

G6794514

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



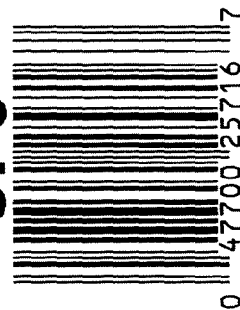
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794514

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794514

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE		11-4-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	MR
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DGT
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

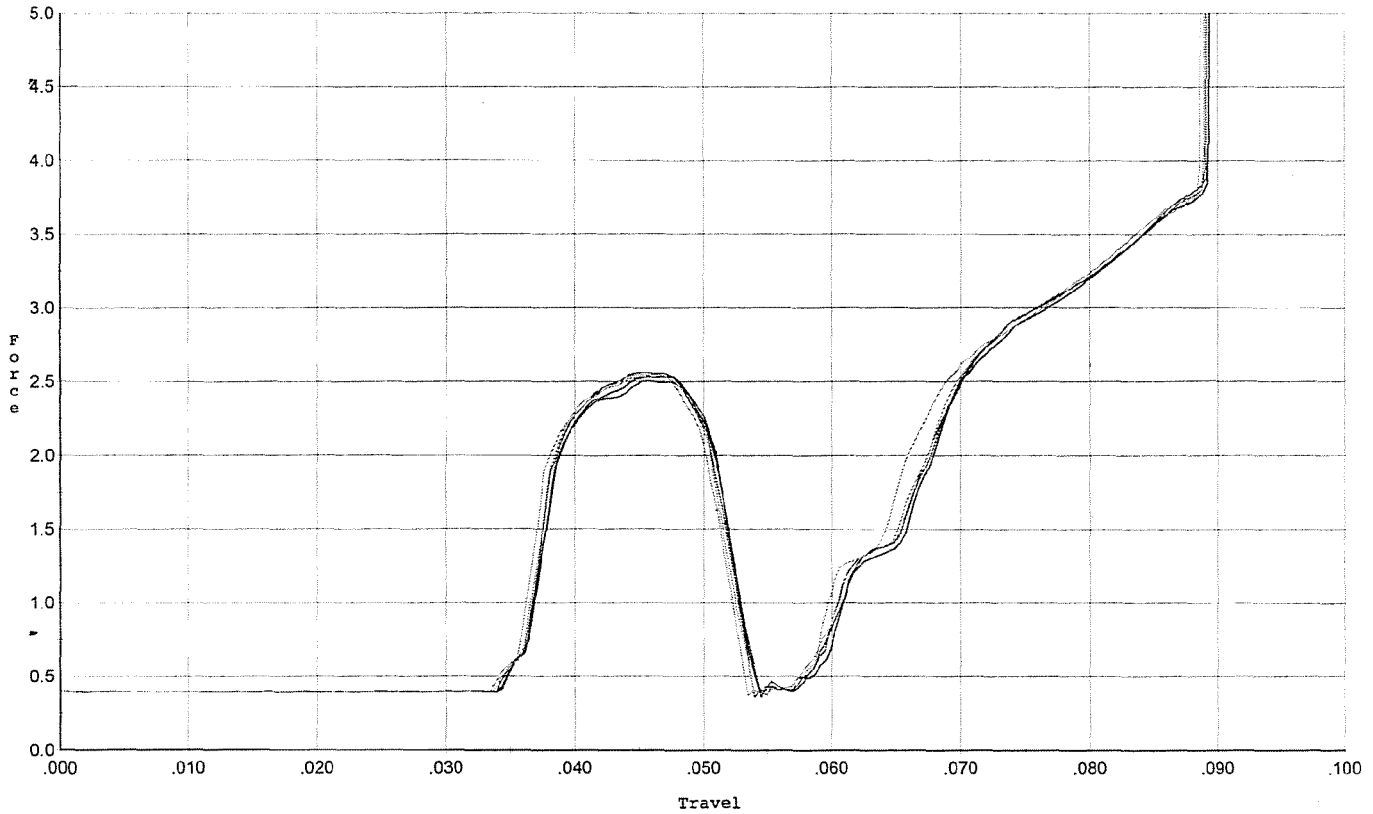
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3P</u> <u>40</u> <u>40</u>	12-2-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-2-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	12-2-08	L.N.
	J) ASSEMBLE STOCK		11-18-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-2-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-2-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.67</u> <u>2.78</u> <u>2.74</u> <u>2.81</u>	11-20-08	TC
	C) FUNCTION		12-2-08	L.N.
690	PACK		12-3-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



