

G6794528

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

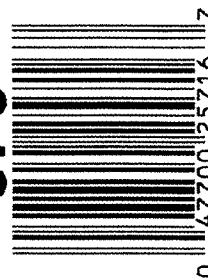
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794528

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794528

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	(R)
490	MAGNAFLUX BOLT		9/30/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18	BRN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

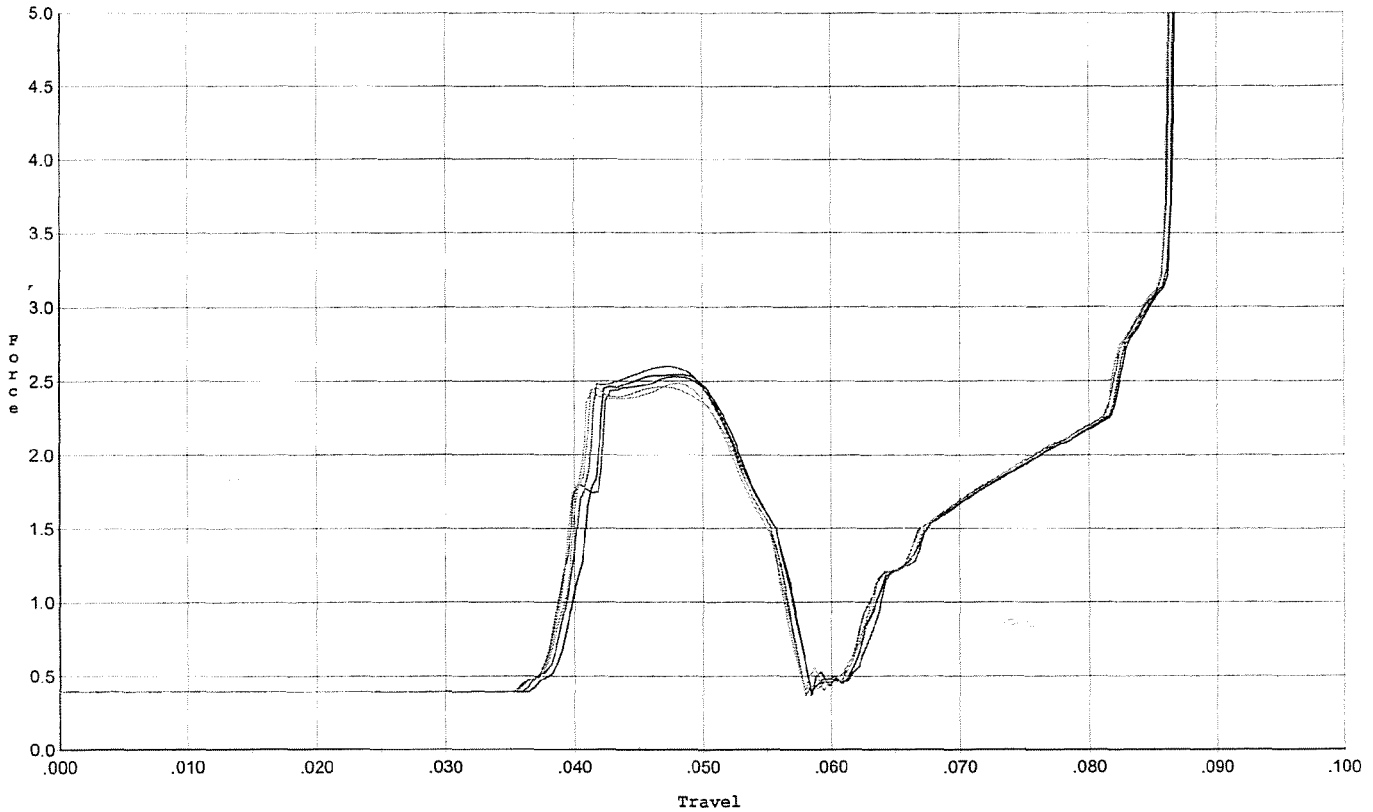
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	12-2-08	X Q
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-2-08	X Q
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-2-08	X Q
	J) ASSEMBLE STOCK		11-18-08	RW
	K) ASSEMBLE SWIVEL STUDS		12-2-08	L Q
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	X Q
670	FINAL INSPECTION A) HEADSPACE		12-2-08	X Q
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.73</u> <u>2.65</u> <u>2.64</u> <u>2.64</u>	11-20-08	TK
	C) FUNCTION		12-2-08	X Q
690	PACK		12/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



