

G6794527

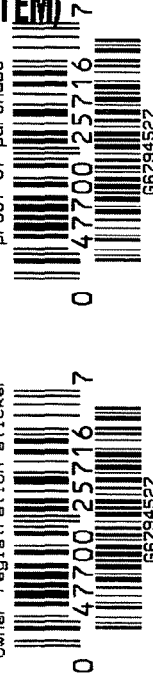
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker



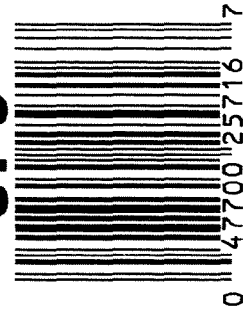
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794527

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794527

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	PSH
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DB
542	APPLY COATINGS (BARREL ACTION)		10-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

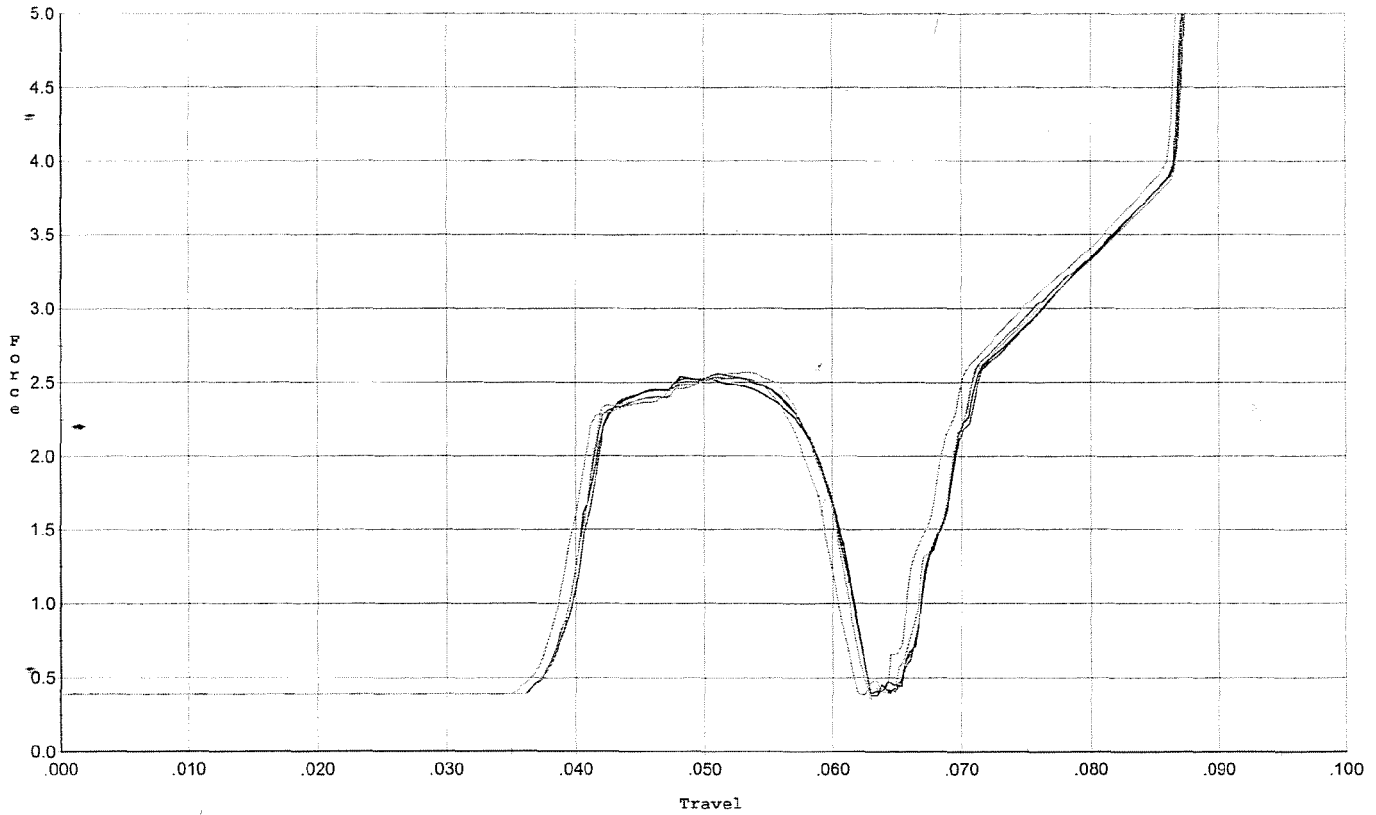
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	10-30-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	10-30-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	L. J.
	J) ASSEMBLE STOCK		10-28-08	L. J.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-29-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.63</u> <u>2.61</u> <u>2.61</u> <u>2.60</u>	10-30-08	L. J.
	C) FUNCTION		10-30-08	L. J.
690	PACK		10/31/08	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



