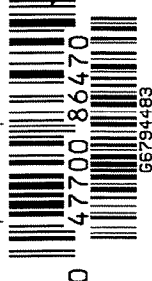


G 6794483

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

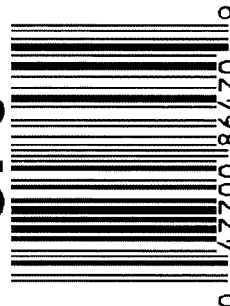
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794483

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4483

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD.
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD.
460	CHECK HEADSPACE		2-26-09	SPD.
470	DIS-ASSEMBLE ACTION		2-26-09	SPD.
472	SERIALIZE BOLT HANDLE		2-26-09	R12
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

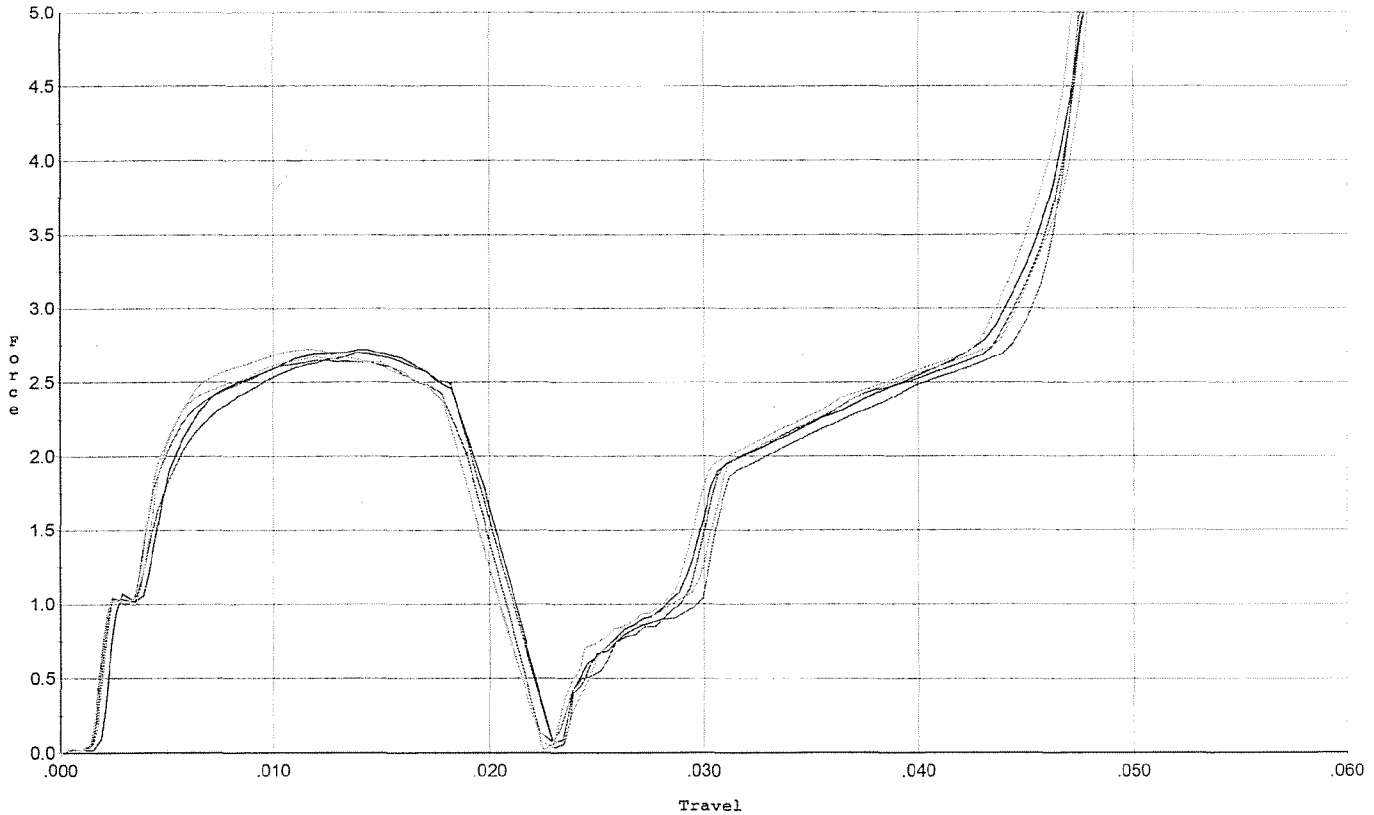
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4.5</u> <u>4.5</u>	4-20-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	4-20-09	WN
	J) ASSEMBLE STOCK		3-10-09	SP
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-6-09	WN
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.34</u> <u>2.25</u> <u>2.29</u> <u>2.21</u>	3-18-09	TK
	C) FUNCTION		4-20-09	WN
690	PACK		5-27-09	WN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



