

Q6794485

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



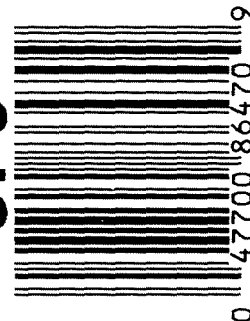
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794485

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794485

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/23/09	
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

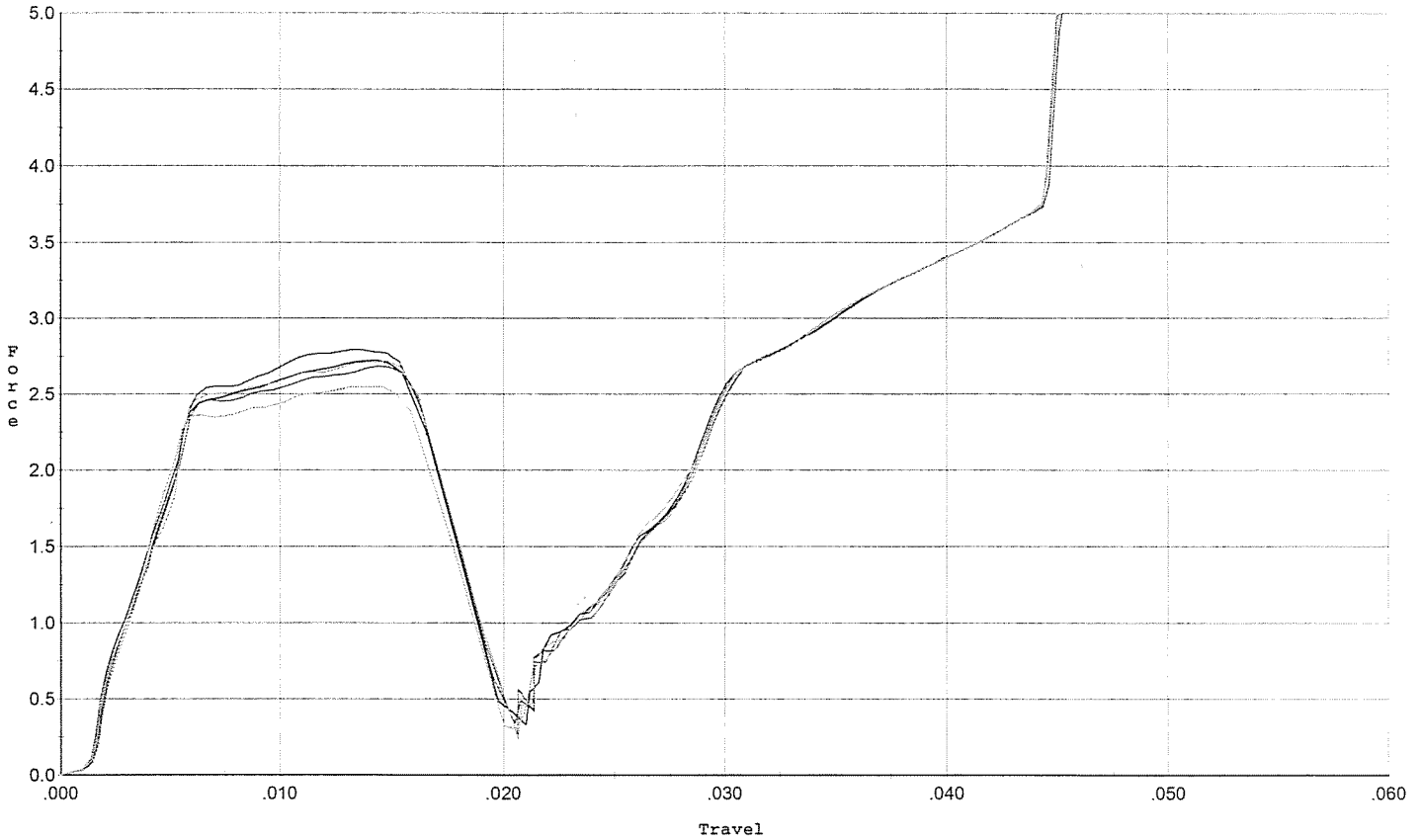
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-9-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-9-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	2-9-09	LN		
	J) ASSEMBLE STOCK					2-4-09	S.P.N.		
	K) ASSEMBLE SWIVEL STUDS					2-9-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-5-09	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION CORRECTION CORRECTION CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					2-5-09	WN		
670	FINAL INSPECTION A) HEADSPACE					2-9-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u>	<u>2.31</u>	<u>2.27</u>	<u>2.18</u>	<u>2.19</u>	2-6-09	WN
	C) FUNCTION					2-9-09	LN		
690	PACK					2/12/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