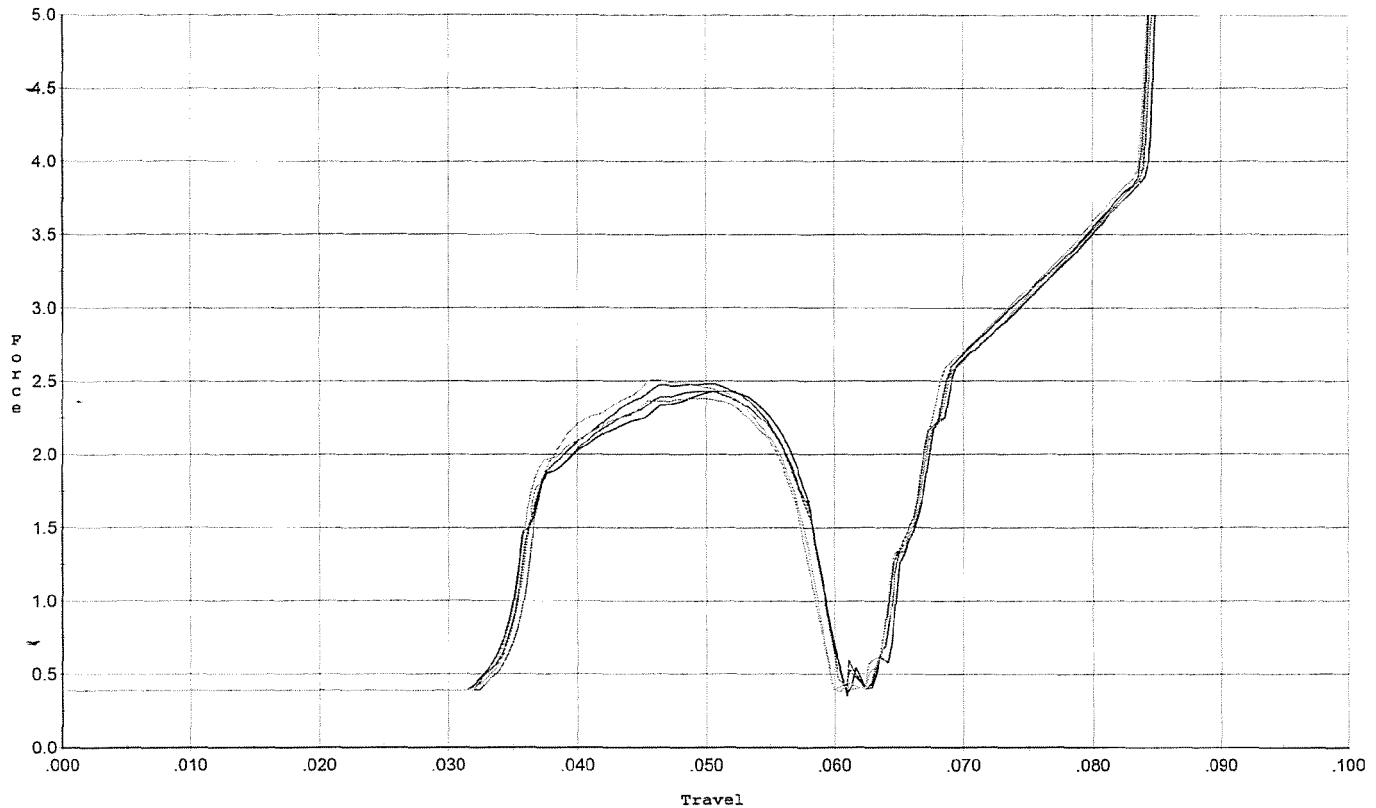
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.061	0.038	0.033	0.064		Set Trigger
2	2.537	0.061	0.038	0.033	0.064		Set Trigger
3	2.534	0.061	0.038	0.033	0.064		Set Trigger
4	2.565	0.060	0.038	0.034	0.063		Set Trigger
5	2.534	0.059	0.037	0.034	0.062		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



