

6679 4486

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

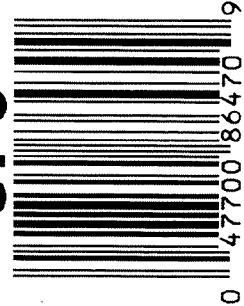
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794486

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794486

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RJZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	(K)
490	MAGNAFLUX BOLT		1/23/09	DK
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DK
542	APPLY COATINGS (BARREL ACTION)		1-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	2.20.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

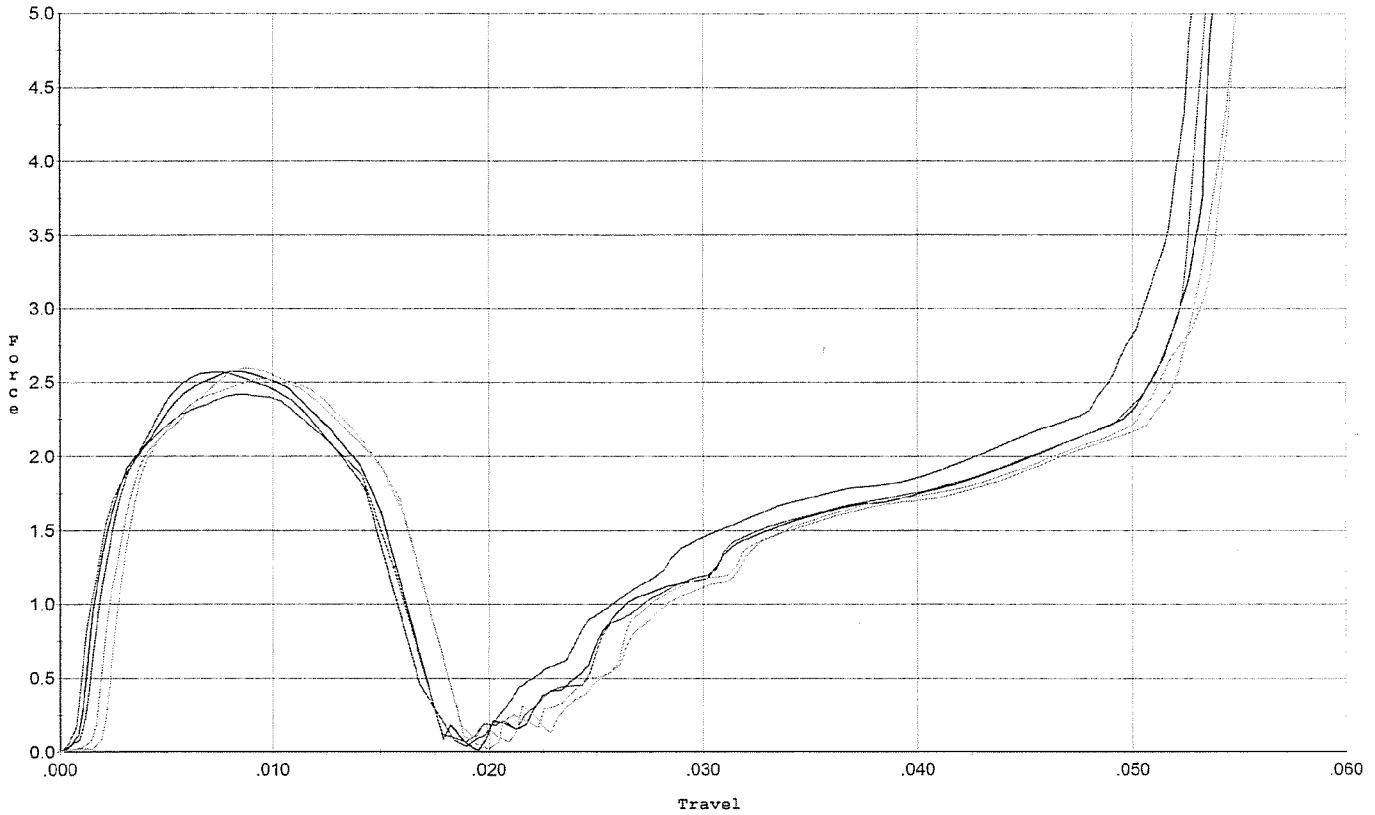
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-9-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	LH
	J) ASSEMBLE STOCK		2-4-09	LH
	K) ASSEMBLE SWIVEL STUDS		2-9-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	NH
670	FINAL INSPECTION A) HEADSPACE		2-9-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.69</u> <u>2.70</u> <u>2.65</u> <u>2.68</u>	2-4-09	NH
	C) FUNCTION		2-9-09	LH
690	PACK		2-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



