

6679 4524

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



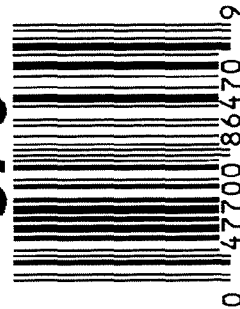
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794524

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794524

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RBN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/3/08	SP
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

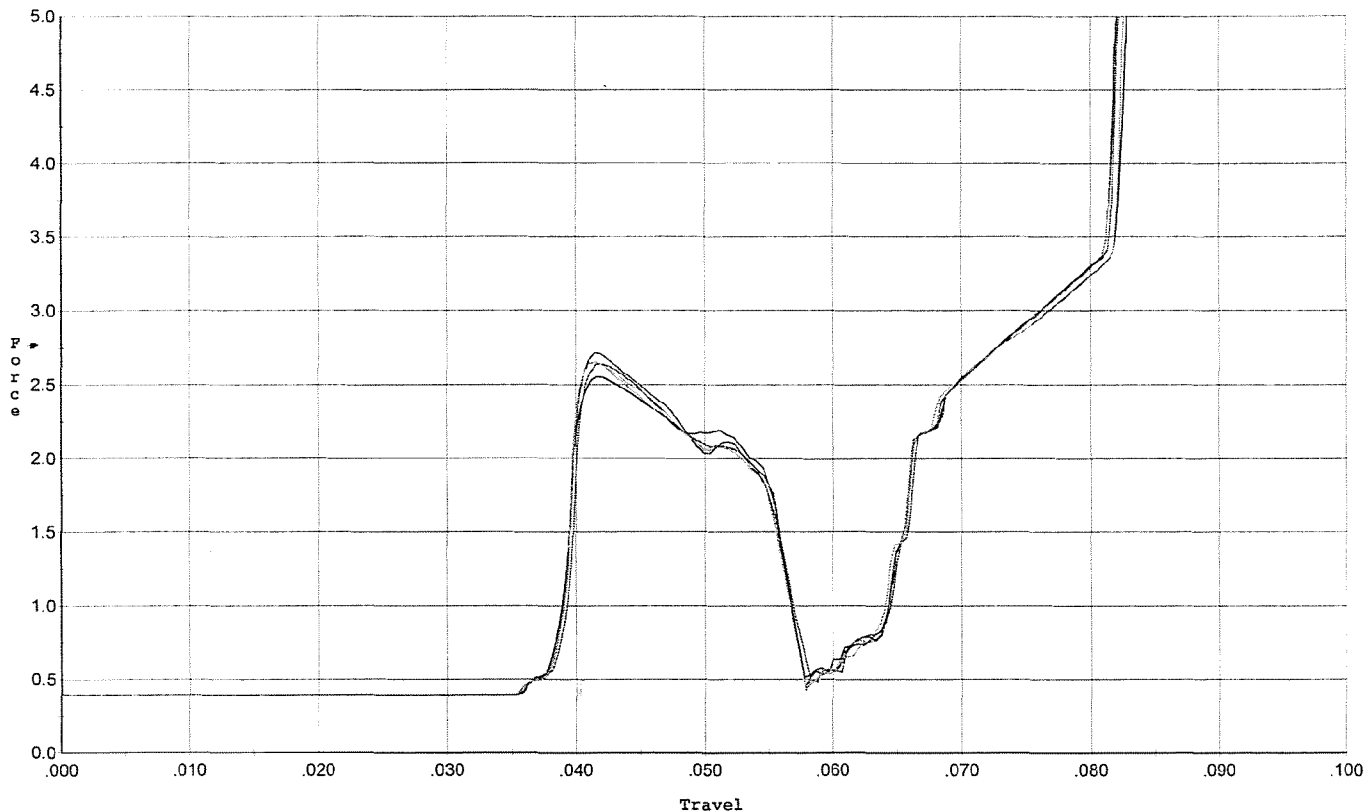
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-17-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-17-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-17-08	R.D.
	J) ASSEMBLE STOCK		11-14-08	RT
	K) ASSEMBLE SWIVEL STUDS		12-17-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.59</u> <u>2.70</u> <u>2.67</u> <u>2.62</u>	12-16-08	TL
	C) FUNCTION		12-17-08	R.D.
690	PACK		1-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .25 lbs



