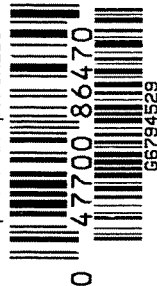


G6794529

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



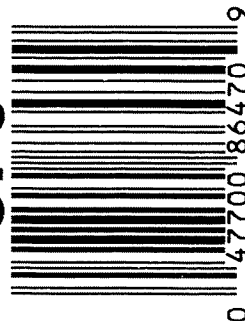
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794529

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794529

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	RSW
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION		10/11/08	HS
490	MAGNAFLUX BOLT		10/11/08	ML
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/14/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/5	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

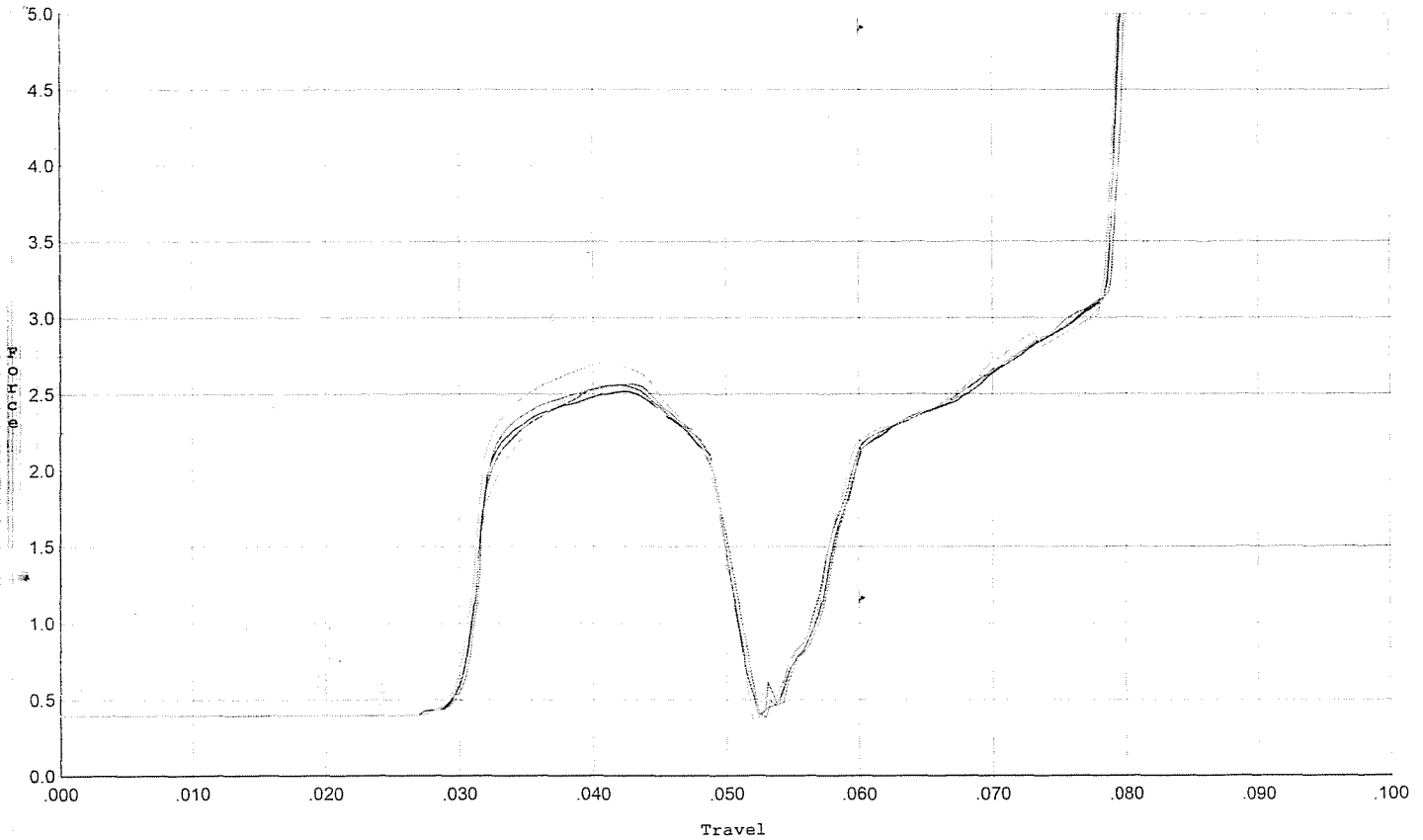
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-5-09	RN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	2-5-09	RN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.034</u>	<u>.034</u>	2-5-09	RN		
	J) ASSEMBLE STOCK					1-15-09	RN		
	K) ASSEMBLE SWIVEL STUDS					2-5-09	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		1-26-09	TK		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-26-09	WN		
670	FINAL INSPECTION A) HEADSPACE					2-5-09	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u>	<u>2.67</u>	<u>2.69</u>	<u>2.75</u>	<u>2.75</u>	1-30-09	WN
	C) FUNCTION					2-5-09	RN		
690	PACK					2-20-09	TK		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



