

G6794506

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



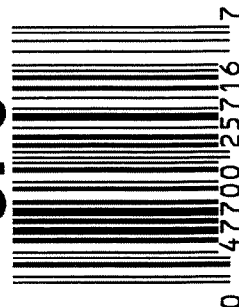
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794506

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794506

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	PG
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-9-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

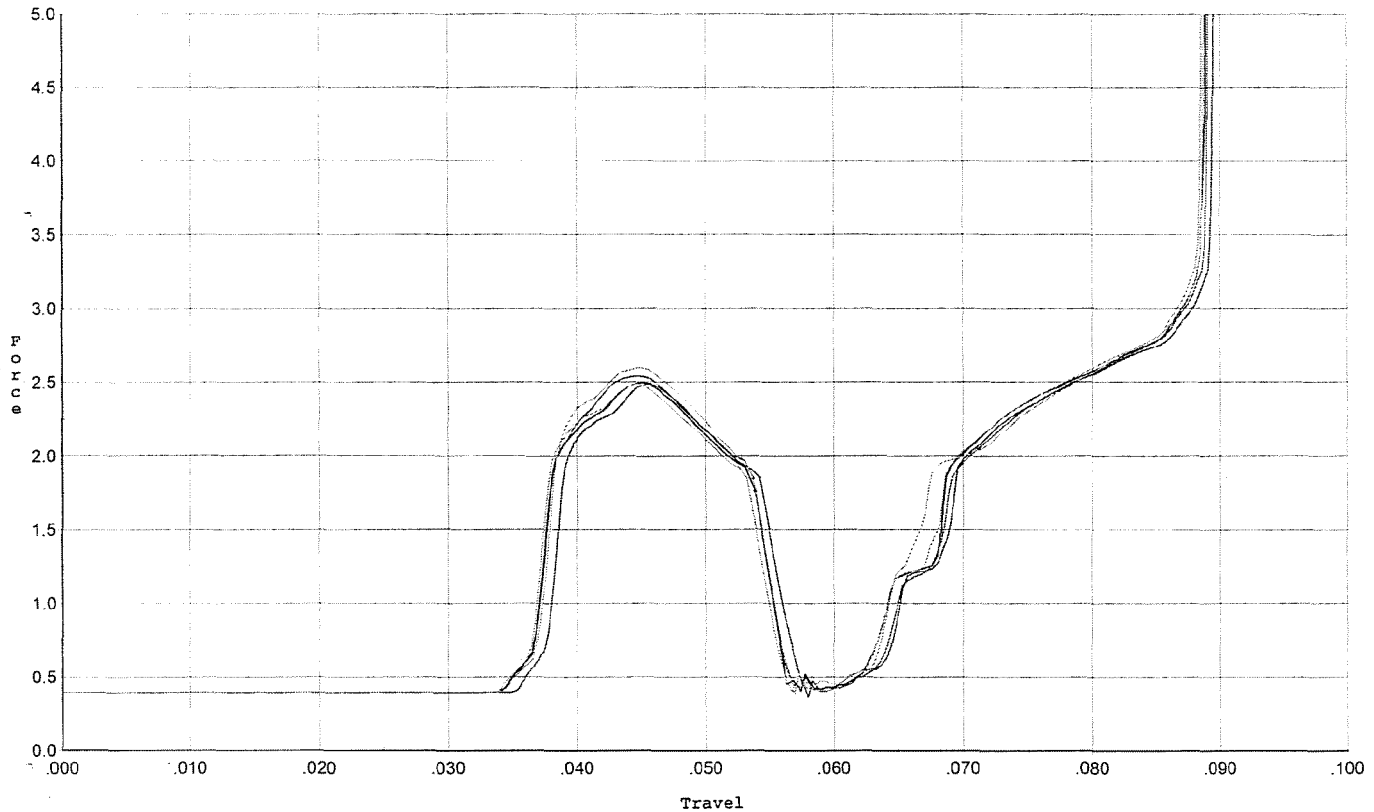
