

G6794508

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

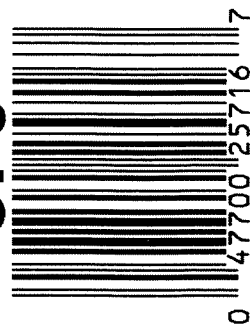
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794508

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4508

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	Rsn
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION		10/29/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		1030	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

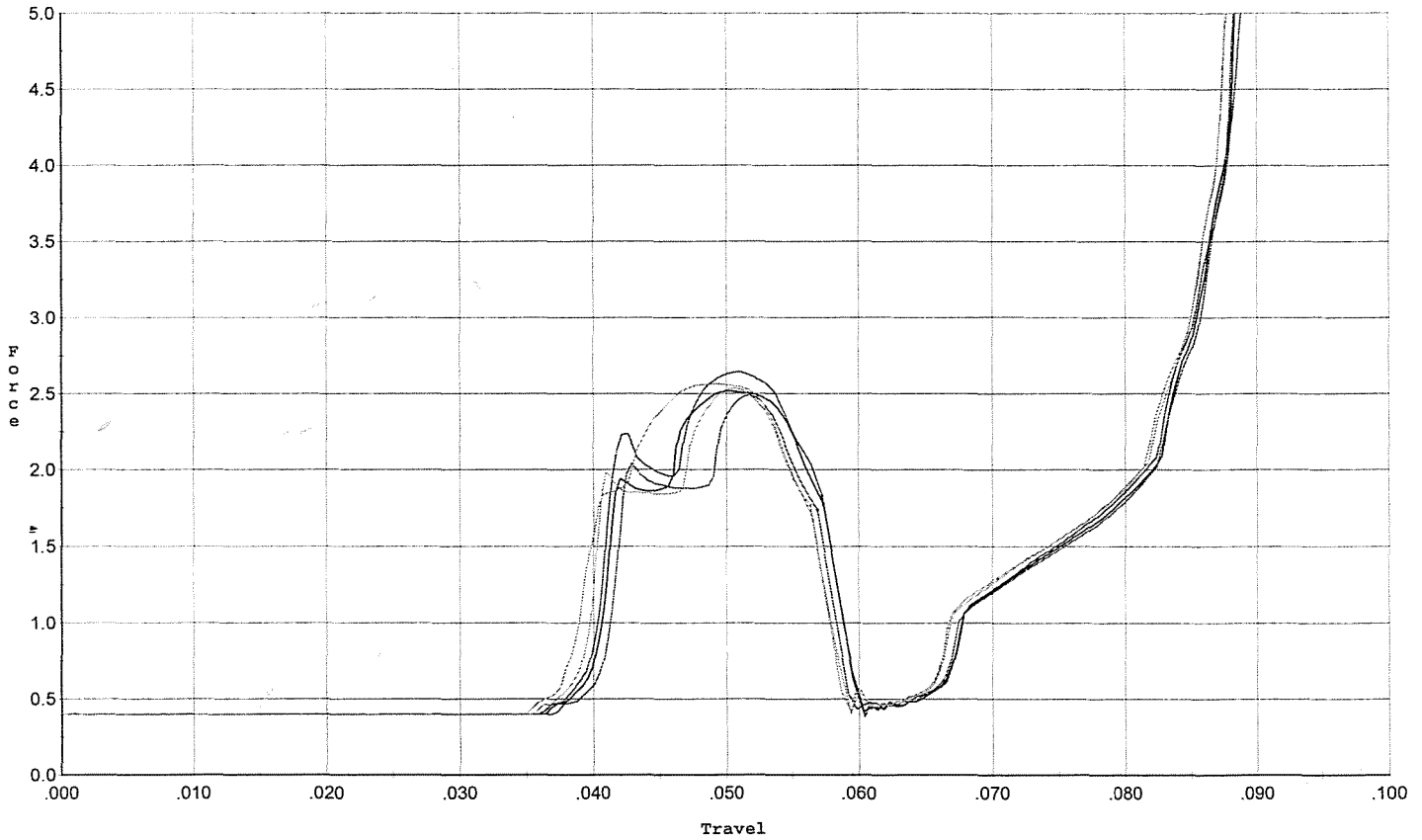
F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	11-13-08	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	11-13-08	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	11-13-08	LN		
	J) ASSEMBLE STOCK					11-7-08	LSW		
	K) ASSEMBLE SWIVEL STUDS					11-13-08	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		11-10-08	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					11-10-08	LN		
670	FINAL INSPECTION A) HEADSPACE					11-13-08	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.36</u>	<u>2.26</u>	<u>2.23</u>	<u>2.37</u>	11-10-08	TL
	C) FUNCTION					11-13-08	LN		
690	PACK					11/17/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



