

G6794539

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



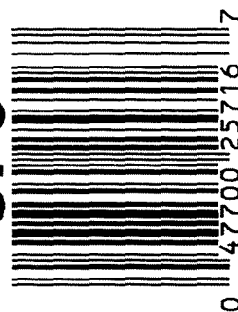
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794539

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794539

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPW
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPW
460	CHECK HEADSPACE		11-3-08	SPW
470	DIS-ASSEMBLE ACTION		11-3-08	SPW
472	SERIALIZE BOLT HANDLE		11-4-08	RIC
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX NOV 06 2008 OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	PG
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	R8W
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

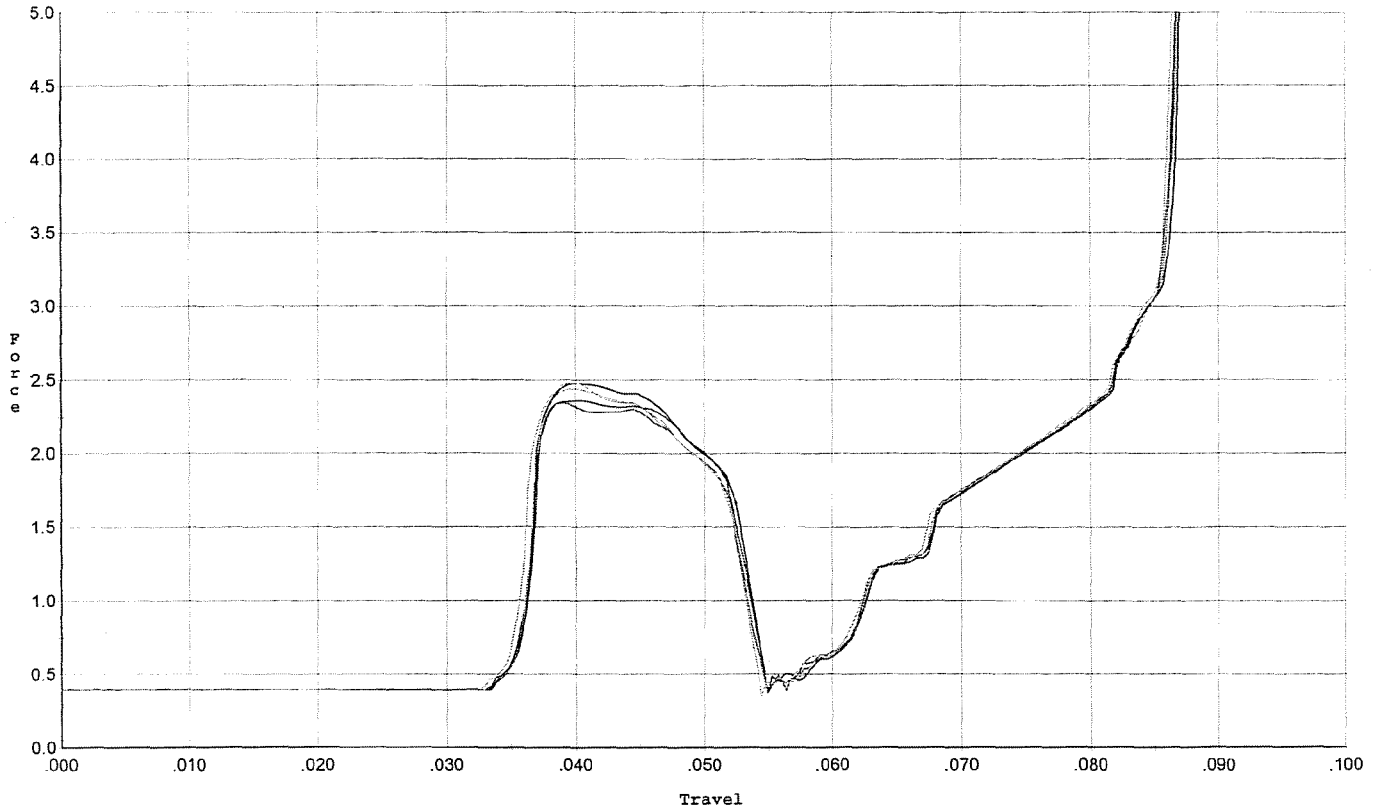
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-20-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	11-20-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	L N
	J) ASSEMBLE STOCK		11-18-08	R N
	K) ASSEMBLE SWIVEL STUDS		11-20-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	L N
670	FINAL INSPECTION A) HEADSPACE		11-20-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.74</u> <u>2.76</u> <u>2.72</u> <u>2.74</u>	11-20-08	TL
	C) FUNCTION		11-20-08	L N
690	PACK		12/11/08	F N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



