

G679 4496

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



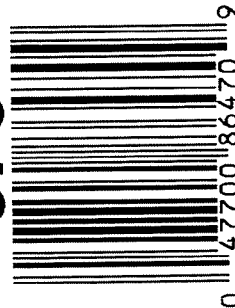
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794496

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66794496

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	
490	MAGNAFLUX BOLT		1/23/09	SP
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400072259

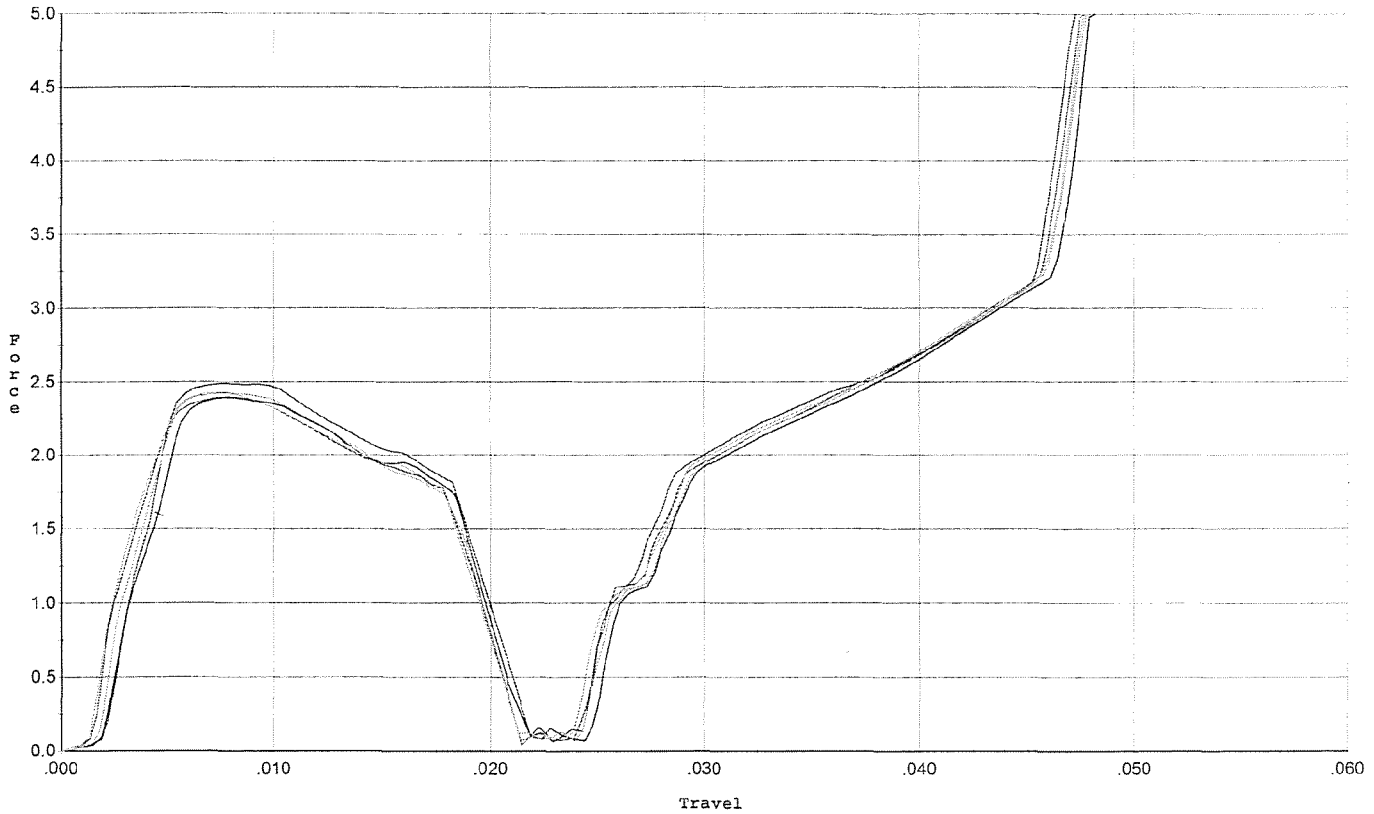
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	RD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-9-09	RD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	RD
	J) ASSEMBLE STOCK		2-4-09	RD
	K) ASSEMBLE SWIVEL STUDS		2-9-09	RD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-9-09	RD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>238</u> <u>242</u> <u>248</u> <u>250</u>	2-9-09	WN
	C) FUNCTION		2-9-09	RD
690	PACK		2-13-09	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