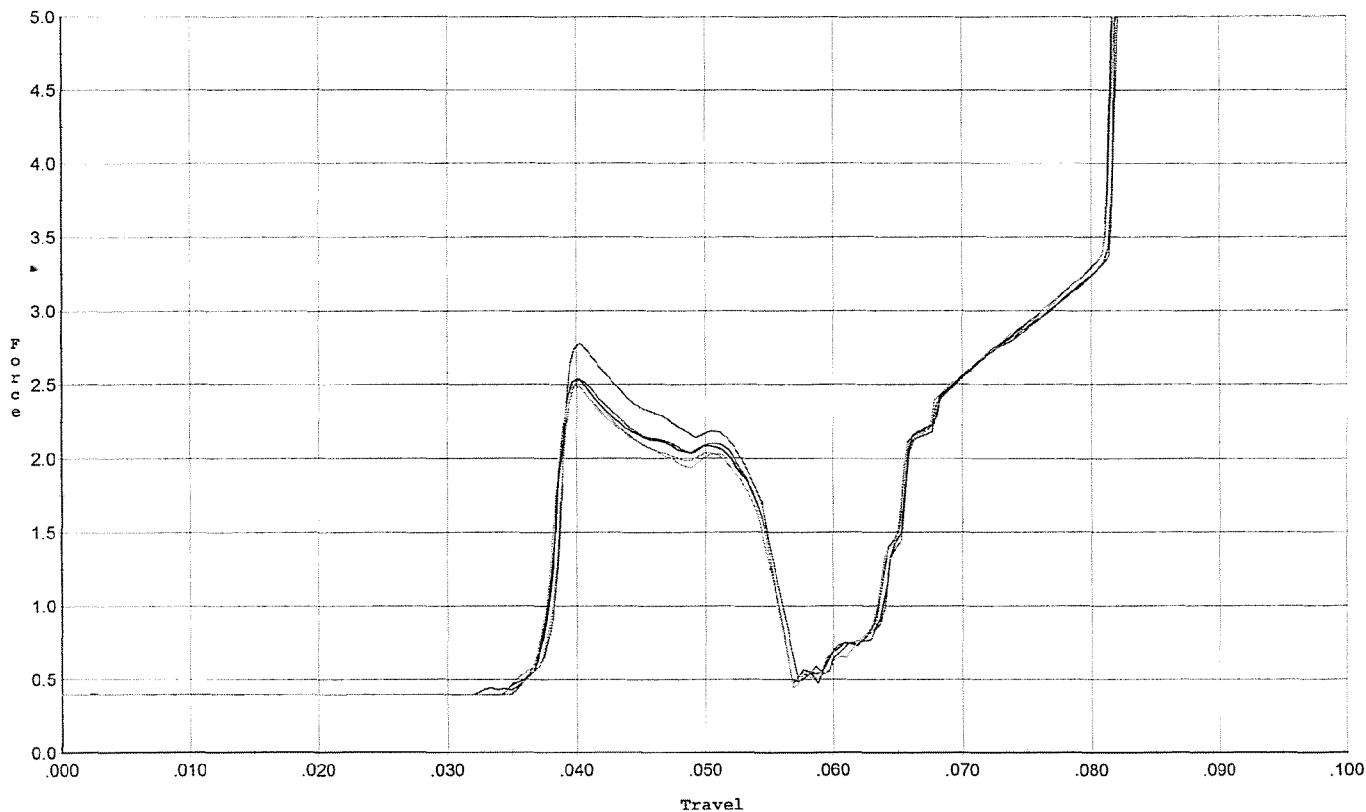
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.717	0.056	0.036	0.033	0.053		Set Trigger
2	2.557	0.055	0.038	0.034	0.053		Set Trigger
3	2.639	0.055	0.036	0.033	0.052		Set Trigger
4	2.653	0.056	0.038	0.034	0.053		Set Trigger
5	2.654	0.056	0.038	0.033	0.053		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .25 lbs



