

G6794543

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker



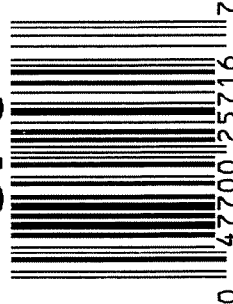
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794543

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794543

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	10-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/2/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8-	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

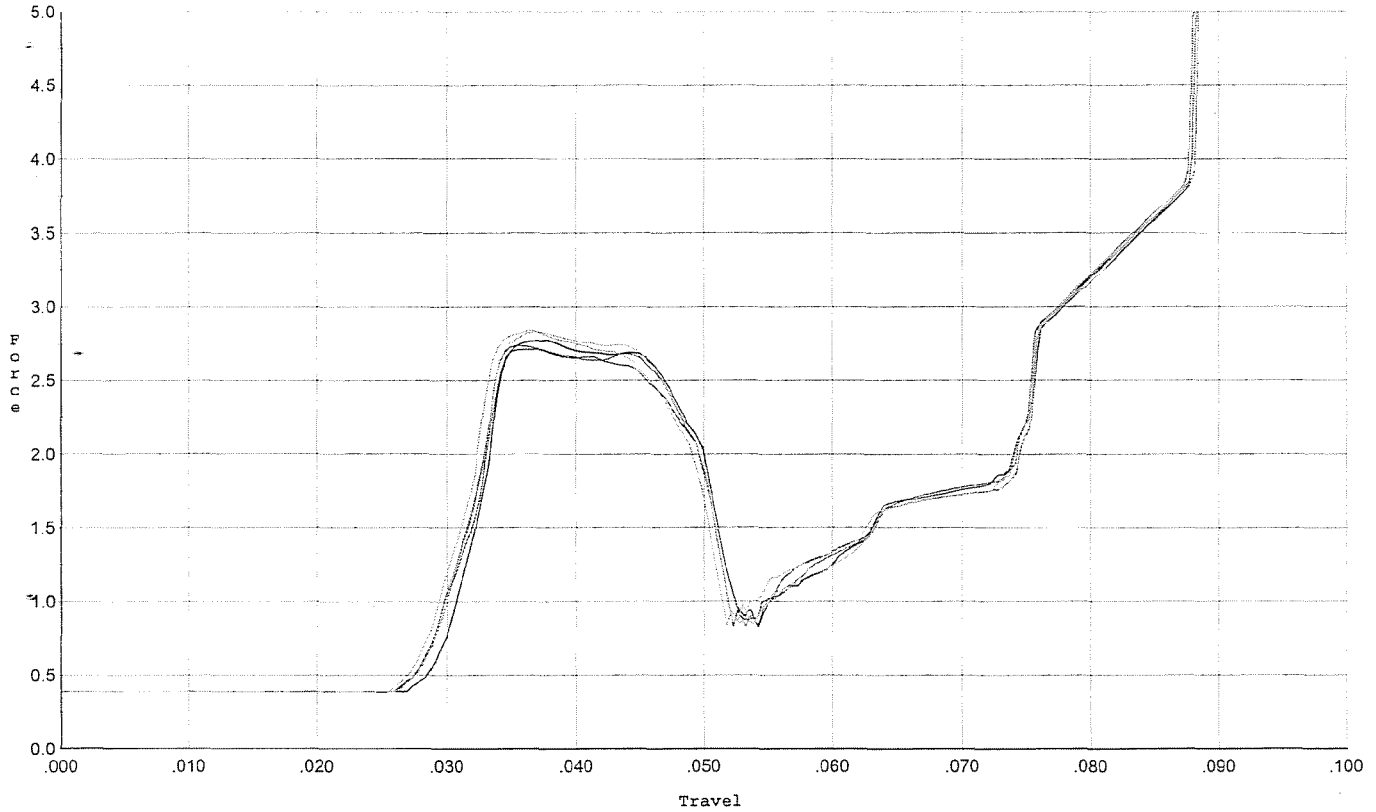
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>4.5</u>	11-3-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	11-3-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-3-08	L.P.
	J) ASSEMBLE STOCK		10-28-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		11-3-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	10-29-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-28-08	TAE
670	FINAL INSPECTION A) HEADSPACE		11-3-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>263</u> <u>261</u> <u>261</u> <u>260</u>	10-30-08	L.P.
	C) FUNCTION		11-3-08	L.P.
690	PACK		11/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



