

56794545

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



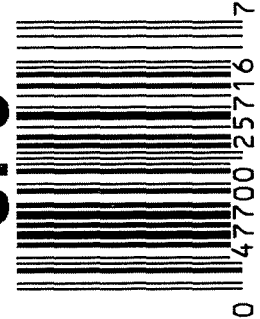
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

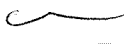
G6794545

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794545

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SP
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SP
460	CHECK HEADSPACE		10-27-08	SP
470	DIS-ASSEMBLE ACTION		10-27-08	SP
472	SERIALIZE BOLT HANDLE		10-28-08	BSN
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/29/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

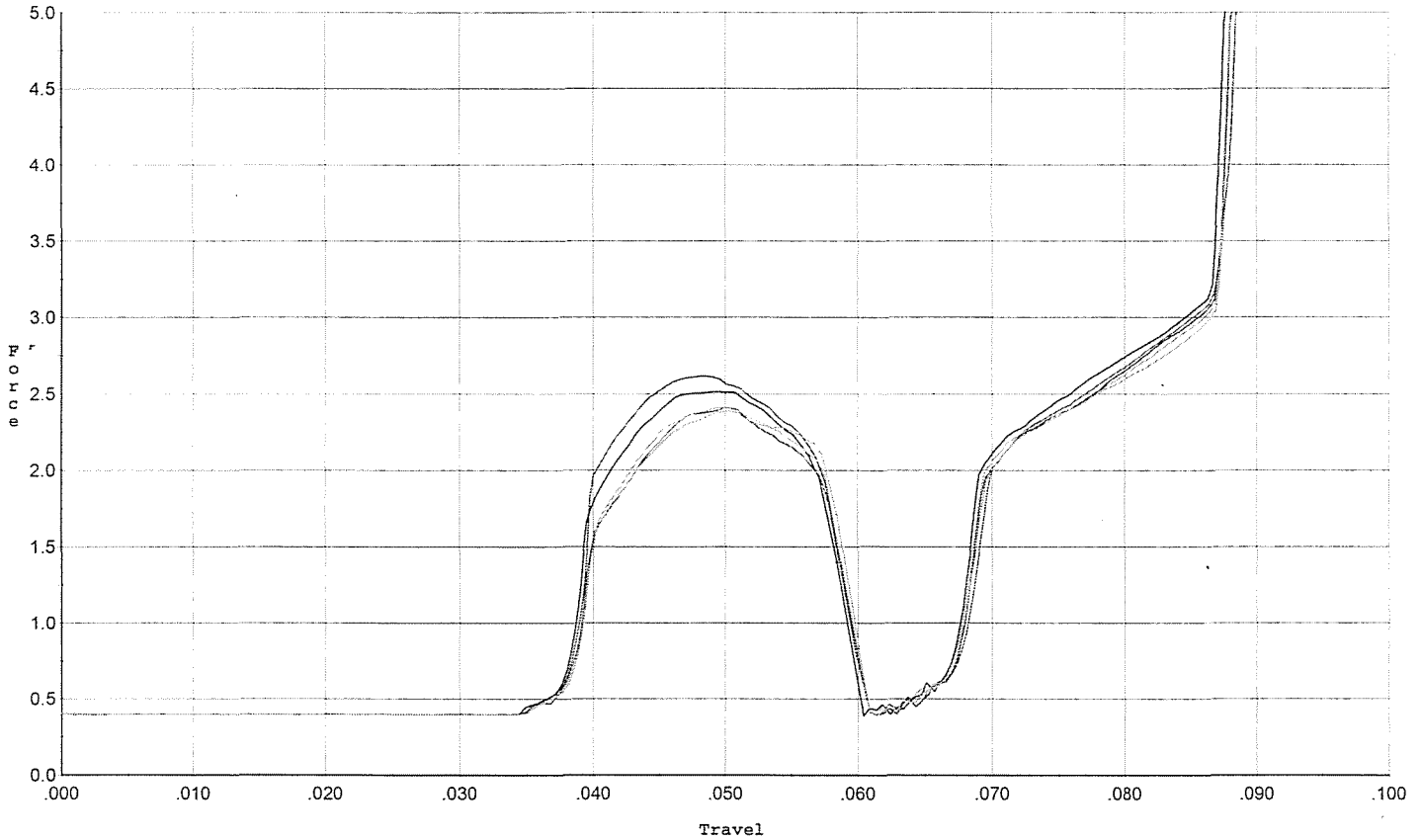
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4°	4°	4°	11-14-08	LJN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	4°	5°	5°	11-14-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	11-14-08	LJN
	J) ASSEMBLE STOCK					11-7-08	PSN
	K) ASSEMBLE SWIVEL STUDS					11-14-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 &	FUNCTION TEST AND		PASS	FAIL			
650	TARGET		PASS	FAIL		11-10-08	LJN
	MALFUNCTION		CORRECTION				
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					11-10-08	TL
670	FINAL INSPECTION A) HEADSPACE					11-14-08	LJN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.40	2.60	2.69 2.56 2.65	11-10-08	TL
	C) FUNCTION					11-14-08	LJN
690	PACK					11/17/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