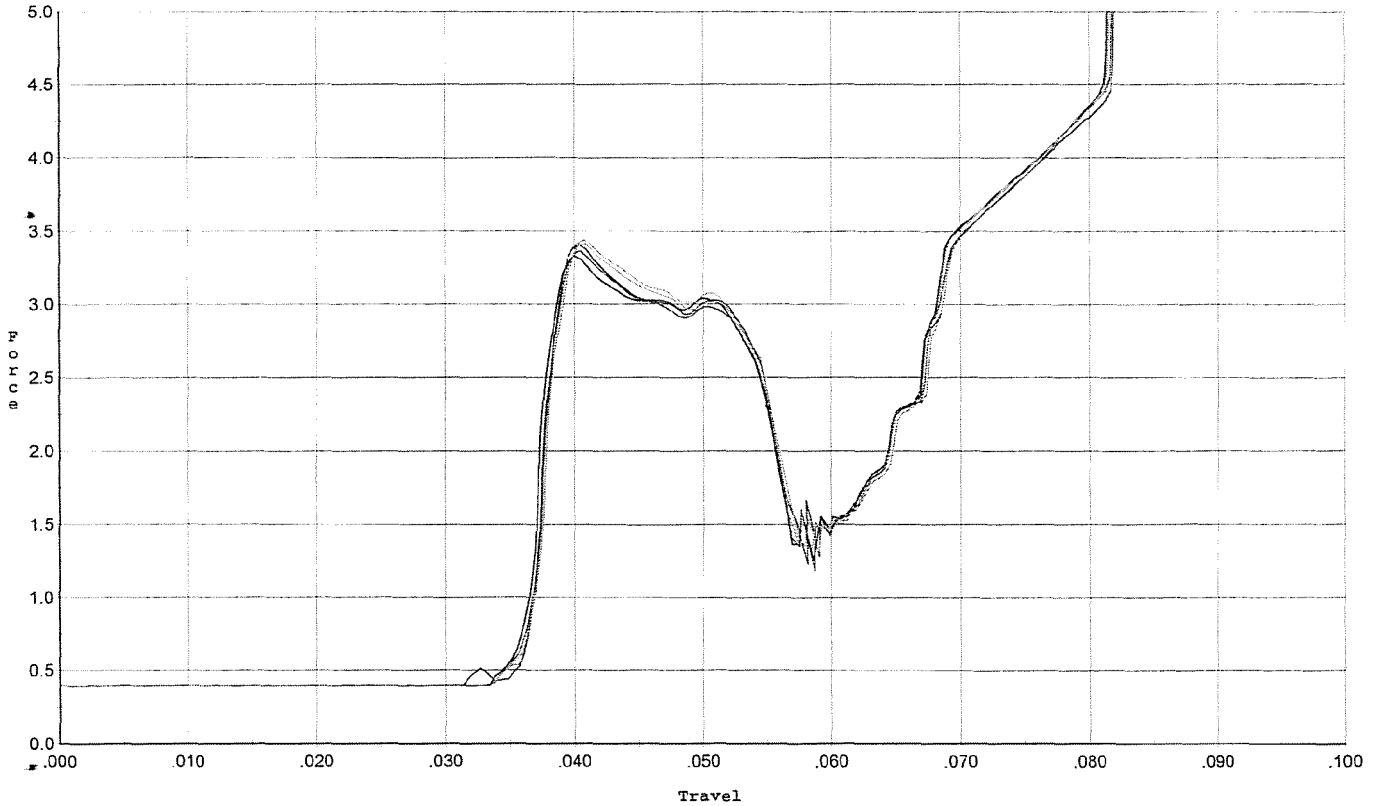
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.055	0.037	0.034	0.051		Set Trigger
2	2.539	0.055	0.037	0.034	0.051		Set Trigger
3	2.779	0.054	0.038	0.034	0.052		Set Trigger
4	2.482	0.055	0.037	0.034	0.050		Set Trigger
5	2.494	0.055	0.037	0.034	0.051		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



