

66794489

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

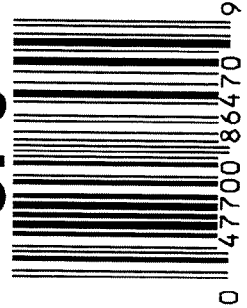
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794489

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66794489

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1-23-09	SP
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DG
542	APPLY COATINGS (BARREL ACTION)		1-24-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

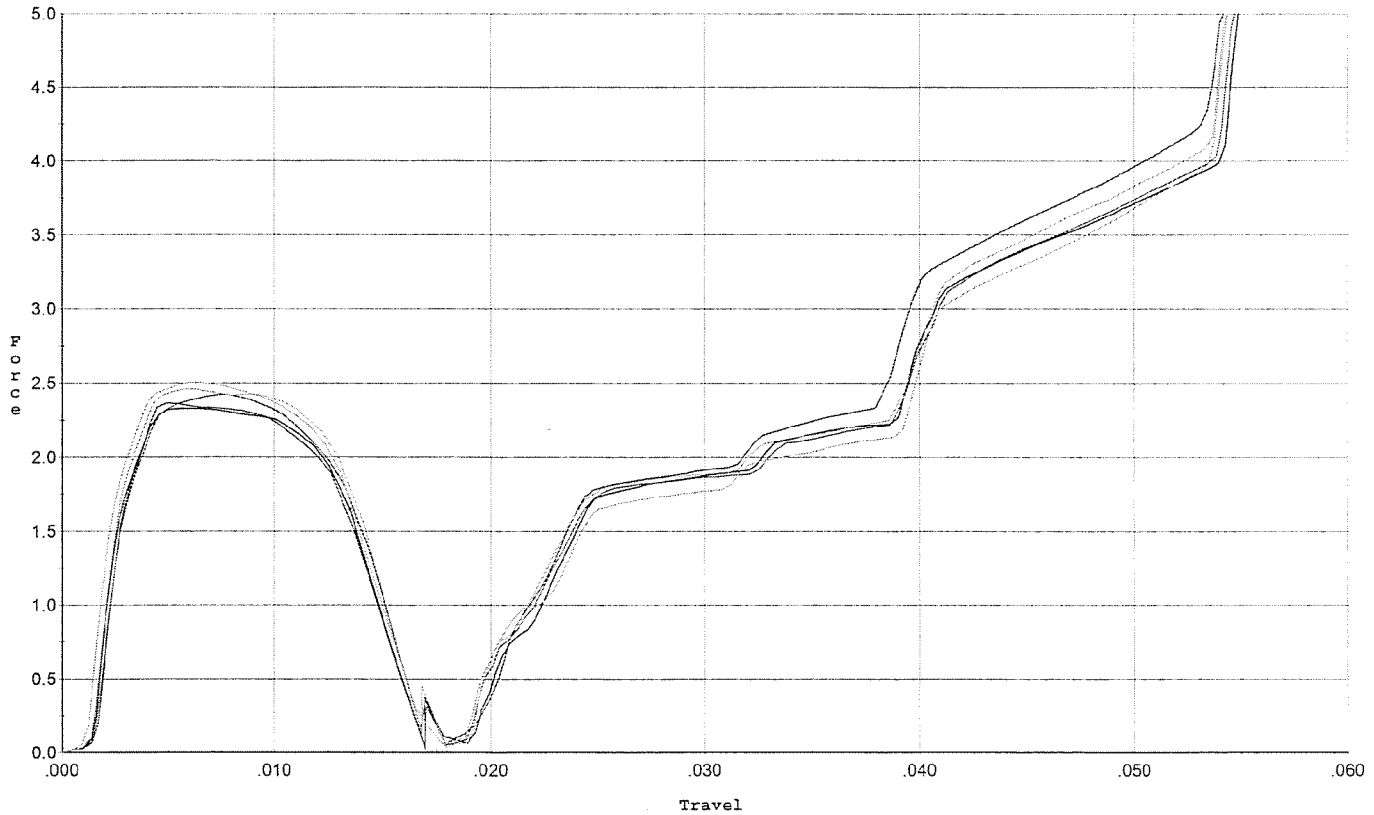
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>3°</u>	2-10-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	2-10-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-10-09	LN
	J) ASSEMBLE STOCK		2-4-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-10-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-10-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.53</u> <u>2.44</u> <u>2.49</u> <u>2.50</u>	2-4-09	WN
