

56794534

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



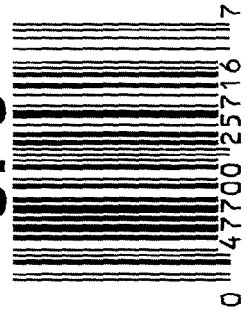
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794534

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794534

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	FEIN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11-6-08	SP
490	MAGNAFLUX BOLT		11-3-08	MR
500	ROLLMARK CALIBER		11/6/08	R+
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

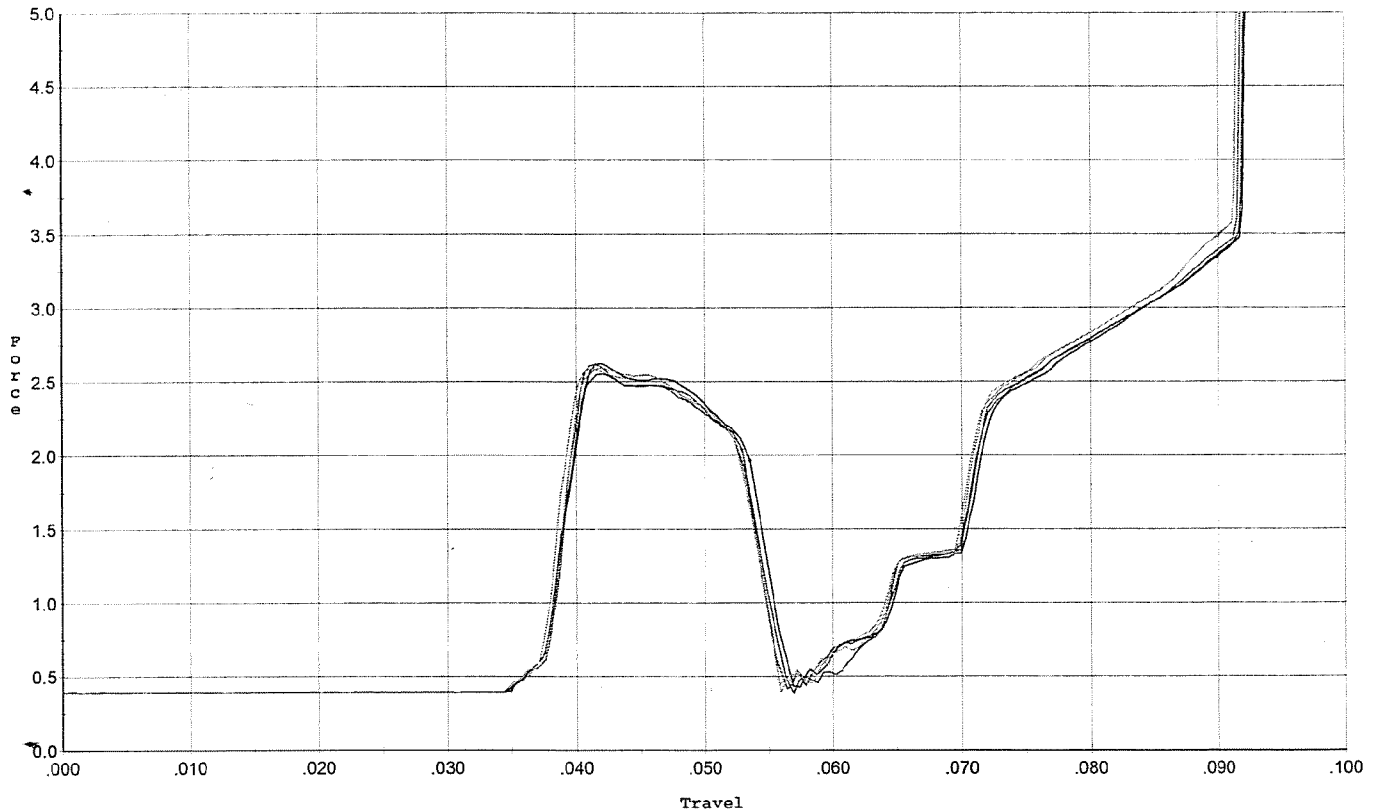
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>3.0</u>	11-18-08	X. Q.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-18-08	X. Q.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	11-18-08	X. Q.
	J) ASSEMBLE STOCK		11-13-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-18-08	X. Q.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-13-08	X. Q.
670	FINAL INSPECTION A) HEADSPACE		11-18-08	X. Q.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.45</u> <u>2.38</u> <u>2.40</u> <u>2.30</u>	11-14-08	TL
	C) FUNCTION		11-18-08	X. Q.
690	PACK		12-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



