

G6794525

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



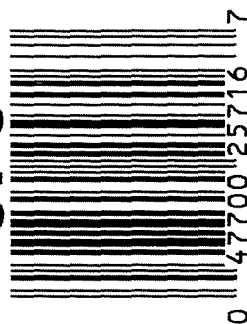
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794525

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	J.P.D.
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	J.P.D.
460	CHECK HEADSPACE		10-27-08	J.P.D.
470	DIS-ASSEMBLE ACTION		10-27-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-28-08	R.N.
475	DRILL AND TAP SIGHT HOLES	2008	10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (1A)	10/29/08	(1A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-5-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

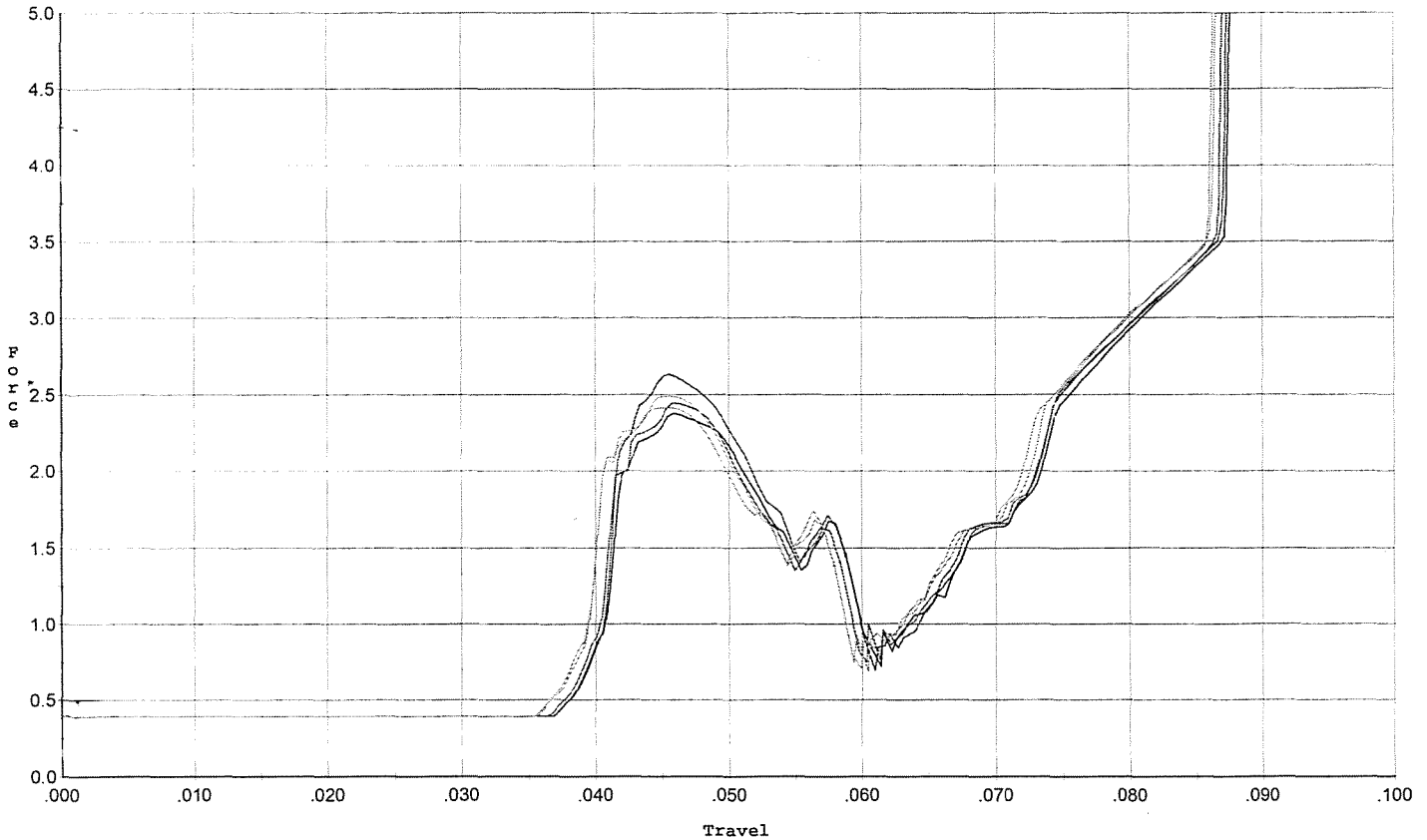
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	11-12-08	<i>LJ</i>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4.5</u>	11-12-08	<i>LJ</i>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-12-08	<i>LJ</i>
	J) ASSEMBLE STOCK		11-5-08	<i>LJ</i>
	K) ASSEMBLE SWIVEL STUDS		11-12-08	<i>LJ</i>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-6-08	<i>TC</i>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-6-08	<i>LJ</i>