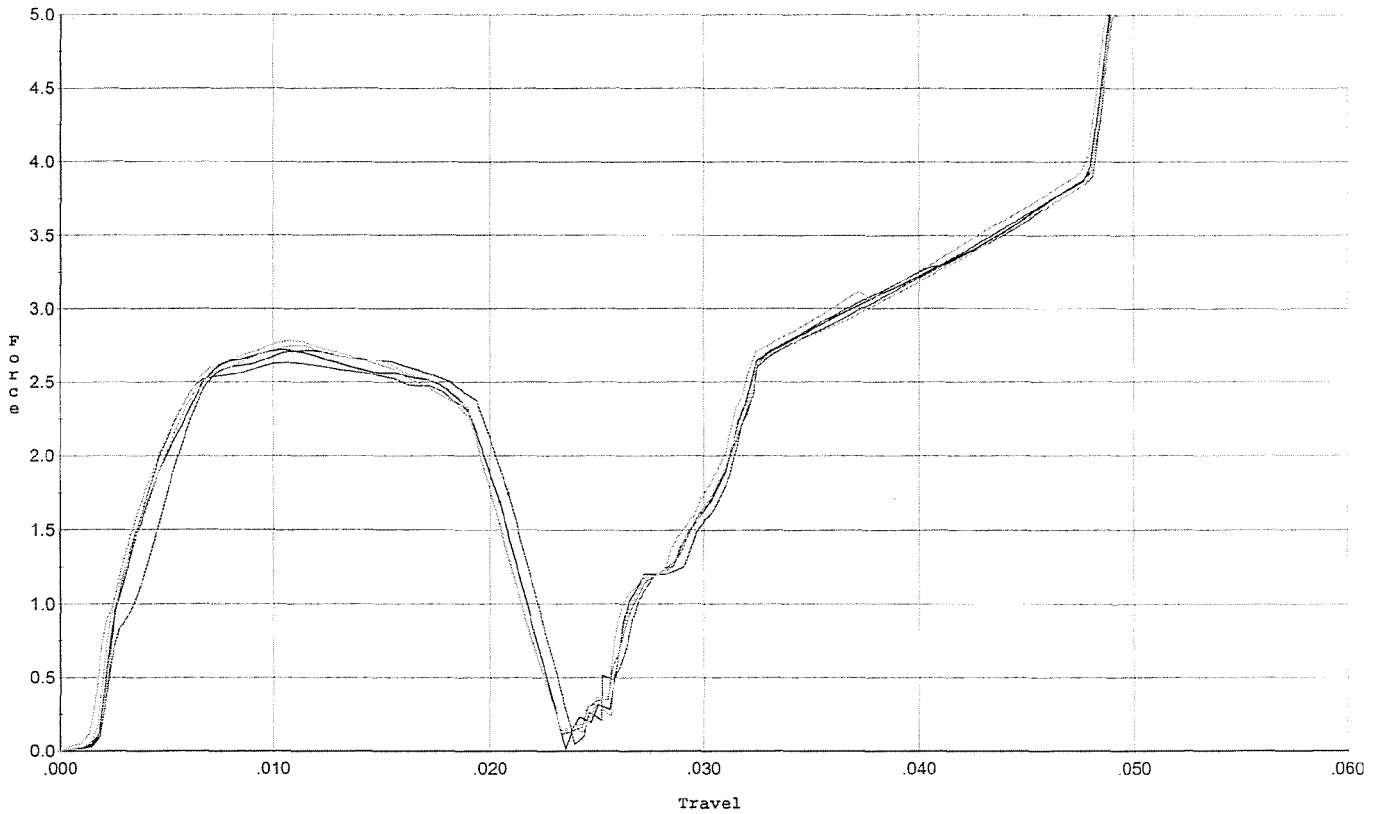
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.020	0.00	0.033	0.034		Set Trigger
2	2.396	0.018	0.00	0.034	0.030		Set Trigger
3	2.392	0.019	0.00	0.033	0.033		Set Trigger
4	2.422	0.019	0.00	0.033	0.032		Set Trigger
5	2.428	0.019	0.00	0.034	0.034		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