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-20-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	11-20-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	RJ
	J) ASSEMBLE STOCK		11-19-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-20-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-20-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.49</u> <u>2.51</u> <u>2.44</u> <u>2.45</u>	11-20-08	TC
	C) FUNCTION		11-20-08	RJ
690	PACK		12-1-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



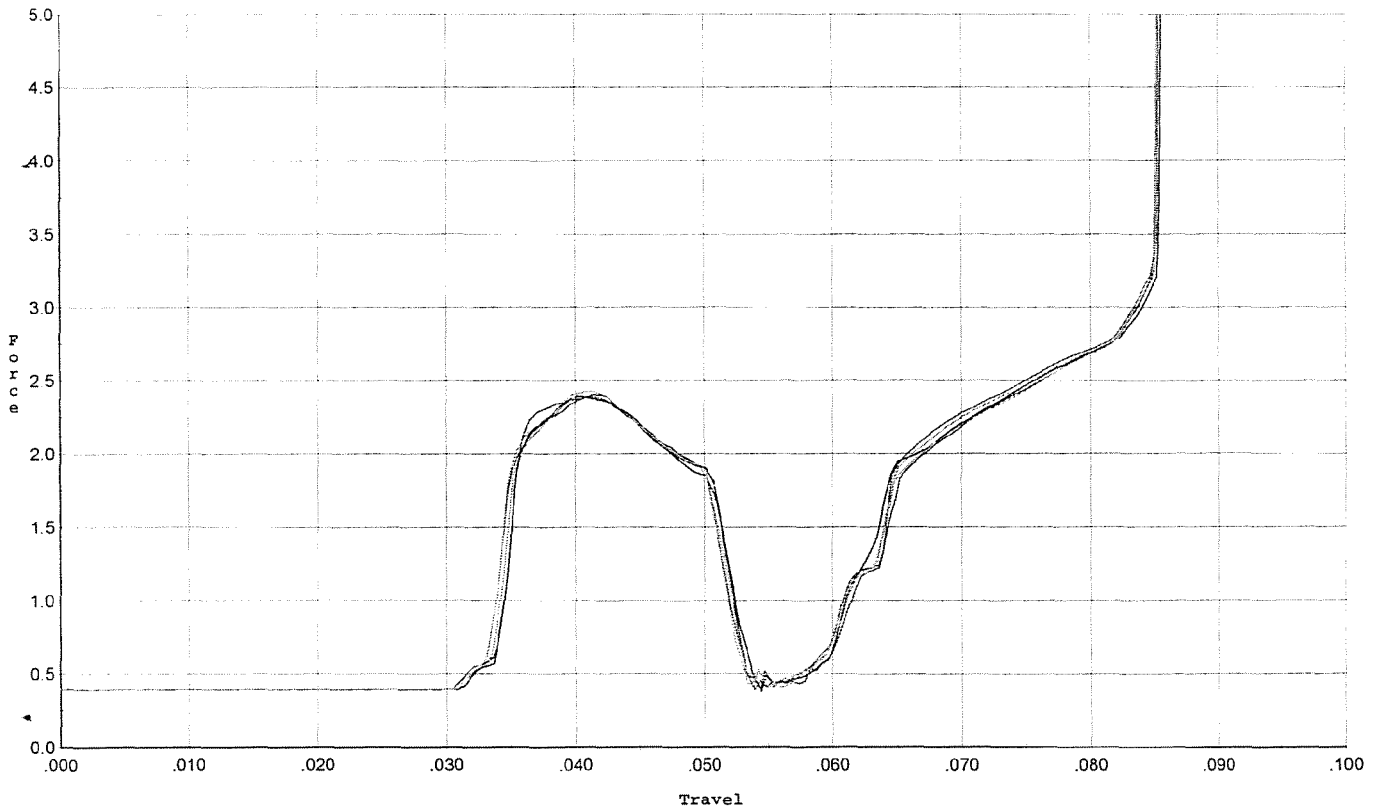
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.054	0.036	0.039	0.051		Set Trigger
2	2.495	0.054	0.037	0.039	0.052		Set Trigger
3	2.539	0.054	0.035	0.039	0.053		Set Trigger
4	2.595	0.054	0.037	0.039	0.053		Set Trigger
5	2.488	0.053	0.036	0.039	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



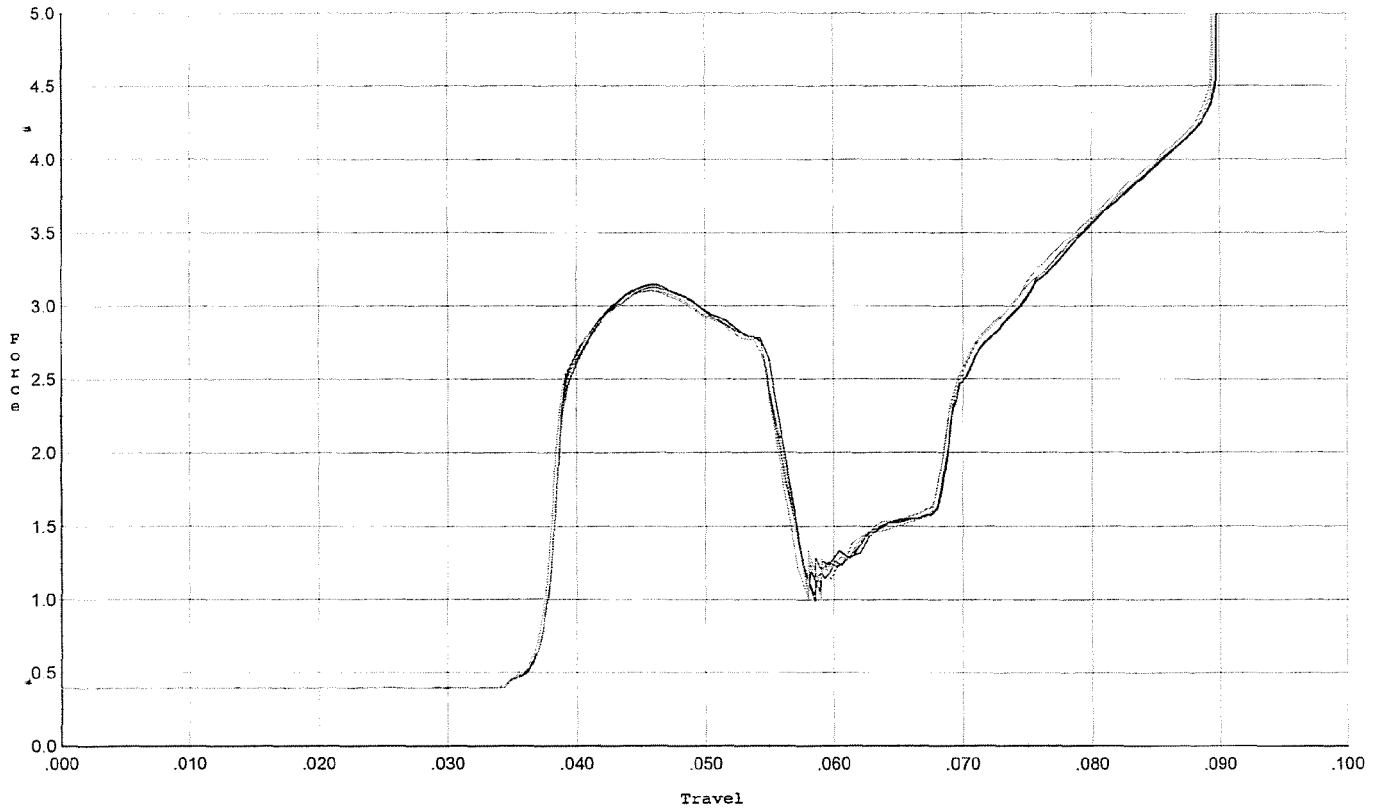