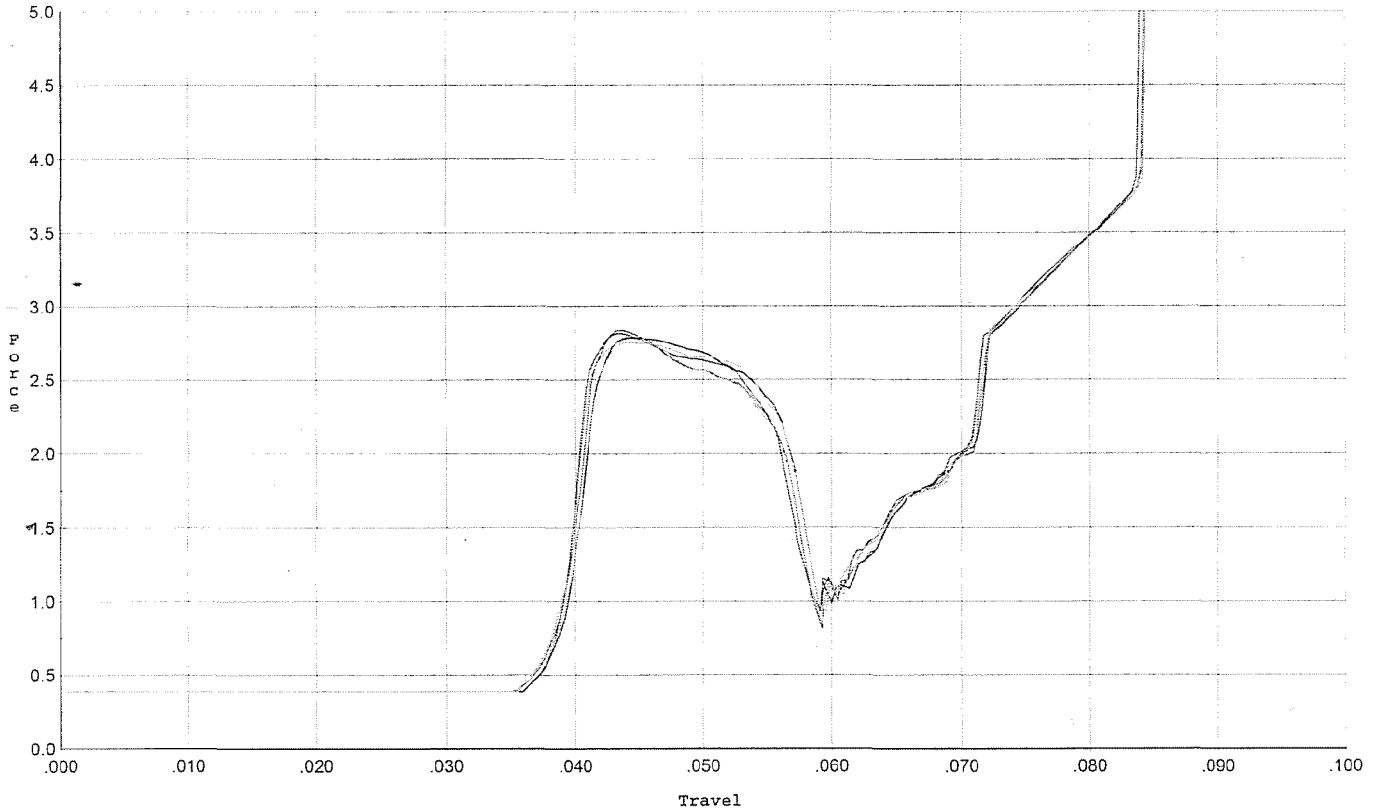
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.050	0.028	0.040	0.060		Set Trigger
2	2.774	0.050	0.029	0.041	0.060		Set Trigger
3	2.737	0.050	0.028	0.041	0.061		Set Trigger
4	2.830	0.050	0.028	0.041	0.062		Set Trigger
5	2.839	0.050	0.028	0.041	0.061		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