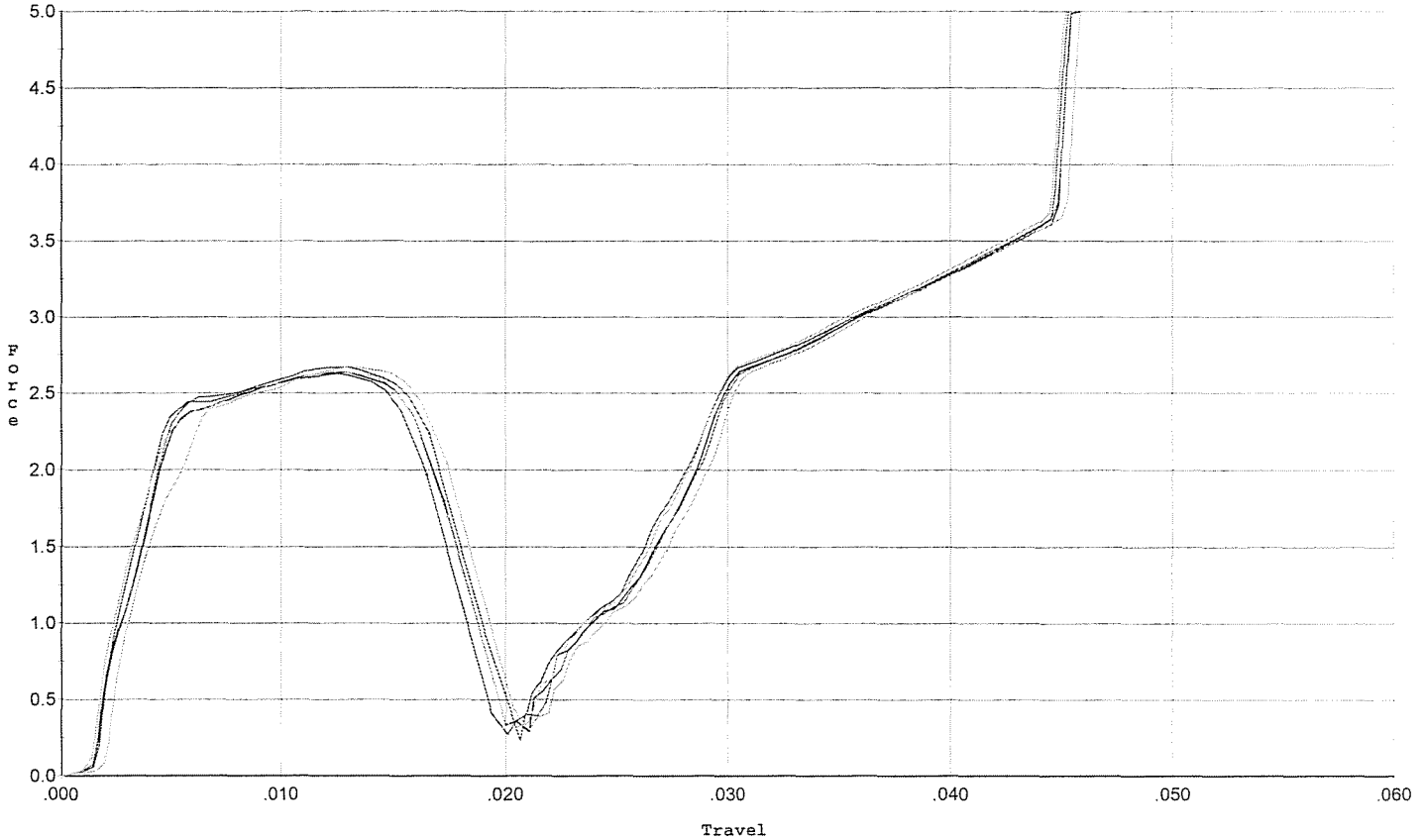
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.792	0.016	0.00	0.031	0.032		Set Trigger
2	2.724	0.017	0.00	0.031	0.032		Set Trigger
3	2.683	0.016	0.00	0.031	0.031		Set Trigger
4	2.718	0.016	0.00	0.031	0.031		Set Trigger
5	2.550	0.018	0.00	0.031	0.032		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



