

G6794498

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

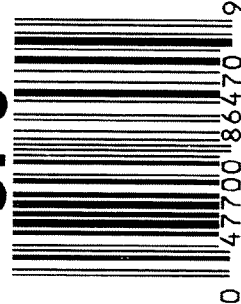
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794498

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794498

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/24/09	MR
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	RT
542	APPLY COATINGS (BARREL ACTION)		23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

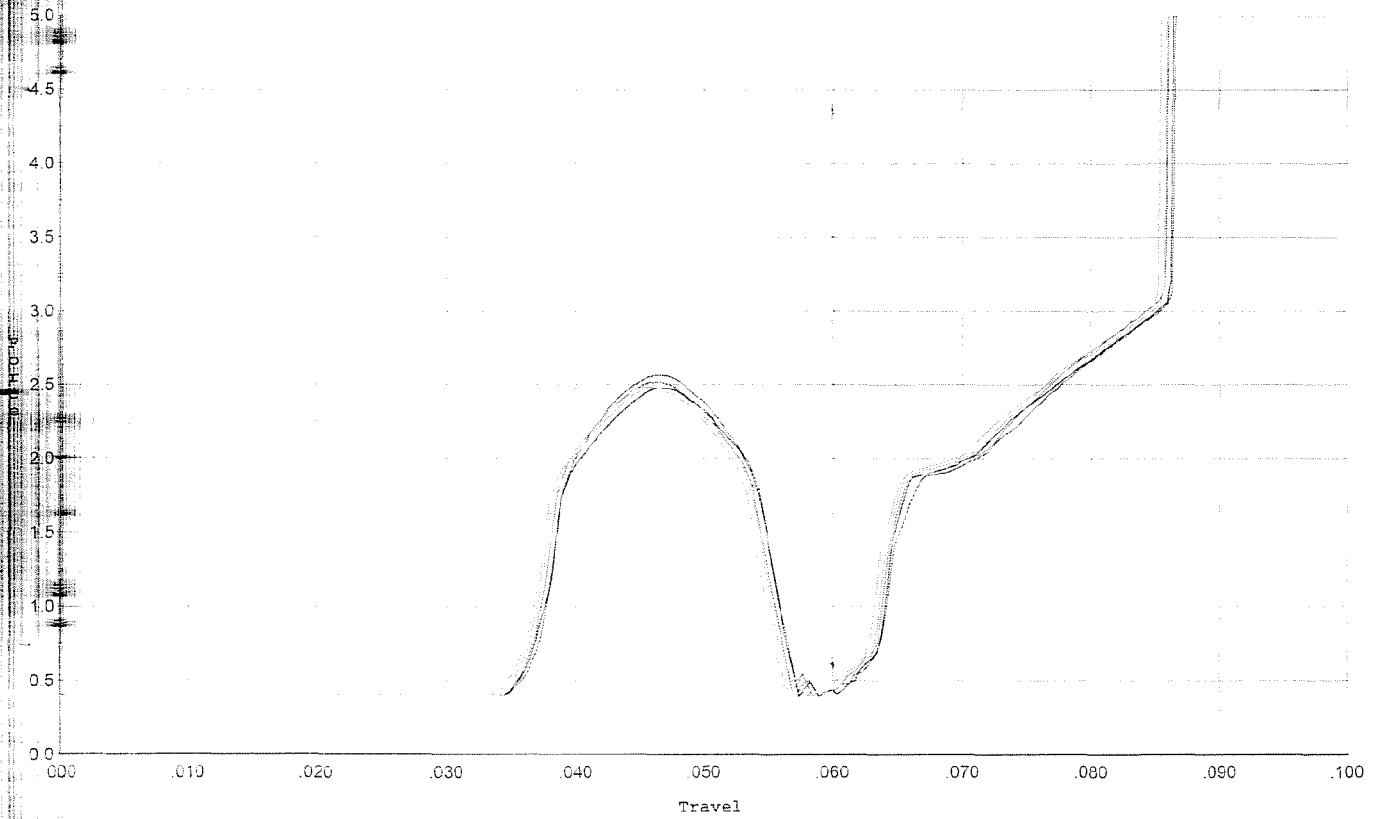
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6.5</u>	3-2-09	WZ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3</u> <u>3</u>	3-2-09	WZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	3-2-09	WZ
	J) ASSEMBLE STOCK		2-9-09	RP
	K) ASSEMBLE SWIVEL STUDS		3-2-09	WZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-26-09	WZ
670	FINAL INSPECTION A) HEADSPACE		3-2-09	WZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.52</u> <u>2.57</u> <u>2.54</u> <u>2.74</u>	2-23-09	WZ
	C) FUNCTION		3-2-09	WZ
690	PACK		3/5/09	Fuz