670	FINAL INSPECTION A) HEADSPACE		11-12-08	<i>LJ</i>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.53</u> <u>2.49</u> <u>2.62</u> <u>2.64</u>	11-6-08	<i>TC</i>
	C) FUNCTION		11-12-08	<i>LJ</i>
690	PACK		11/14/08	<i>Fm</i>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



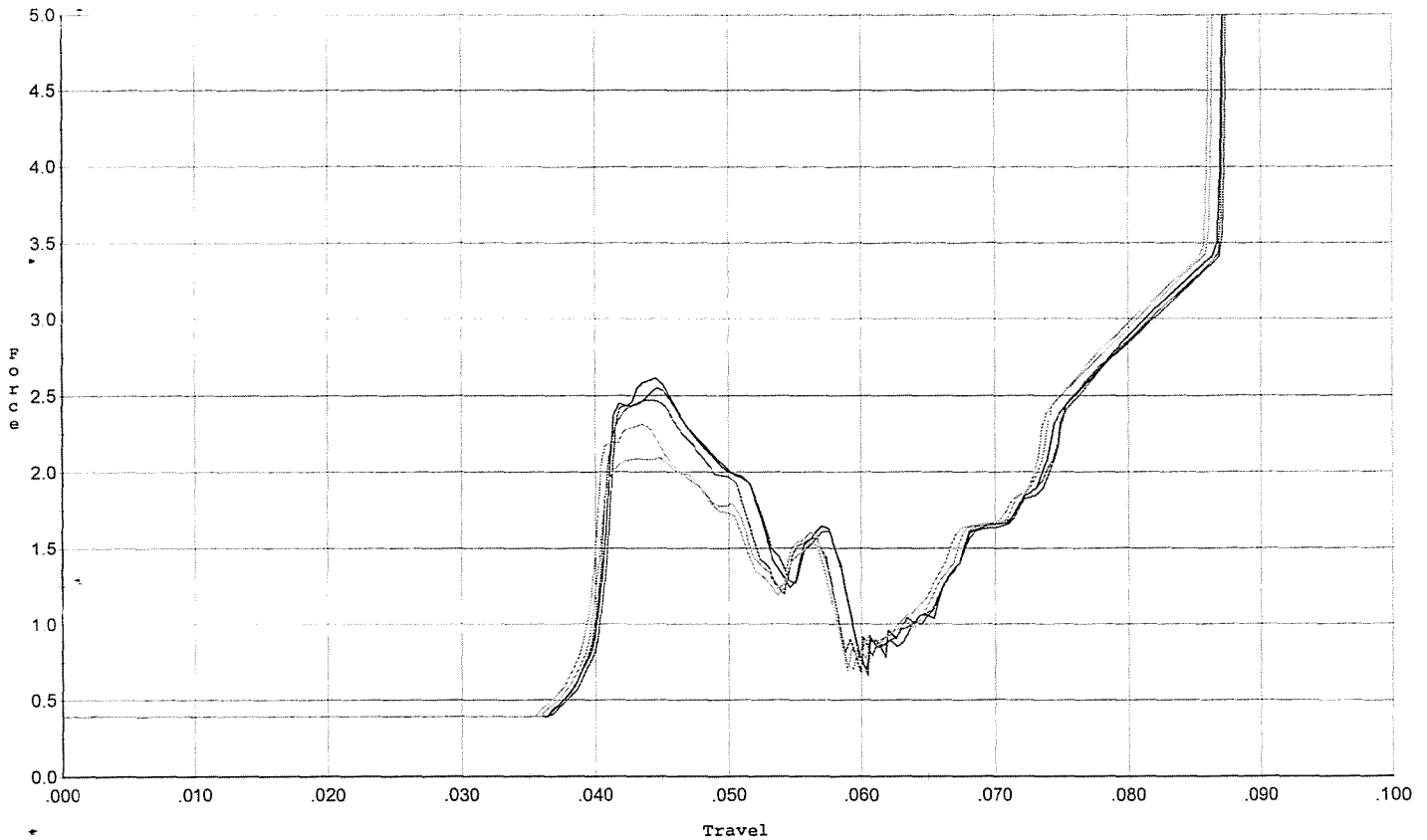
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.059	0.039	0.035	0.054		Set Trigger
2	2.378	0.059	0.039	0.035	0.052		Set Trigger