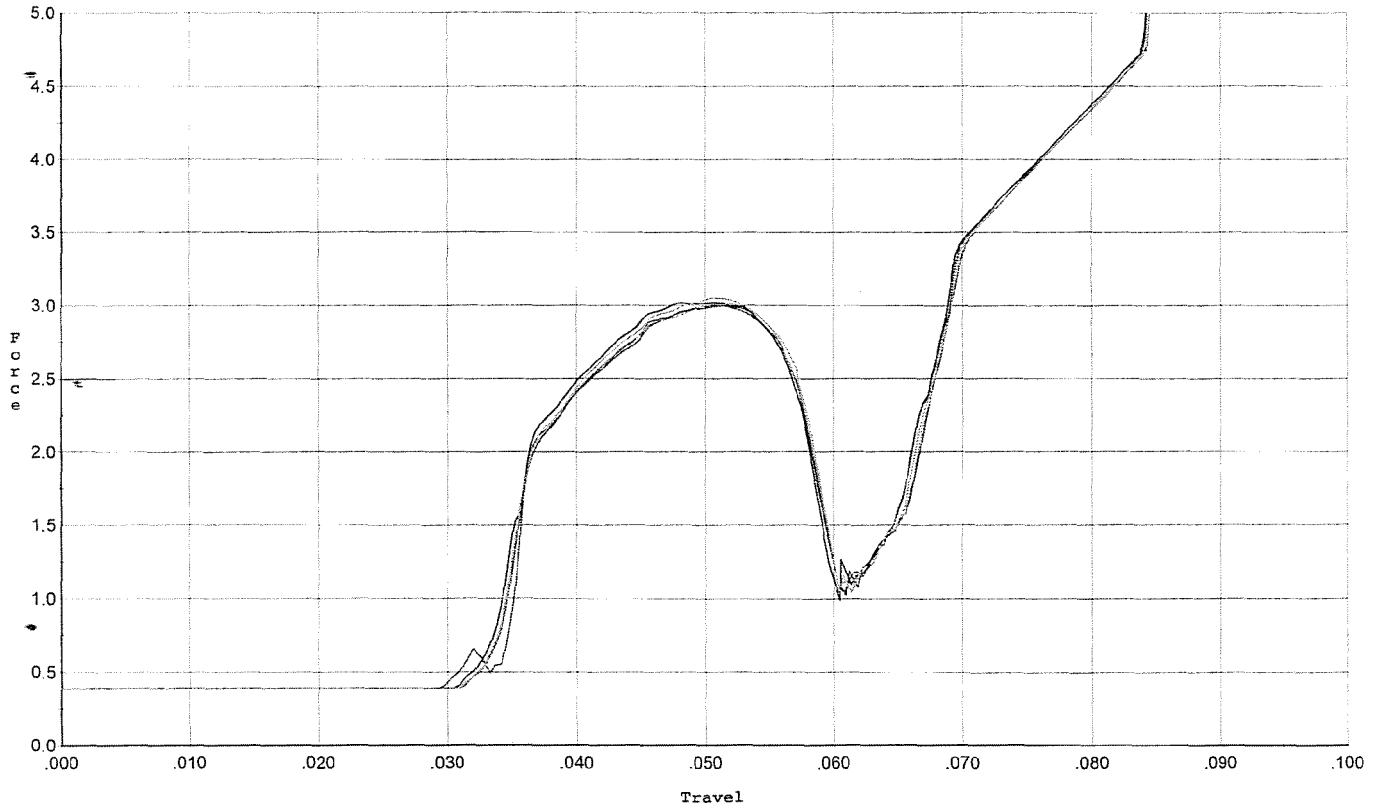
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.058	0.034	0.033	0.064		Set Trigger
2	2.431	0.058	0.034	0.033	0.063		Set Trigger
3	2.430	0.058	0.034	0.033	0.062		Set Trigger
4	2.509	0.058	0.034	0.033	0.063		Set Trigger
5	2.380	0.057	0.034	0.034	0.061		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