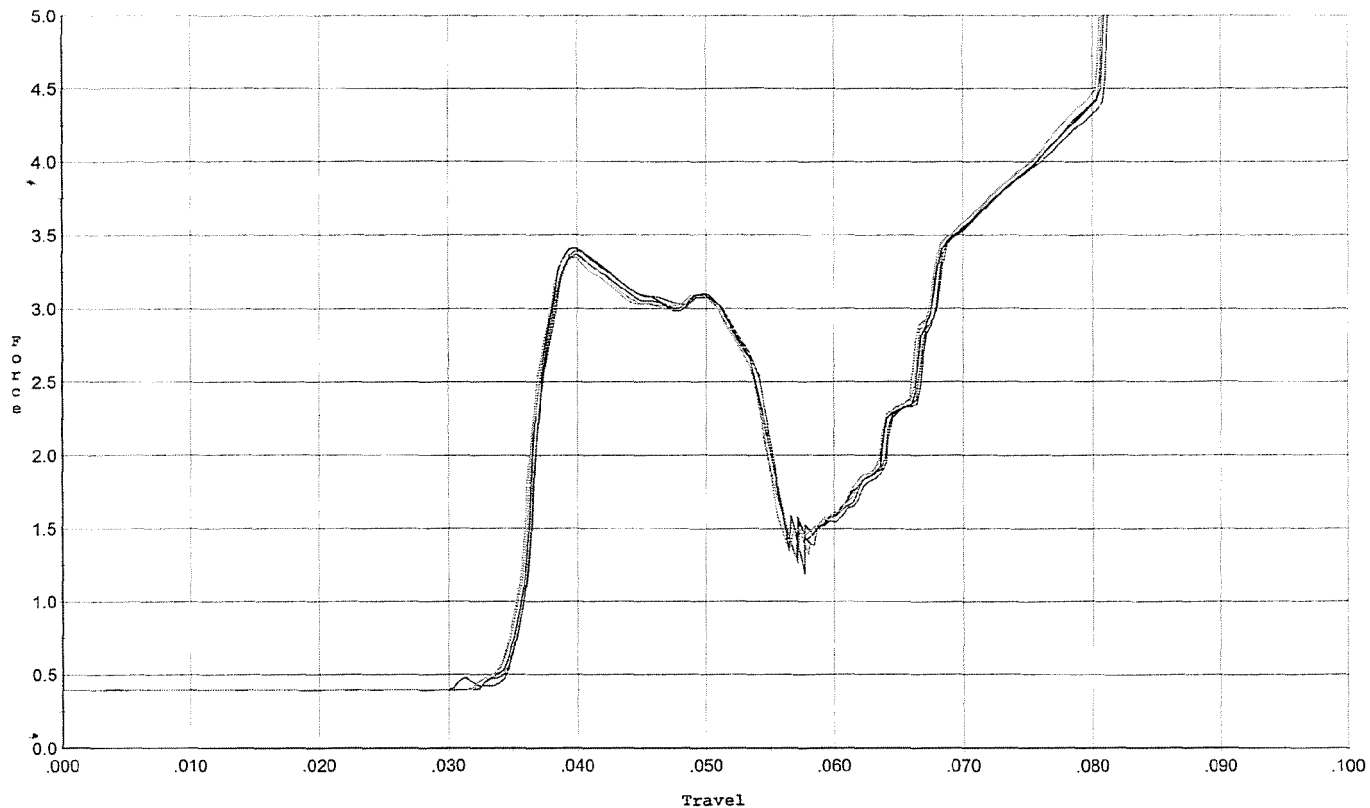
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.411	0.055	0.036	0.032	0.068		Set Trigger
2	3.331	0.055	0.034	0.032	0.069		Set Trigger
3	3.366	0.055	0.036	0.032	0.068		Set Trigger
4	3.415	0.054	0.036	0.032	0.068		Set Trigger
5	3.440	0.055	0.034	0.032	0.069		Set Trigger