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 1/20/09 R.P.

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



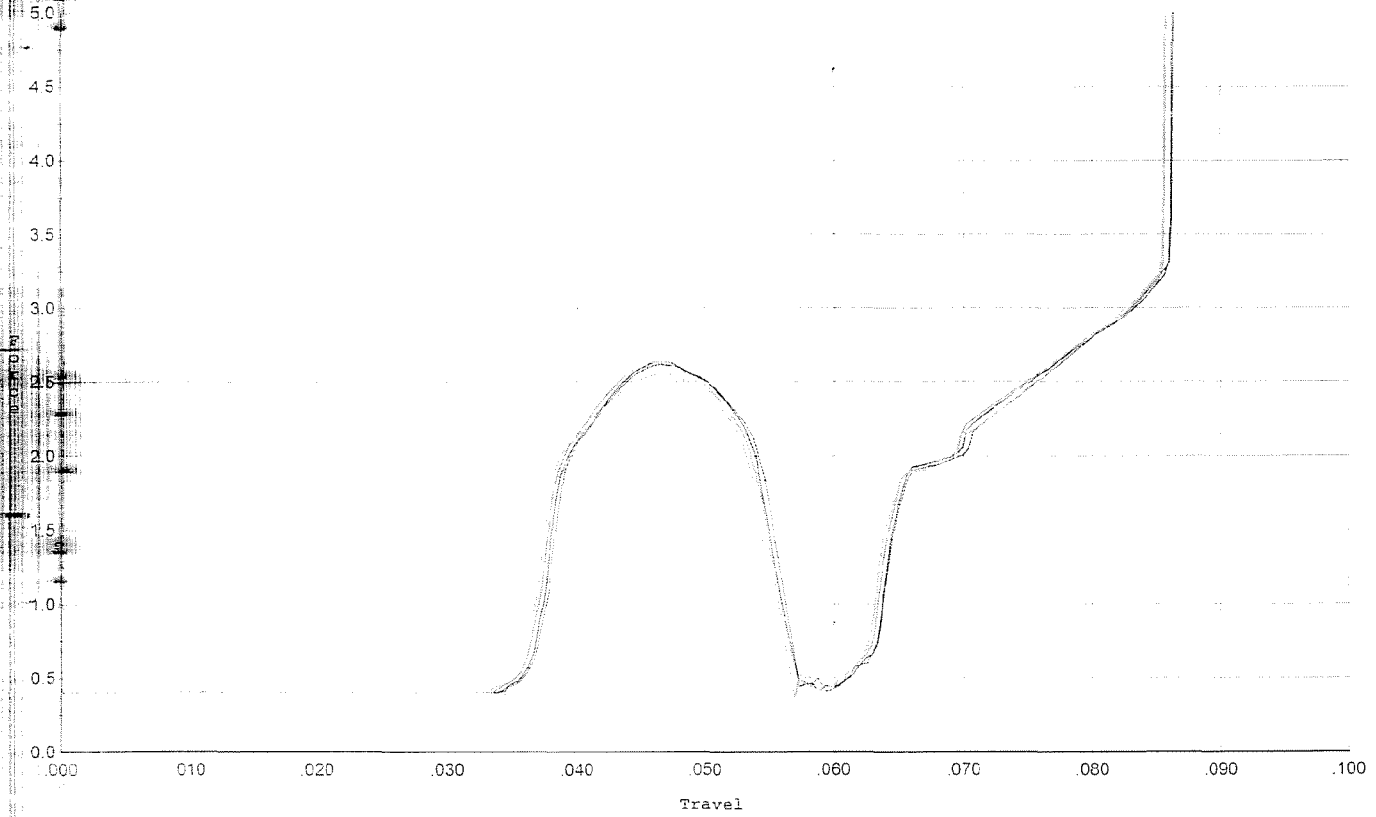
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.054	0.037	0.038	0.053		Set Trigger
2	2.474	0.054	0.035	0.037	0.052		Set Trigger
3	2.515	0.054	0.036	0.037	0.052		Set Trigger
4	2.477	0.054	0.036	0.037	0.052		Set Trigger
5	2.483	0.053	0.035	0.037	0.052		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



