

56794513

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

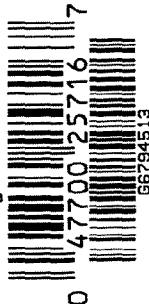
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



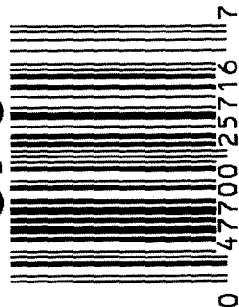
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794513

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794513

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	Rsw
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION		10/29/08	(KA)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	Rsw
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

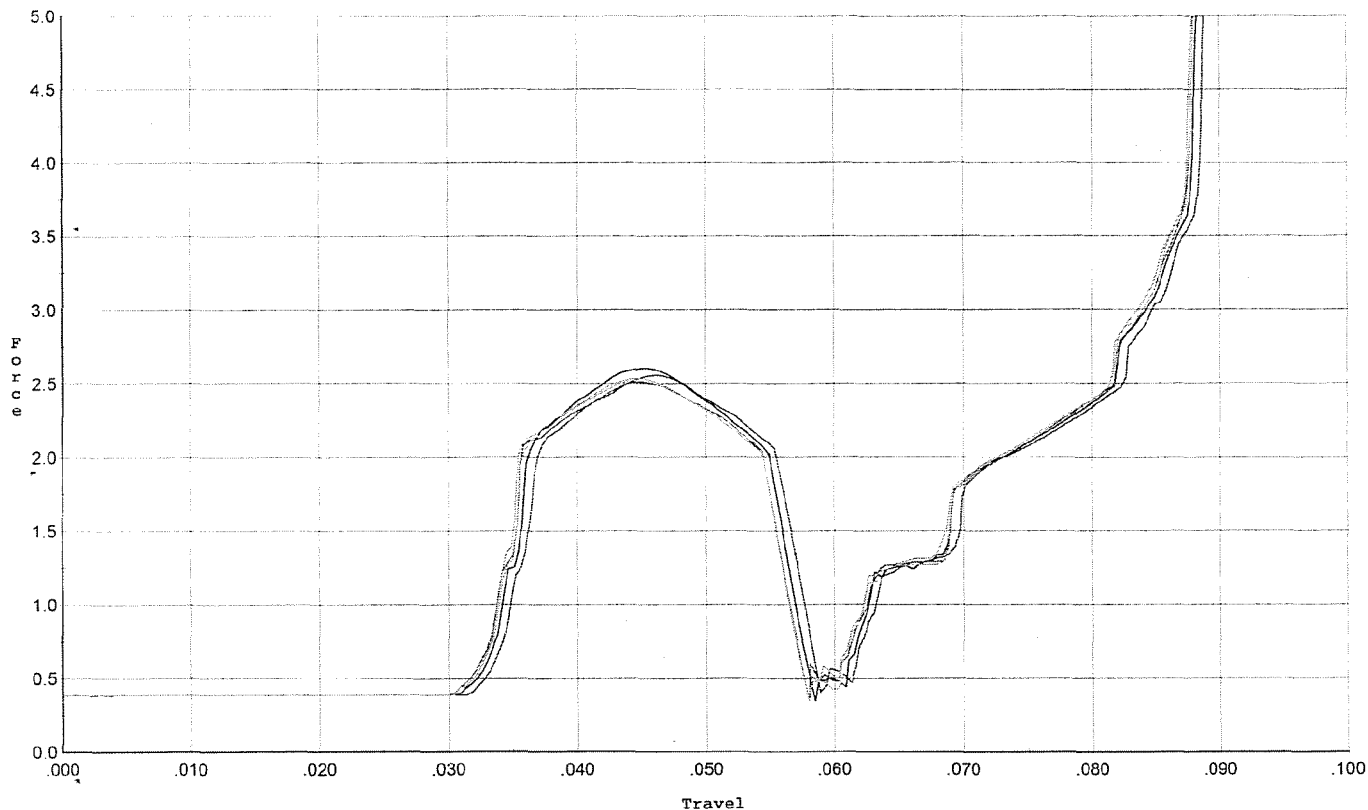
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-13-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	11-13-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	LJ
	J) ASSEMBLE STOCK		11-7-08	BSW
	K) ASSEMBLE SWIVEL STUDS		11-13-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-10-08	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	11-10-08	TC
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		11-13-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.23</u> <u>2.27</u> <u>2.14</u> <u>2.14</u>	11-10-08	TC
	C) FUNCTION		11-13-08	LJ
690	PACK		11/17/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