A-339

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



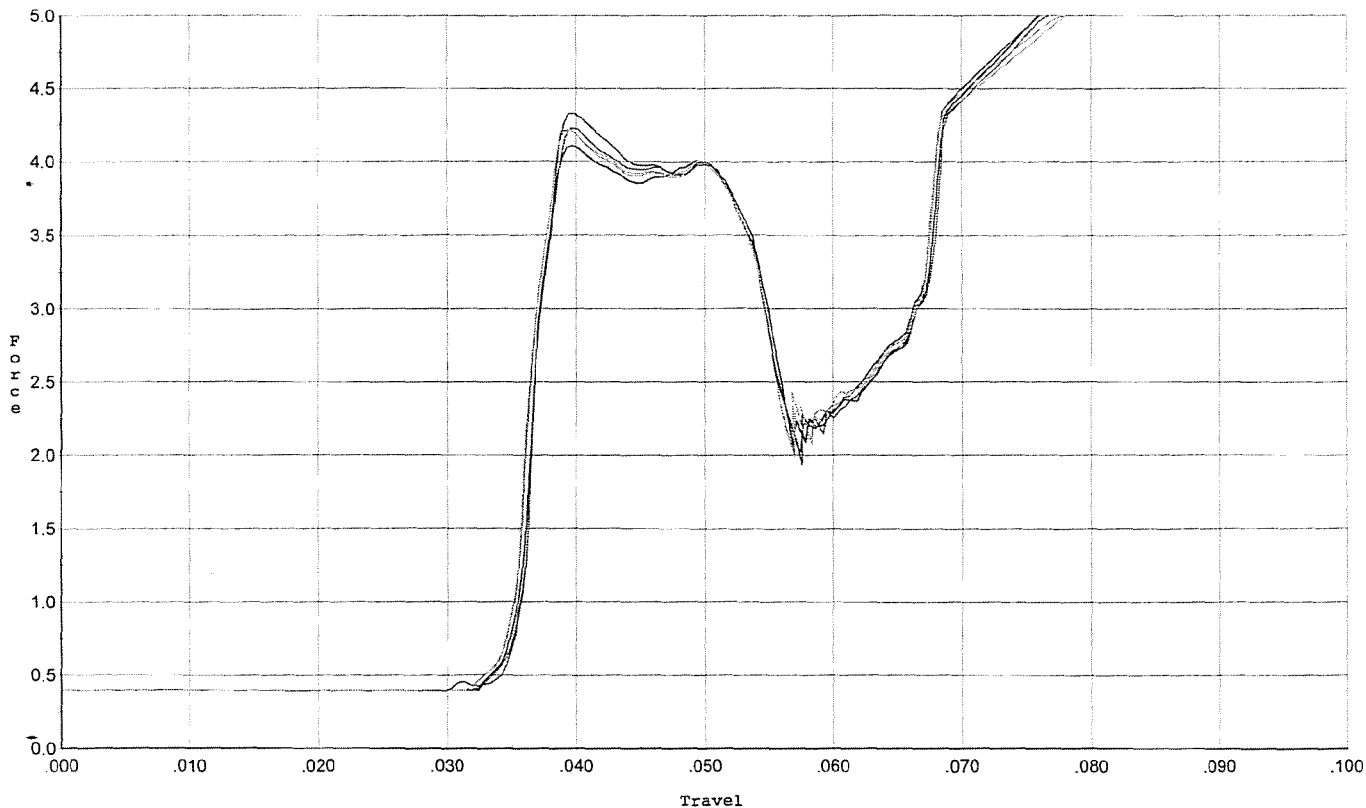
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.369	0.055	0.035	0.032	0.070		Set Trigger
2	3.409	0.053	0.035	0.032	0.069		Set Trigger
3	3.392	0.054	0.035	0.032	0.070		Set Trigger
4	3.370	0.053	0.034	0.032	0.069		Set Trigger
5	3.348	0.054	0.034	0.032	0.069		Set Trigger

