

G679 4482

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

date of purchase



owner registration sticker



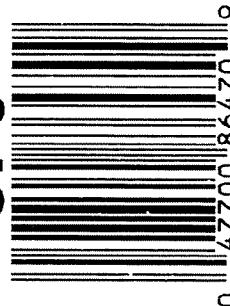
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794482

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794482

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1-23-09	SP
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-25-09	DA
542	APPLY COATINGS (BARREL ACTION)		1-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

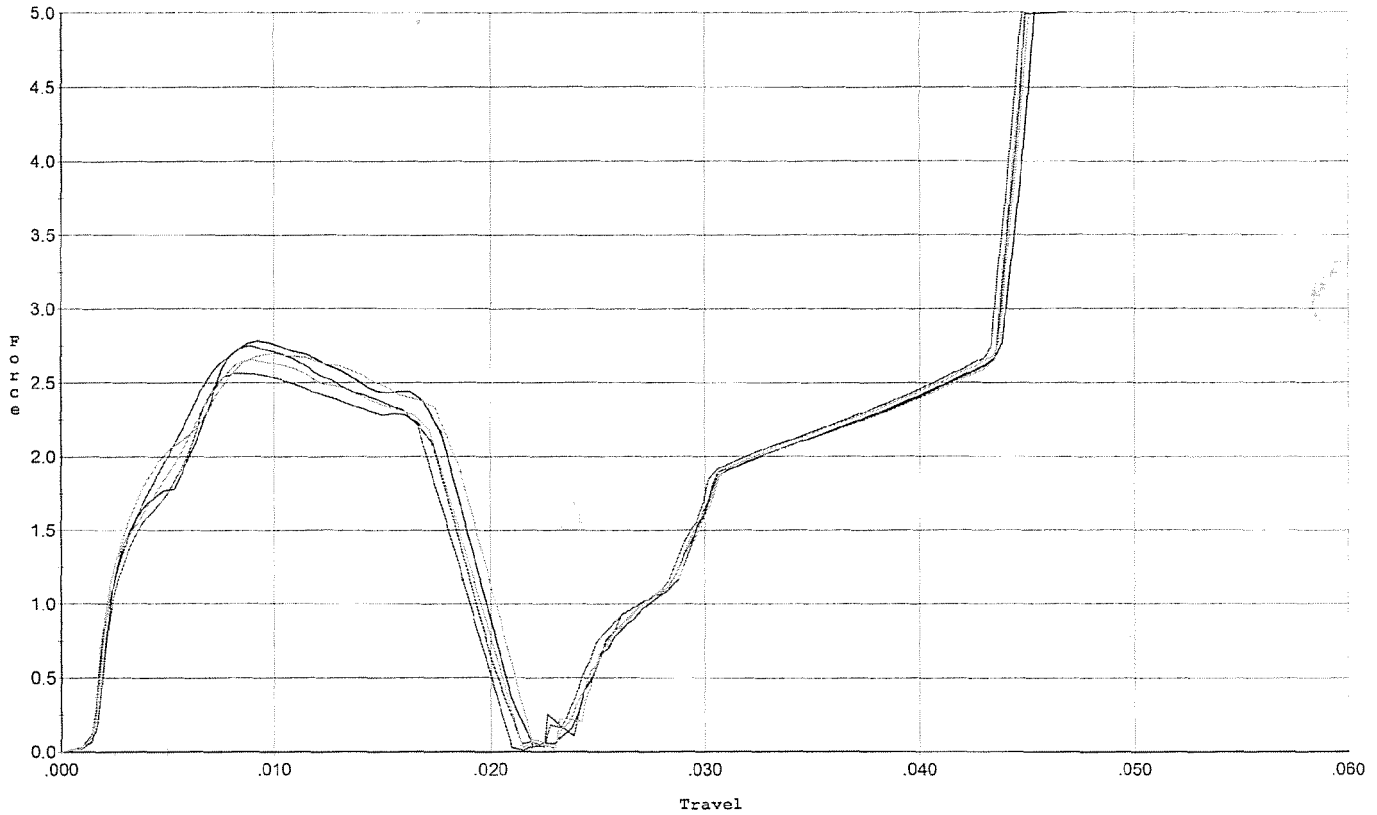
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-9-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-9-09	RJ
	J) ASSEMBLE STOCK		2-4-09	RJ
	K) ASSEMBLE SWIVEL STUDS		2-9-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WJ
670	FINAL INSPECTION A) HEADSPACE		2-9-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.29</u> <u>2.29</u> <u>2.29</u> <u>2.31</u>	2-6-09	WJ
	C) FUNCTION		2-9-09	RJ
690	PACK		2-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



