

G6794493

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

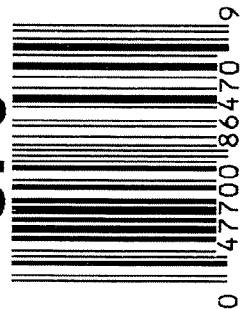
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794493

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794493

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(H)	1/24/09	(H)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DC
542	APPLY COATINGS (BARREL ACTION)		2-3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

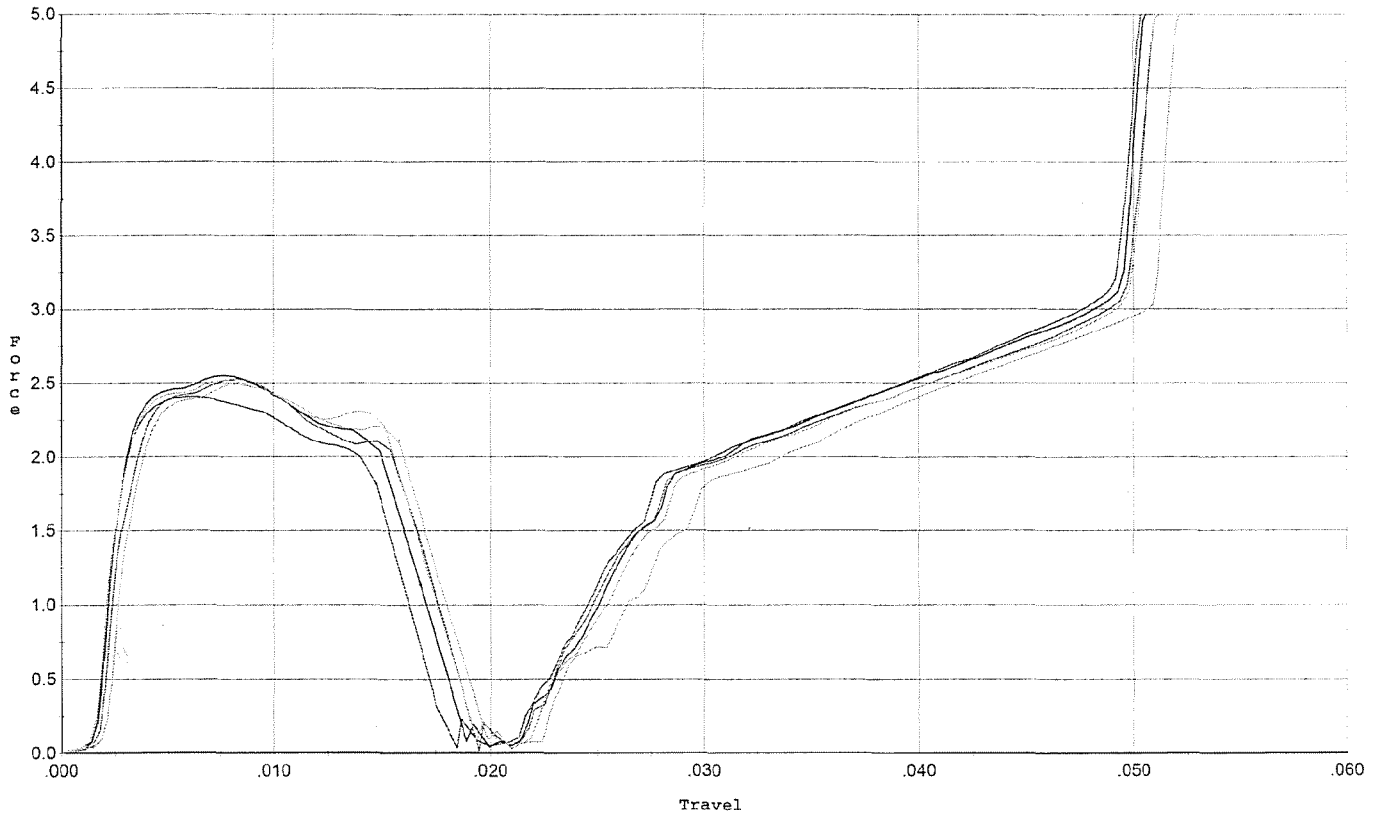
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	L.S.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	L.S.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-17-09	L.S.J.
	J) ASSEMBLE STOCK		2-3-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-17-09	L.S.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-17-09	L.S.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.64</u> <u>2.50</u> <u>2.58</u> <u>2.46</u>	2-13-09	N/V
	C) FUNCTION		2-17-09	L.S.J.
690	PACK		2/25/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