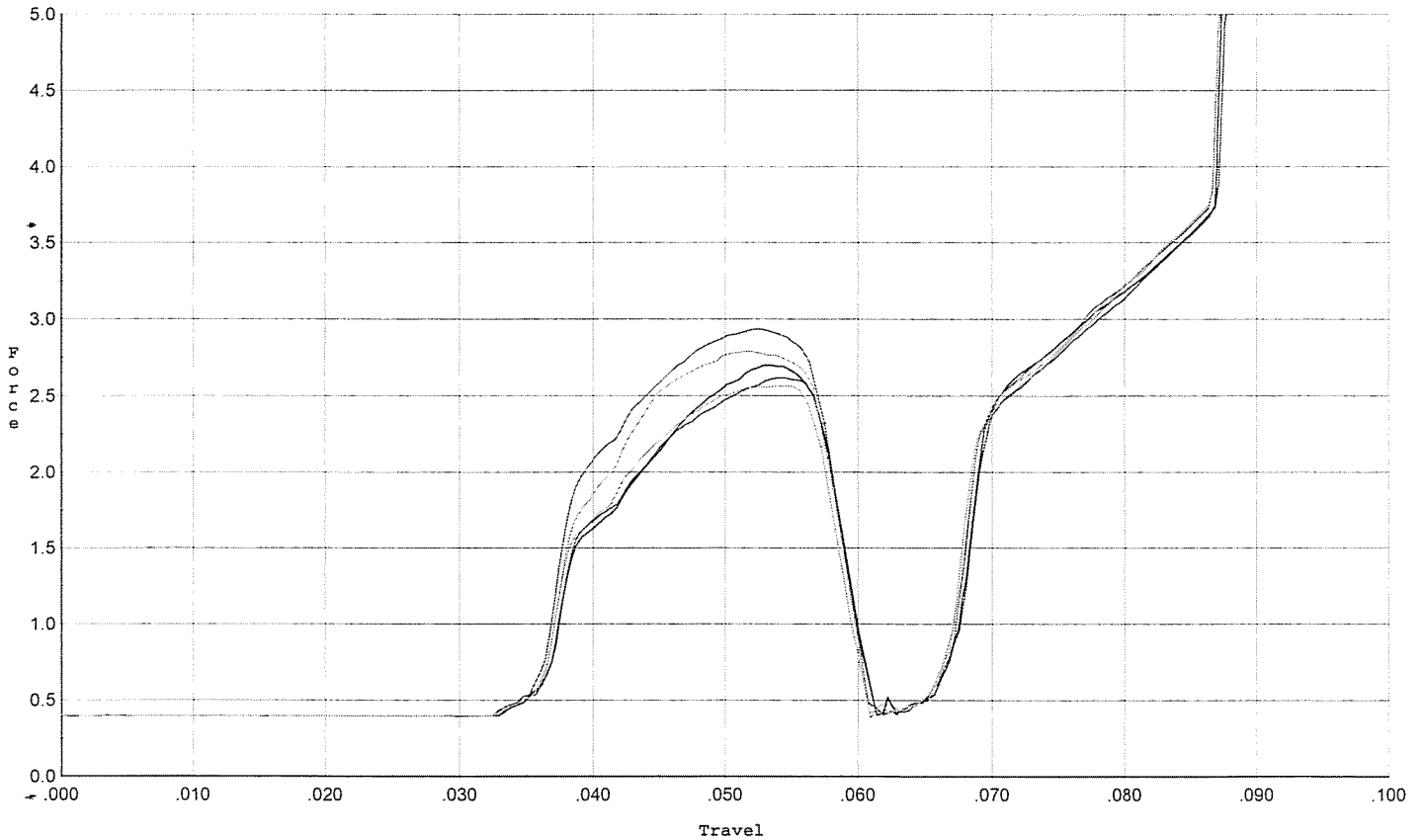
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.058	0.038	0.037	0.060		Set Trigger
2	2.515	0.058	0.038	0.036	0.059		Set Trigger
3	2.408	0.058	0.038	0.037	0.056		Set Trigger
4	2.412	0.058	0.038	0.037	0.056		Set Trigger
5	2.388	0.058	0.038	0.037	0.057		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



