

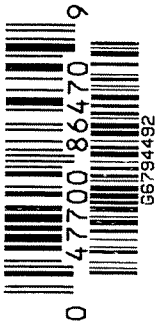
G6794492

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

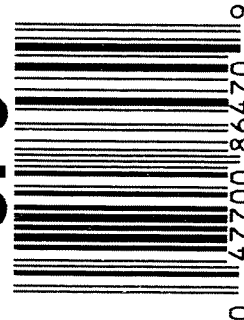
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794492

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794492

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/24/09	(K)
490	MAGNAFLUX BOLT		1/25/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	SP
542	APPLY COATINGS (BARREL ACTION)		23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

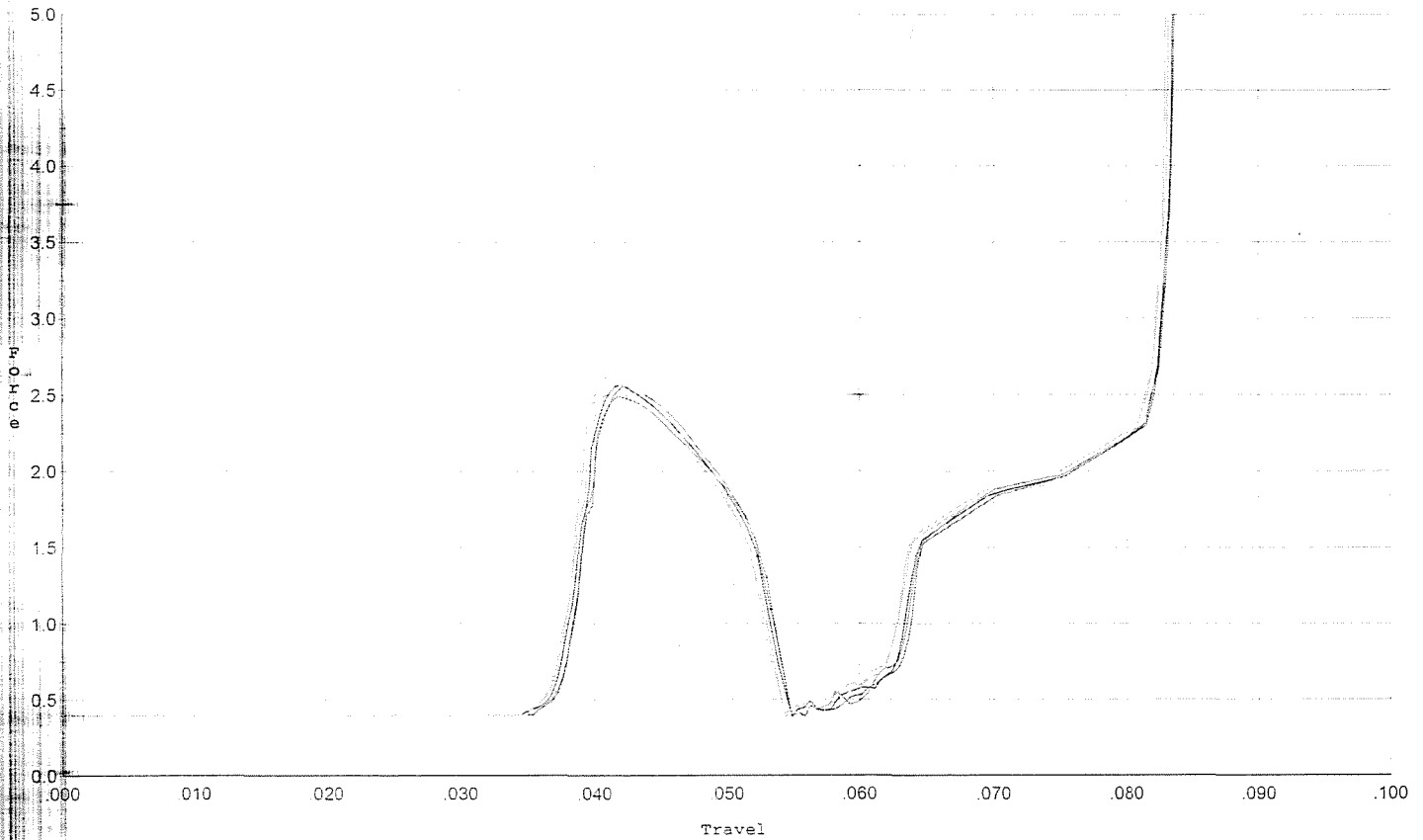
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-20-09	LPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	2-20-09	LPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.025</u>	2-20-09	LPD		
	J) ASSEMBLE STOCK					2-4-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-20-09	LPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-17-09	LPD		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-17-09	SH		
670	FINAL INSPECTION A) HEADSPACE					2-20-09	LPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u>	<u>2.45</u>	<u>2.30</u>	<u>2.29</u>	<u>2.34</u>	2-18-09	N/A
	C) FUNCTION					2-20-09	LPD		
690	PACK					2-27-09	TL		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