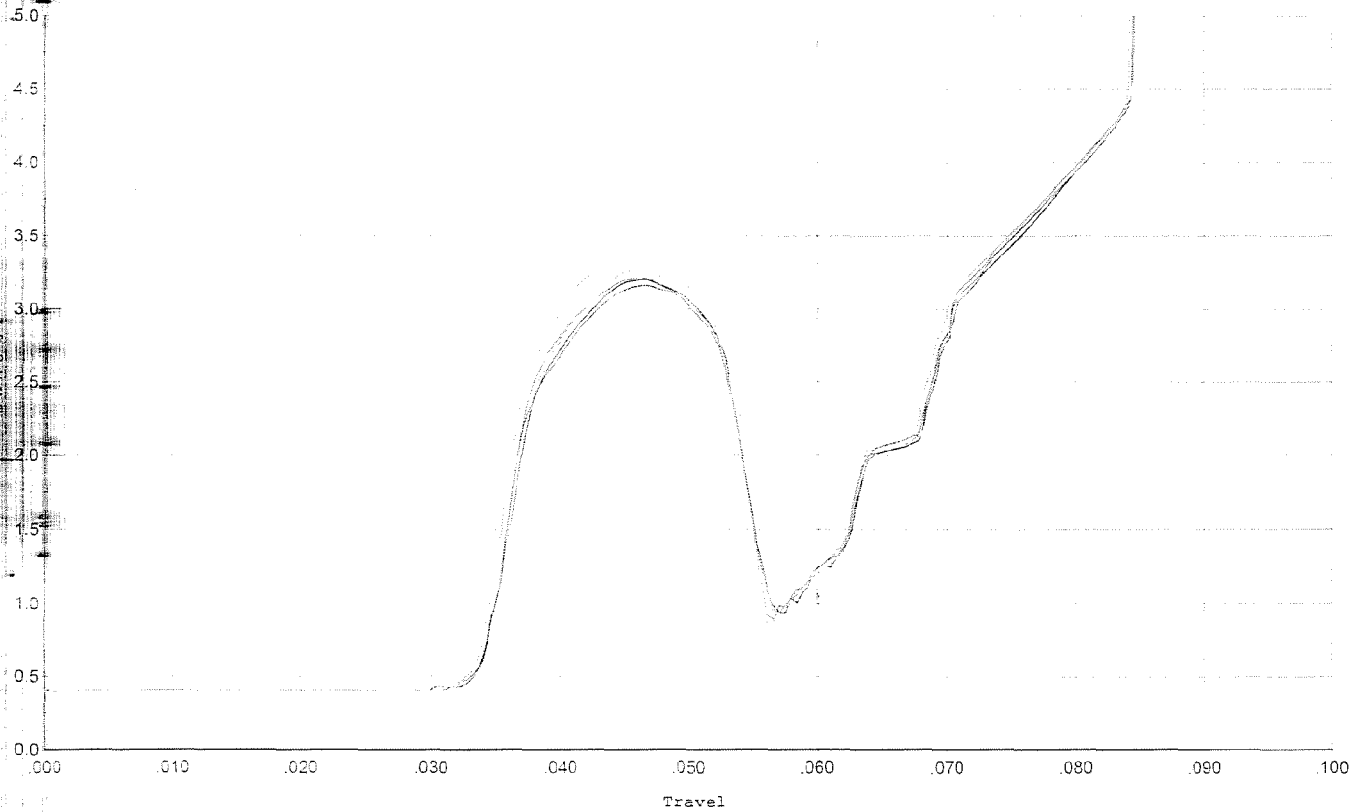
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.055	0.037	0.037	0.055		Set Trigger
2	2.633	0.054	0.037	0.037	0.055		Set Trigger
3	2.633	0.054	0.036	0.037	0.055		Set Trigger
4	2.636	0.054	0.036	0.037	0.054		Set Trigger
5	2.554	0.054	0.036	0.037	0.055		Set Trigger