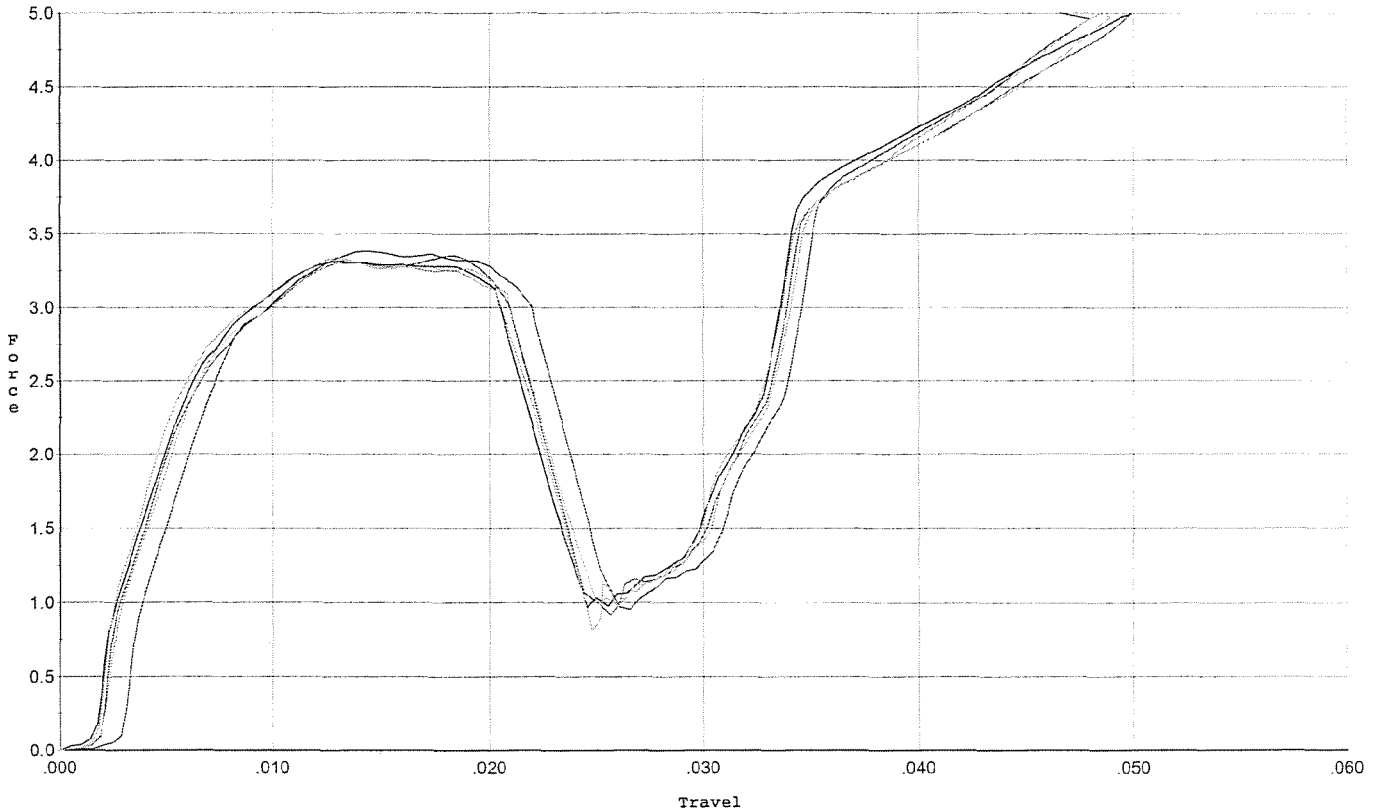
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.021	0.00	0.032	0.041		Set Trigger
2	2.718	0.020	0.00	0.032	0.040		Set Trigger
3	2.631	0.019	0.00	0.033	0.037		Set Trigger
4	2.781	0.019	0.00	0.033	0.039		Set Trigger
5	2.749	0.019	0.00	0.032	0.038		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