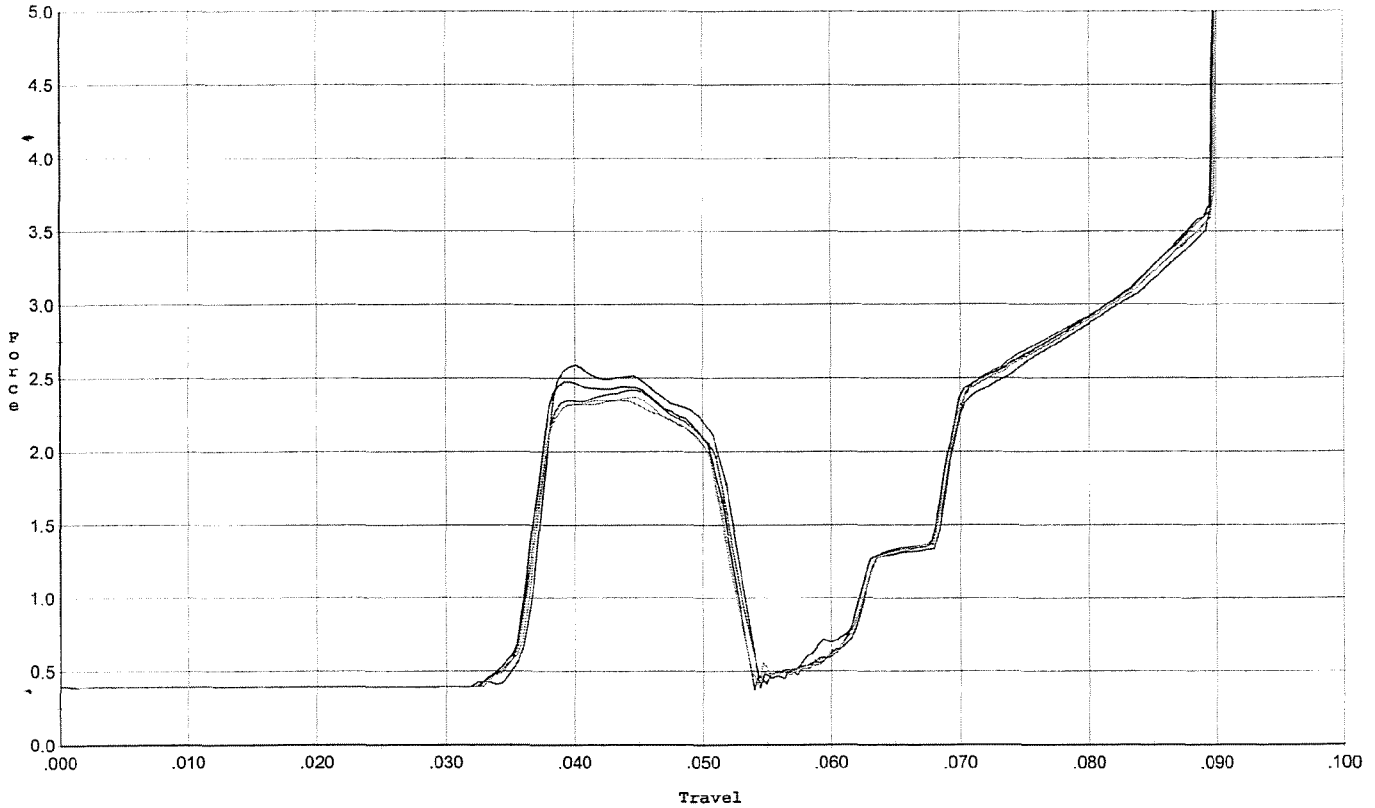
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.053	0.038	0.042	0.050		Set Trigger
2	2.623	0.054	0.038	0.042	0.052		Set Trigger
3	2.620	0.053	0.038	0.042	0.050		Set Trigger
4	2.594	0.053	0.038	0.041	0.051		Set Trigger
5	2.588	0.053	0.037	0.041	0.051		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