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.051	0.034	0.038	0.049		Set Trigger
2	2.392	0.051	0.034	0.038	0.049		Set Trigger
3	2.387	0.050	0.033	0.038	0.049		Set Trigger
4	2.423	0.052	0.031	0.038	0.050		Set Trigger
5	2.423	0.050	0.033	0.039	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



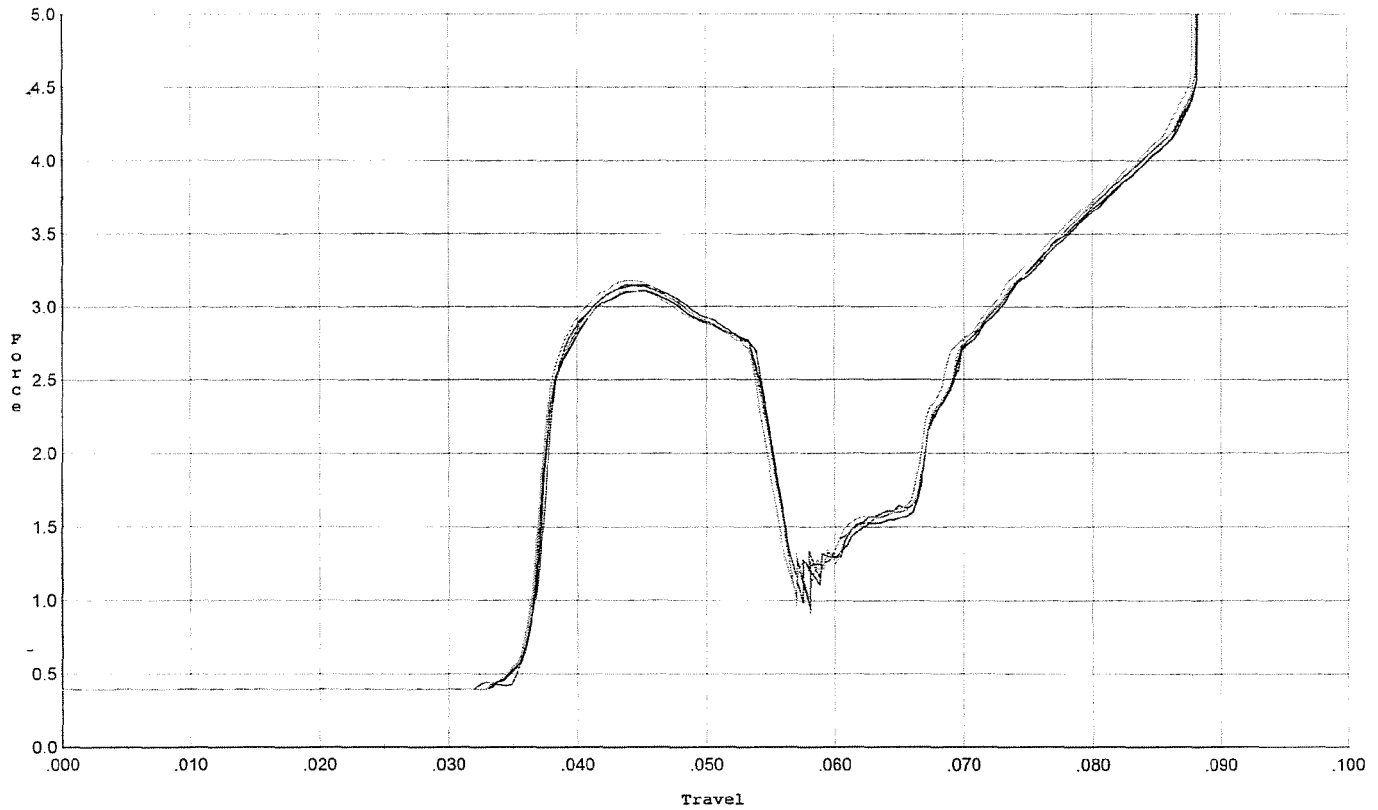
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.055	0.037	0.038	0.065		Set Trigger
2	3.147	0.056	0.037	0.038	0.066		Set Trigger