A-3.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



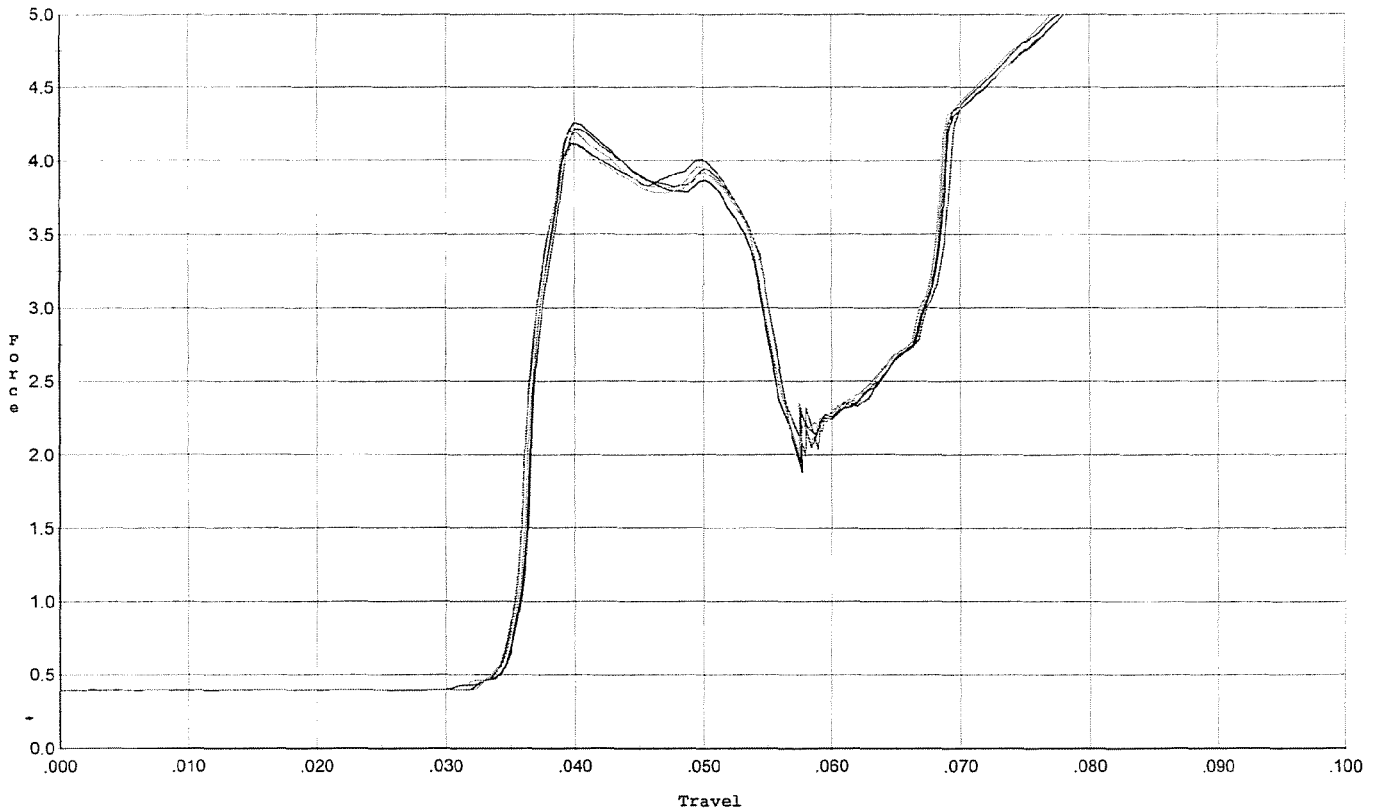
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.054	0.035	0.031	0.085		Set Trigger
2	4.109	0.055	0.035	0.030	0.086		Set Trigger
3	4.227	0.054	0.035	0.031	0.084		Set Trigger
4	4.220	0.054	0.034	0.031	0.086		Set Trigger
5	4.215	0.054	0.034	0.031	0.085		Set Trigger