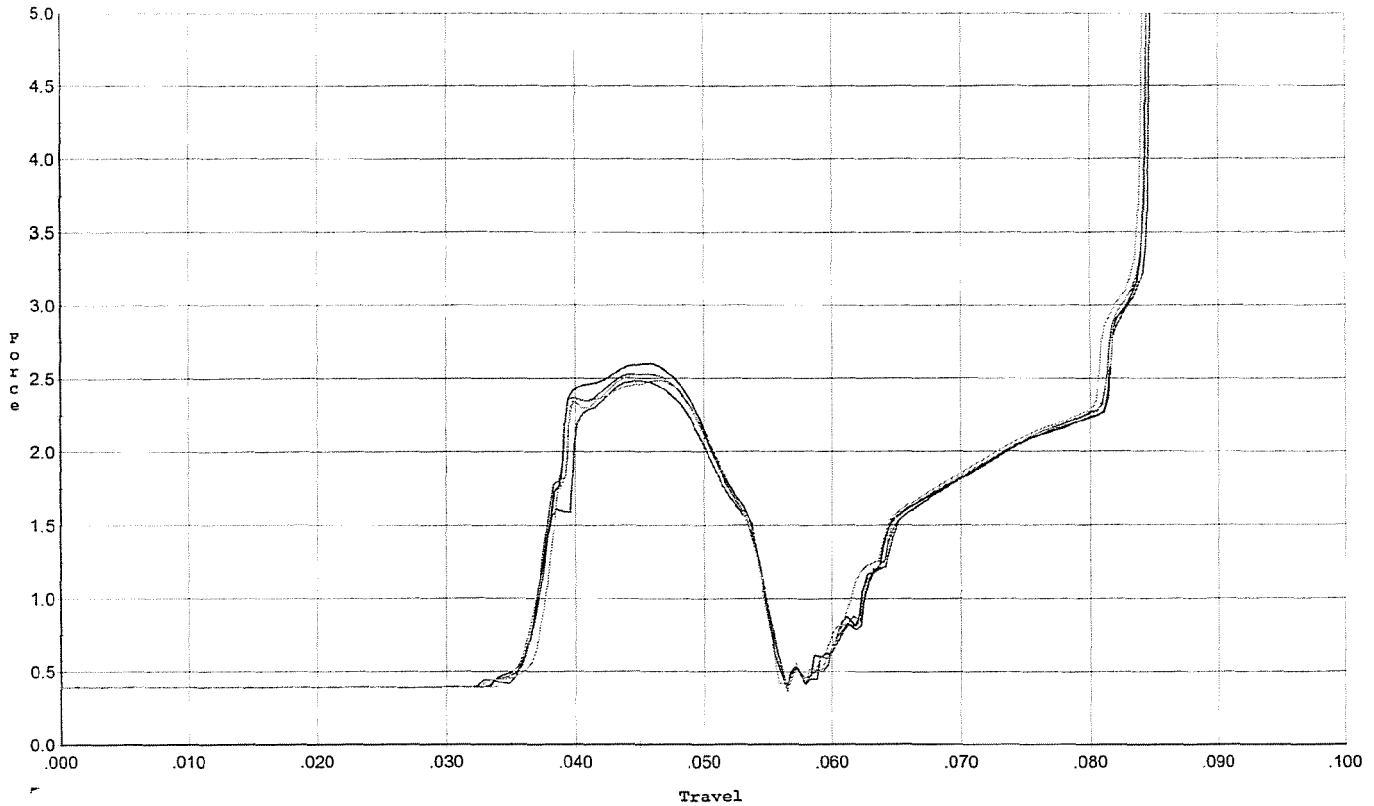
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.057	0.038	0.037	0.053		Set Trigger
2	2.541	0.057	0.039	0.037	0.052		Set Trigger
3	2.598	0.056	0.038	0.037	0.053		Set Trigger
4	2.487	0.055	0.038	0.038	0.051		Set Trigger
5	2.461	0.056	0.038	0.037	0.052		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



