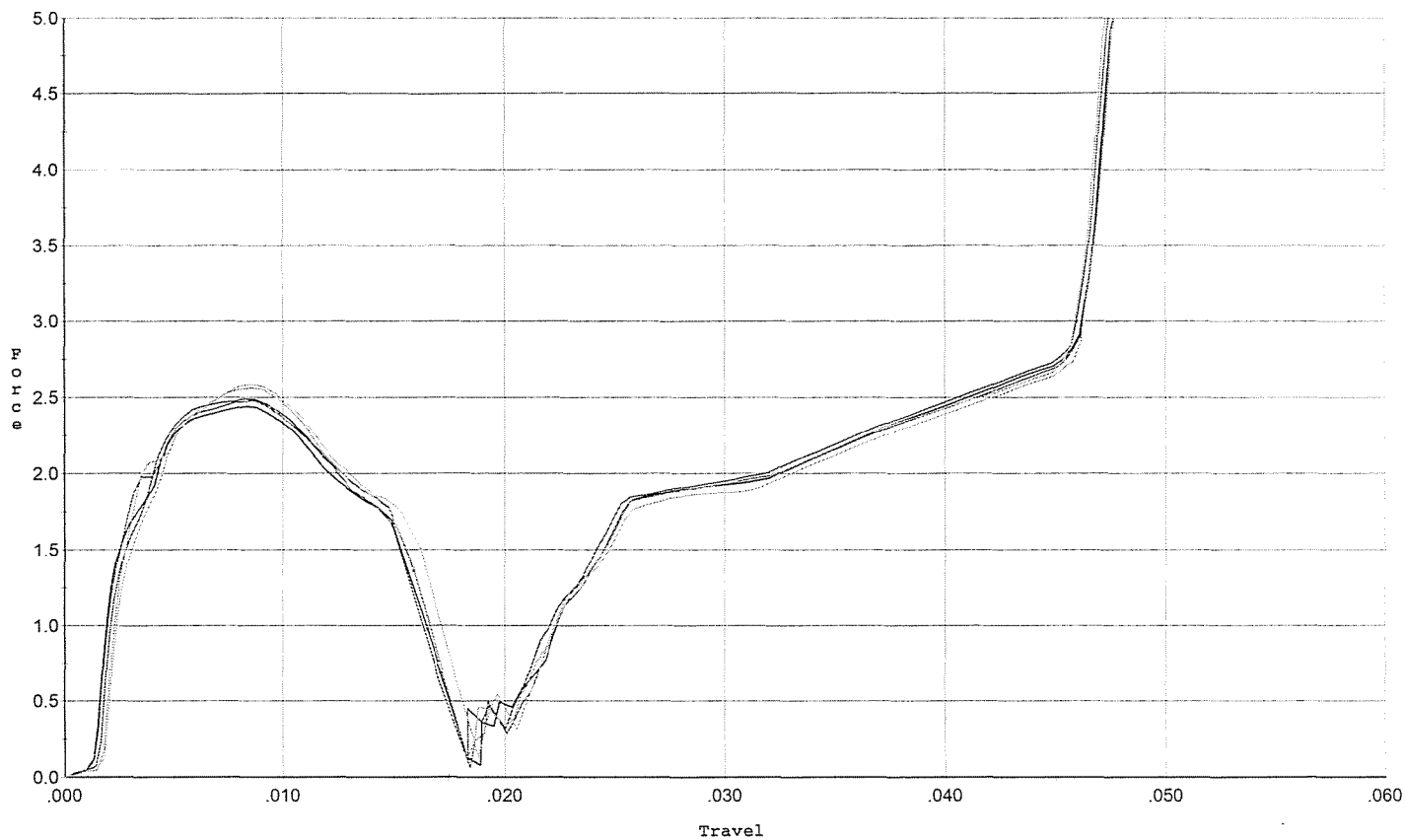
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	2-17-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	2-17-09	RN
	J) ASSEMBLE STOCK		2-3-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-17-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.43</u> <u>2.45</u> <u>2.37</u> <u>2.44</u>	2-13-09	WN
	C) FUNCTION		2-17-09	RN