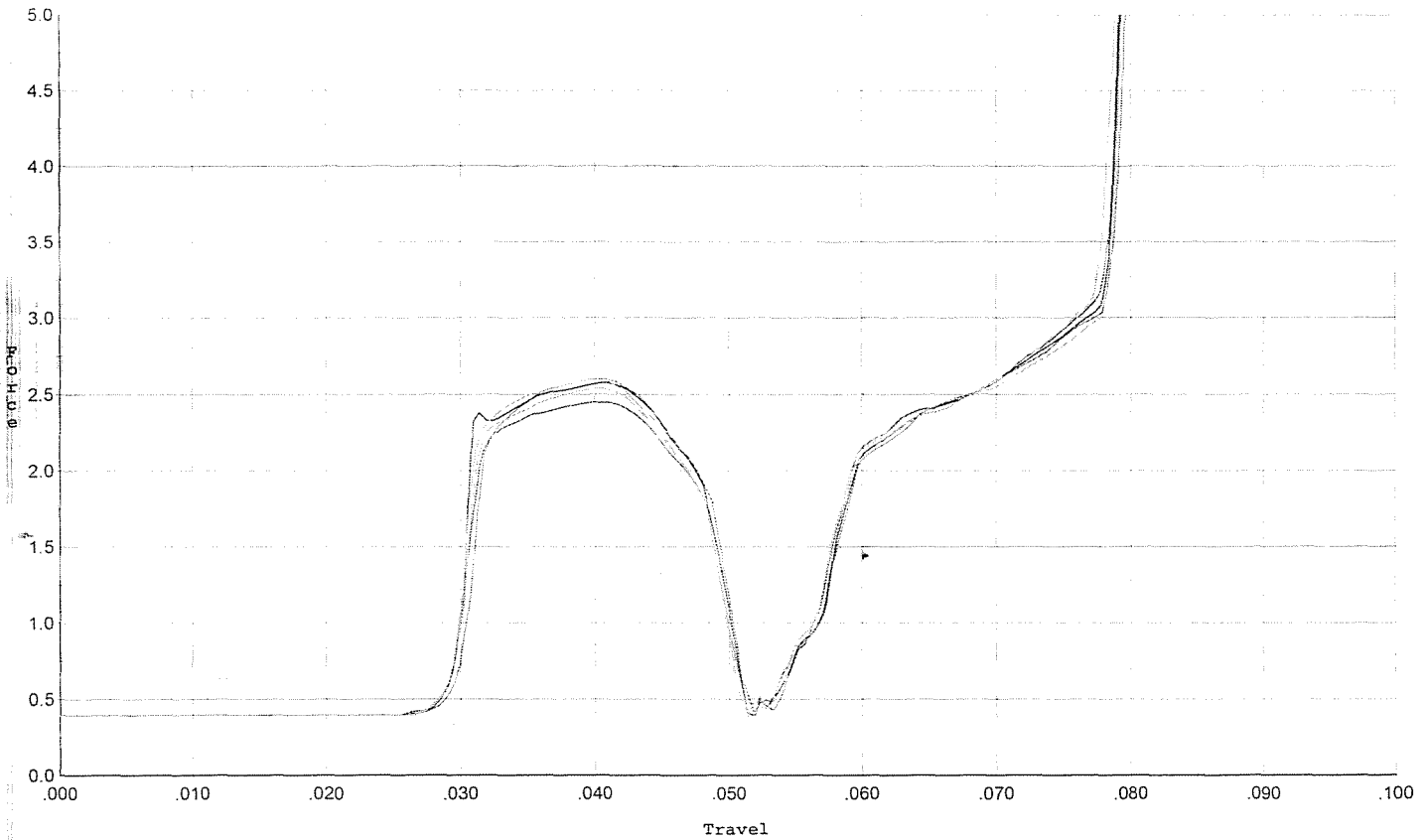
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.049	0.030	0.034	0.055		Set Trigger
2	2.518	0.049	0.030	0.034	0.054		Set Trigger
3	2.564	0.050	0.030	0.034	0.057		Set Trigger
4	2.550	0.049	0.030	0.034	0.054		Set Trigger
5	2.701	0.049	0.030	0.033	0.057		Set Trigger