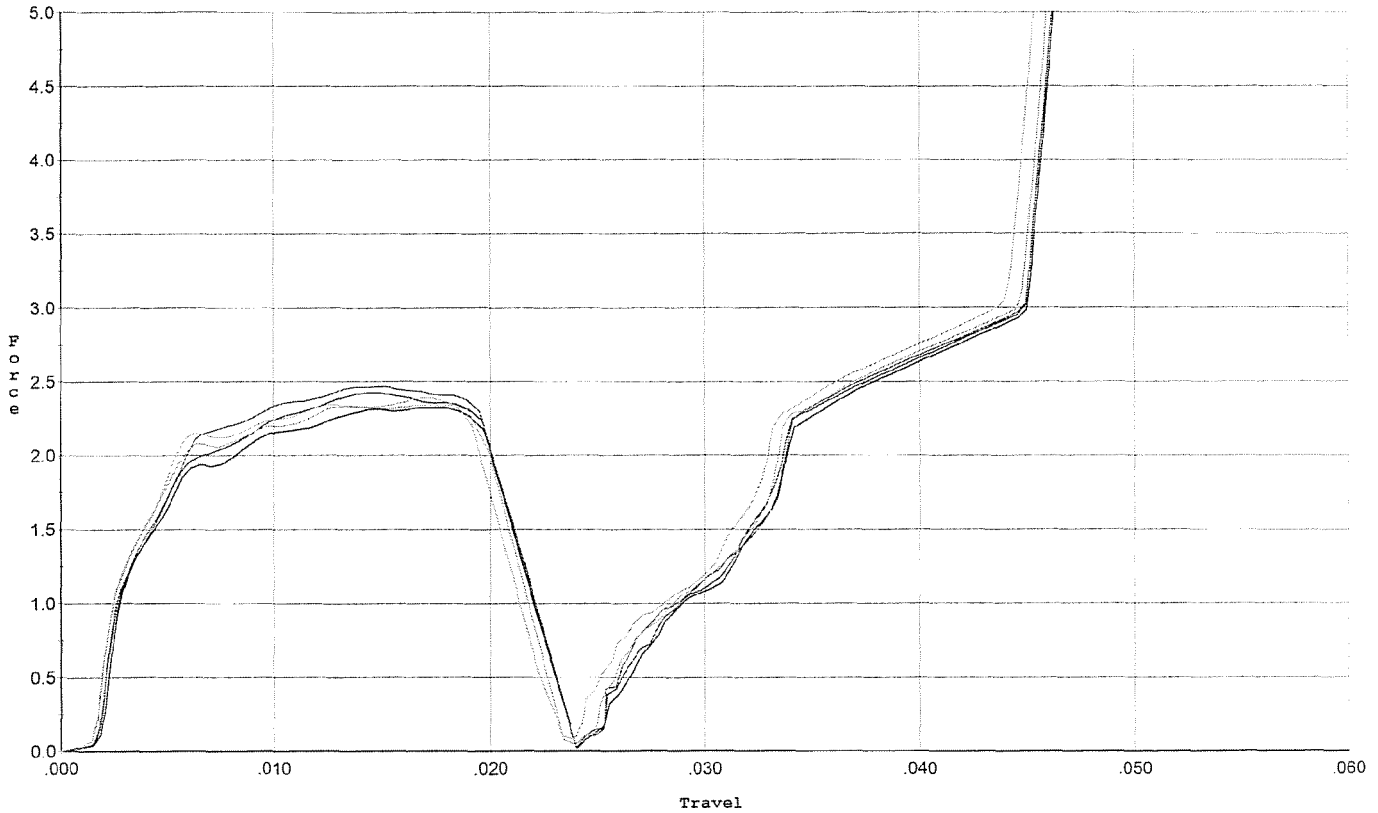
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.750	0.019	0.00	0.032	0.036		Set Trigger
2	2.781	0.018	0.00	0.032	0.034		Set Trigger
3	2.563	0.017	0.00	0.031	0.031		Set Trigger
4	2.653	0.019	0.00	0.031	0.036		Set Trigger
5	2.695	0.019	0.00	0.031	0.036		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