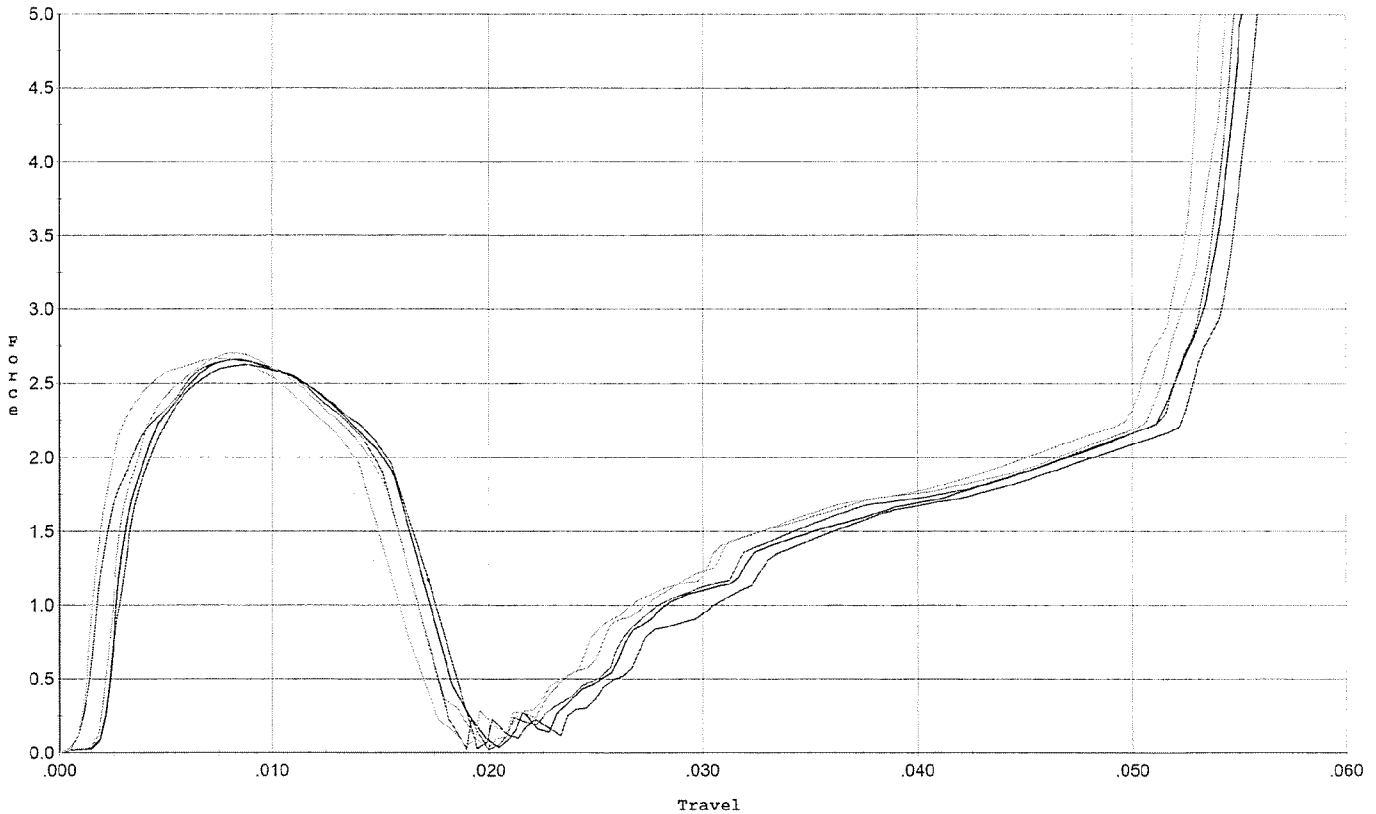
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.014	0.00	0.042	0.026		Set Trigger
2	2.574	0.015	0.00	0.043	0.028		Set Trigger
3	2.419	0.016	0.00	0.043	0.028		Set Trigger
4	2.523	0.016	0.002	0.043	0.028		Set Trigger
5	2.593	0.016	0.00	0.044	0.029		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