A257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



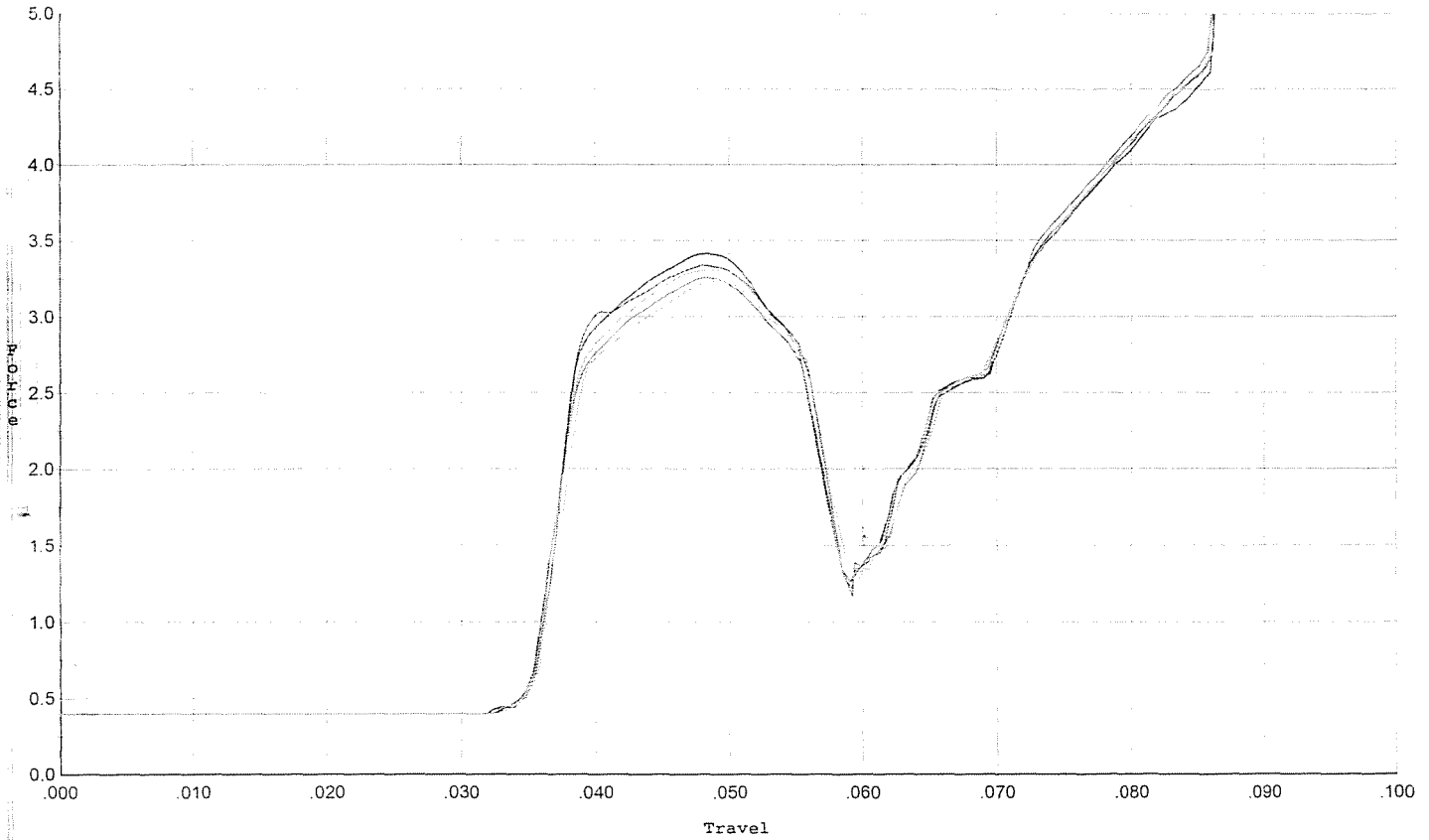
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.048	0.029	0.034	0.053		Set Trigger
2	2.577	0.049	0.029	0.034	0.057		Set Trigger
3	2.601	0.049	0.030	0.034	0.055		Set Trigger
4	2.596	0.048	0.029	0.034	0.055		Set Trigger
5	2.538	0.048	0.029	0.034	0.054		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