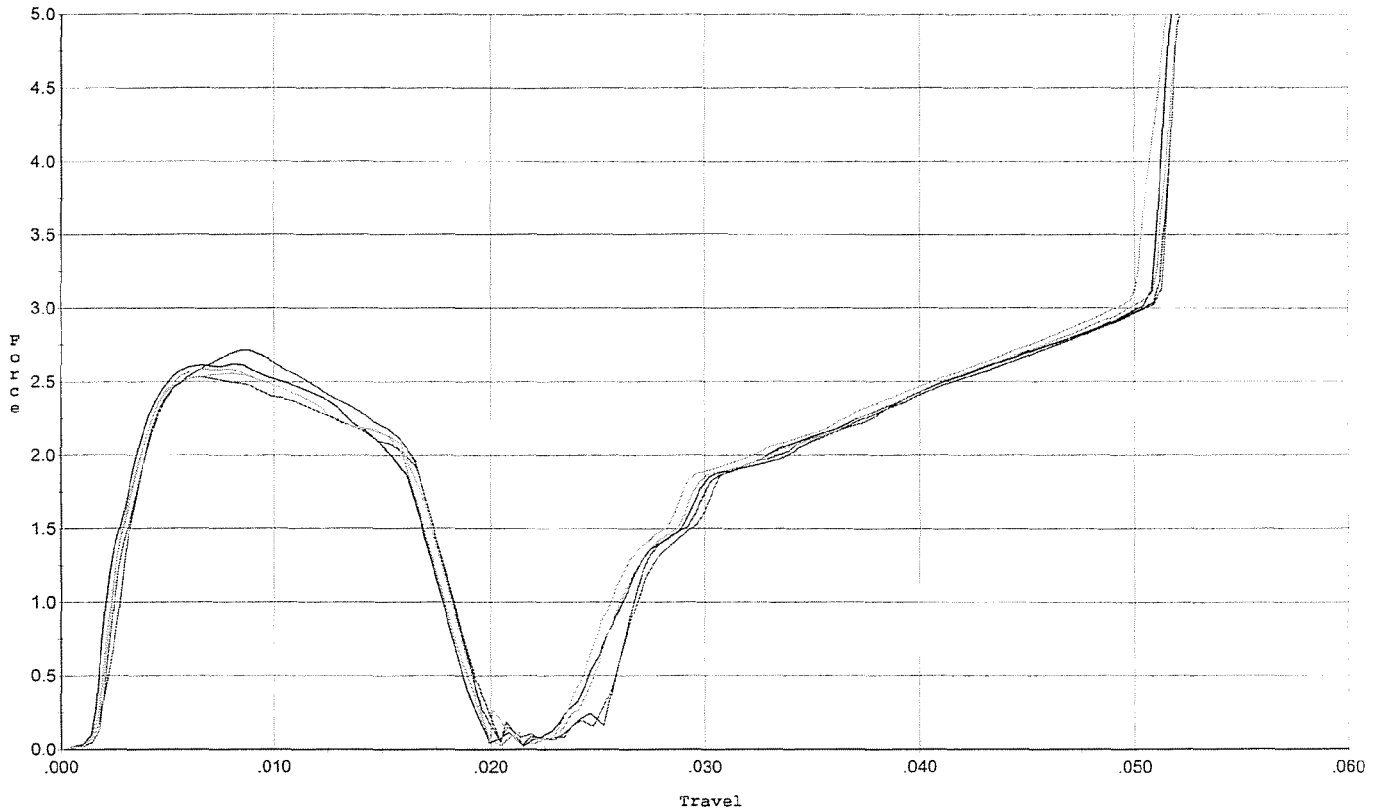
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.015	0.00	0.039	0.026		Set Trigger
2	2.548	0.017	0.00	0.038	0.031		Set Trigger
3	2.525	0.017	0.00	0.039	0.030		Set Trigger
4	2.520	0.015	0.00	0.039	0.028		Set Trigger
5	2.493	0.016	0.00	0.039	0.028		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