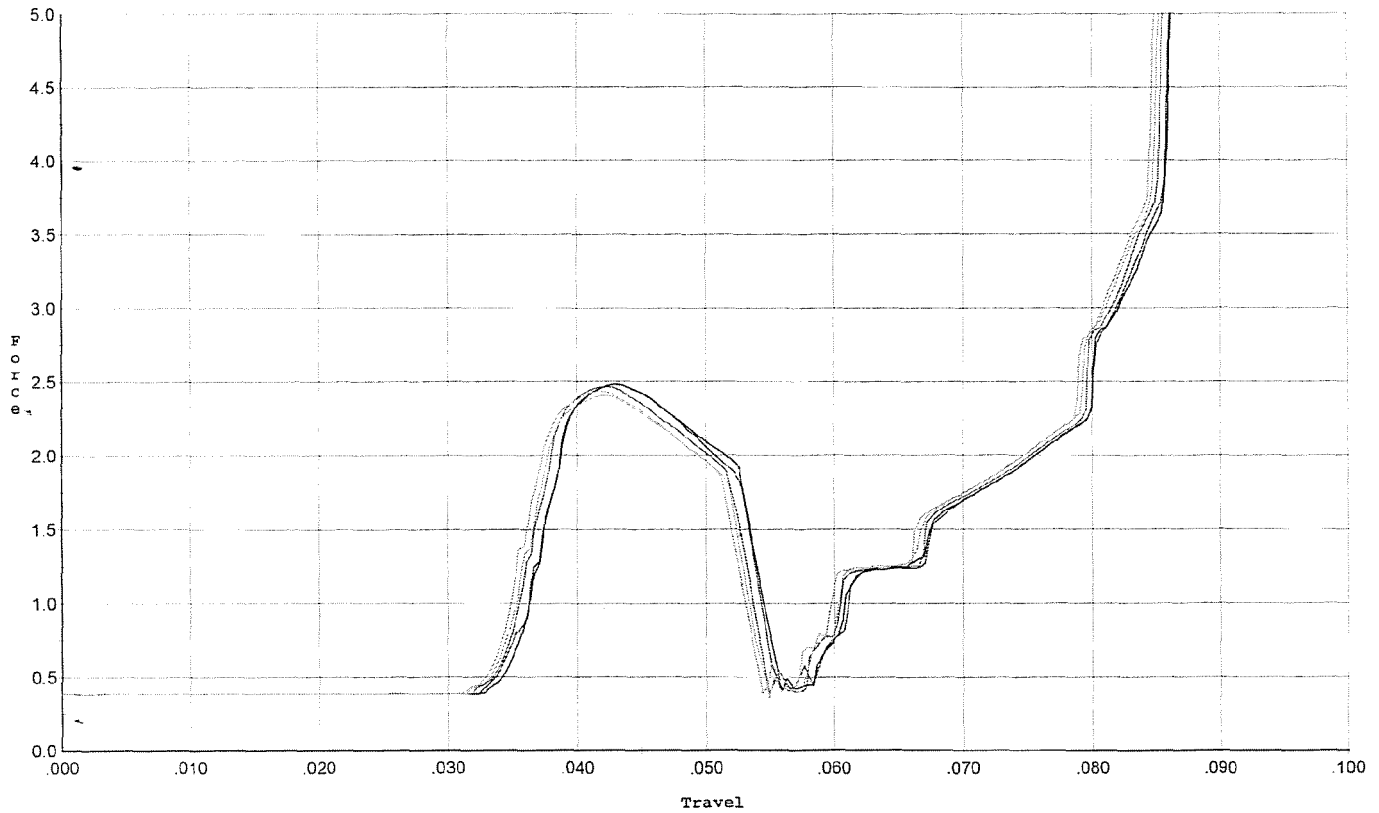
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.057	0.034	0.037	0.063		Set Trigger
2	2.601	0.055	0.033	0.037	0.061		Set Trigger
3	2.509	0.054	0.033	0.037	0.060		Set Trigger
4	2.522	0.054	0.033	0.037	0.060		Set Trigger
5	2.534	0.054	0.033	0.037	0.061		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