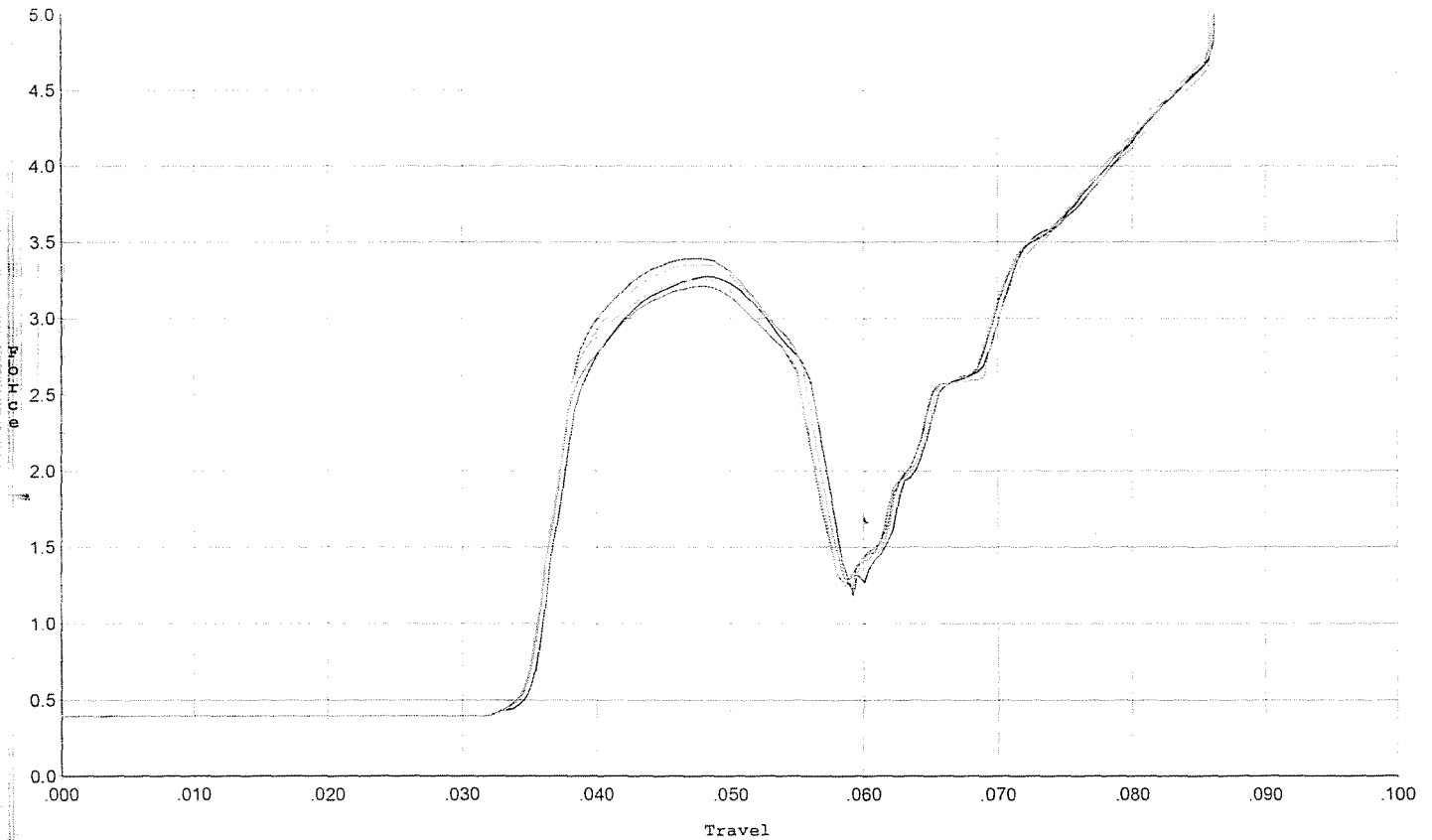
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.337	0.056	0.035	0.035	0.074		Set Trigger
2	3.414	0.055	0.035	0.035	0.073		Set Trigger
3	3.255	0.055	0.035	0.035	0.071		Set Trigger
4	3.233	0.056	0.035	0.035	0.071		Set Trigger
5	3.308	0.057	0.035	0.035	0.074		Set Trigger