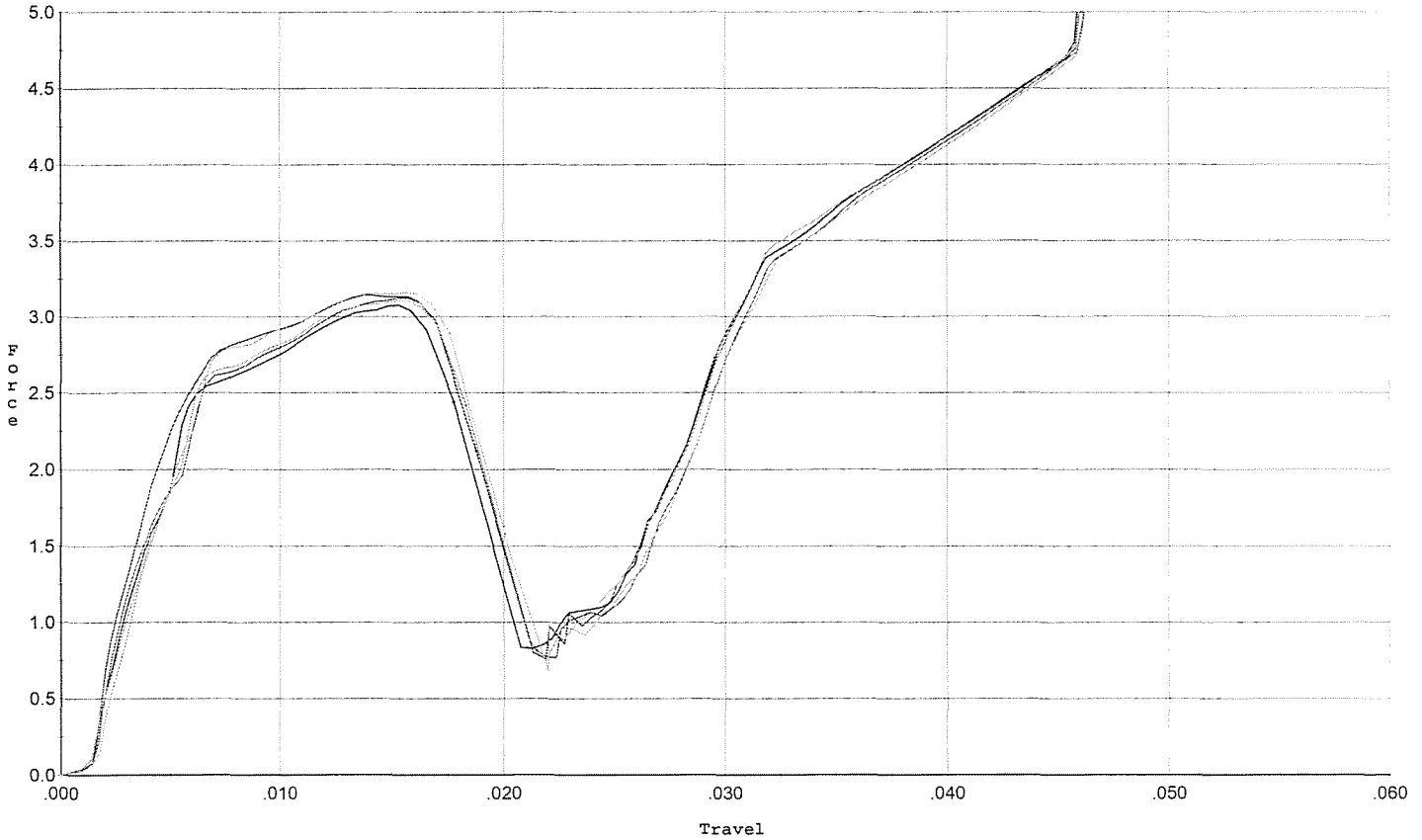
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.017	0.00	0.032	0.031		Set Trigger
2	2.636	0.017	0.00	0.031	0.033		Set Trigger
3	2.671	0.017	0.00	0.031	0.032		Set Trigger
4	2.644	0.017	0.00	0.031	0.033		Set Trigger
5	2.672	0.017	0.00	0.031	0.032		Set Trigger