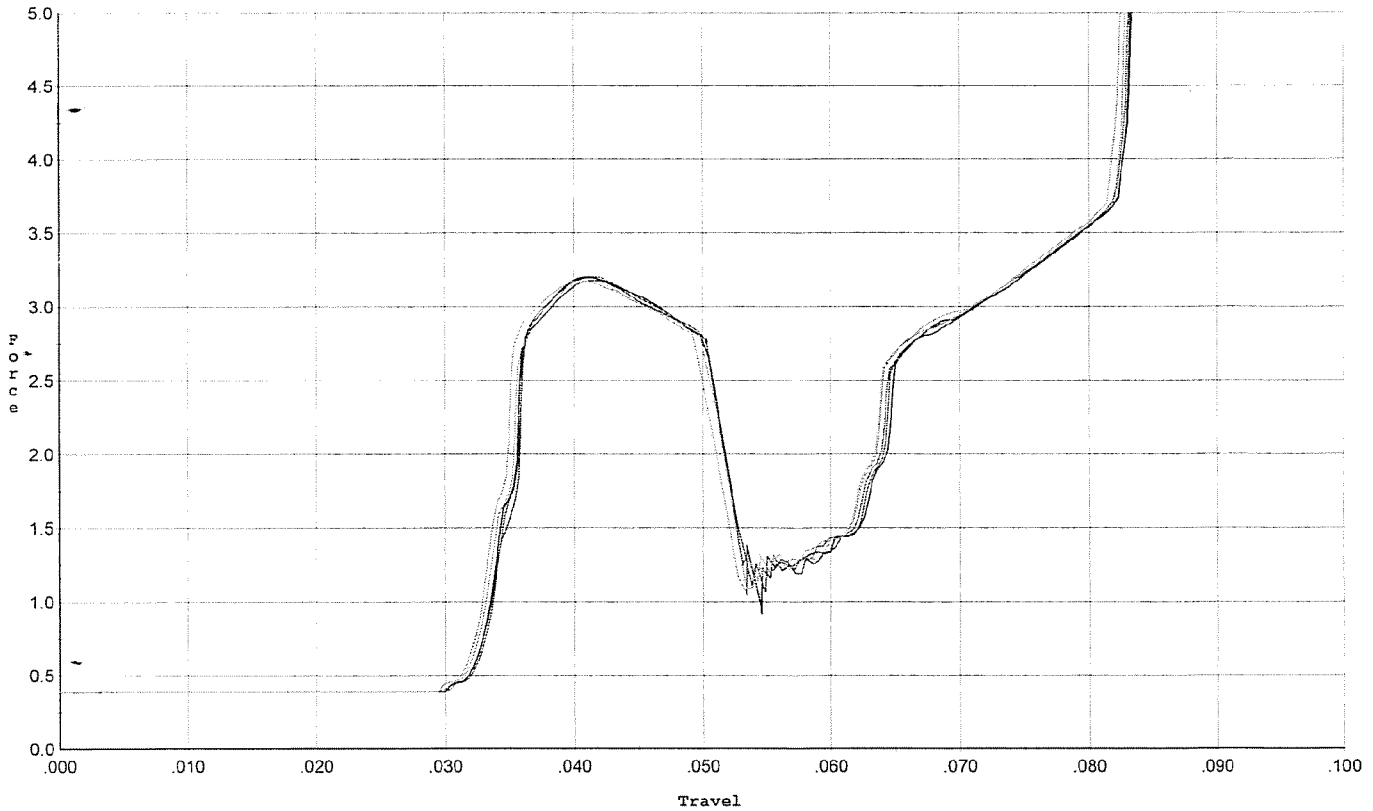
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.053	0.034	0.038	0.051		Set Trigger
2	2.481	0.053	0.035	0.038	0.050		Set Trigger
3	2.465	0.053	0.034	0.038	0.051		Set Trigger
4	2.406	0.052	0.034	0.038	0.049		Set Trigger
5	2.436	0.053	0.033	0.037	0.051		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