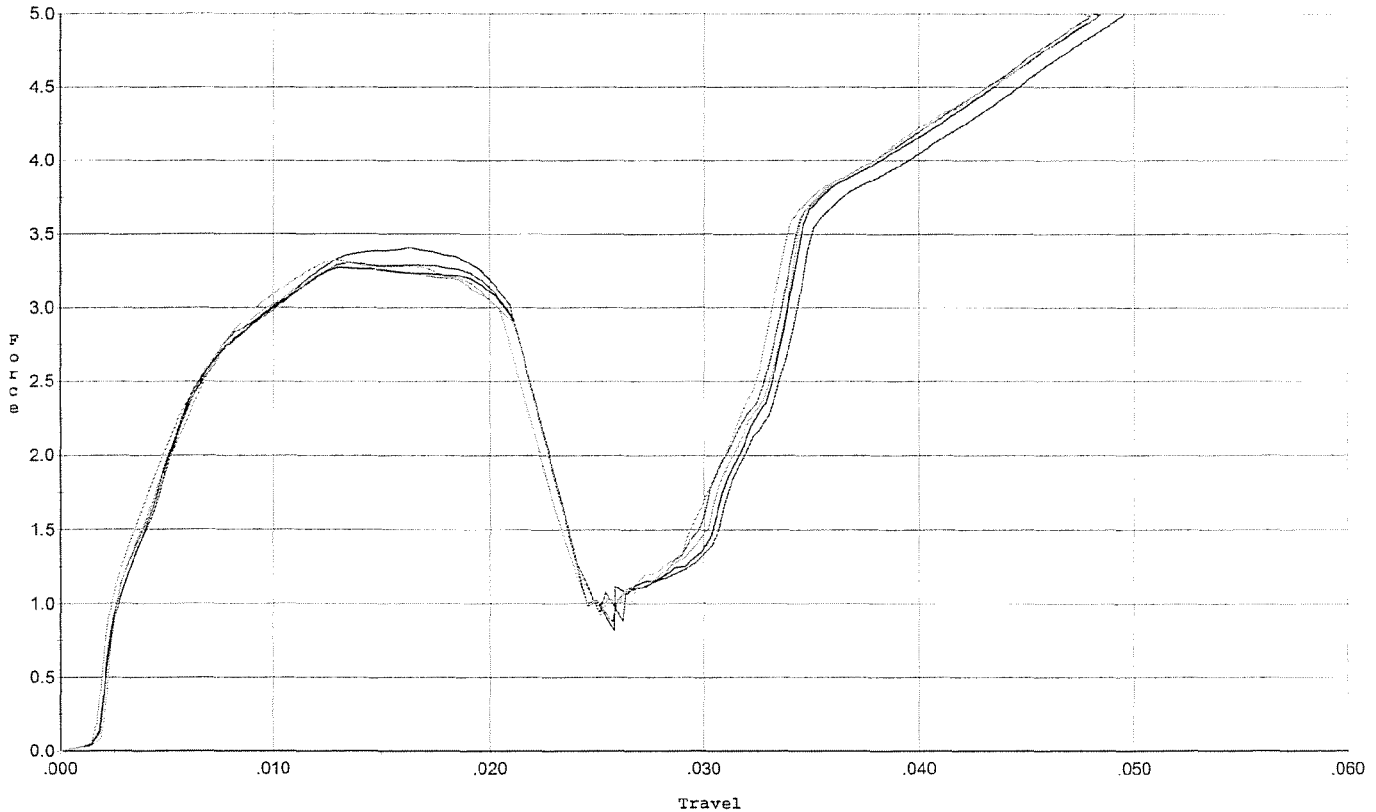
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.381	0.022	0.003	0.032	0.051		Set Trigger
2	3.316	0.020	0.00	0.032	0.048		Set Trigger
3	3.353	0.021	0.00	0.032	0.049		Set Trigger
4	3.318	0.021	0.00	0.032	0.049		Set Trigger
5	3.339	0.022	0.00	0.032	0.052		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 50 cycles+/- .75 lb