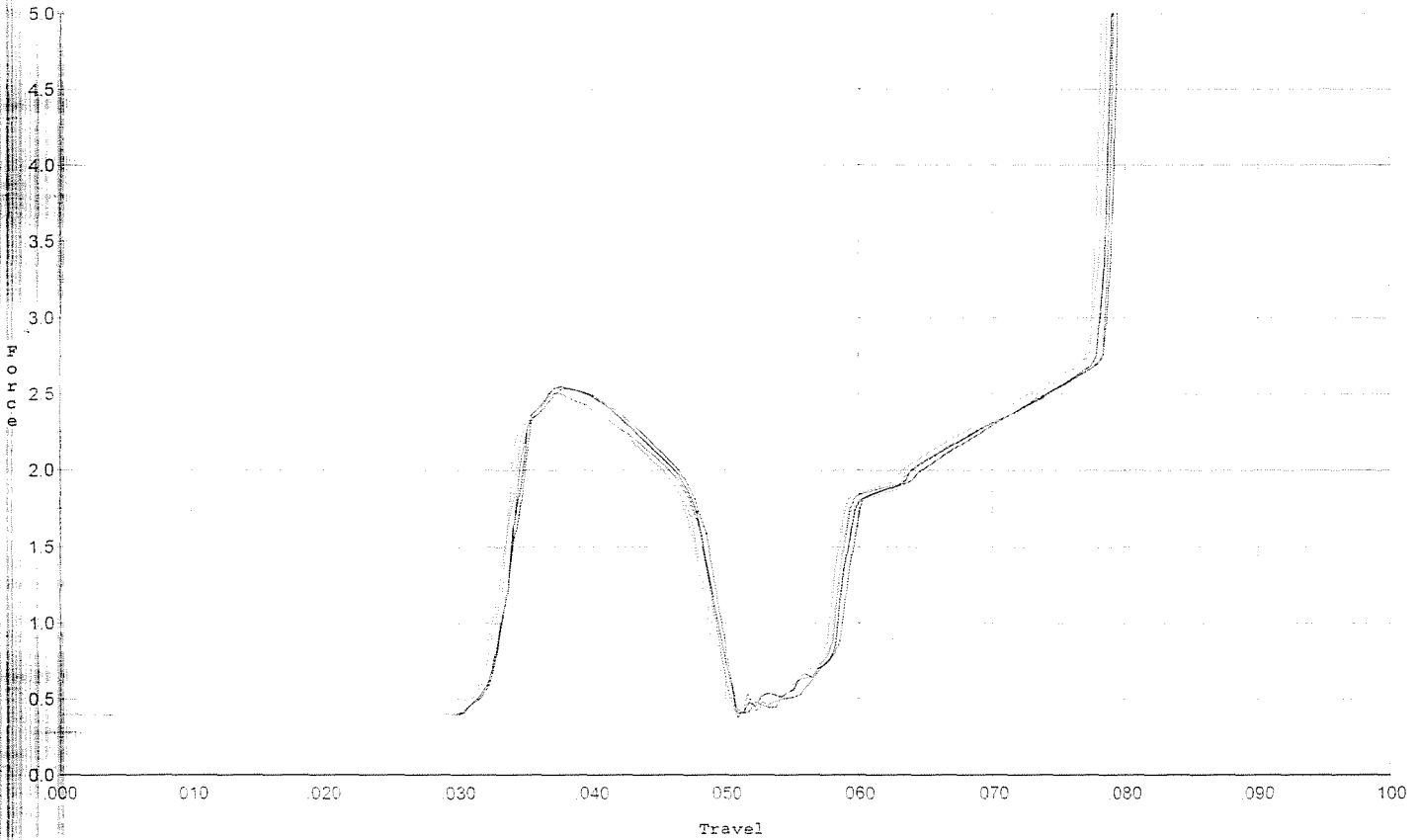
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.053	0.038	0.038	0.047		Set Trigger
2	2.567	0.052	0.037	0.037	0.046		Set Trigger
3	2.491	0.053	0.038	0.038	0.046		Set Trigger
4	2.568	0.053	0.037	0.037	0.046		Set Trigger
5	2.628	0.052	0.037	0.037	0.046		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