A-422

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



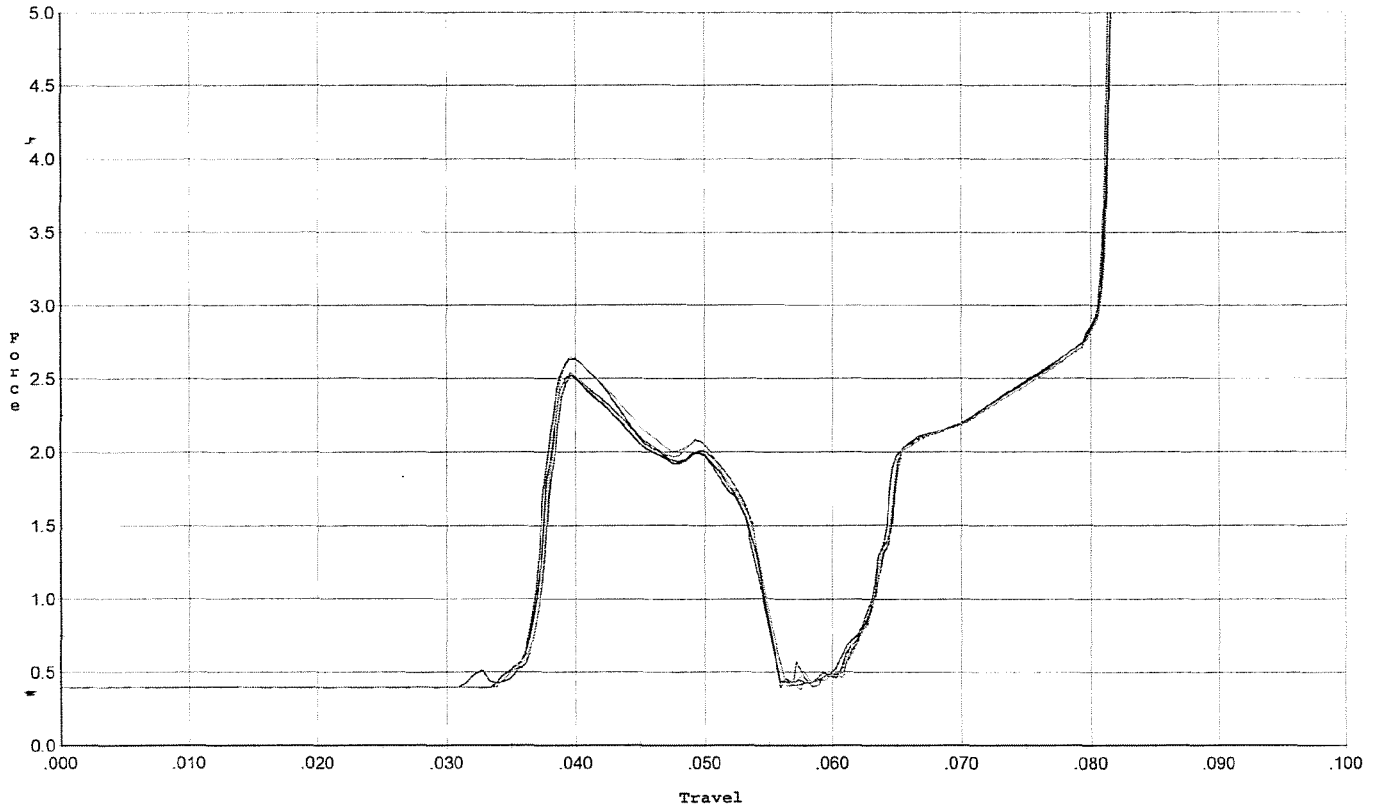
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.054	0.035	0.031	0.086		Set Trigger
2	4.255	0.054	0.035	0.031	0.083		Set Trigger
3	4.212	0.054	0.035	0.031	0.085		Set Trigger
4	4.101	0.054	0.035	0.031	0.085		Set Trigger
5	4.197	0.054	0.034	0.031	0.084		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 +/- .50 lbs for final test