A-2-65-

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



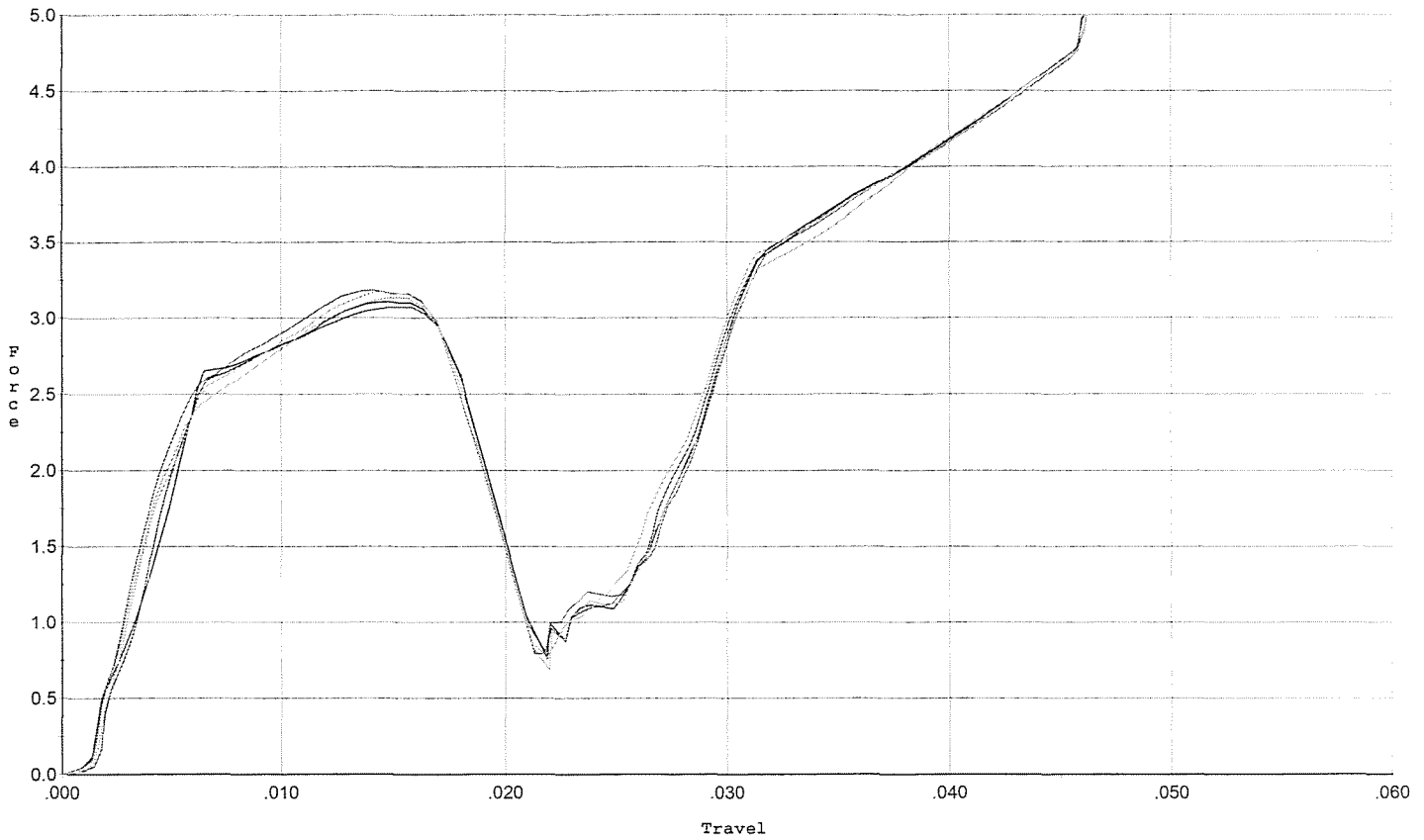
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.019	0.00	0.030	0.041		Set Trigger
2	3.077	0.018	0.00	0.030	0.037		Set Trigger
3	3.119	0.018	0.00	0.030	0.039		Set Trigger
4	3.161	0.018	0.00	0.030	0.038		Set Trigger
5	3.104	0.018	0.00	0.030	0.039		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



