

G6794503

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



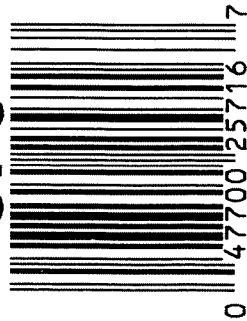
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6794503

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794503

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	10-28-08	RSN
475	DRILL AND TAP SIGHT HOLES	2006	10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/29/08	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-30	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-5-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

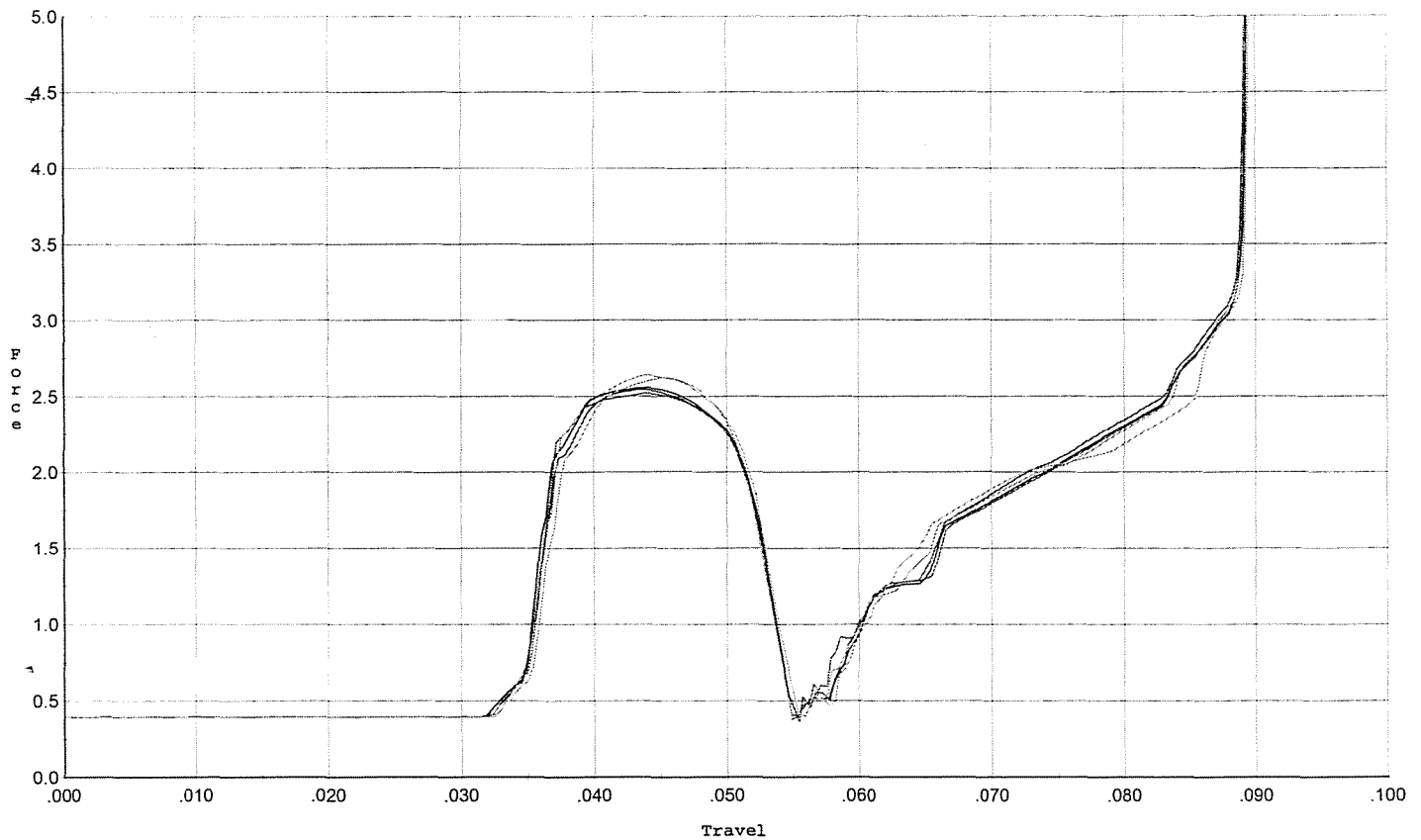
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	11-13-08	R.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-13-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	R.D.
	J) ASSEMBLE STOCK		11-5-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		11-13-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-6-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-6-08	R.D.
670	FINAL INSPECTION A) HEADSPACE		11-13-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.17</u> <u>2.19</u> <u>2.16</u> <u>2.18</u>	11-6-08	TC
	C) FUNCTION		11-13-08	R.D.
690	PACK		11/17/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