	C) FUNCTION		2-10-09	LN
690	PACK		2/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



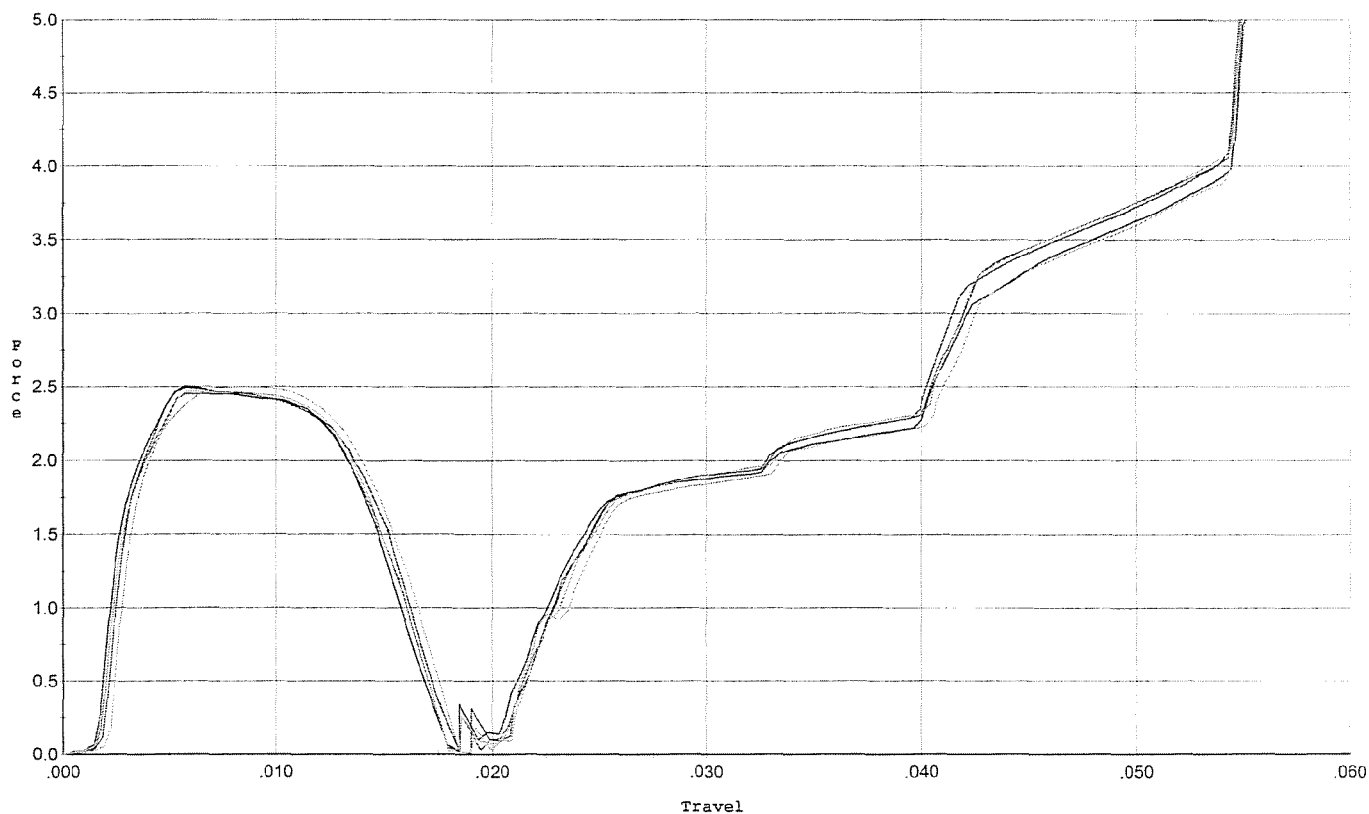
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.364	0.014	0.00	0.043	0.023		Set Trigger
2	2.329	0.013	0.00	0.044	0.023		Set Trigger
3	2.420	0.014	0.00	0.043	0.025		Set Trigger
4	2.504	0.013	0.00	0.044	0.024		Set Trigger
5	2.461	0.014	0.00	0.043	0.025		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