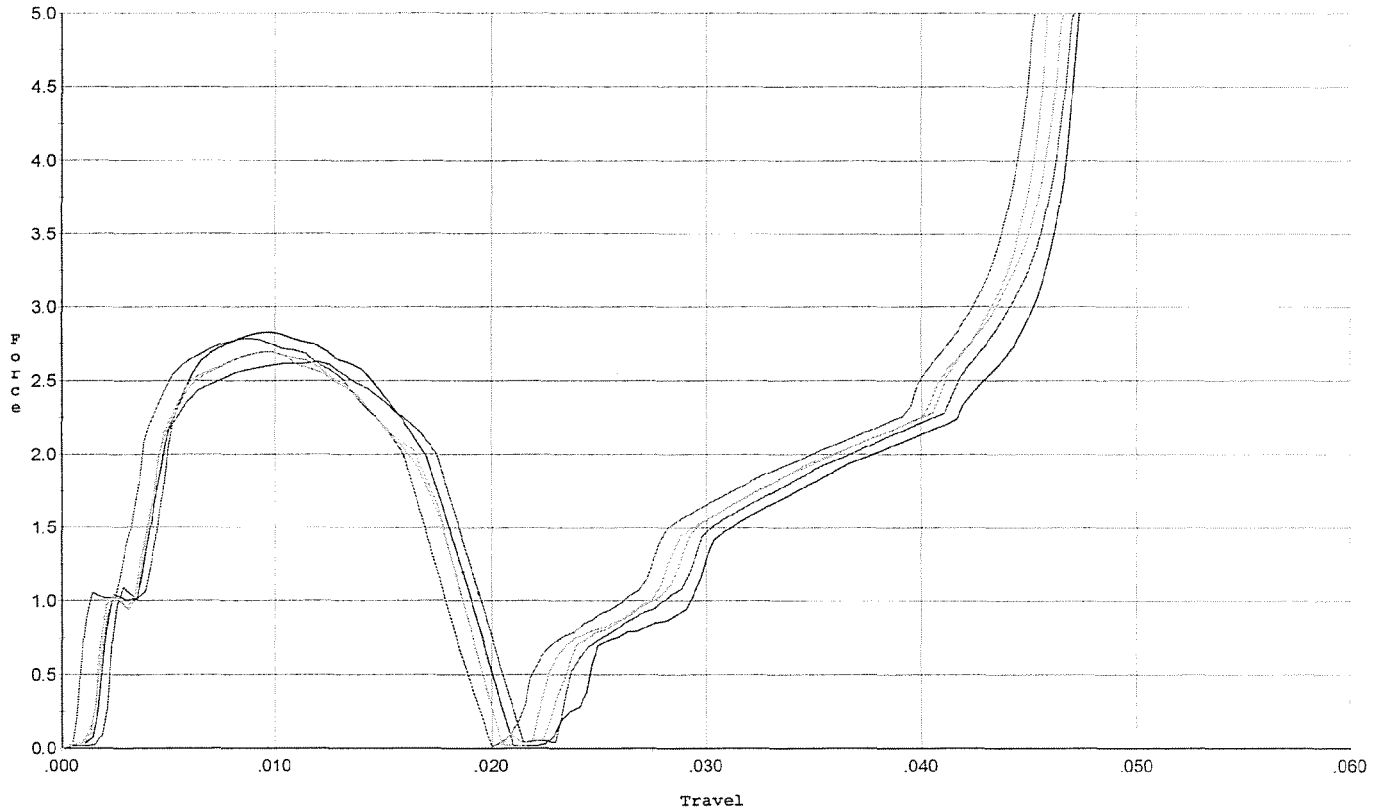
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.018	0.004	0.032	0.035		Set Trigger
2	2.720	0.020	0.002	0.032	0.038		Set Trigger
3	2.650	0.019	0.00	0.033	0.037		Set Trigger
4	2.674	0.018	0.004	0.032	0.035		Set Trigger
5	2.721	0.018	0.004	0.033	0.035		Set Trigger