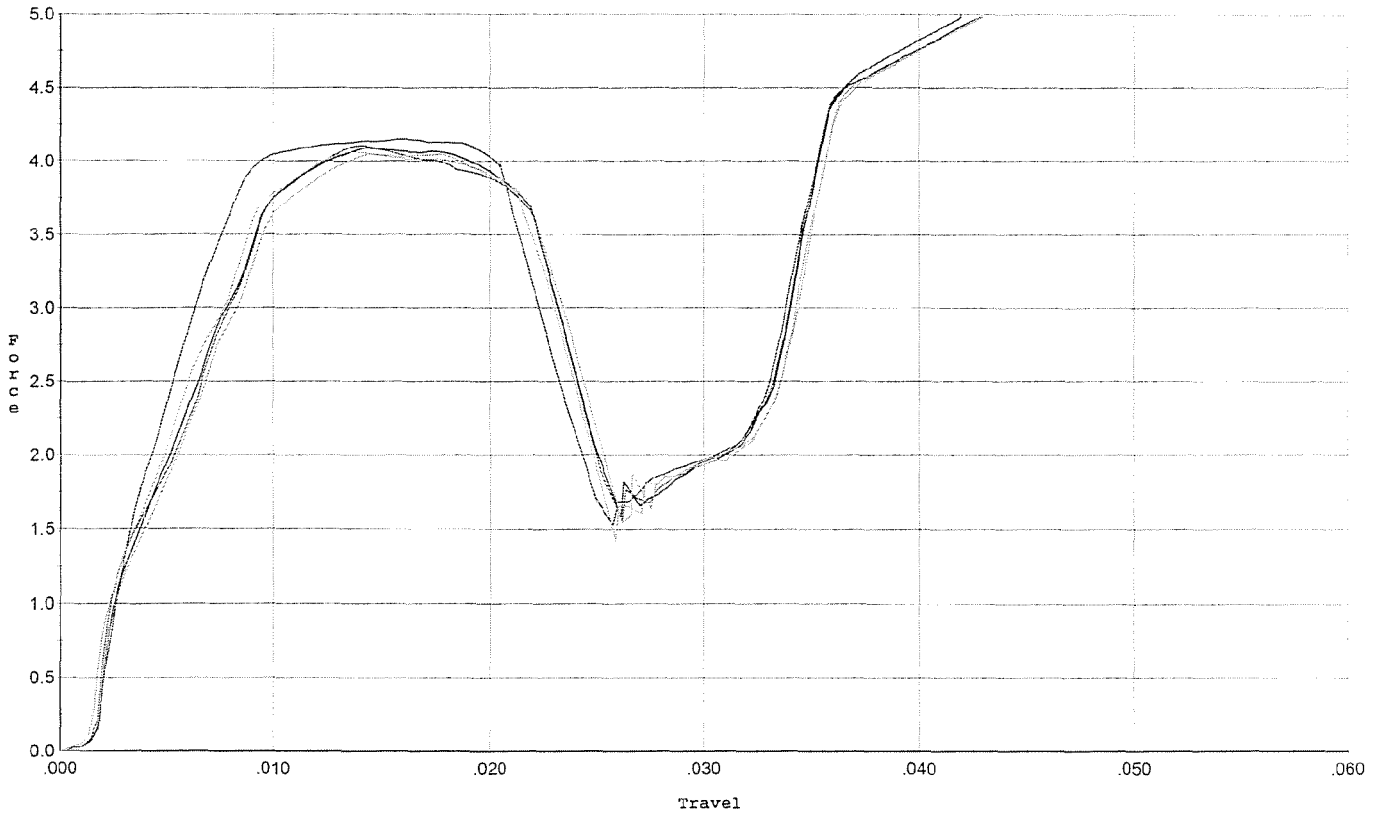
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.409	0.021	0.00	0.032	0.050		Set Trigger
2	3.274	0.021	0.00	0.032	0.049		Set Trigger
3	3.306	0.021	0.00	0.031	0.050		Set Trigger
4	3.326	0.020	0.00	0.032	0.048		Set Trigger
5	3.304	0.021	0.00	0.032	0.049		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.00 lbs ini +/- 1.0 lb