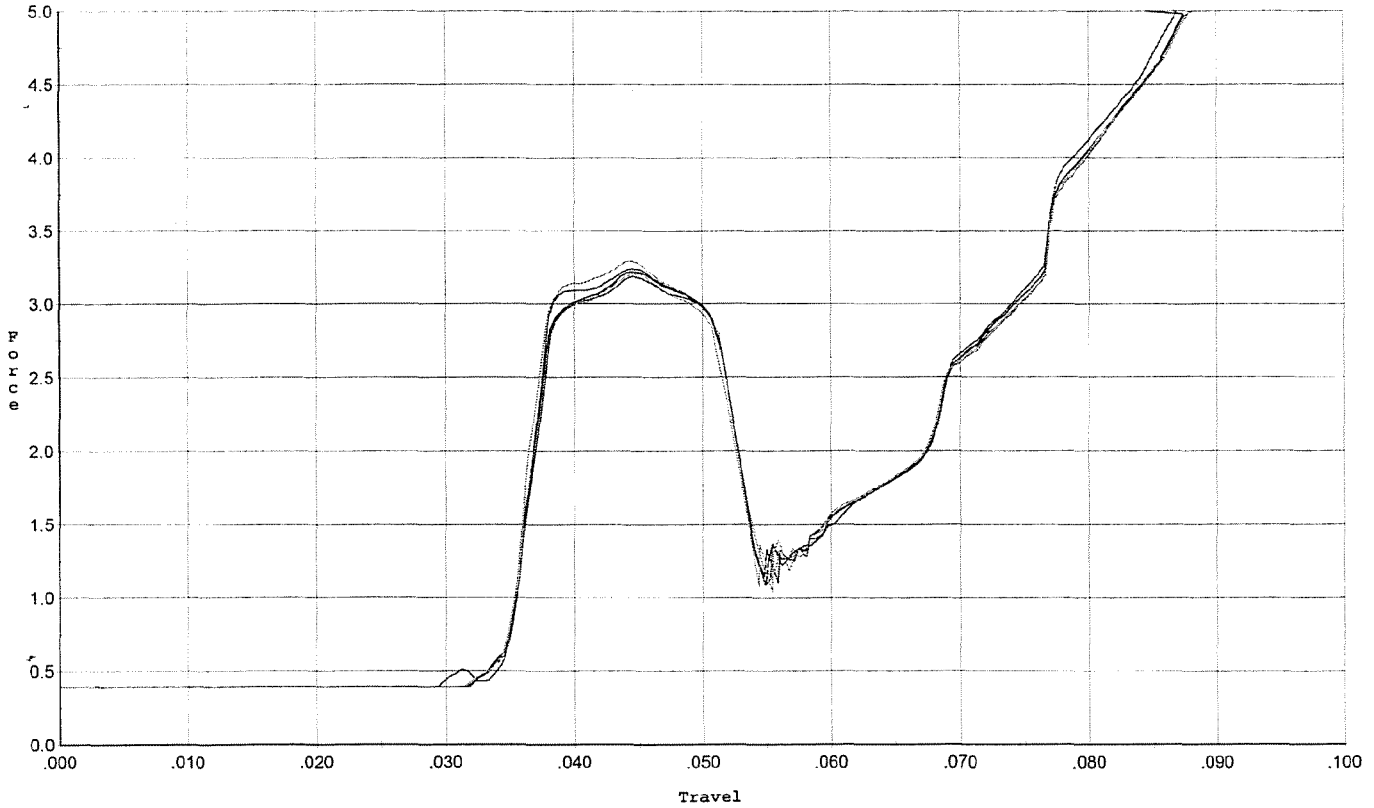
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.052	0.036	0.041	0.050		Set Trigger
2	2.476	0.051	0.035	0.042	0.049		Set Trigger
3	2.419	0.051	0.035	0.042	0.048		Set Trigger
4	2.369	0.052	0.036	0.042	0.048		Set Trigger
5	2.352	0.050	0.036	0.042	0.046		Set Trigger