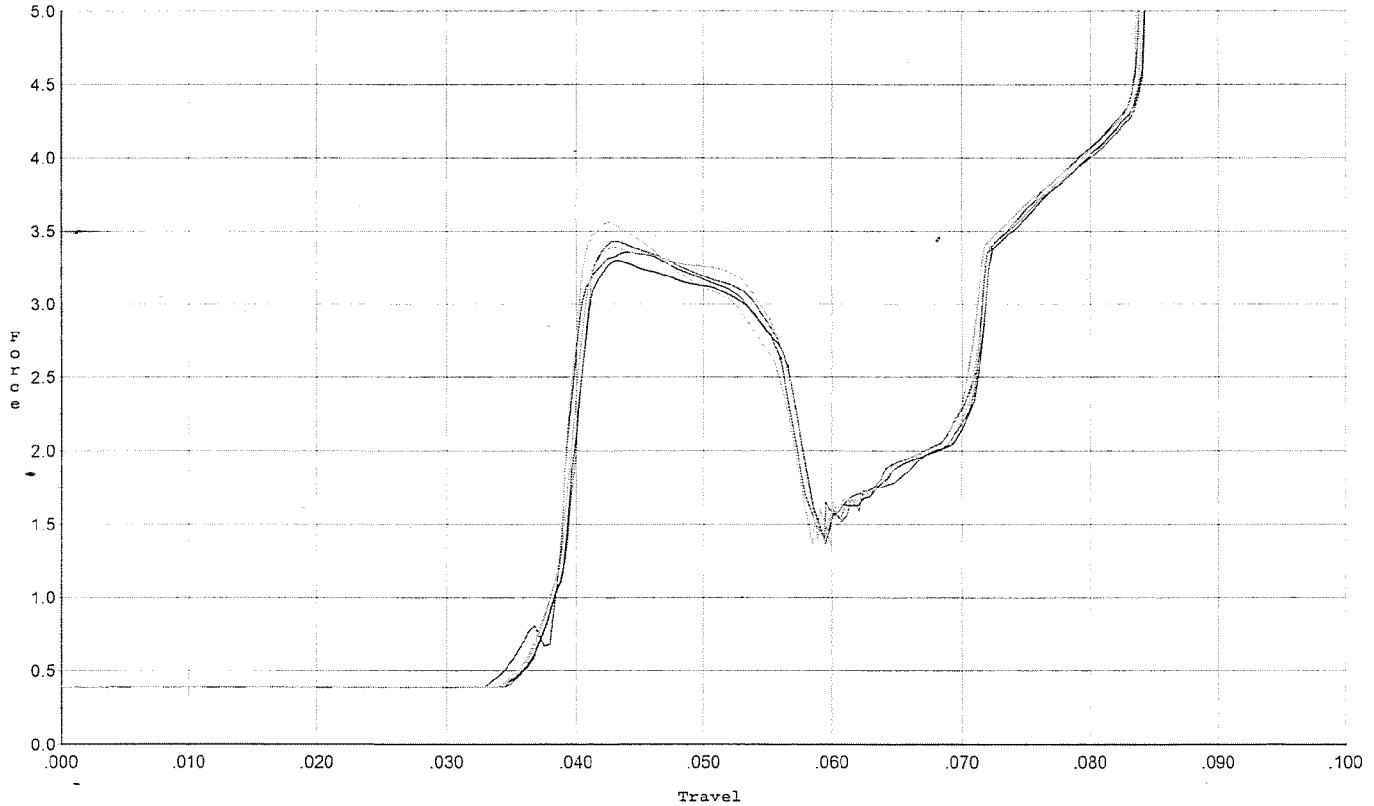
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.814	0.056	0.038	0.034	0.059		Set Trigger
2	2.788	0.057	0.038	0.033	0.060		Set Trigger
3	2.836	0.057	0.038	0.034	0.059		Set Trigger
4	2.757	0.057	0.038	0.033	0.060		Set Trigger
5	2.781	0.056	0.038	0.034	0.059		Set Trigger