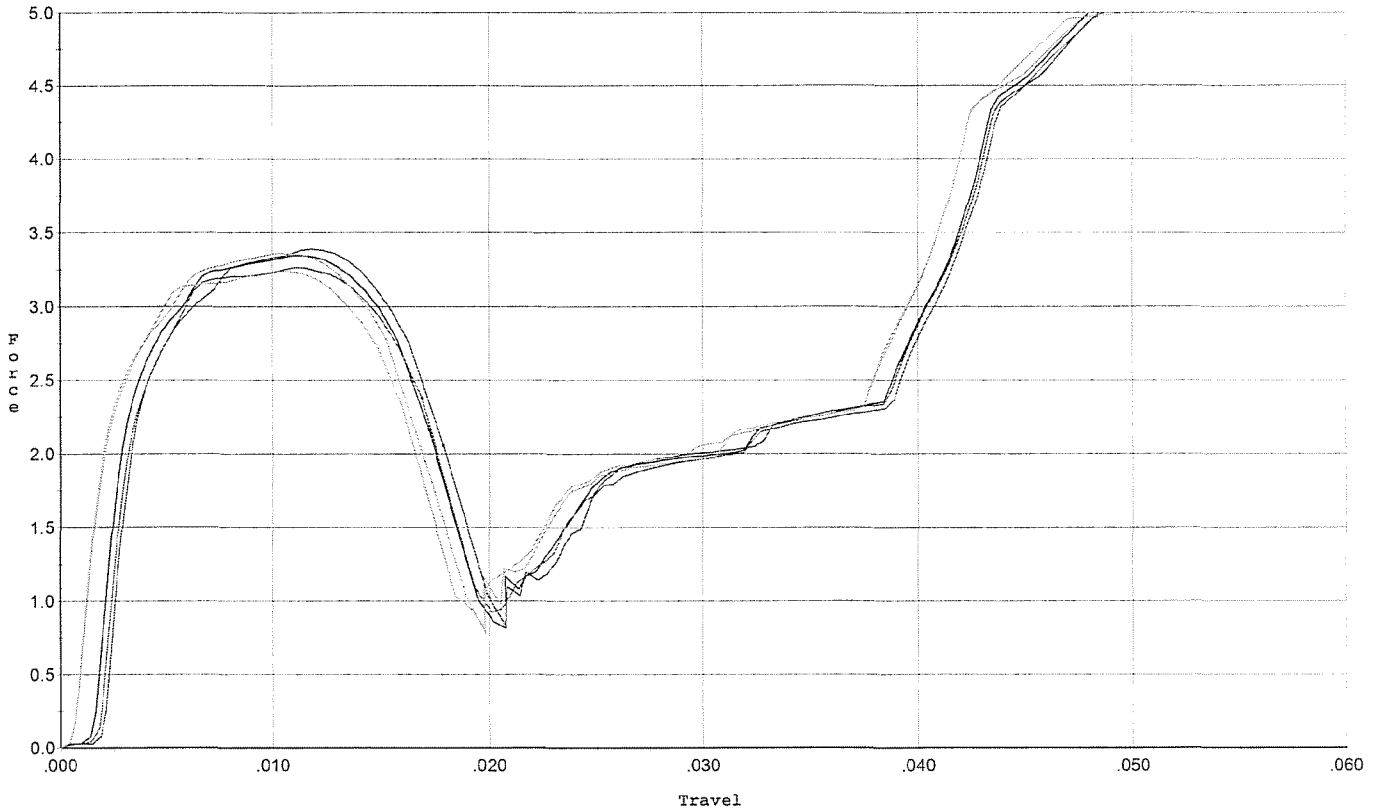
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.015	0.00	0.043	0.027		Set Trigger
2	2.501	0.015	0.00	0.043	0.026		Set Trigger
3	2.453	0.016	0.00	0.043	0.027		Set Trigger
4	2.467	0.016	0.00	0.043	0.028		Set Trigger
5	2.501	0.016	0.00	0.042	0.028		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



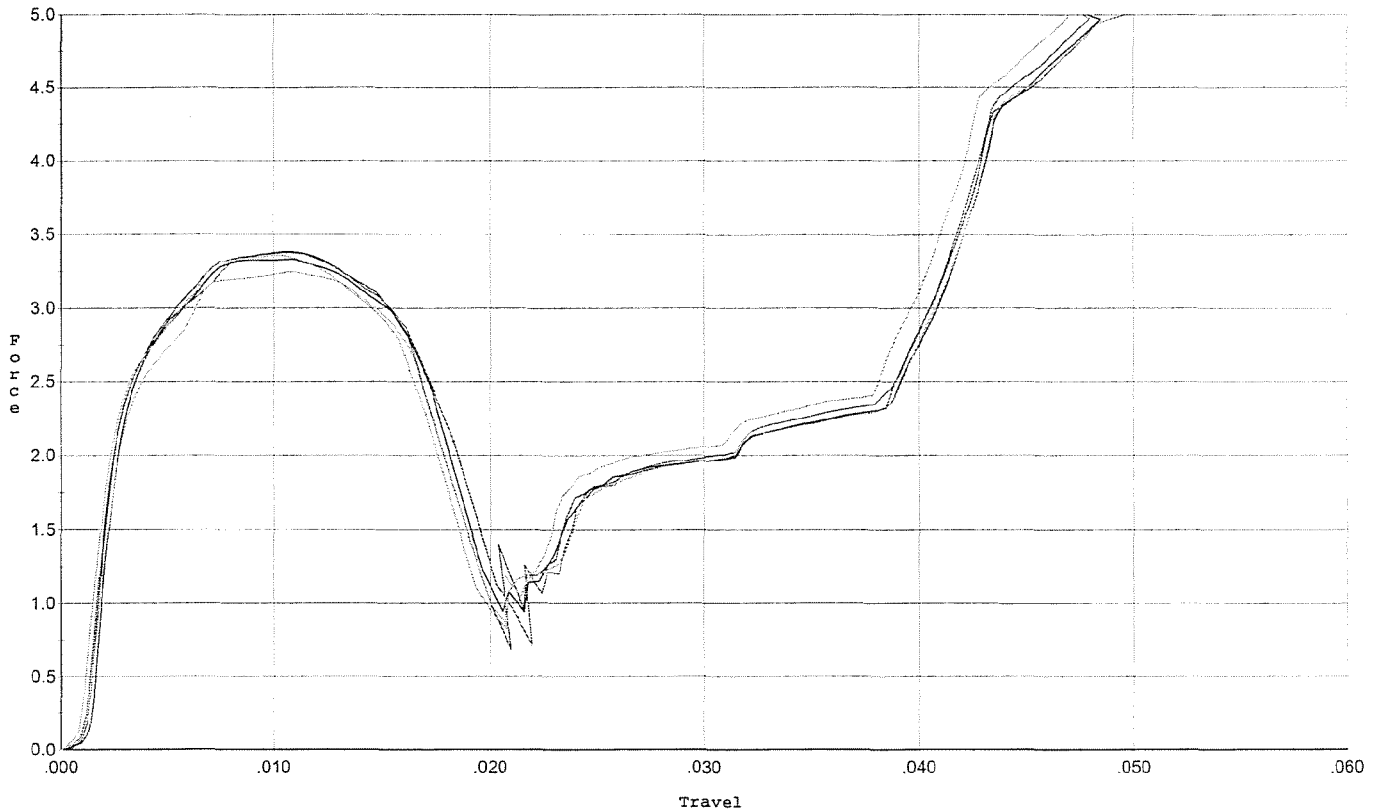
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.391	0.018	0.002	0.040	0.042		Set Trigger