Aug 244

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



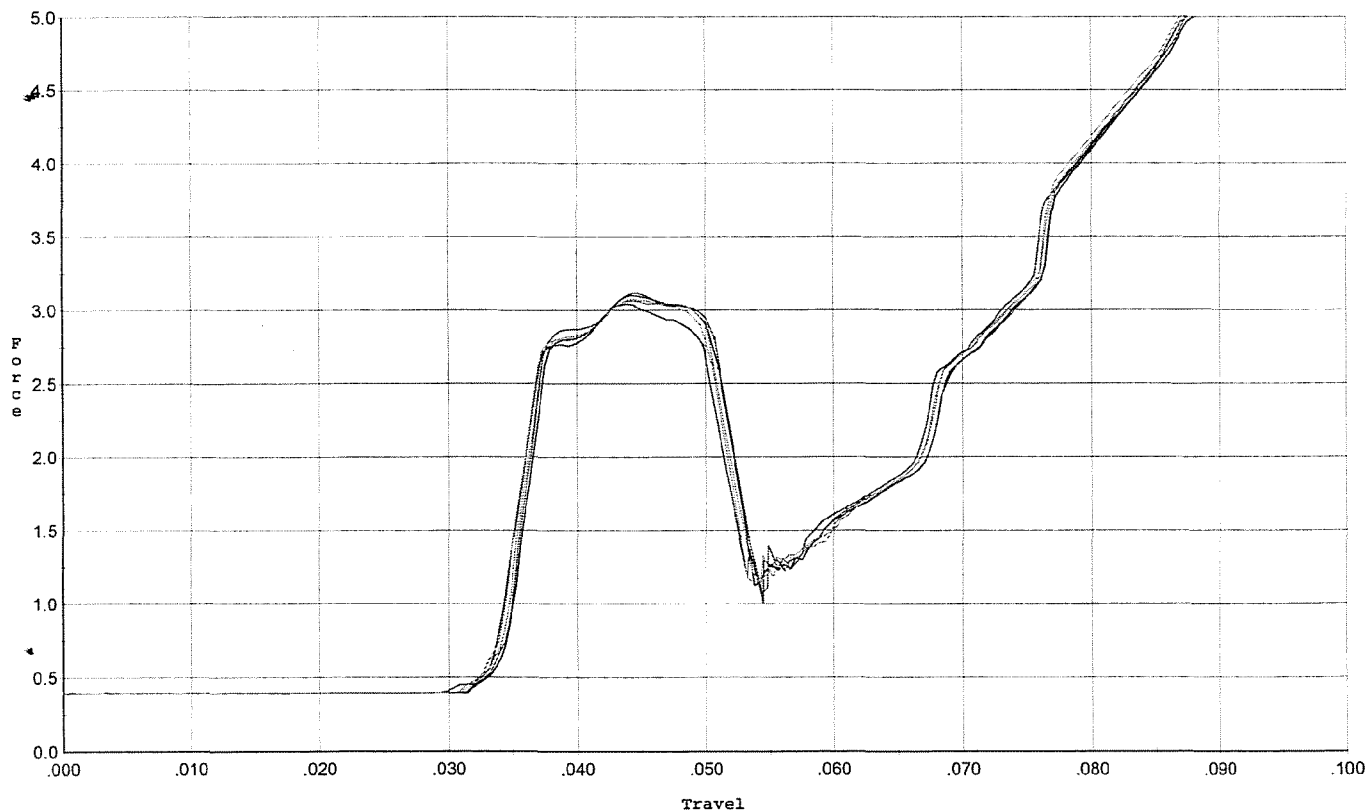
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.051	0.035	0.039	0.062		Set Trigger
2	3.220	0.051	0.035	0.039	0.062		Set Trigger
3	3.187	0.051	0.035	0.039	0.061		Set Trigger
4	3.205	0.052	0.035	0.039	0.062		Set Trigger
5	3.289	0.051	0.035	0.039	0.063		Set Trigger