A.2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



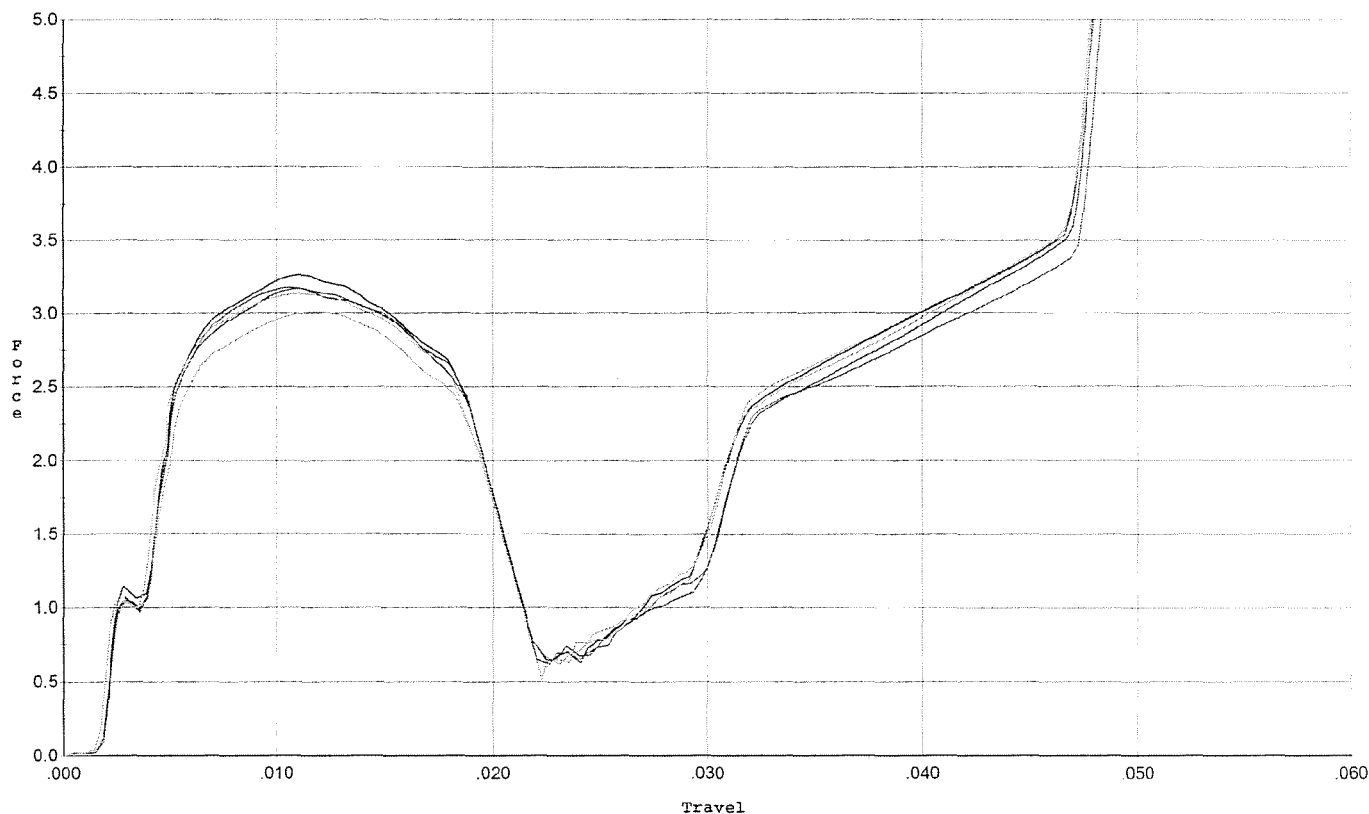
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.019	0.002	0.033	0.035		Set Trigger
2	2.828	0.019	0.004	0.034	0.036		Set Trigger
3	2.785	0.016	0.003	0.033	0.032		Set Trigger
4	2.696	0.018	0.00	0.033	0.033		Set Trigger
5	2.694	0.017	0.00	0.034	0.032		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