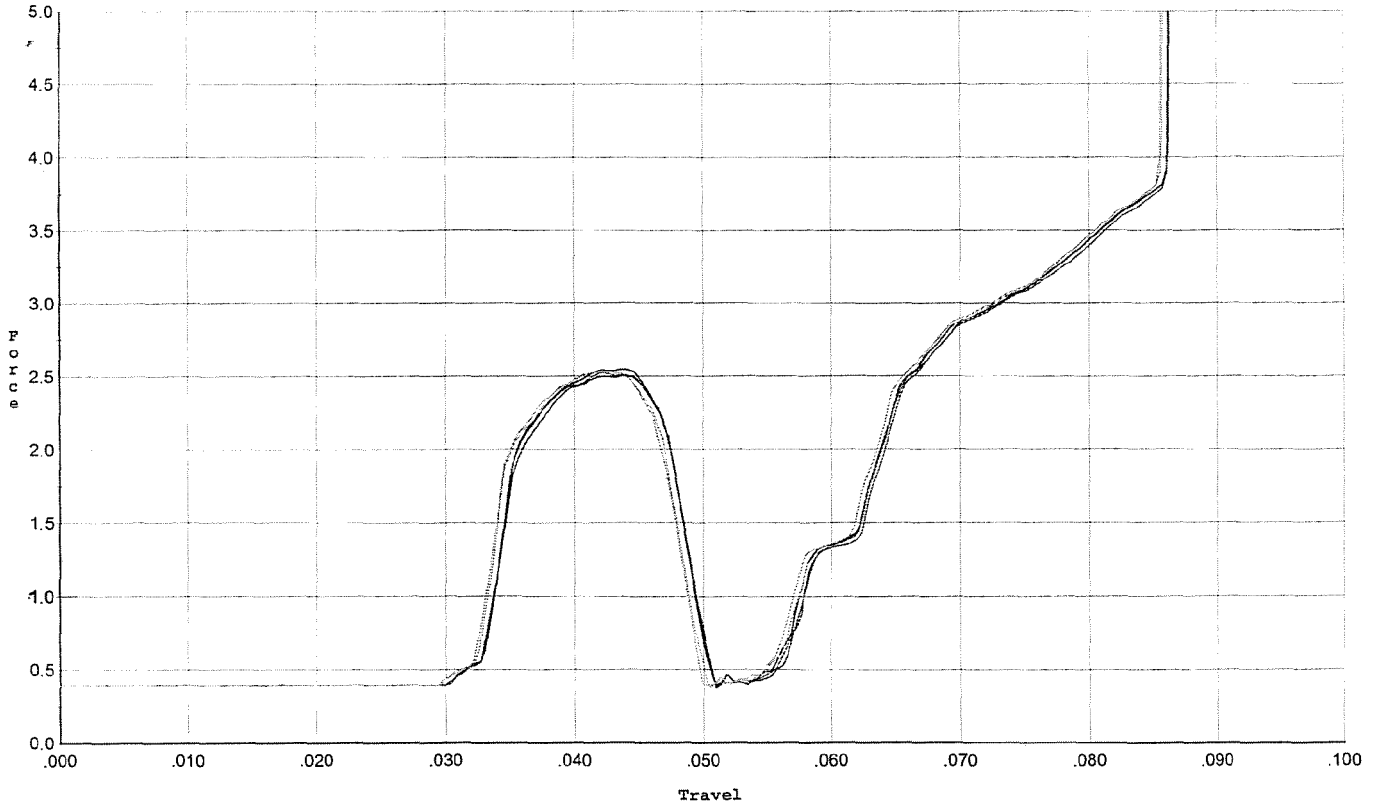
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.051	0.035	0.041	0.048		Set Trigger
2	2.530	0.051	0.035	0.041	0.048		Set Trigger
3	2.556	0.052	0.034	0.041	0.049		Set Trigger
4	2.535	0.050	0.034	0.041	0.047		Set Trigger
5	2.544	0.051	0.034	0.041	0.048		Set Trigger