3	2.445	0.058	0.039	0.035	0.052		Set Trigger
4	2.490	0.058	0.038	0.035	0.053		Set Trigger
5	2.415	0.058	0.038	0.035	0.052		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



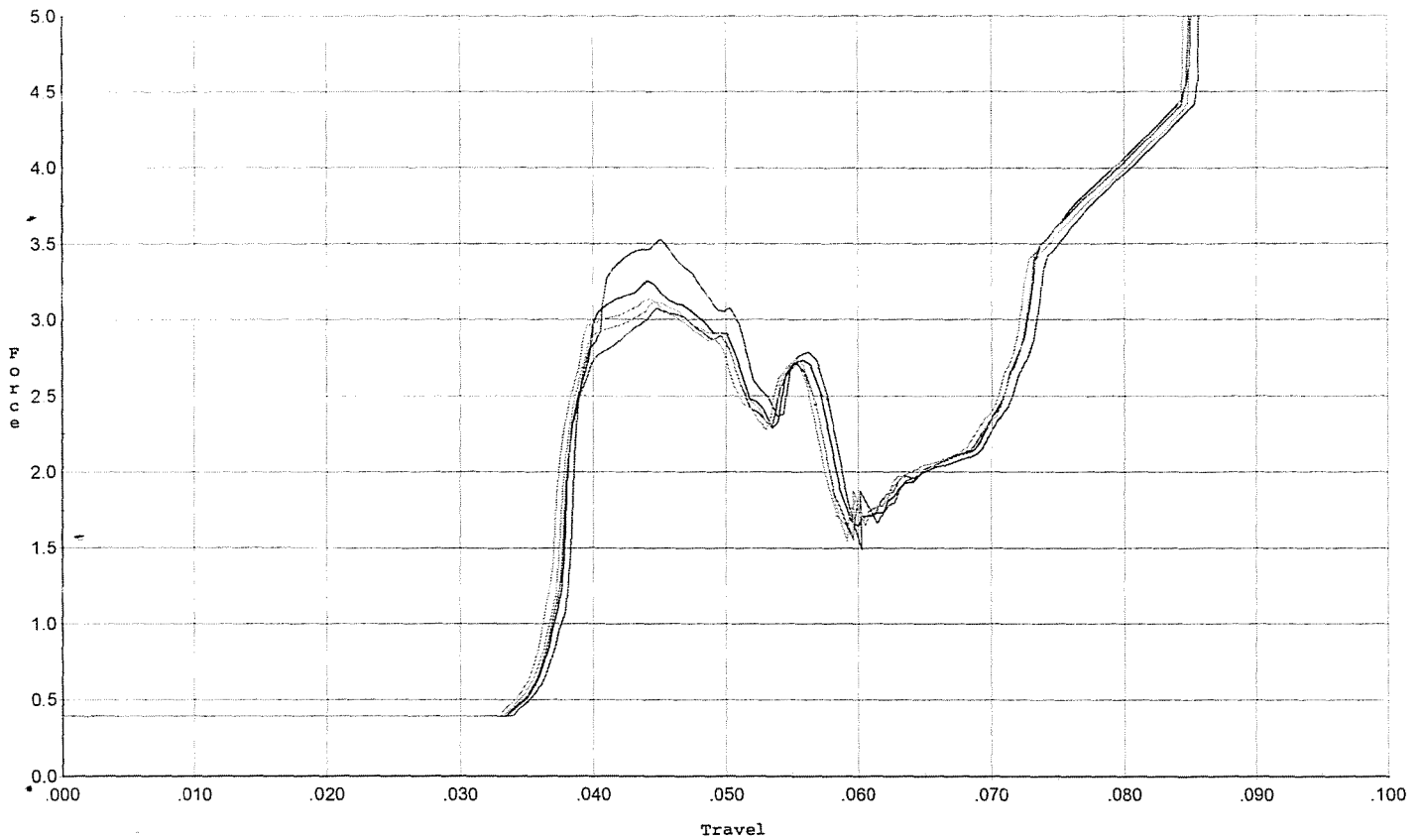
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.058	0.039	0.036	0.052		Set Trigger
2	2.615	0.058	0.039	0.035	0.052		Set Trigger
3	2.471	0.057	0.039	0.037	0.050		Set Trigger
4	2.093	0.058	0.038	0.036	0.047		Set Trigger
5	2.315	0.057	0.038	0.035	0.049		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