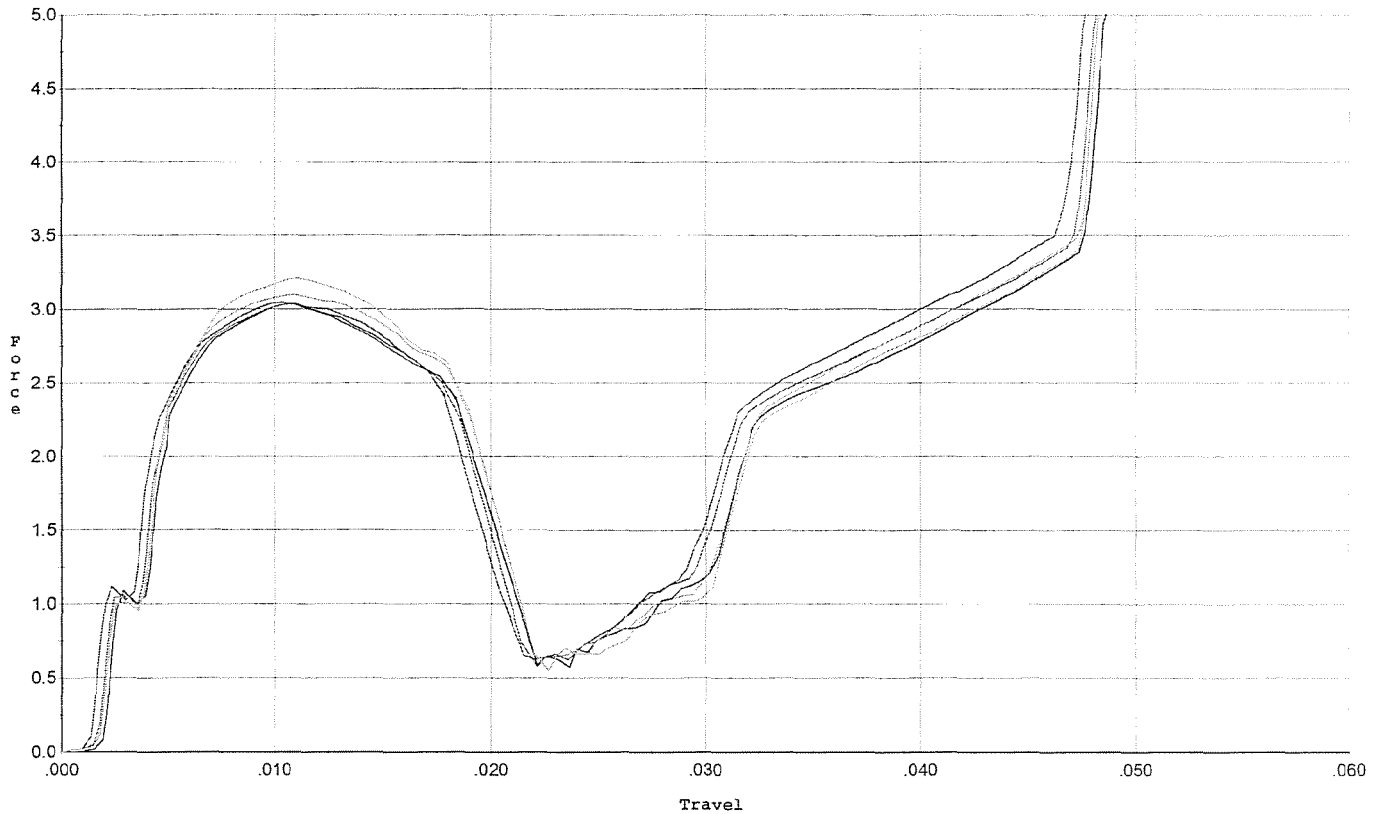
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.019	0.002	0.032	0.041		Set Trigger
2	3.266	0.019	0.002	0.032	0.042		Set Trigger
3	3.177	0.019	0.002	0.032	0.041		Set Trigger
4	3.135	0.019	0.004	0.032	0.043		Set Trigger
5	3.007	0.019	0.00	0.032	0.040		Set Trigger