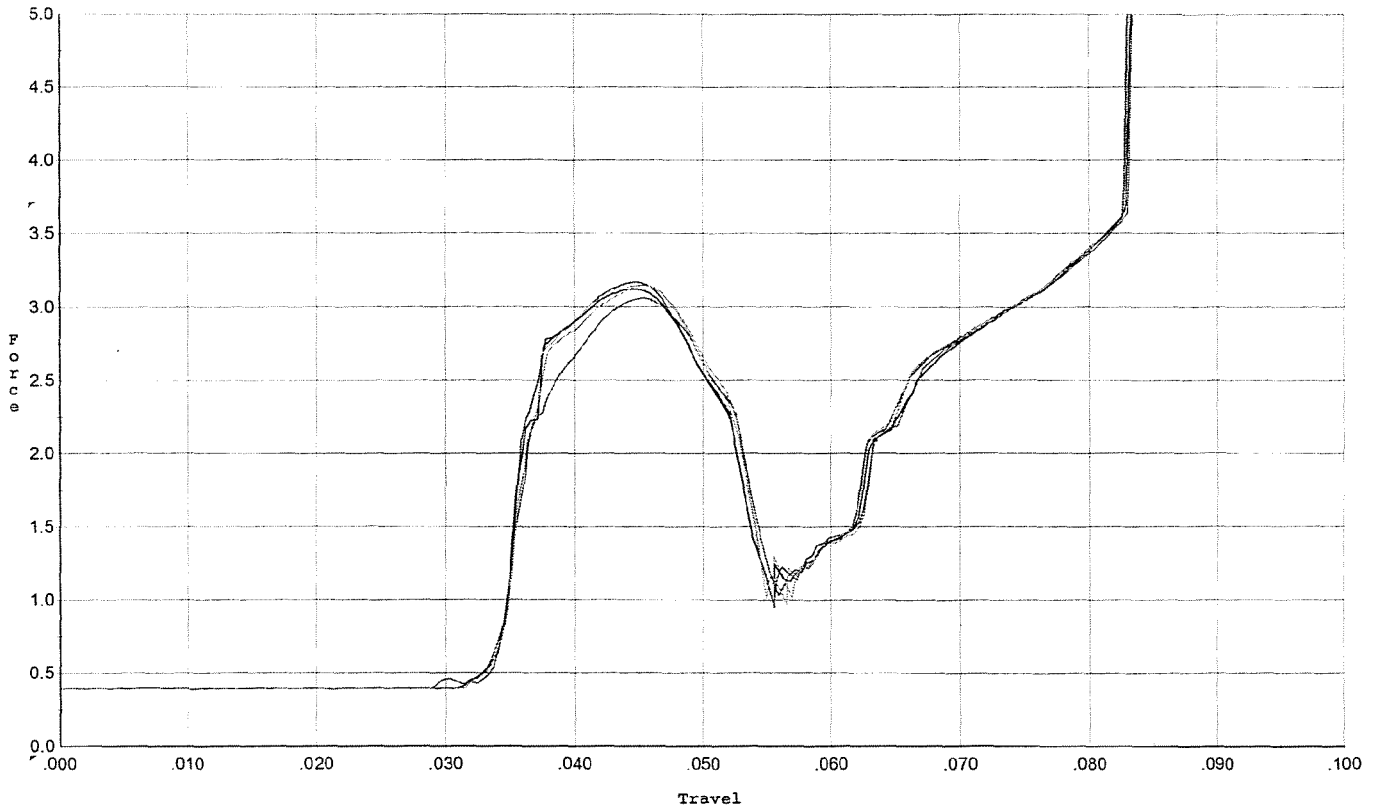
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.054	0.036	0.037	0.050		Set Trigger
2	2.598	0.054	0.036	0.037	0.052		Set Trigger
3	2.528	0.054	0.036	0.037	0.051		Set Trigger
4	2.535	0.054	0.036	0.036	0.051		Set Trigger
5	2.486	0.054	0.037	0.037	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