Aug 26/

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



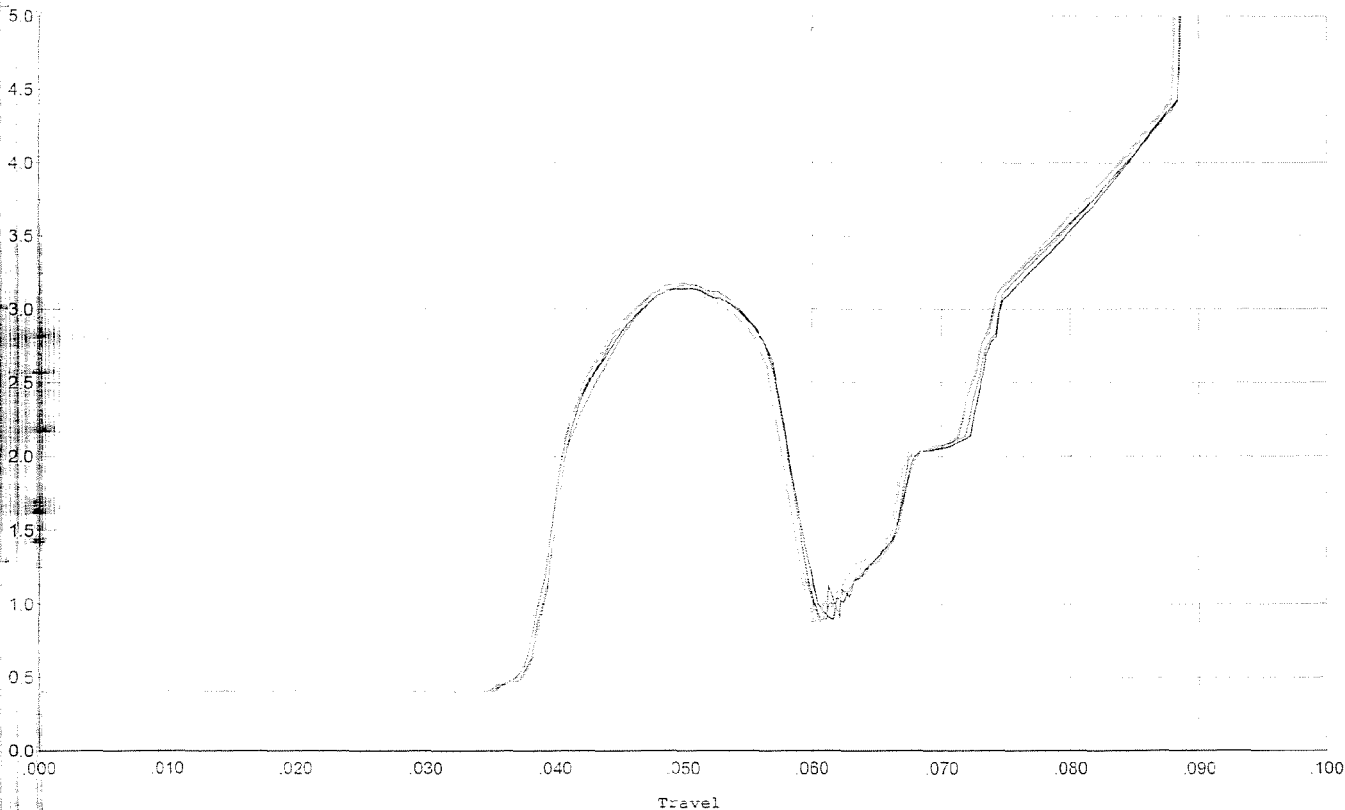
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.053	0.034	0.035	0.066		Set Trigger
2	3.204	0.053	0.034	0.035	0.066		Set Trigger
3	3.213	0.053	0.034	0.035	0.066		Set Trigger
4	3.265	0.054	0.034	0.035	0.068		Set Trigger
5	3.396	0.053	0.034	0.035	0.069		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