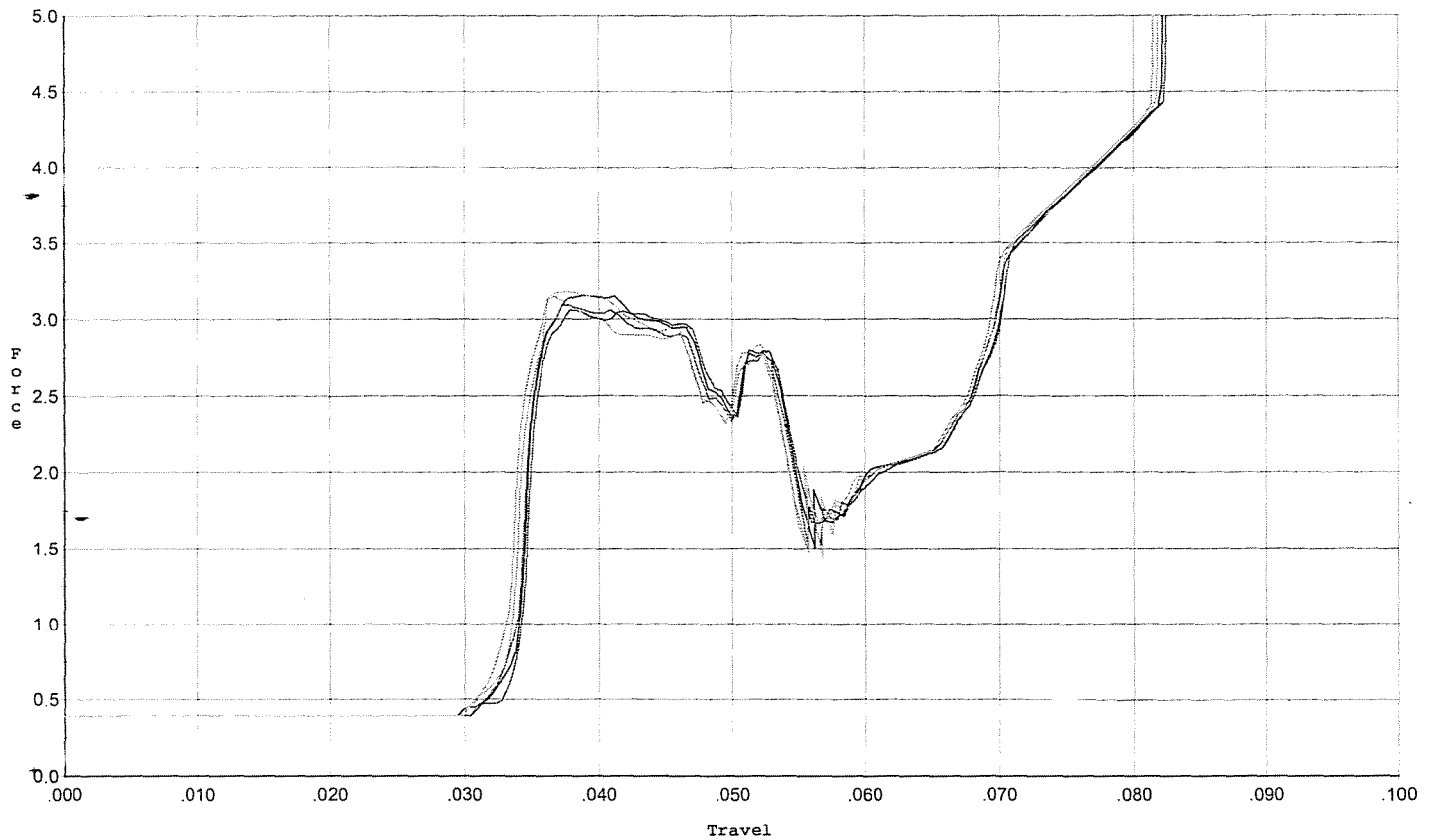
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.529	0.058	0.036	0.033	0.075		Set Trigger
2	3.261	0.057	0.036	0.033	0.072		Set Trigger
3	3.074	0.057	0.036	0.033	0.069		Set Trigger
4	3.118	0.057	0.036	0.033	0.070		Set Trigger
5	3.140	0.056	0.035	0.033	0.069		Set Trigger

A 3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



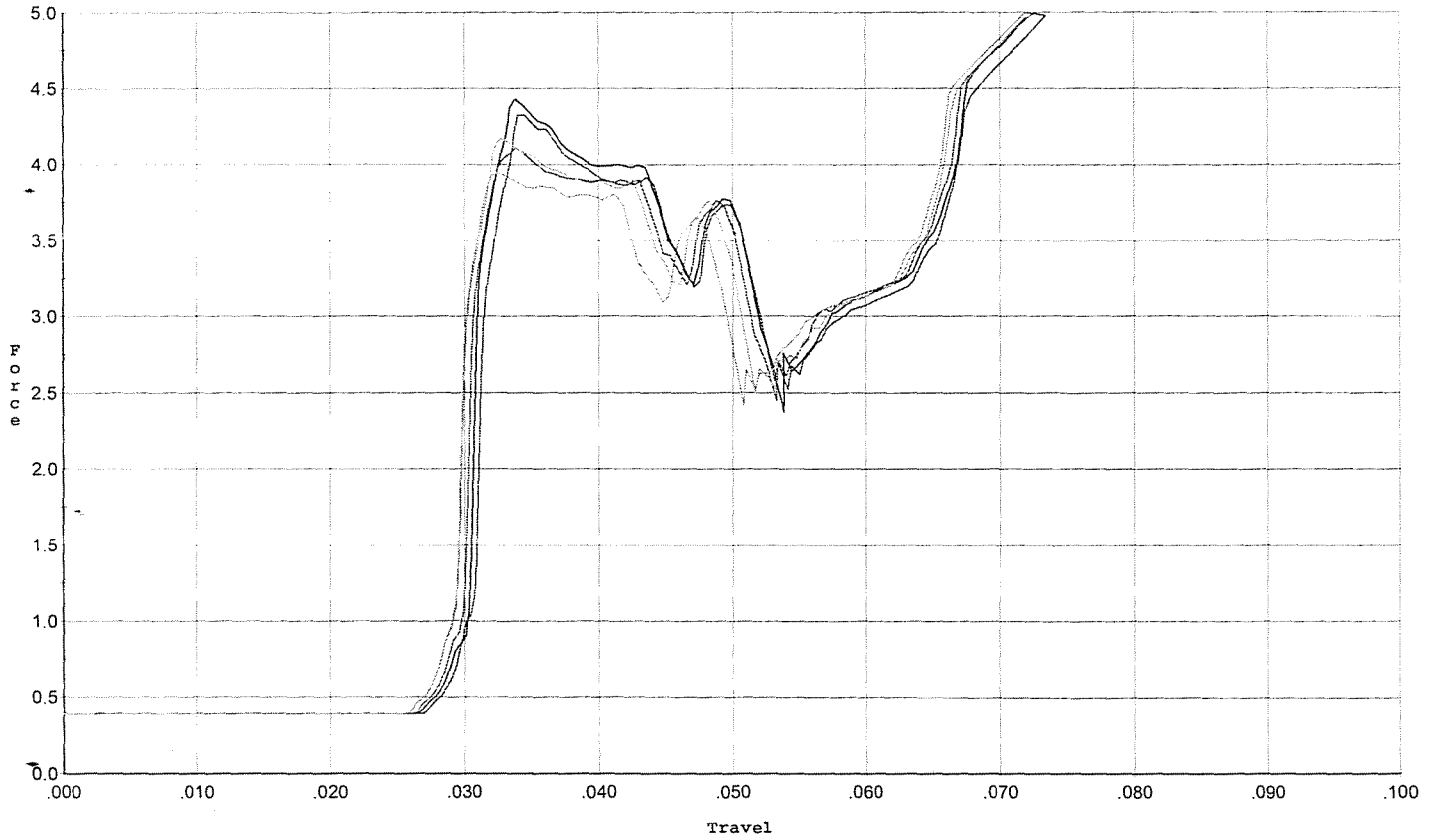
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.053	0.033	0.033	0.069		Set Trigger