A-2-79

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



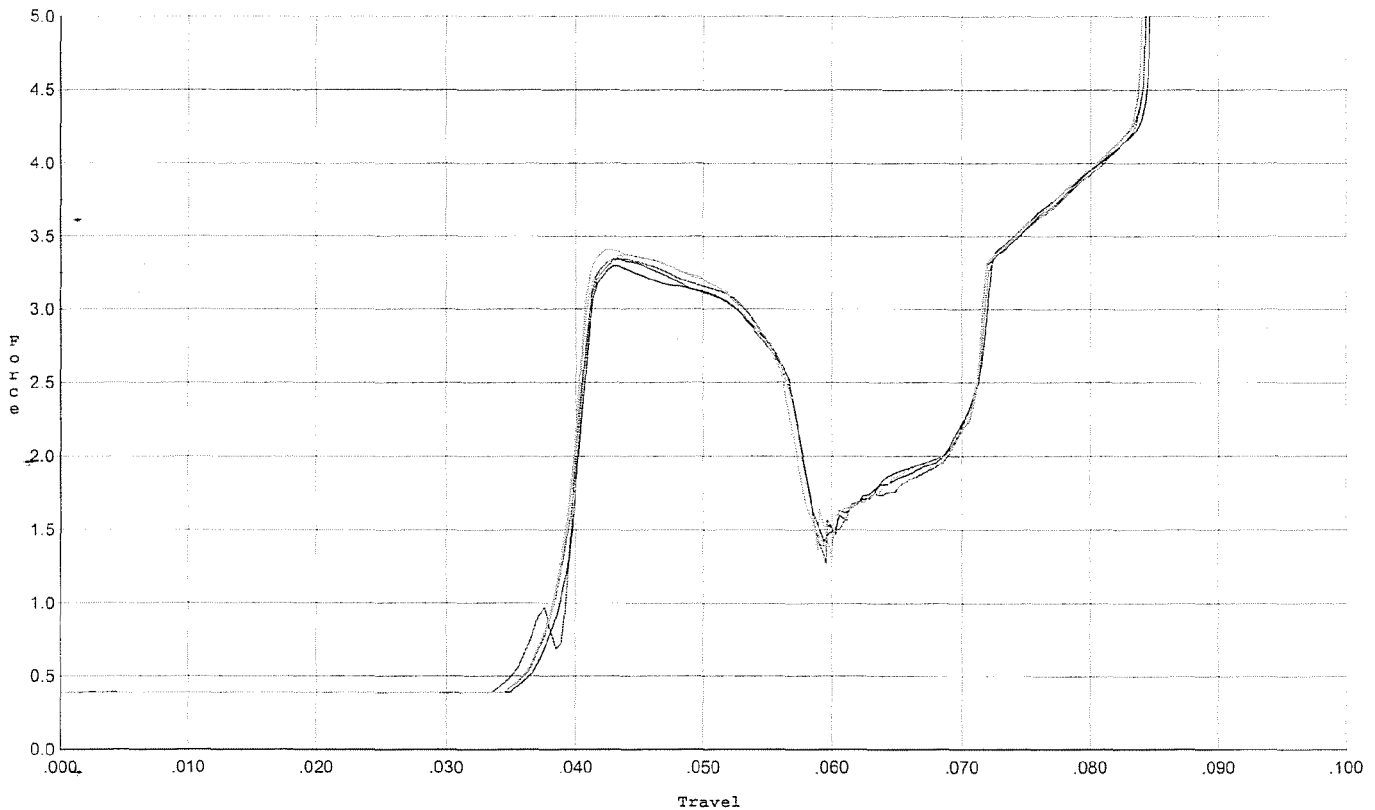
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.357	0.056	0.036	0.033	0.071		Set Trigger
2	3.298	0.057	0.037	0.033	0.070		Set Trigger
3	3.431	0.057	0.037	0.033	0.071		Set Trigger
4	3.564	0.057	0.037	0.033	0.072		Set Trigger
5	3.393	0.057	0.037	0.032	0.072		Set Trigger