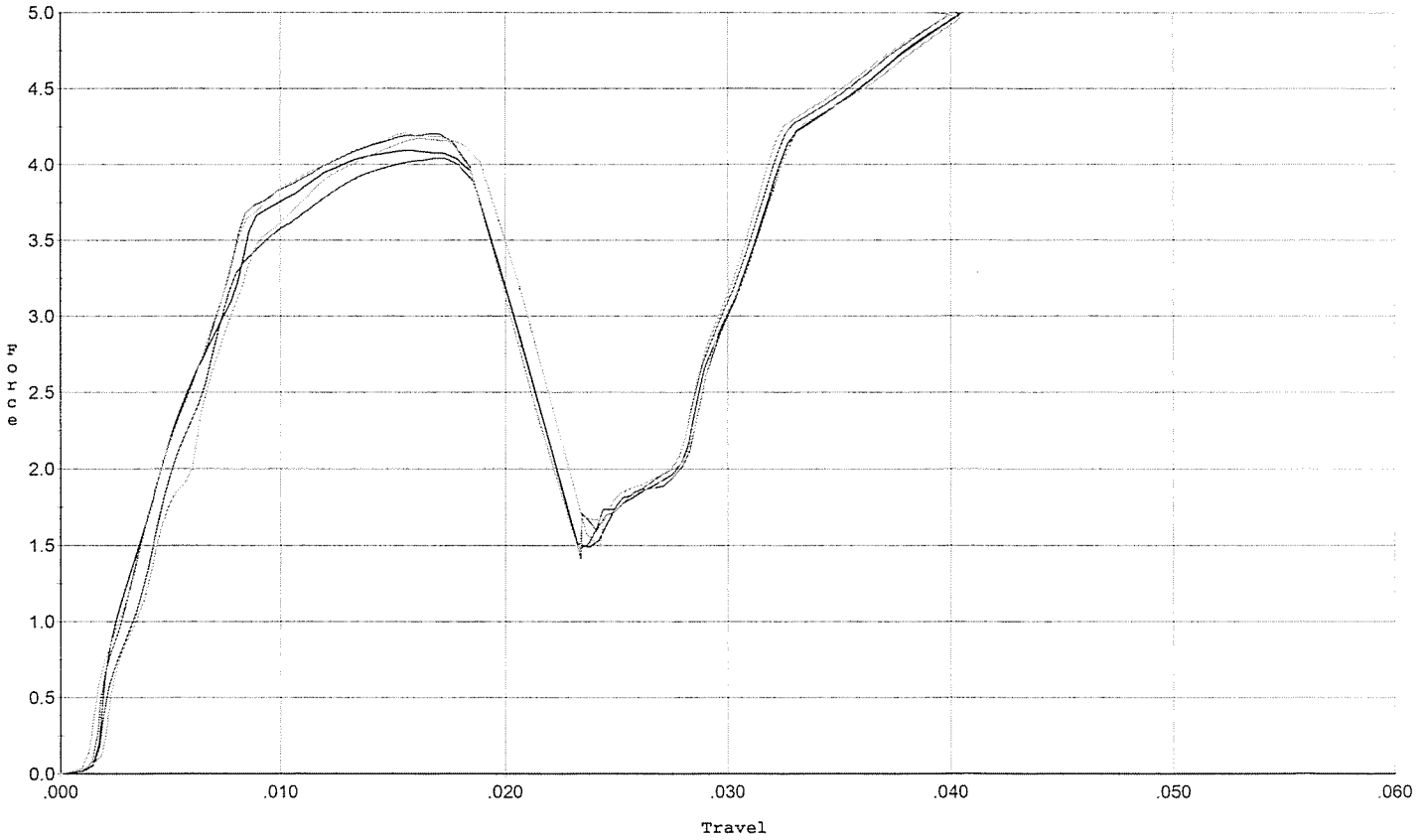
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.018	0.00	0.030	0.038		Set Trigger
2	3.104	0.018	0.00	0.030	0.038		Set Trigger
3	3.181	0.019	0.00	0.030	0.041		Set Trigger
4	3.172	0.018	0.00	0.030	0.039		Set Trigger
5	3.134	0.019	0.00	0.030	0.040		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