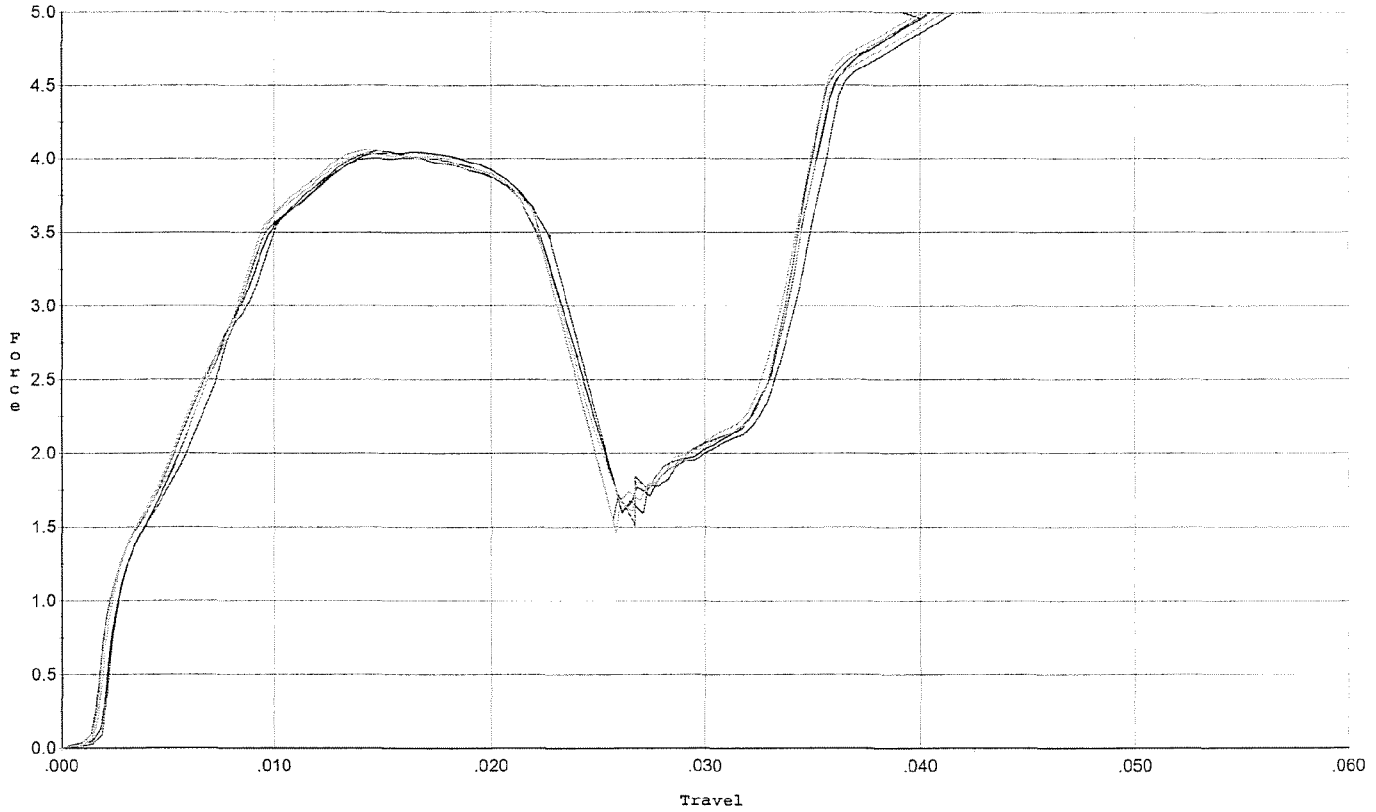
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.020	0.00	0.031	0.060		Set Trigger
2	4.089	0.022	0.00	0.031	0.062		Set Trigger
3	4.102	0.022	0.00	0.030	0.061		Set Trigger
4	4.061	0.023	0.00	0.031	0.064		Set Trigger
5	4.047	0.024	0.00	0.030	0.065		Set Trigger

A. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.00 lbs after 20 cycles+/- 1.0 lb