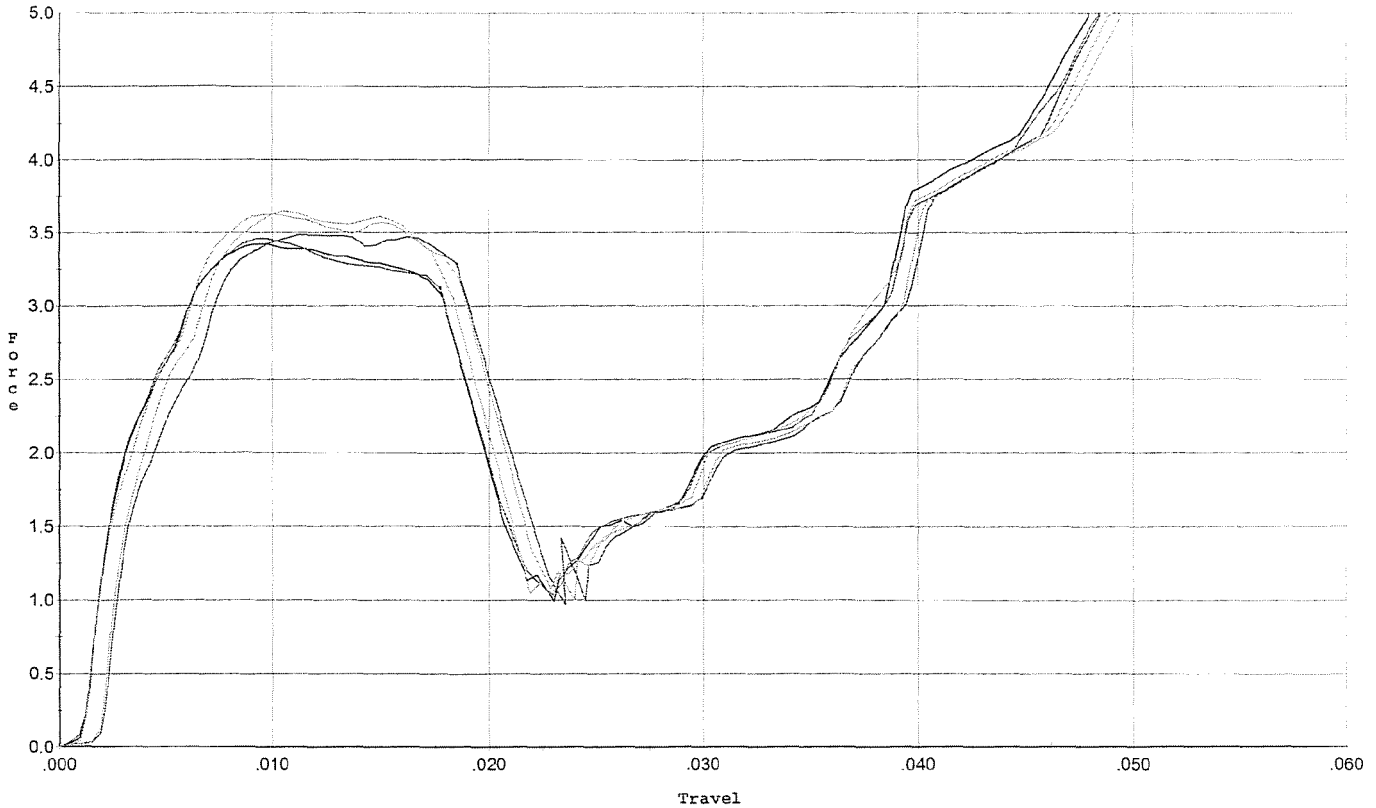
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.714	0.017	0.00	0.039	0.031		Set Trigger
2	2.619	0.016	0.00	0.039	0.031		Set Trigger
3	2.533	0.017	0.00	0.039	0.030		Set Trigger
4	2.557	0.017	0.00	0.038	0.031		Set Trigger
5	2.586	0.016	0.00	0.039	0.030		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