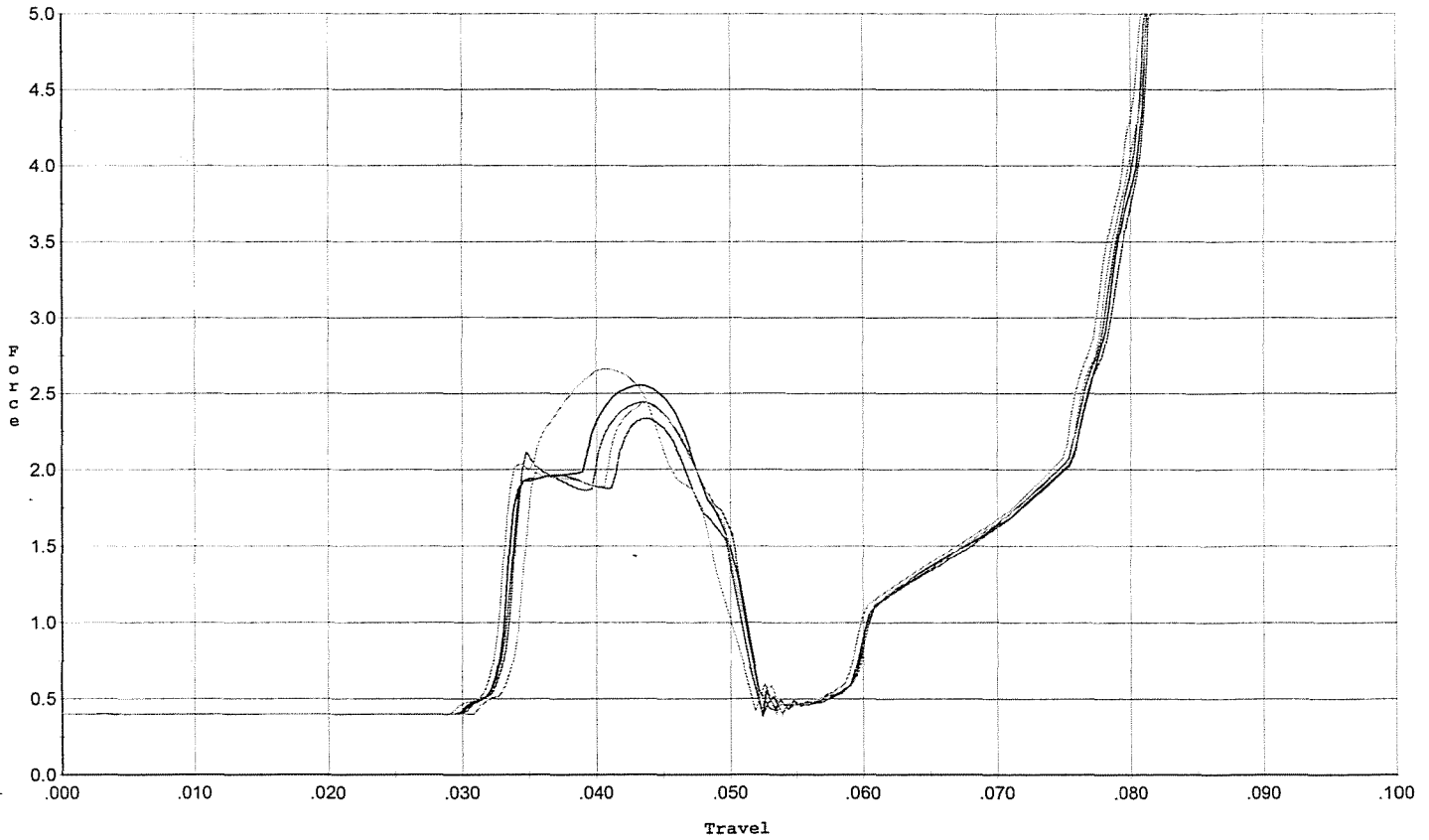
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.057	0.039	0.038	0.055		Set Trigger
2	2.518	0.057	0.040	0.038	0.053		Set Trigger
3	2.491	0.057	0.040	0.038	0.049		Set Trigger
4	2.537	0.056	0.039	0.038	0.051		Set Trigger
5	2.567	0.056	0.038	0.038	0.055		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles/- .50 lbs