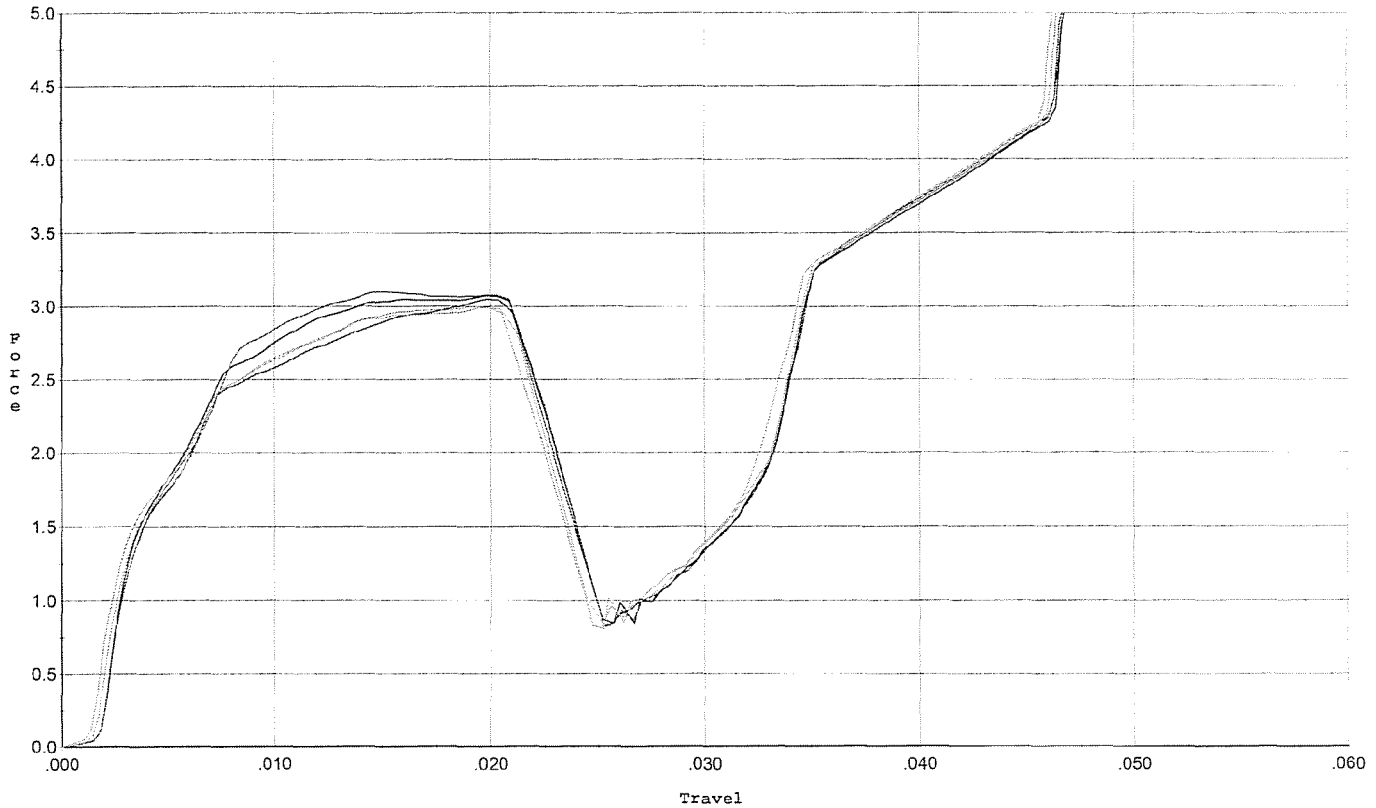
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.022	0.00	0.031	0.038		Set Trigger
2	2.325	0.020	0.00	0.031	0.034		Set Trigger
3	2.467	0.022	0.00	0.031	0.039		Set Trigger
4	2.393	0.019	0.00	0.031	0.034		Set Trigger
5	2.342	0.020	0.00	0.031	0.036		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