690	PACK		2/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



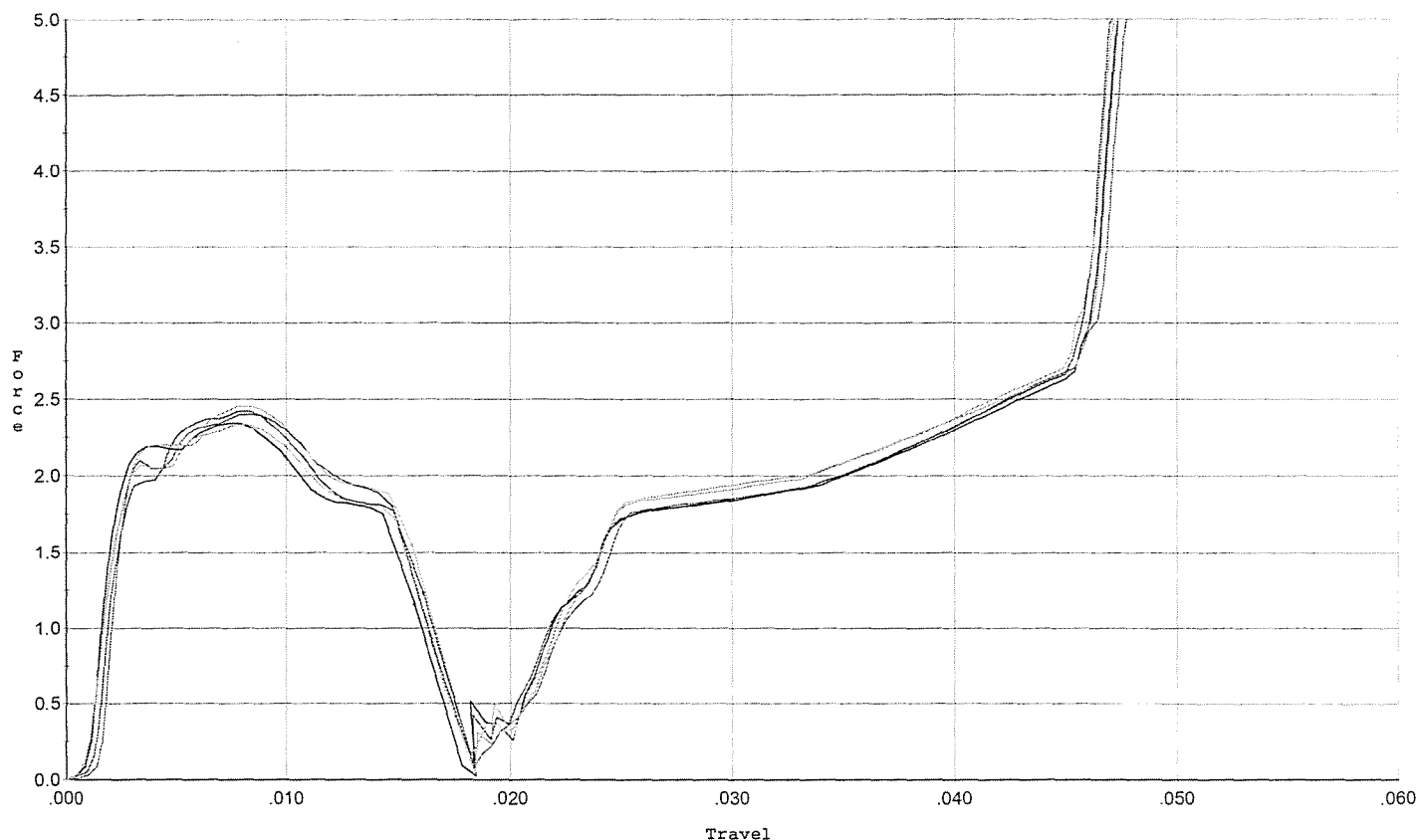
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.016	0.00	0.036	0.028		Set Trigger
2	2.442	0.017	0.00	0.036	0.028		Set Trigger
3	2.474	0.015	0.00	0.037	0.026		Set Trigger
4	2.585	0.016	0.00	0.036	0.028		Set Trigger
5	2.564	0.016	0.00	0.036	0.028		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