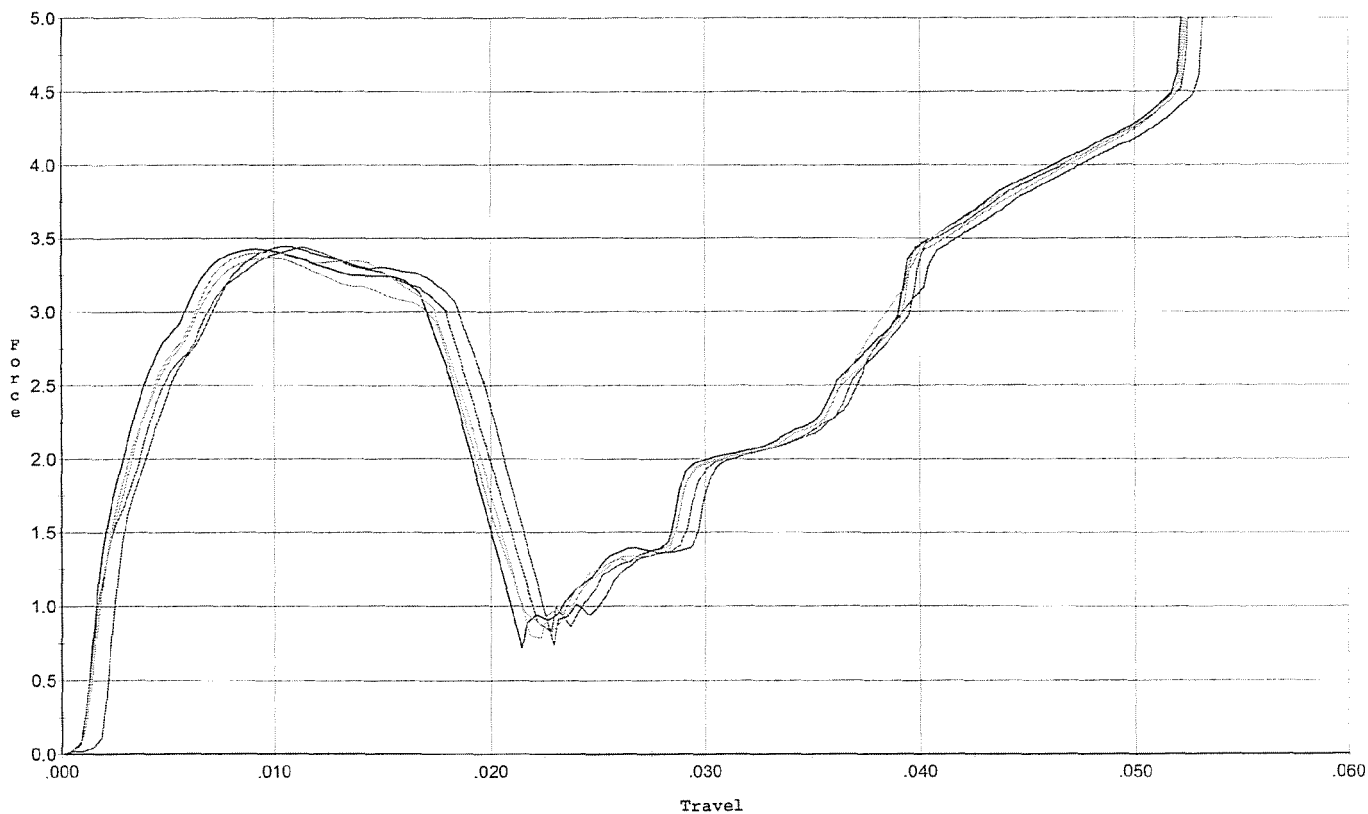
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.485	0.018	0.00	0.036	0.045		Set Trigger
2	3.421	0.018	0.00	0.036	0.045		Set Trigger
3	3.458	0.018	0.00	0.036	0.045		Set Trigger
4	3.626	0.018	0.00	0.036	0.048		Set Trigger
5	3.648	0.019	0.00	0.036	0.048		Set Trigger