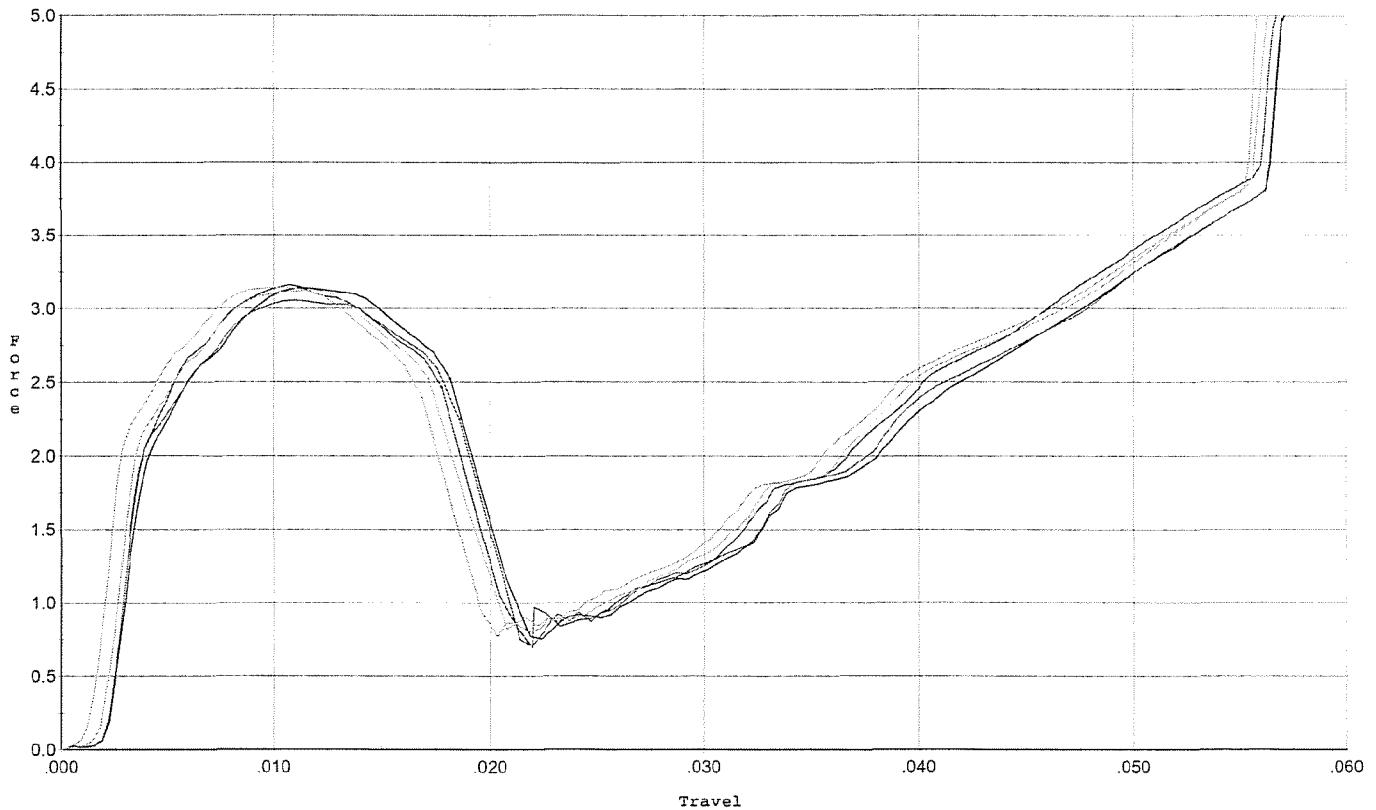
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.017	0.00	0.044	0.031		Set Trigger
2	2.653	0.016	0.002	0.044	0.029		Set Trigger
3	2.664	0.015	0.00	0.044	0.029		Set Trigger
4	2.669	0.014	0.00	0.043	0.028		Set Trigger
5	2.705	0.015	0.00	0.044	0.028		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