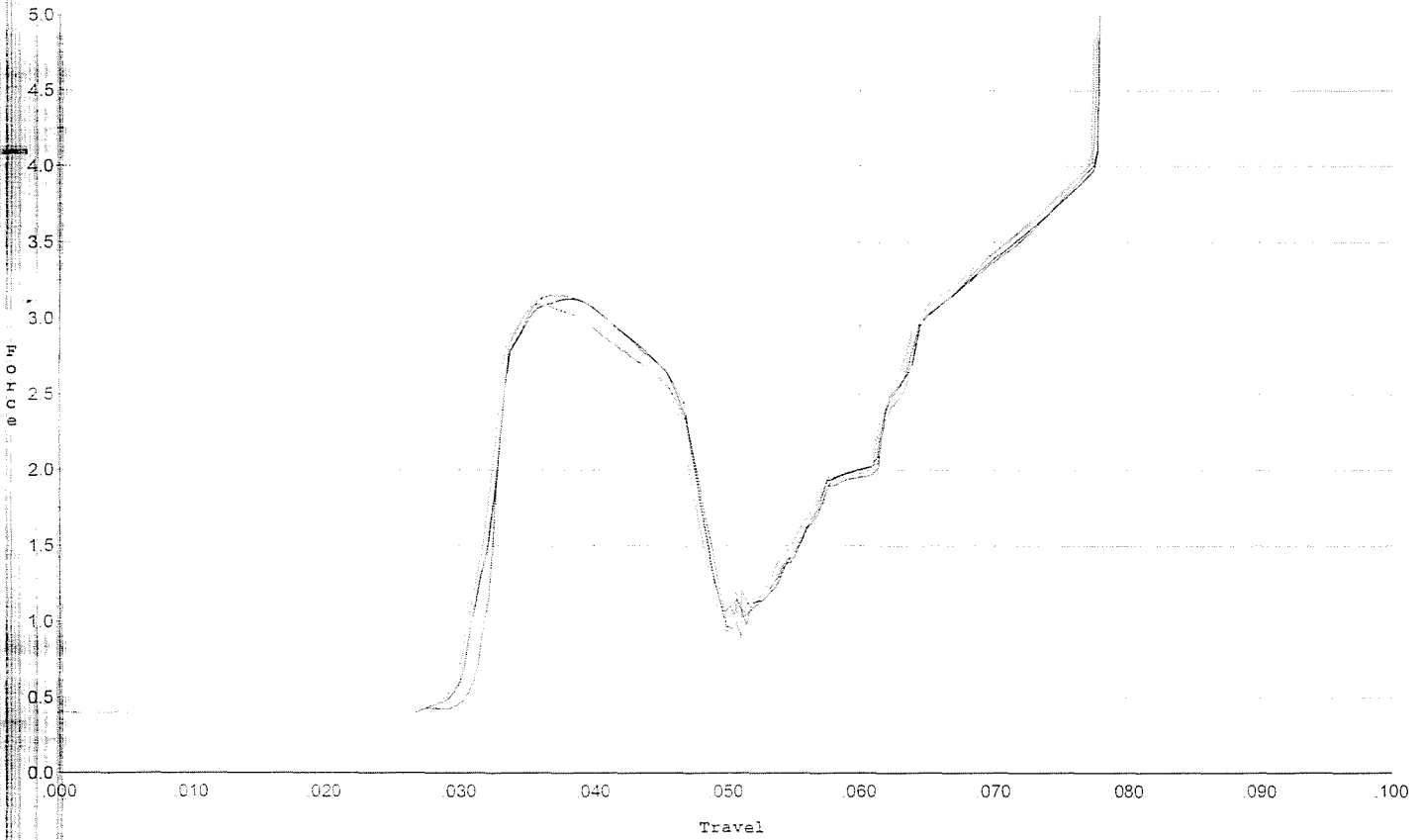
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.049	0.032	0.035	0.047		Set Trigger
2	2.548	0.048	0.032	0.035	0.046		Set Trigger
3	2.509	0.048	0.032	0.035	0.046		Set Trigger
4	2.465	0.047	0.032	0.035	0.046		Set Trigger
5	2.536	0.048	0.032	0.035	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