A-3-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



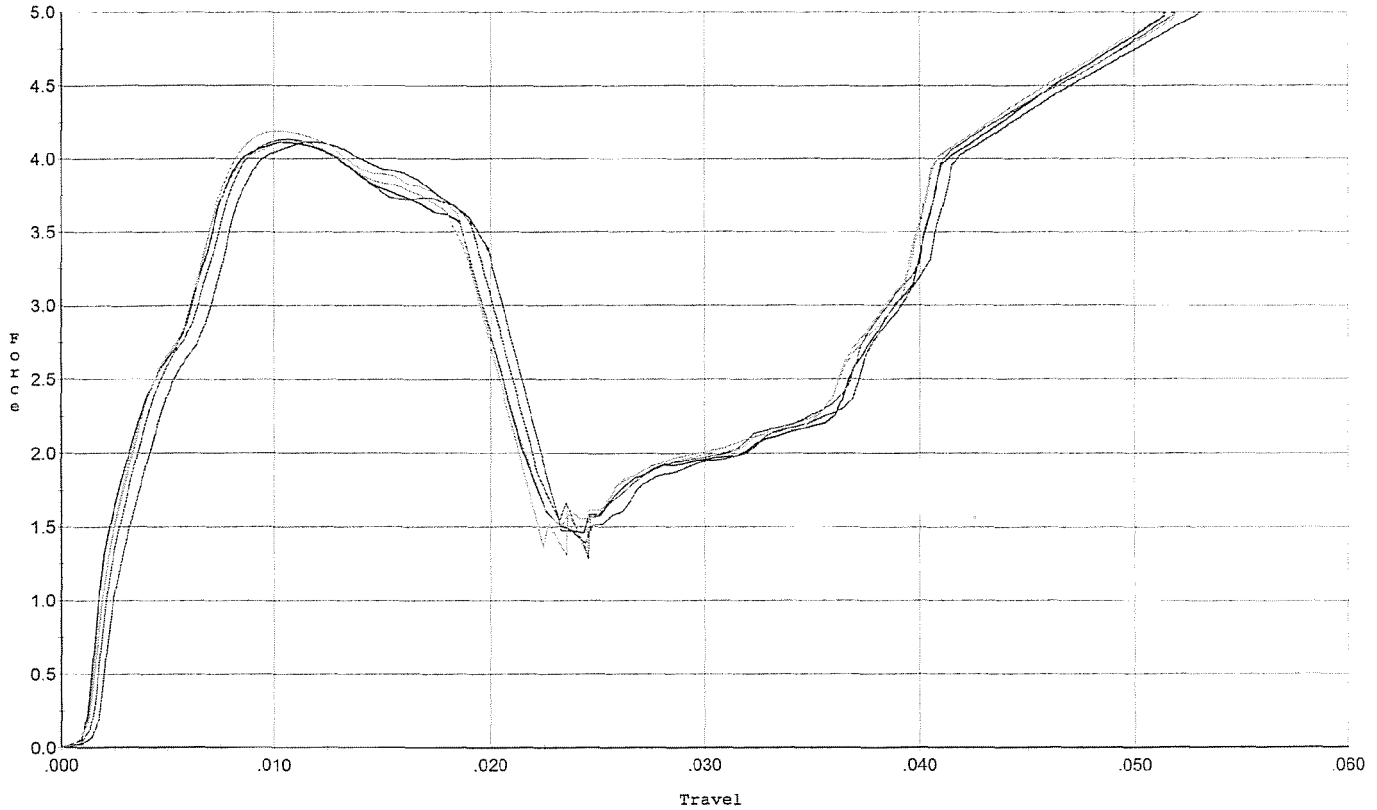
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.441	0.020	0.00	0.036	0.048		Set Trigger
2	3.424	0.018	0.00	0.036	0.046		Set Trigger
3	3.436	0.018	0.00	0.036	0.044		Set Trigger
4	3.404	0.019	0.00	0.036	0.048		Set Trigger
5	3.371	0.018	0.00	0.037	0.043		Set Trigger