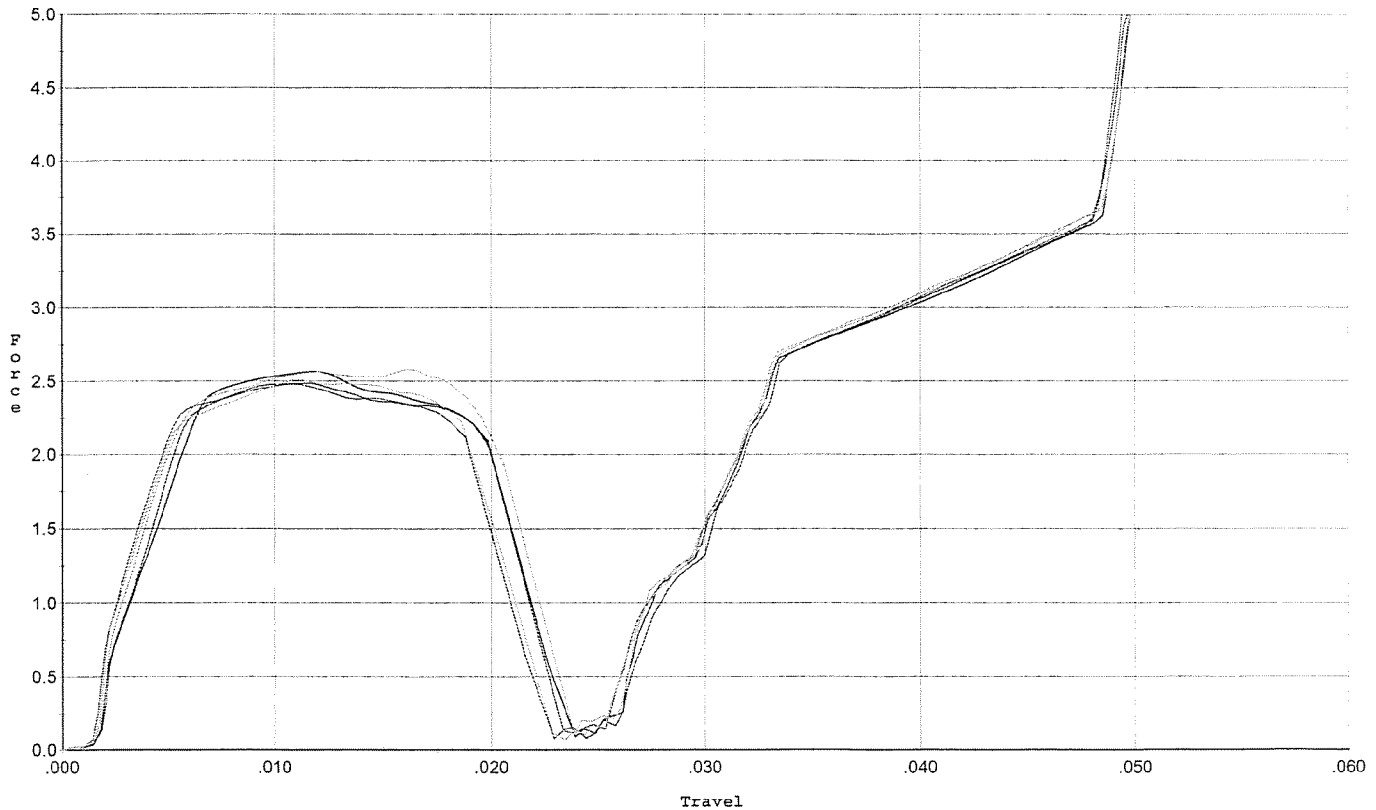
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.023	0.00	0.029	0.062		Set Trigger
2	4.043	0.024	0.00	0.029	0.066		Set Trigger
3	4.007	0.022	0.00	0.029	0.061		Set Trigger
4	4.038	0.022	0.00	0.029	0.062		Set Trigger
5	4.063	0.022	0.00	0.028	0.061		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