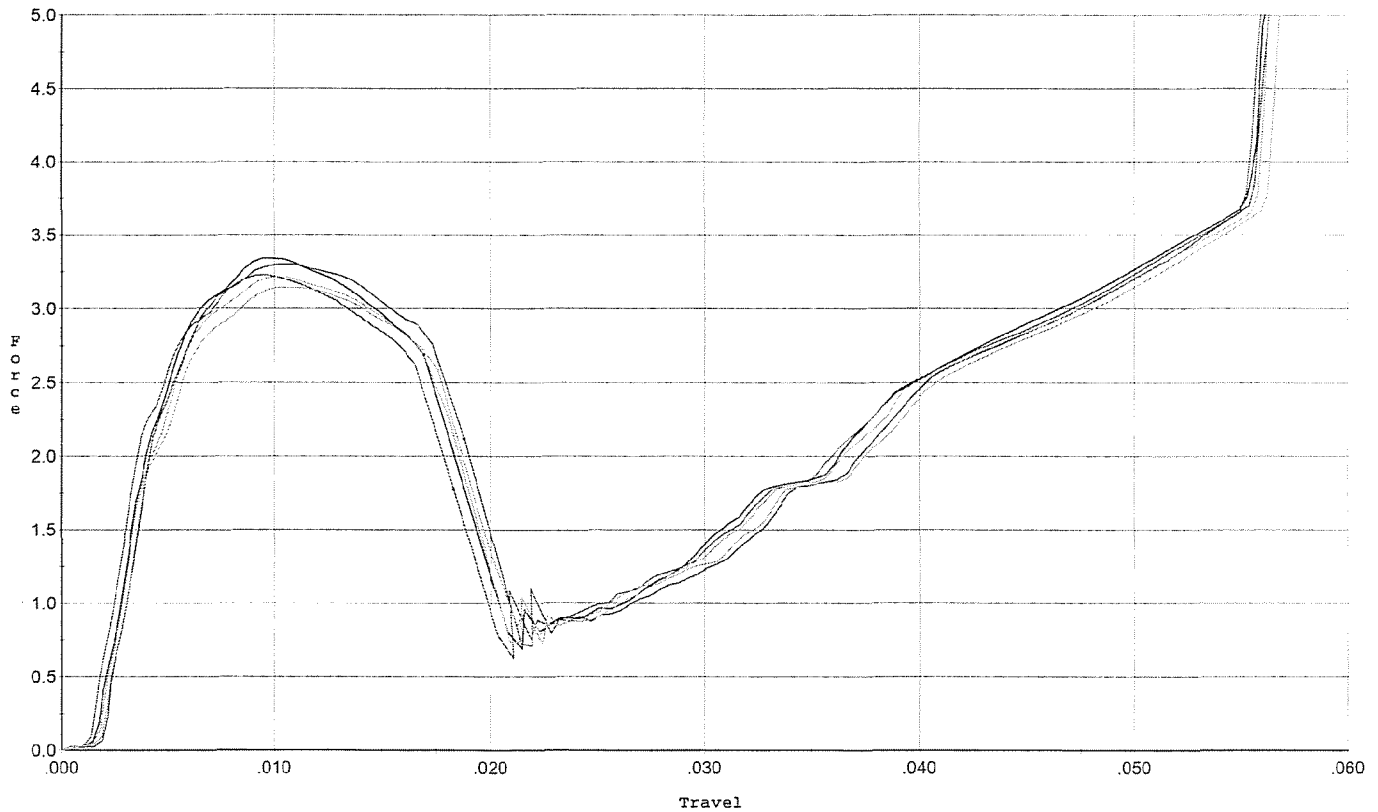
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.018	0.00	0.041	0.039		Set Trigger
2	3.139	0.018	0.002	0.041	0.039		Set Trigger
3	3.056	0.019	0.00	0.041	0.040		Set Trigger
4	3.126	0.017	0.00	0.041	0.038		Set Trigger
5	3.142	0.017	0.00	0.041	0.038		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