Aug 253

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



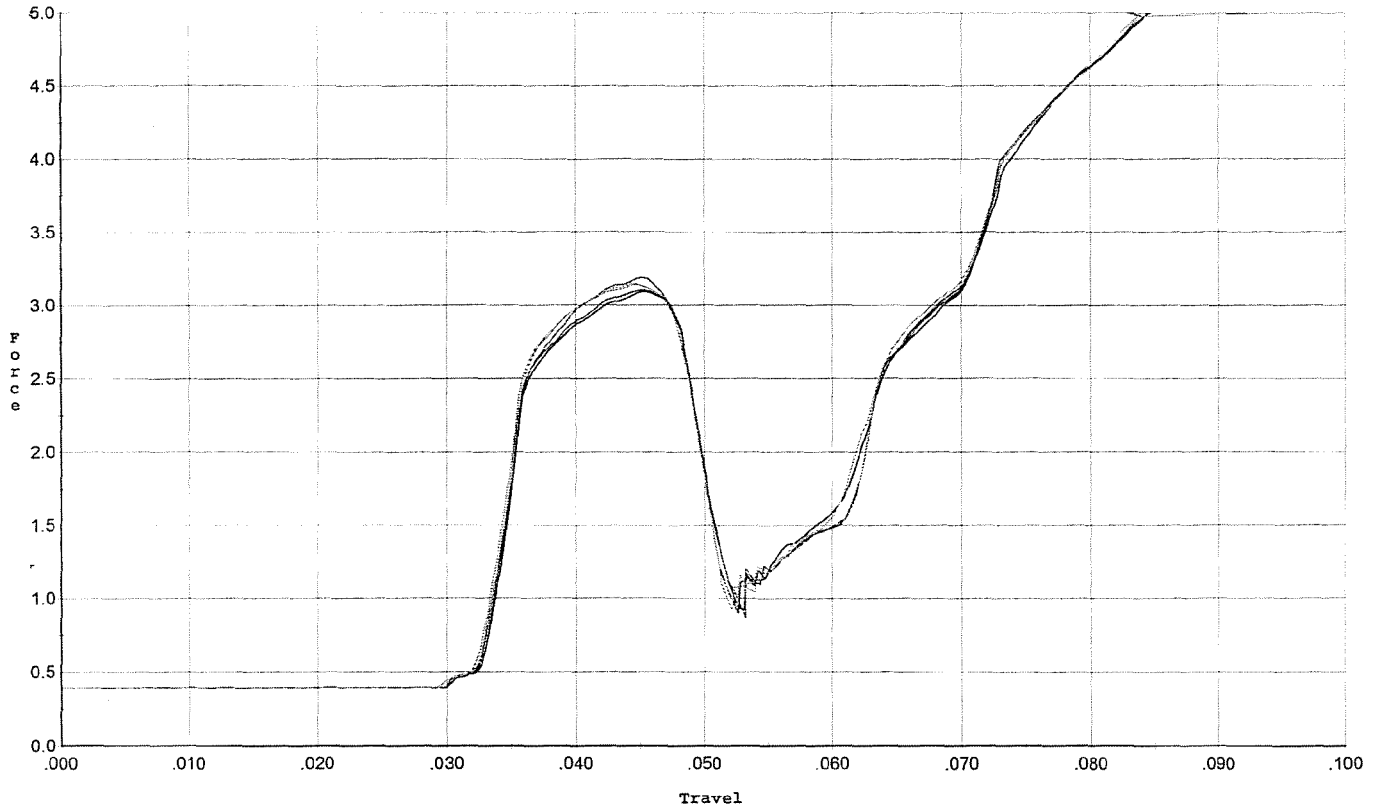
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.047	0.033	0.041	0.045		Set Trigger
2	2.547	0.047	0.033	0.042	0.046		Set Trigger
3	2.524	0.047	0.033	0.042	0.045		Set Trigger
4	2.526	0.047	0.033	0.042	0.045		Set Trigger
5	2.530	0.047	0.032	0.041	0.046		Set Trigger