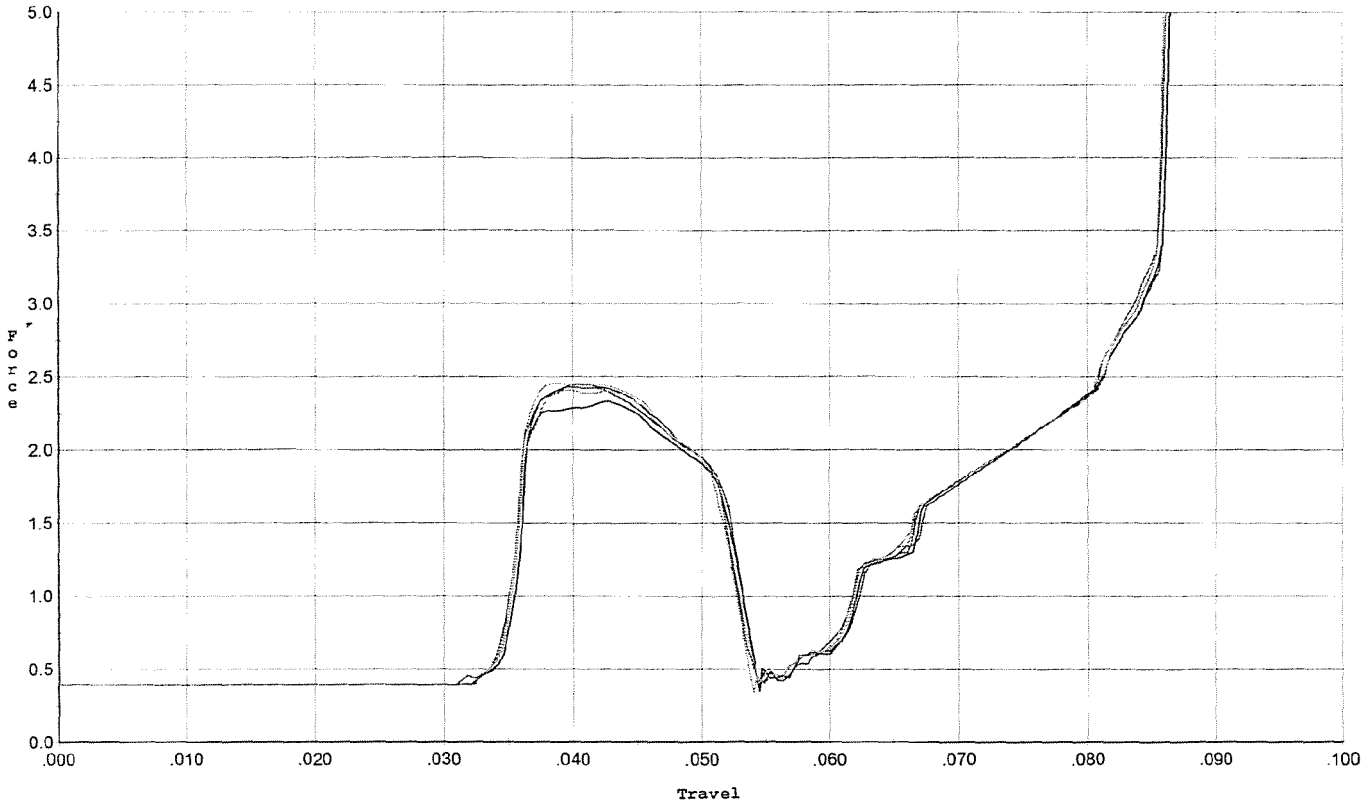
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.359	0.053	0.035	0.038	0.050		Set Trigger
2	2.477	0.052	0.034	0.038	0.051		Set Trigger
3	2.342	0.052	0.035	0.038	0.048		Set Trigger
4	2.481	0.052	0.033	0.038	0.050		Set Trigger
5	2.439	0.052	0.034	0.038	0.049		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