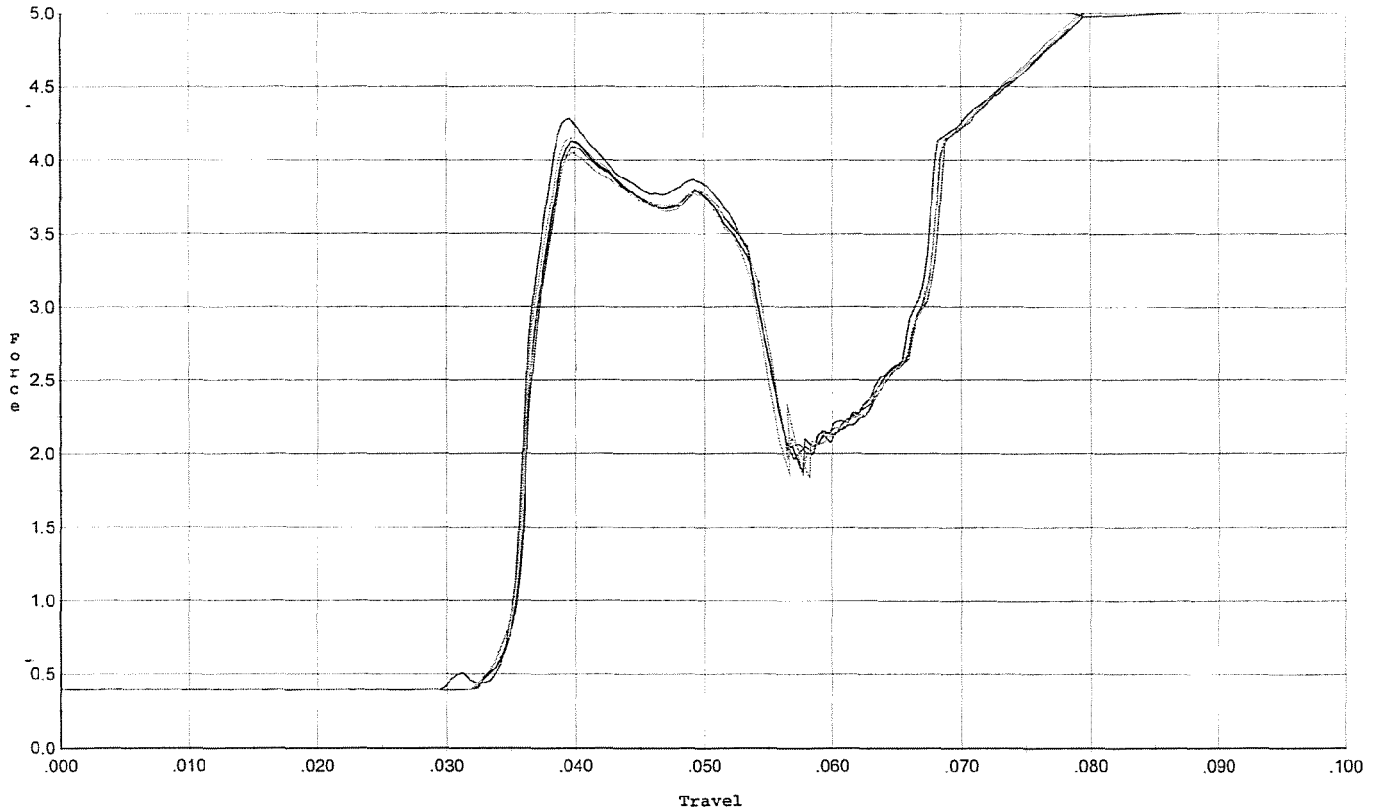
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.054	0.036	0.034	0.051		Set Trigger
2	2.523	0.054	0.036	0.034	0.050		Set Trigger
3	2.523	0.054	0.036	0.035	0.049		Set Trigger
4	2.649	0.054	0.037	0.035	0.050		Set Trigger
5	2.541	0.054	0.036	0.035	0.050		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.053	0.034	0.031	0.083		Set Trigger
2	4.127	0.053	0.033	0.031	0.081		Set Trigger
3	4.089	0.054	0.033	0.031	0.083		Set Trigger
4	4.147	0.054	0.034	0.031	0.082		Set Trigger
5	4.050	0.054	0.034	0.031	0.083		Set Trigger

A-4.14