Aug 252 RP
 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



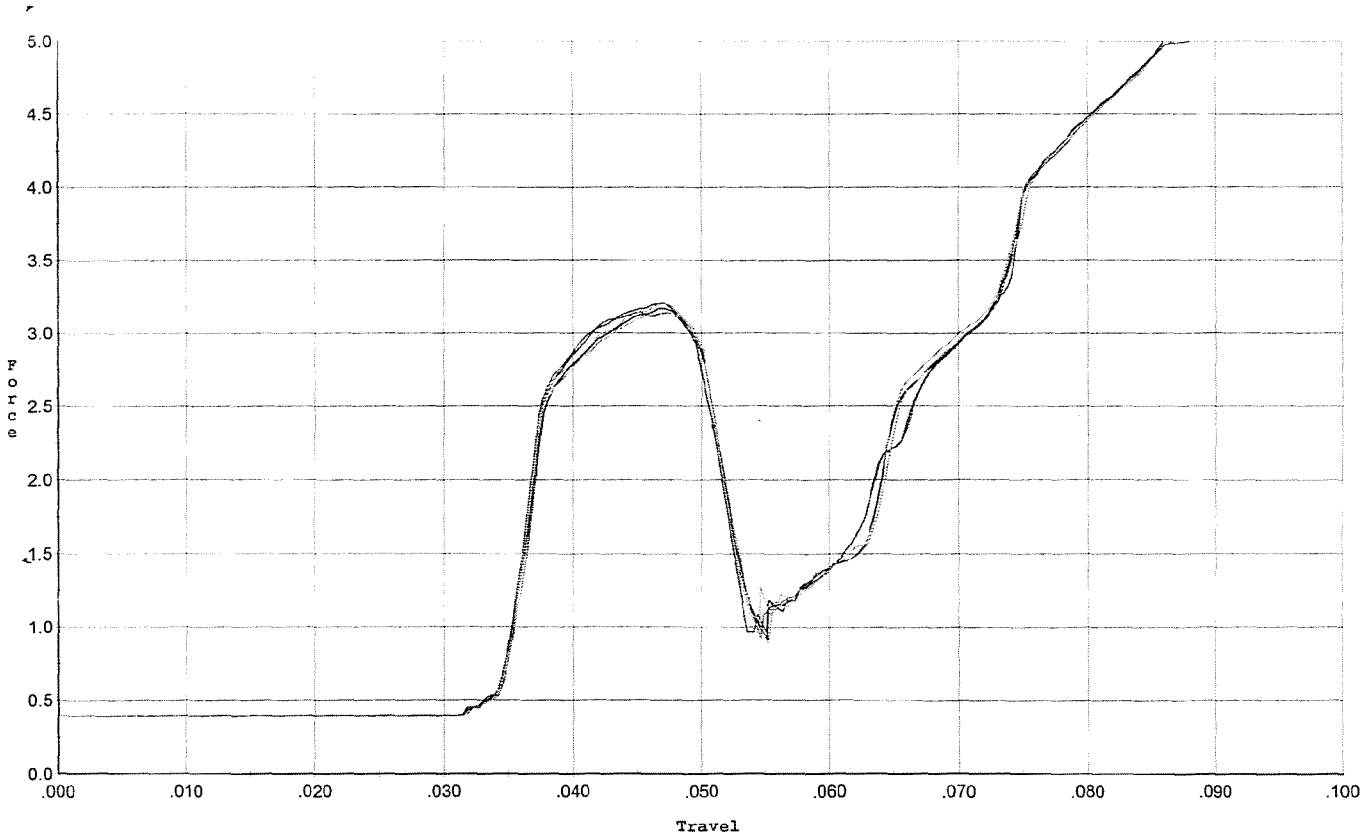
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.048	0.033	0.040	0.056		Set Trigger
2	3.093	0.048	0.033	0.040	0.055		Set Trigger
3	3.190	0.048	0.033	0.039	0.056		Set Trigger
4	3.146	0.048	0.033	0.039	0.056		Set Trigger
5	3.140	0.049	0.032	0.039	0.057		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