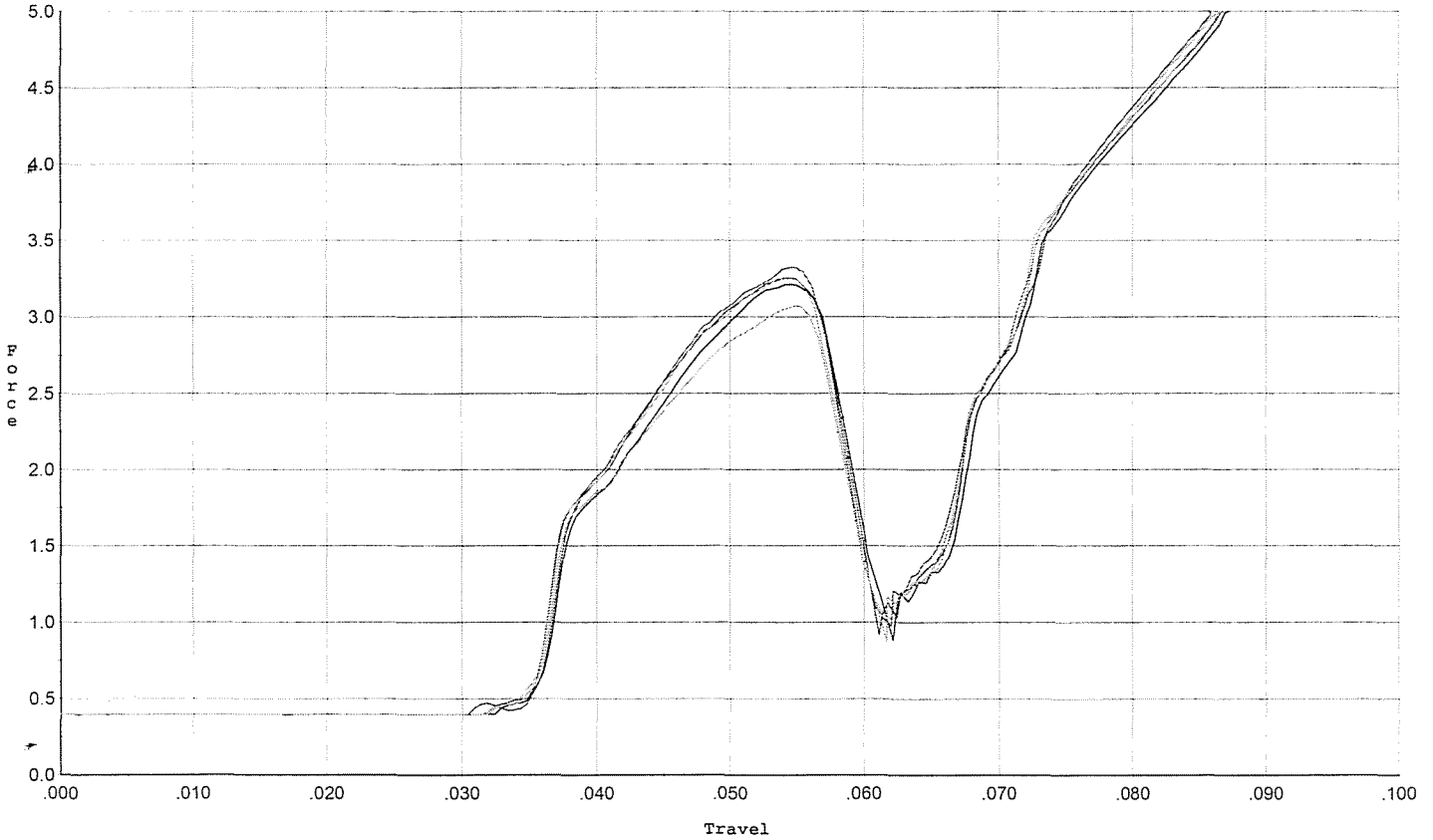
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.058	0.036	0.036	0.061		Set Trigger
2	2.700	0.058	0.036	0.035	0.061		Set Trigger
3	2.936	0.057	0.036	0.035	0.068		Set Trigger
4	2.564	0.057	0.036	0.036	0.060		Set Trigger
5	2.791	0.058	0.036	0.035	0.066		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