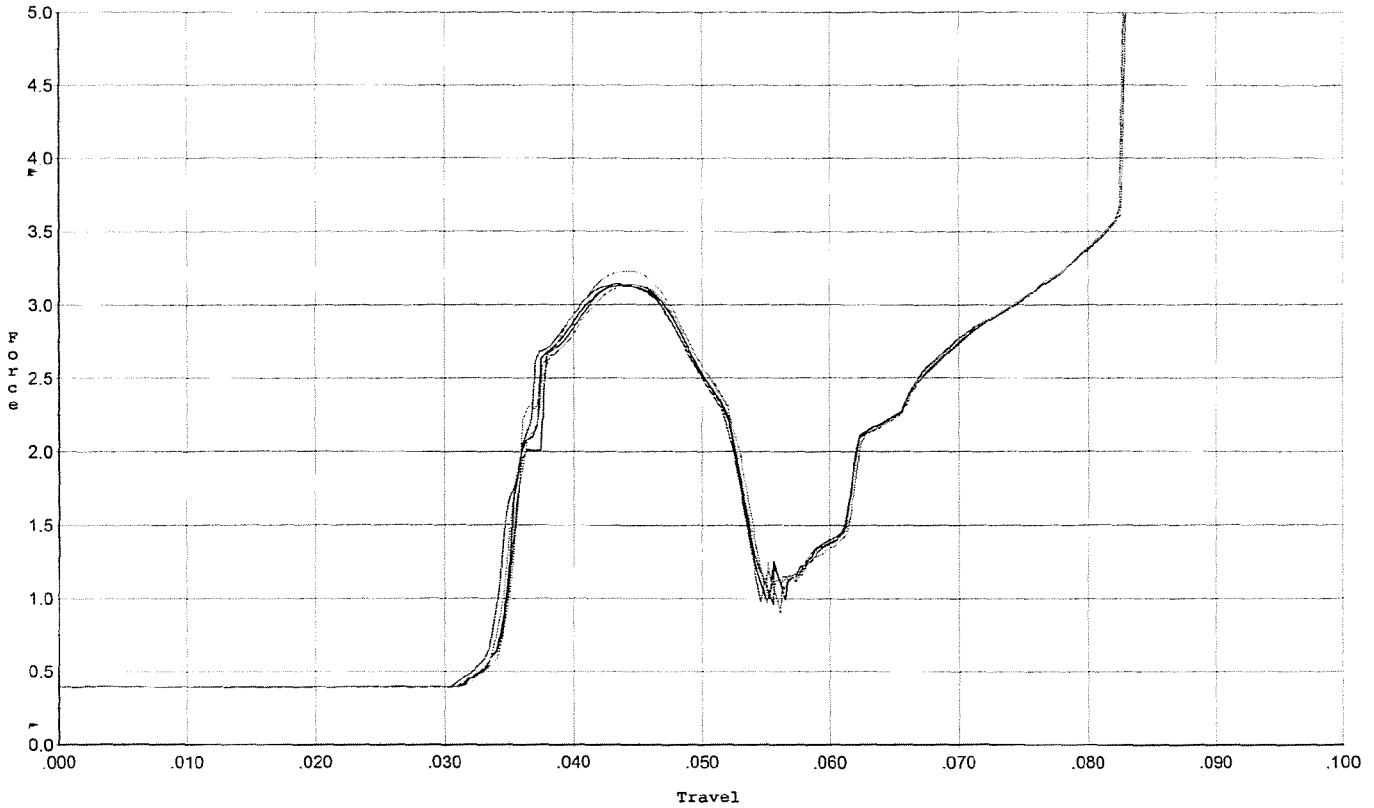
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.052	0.034	0.035	0.062		Set Trigger
2	3.121	0.052	0.034	0.035	0.062		Set Trigger
3	3.062	0.053	0.034	0.035	0.061		Set Trigger
4	3.147	0.053	0.034	0.035	0.063		Set Trigger
5	3.143	0.053	0.034	0.035	0.063		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