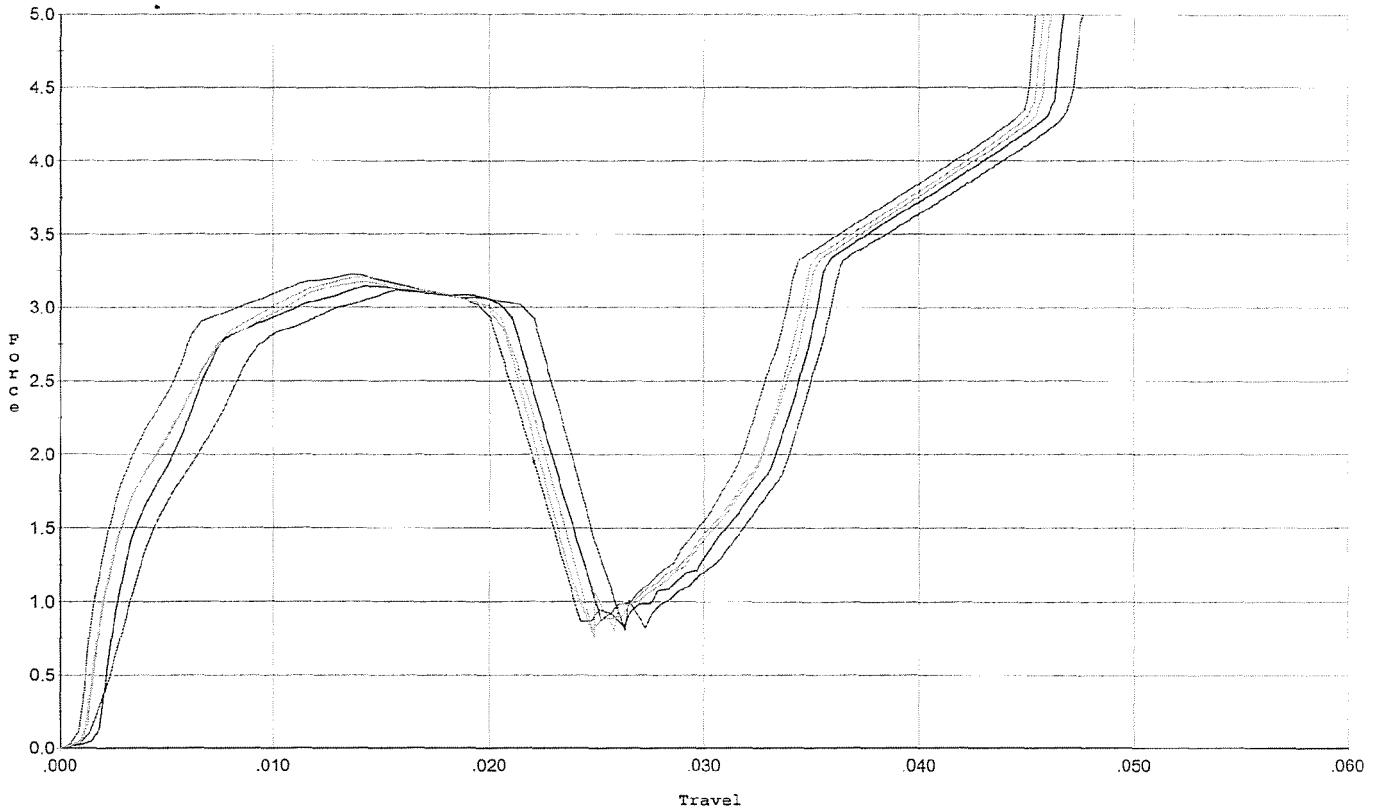
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.021	0.00	0.029	0.045		Set Trigger
2	3.074	0.023	0.00	0.029	0.050		Set Trigger
3	3.101	0.022	0.00	0.029	0.050		Set Trigger
4	2.993	0.021	0.00	0.029	0.046		Set Trigger
5	3.003	0.022	0.00	0.029	0.048		Set Trigger