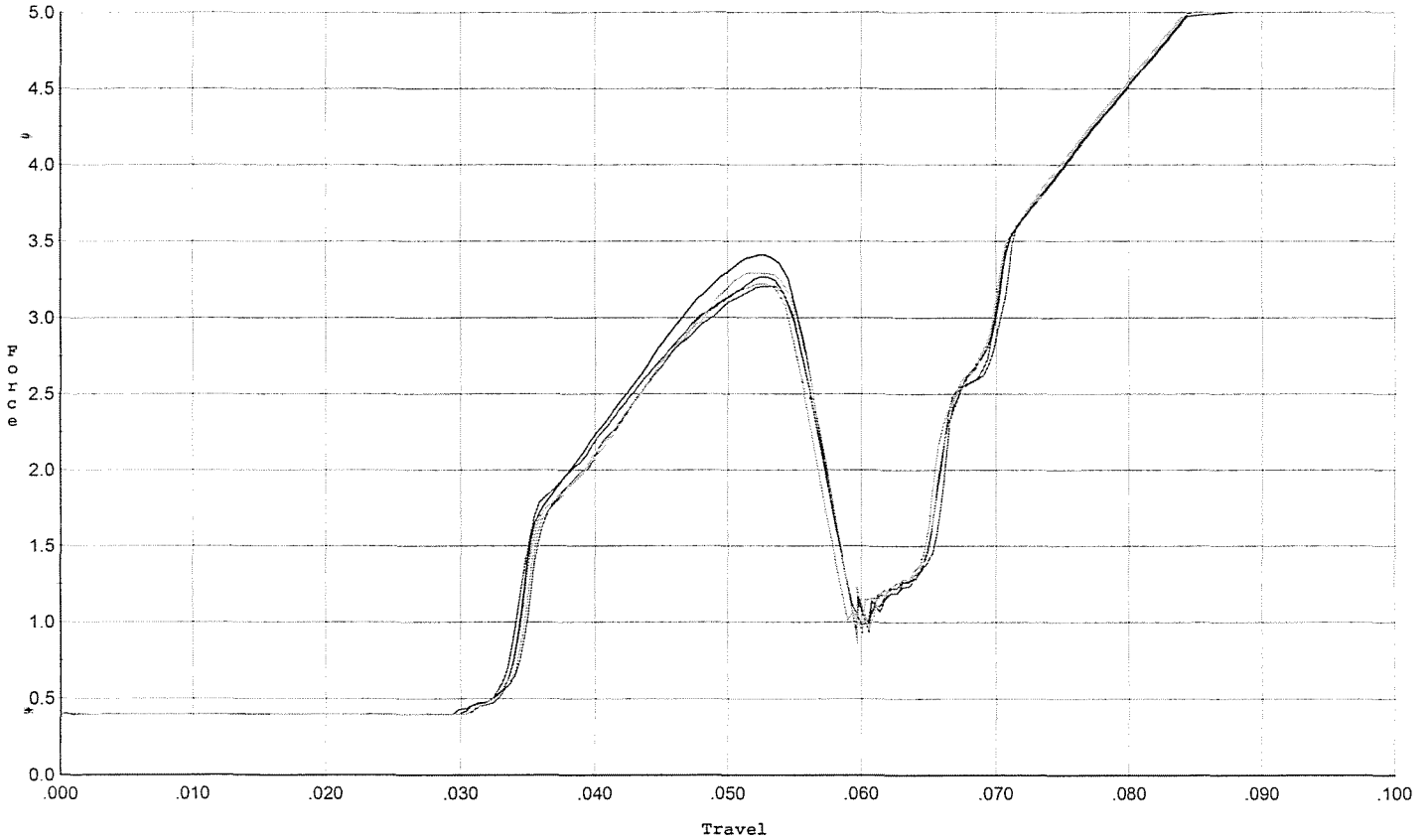
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.059	0.035	0.034	0.073		Set Trigger
2	3.214	0.058	0.036	0.034	0.071		Set Trigger
3	3.321	0.057	0.036	0.034	0.071		Set Trigger
4	3.251	0.058	0.035	0.034	0.071		Set Trigger
5	3.070	0.058	0.036	0.034	0.068		Set Trigger