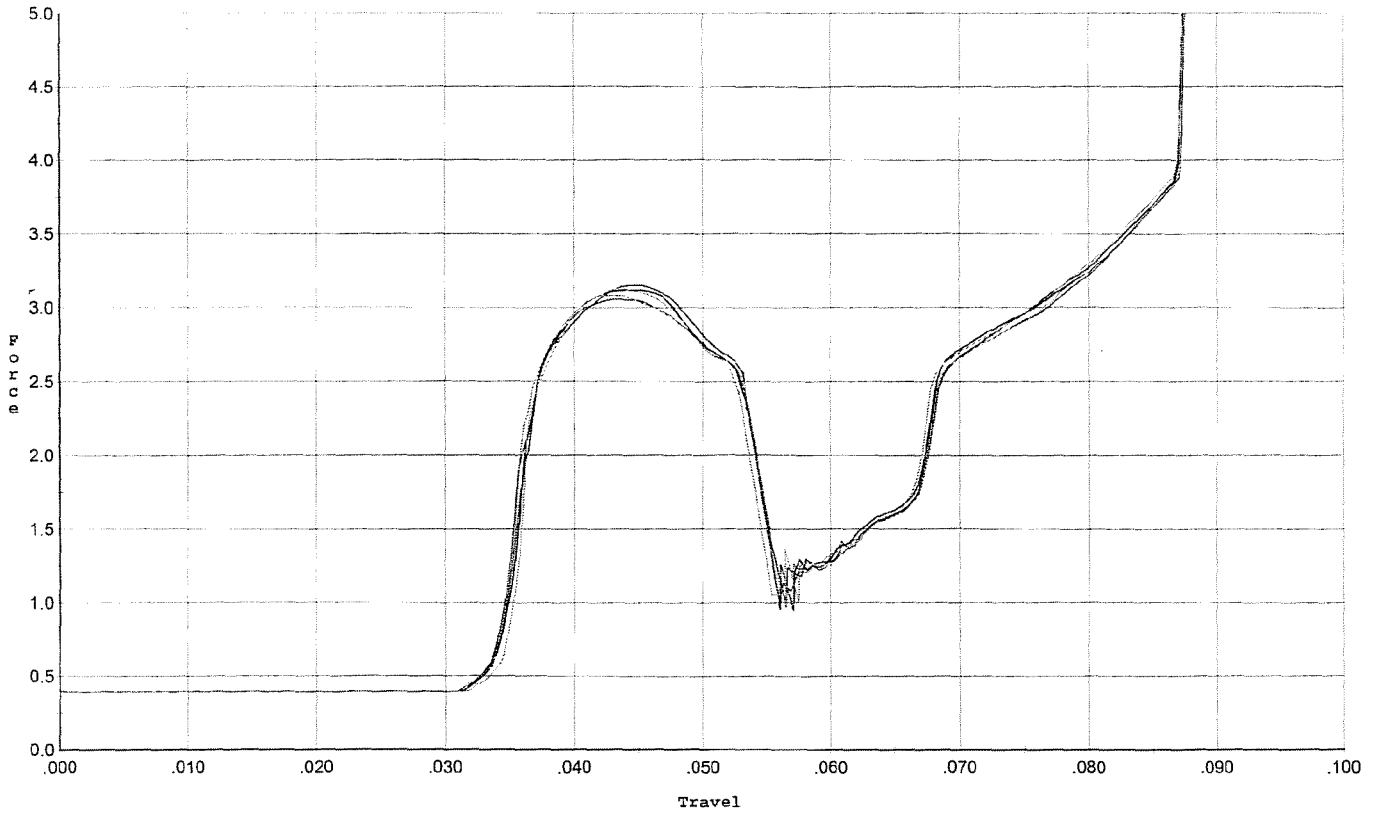
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.052	0.035	0.038	0.051		Set Trigger
2	2.329	0.052	0.035	0.038	0.050		Set Trigger
3	2.428	0.051	0.034	0.038	0.050		Set Trigger
4	2.408	0.051	0.033	0.038	0.050		Set Trigger
5	2.458	0.052	0.034	0.038	0.051		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