2	3.344	0.017	0.00	0.040	0.041		Set Trigger
3	3.264	0.017	0.00	0.041	0.039		Set Trigger
4	3.239	0.016	0.00	0.040	0.039		Set Trigger
5	3.361	0.017	0.00	0.039	0.043		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



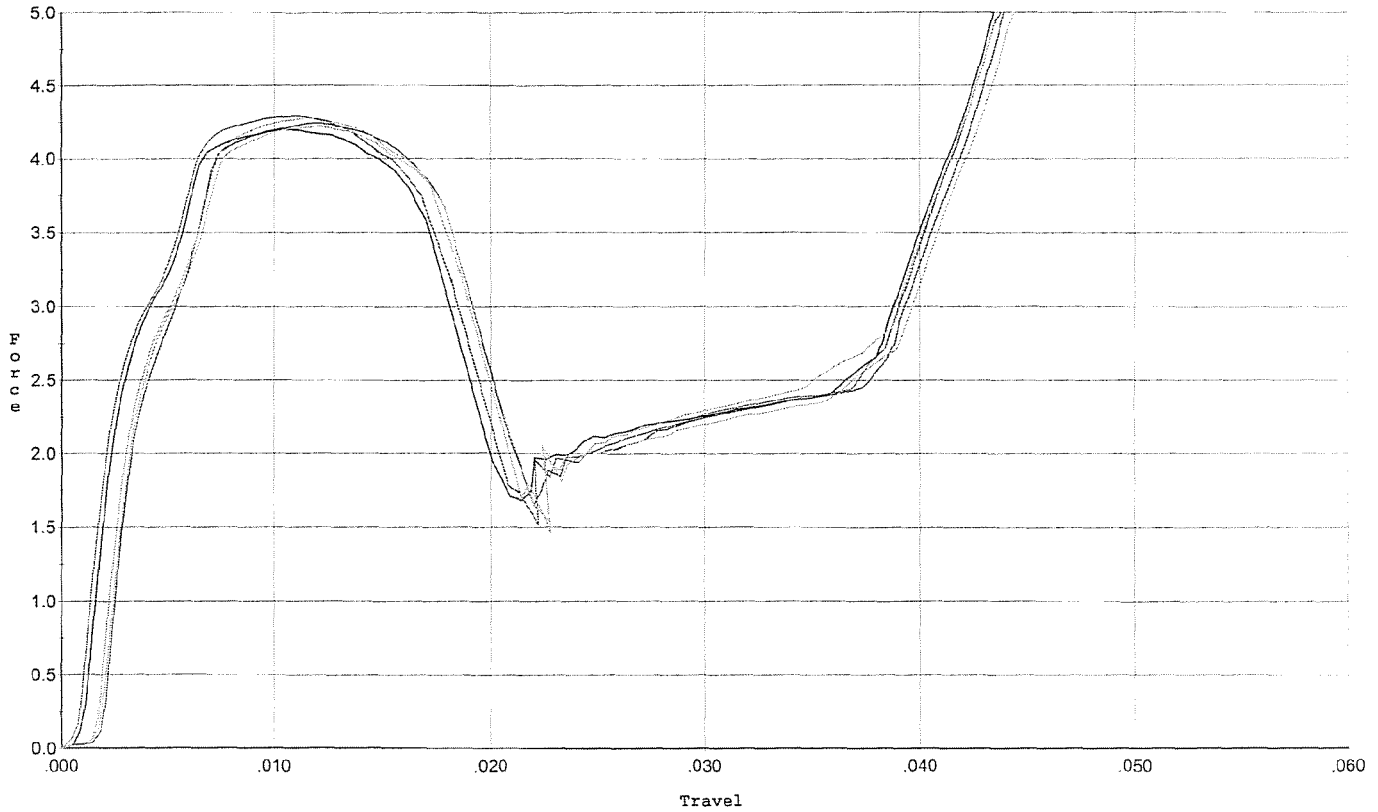
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.382	0.016	0.00	0.040	0.040		Set Trigger
2	3.331	0.017	0.00	0.040	0.042		Set Trigger
3	3.372	0.018	0.00	0.039	0.045		Set Trigger