A.3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



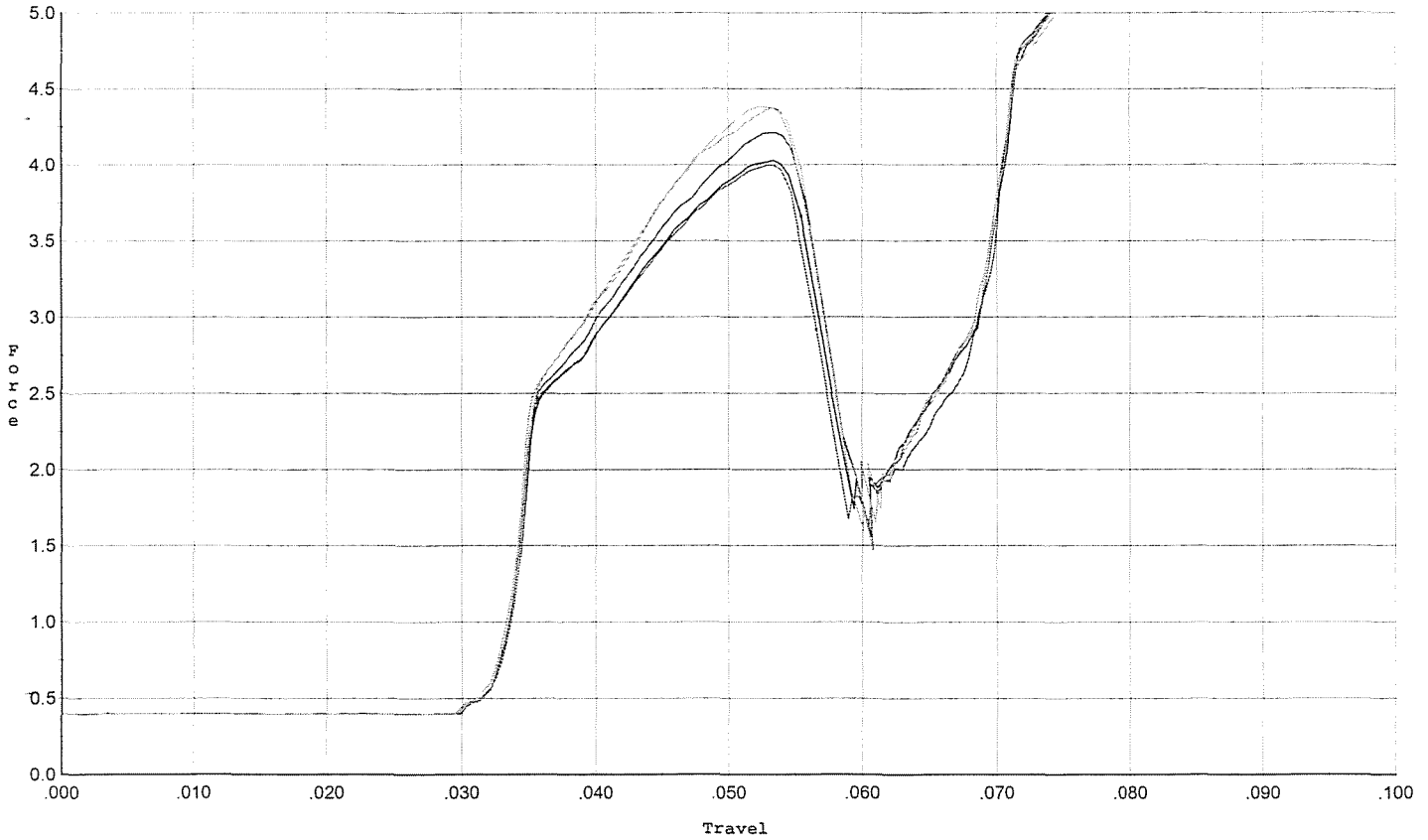
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.268	0.056	0.033	0.033	0.072		Set Trigger
2	3.412	0.058	0.034	0.033	0.076		Set Trigger
3	3.202	0.058	0.034	0.034	0.072		Set Trigger
4	3.293	0.057	0.034	0.034	0.073		Set Trigger
5	3.224	0.056	0.034	0.034	0.069		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