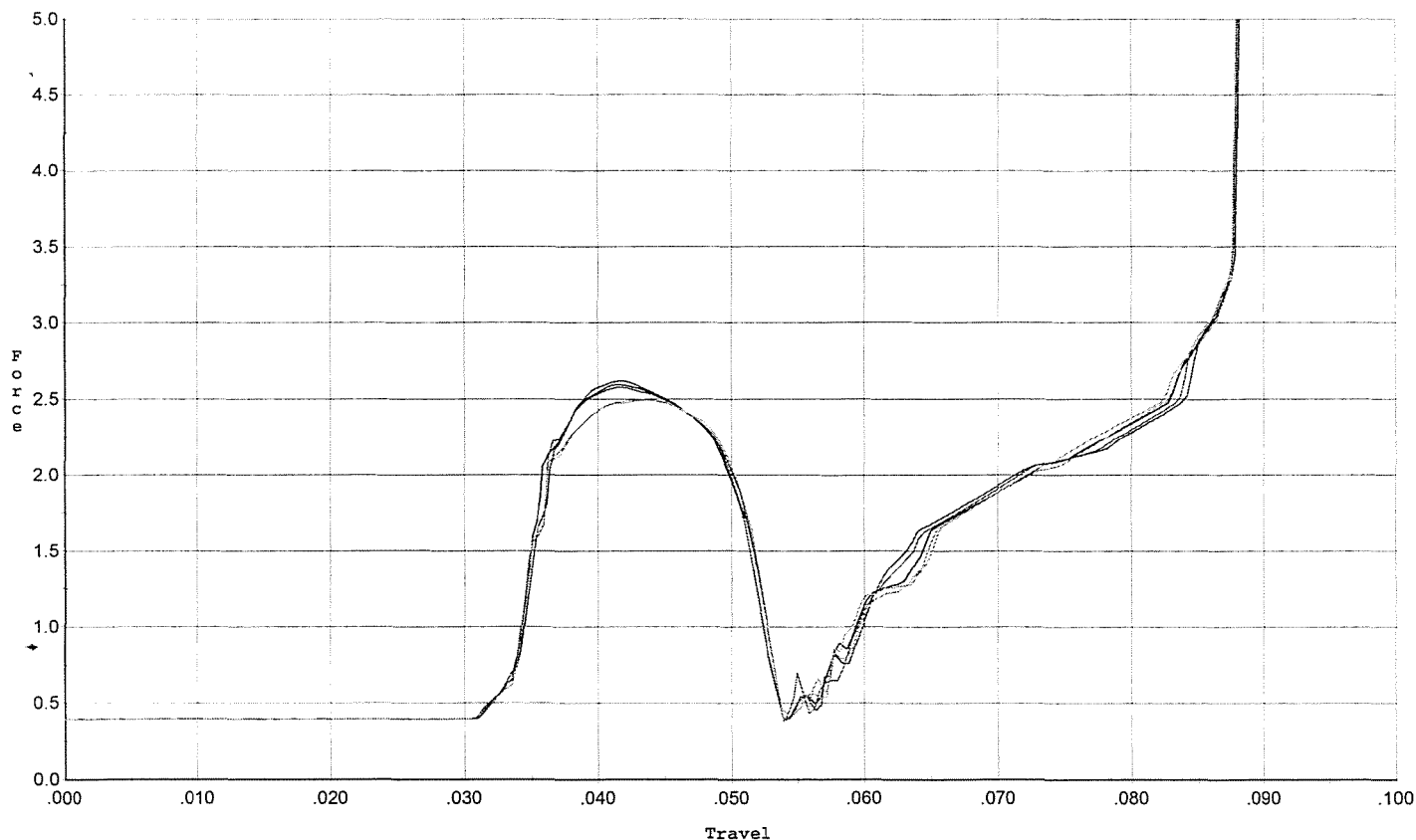
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.052	0.033	0.040	0.053		Set Trigger
2	2.556	0.053	0.032	0.040	0.054		Set Trigger
3	2.520	0.053	0.035	0.040	0.054		Set Trigger
4	2.623	0.052	0.035	0.040	0.053		Set Trigger
5	2.639	0.053	0.033	0.040	0.055		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