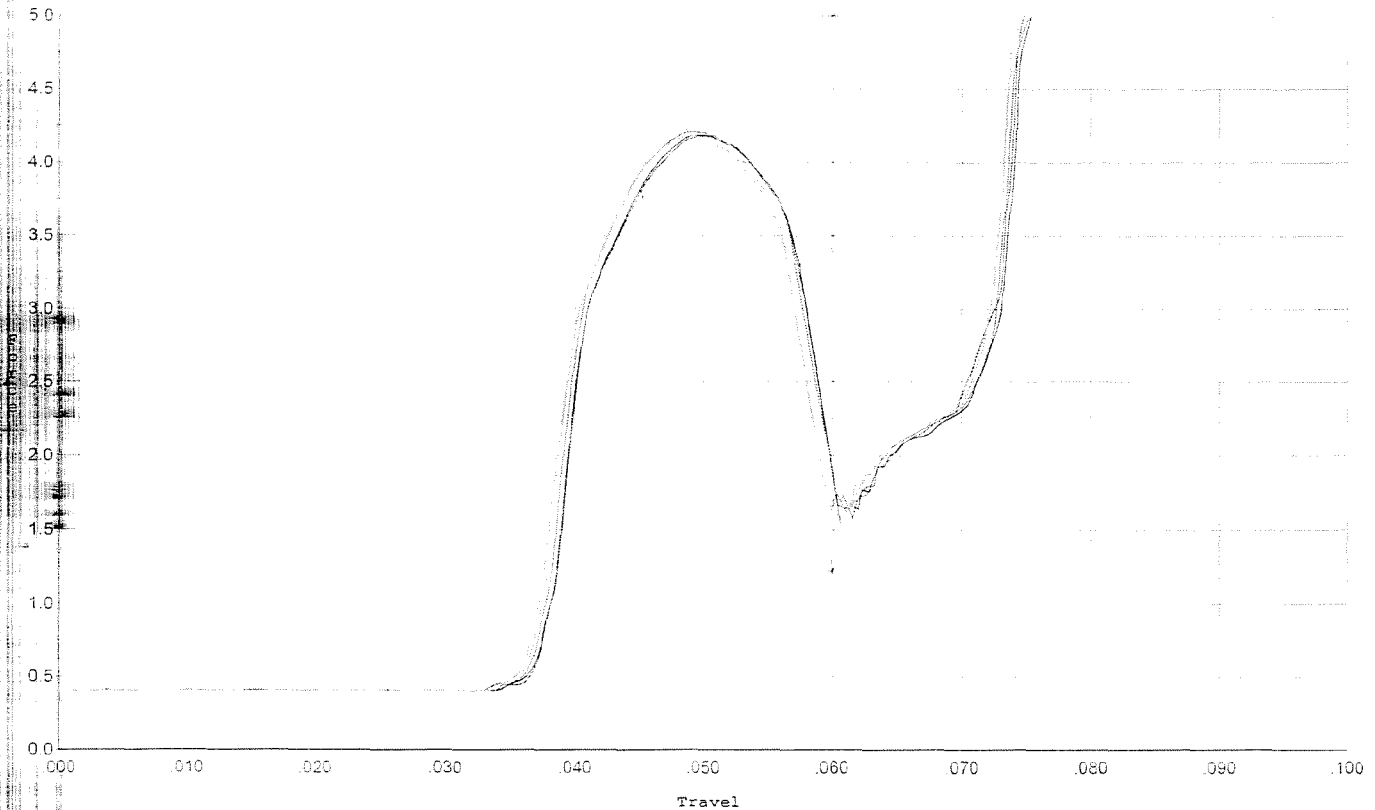
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.057	0.038	0.036	0.068		Set Trigger
2	3.138	0.057	0.038	0.036	0.067		Set Trigger
3	3.161	0.057	0.038	0.036	0.067		Set Trigger
4	3.131	0.057	0.037	0.036	0.066		Set Trigger
5	3.183	0.057	0.038	0.036	0.066		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