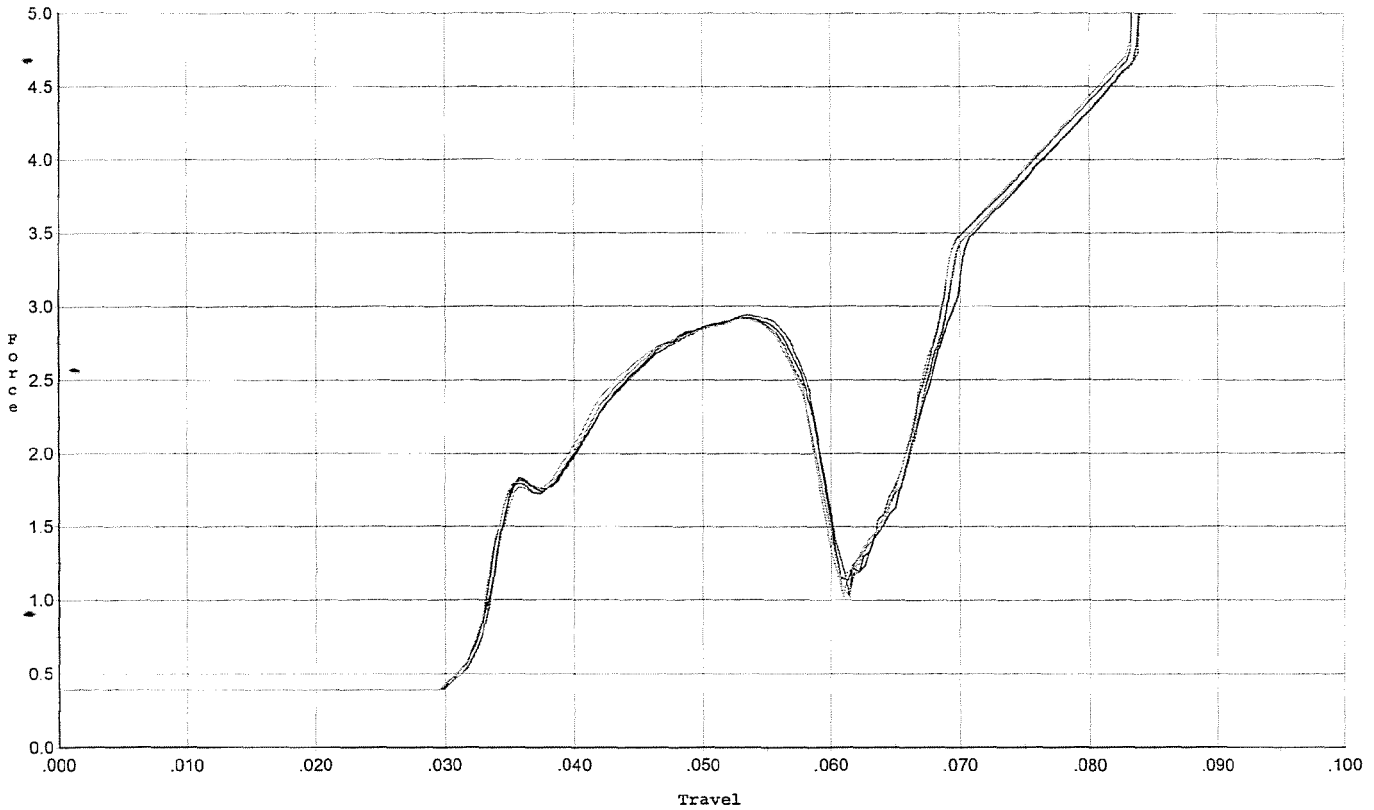
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.000	0.057	0.032	0.032	0.074		Set Trigger
2	3.019	0.058	0.033	0.032	0.076		Set Trigger
3	2.999	0.059	0.033	0.032	0.076		Set Trigger
4	3.050	0.058	0.033	0.032	0.077		Set Trigger
5	3.015	0.058	0.033	0.032	0.076		Set Trigger