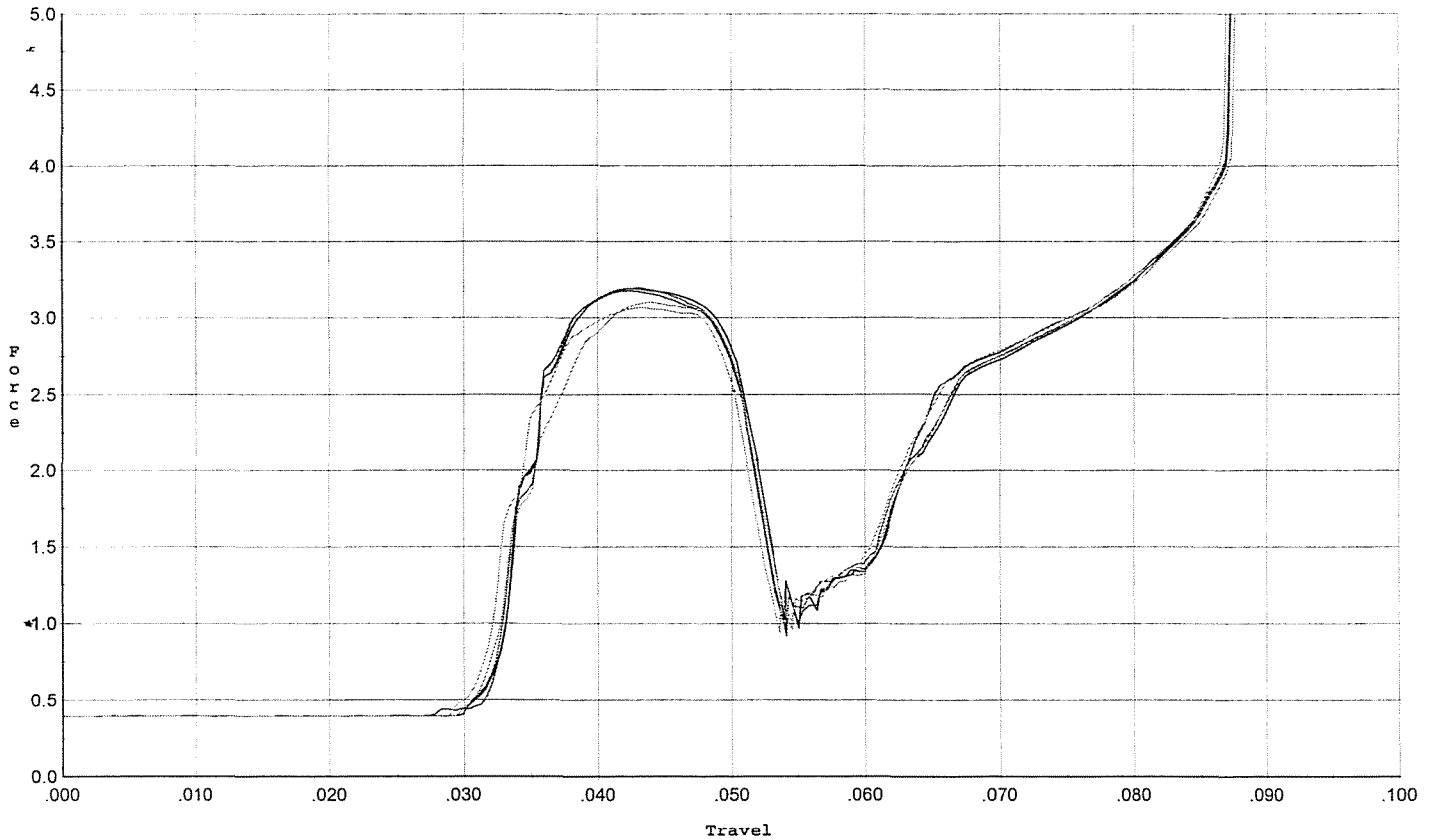
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.052	0.033	0.040	0.053		Set Trigger
2	2.593	0.051	0.033	0.041	0.052		Set Trigger
3	2.579	0.051	0.031	0.040	0.052		Set Trigger
4	2.496	0.052	0.034	0.040	0.052		Set Trigger
5	2.500	0.052	0.034	0.040	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