A 3.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



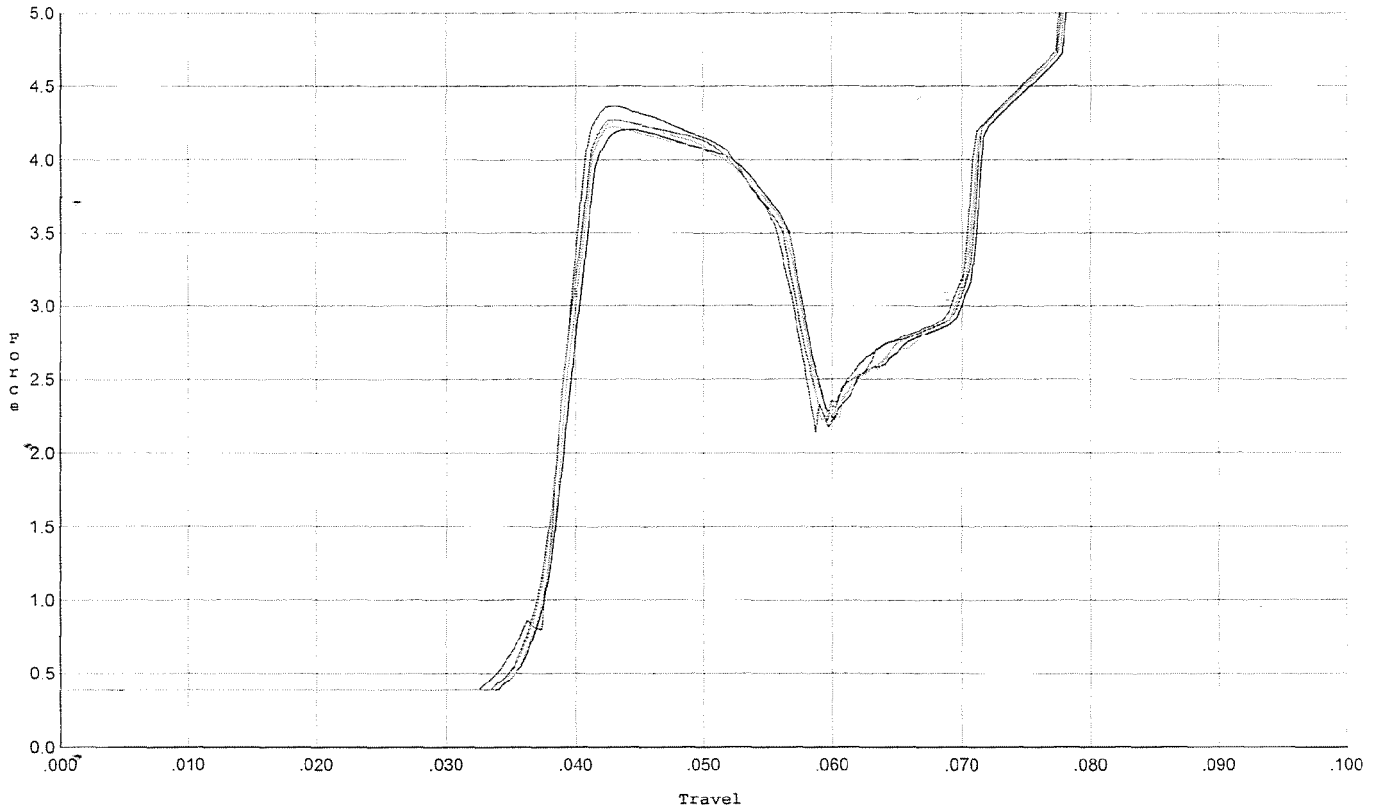
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.347	0.057	0.036	0.033	0.070		Set Trigger
2	3.295	0.057	0.037	0.033	0.069		Set Trigger
3	3.345	0.057	0.037	0.033	0.070		Set Trigger
4	3.370	0.057	0.037	0.032	0.071		Set Trigger
5	3.410	0.056	0.037	0.033	0.070		Set Trigger