A-330

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs iafter 20 cycles+/- .75 lb



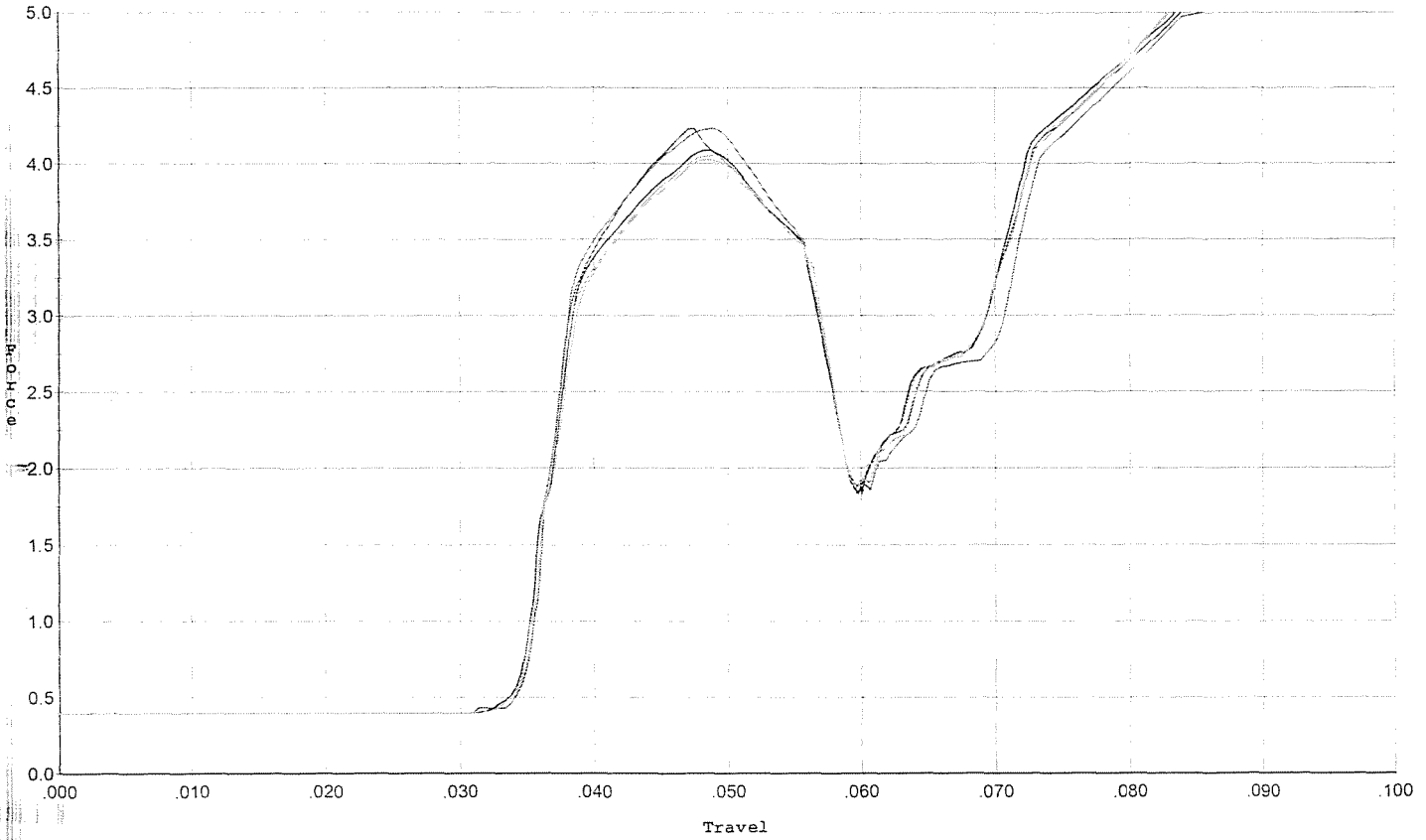
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.392	0.055	0.035	0.035	0.074		Set Trigger
2	3.272	0.056	0.035	0.035	0.073		Set Trigger
3	3.209	0.055	0.035	0.035	0.070		Set Trigger
4	3.256	0.056	0.035	0.035	0.073		Set Trigger
5	3.351	0.055	0.035	0.035	0.074		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