Aug 322

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



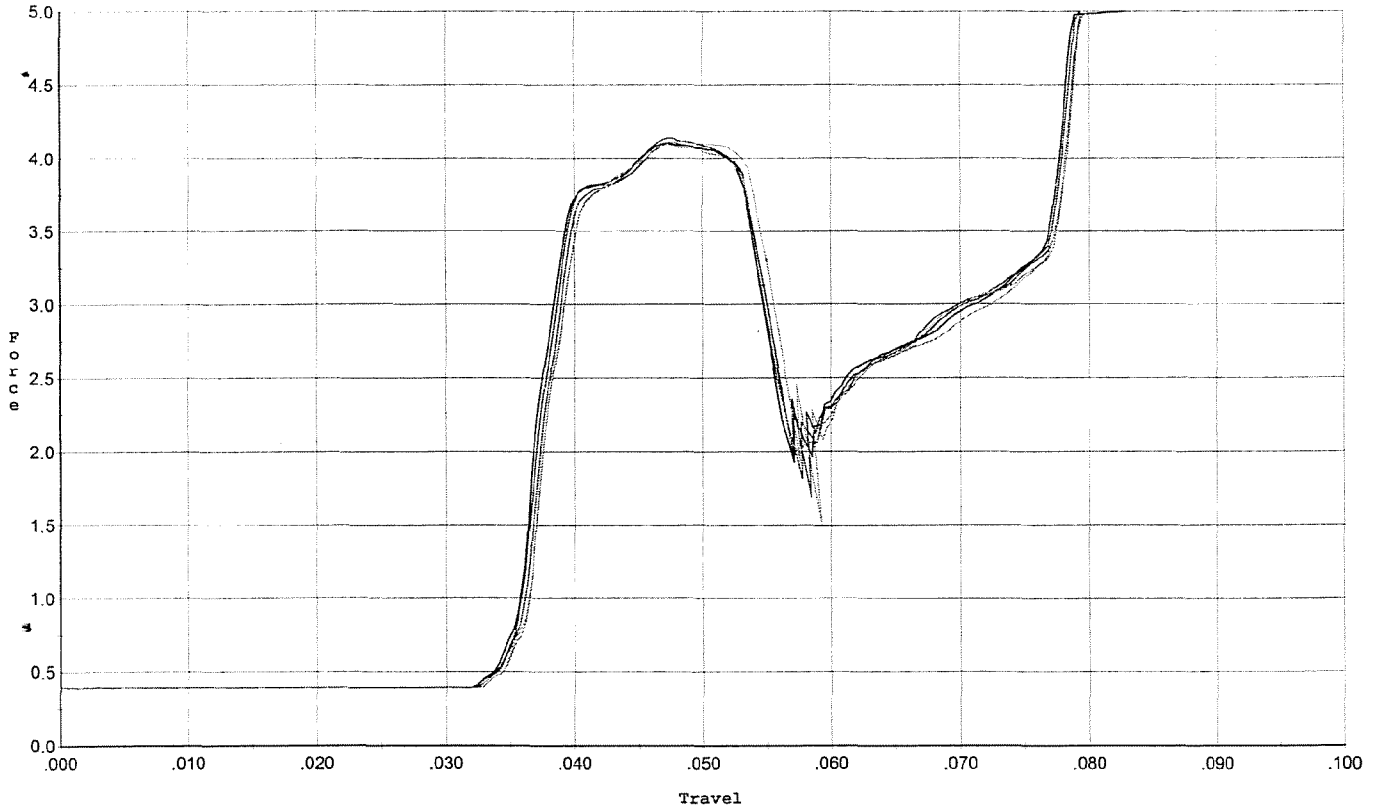
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.033	0.040	0.058		Set Trigger
2	3.117	0.051	0.034	0.040	0.060		Set Trigger
3	3.101	0.051	0.034	0.040	0.060		Set Trigger
4	3.075	0.050	0.033	0.040	0.060		Set Trigger
5	3.064	0.050	0.034	0.040	0.059		Set Trigger