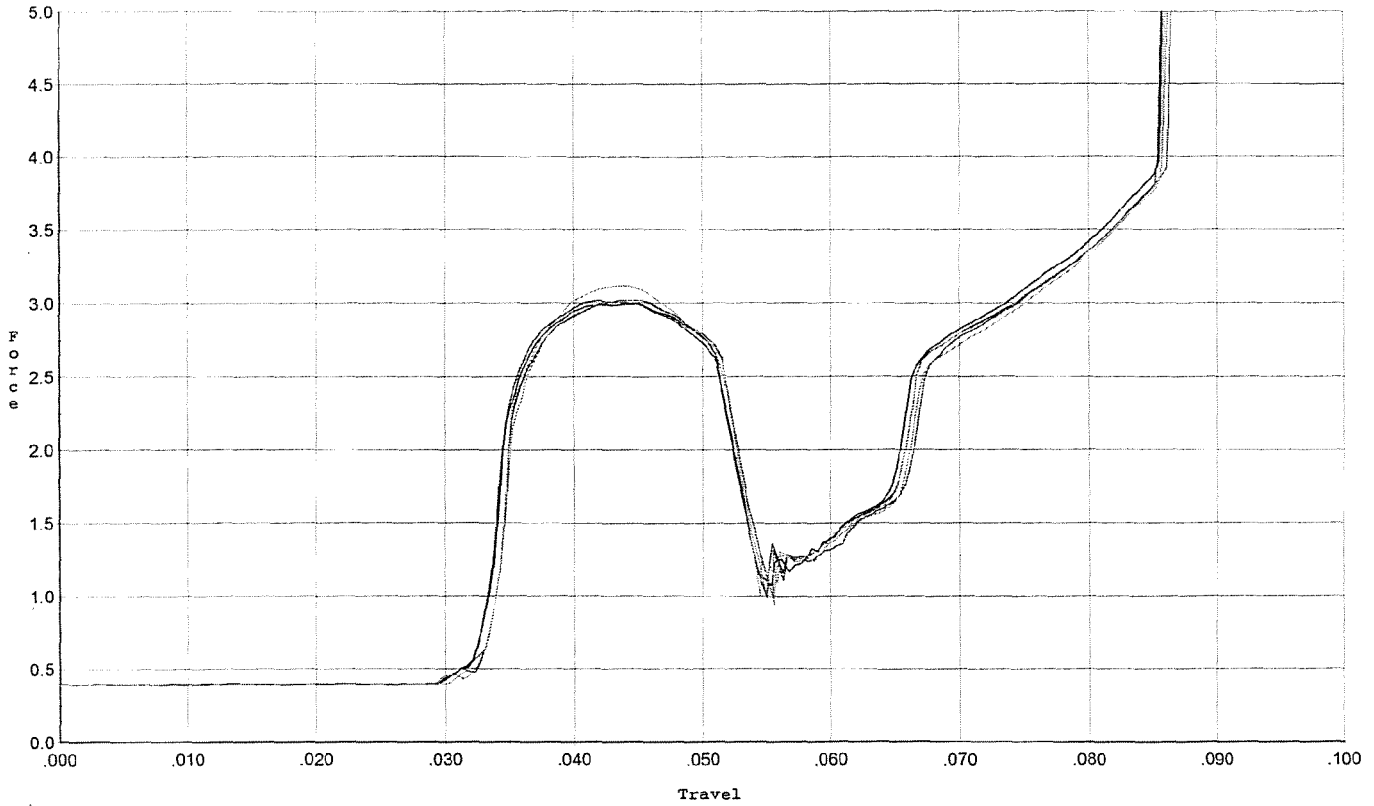
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.053	0.034	0.037	0.066		Set Trigger
2	3.118	0.053	0.034	0.037	0.066		Set Trigger
3	3.057	0.053	0.034	0.037	0.066		Set Trigger
4	3.127	0.053	0.035	0.037	0.065		Set Trigger
5	3.083	0.053	0.034	0.037	0.065		Set Trigger