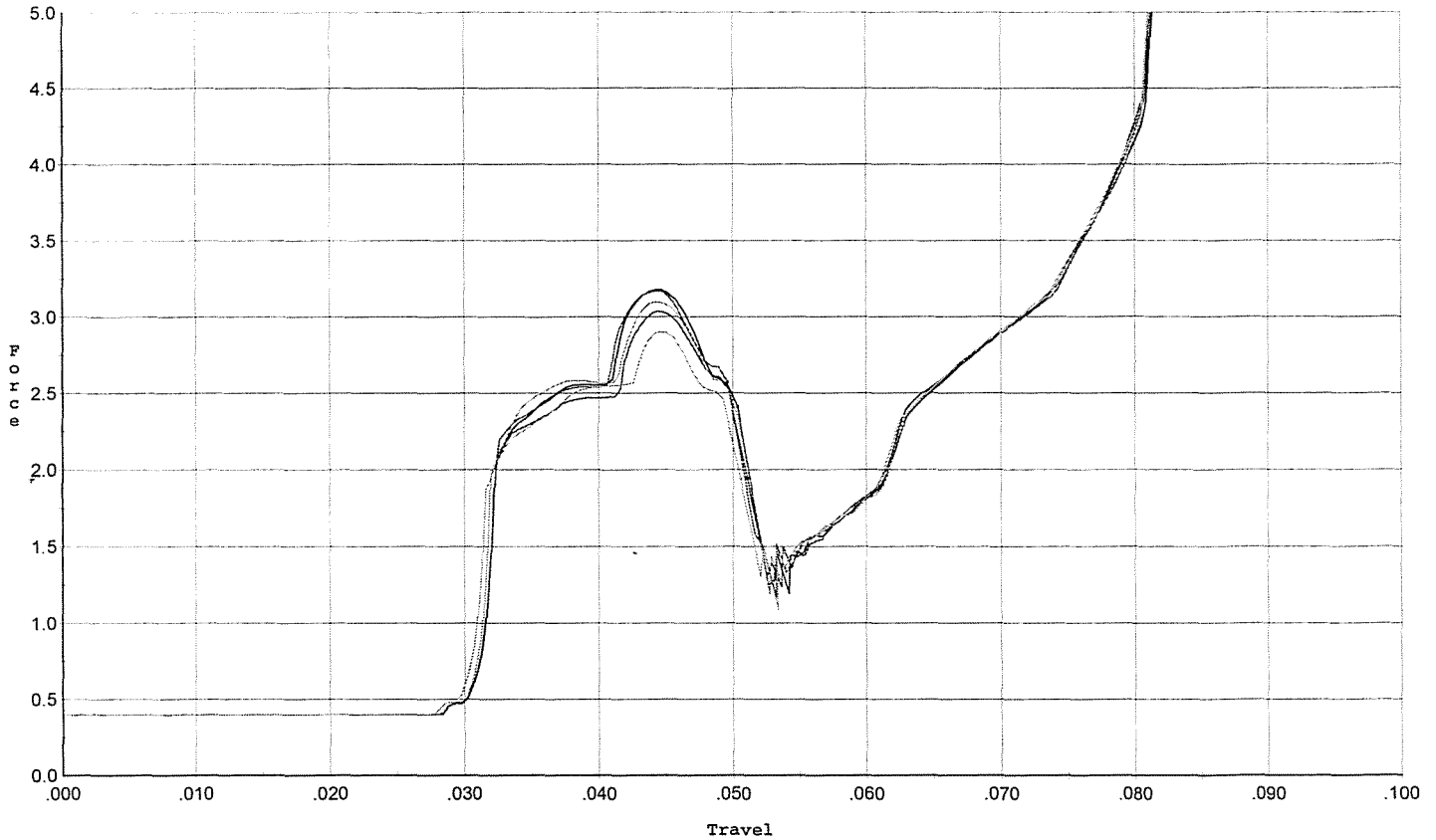
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.334	0.050	0.033	0.036	0.046		Set Trigger
2	2.557	0.050	0.033	0.036	0.050		Set Trigger
3	2.442	0.050	0.033	0.036	0.048		Set Trigger
4	2.444	0.051	0.031	0.036	0.047		Set Trigger
5	2.661	0.048	0.032	0.037	0.048		Set Trigger