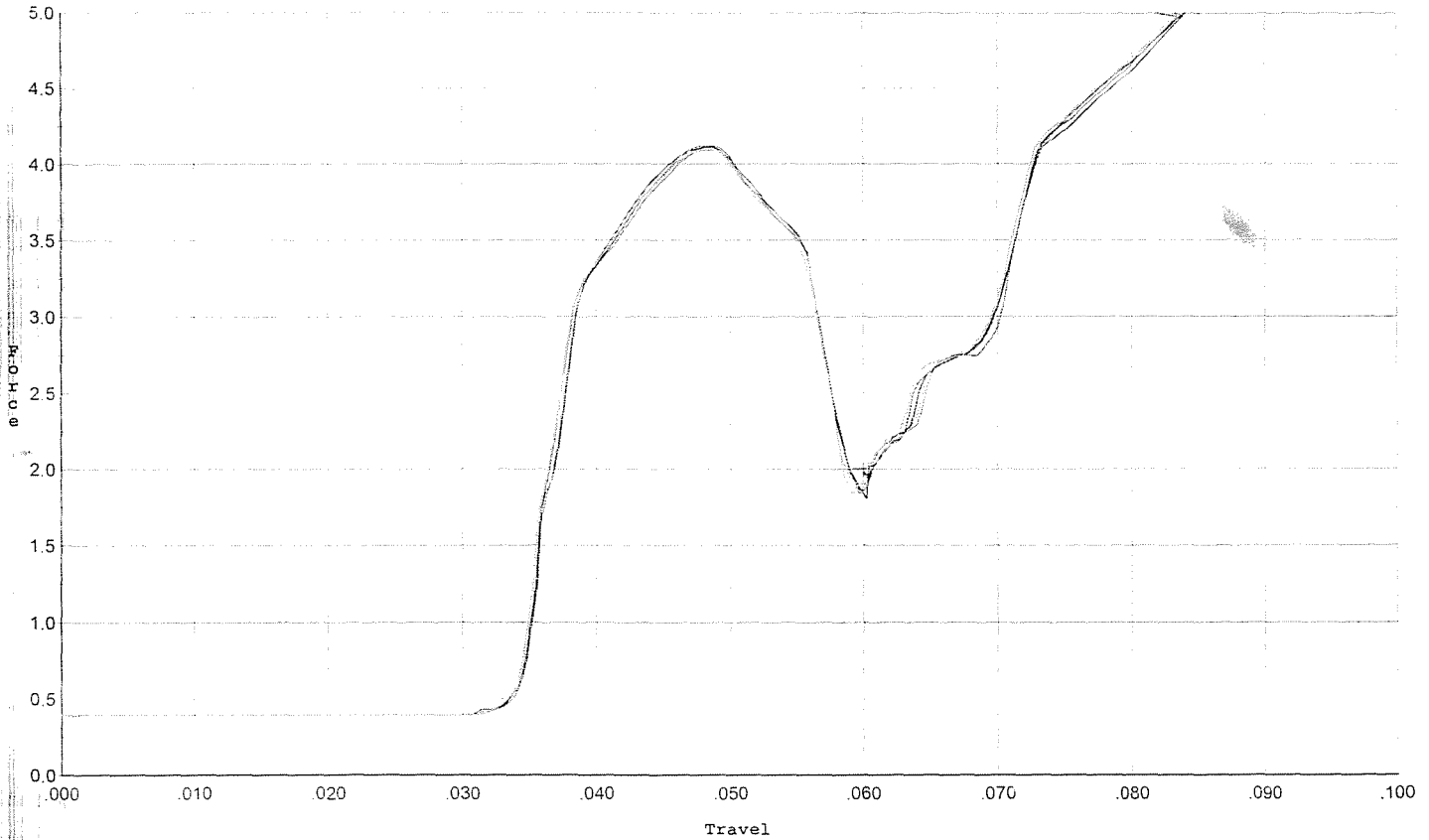
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.057	0.035	0.033	0.091		Set Trigger
2	4.088	0.057	0.034	0.033	0.091		Set Trigger
3	4.231	0.057	0.035	0.034	0.092		Set Trigger
4	4.050	0.057	0.035	0.033	0.089		Set Trigger
5	4.026	0.056	0.035	0.033	0.088		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