A.3.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



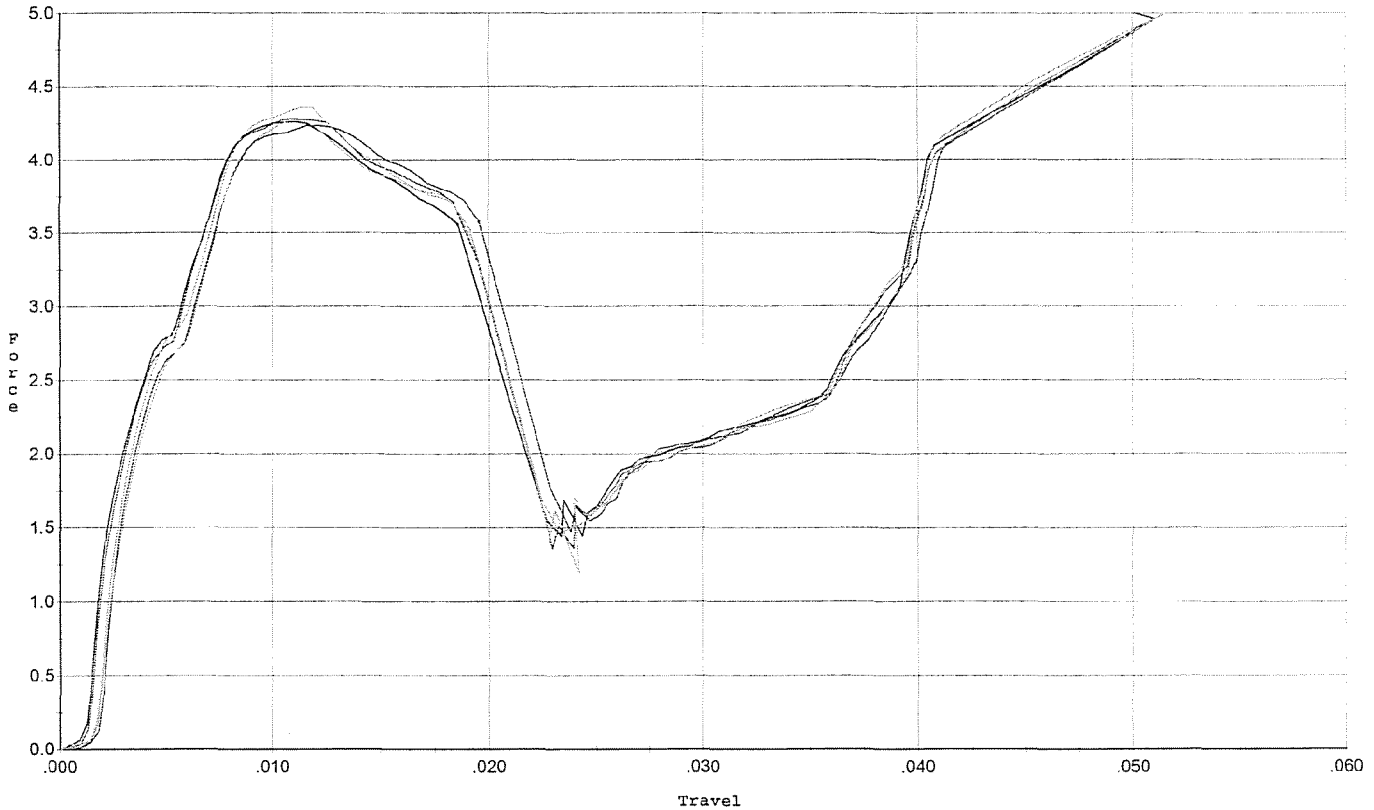
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.020	0.00	0.036	0.055		Set Trigger
2	4.109	0.019	0.00	0.036	0.053		Set Trigger
3	4.137	0.019	0.00	0.036	0.054		Set Trigger
4	4.189	0.018	0.00	0.036	0.053		Set Trigger
5	4.122	0.019	0.00	0.036	0.054		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