A 3.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



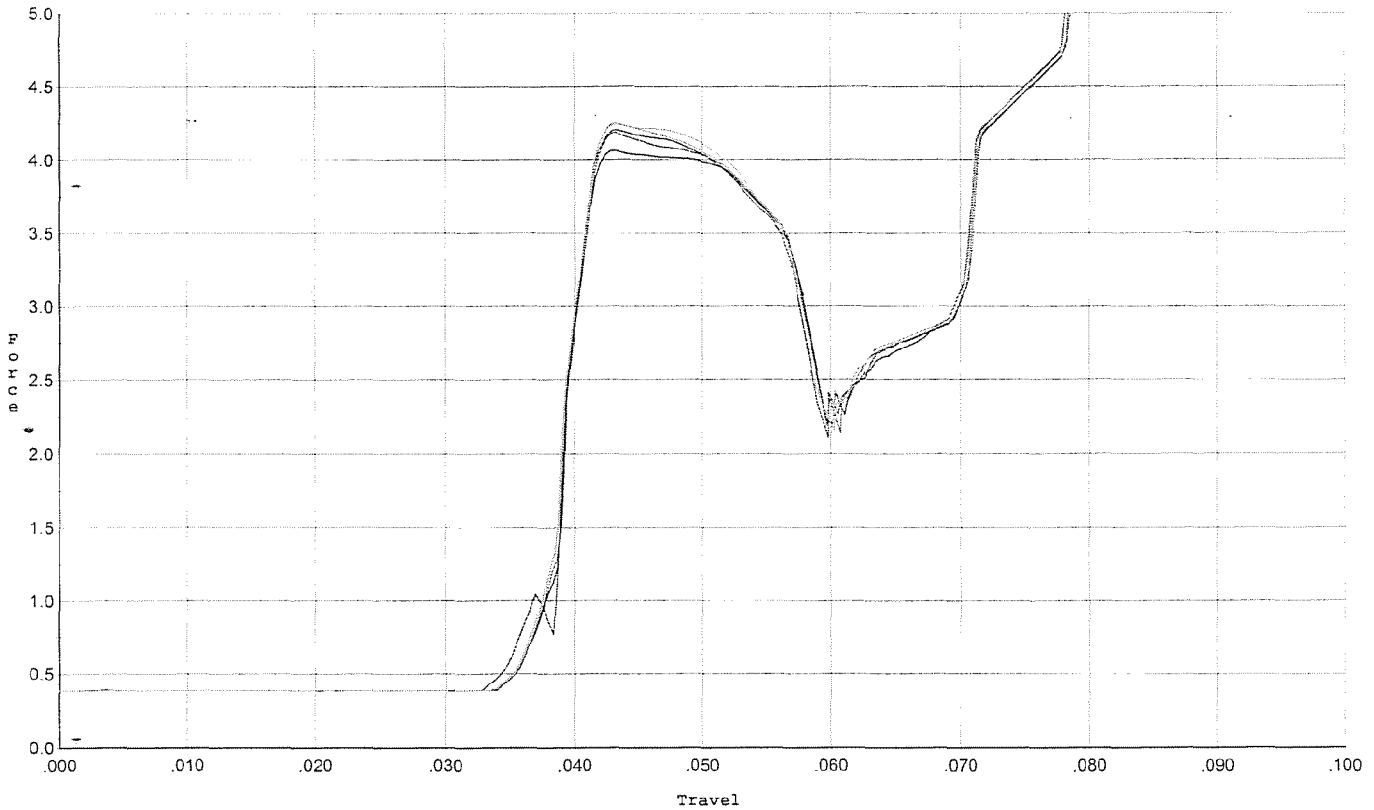
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.057	0.035	0.026	0.090		Set Trigger
2	4.205	0.057	0.036	0.025	0.088		Set Trigger
3	4.273	0.056	0.036	0.025	0.088		Set Trigger
4	4.264	0.057	0.036	0.025	0.089		Set Trigger
5	4.224	0.057	0.036	0.025	0.090		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