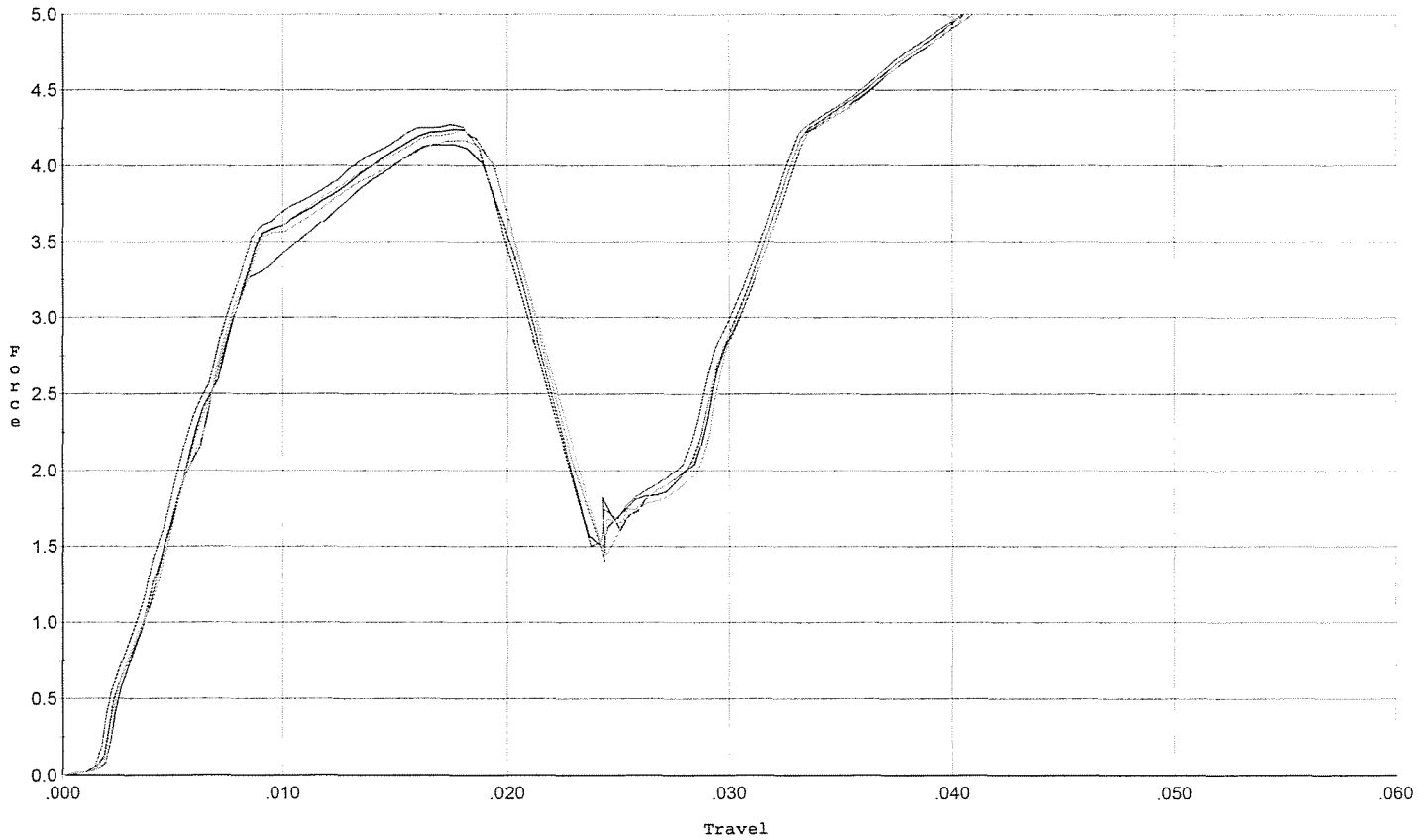
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.021	0.00	0.029	0.054		Set Trigger
2	4.093	0.021	0.00	0.028	0.056		Set Trigger
3	4.200	0.018	0.00	0.029	0.051		Set Trigger
4	4.207	0.018	0.00	0.028	0.051		Set Trigger
5	4.174	0.021	0.00	0.029	0.055		Set Trigger