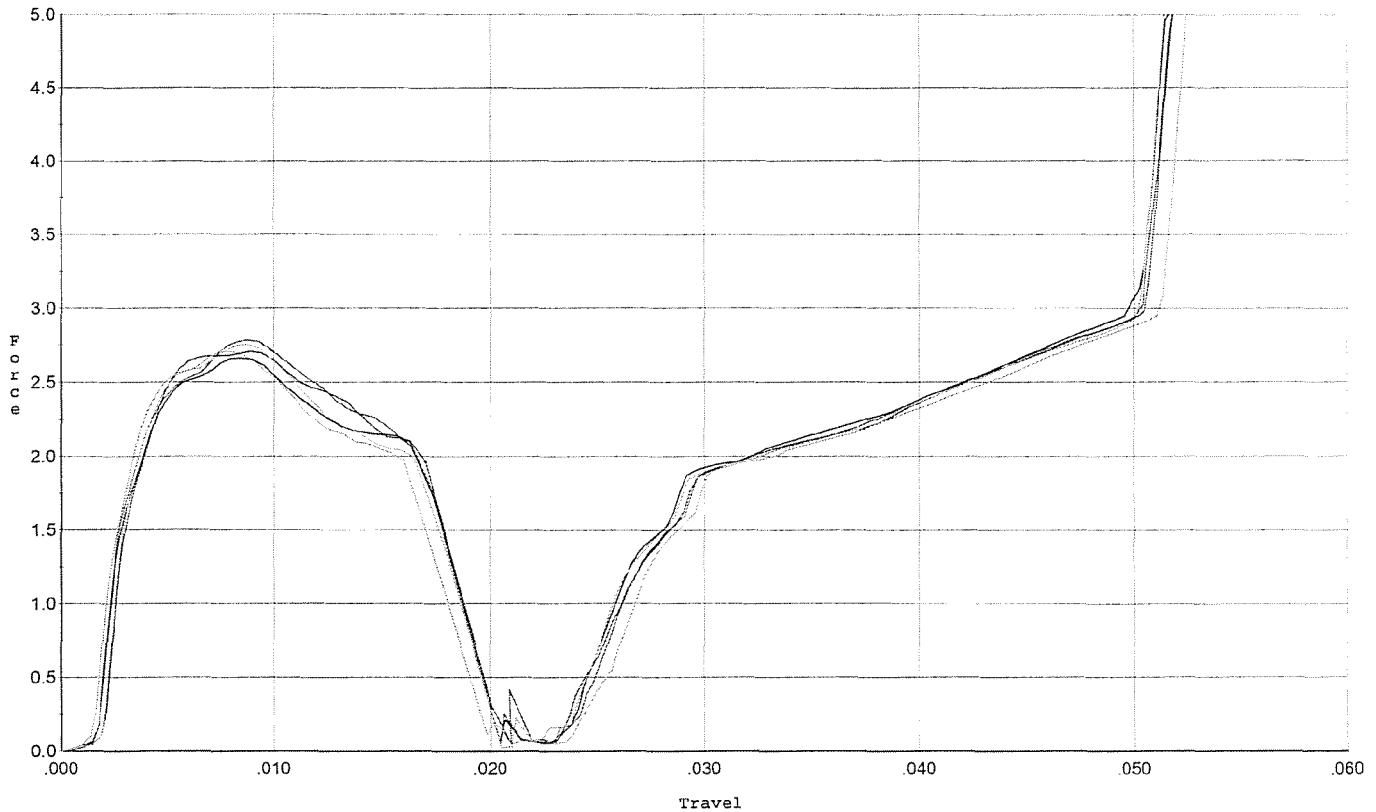
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.020	0.00	0.035	0.057		Set Trigger
2	4.259	0.019	0.00	0.035	0.055		Set Trigger
3	4.282	0.019	0.00	0.035	0.057		Set Trigger
4	4.361	0.019	0.00	0.035	0.056		Set Trigger
5	4.272	0.019	0.00	0.035	0.054		Set Trigger