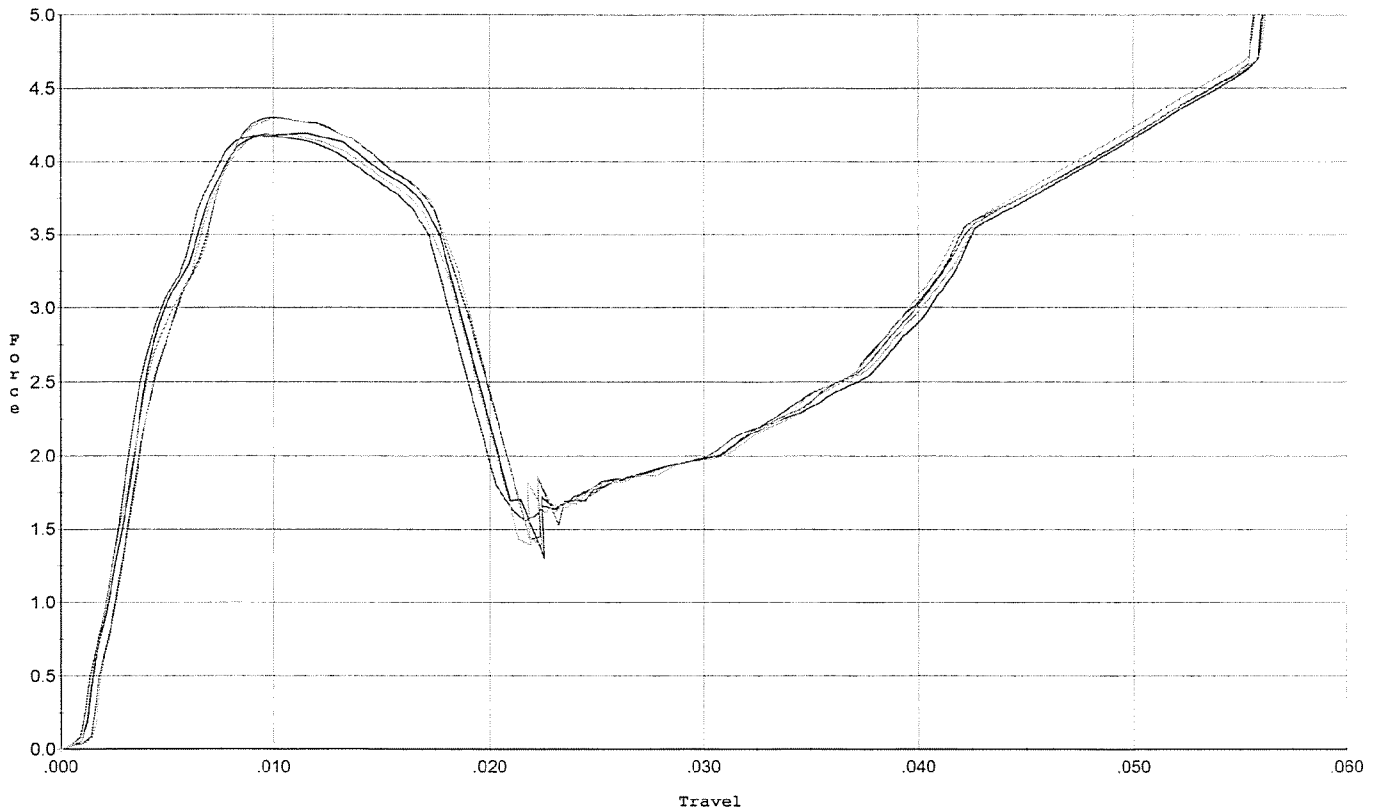
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.301	0.019	0.002	0.041	0.042		Set Trigger
2	3.342	0.017	0.00	0.041	0.039		Set Trigger
3	3.230	0.018	0.00	0.041	0.041		Set Trigger
4	3.215	0.018	0.00	0.041	0.040		Set Trigger
5	3.143	0.018	0.00	0.041	0.038		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