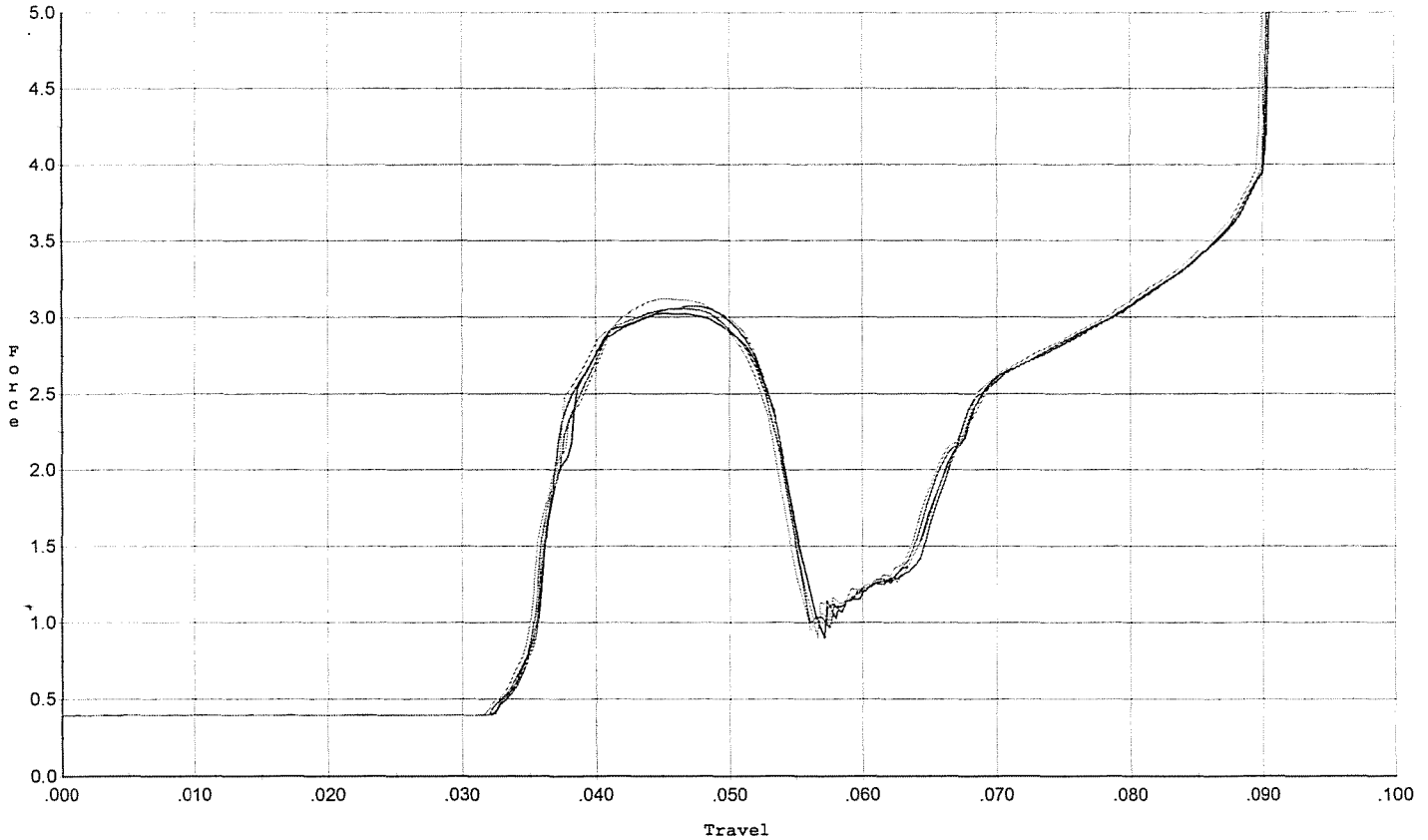
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.051	0.032	0.038	0.064		Set Trigger
2	3.197	0.052	0.030	0.038	0.066		Set Trigger
3	3.193	0.051	0.032	0.038	0.064		Set Trigger
4	3.064	0.050	0.031	0.038	0.063		Set Trigger
5	3.105	0.051	0.031	0.038	0.062		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