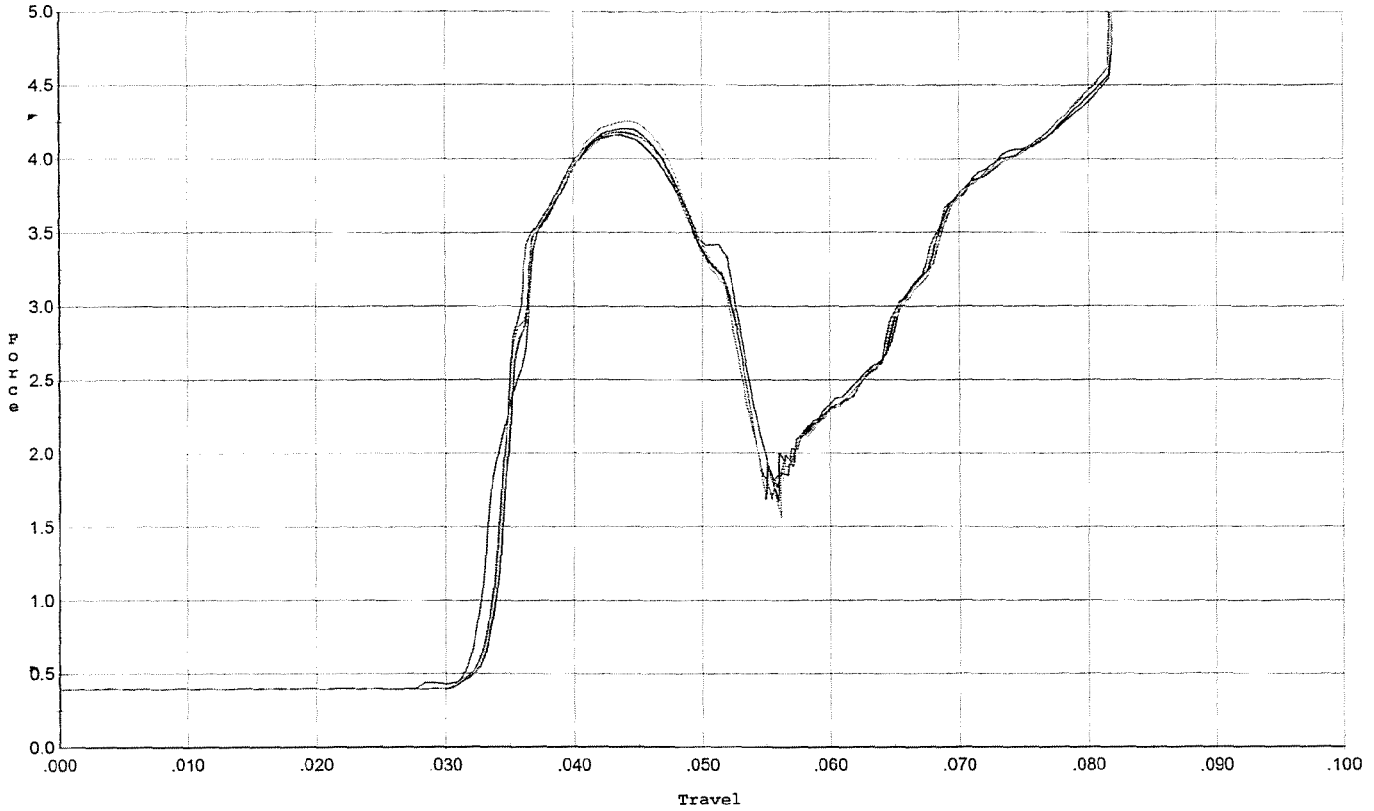
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.052	0.034	0.035	0.061		Set Trigger
2	3.139	0.052	0.034	0.035	0.062		Set Trigger
3	3.142	0.052	0.033	0.035	0.063		Set Trigger
4	3.143	0.053	0.034	0.035	0.063		Set Trigger
5	3.231	0.052	0.034	0.035	0.063		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