Aug 310

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



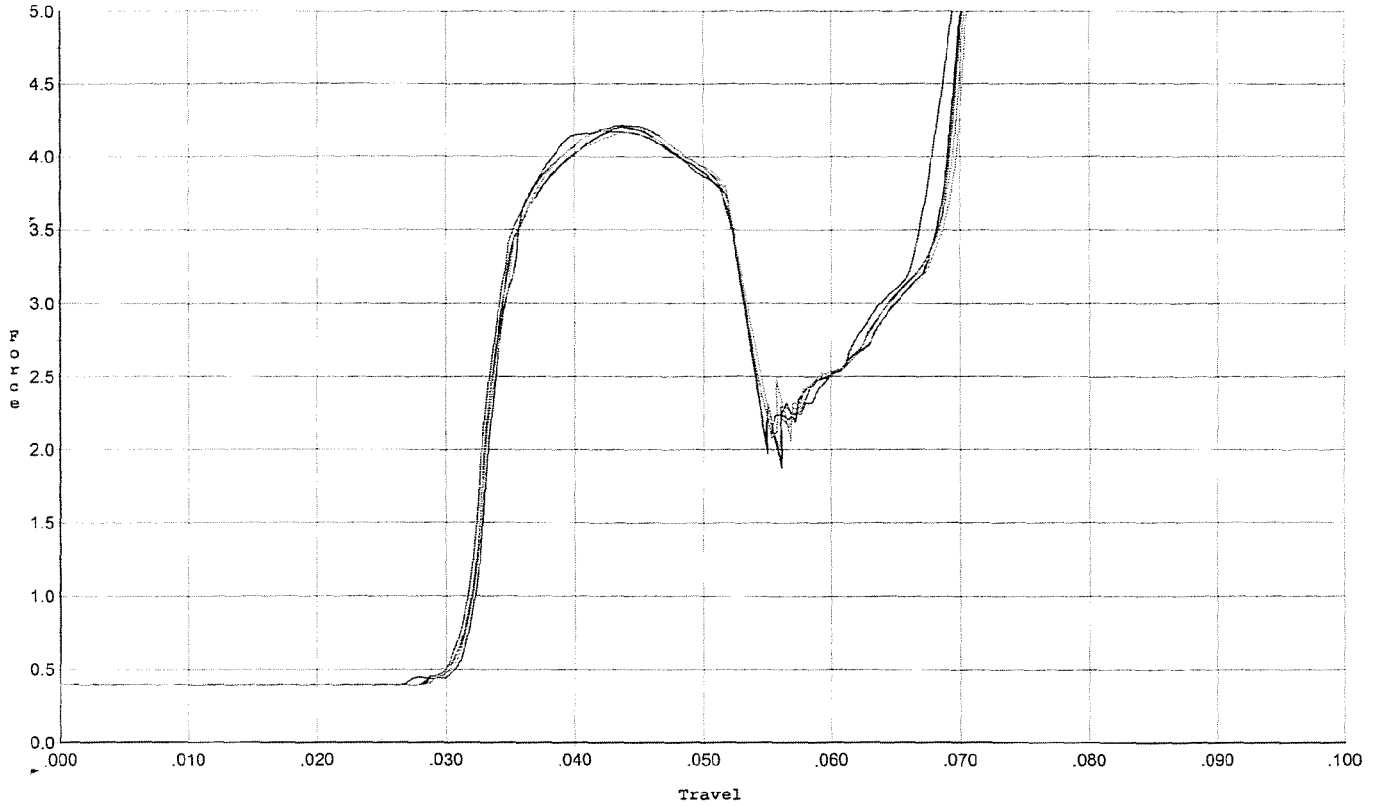
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.051	0.032	0.036	0.064		Set Trigger
2	2.996	0.053	0.032	0.036	0.065		Set Trigger
3	3.018	0.052	0.033	0.037	0.064		Set Trigger
4	3.019	0.052	0.033	0.036	0.063		Set Trigger
5	3.116	0.052	0.033	0.036	0.065		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