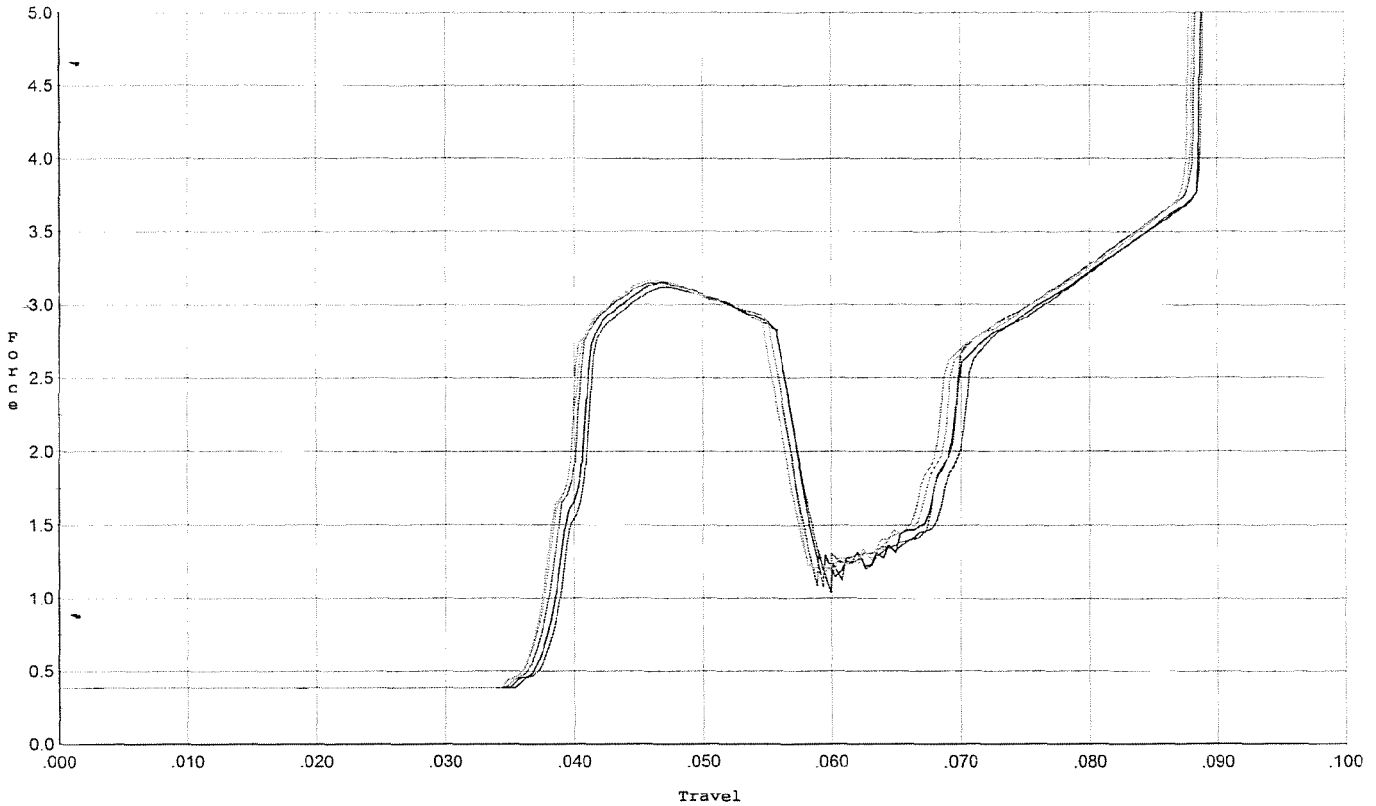
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.050	0.032	0.036	0.062		Set Trigger
2	3.198	0.050	0.032	0.036	0.063		Set Trigger
3	3.204	0.050	0.032	0.036	0.062		Set Trigger
4	3.172	0.051	0.032	0.035	0.063		Set Trigger
5	3.177	0.051	0.032	0.035	0.063		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