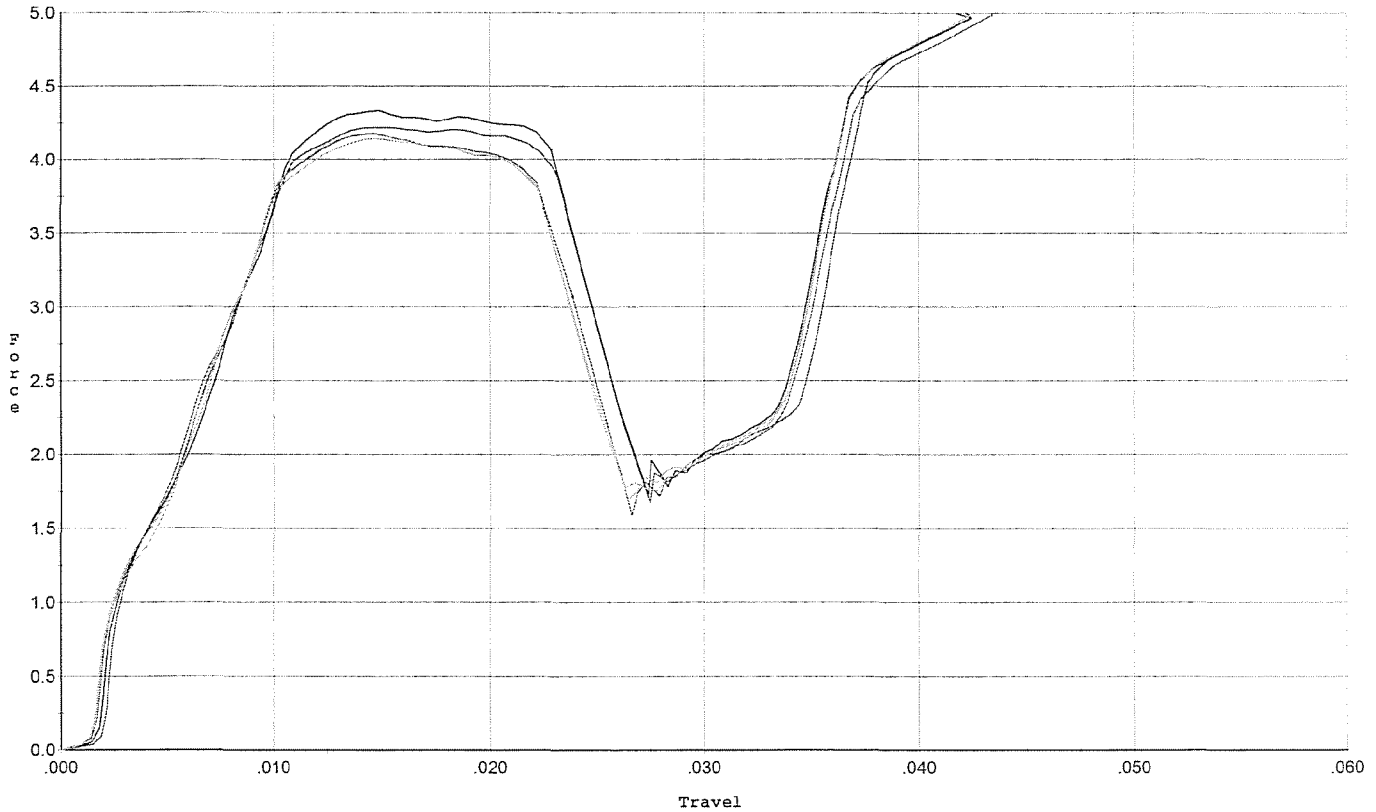
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.020	0.00	0.033	0.037		Set Trigger
2	2.564	0.020	0.00	0.033	0.037		Set Trigger
3	2.479	0.019	0.00	0.033	0.035		Set Trigger
4	2.511	0.021	0.00	0.033	0.038		Set Trigger
5	2.580	0.021	0.00	0.033	0.040		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.023	0.00	0.030	0.067		Set Trigger
2	4.333	0.023	0.00	0.030	0.067		Set Trigger
3	4.177	0.024	0.00	0.030	0.068		Set Trigger
4	4.144	0.022	0.00	0.031	0.063		Set Trigger
5	4.174	0.022	0.00	0.030	0.063		Set Trigger

A-4.21