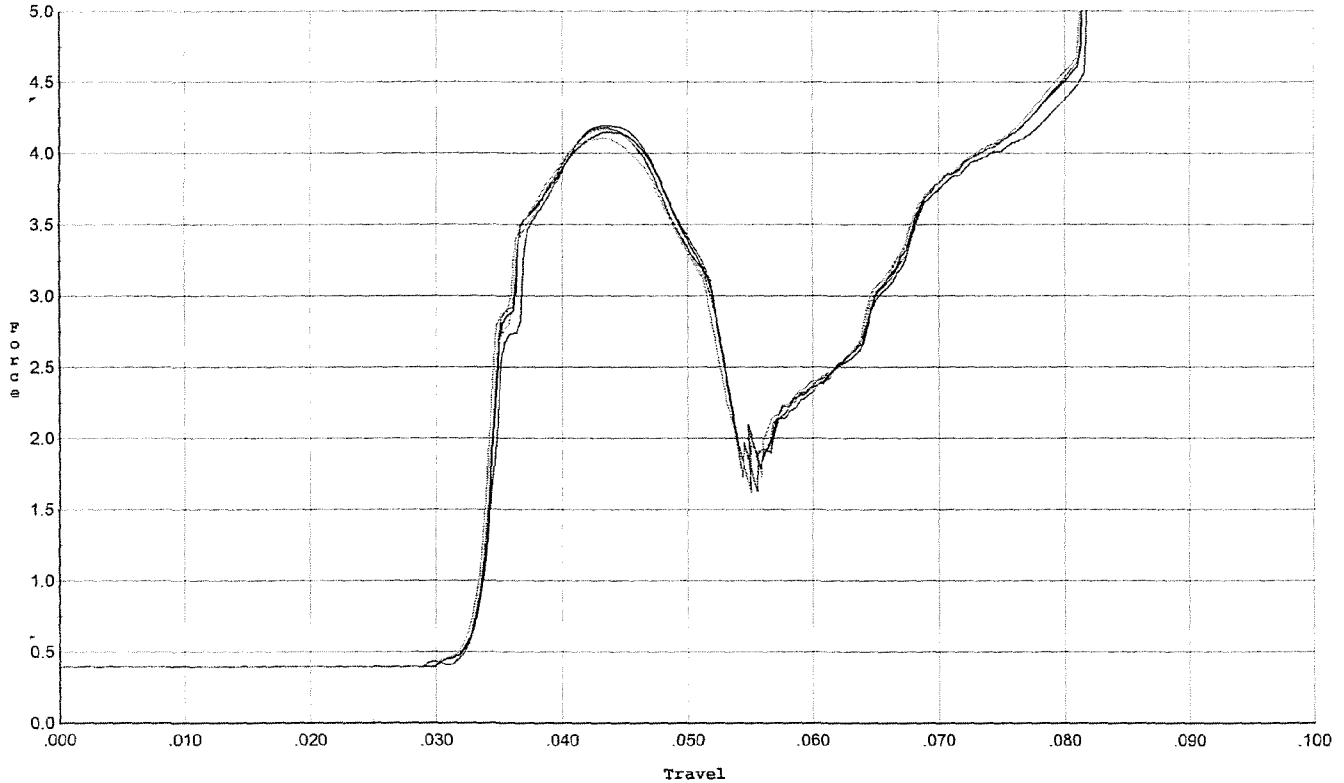
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.052	0.032	0.033	0.082		Set Trigger
2	4.161	0.053	0.033	0.033	0.081		Set Trigger
3	4.182	0.052	0.033	0.033	0.080		Set Trigger
4	4.170	0.052	0.033	0.034	0.079		Set Trigger
5	4.254	0.052	0.033	0.033	0.082		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