A - 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



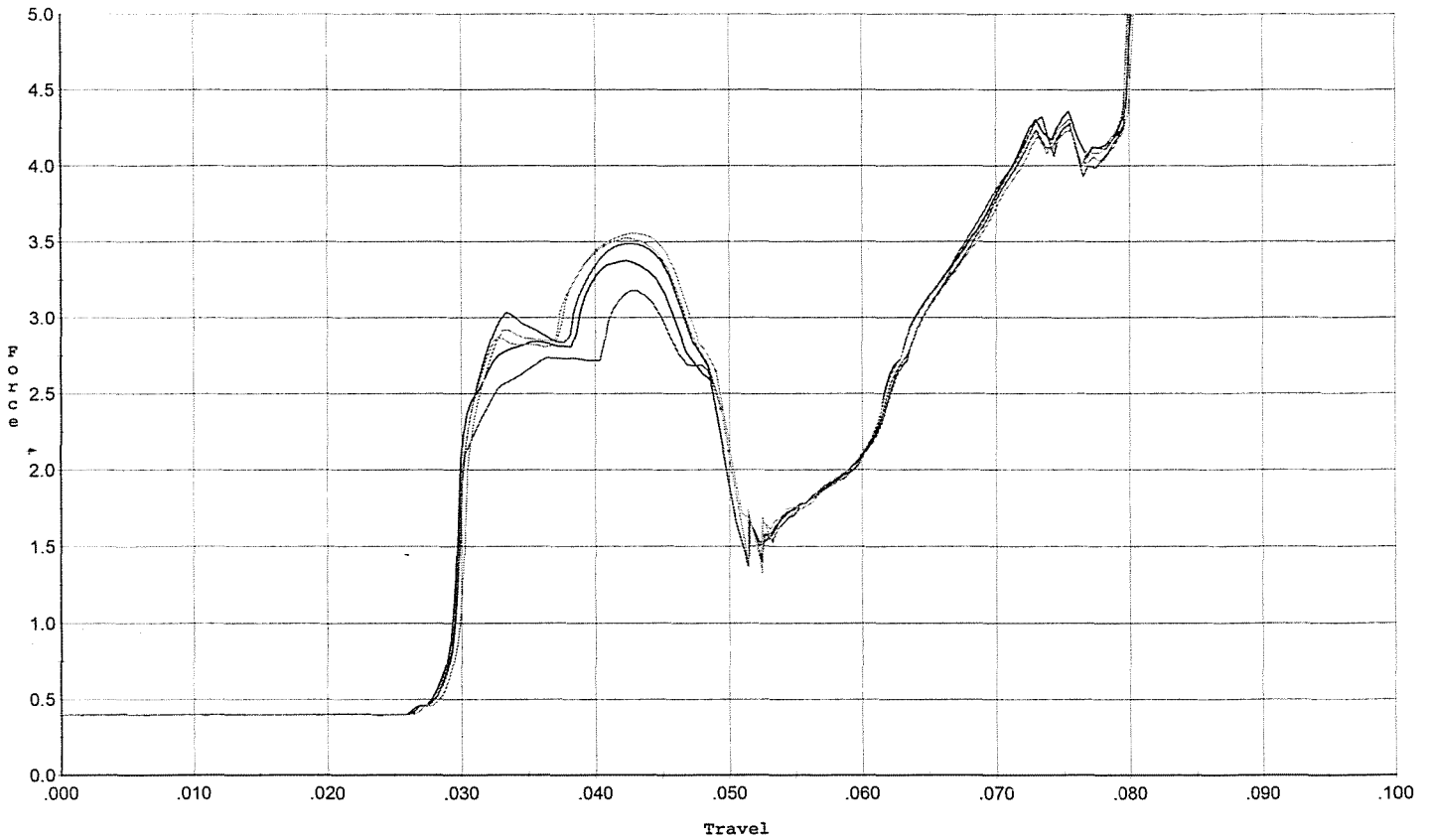
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.051	0.031	0.034	0.062		Set Trigger
2	3.177	0.050	0.031	0.034	0.063		Set Trigger
3	3.169	0.050	0.031	0.034	0.062		Set Trigger
4	2.903	0.051	0.030	0.034	0.061		Set Trigger
5	3.097	0.051	0.031	0.034	0.063		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