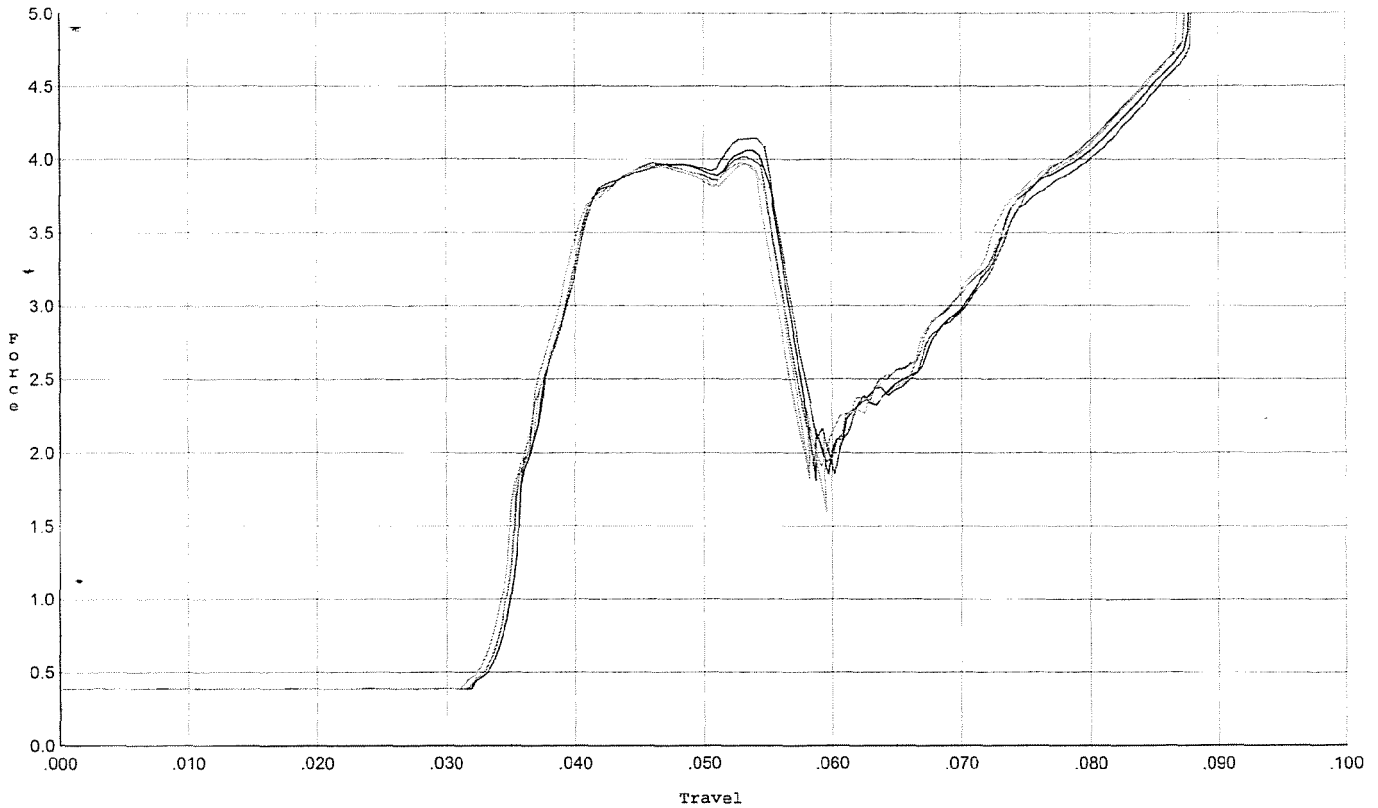
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.056	0.038	0.038	0.064		Set Trigger
2	3.155	0.056	0.037	0.038	0.066		Set Trigger
3	3.152	0.055	0.037	0.037	0.066		Set Trigger
4	3.165	0.055	0.037	0.037	0.066		Set Trigger
5	3.136	0.055	0.037	0.037	0.065		Set Trigger