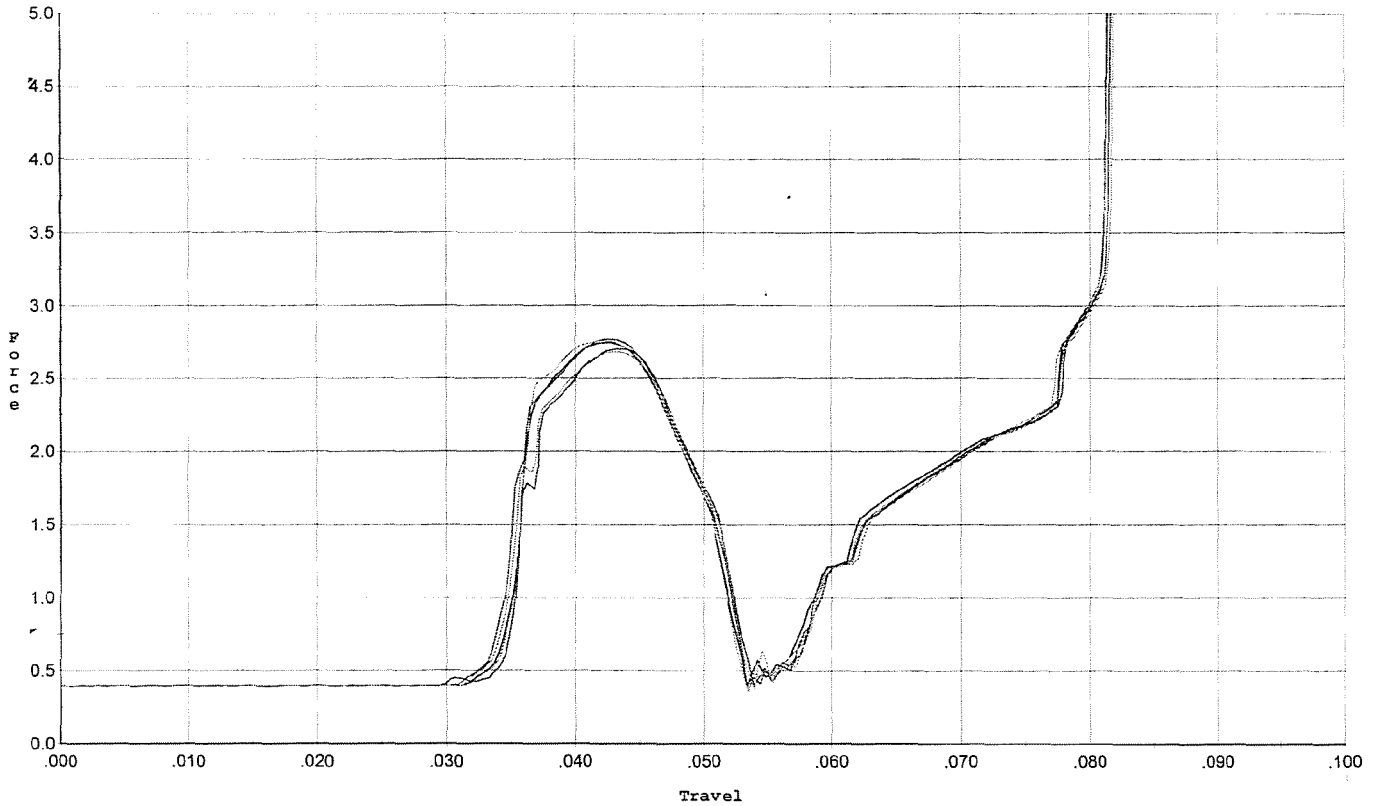
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.052	0.033	0.034	0.079		Set Trigger
2	4.147	0.052	0.033	0.033	0.080		Set Trigger
3	4.177	0.052	0.033	0.033	0.080		Set Trigger
4	4.167	0.051	0.032	0.033	0.078		Set Trigger
5	4.107	0.051	0.032	0.033	0.078		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