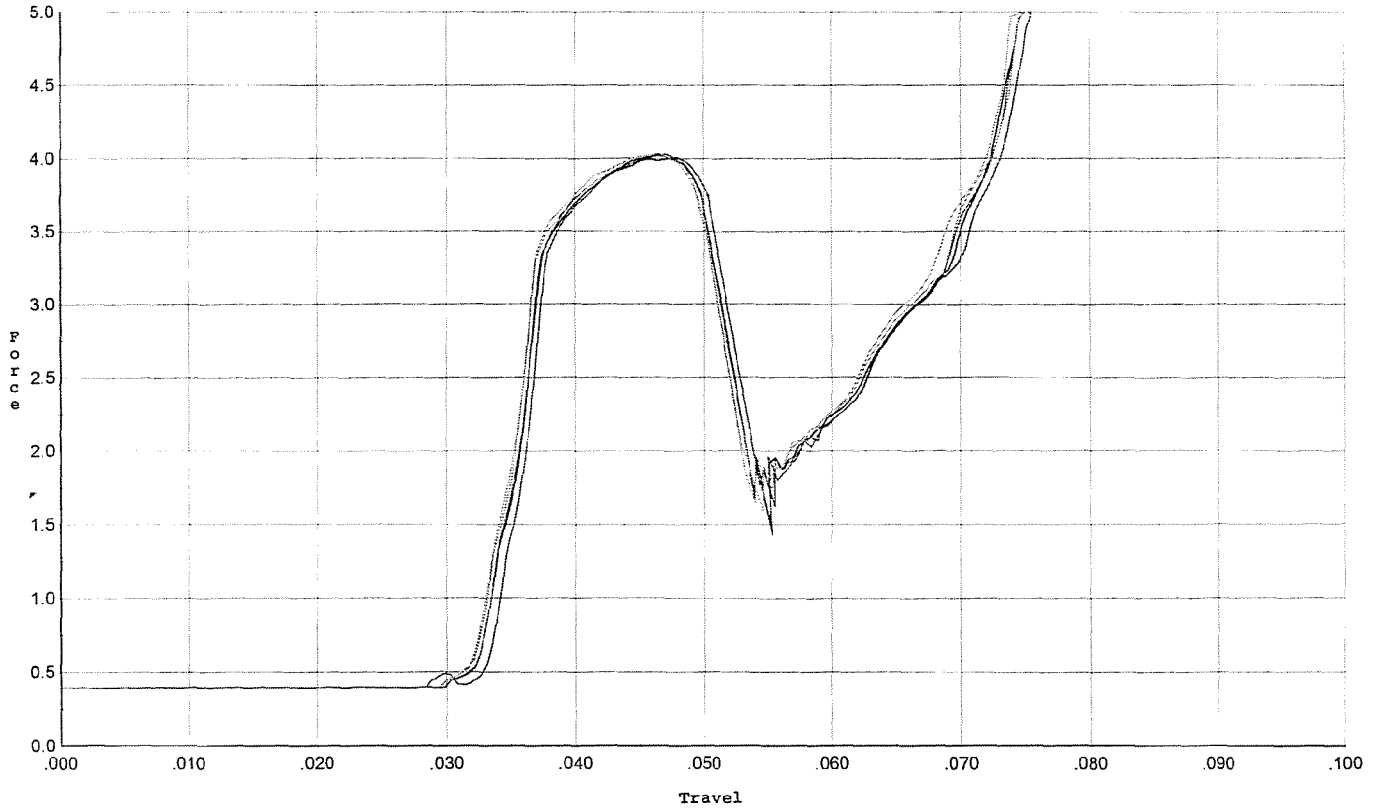
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.051	0.035	0.039	0.059		Set Trigger
2	3.169	0.050	0.035	0.039	0.057		Set Trigger
3	3.142	0.050	0.034	0.039	0.058		Set Trigger
4	3.203	0.050	0.035	0.039	0.058		Set Trigger
5	3.142	0.050	0.035	0.039	0.057		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