Aug - 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



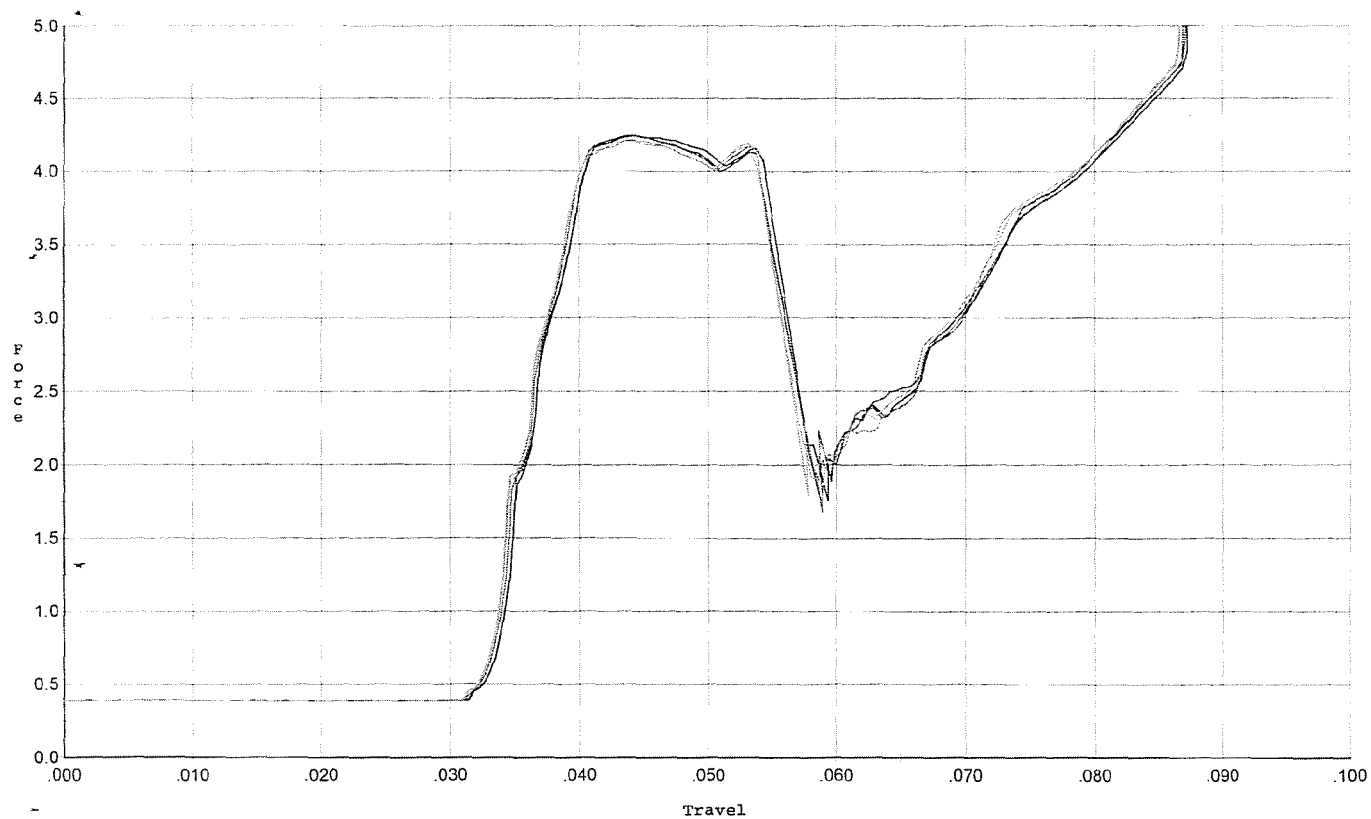
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.055	0.032	0.035	0.088		Set Trigger
2	4.059	0.055	0.034	0.035	0.088		Set Trigger
3	4.017	0.054	0.034	0.035	0.086		Set Trigger
4	3.969	0.055	0.033	0.035	0.086		Set Trigger
5	3.977	0.054	0.033	0.035	0.085		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