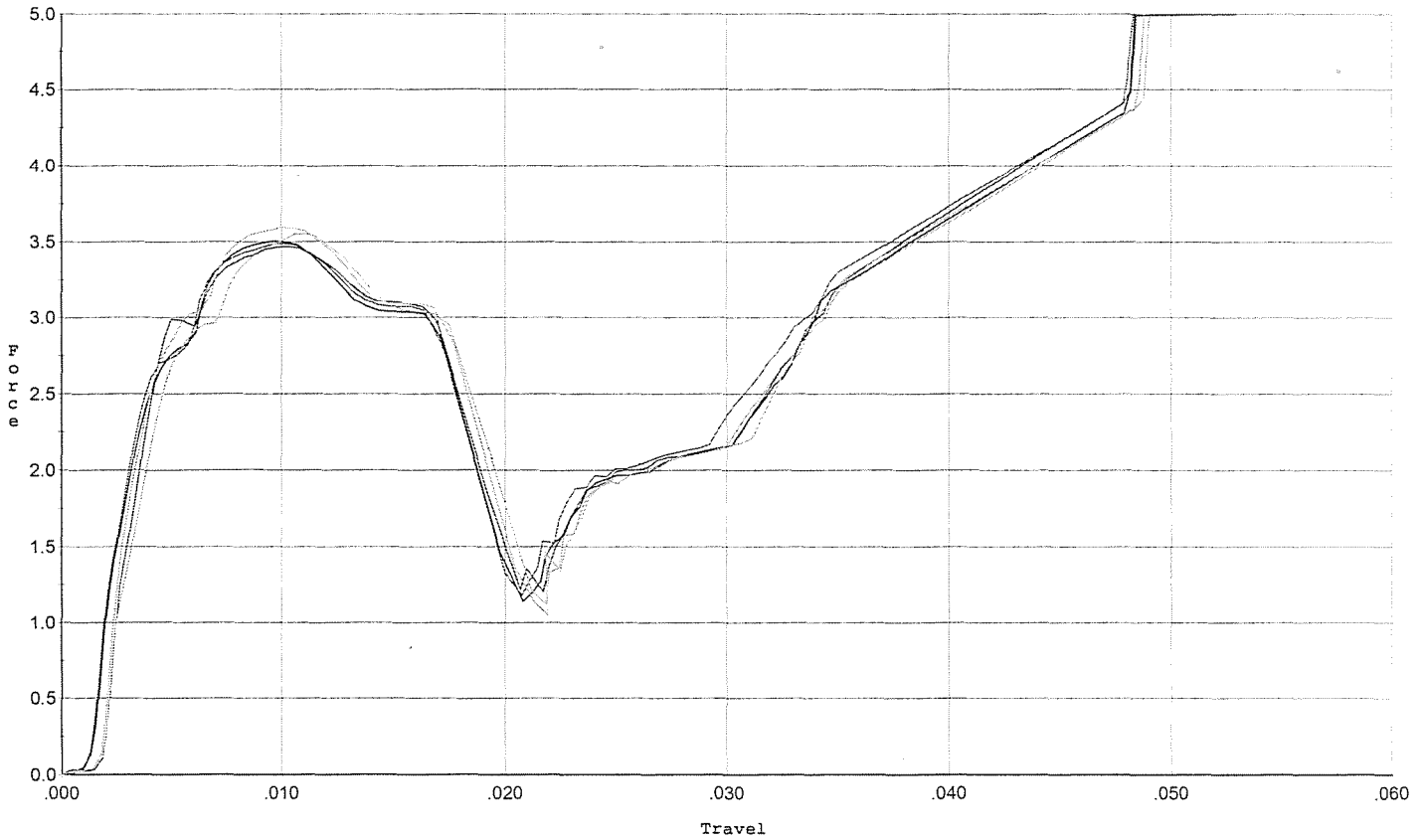
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.016	0.00	0.036	0.028		Set Trigger
2	2.345	0.016	0.00	0.037	0.027		Set Trigger
3	2.402	0.015	0.00	0.037	0.026		Set Trigger
4	2.455	0.016	0.00	0.036	0.028		Set Trigger
5	2.338	0.015	0.00	0.037	0.026		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



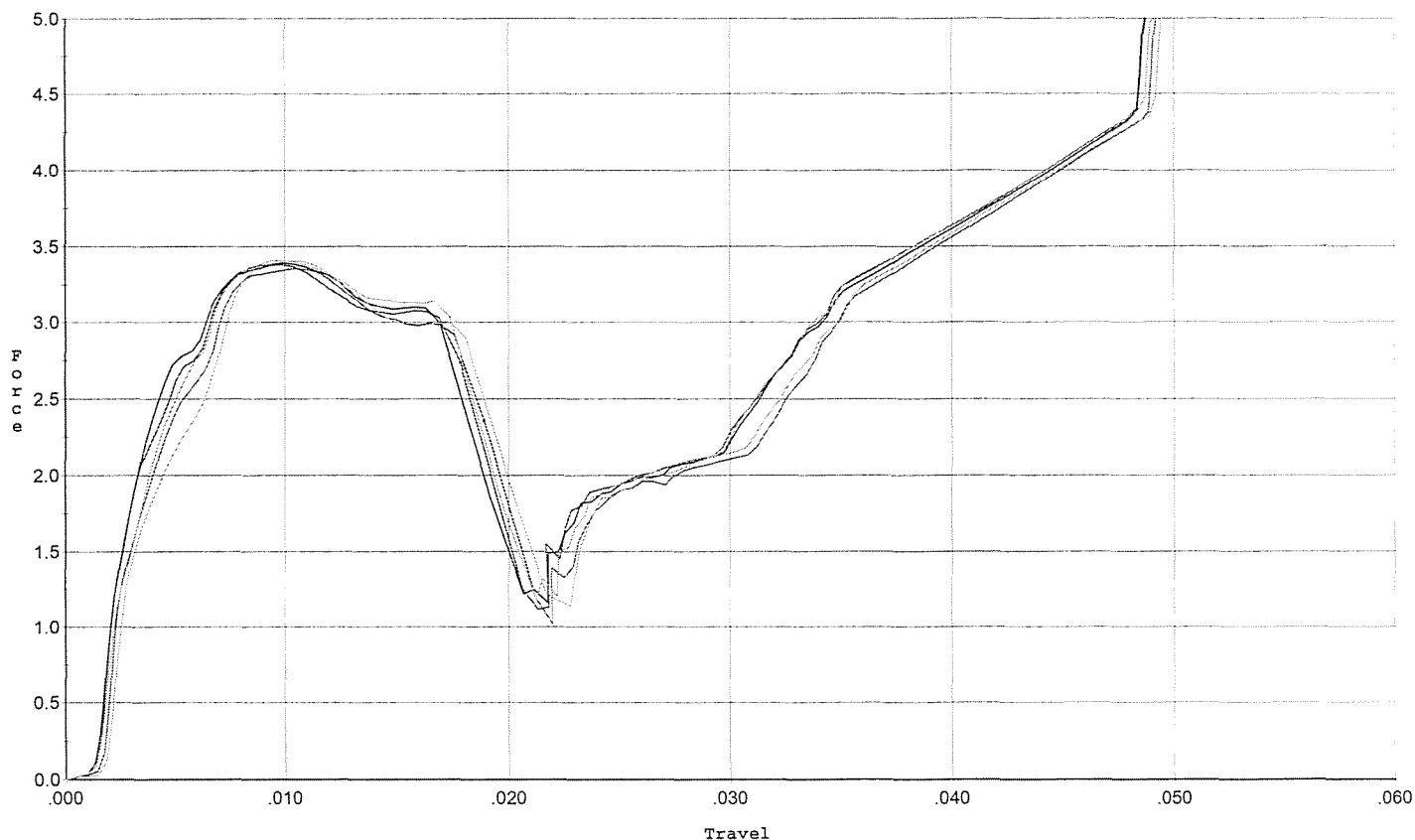