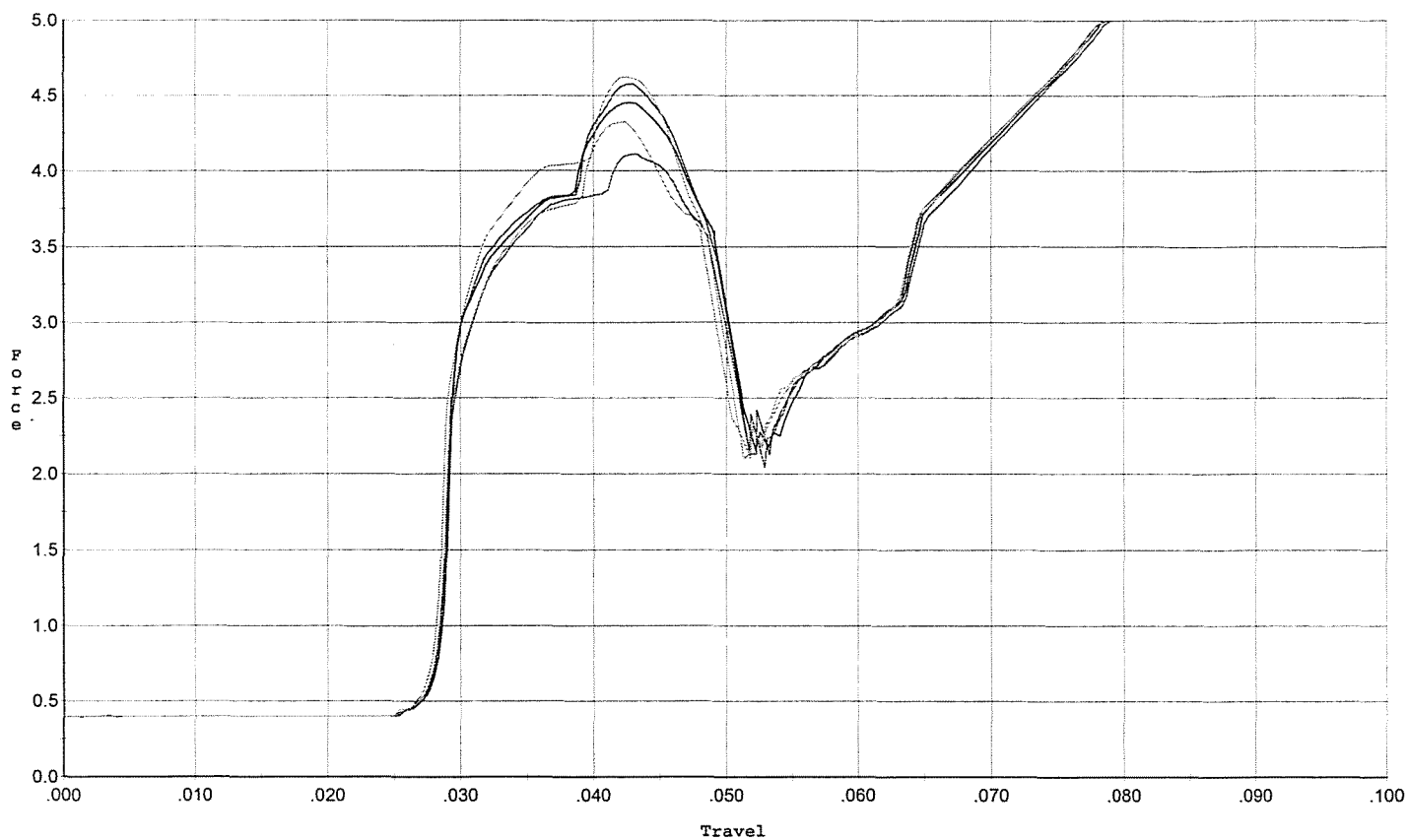
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.486	0.049	0.029	0.033	0.071		Set Trigger
2	3.374	0.049	0.028	0.033	0.068		Set Trigger
3	3.177	0.048	0.029	0.034	0.064		Set Trigger
4	3.521	0.049	0.029	0.033	0.072		Set Trigger
5	3.555	0.049	0.029	0.033	0.071		Set Trigger