AUG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



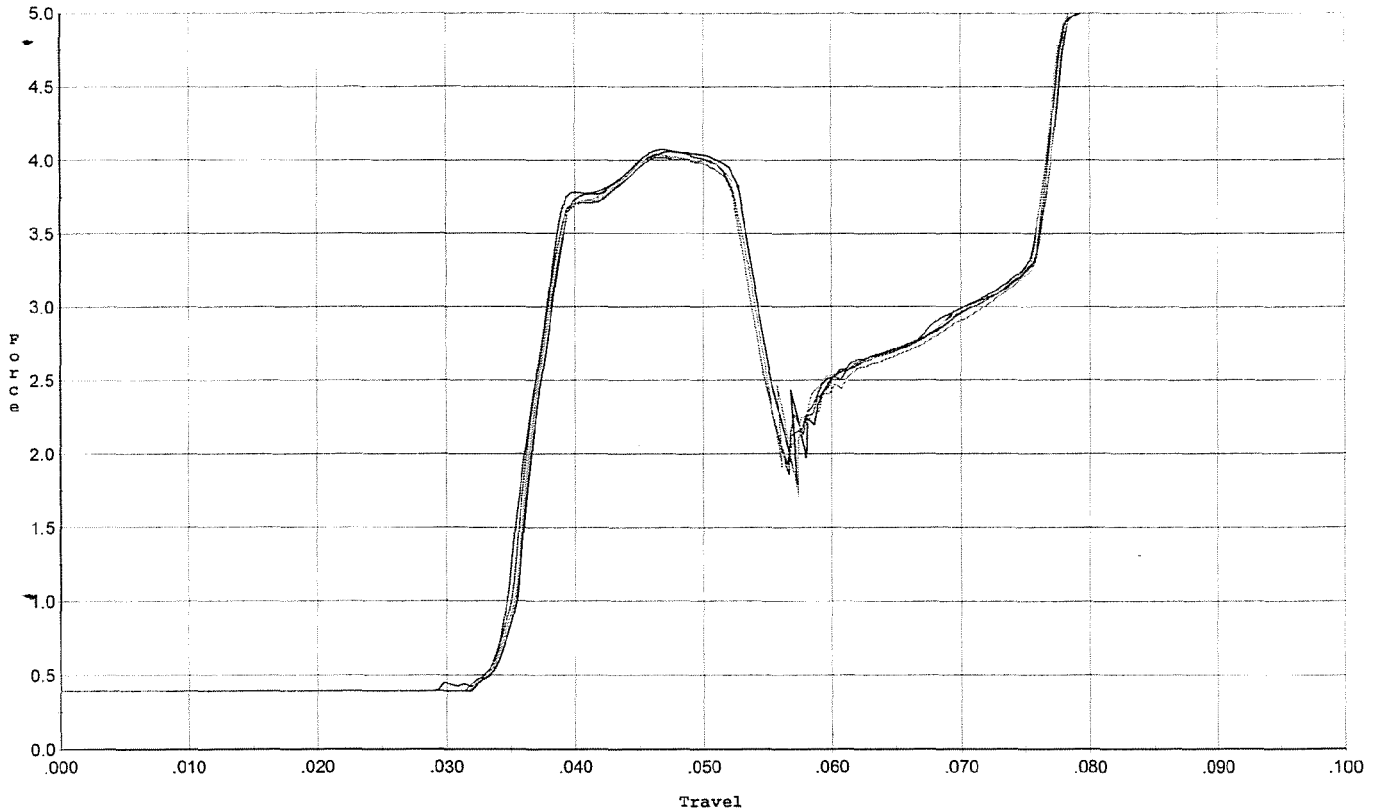
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.055	0.035	0.036	0.084		Set Trigger
2	4.101	0.053	0.034	0.037	0.081		Set Trigger
3	4.136	0.053	0.035	0.037	0.080		Set Trigger
4	4.115	0.055	0.035	0.037	0.084		Set Trigger
5	4.091	0.053	0.035	0.037	0.079		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