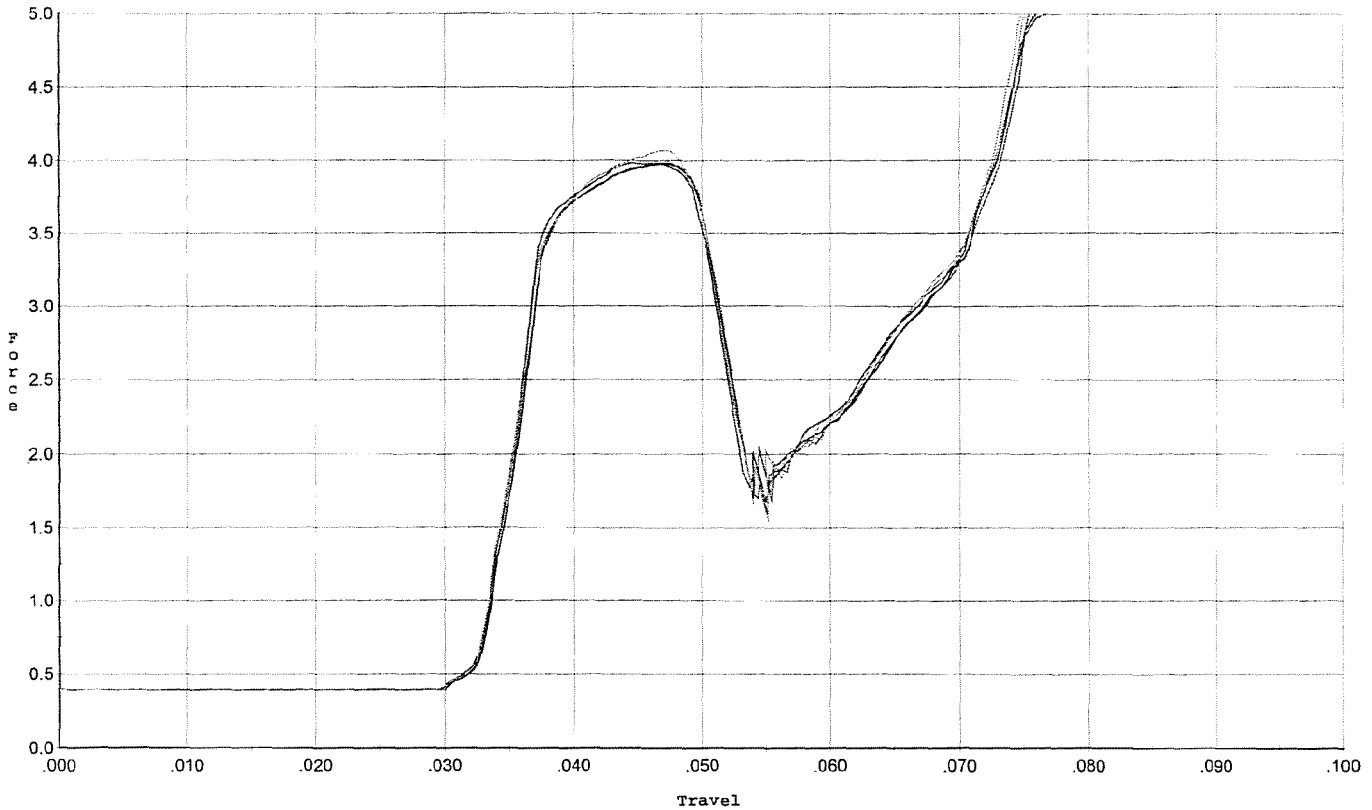
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.050	0.033	0.036	0.073		Set Trigger
2	4.022	0.052	0.033	0.036	0.076		Set Trigger
3	4.029	0.052	0.033	0.035	0.076		Set Trigger
4	4.024	0.050	0.032	0.035	0.074		Set Trigger
5	4.034	0.050	0.032	0.035	0.074		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