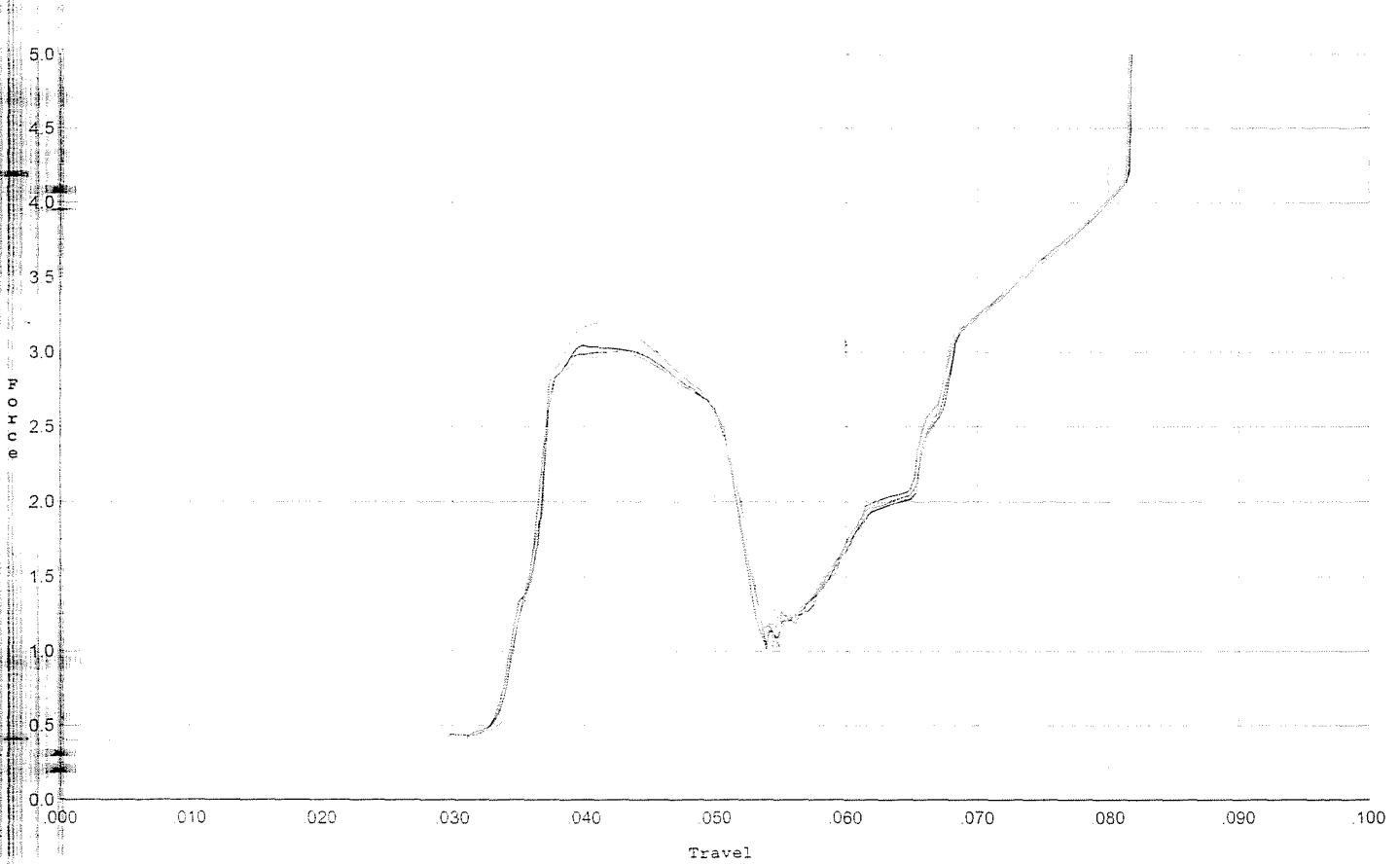
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.047	0.031	0.033	0.056		Set Trigger
2	3.127	0.047	0.030	0.033	0.057		Set Trigger
3	3.093	0.047	0.030	0.033	0.056		Set Trigger
4	3.119	0.046	0.030	0.033	0.056		Set Trigger
5	3.084	0.046	0.030	0.033	0.056		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