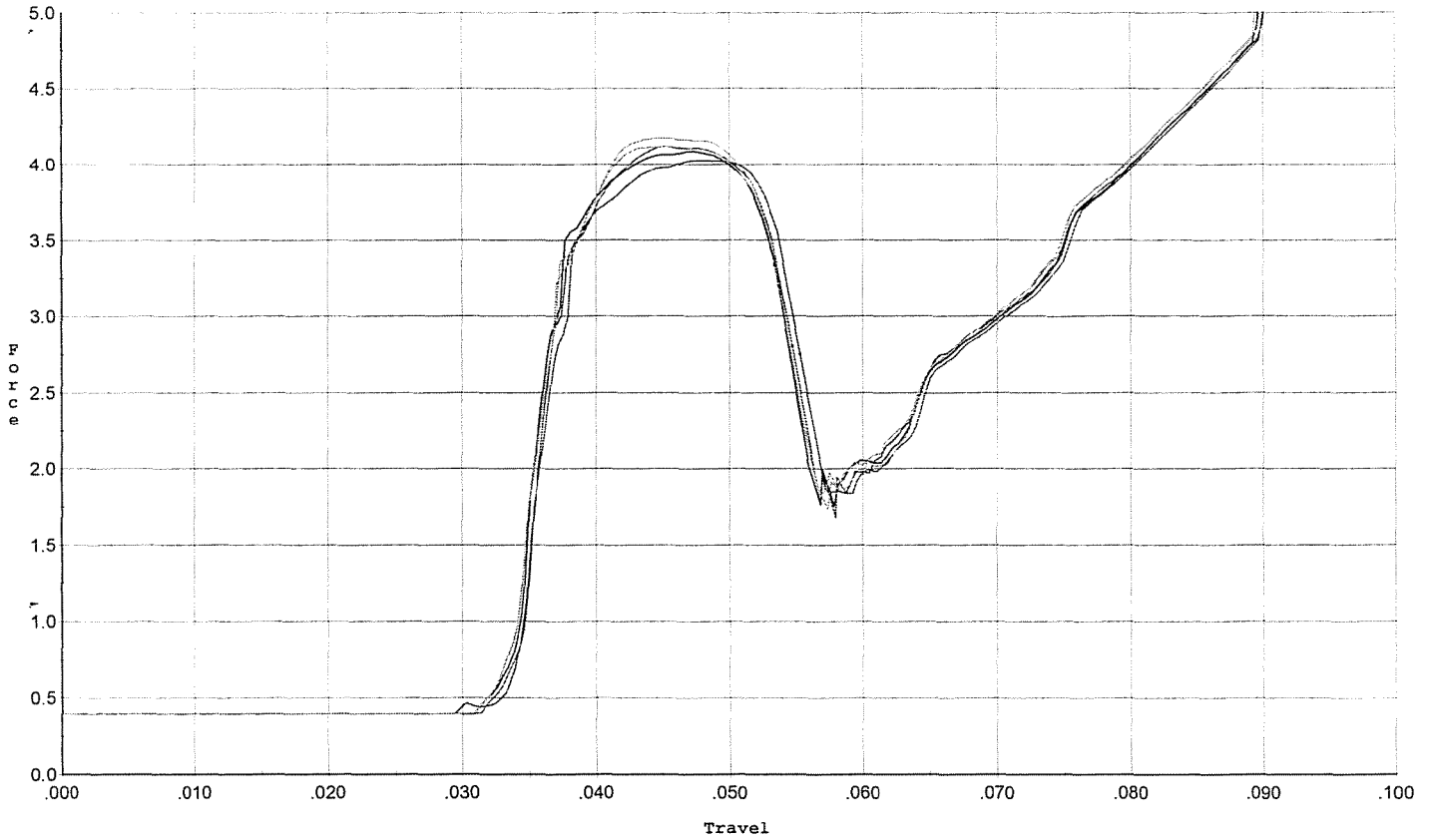
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.053	0.033	0.039	0.064		Set Trigger
2	3.023	0.053	0.033	0.039	0.063		Set Trigger
3	3.052	0.054	0.032	0.039	0.064		Set Trigger
4	3.059	0.053	0.034	0.039	0.064		Set Trigger
5	3.123	0.053	0.033	0.039	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