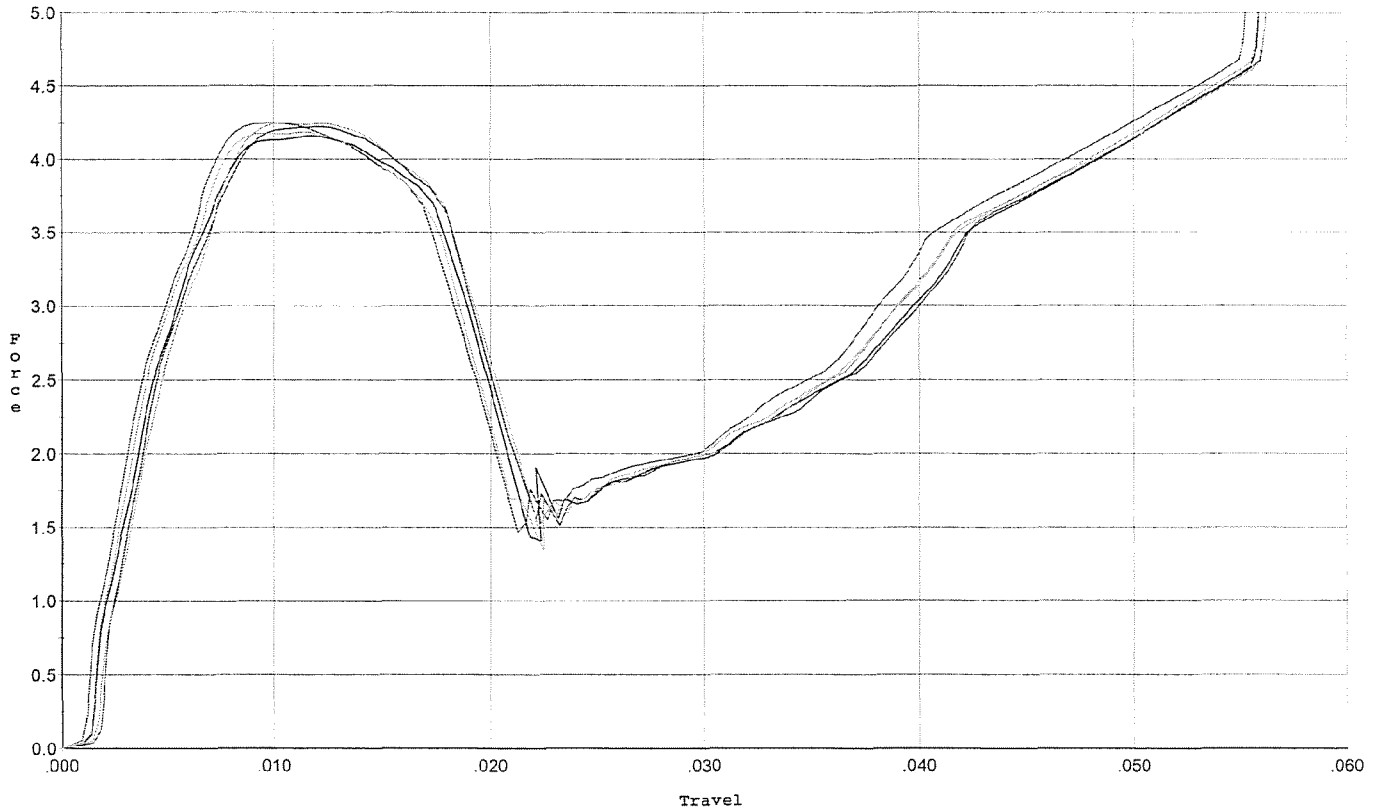
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.017	0.00	0.039	0.050		Set Trigger
2	4.192	0.018	0.00	0.039	0.051		Set Trigger
3	4.302	0.019	0.00	0.038	0.055		Set Trigger
4	4.188	0.018	0.00	0.038	0.052		Set Trigger
5	4.294	0.019	0.00	0.038	0.053		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