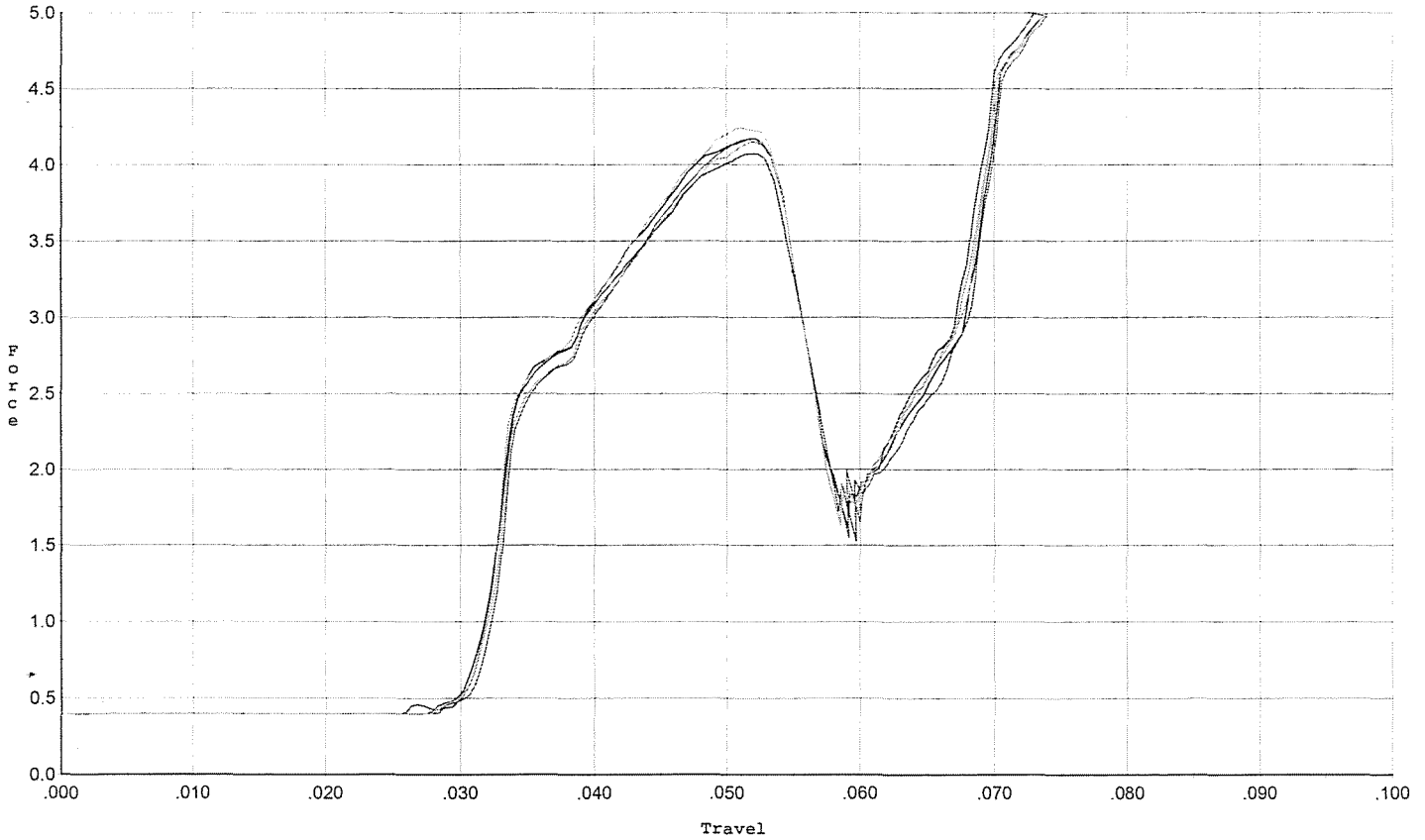
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.056	0.033	0.032	0.091		Set Trigger
2	4.028	0.055	0.033	0.032	0.087		Set Trigger
3	3.997	0.057	0.032	0.032	0.089		Set Trigger
4	4.382	0.055	0.033	0.032	0.094		Set Trigger
5	4.375	0.056	0.032	0.031	0.095		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