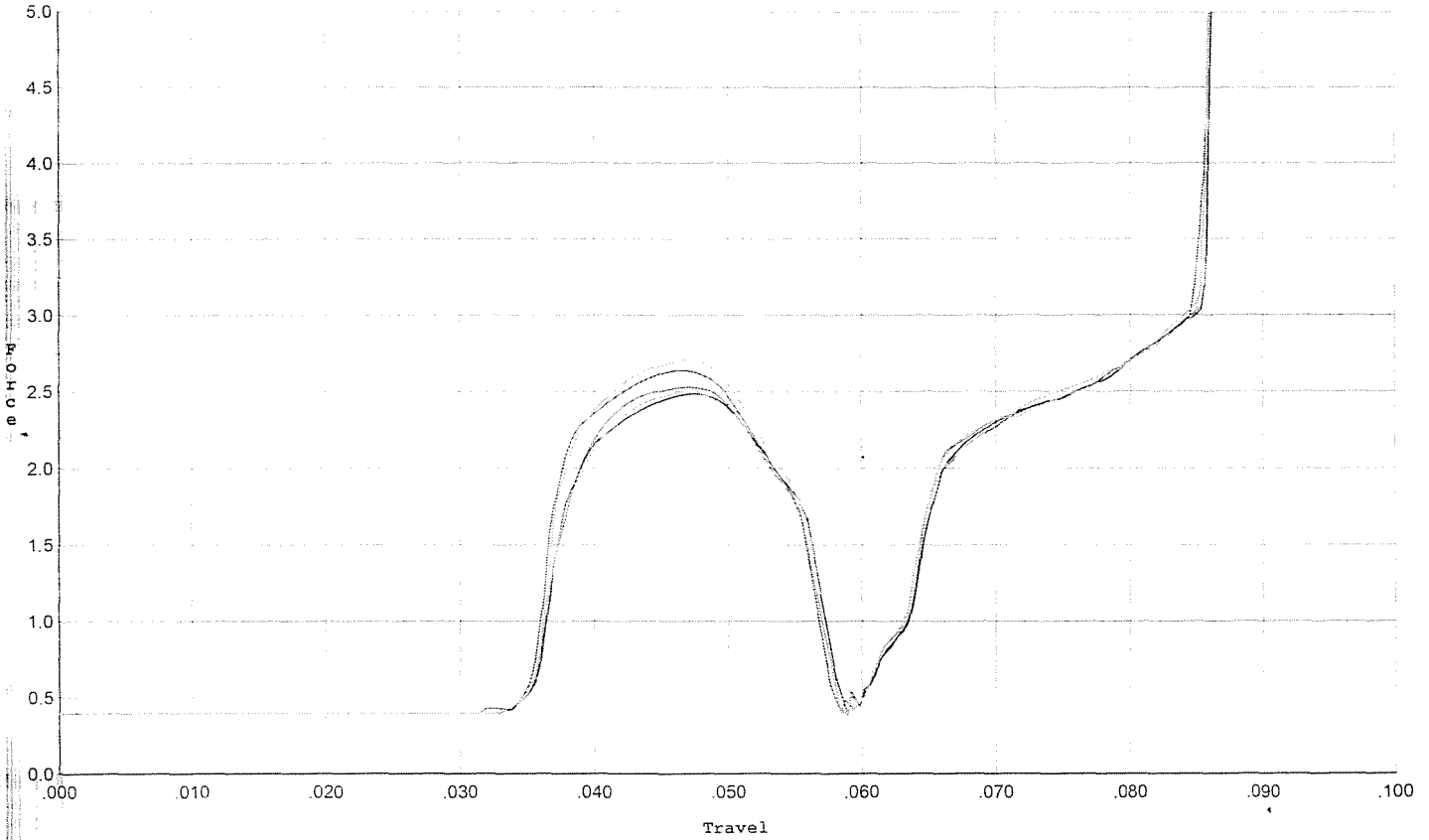
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.034	0.034	0.088		Set Trigger
2	4.111	0.056	0.034	0.034	0.088		Set Trigger
3	4.093	0.056	0.034	0.034	0.088		Set Trigger
4	4.085	0.056	0.034	0.034	0.089		Set Trigger
5	4.097	0.056	0.034	0.034	0.088		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