A-24.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



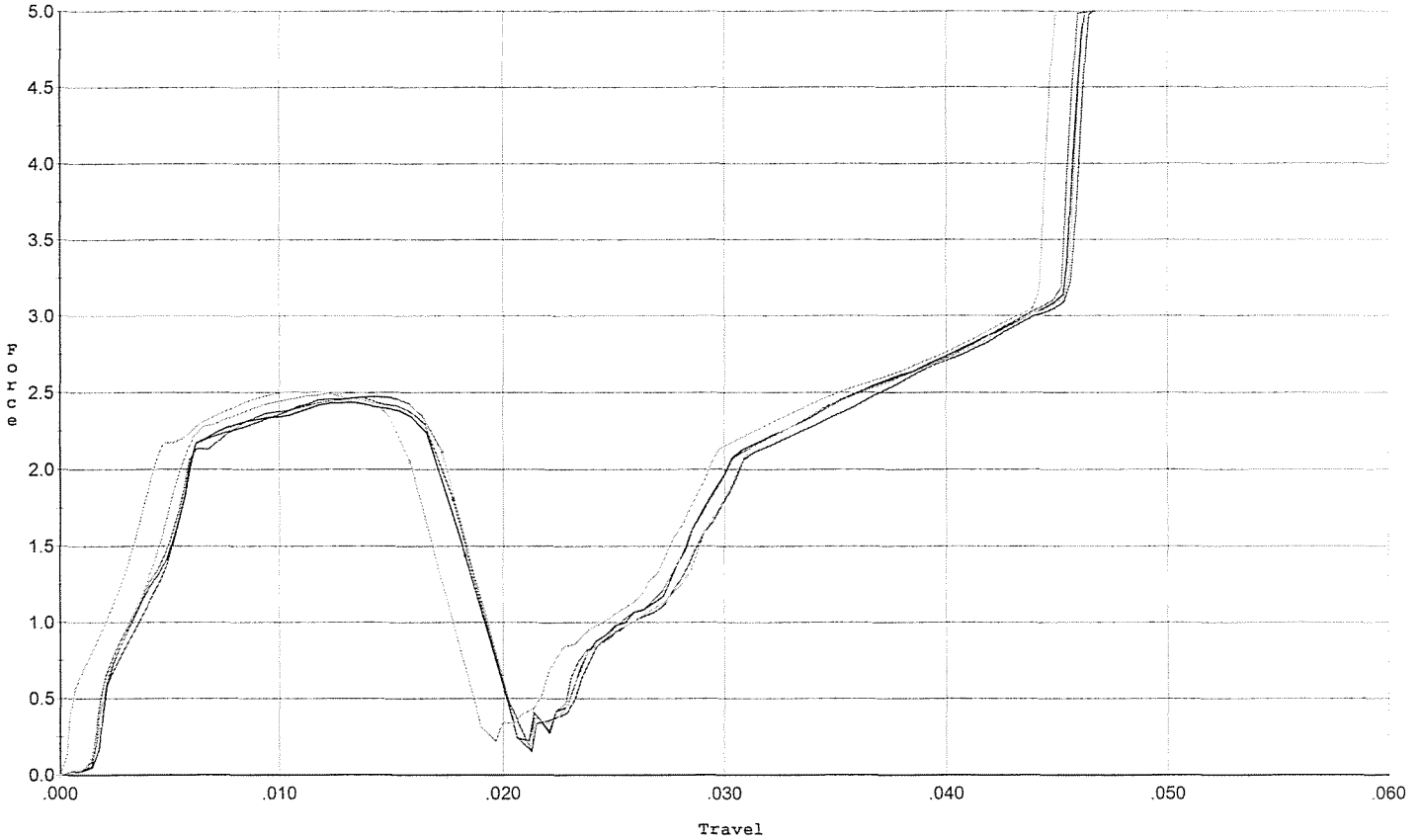
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.020	0.00	0.029	0.053		Set Trigger
2	4.238	0.019	0.00	0.029	0.052		Set Trigger
3	4.272	0.021	0.00	0.028	0.057		Set Trigger
4	4.230	0.019	0.00	0.029	0.052		Set Trigger
5	4.169	0.019	0.00	0.029	0.051		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