A-3-01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



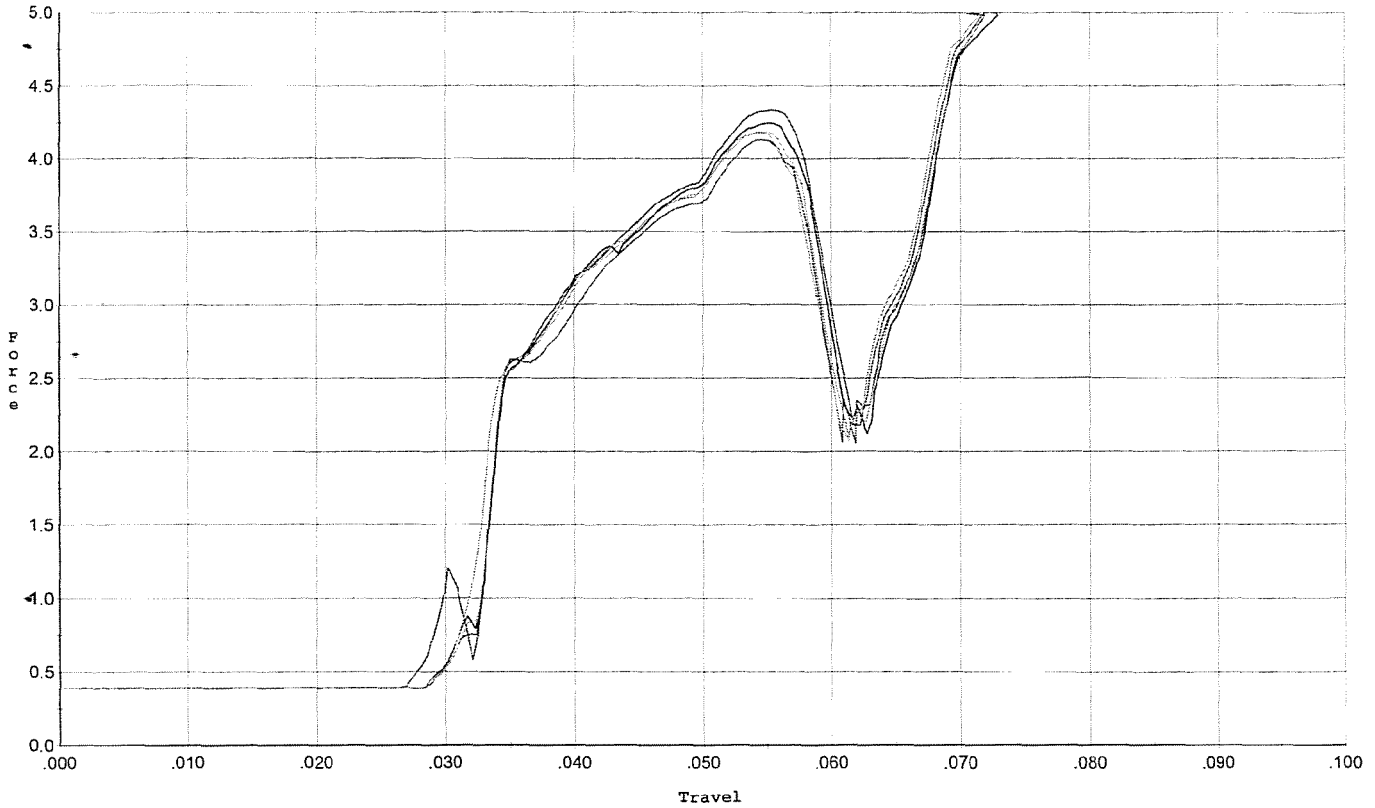
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.944	0.058	0.032	0.031	0.074		Set Trigger
2	2.922	0.059	0.032	0.031	0.074		Set Trigger
3	2.917	0.058	0.032	0.031	0.073		Set Trigger
4	2.915	0.059	0.032	0.031	0.075		Set Trigger
5	2.915	0.058	0.032	0.031	0.074		Set Trigger