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.469	0.017	0.00	0.033	0.041		Set Trigger
2	3.505	0.017	0.00	0.033	0.042		Set Trigger
3	3.488	0.017	0.00	0.033	0.043		Set Trigger
4	3.595	0.018	0.00	0.033	0.044		Set Trigger
5	3.552	0.019	0.00	0.032	0.046		Set Trigger

A-3-52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



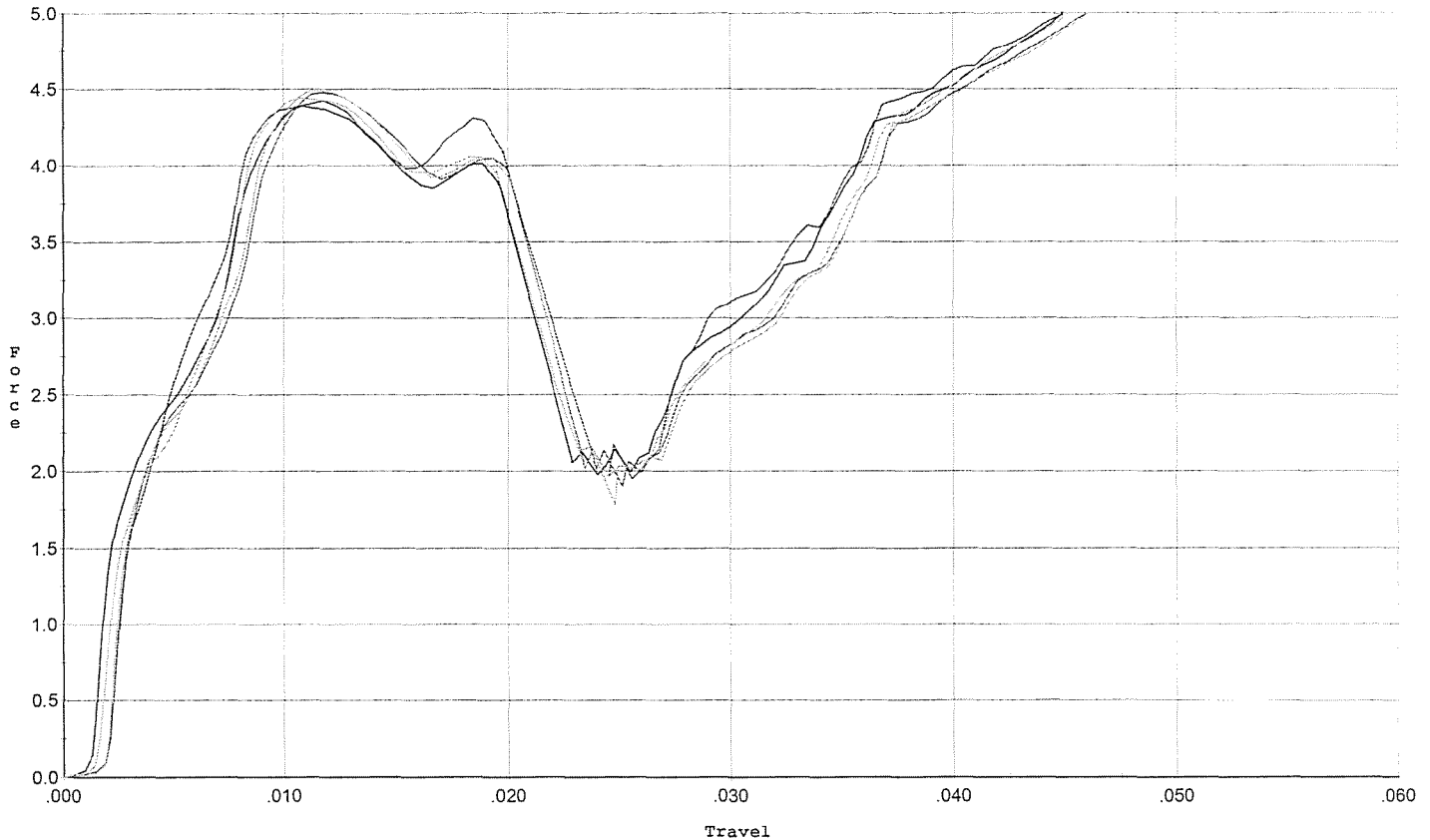