A-3.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



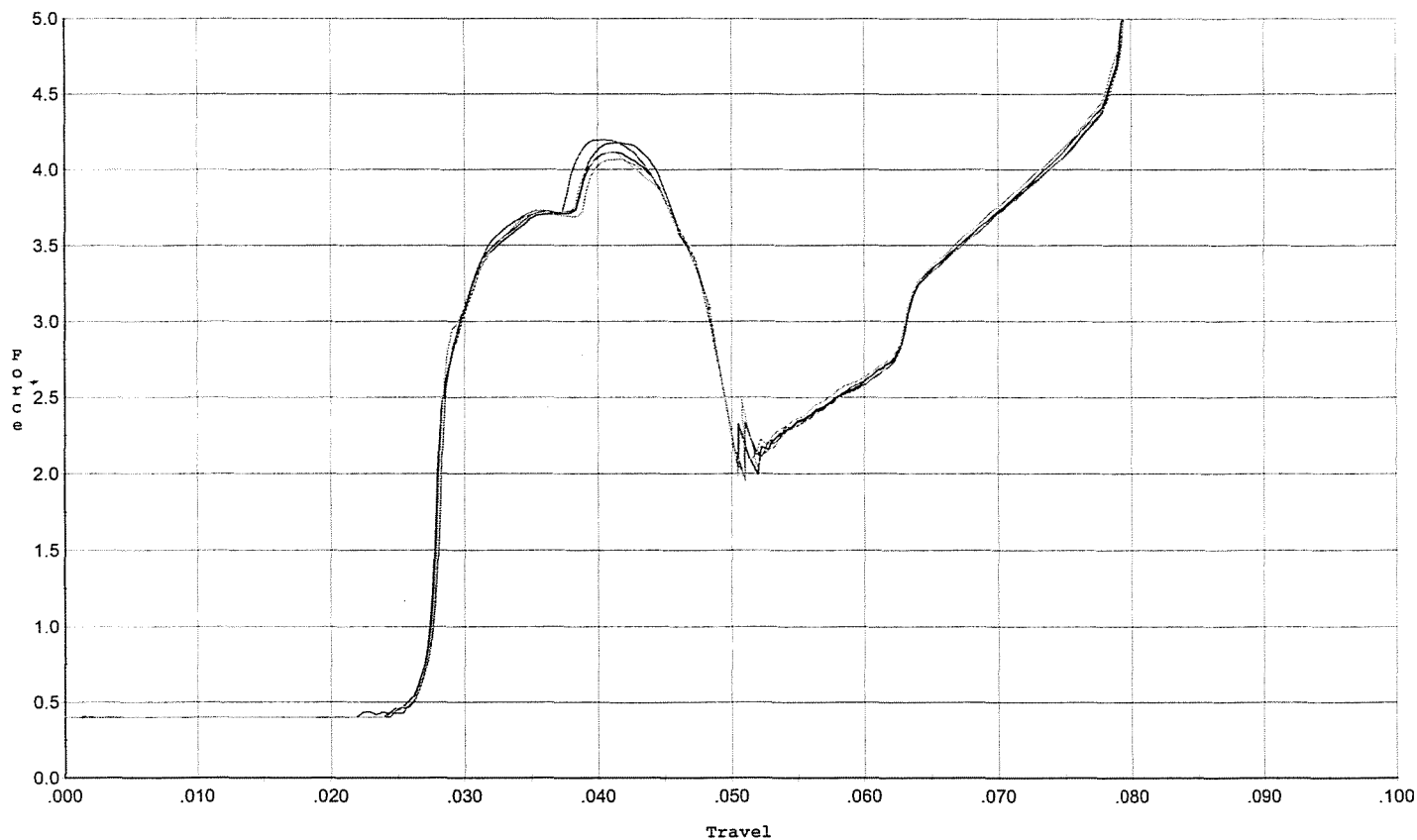
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.577	0.049	0.028	0.030	0.091		Set Trigger
2	4.454	0.049	0.028	0.030	0.090		Set Trigger
3	4.112	0.050	0.028	0.031	0.088		Set Trigger
4	4.625	0.049	0.028	0.030	0.091		Set Trigger
5	4.326	0.048	0.028	0.031	0.084		Set Trigger