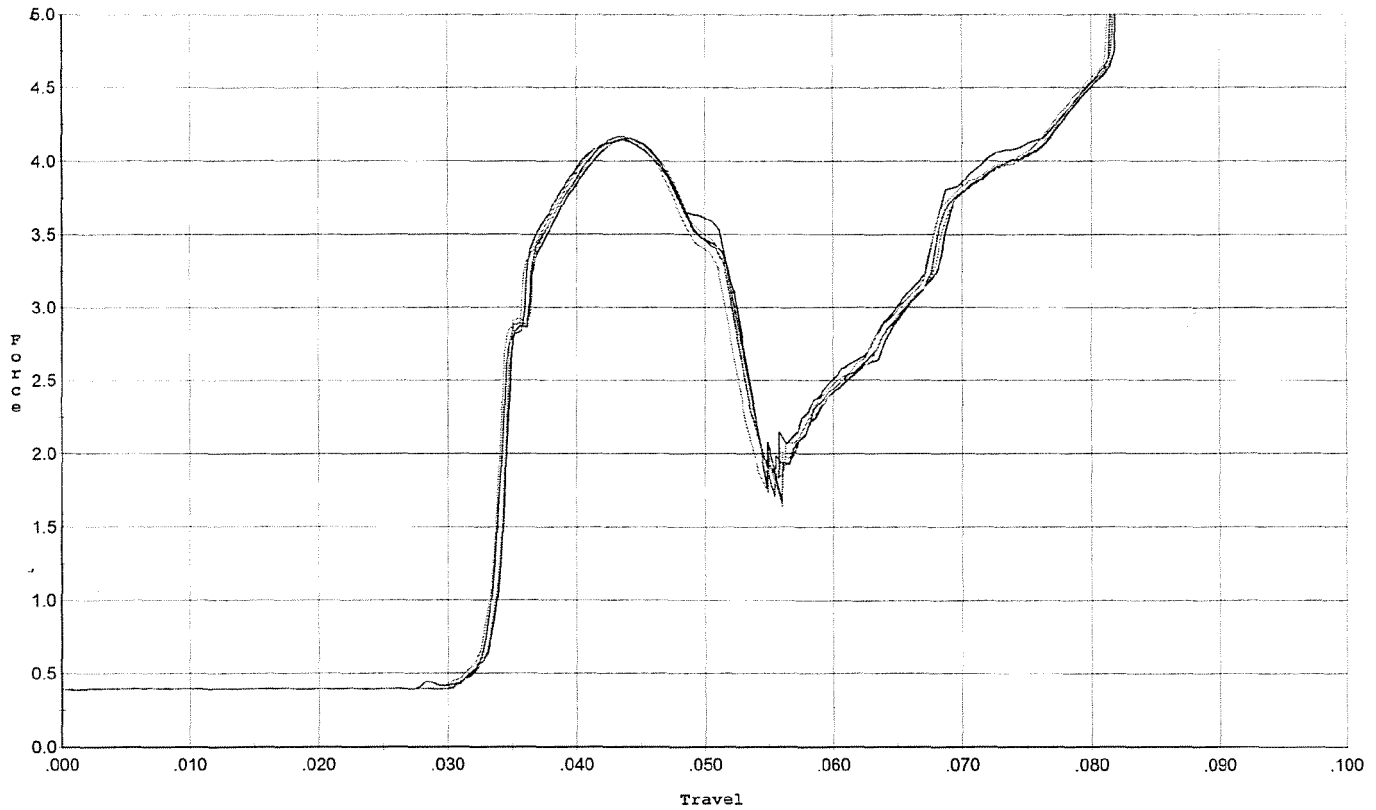
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.051	0.035	0.036	0.050		Set Trigger
2	2.746	0.051	0.034	0.036	0.051		Set Trigger
3	2.769	0.051	0.034	0.035	0.053		Set Trigger
4	2.681	0.051	0.034	0.036	0.051		Set Trigger
5	2.760	0.051	0.034	0.036	0.051		Set Trigger

Aug 2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.053	0.033	0.033	0.083		Set Trigger
2	4.147	0.052	0.033	0.033	0.081		Set Trigger
3	4.160	0.051	0.033	0.034	0.079		Set Trigger
4	4.144	0.053	0.033	0.033	0.082		Set Trigger
5	4.164	0.051	0.033	0.033	0.079		Set Trigger

Aug 4.15