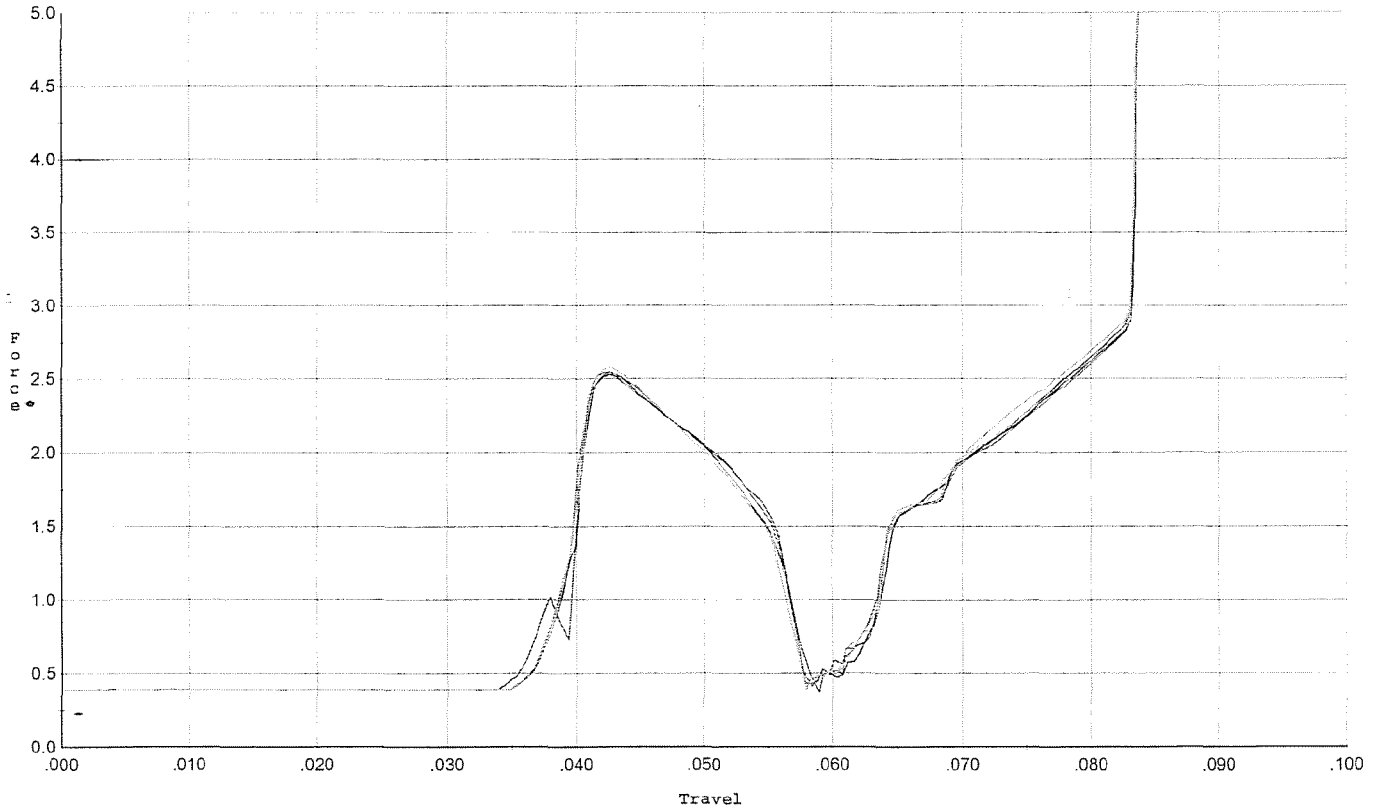
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.057	0.035	0.026	0.088		Set Trigger
2	4.061	0.058	0.036	0.026	0.088		Set Trigger
3	4.187	0.058	0.036	0.026	0.090		Set Trigger
4	4.242	0.057	0.036	0.026	0.089		Set Trigger
5	4.253	0.057	0.036	0.026	0.088		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