Handwritten signature
A-4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



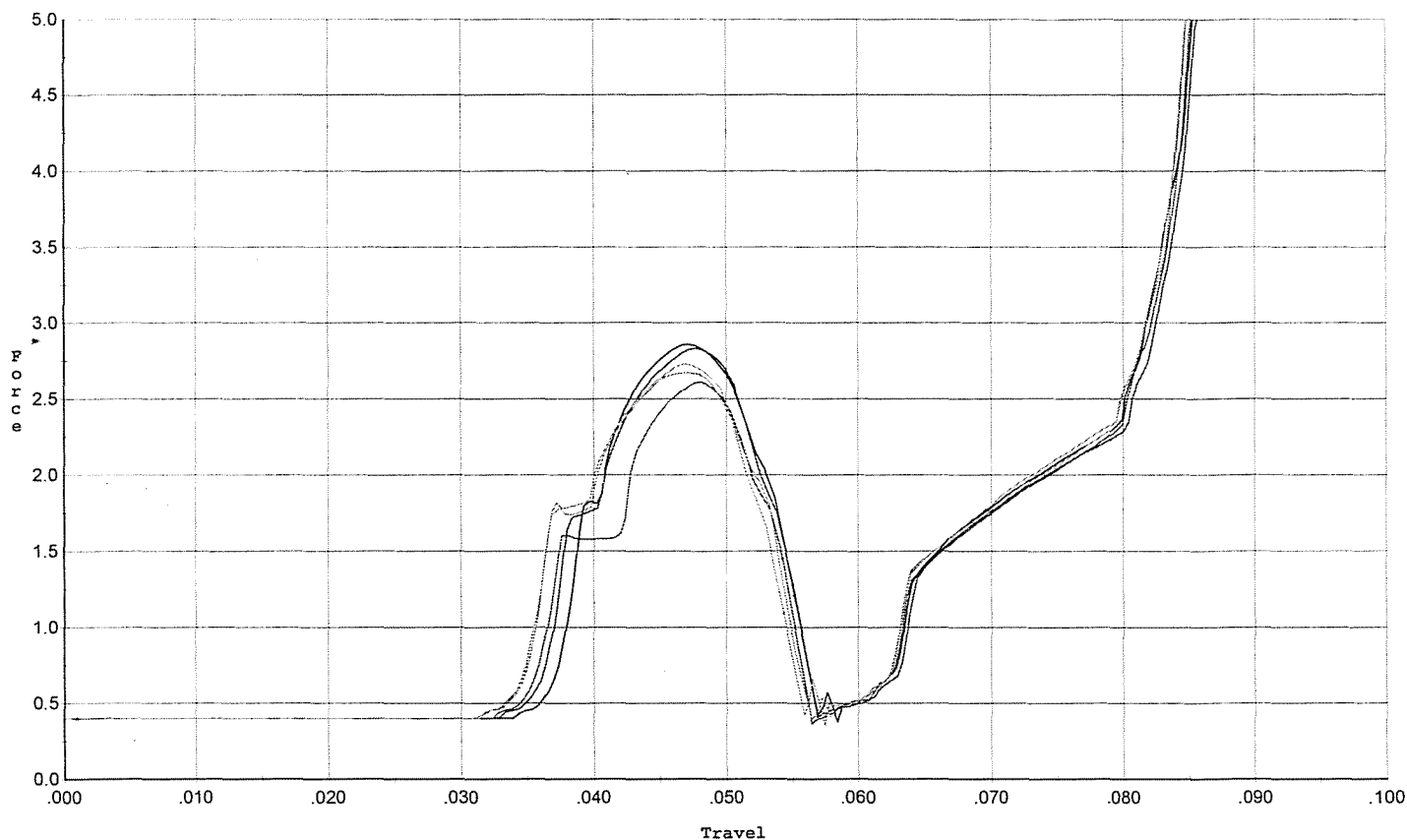
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.048	0.027	0.031	0.086		Set Trigger
2	4.115	0.049	0.027	0.031	0.086		Set Trigger
3	4.196	0.049	0.027	0.031	0.086		Set Trigger
4	4.118	0.048	0.027	0.031	0.086		Set Trigger
5	4.066	0.048	0.027	0.031	0.085		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs +/- .50 lbs for final test