A-3.15-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



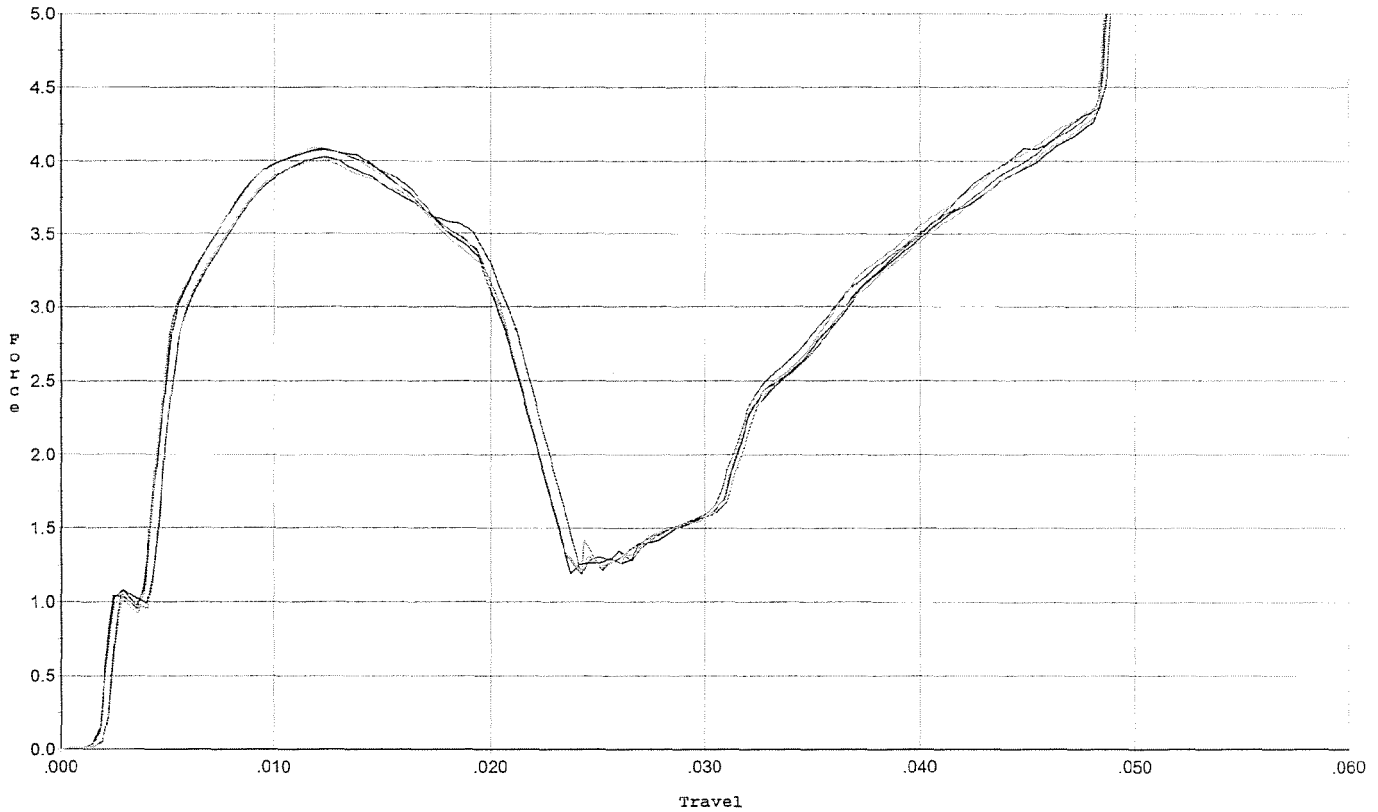
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.018	0.00	0.032	0.038		Set Trigger
2	3.039	0.018	0.00	0.033	0.038		Set Trigger
3	3.034	0.019	0.00	0.032	0.039		Set Trigger
4	3.211	0.019	0.00	0.032	0.042		Set Trigger
5	3.101	0.019	0.00	0.032	0.041		Set Trigger