A.3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



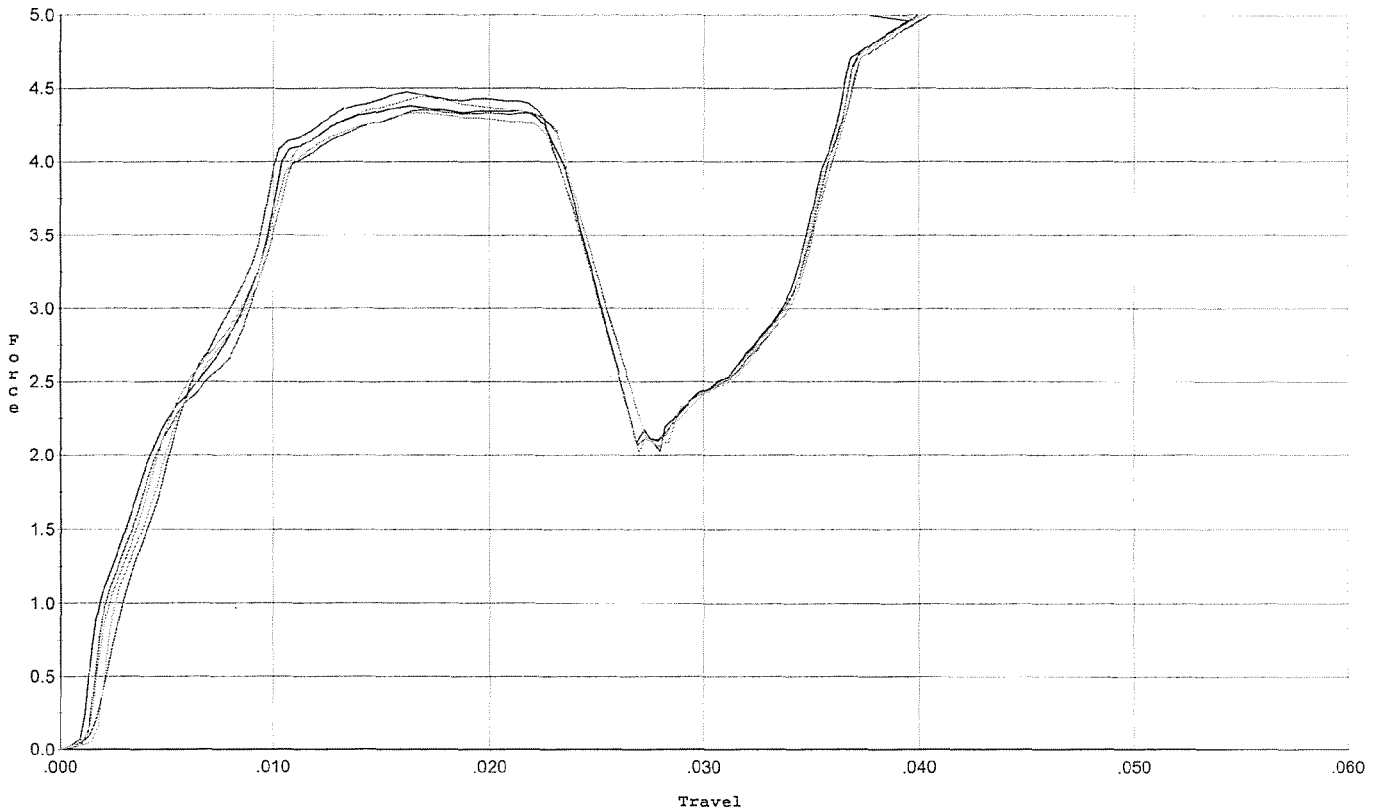
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.022	0.00	0.029	0.049		Set Trigger
2	3.146	0.021	0.00	0.029	0.048		Set Trigger
3	3.222	0.022	0.00	0.029	0.054		Set Trigger
4	3.174	0.021	0.00	0.029	0.049		Set Trigger
5	3.205	0.022	0.00	0.029	0.052		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