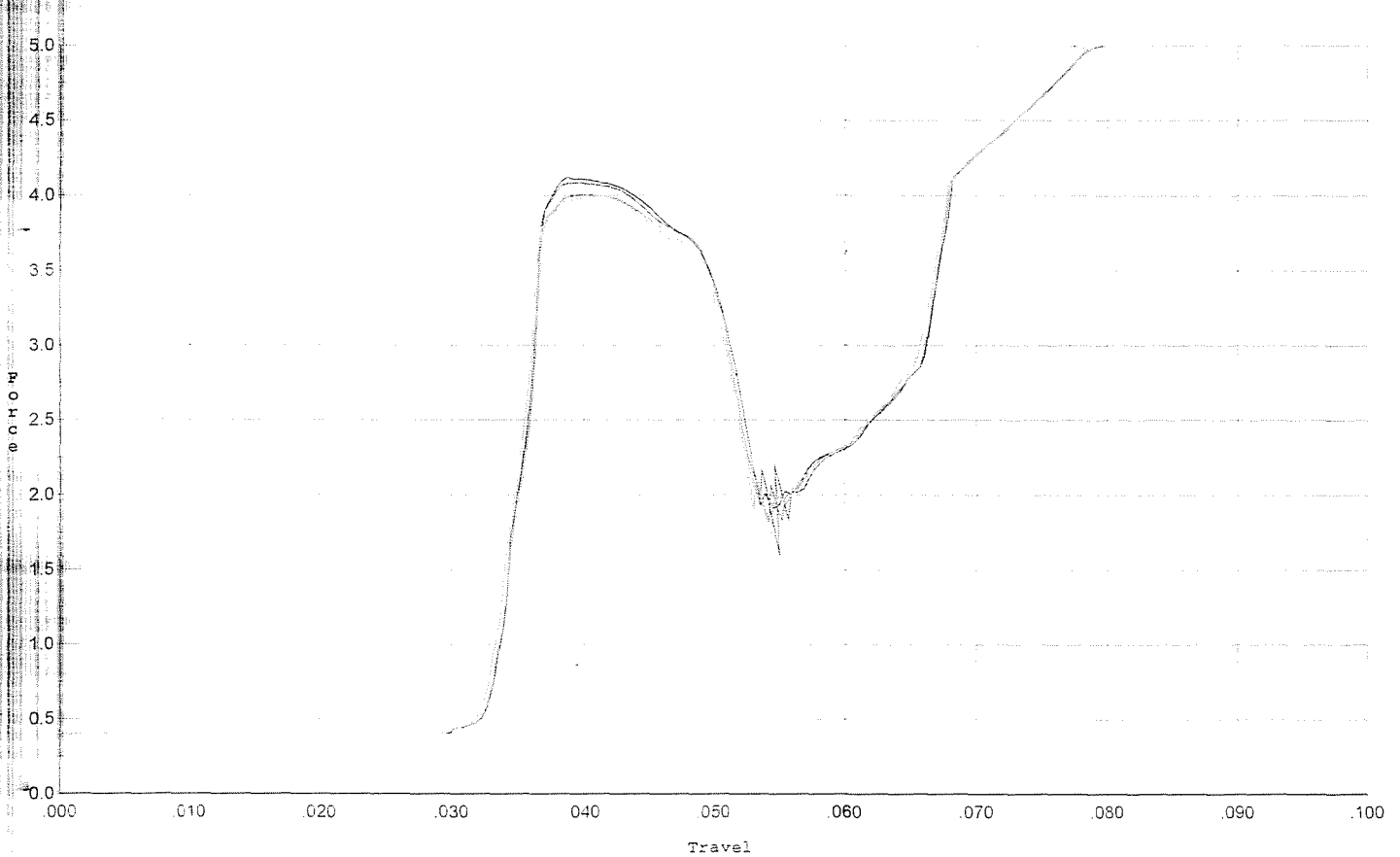
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.051	0.033	0.035	0.059		Set Trigger
2	3.047	0.052	0.034	0.035	0.060		Set Trigger
3	3.196	0.051	0.034	0.035	0.060		Set Trigger
4	3.201	0.052	0.034	0.035	0.061		Set Trigger
5	3.009	0.051	0.034	0.035	0.058		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