A.3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



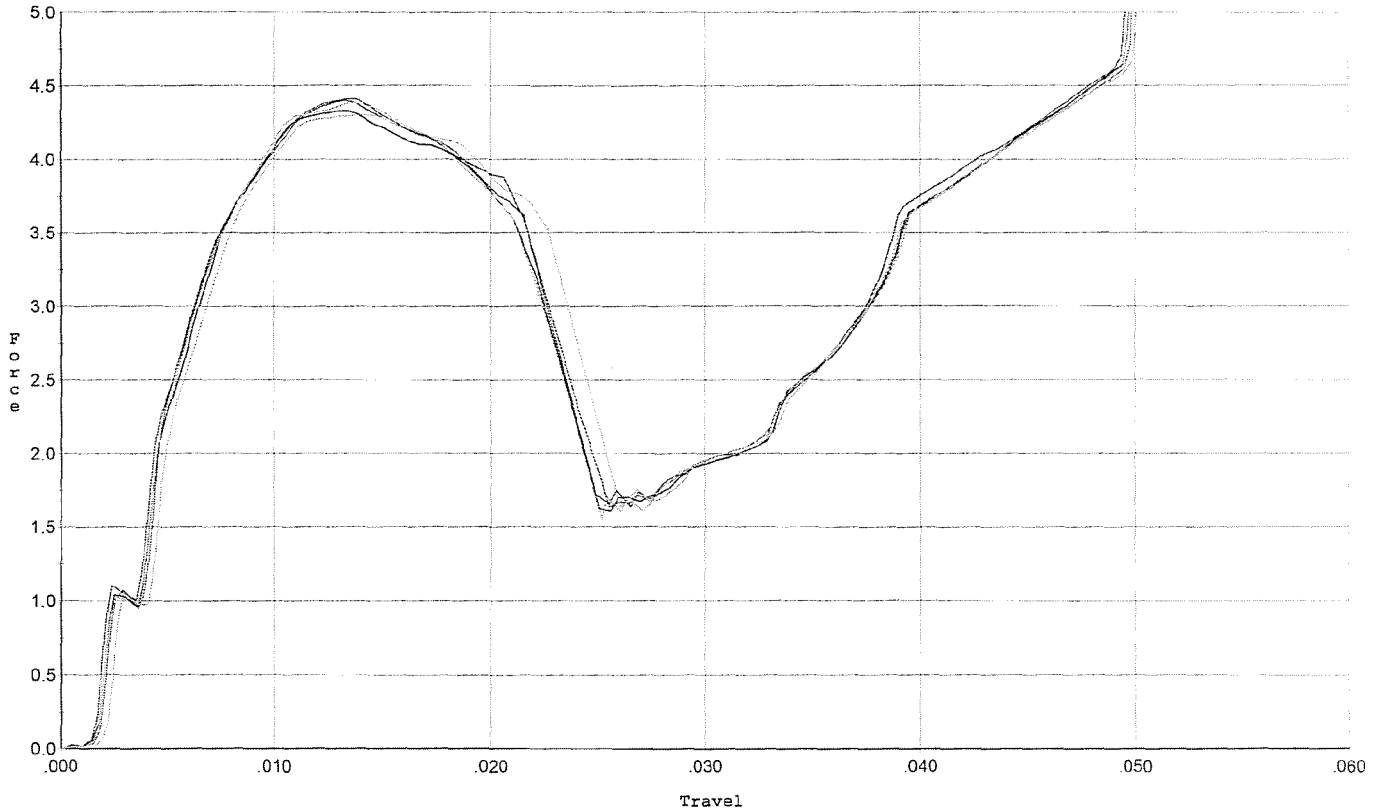
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.021	0.002	0.031	0.057		Set Trigger
2	4.083	0.021	0.00	0.031	0.057		Set Trigger
3	4.074	0.020	0.004	0.031	0.056		Se: Trigger
4	4.087	0.020	0.00	0.031	0.056		Set Trigger
5	3.999	0.021	0.002	0.031	0.055		Set Trigger