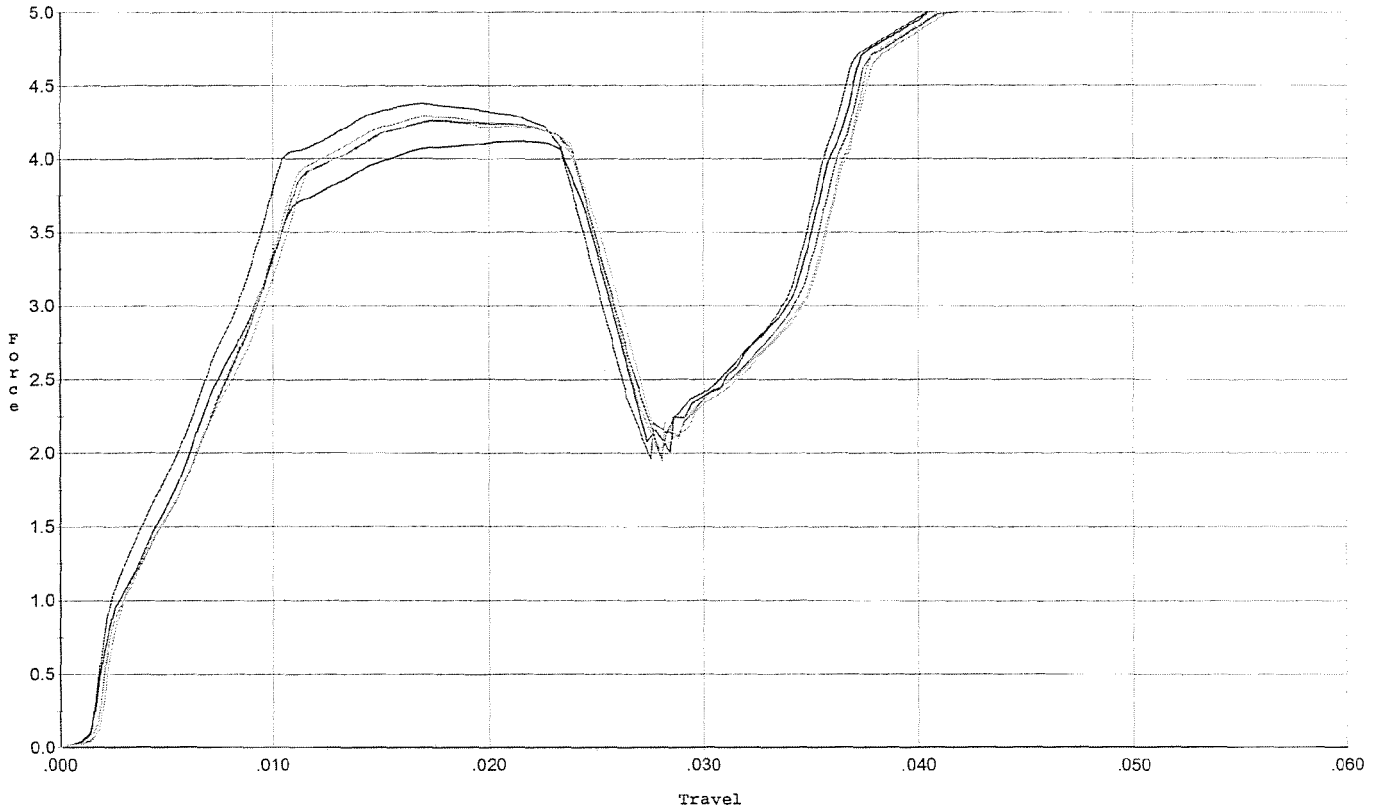
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.475	0.024	0.00	0.021	0.073		Set Trigger
2	4.382	0.023	0.00	0.021	0.072		Set Trigger
3	4.350	0.023	0.00	0.021	0.069		Set Trigger
4	4.440	0.023	0.00	0.021	0.069		Set Trigger
5	4.331	0.024	0.00	0.021	0.072		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