4	3.244	0.016	0.00	0.040	0.039		Set Trigger
5	3.355	0.017	0.00	0.039	0.042		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



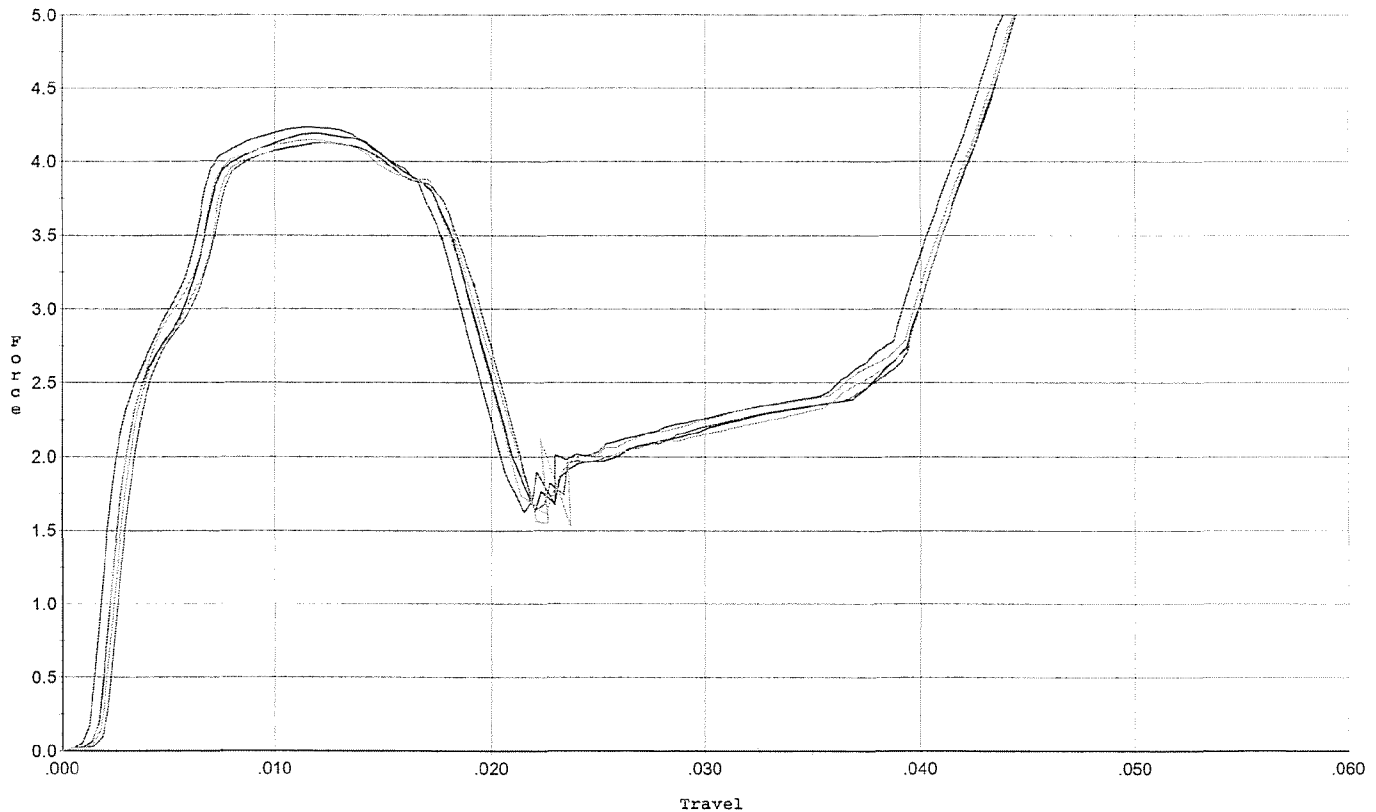
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.018	0.00	0.034	0.052		Set Trigger
2	4.201	0.017	0.00	0.034	0.052		Set Trigger
3	4.293	0.018	0.00	0.033	0.056		Set Trigger
4	4.223	0.018	0.00	0.034	0.052		Set Trigger
5	4.278	0.019	0.00	0.034	0.055		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