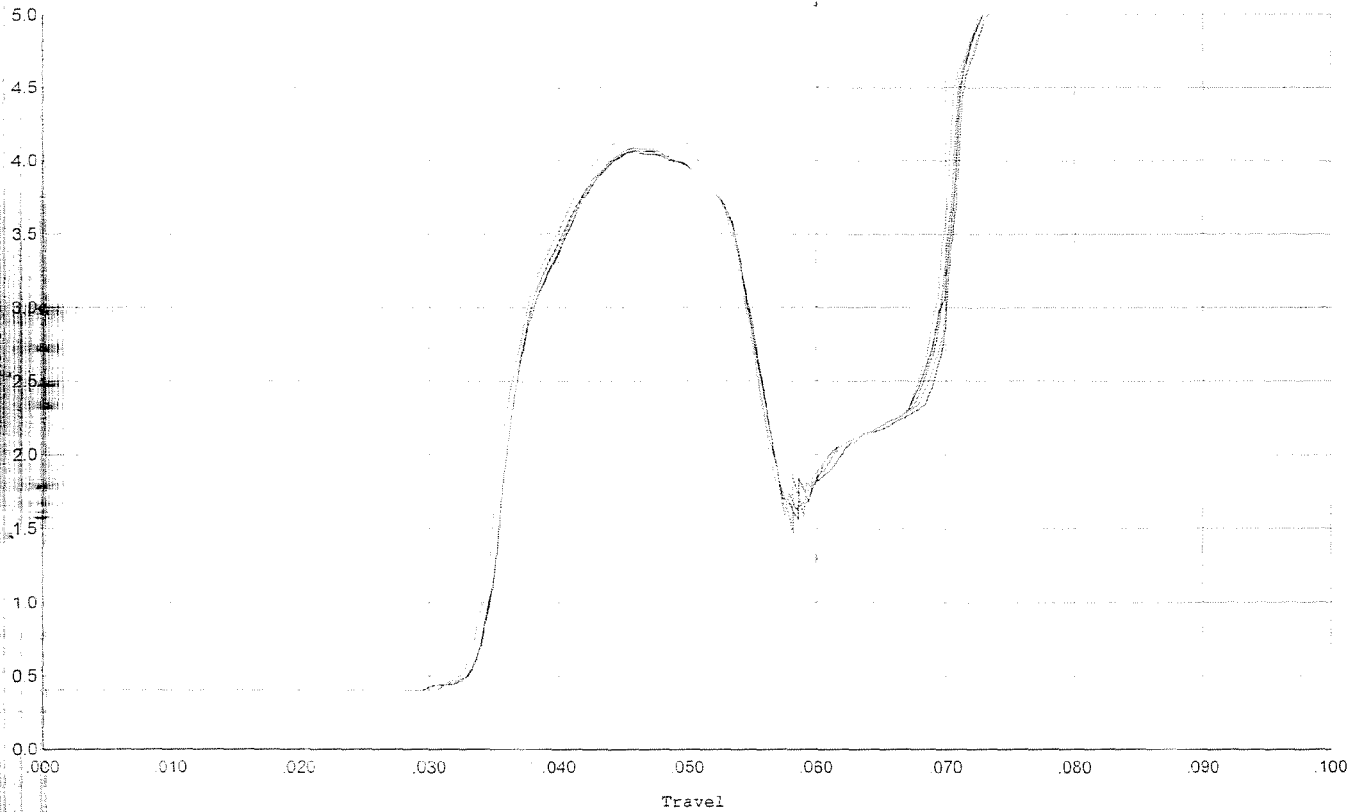
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.058	0.037	0.024	0.087		Set Trigger
2	4.188	0.057	0.037	0.025	0.087		Set Trigger
3	4.210	0.057	0.037	0.026	0.086		Set Trigger
4	4.231	0.056	0.037	0.035	0.085		Set Trigger
5	4.183	0.056	0.036	0.035	0.086		Set Trigger