3	3.141	0.054	0.037	0.038	0.064		Set Trigger
4	3.104	0.054	0.037	0.038	0.064		Set Trigger
5	3.101	0.056	0.037	0.038	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



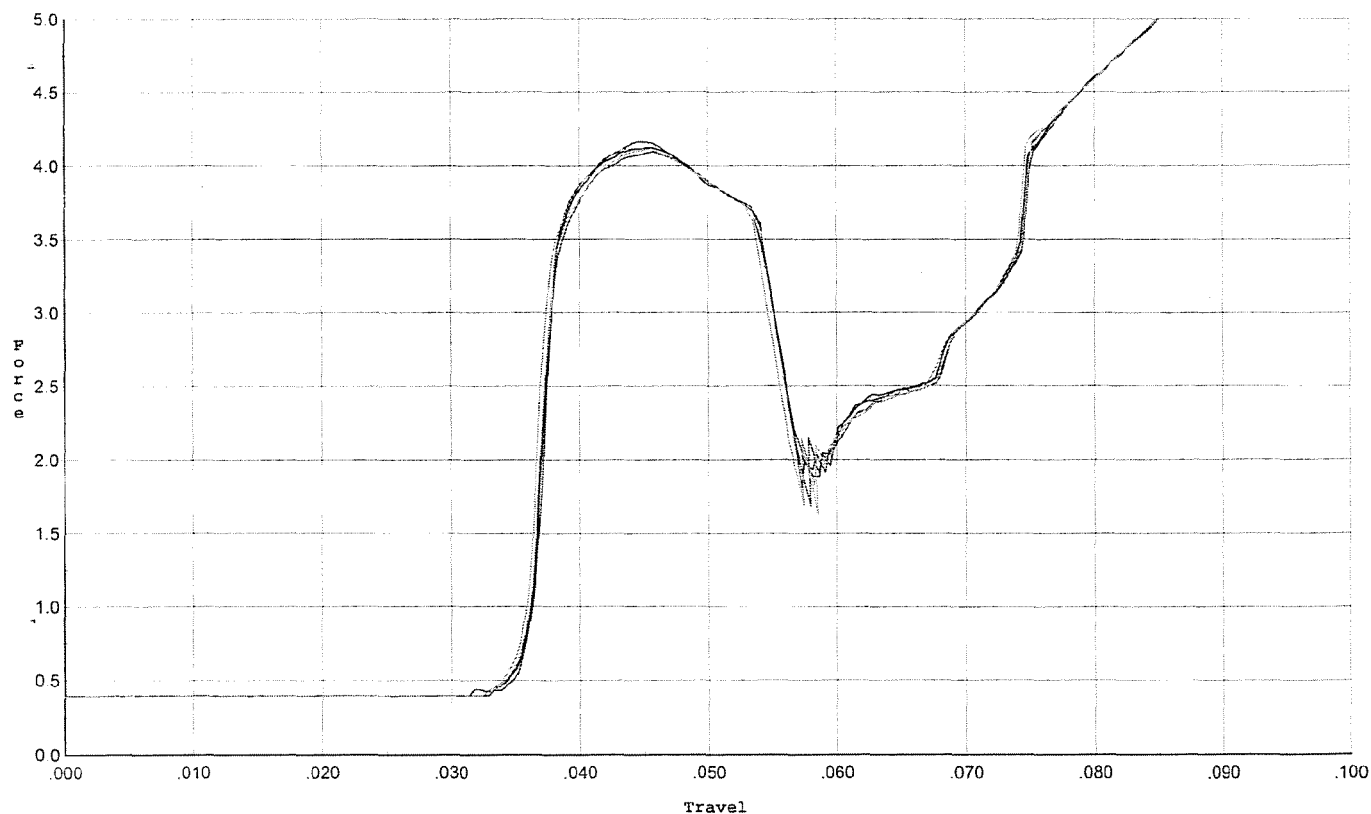
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.054	0.035	0.037	0.065		Set Trigger
2	3.107	0.054	0.036	0.037	0.065		Set Trigger
3	3.153	0.055	0.036	0.037	0.066		Set Trigger
4	3.182	0.053	0.036	0.037	0.065		Set Trigger