A-292

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



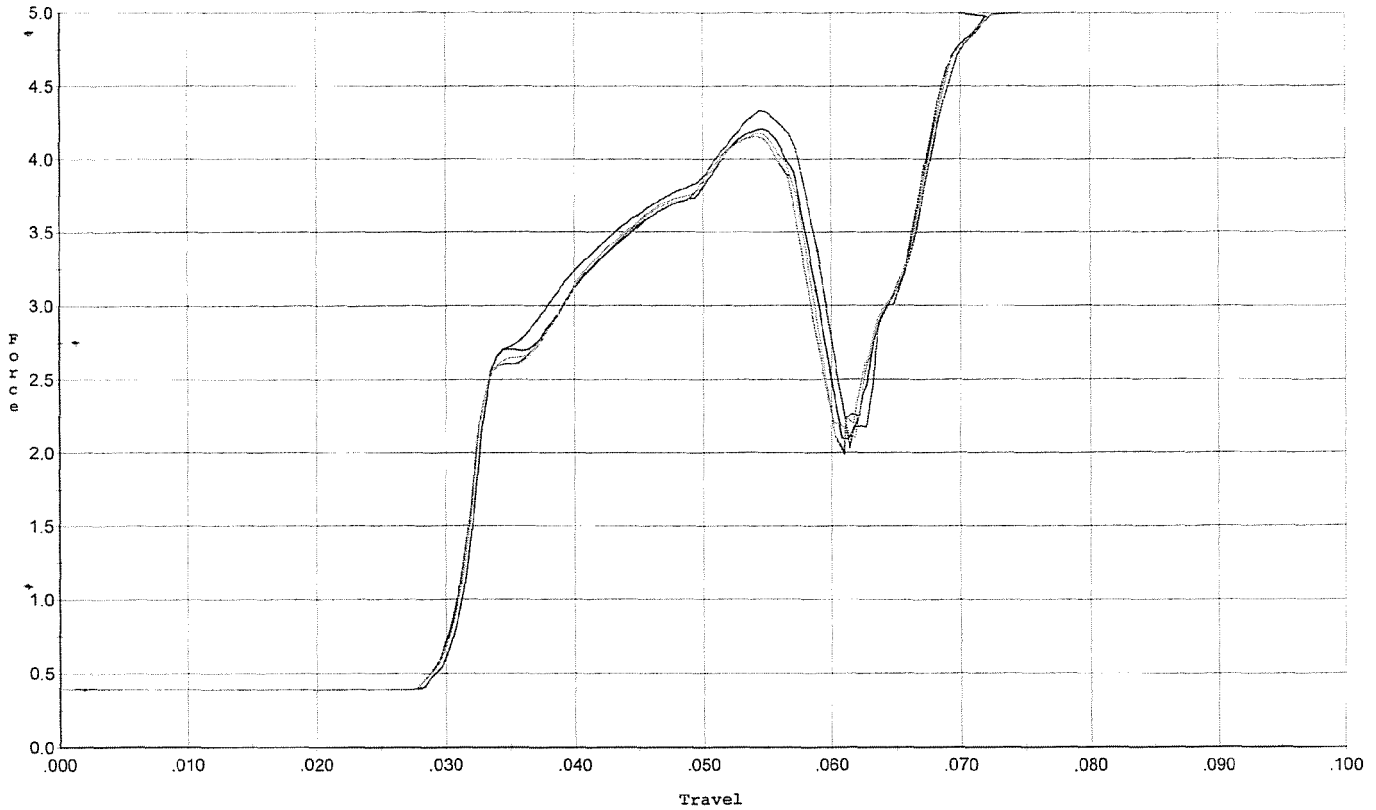
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.333	0.058	0.027	0.025	0.105		Set Trigger
2	4.242	0.058	0.031	0.026	0.103		Set Trigger
3	4.128	0.058	0.031	0.026	0.099		Set Trigger
4	4.184	0.058	0.031	0.026	0.101		Set Trigger
5	4.176	0.059	0.031	0.025	0.103		Set Trigger