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.382	0.018	0.00	0.032	0.043		Set Trigger
2	3.393	0.017	0.00	0.033	0.041		Set Trigger
3	3.355	0.019	0.00	0.033	0.044		Set Trigger
4	3.409	0.018	0.00	0.033	0.042		Set Trigger
5	3.402	0.017	0.00	0.033	0.042		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



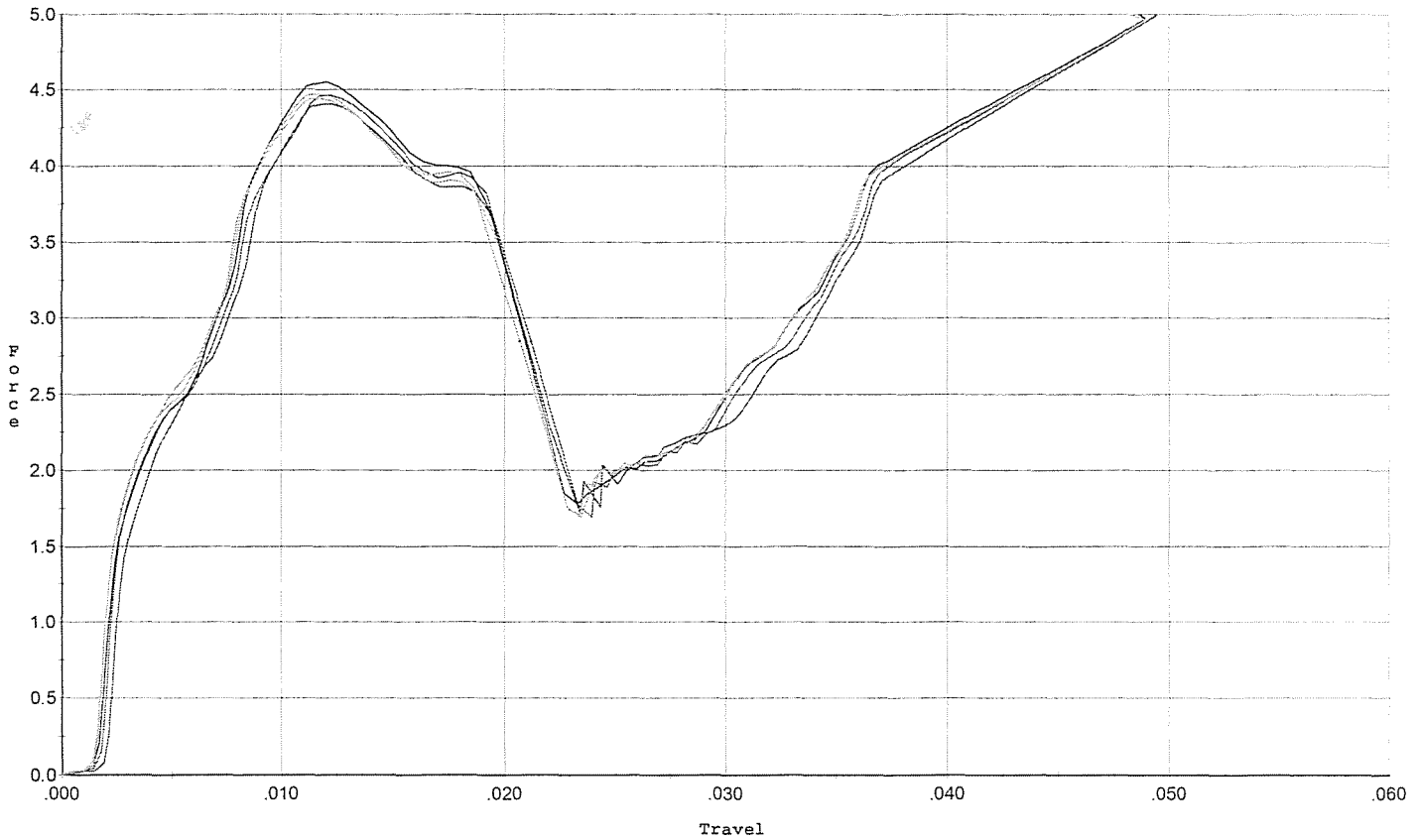
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.424	0.020	0.00	0.029	0.059		Set Trigger