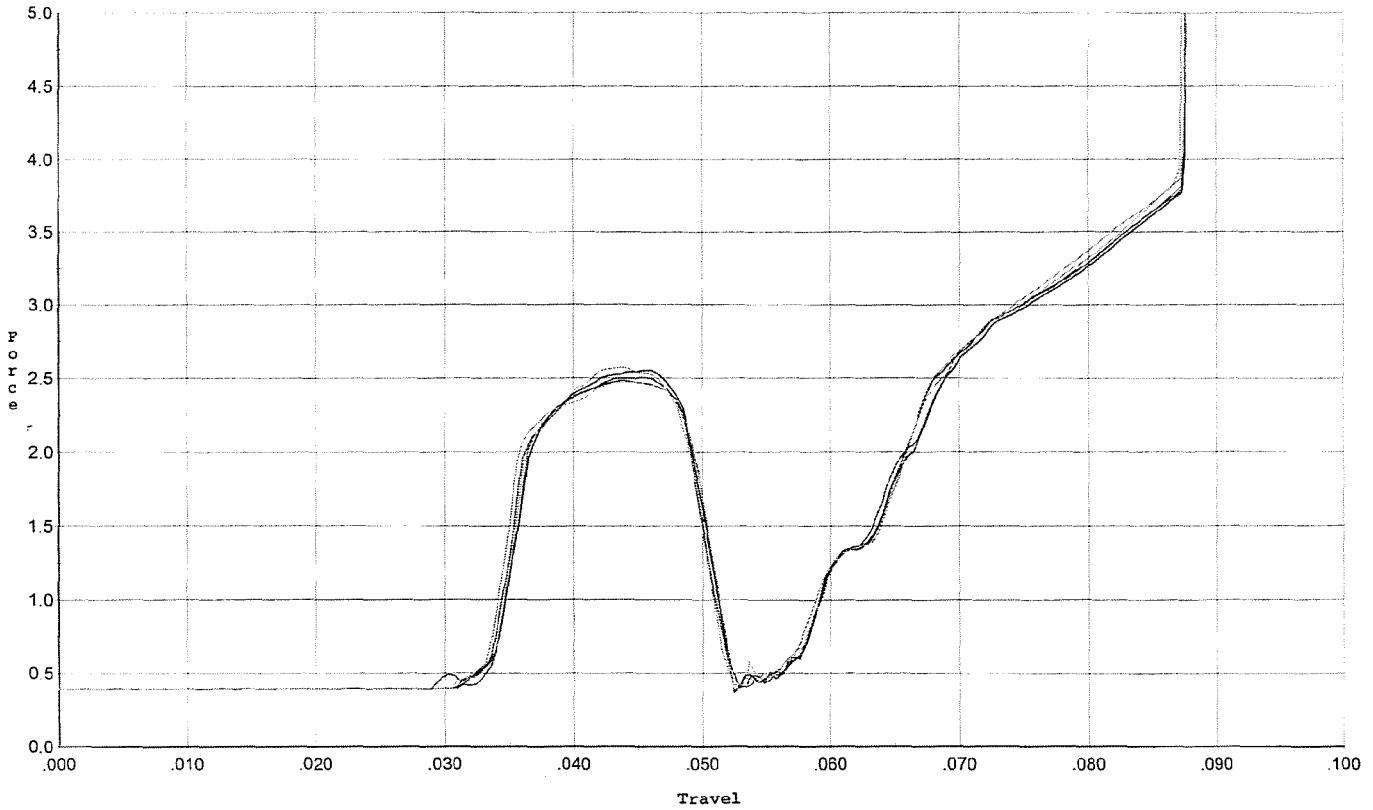
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.050	0.033	0.036	0.074		Set Trigger
2	3.976	0.052	0.033	0.036	0.076		Set Trigger
3	3.983	0.050	0.033	0.036	0.073		Set Trigger
4	4.001	0.050	0.033	0.036	0.073		Set Trigger
5	4.069	0.051	0.030	0.036	0.077		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