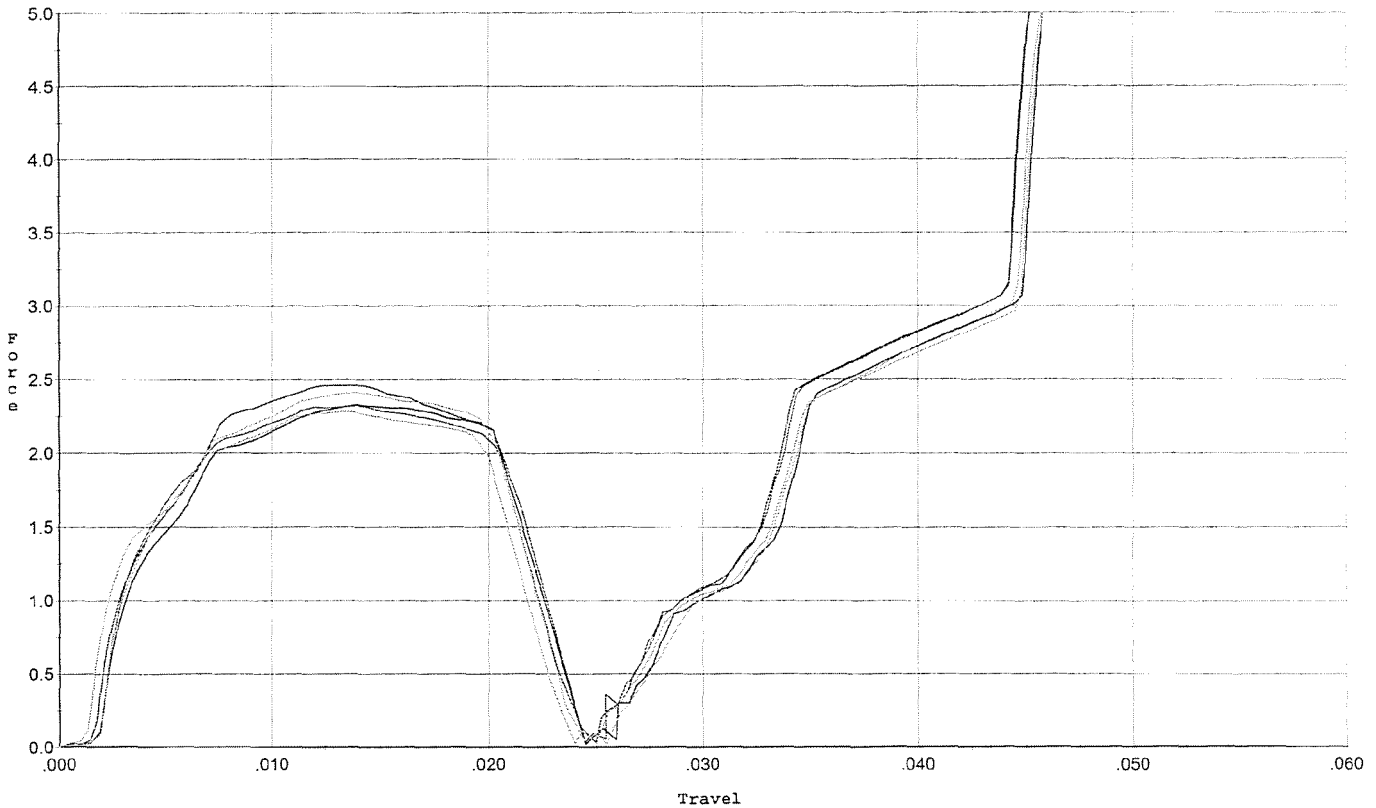
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.023	0.00	0.021	0.070		Set Trigger
2	4.120	0.024	0.00	0.021	0.069		Set Trigger
3	4.264	0.024	0.00	0.021	0.068		Set Trigger
4	4.256	0.025	0.00	0.021	0.072		Set Trigger
5	4.289	0.024	0.00	0.022	0.069		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