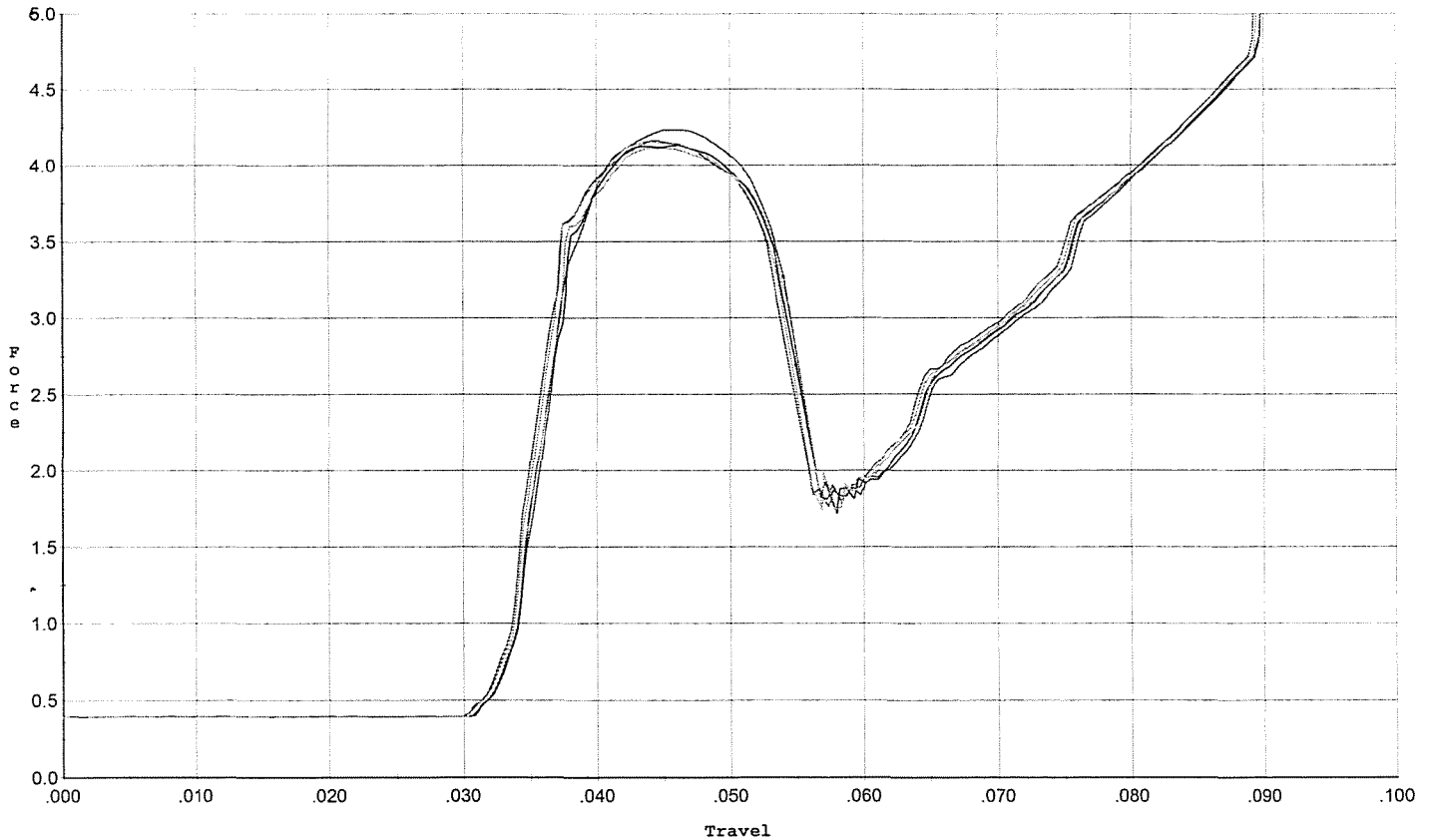
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.055	0.034	0.036	0.088		Set Trigger
2	4.087	0.053	0.033	0.037	0.085		Set Trigger
3	4.121	0.055	0.032	0.037	0.086		Set Trigger
4	4.118	0.053	0.033	0.036	0.085		Set Trigger
5	4.172	0.053	0.033	0.037	0.086		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