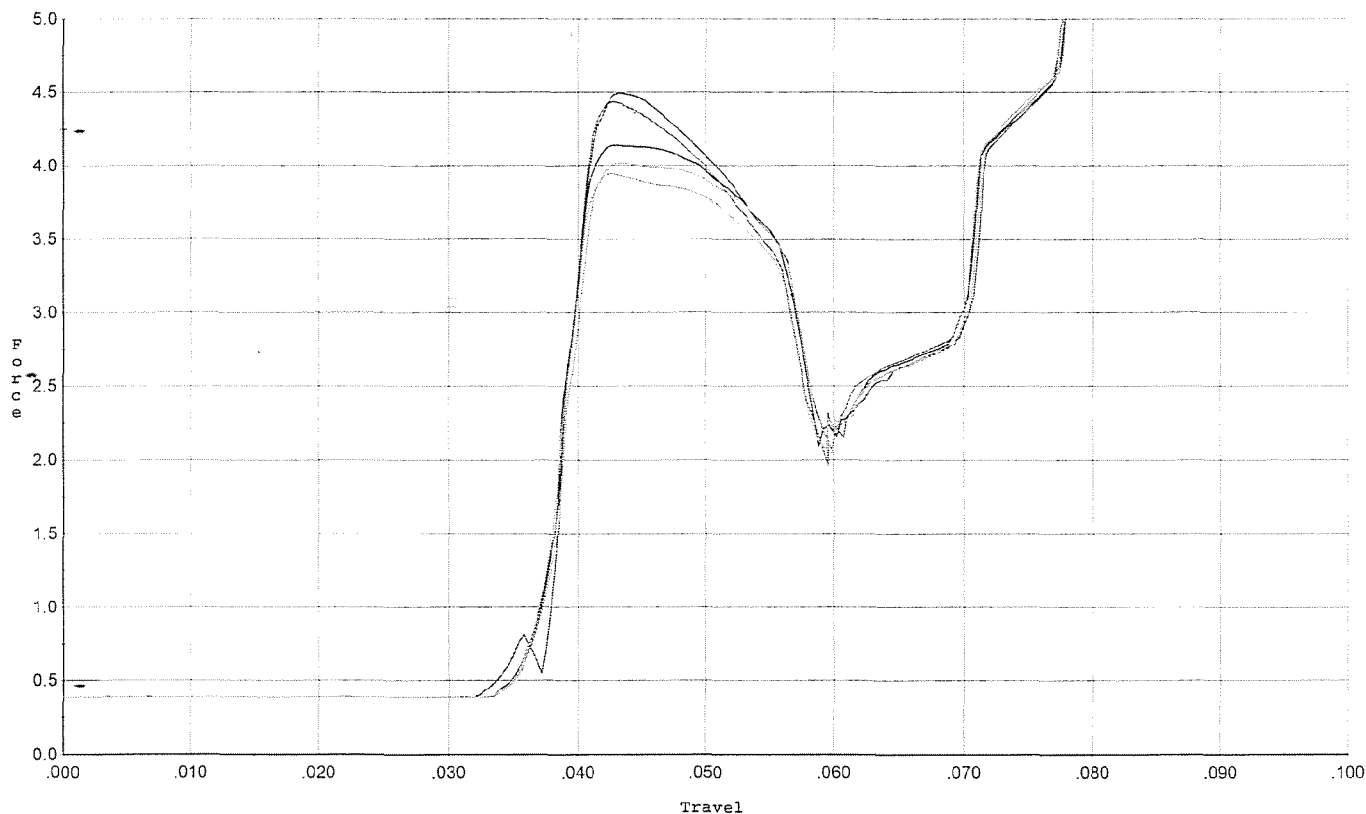
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.056	0.036	0.035	0.051		Set Trigger
2	2.533	0.056	0.037	0.035	0.050		Set Trigger
3	2.547	0.056	0.037	0.034	0.051		Set Trigger
4	2.583	0.055	0.037	0.035	0.050		Set Trigger
5	2.520	0.056	0.037	0.035	0.051		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.494	0.056	0.035	0.026	0.089		Set Trigger
2	4.139	0.057	0.035	0.026	0.087		Set Trigger
3	4.436	0.056	0.036	0.027	0.086		Set Trigger
4	4.015	0.056	0.036	0.026	0.085		Set Trigger
5	3.947	0.056	0.036	0.026	0.083		Set Trigger

A 4.20