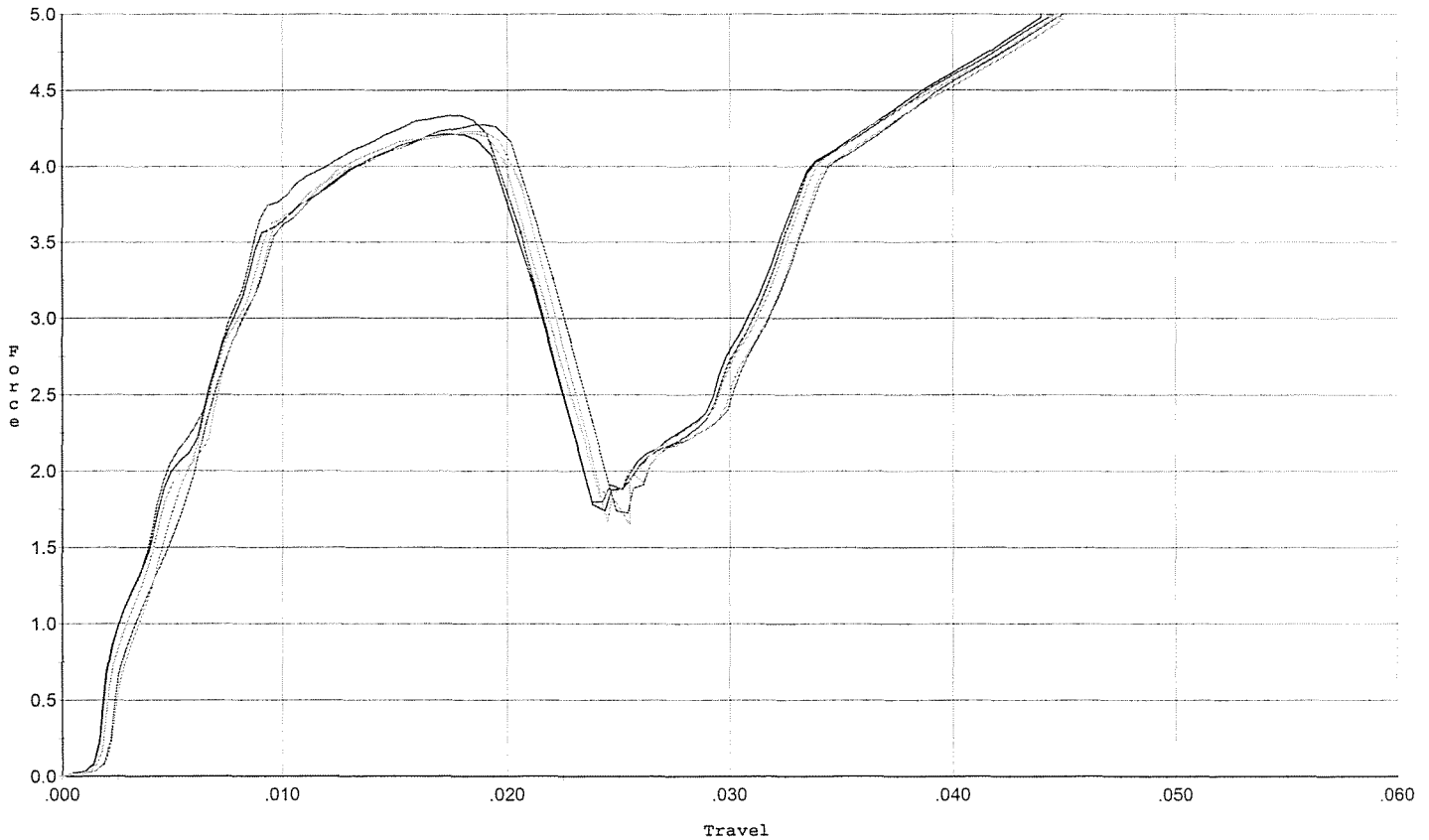
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.017	0.00	0.033	0.030		Set Trigger
2	2.436	0.018	0.00	0.033	0.031		Set Trigger
3	2.468	0.018	0.00	0.032	0.031		Set Trigger
4	2.501	0.017	0.00	0.033	0.031		Set Trigger
5	2.505	0.016	0.00	0.032	0.030		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.021	0.00	0.029	0.058		Set Trigger
2	4.211	0.021	0.00	0.028	0.058		Set Trigger
3	4.276	0.022	0.00	0.028	0.060		Set Trigger
4	4.219	0.020	0.00	0.028	0.054		Set Trigger
5	4.234	0.021	0.00	0.029	0.056		Set Trigger

A-4.25