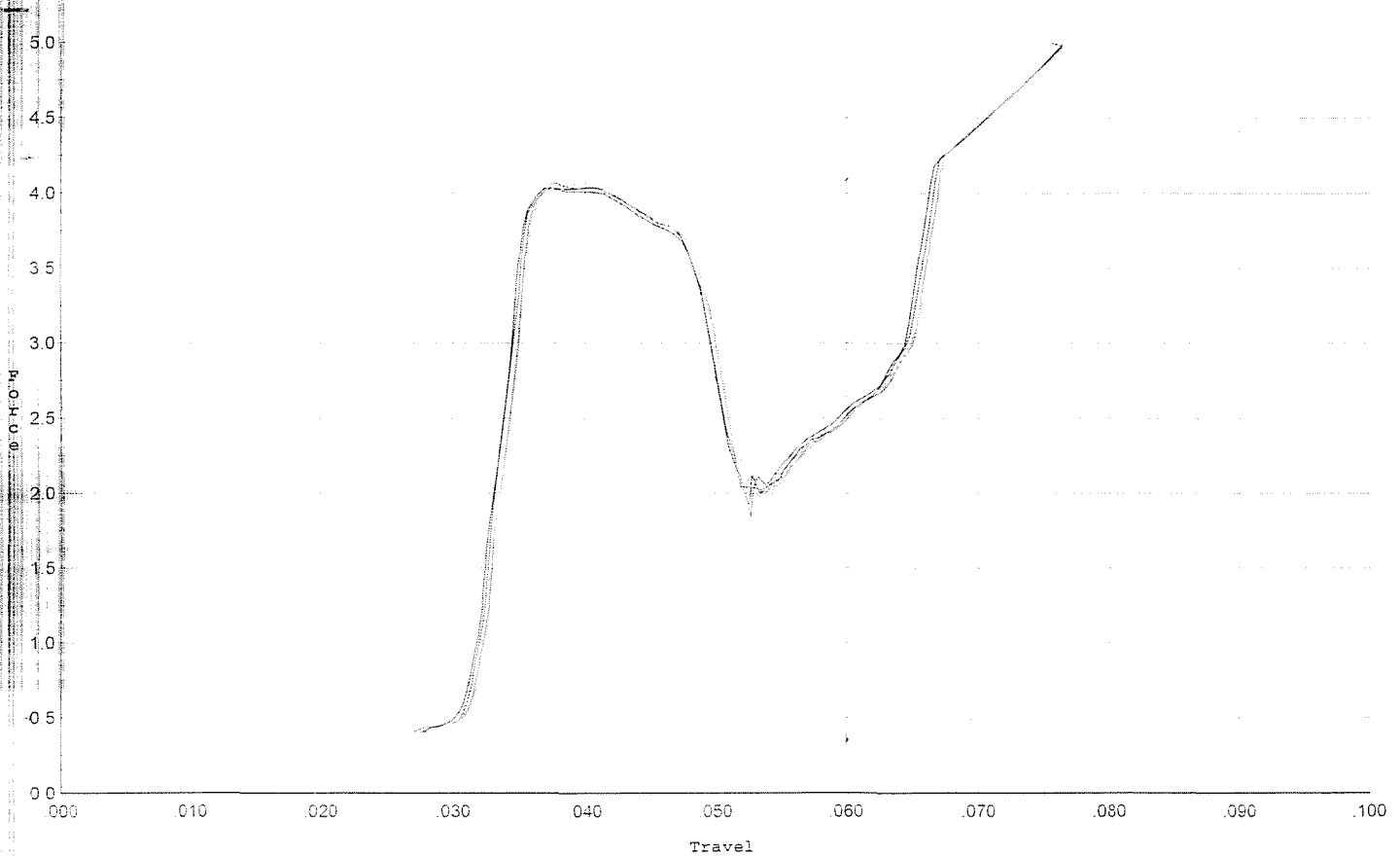
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.052	0.033	0.033	0.078		Set Trigger
2	4.118	0.051	0.033	0.034	0.076		Set Trigger
3	4.002	0.051	0.033	0.034	0.075		Set Trigger
4	4.011	0.051	0.033	0.033	0.075		Set Trigger
5	3.993	0.051	0.032	0.033	0.076		Set Trgge.