5	3.109	0.054	0.036	0.037	0.066		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



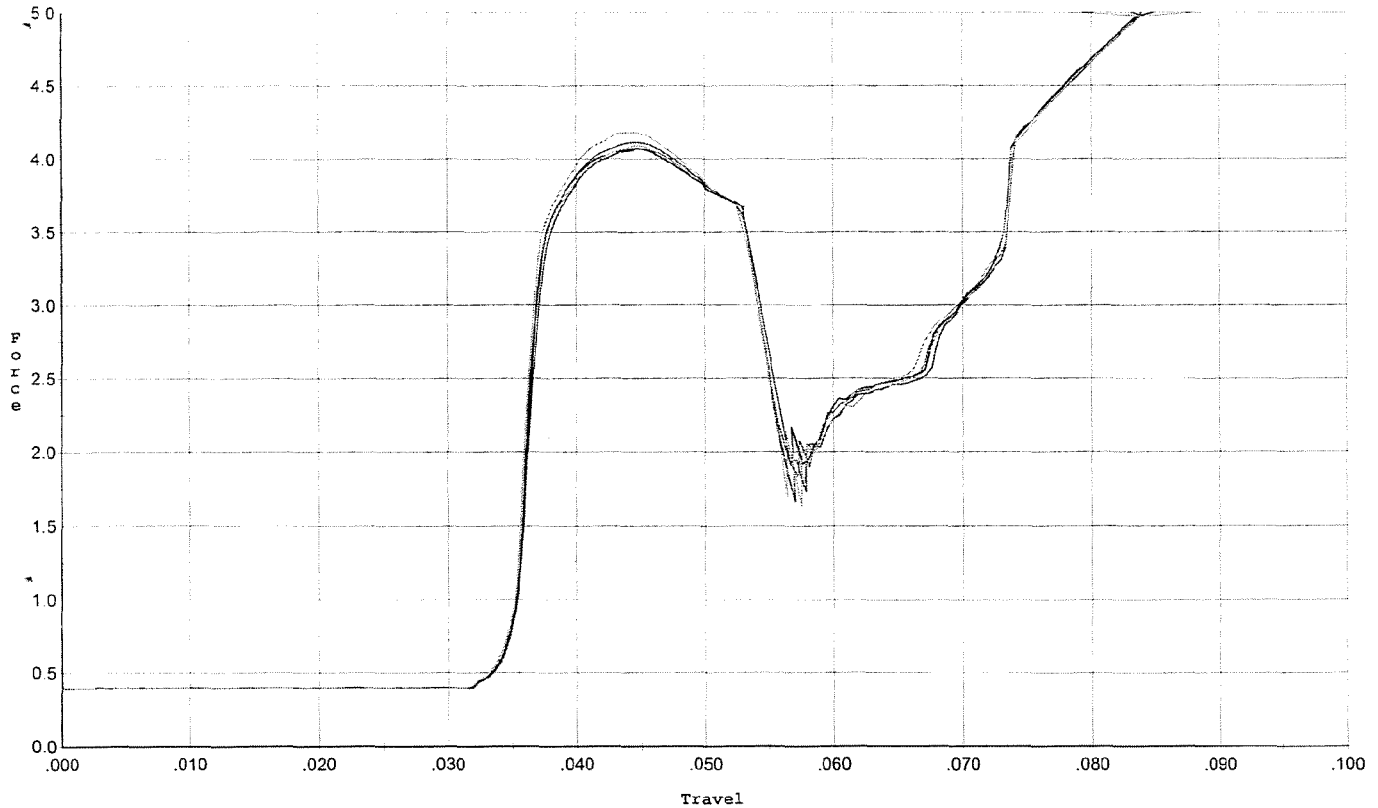
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.054	0.036	0.036	0.084		Set Trigger
2	4.120	0.054	0.035	0.036	0.084		Set Trigger
3	4.091	0.054	0.035	0.036	0.083		Set Trigger
4	4.109	0.054	0.035	0.036	0.084		Set Trigger
5	4.116	0.053	0.035	0.036	0.083		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