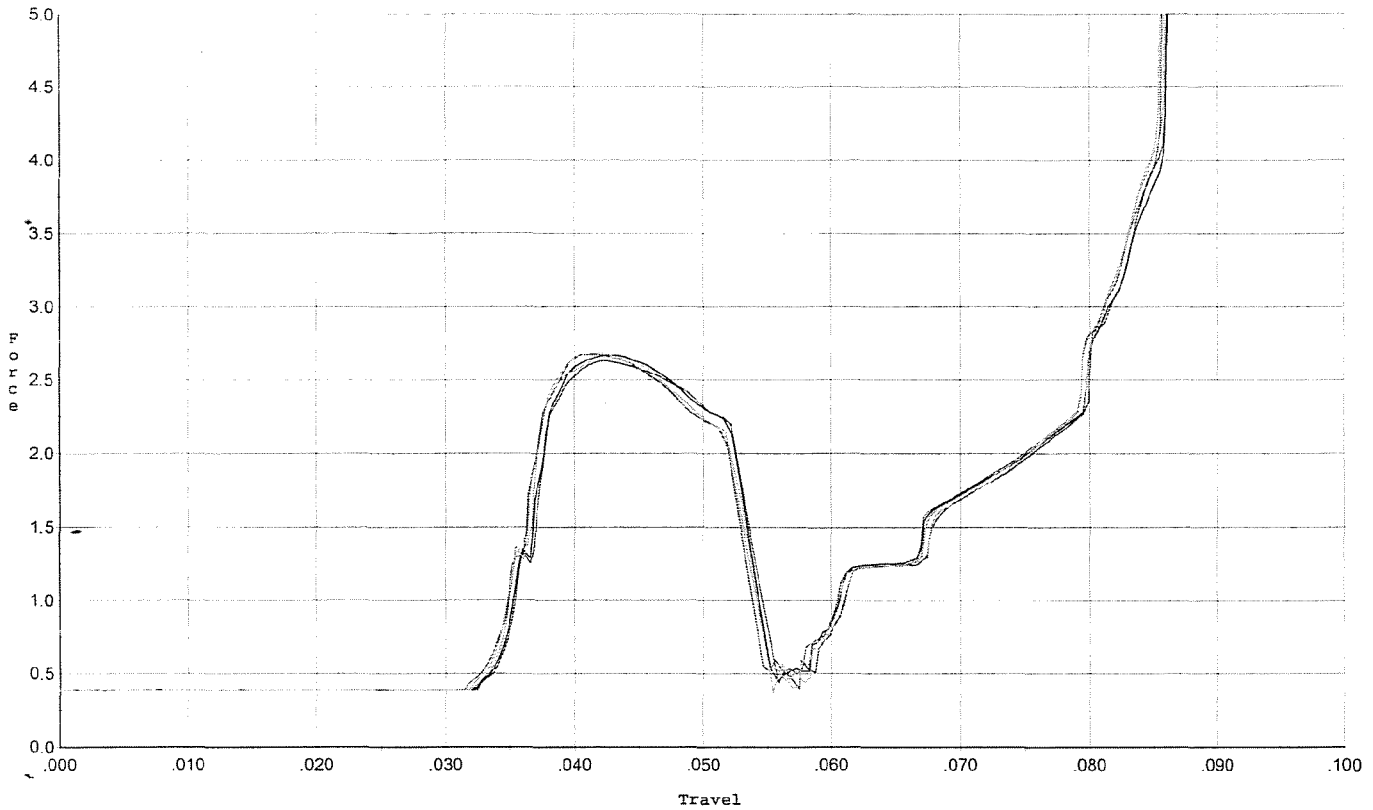
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.054	0.032	0.035	0.089		Set Trigger
2	4.242	0.054	0.032	0.035	0.091		Set Trigger
3	4.245	0.056	0.033	0.034	0.094		Set Trigger
4	4.208	0.054	0.031	0.034	0.091		Set Trigger
5	4.213	0.054	0.033	0.034	0.090		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