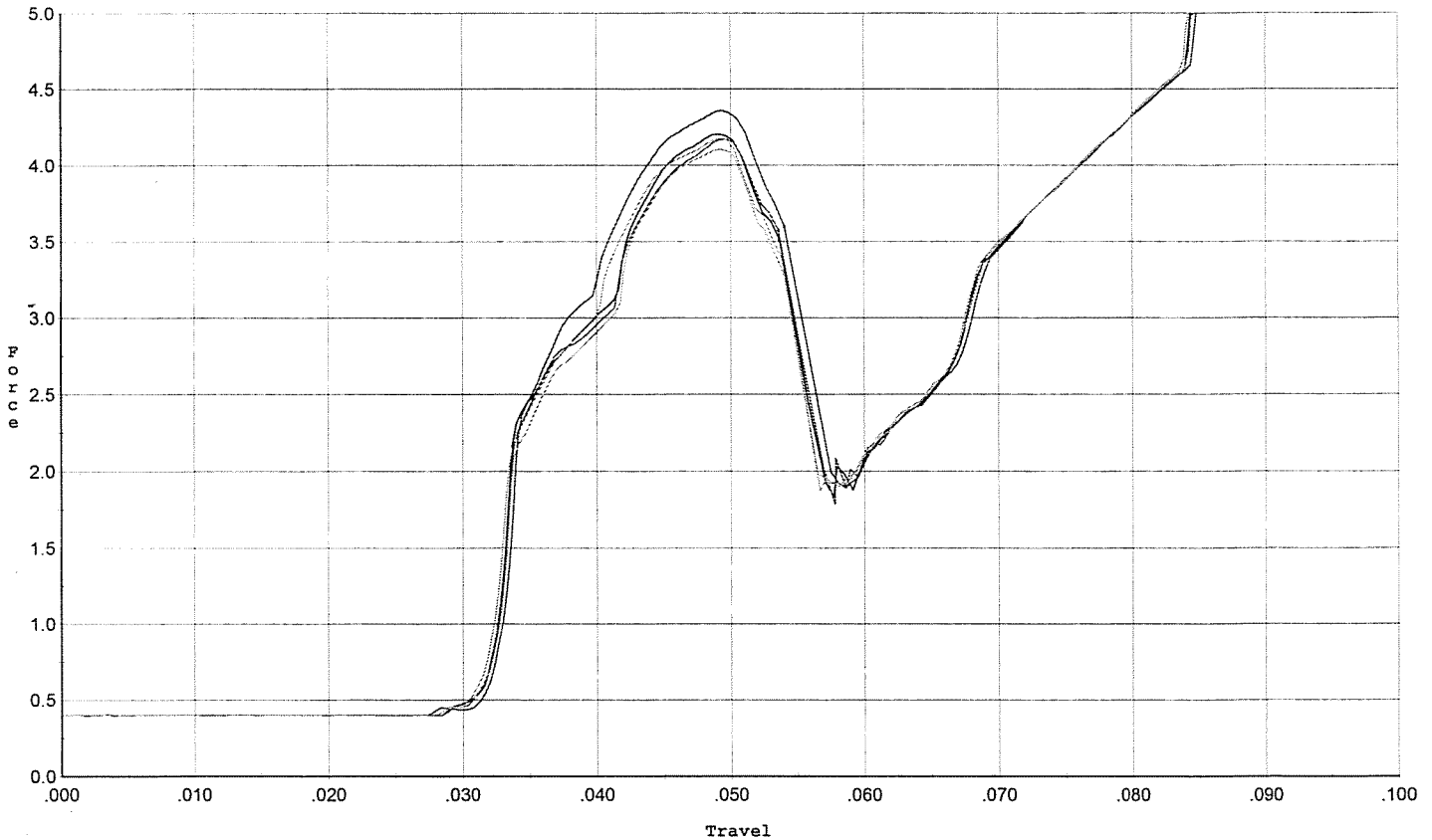
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.831	0.055	0.036	0.037	0.056		Set Trigger
2	2.858	0.055	0.037	0.037	0.055		Set Trigger
3	2.609	0.054	0.035	0.037	0.051		Set Trigger
4	2.729	0.054	0.035	0.037	0.055		Set Trigger
5	2.672	0.053	0.035	0.037	0.054		Set Trigger

A-2.74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.360	0.054	0.032	0.033	0.090		Set Trigger
2	4.205	0.054	0.032	0.033	0.086		Set Trigger
3	4.171	0.054	0.032	0.033	0.085		Set Trigger
4	4.104	0.054	0.032	0.033	0.085		Set Trigger
5	4.178	0.054	0.031	0.033	0.087		Set Trigger

4.20