AVG 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



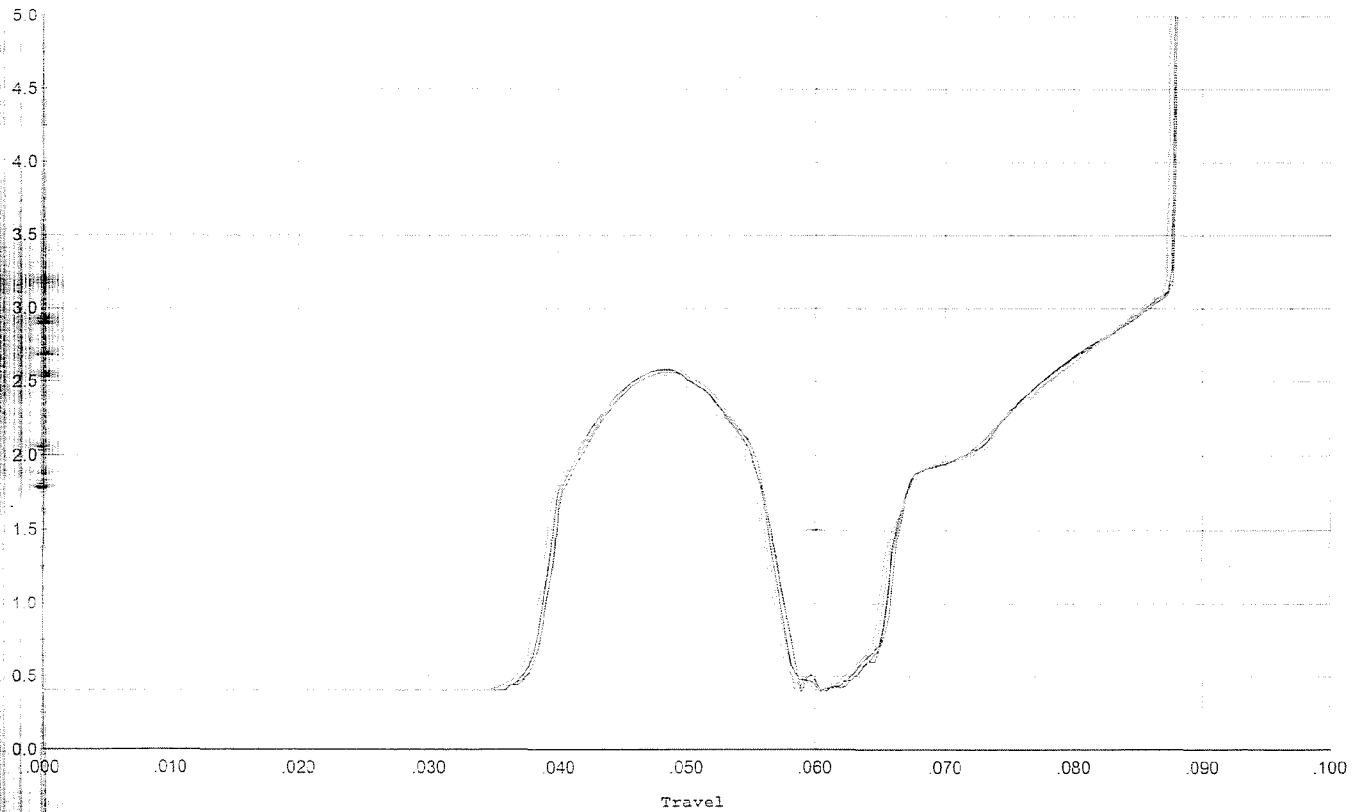
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.055	0.033	0.034	0.086		Set Trigger
2	4.063	0.054	0.034	0.034	0.083		Set Trigger
3	4.083	0.054	0.034	0.034	0.083		Set Trigger
4	4.072	0.054	0.034	0.034	0.083		Set Trigger
5	4.261	0.054	0.033	0.034	0.086		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