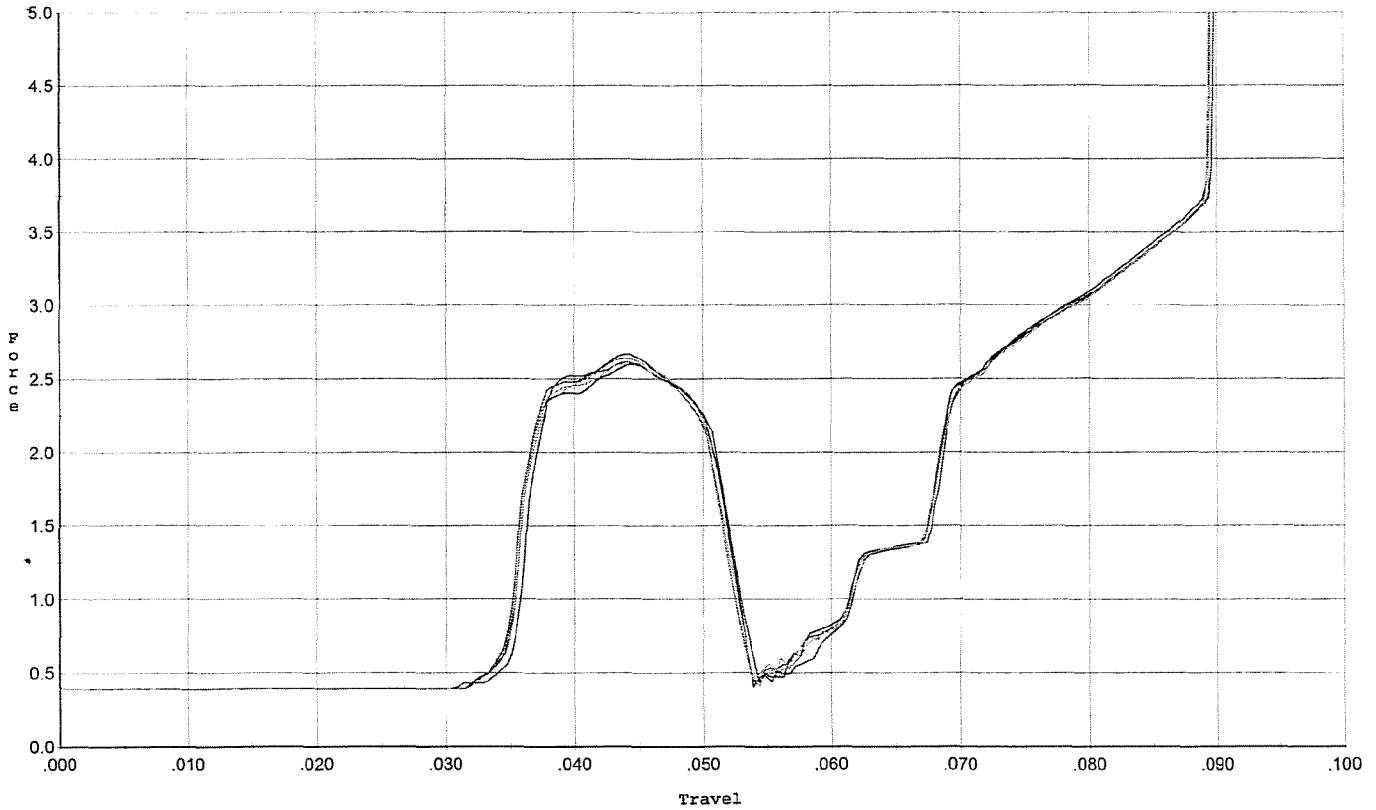
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.052	0.034	0.036	0.080		Set Trigger
2	4.058	0.053	0.034	0.036	0.080		Set Trigger
3	4.019	0.052	0.034	0.036	0.079		Set Trigger
4	4.045	0.052	0.034	0.036	0.078		Set Trigger
5	4.036	0.054	0.034	0.036	0.081		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