2	3.156	0.054	0.033	0.033	0.070		Set Trigger
3	3.089	0.054	0.031	0.033	0.070		Set Trigger
4	3.155	0.053	0.030	0.033	0.068		Set Trigger
5	3.182	0.053	0.032	0.033	0.070		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



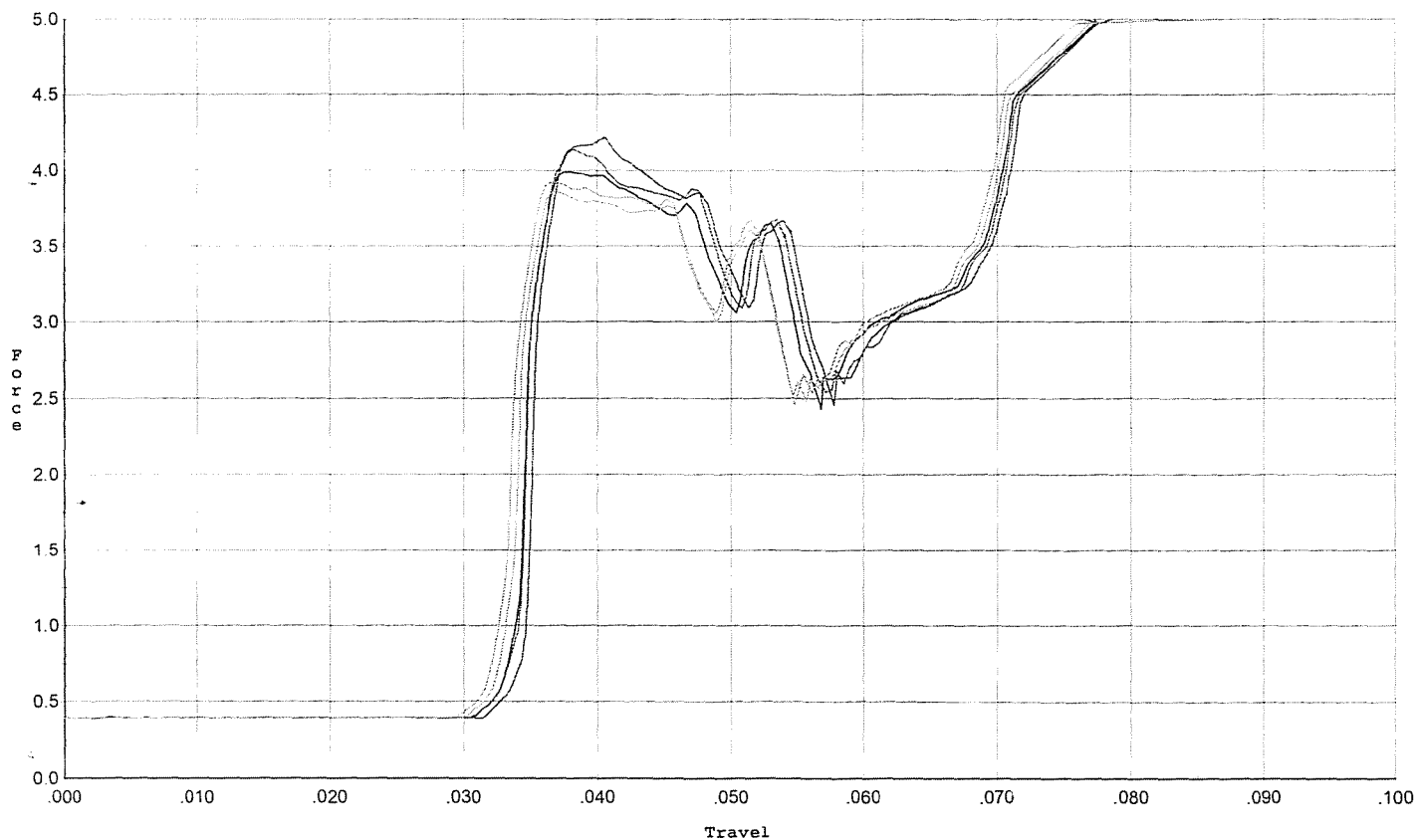
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.325	0.052	0.029	0.030	0.091		Set Trigger
2	4.432	0.051	0.029	0.030	0.091		Set Trigger
3	4.108	0.050	0.028	0.030	0.088		Set Trigger
4	4.172	0.050	0.028	0.030	0.089		Set Trigger