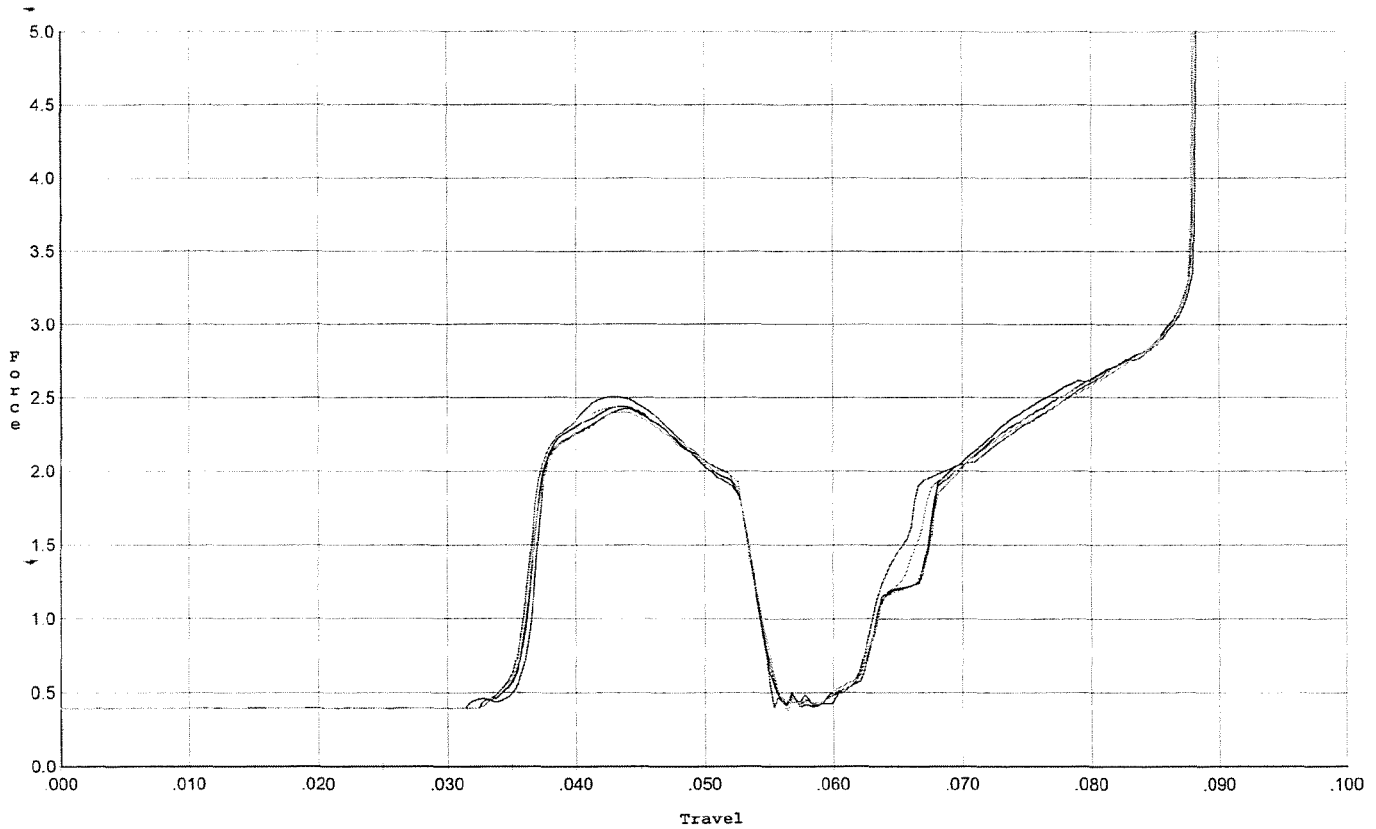
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.053	0.035	0.036	0.082		Set Trigger
2	4.072	0.053	0.034	0.036	0.082		Set Trigger
3	4.114	0.053	0.034	0.036	0.082		Set Trigger
4	4.092	0.053	0.034	0.036	0.083		Set Trigger
5	4.183	0.053	0.034	0.036	0.084		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



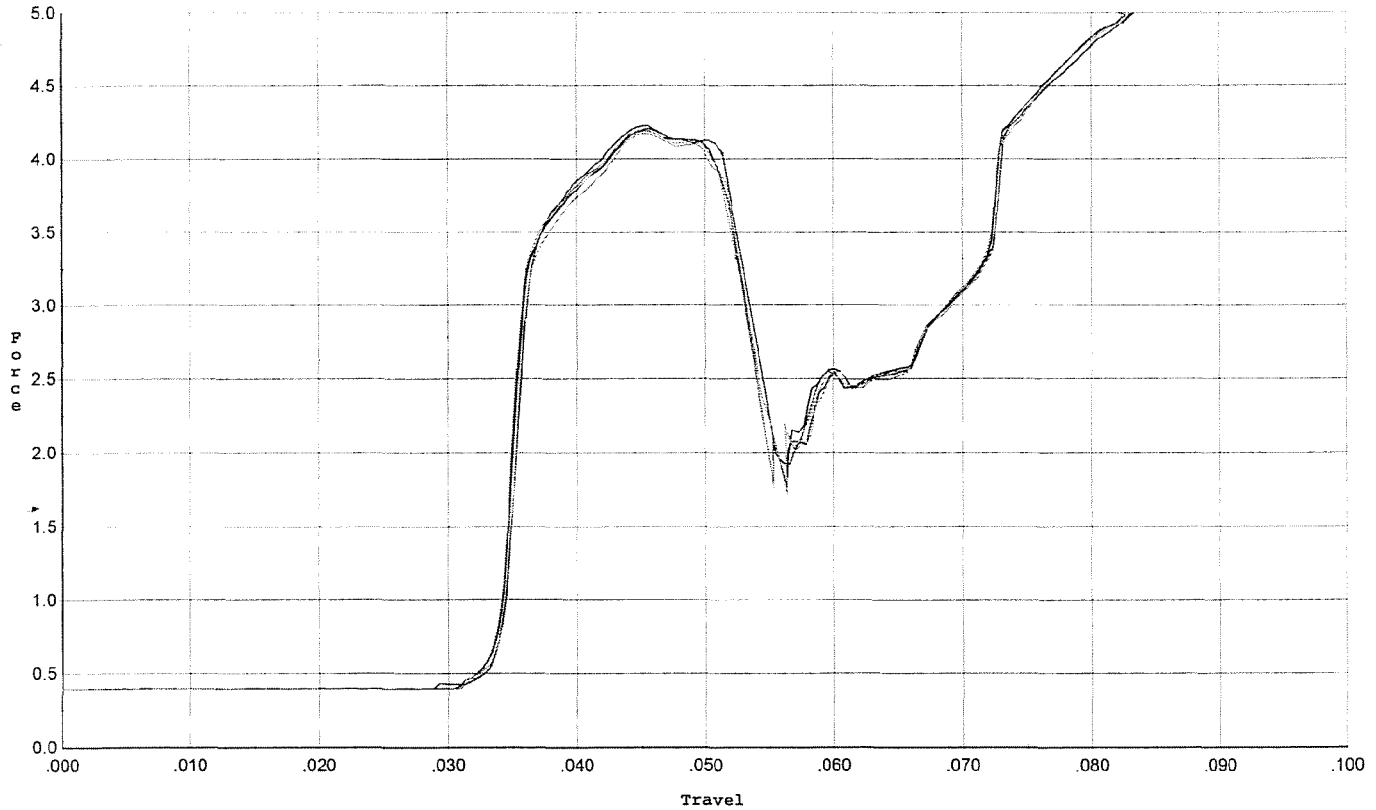
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.053	0.036	0.039	0.051		Set Trigger
2	2.442	0.053	0.035	0.039	0.051		Set Trigger
3	2.506	0.053	0.035	0.039	0.052		Set Trigger
4	2.400	0.053	0.035	0.039	0.051		Set Trigger
5 *	2.438	0.053	0.035	0.039	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.051	0.034	0.035	0.082		Set Trigger
2	4.190	0.052	0.033	0.035	0.083		Set Trigger
3	4.207	0.052	0.033	0.035	0.083		Set Trigger
4	4.196	0.052	0.033	0.035	0.084		Set Trigger
5	4.173	0.052	0.034	0.035	0.081		Set Trigger

Aug 4.19