A. 4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



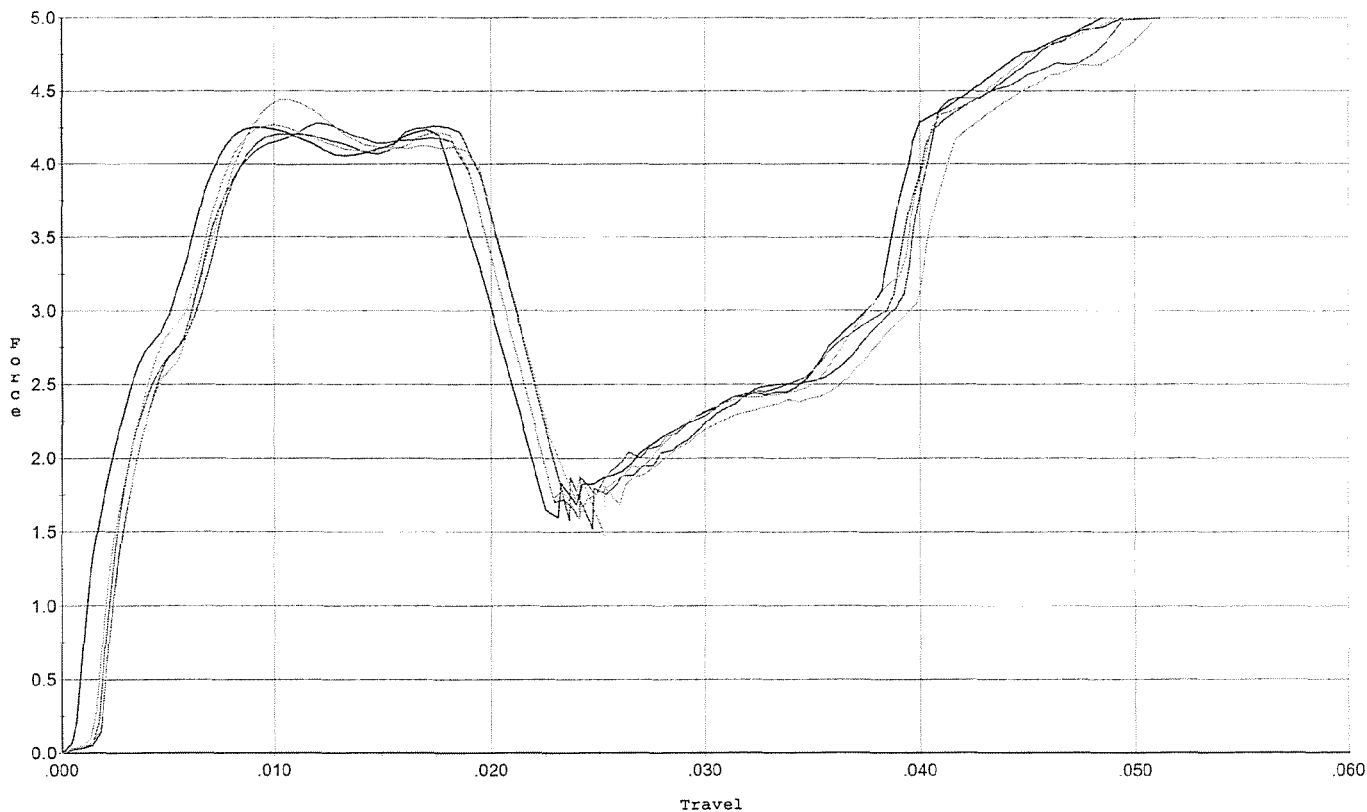
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.017	0.00	0.038	0.032		Set Trigger
2	2.664	0.017	0.00	0.038	0.033		Set Trigger
3	2.786	0.017	0.00	0.038	0.034		Set Trigger
4	2.755	0.018	0.00	0.039	0.033		Set Trigger
5	2.709	0.018	0.00	0.039	0.033		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.020	0.00	0.034	0.058		Set Trigger
2	4.249	0.020	0.00	0.034	0.061		Set Trigger
3	4.277	0.019	0.00	0.034	0.057		Set Trigger
4	4.264	0.019	0.00	0.034	0.057		Set Trigger
5	4.437	0.019	0.00	0.035	0.058		Set Trigger

A. 4.29