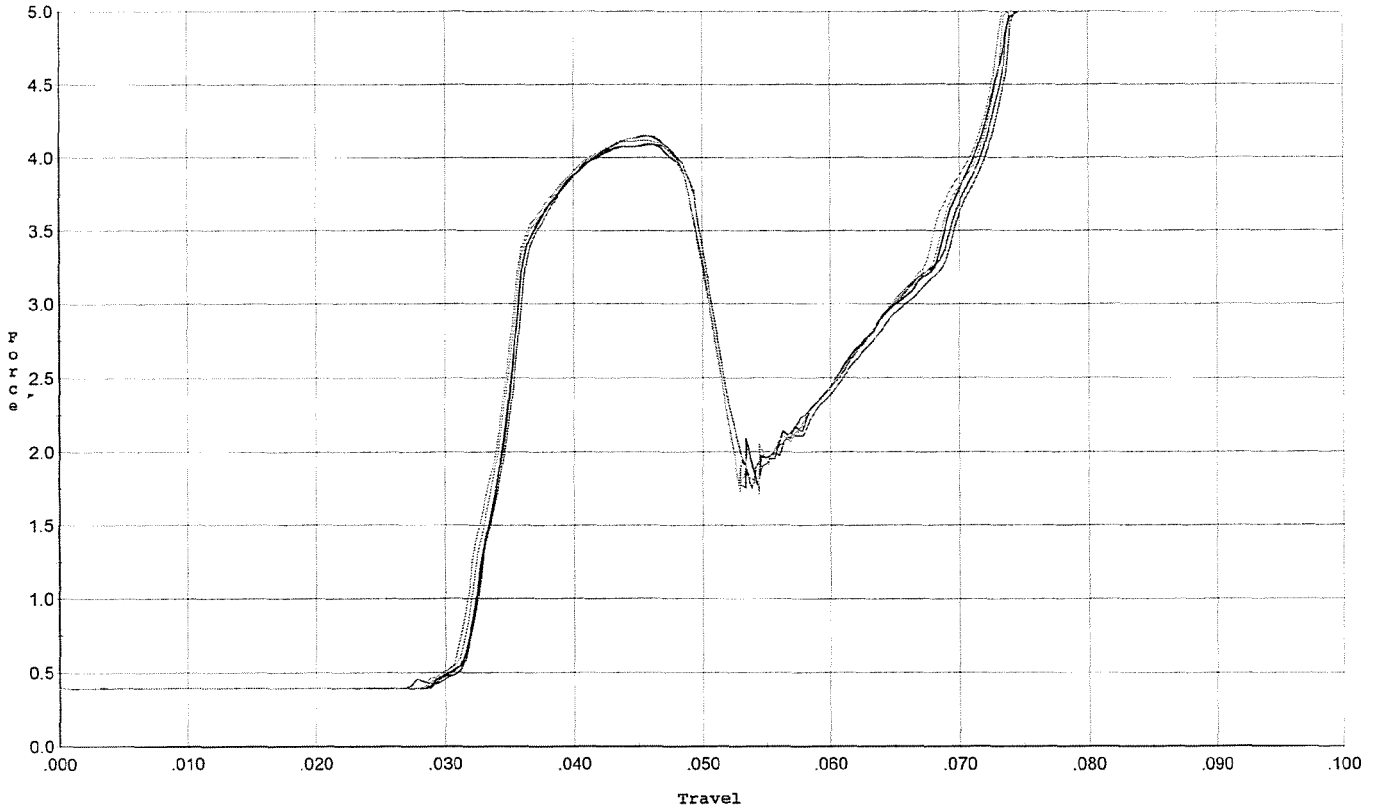


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.050	0.034	0.041	0.048		Set Trigger
2	2.555	0.050	0.034	0.041	0.049		Set Trigger
3	2.507	0.049	0.034	0.041	0.047		Set Trigger
4	2.572	0.050	0.034	0.041	0.049		Set Trigger
5	2.472	0.049	0.033	0.041	0.048		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS GunType: Rifle Make: Remington Note: R, Putch 11/14/08	Model: M/24 Serial No: Form #F005 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
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#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.050	0.032	0.035	0.077		Set Trigger
2	4.088	0.050	0.032	0.035	0.076		Set Trigger
3	4.145	0.049	0.032	0.036	0.075		Set Trigger
4	4.147	0.050	0.031	0.035	0.077		Set Trigger
5	4.118	0.050	0.031	0.035	0.079		Set Trigger

Aug 4.11