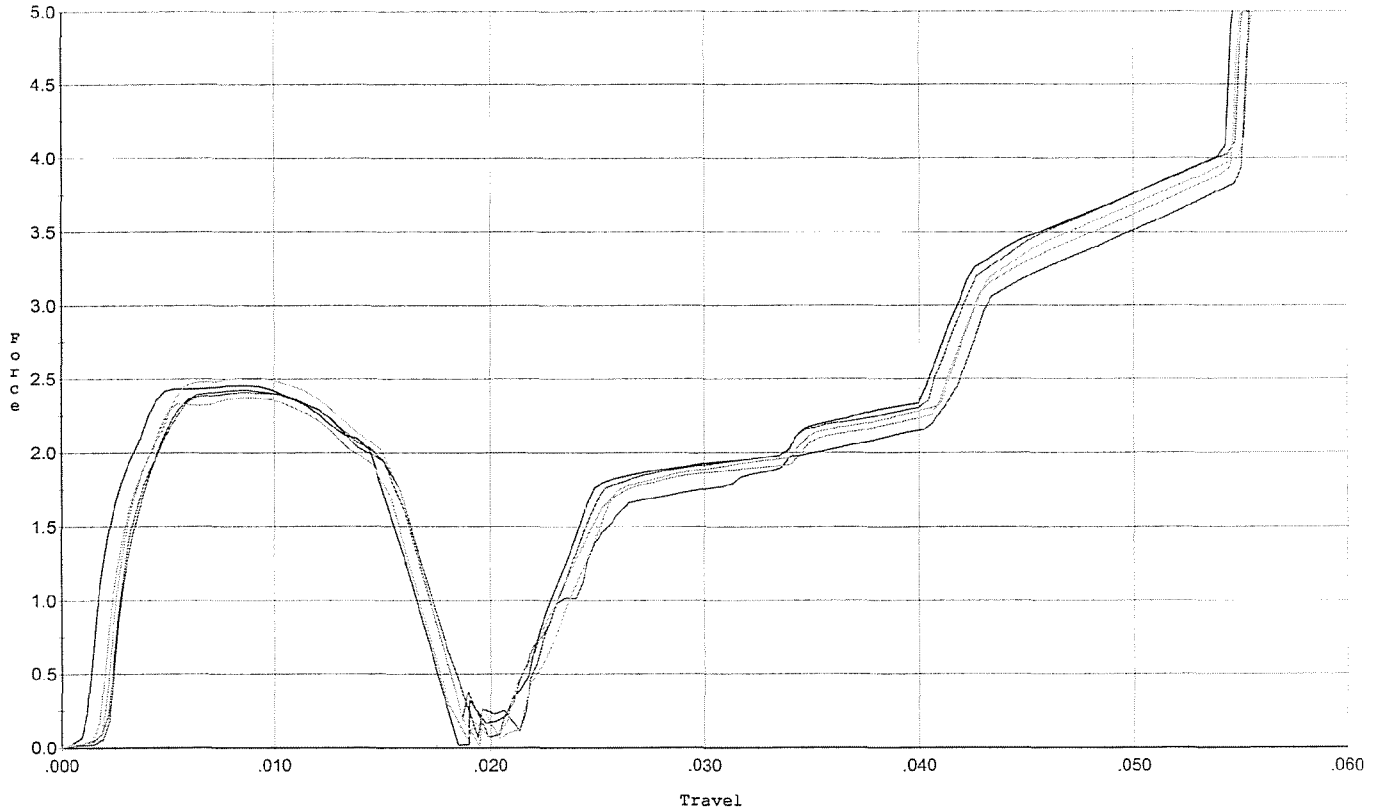
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.018	0.00	0.035	0.053		Set Trigger
2	4.191	0.018	0.00	0.035	0.053		Set Trigger
3	4.128	0.019	0.002	0.035	0.054		Set Trigger
4	4.147	0.018	0.00	0.035	0.053		Set Trigger
5	4.124	0.020	0.00	0.034	0.057		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



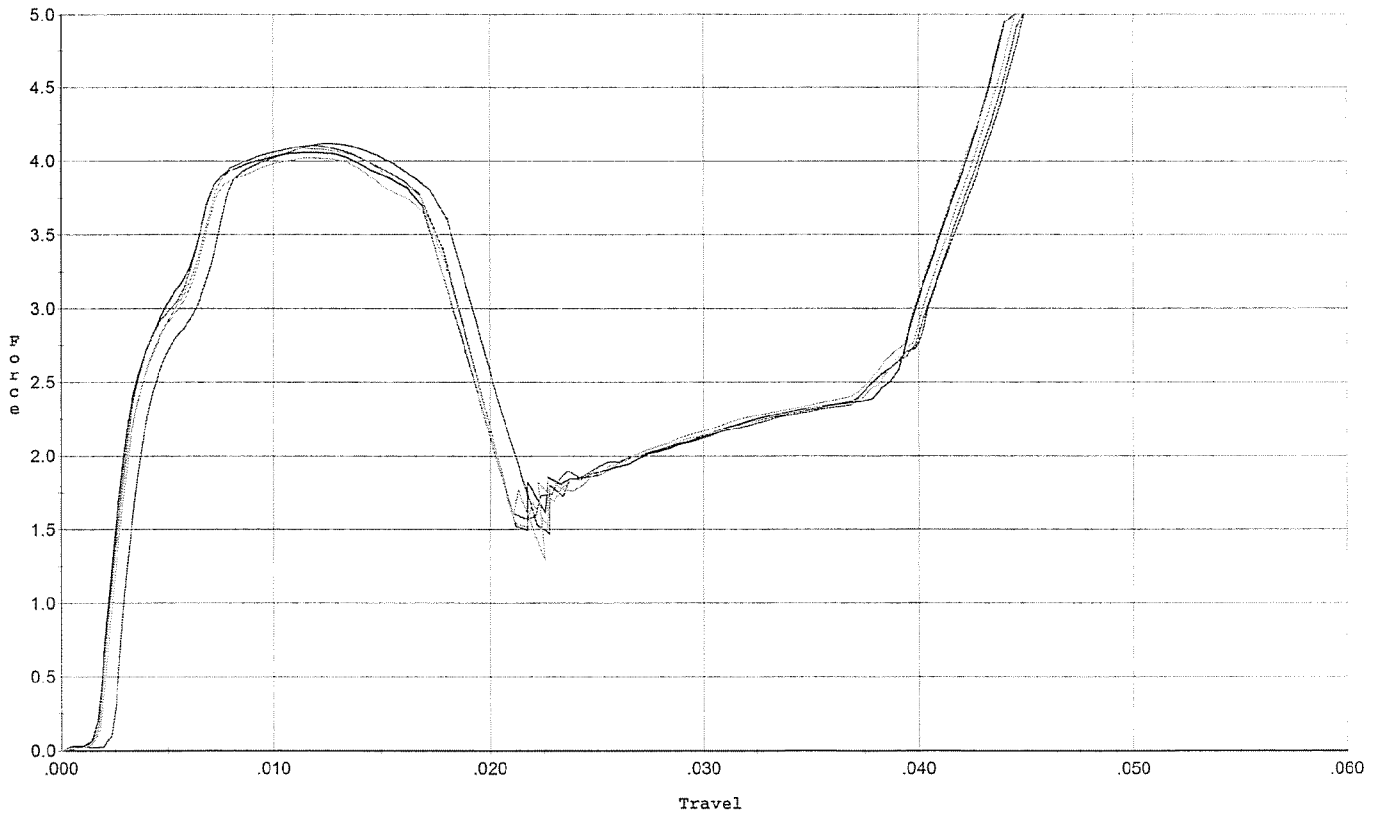
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.016	0.002	0.043	0.027		Set Trigger
2	2.453	0.016	0.00	0.042	0.030		Set Trigger
3	2.407	0.016	0.00	0.042	0.027		Set Trigger
4	2.508	0.016	0.002	0.043	0.028		Set Trigger
5	2.372	0.015	0.00	0.042	0.026		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.018	0.002	0.035	0.050		Set Trigger
2	4.058	0.019	0.00	0.034	0.054		Set Trigger
3	4.106	0.018	0.00	0.035	0.051		Set Trigger
4	4.020	0.019	0.00	0.035	0.052		Set Trigger
5	4.084	0.018	0.00	0.035	0.051		Set Trigger

A. 4.07