Aug 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



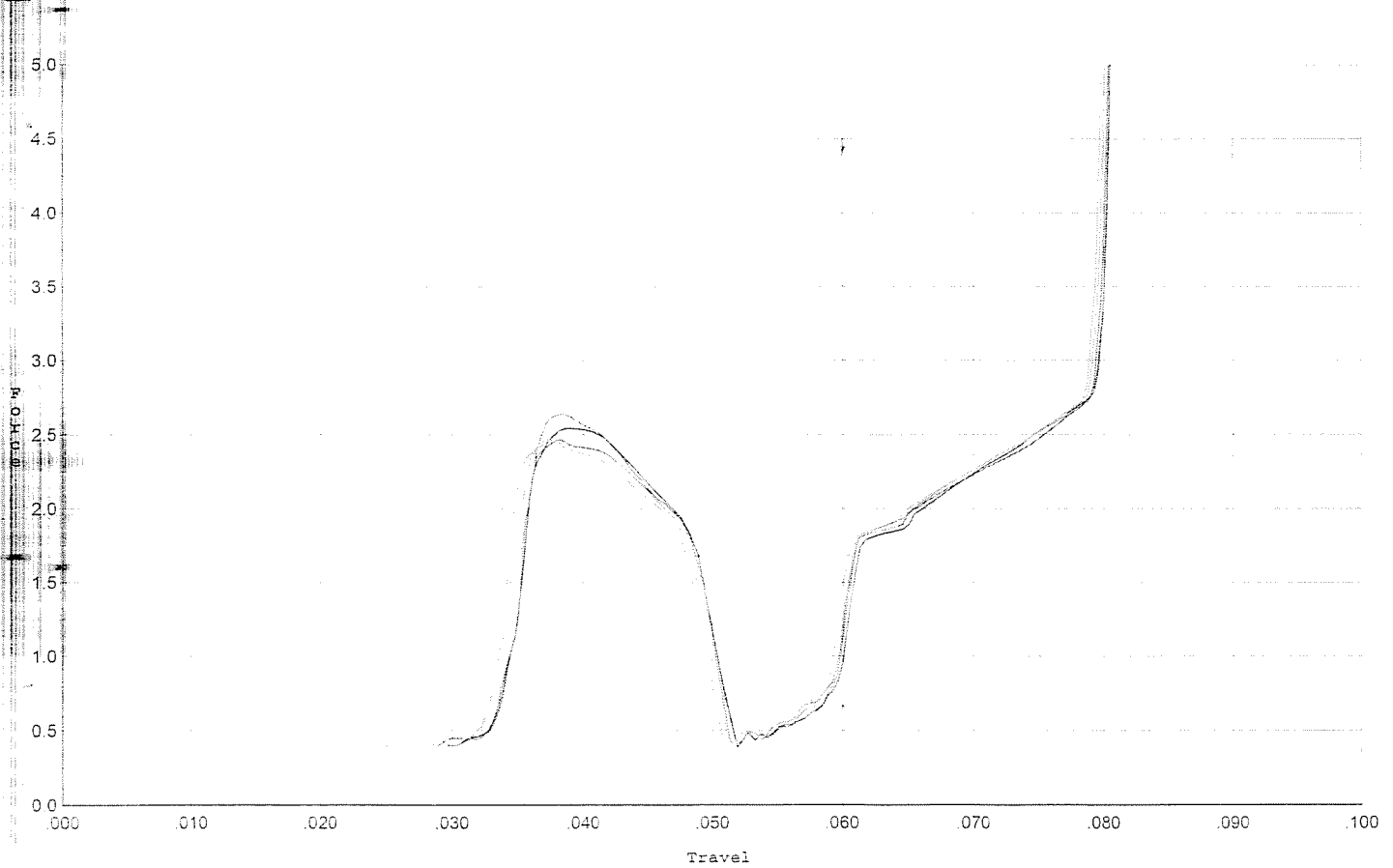
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.049	0.031	0.033	0.075		Set Trigger
2	4.037	0.049	0.031	0.033	0.076		Set Trigger
3	4.066	0.050	0.031	0.033	0.077		Set Trigger
4	4.039	0.049	0.032	0.033	0.076		Set Trigger
5	4.084	0.050	0.031	0.033	0.077		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