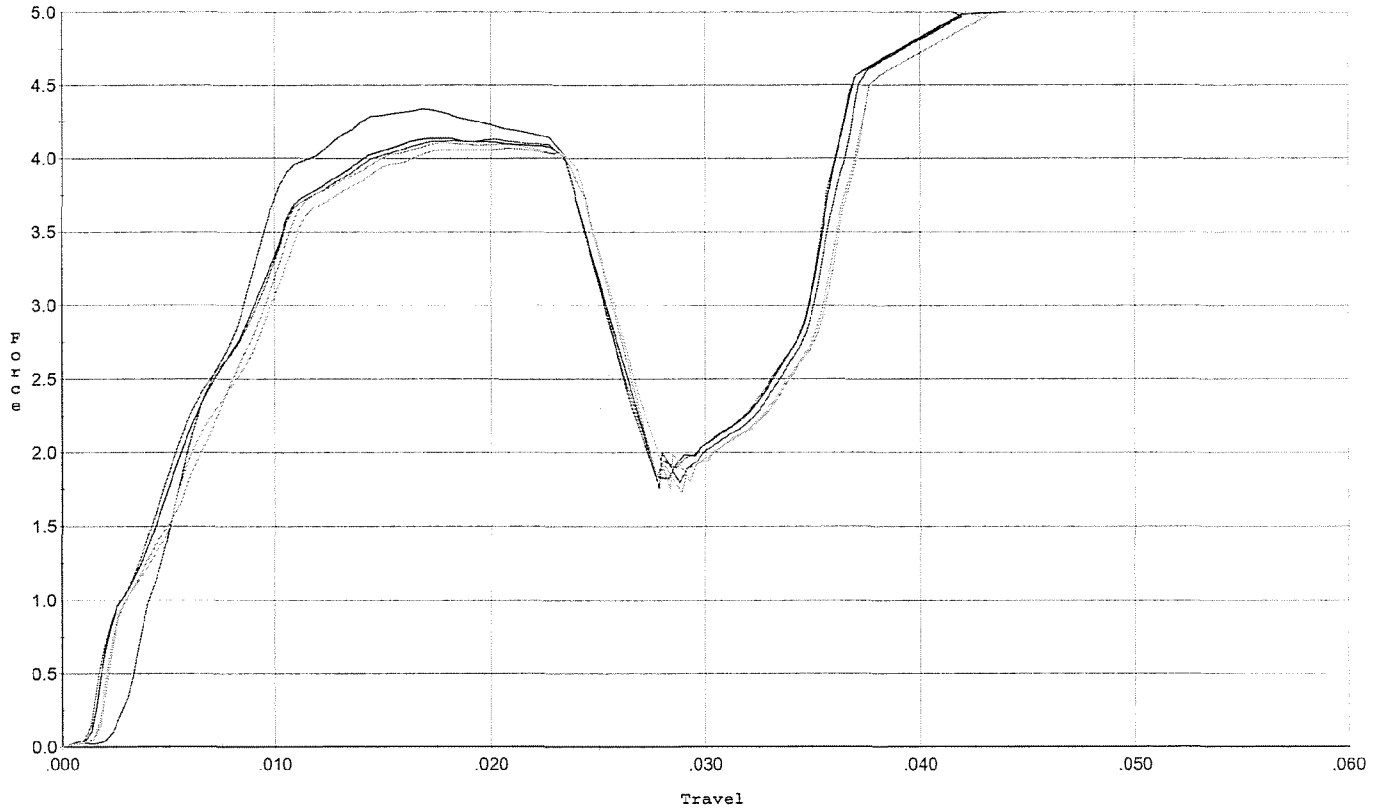
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.022	0.00	0.029	0.039		Set Trigger
2	2.328	0.022	0.00	0.030	0.037		Set Trigger
3	2.320	0.020	0.00	0.030	0.035		Set Trigger
4	2.409	0.020	0.00	0.031	0.036		Set Trigger
5	2.284	0.020	0.00	0.031	0.035		Set Trigger

A-236

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.023	0.002	0.022	0.067		Set Trigger
2	4.138	0.023	0.00	0.021	0.066		Set Trigger
3	4.131	0.023	0.00	0.021	0.066		Set Trigger
4	4.069	0.024	0.00	0.022	0.066		Set Trigger
5	4.107	0.024	0.00	0.022	0.067		Set Trigger

A-4.15