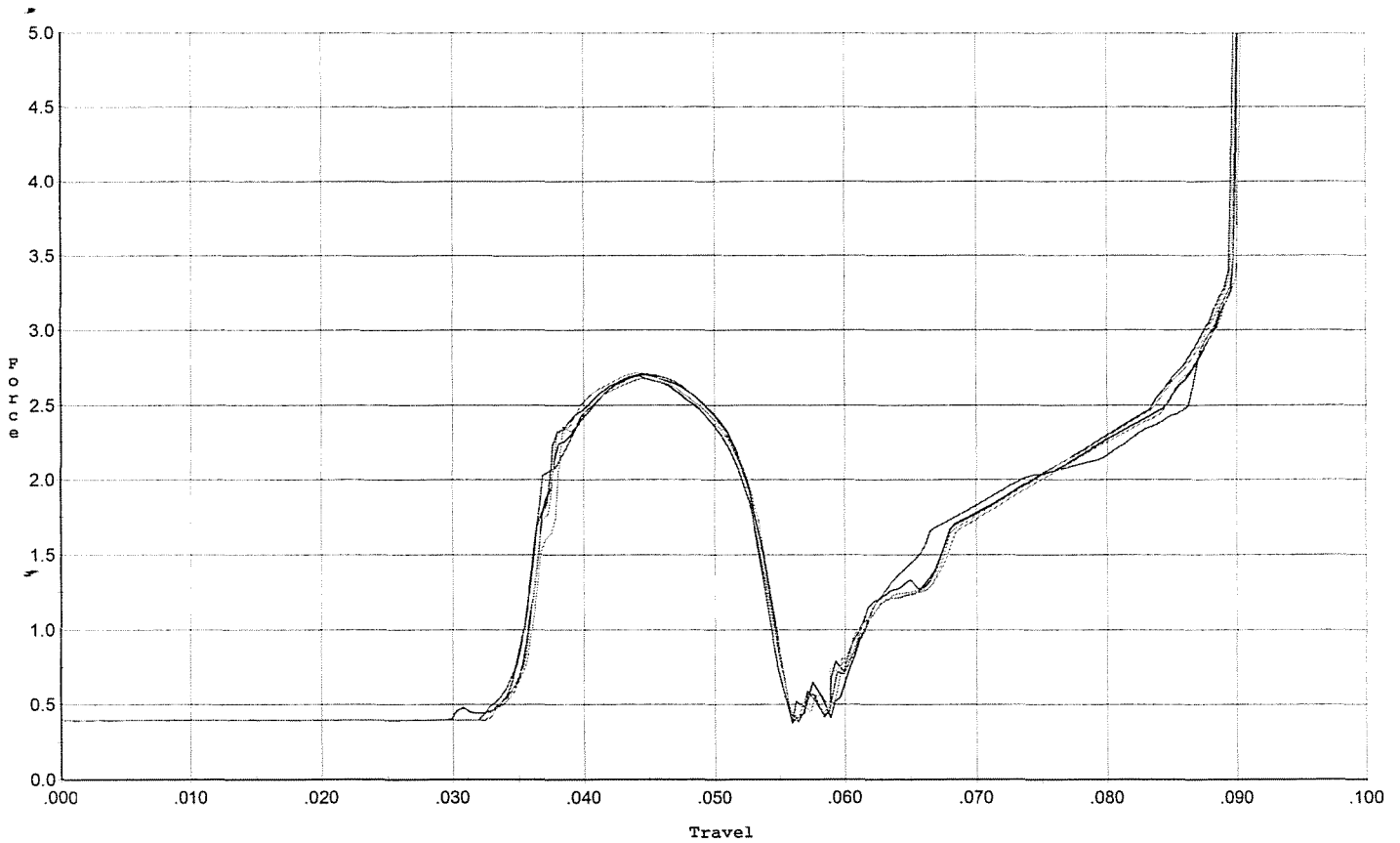
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.054	0.033	0.037	0.088		Set Trigger
2	4.129	0.055	0.031	0.037	0.088		Set Trigger
3	4.161	0.053	0.032	0.037	0.085		Set Trigger
4	4.155	0.053	0.031	0.036	0.087		Set Trigger
5	4.111	0.054	0.033	0.037	0.087		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