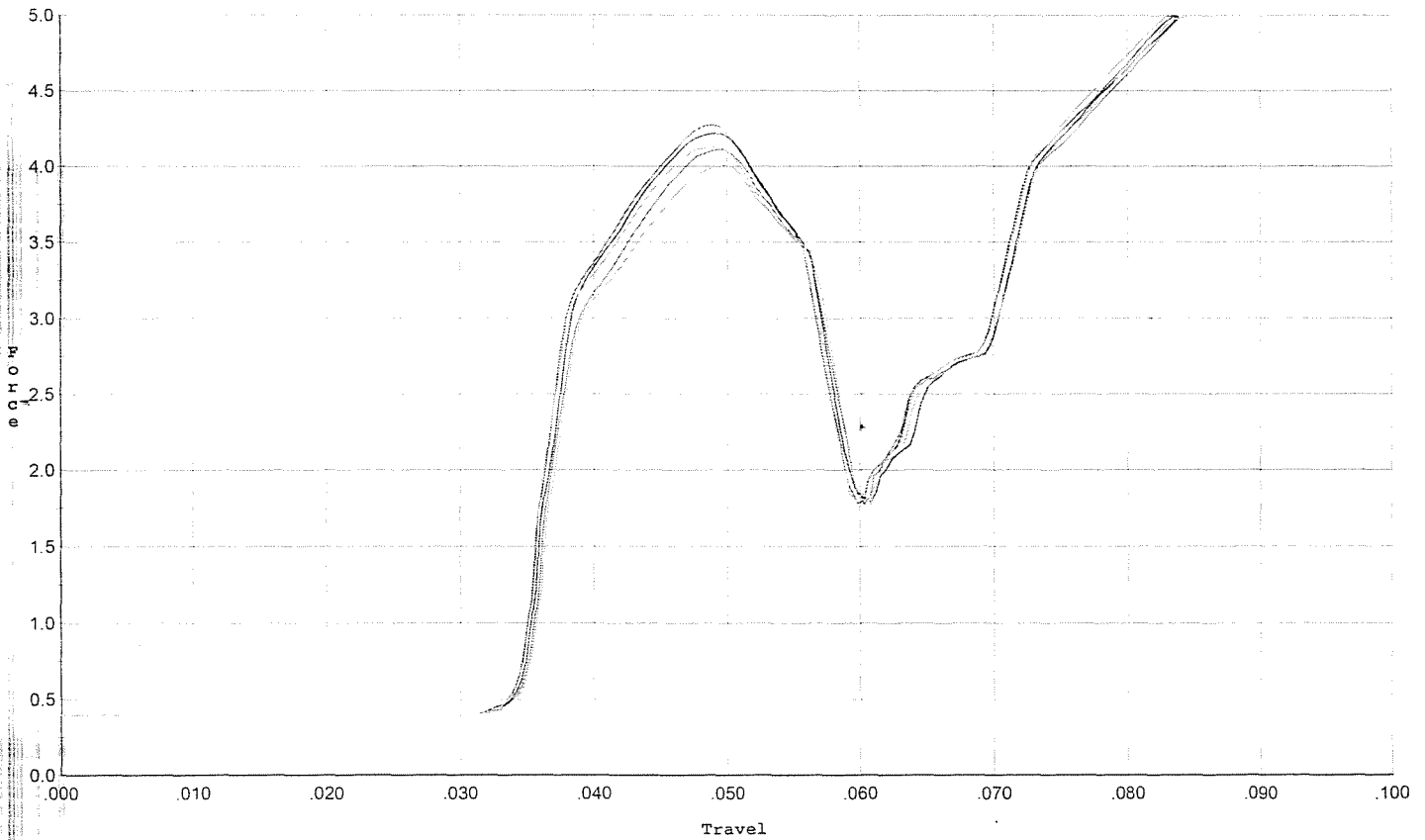
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.055	0.035	0.036	0.059		Set Trigger
2	2.485	0.056	0.036	0.036	0.057		Set Trigger
3	2.528	0.055	0.035	0.036	0.057		Set Trigger
4	2.709	0.057	0.035	0.036	0.061		Set Trigger
5	2.501	0.056	0.036	0.036	0.058		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.056	0.034	0.034	0.090		Set Trigger
2	4.217	0.056	0.035	0.034	0.091		Set Trigger
3	4.112	0.056	0.035	0.034	0.088		Set Trigger
4	4.009	0.057	0.035	0.033	0.089		Set Trigger
5	4.132	0.057	0.034	0.033	0.091		Set Trigger

A-4.14