A 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



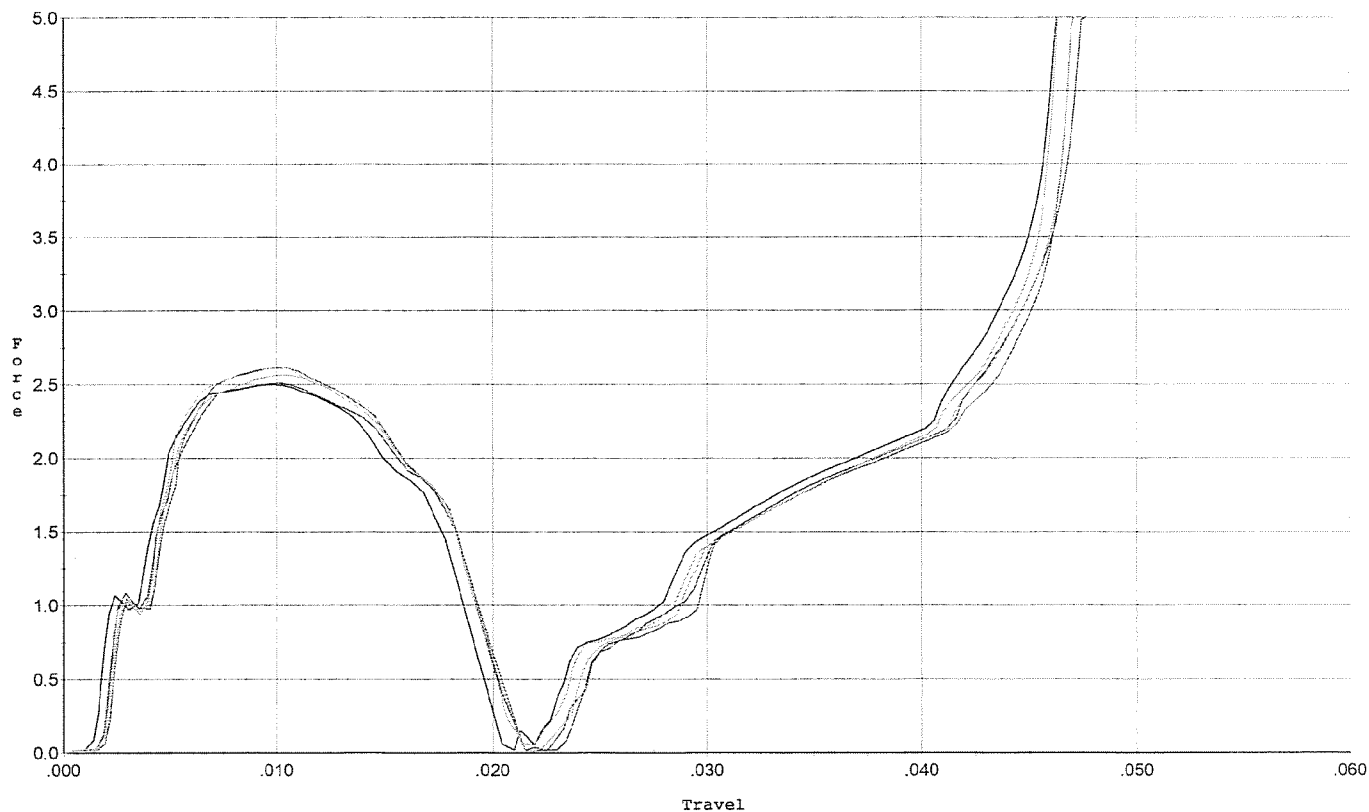
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.400	0.022	0.004	0.030	0.064		Set Trigger
2	4.330	0.022	0.004	0.030	0.065		Set Trigger
3	4.409	0.022	0.00	0.030	0.063		Set Trigger
4	4.301	0.023	0.004	0.029	0.066		Set Trigger
5	4.386	0.022	0.004	0.030	0.066		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: after 2.5 lbs +/- .50 lb for final test