5	3.942	0.049	0.028	0.030	0.084		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



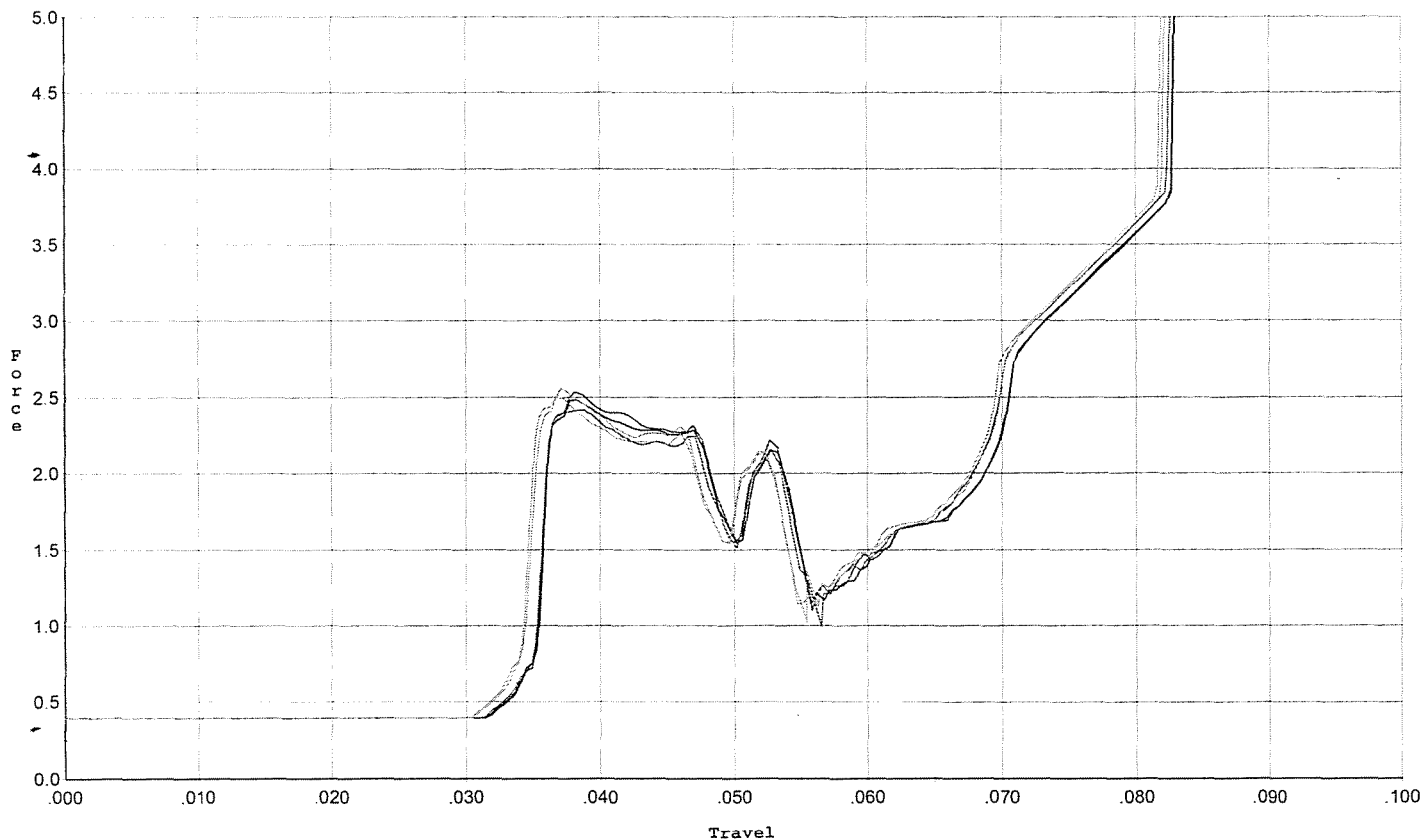
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.055	0.034	0.032	0.090		Set Trigger
2	3.991	0.054	0.033	0.033	0.086		Set Trigger
3	4.140	0.054	0.033	0.032	0.089		Set Trigger
4	3.858	0.052	0.032	0.033	0.081		Set Trigger
5	3.918	0.053	0.032	0.032	0.086		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



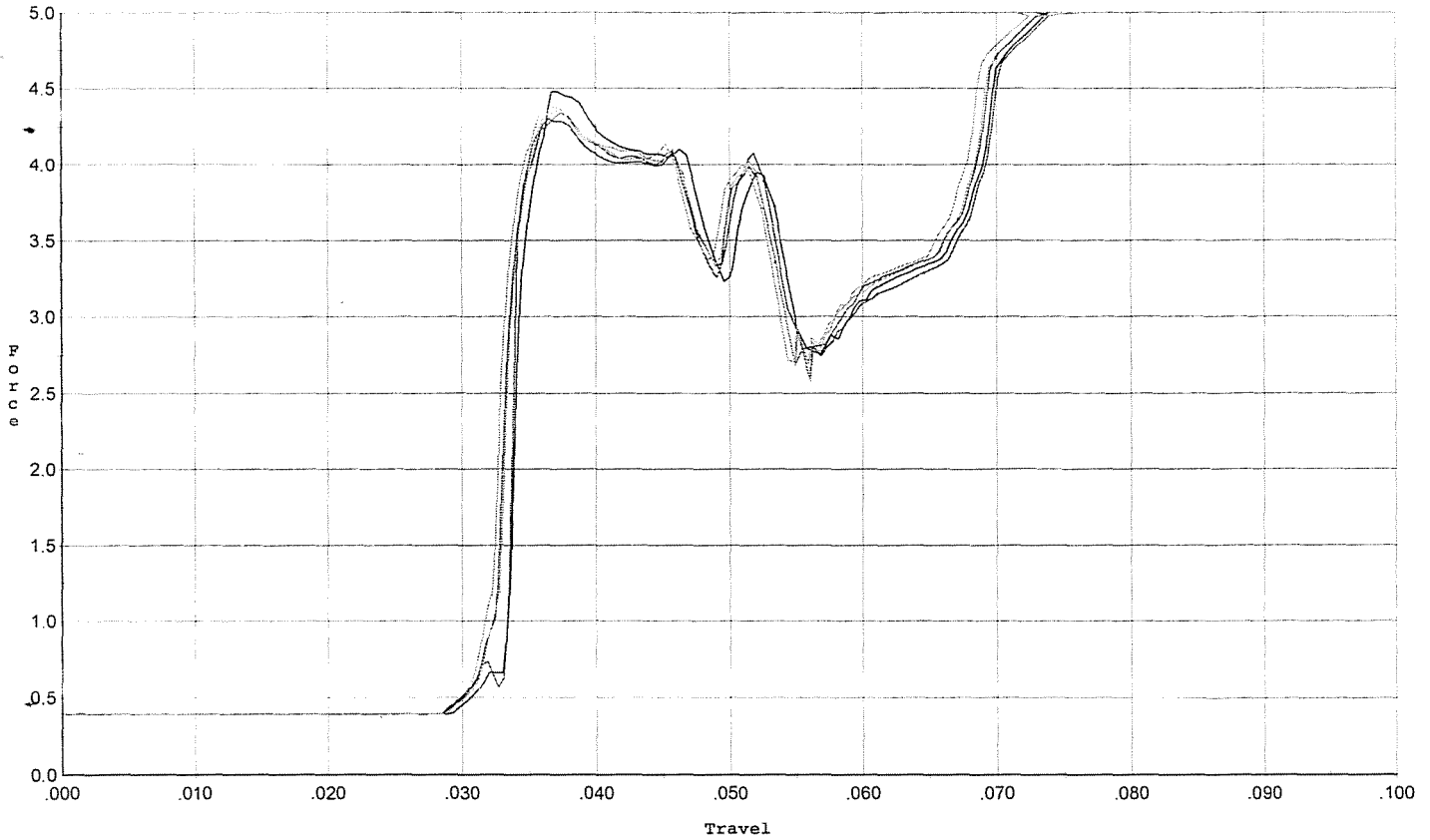
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.054	0.034	0.034	0.056		Set Trigger
2	2.485	0.054	0.034	0.034	0.055		Set Trigger
3	2.417	0.053	0.034	0.034	0.054		Set Trigger
4	2.499	0.053	0.033	0.034	0.055		Set Trigger
5	2.562	0.053	0.033	0.034	0.055		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/29/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.053	0.031	0.032	0.091		Set Trigger
2	4.477	0.053	0.032	0.031	0.093		Set Trigger
3	4.339	0.053	0.031	0.031	0.094		Set Trigger
4	4.366	0.053	0.031	0.031	0.094		Set Trigger
5	4.382	0.052	0.031	0.031	0.093		Set Trigger

A 4.37