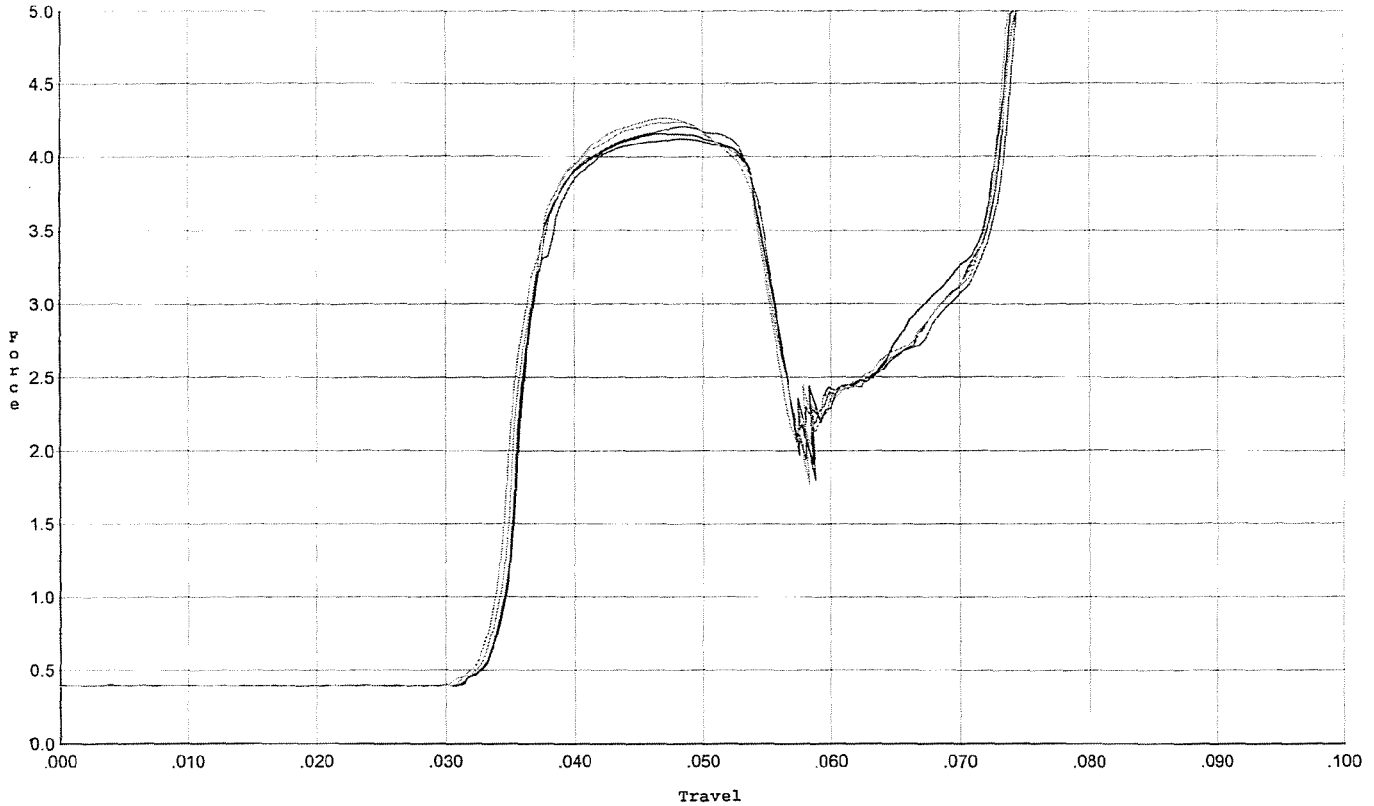
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.052	0.031	0.022	0.088		Set Trigger
2	4.203	0.052	0.031	0.022	0.089		Set Trigger
3	4.215	0.052	0.030	0.022	0.091		Set Trigger
4	4.168	0.052	0.031	0.022	0.088		Set Trigger
5	4.206	0.052	0.031	0.022	0.089		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