2	4.393	0.020	0.00	0.030	0.058		Set Trigger
3	4.475	0.020	0.00	0.030	0.058		Set Trigger
4	4.442	0.019	0.00	0.031	0.057		Set Trigger
5	4.490	0.020	0.00	0.030	0.059		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



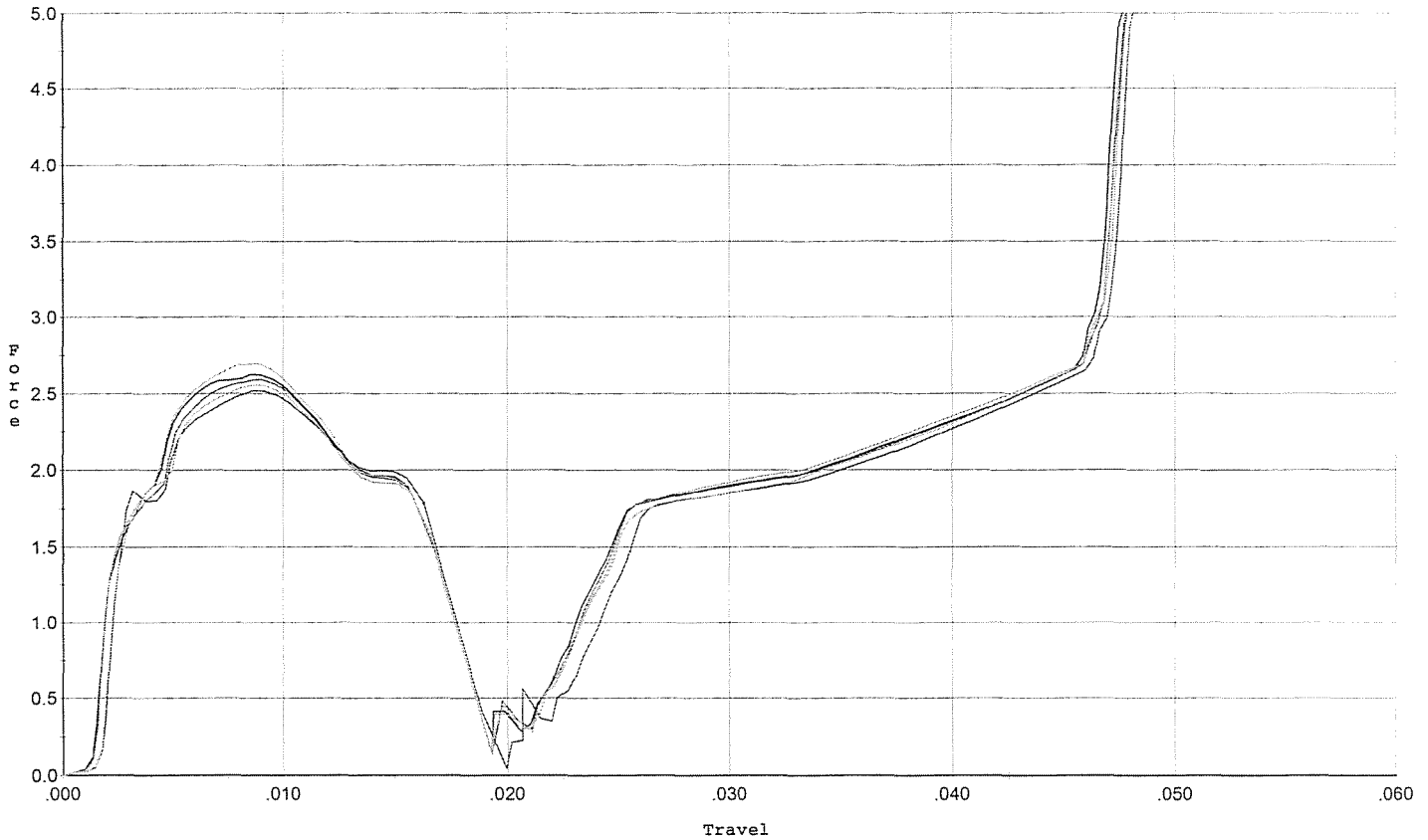
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.407	0.019	0.00	0.032	0.055		Set Trigger