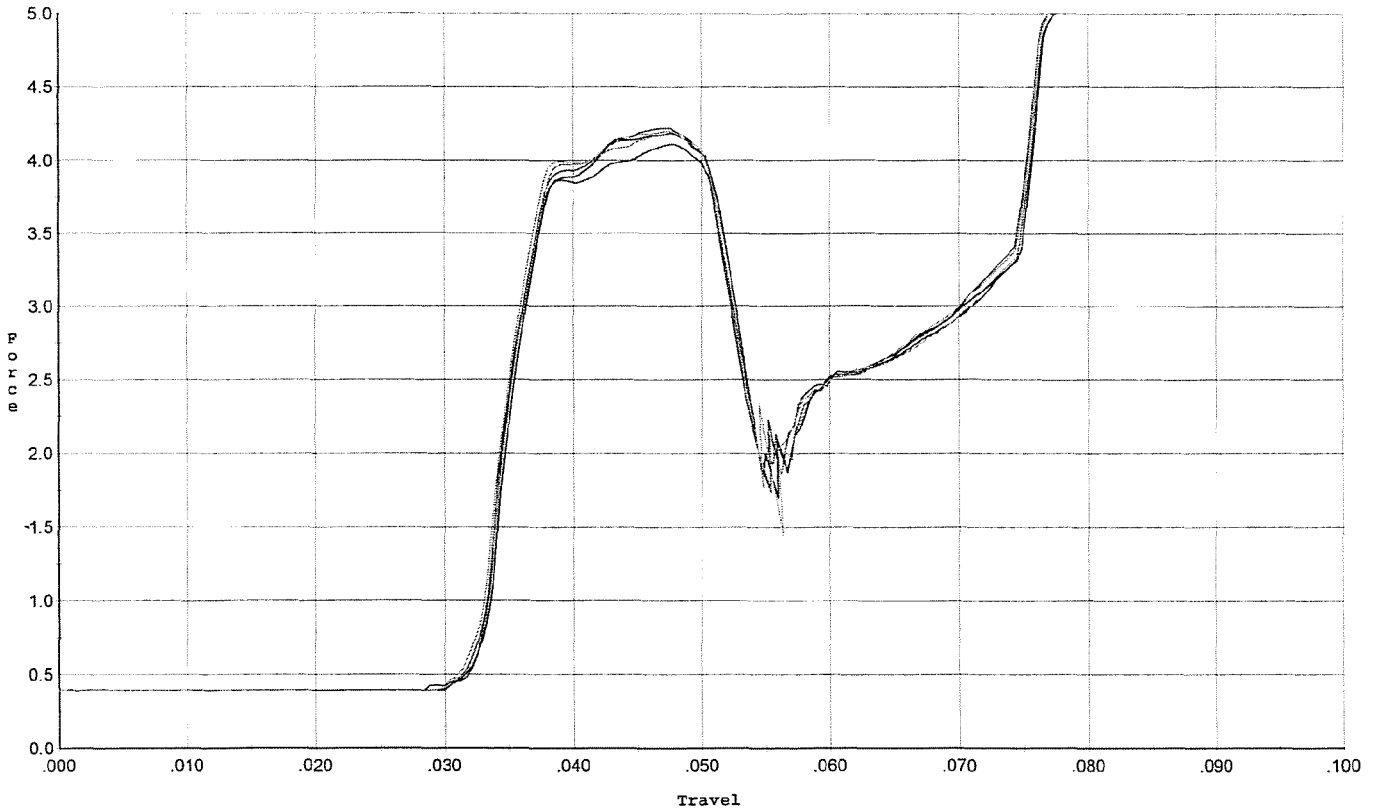
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.051	0.035	0.042	0.051		Set Trigger
2	2.604	0.051	0.035	0.041	0.052		Set Trigger
3	2.615	0.050	0.034	0.042	0.051		Set Trigger
4	2.601	0.050	0.034	0.042	0.051		Set Trigger
5	2.637	0.050	0.035	0.042	0.051		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.051	0.032	0.036	0.079		Set Trigger
2	4.188	0.051	0.033	0.036	0.082		Set Trigger
3	4.221	0.050	0.032	0.036	0.081		Set Trigger
4	4.200	0.052	0.032	0.035	0.083		Set Trigger
5	4.197	0.050	0.032	0.036	0.081		Set Trigger

Aug 4.18