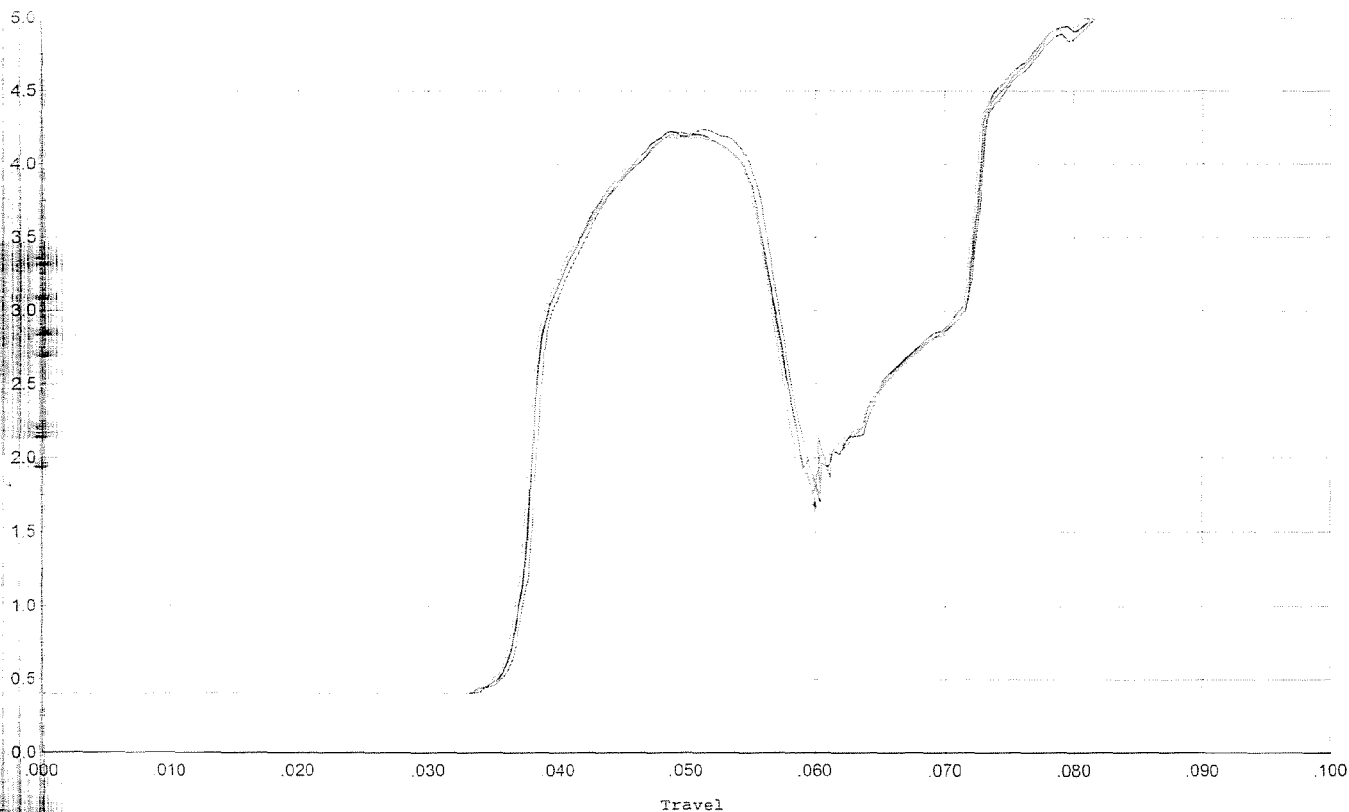
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.057	0.038	0.038	0.055		Set Trigger
2	2.580	0.056	0.038	0.038	0.055		Set Trigger
3	2.585	0.056	0.038	0.038	0.054		Set Trigger
4	2.550	0.057	0.038	0.038	0.055		Set Trigger
5	2.540	0.055	0.037	0.038	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.056	0.036	0.034	0.087		Set Trigger
2	4.219	0.057	0.036	0.034	0.089		Set Trigger
3	4.197	0.055	0.036	0.035	0.085		Set Trigger
4	4.189	0.056	0.036	0.034	0.087		Set Trigger
5	4.200	0.055	0.036	0.034	0.086		Set Trigger

Avg 4.20