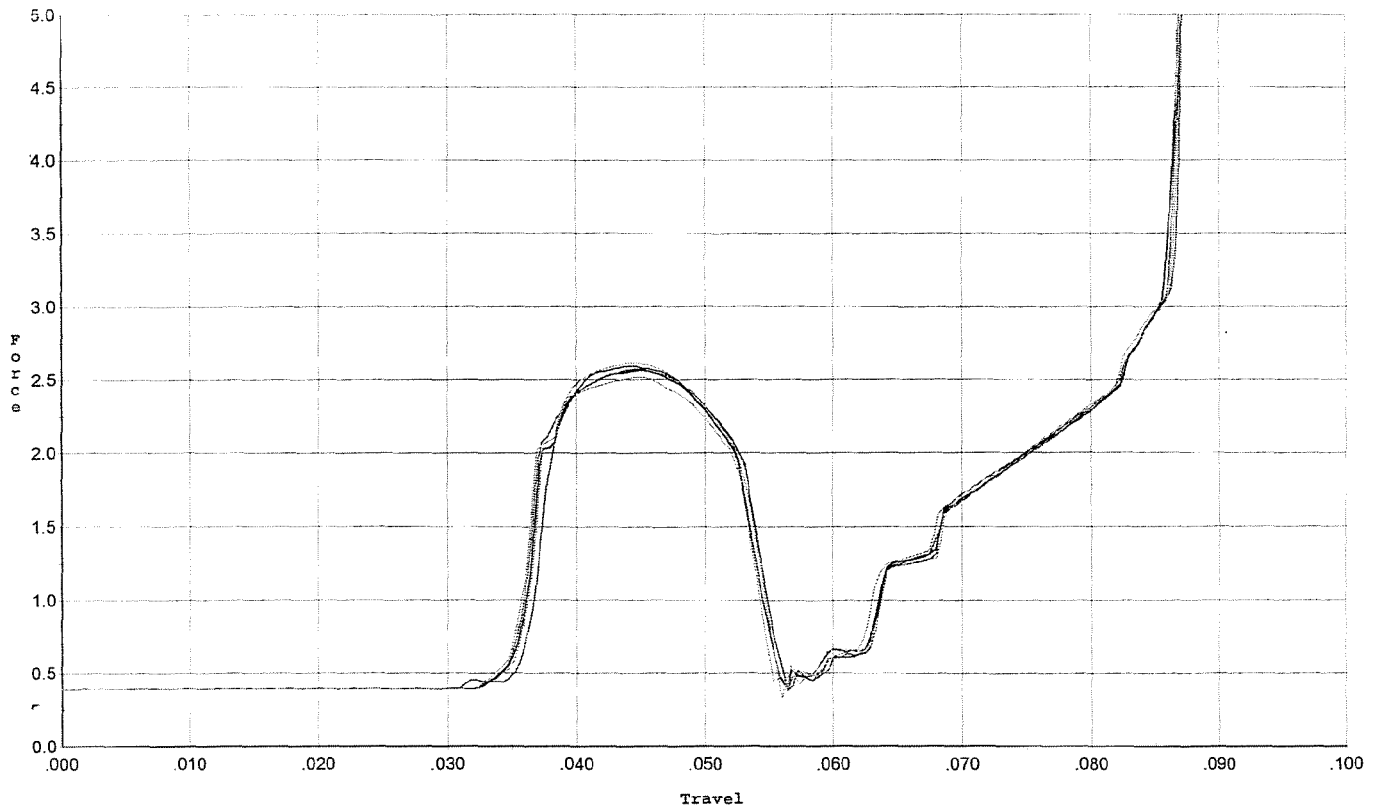
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.054	0.034	0.024	0.090		Set Trigger
2	4.151	0.055	0.034	0.024	0.092		Set Trigger
3	4.204	0.054	0.034	0.025	0.089		Set Trigger
4	4.236	0.054	0.033	0.025	0.090		Set Trigger
5	4.263	0.054	0.033	0.025	0.091		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