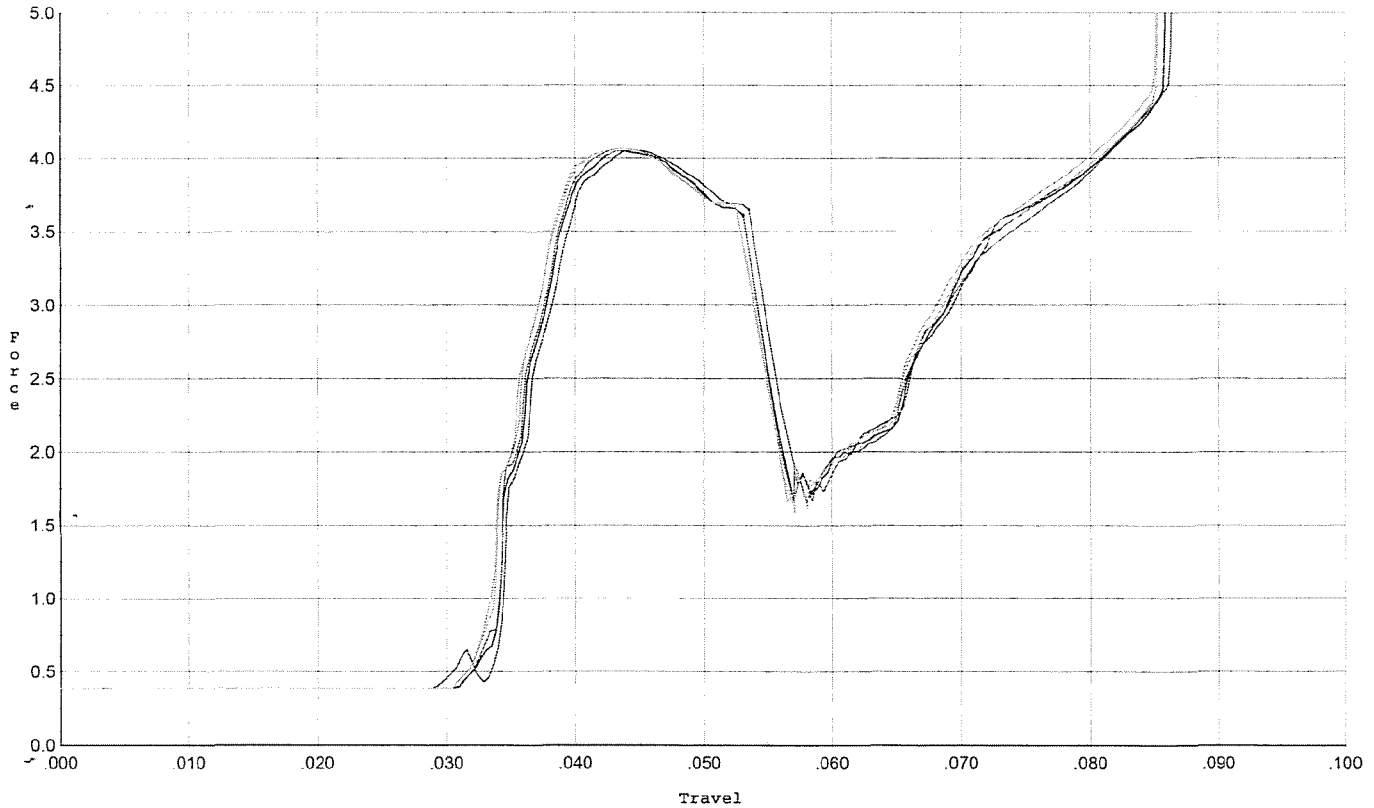
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.052	0.033	0.037	0.054		Set Trigger
2	2.669	0.052	0.034	0.037	0.055		Set Trigger
3	2.674	0.052	0.034	0.037	0.054		Set Trigger
4	2.685	0.052	0.032	0.037	0.054		Set Trigger
5	2.656	0.053	0.034	0.037	0.055		Set Trigger

Aug 266

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.053	0.031	0.035	0.083		Set Trigger
2	4.050	0.053	0.033	0.034	0.083		Set Trigger
3	4.064	0.053	0.032	0.034	0.083		Set Trigger
4	4.051	0.054	0.032	0.034	0.086		Set Trigger
5	4.063	0.054	0.032	0.034	0.086		Set Trigger

Aug 4.05