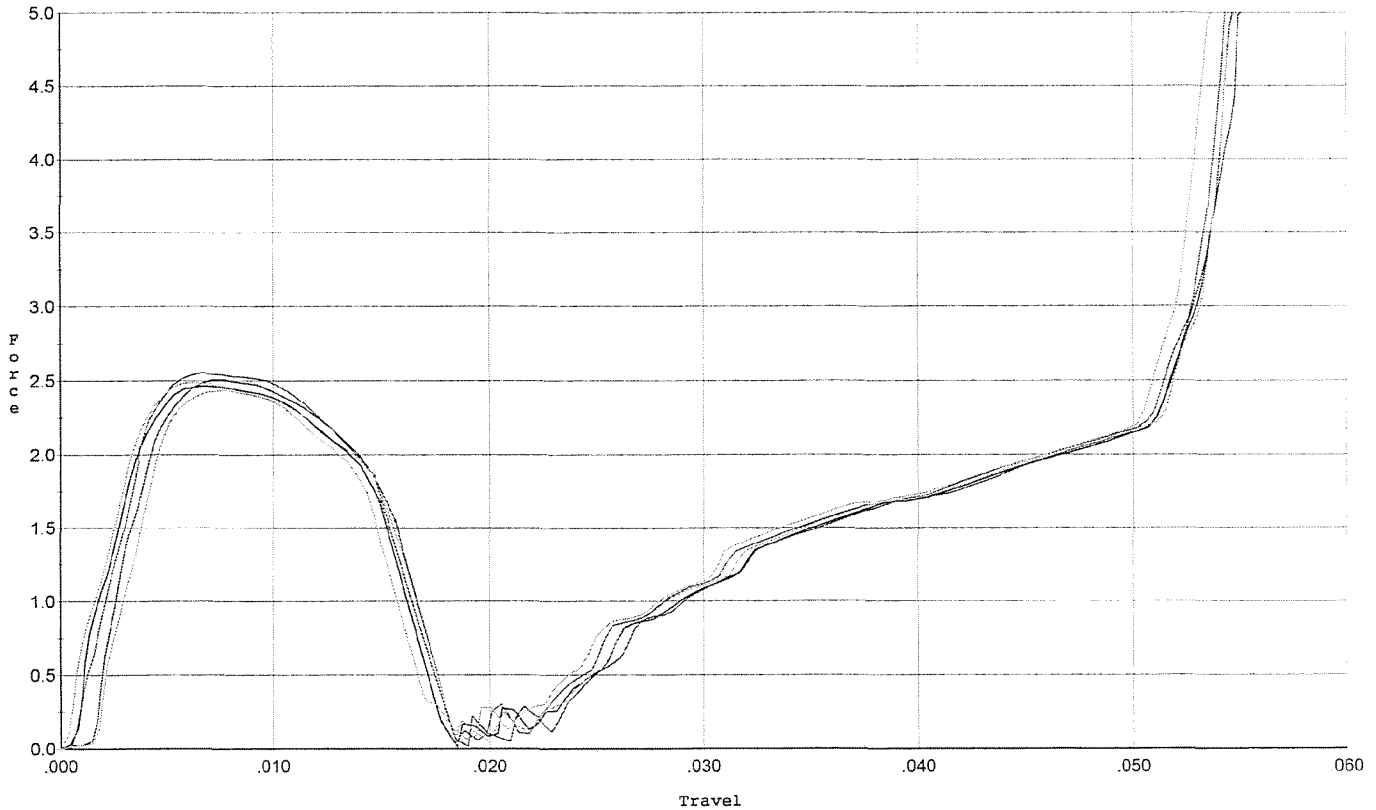
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.018	0.00	0.038	0.051		Set Trigger
2	4.160	0.019	0.00	0.038	0.054		Set Trigger
3	4.245	0.019	0.00	0.038	0.055		Set Trigger
4	4.185	0.018	0.00	0.038	0.051		Set Trigger
5	4.250	0.020	0.00	0.038	0.057		Set Trigger