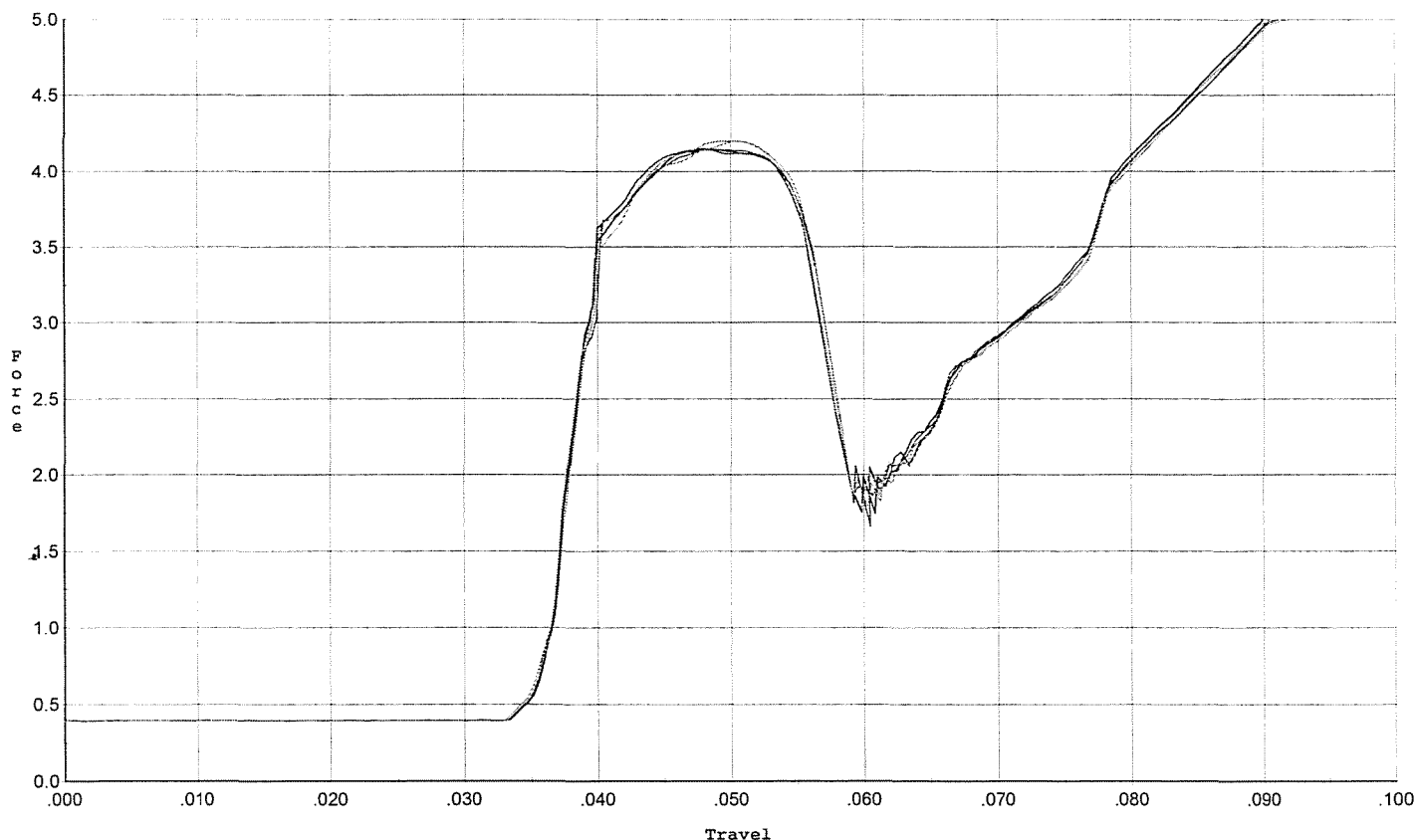
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.695	0.053	0.034	0.040	0.056		Set Trigger
2	2.707	0.054	0.035	0.040	0.057		Set Trigger
3	2.703	0.053	0.034	0.040	0.056		Set Trigger
4	2.715	0.054	0.035	0.040	0.057		Set Trigger
5	2.679	0.053	0.033	0.040	0.056		Set Trigger

AVG 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.056	0.035	0.037	0.090		Set Trigger
2	4.148	0.055	0.035	0.038	0.087		Set Trigger
3	4.142	0.055	0.035	0.037	0.087		Set Trigger
4	4.196	0.055	0.035	0.037	0.087		Set Trigger
5	4.199	0.056	0.035	0.037	0.089		Set Trigger

Avg 4.16