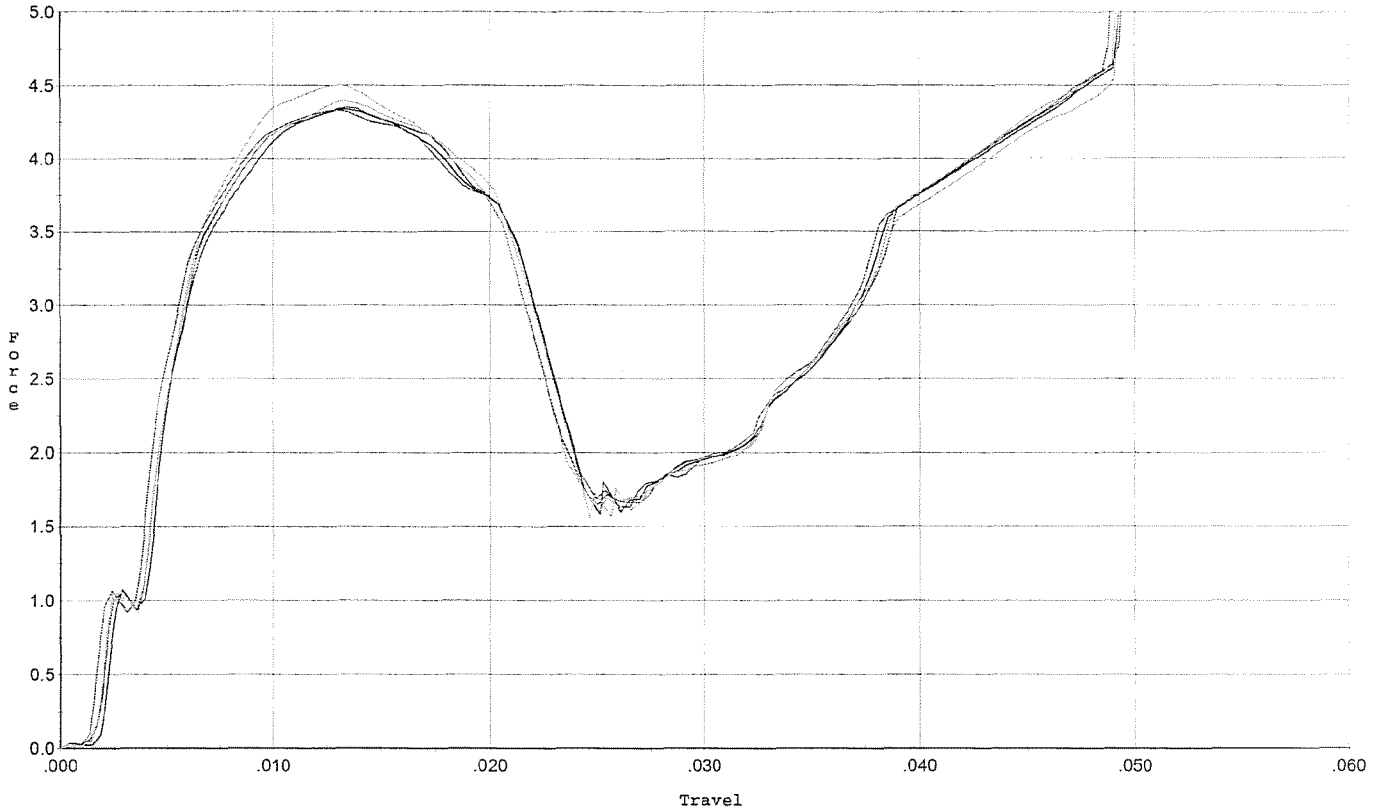
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.018	0.002	0.034	0.031		Set Trigger
2	2.501	0.018	0.00	0.033	0.031		Set Trigger
3	2.615	0.018	0.002	0.034	0.031		Set Trigger
4	2.619	0.018	0.00	0.033	0.032		Set Trigger
5	2.563	0.018	0.00	0.034	0.031		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.021	0.00	0.030	0.062		Set Trigger
2	4.335	0.021	0.002	0.030	0.062		Set Trigger
3	4.330	0.021	0.00	0.030	0.061		Set Trigger
4	4.396	0.022	0.00	0.030	0.064		Set Trigger
5	4.504	0.021	0.004	0.030	0.062		Set Trigger

A 4.38