A 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



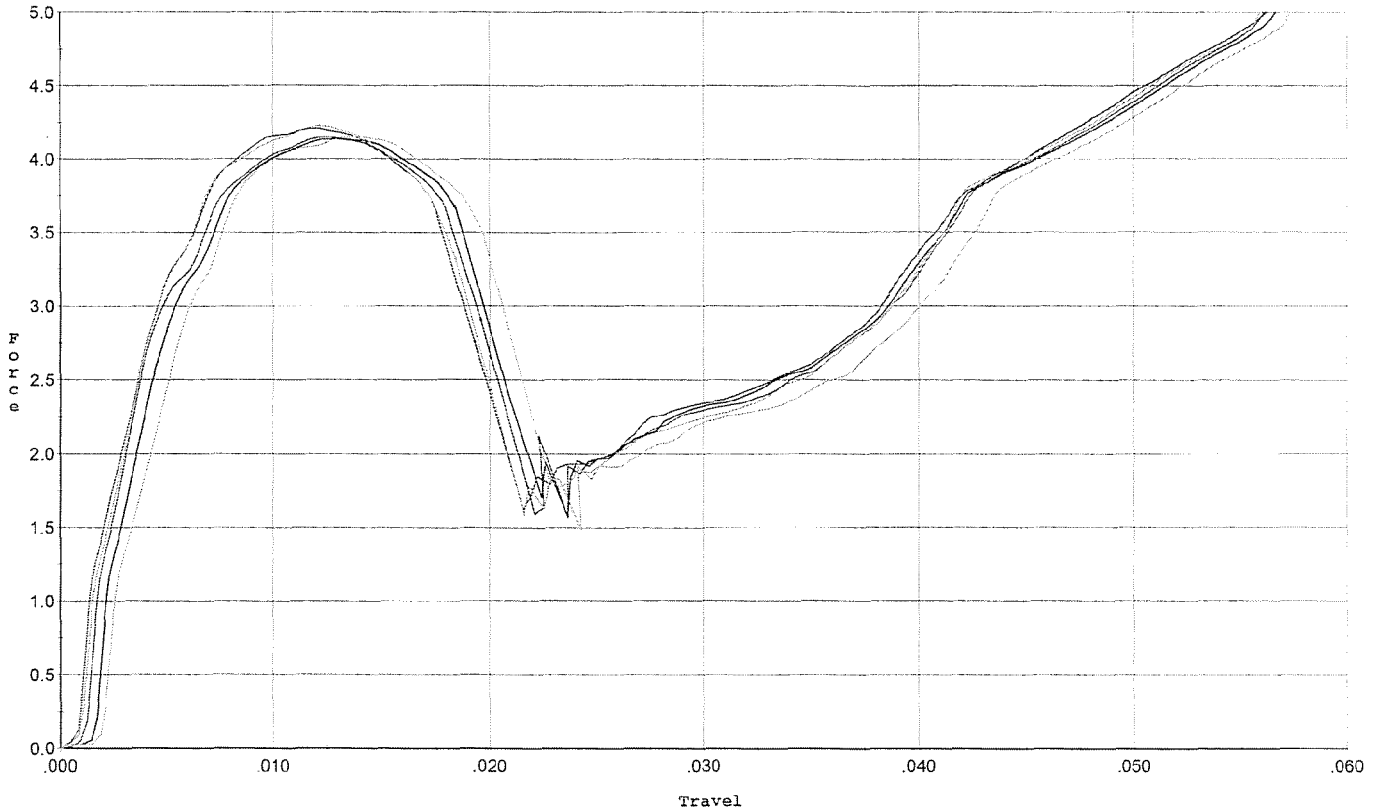
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.016	0.00	0.044	0.027		Set Trigger
2	2.469	0.015	0.00	0.044	0.027		Set Trigger
3	2.554	0.015	0.00	0.044	0.027		Set Trigger
4	2.491	0.014	0.00	0.044	0.026		Set Trigger
5	2.439	0.016	0.00	0.044	0.027		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.020	0.00	0.038	0.057		Set Trigger
2	4.137	0.018	0.00	0.038	0.053		Set Trigger
3	4.208	0.019	0.00	0.038	0.058		Set Trigger
4	4.151	0.020	0.00	0.038	0.056		Set Trigger
5	4.227	0.018	0.00	0.038	0.055		Set Trigger

A-4.17