4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



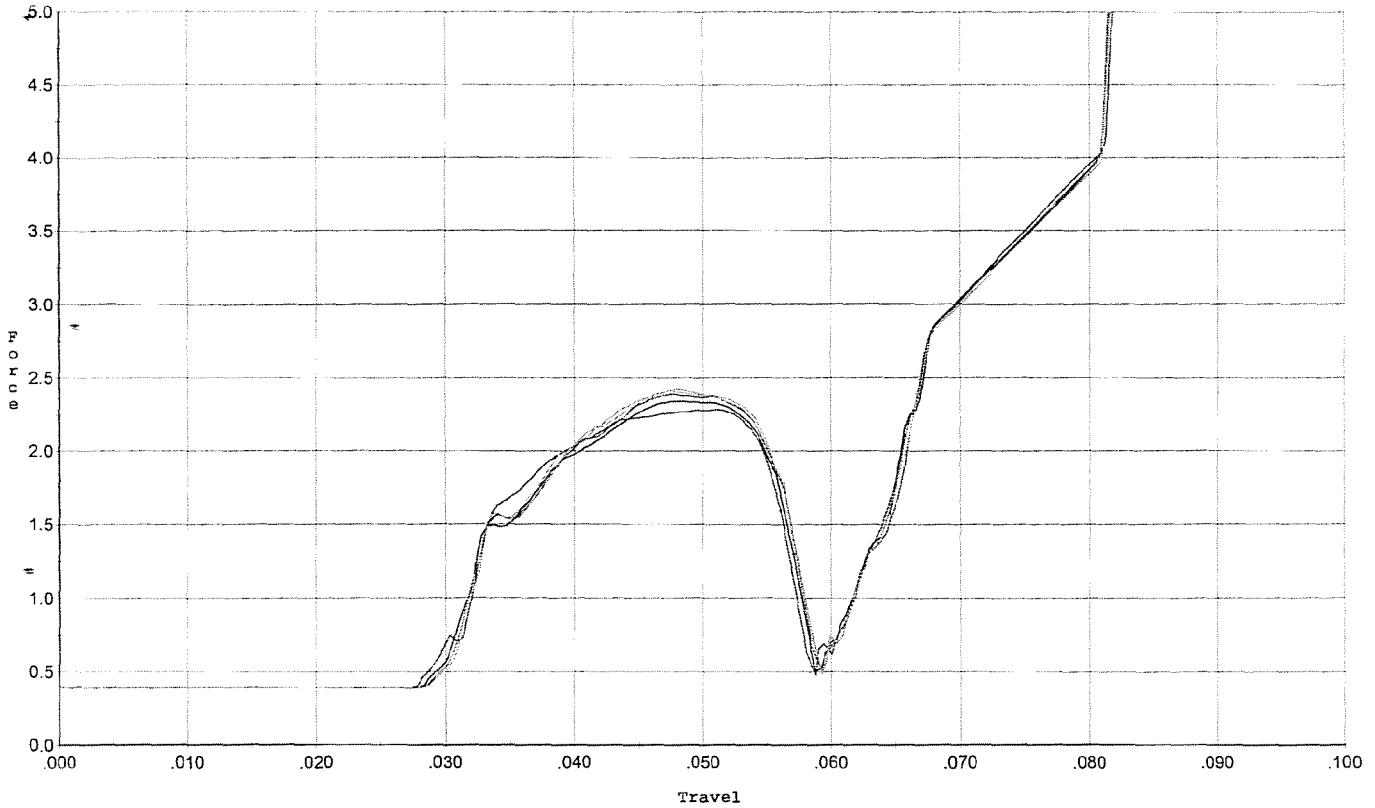
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.333	0.059	0.028	0.027	0.109		Set Trigger
2	4.209	0.059	0.030	0.027	0.105		Set Trigger
3	4.154	0.057	0.030	0.028	0.100		Set Trigger
4	4.178	0.057	0.030	0.026	0.102		Set Trigger
5	4.155	0.057	0.030	0.027	0.100		Set Trigger