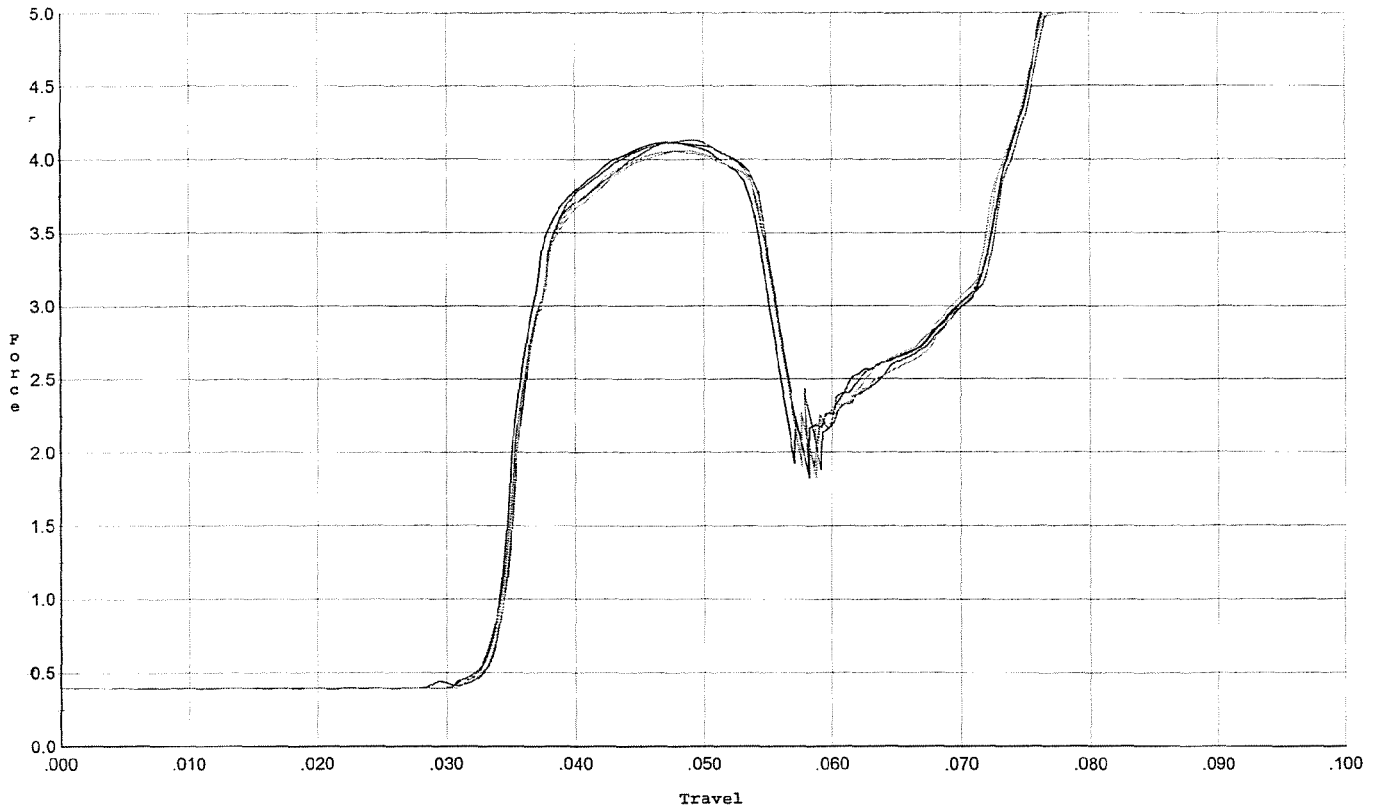
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.053	0.036	0.038	0.054		Set Trigger
2	2.566	0.052	0.035	0.038	0.053		Set Trigger
3	2.574	0.052	0.035	0.038	0.054		Set Trigger
4	2.612	0.053	0.035	0.038	0.055		Set Trigger
5	2.518	0.053	0.035	0.038	0.053		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.054	0.034	0.027	0.089		Set Trigger
2	4.118	0.054	0.033	0.027	0.089		Set Trigger
3	4.132	0.055	0.033	0.027	0.090		Set Trigger
4	4.057	0.055	0.033	0.027	0.089		Set Trigger
5	4.055	0.054	0.034	0.027	0.089		Set Trigger

Aug 4.09