2	4.550	0.019	0.00	0.031	0.057		Set Trigger
3	4.464	0.021	0.00	0.031	0.061		Set Trigger
4	4.443	0.020	0.00	0.031	0.057		Set Trigger
5	4.472	0.021	0.00	0.031	0.060		Set Trigger

A-4.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



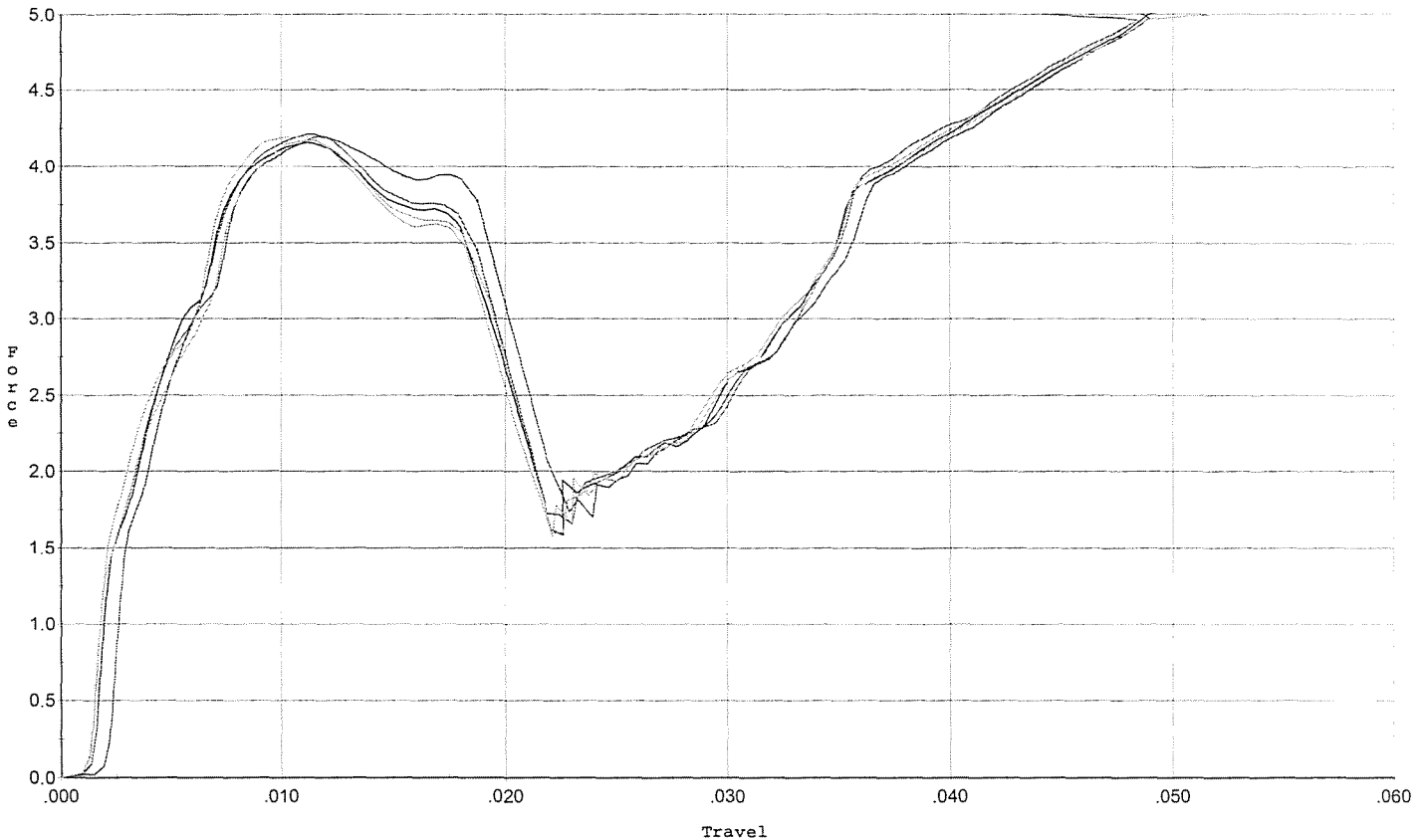
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.016	0.00	0.036	0.029		Set Trigger
2	2.624	0.017	0.00	0.035	0.030		Set Trigger
3	2.592	0.017	0.00	0.035	0.030		Set Trigger
4	2.558	0.017	0.00	0.036	0.029		Set Trigger
5	2.696	0.017	0.00	0.035	0.031		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.019	0.00	0.031	0.053		Set Trigger
2	4.155	0.020	0.00	0.031	0.056		Set Trigger
3	4.209	0.019	0.00	0.031	0.054		Set Trigger
4	4.196	0.018	0.00	0.031	0.052		Set Trigger
5	4.171	0.019	0.00	0.031	0.054		Set Trigger

A - 4.18