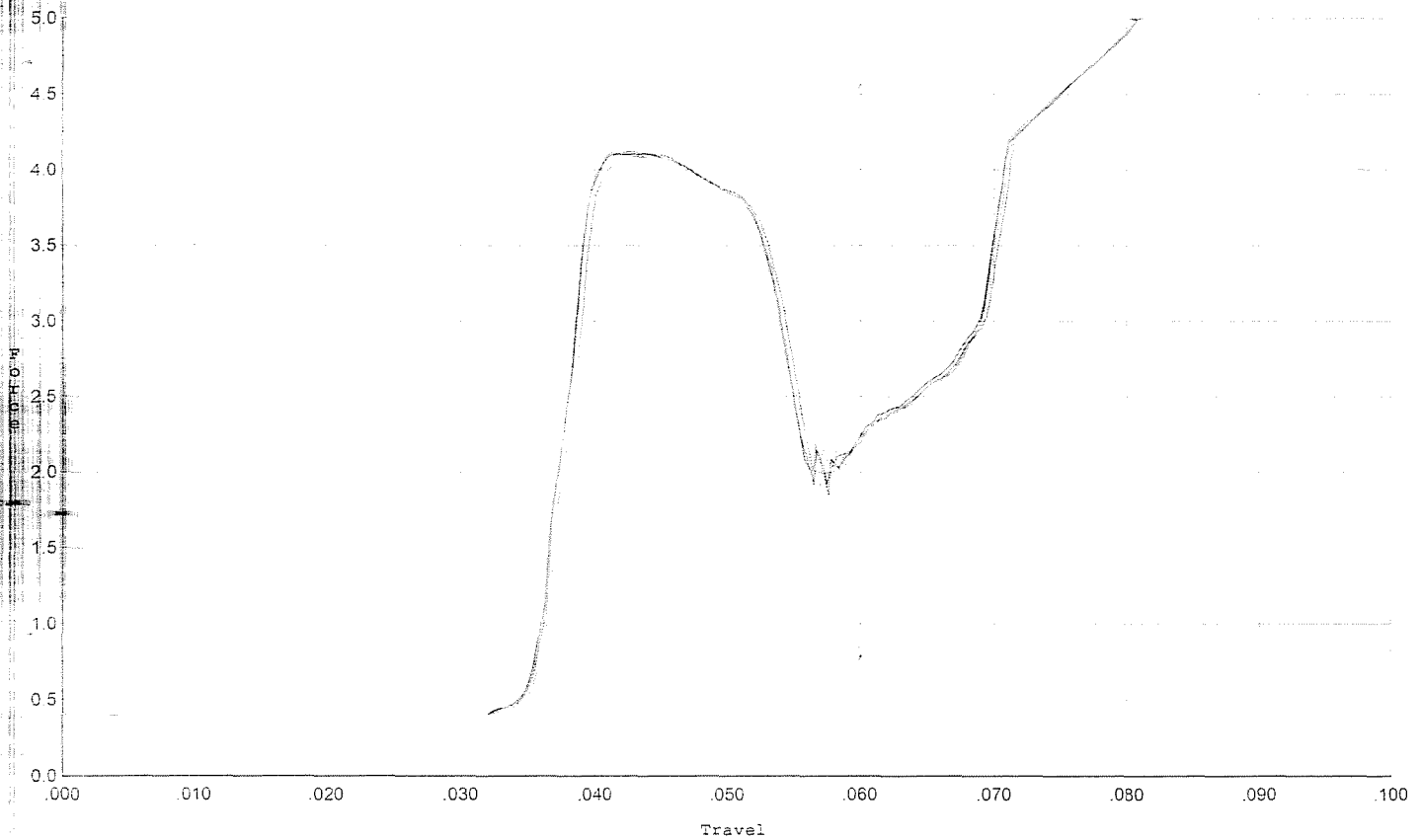
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.049	0.033	0.036	0.046		Set Trigger
2	2.542	0.049	0.033	0.036	0.047		Set Trigger
3	2.641	0.049	0.034	0.036	0.047		Set Trigger
4	2.463	0.048	0.033	0.035	0.046		Set Trigger
5	2.469	0.049	0.033	0.035	0.047		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.053	0.035	0.034	0.080		Set Trigger
2	4.104	0.054	0.035	0.034	0.080		Set Trigger
3	4.085	0.054	0.036	0.034	0.081		Set Trigger
4	4.079	0.053	0.036	0.034	0.078		Set Trigger
5	4.093	0.053	0.035	0.034	0.080		Set Trigger

Aug 409