A-4-20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



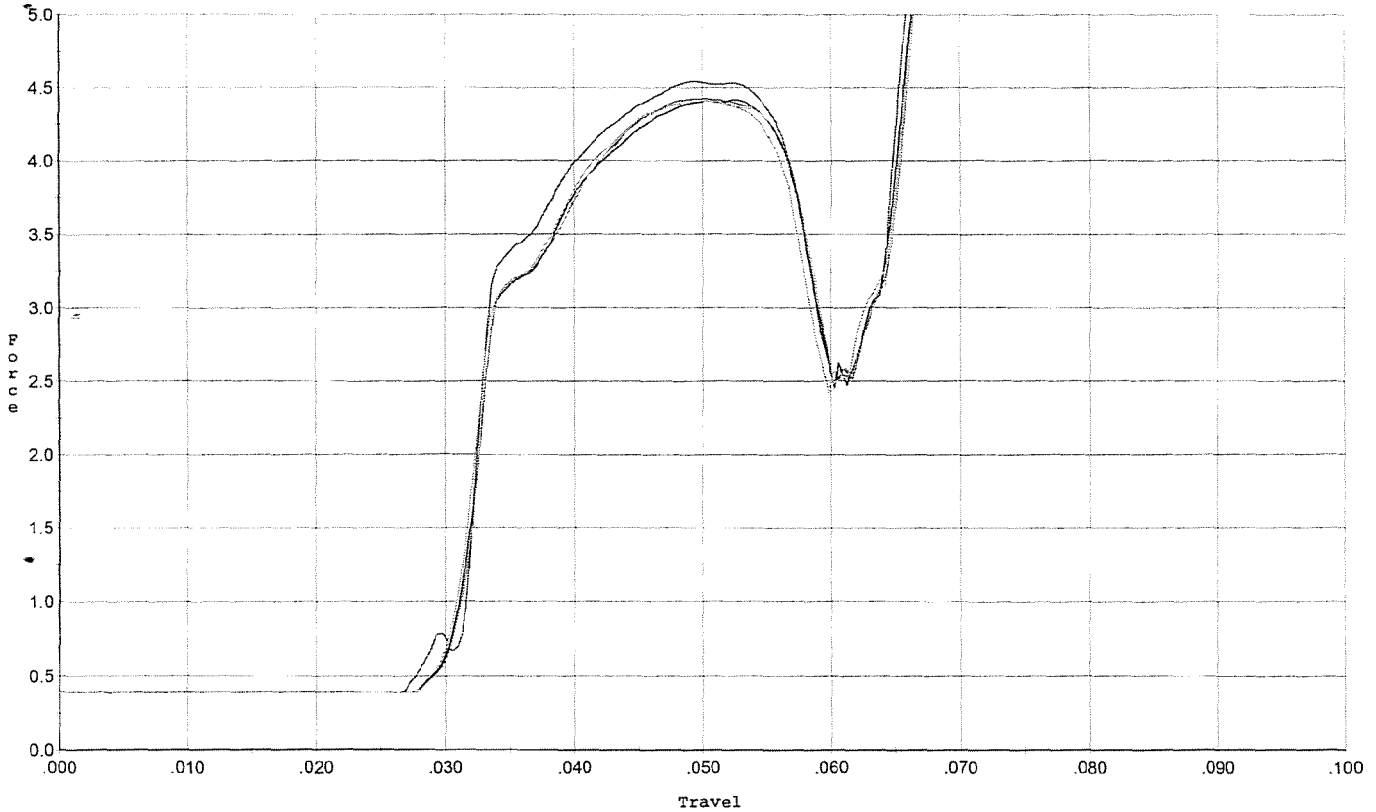
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.281	0.056	0.028	0.032	0.062		Set Trigger
2	2.339	0.057	0.030	0.031	0.063		Set Trigger
3	2.391	0.056	0.031	0.031	0.063		Set Trigger
4	2.405	0.056	0.031	0.031	0.063		Set Trigger
5	2.420	0.056	0.031	0.031	0.064		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.542	0.057	0.027	0.013	0.116		Set Trigger
2	4.417	0.057	0.028	0.013	0.112		Set Trigger
3	4.426	0.057	0.030	0.013	0.112		Set Trigger
4	4.412	0.058	0.030	0.013	0.115		Set Trigger
5	4.408	0.057	0.030	0.013	0.111		Set Trigger

A-4.44