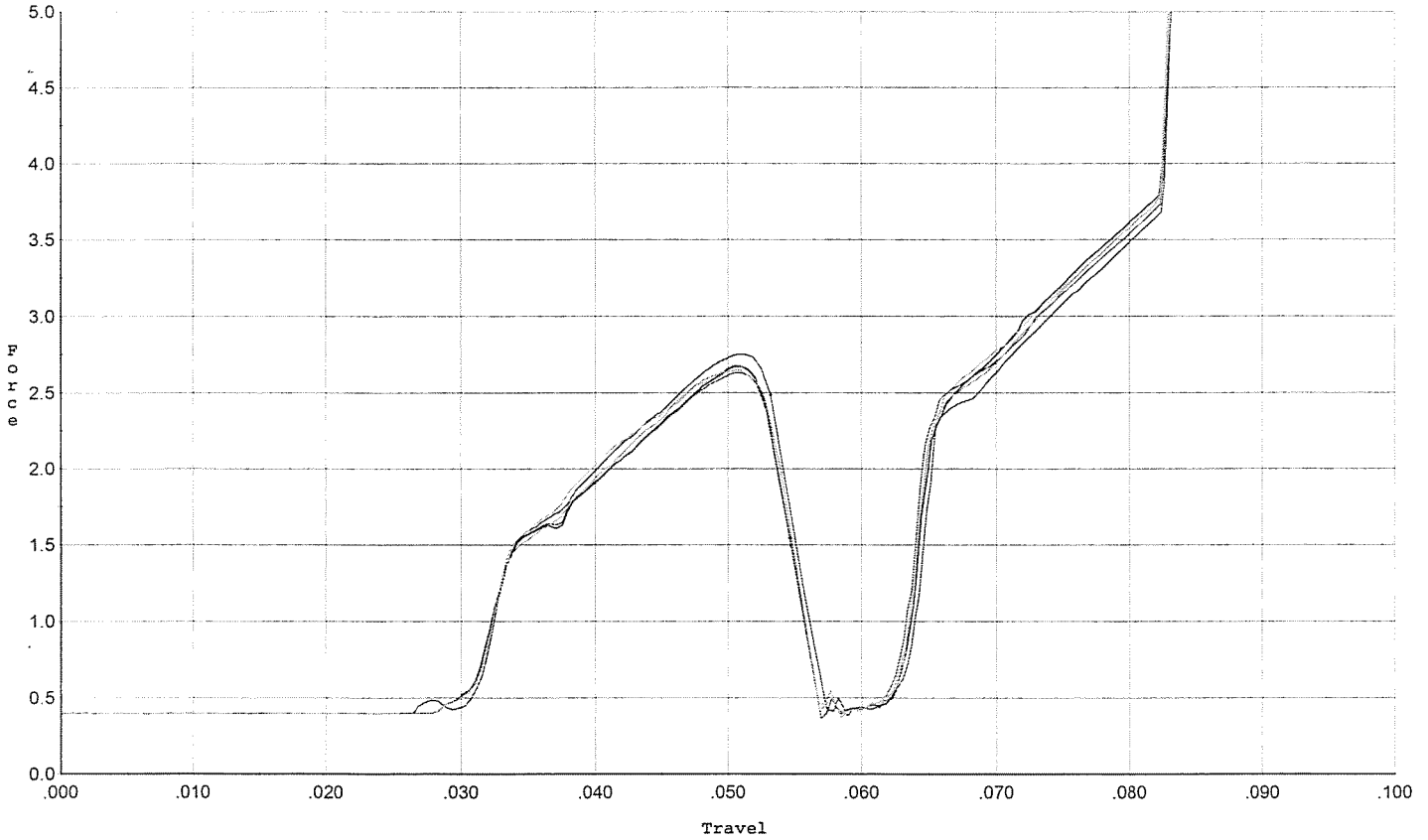
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.055	0.031	0.032	0.090		Set Trigger
2	4.164	0.054	0.031	0.032	0.090		Set Trigger
3	4.162	0.054	0.031	0.032	0.088		Set Trigger
4	4.242	0.054	0.031	0.031	0.091		Set Trigger
5	4.147	0.054	0.031	0.032	0.089		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



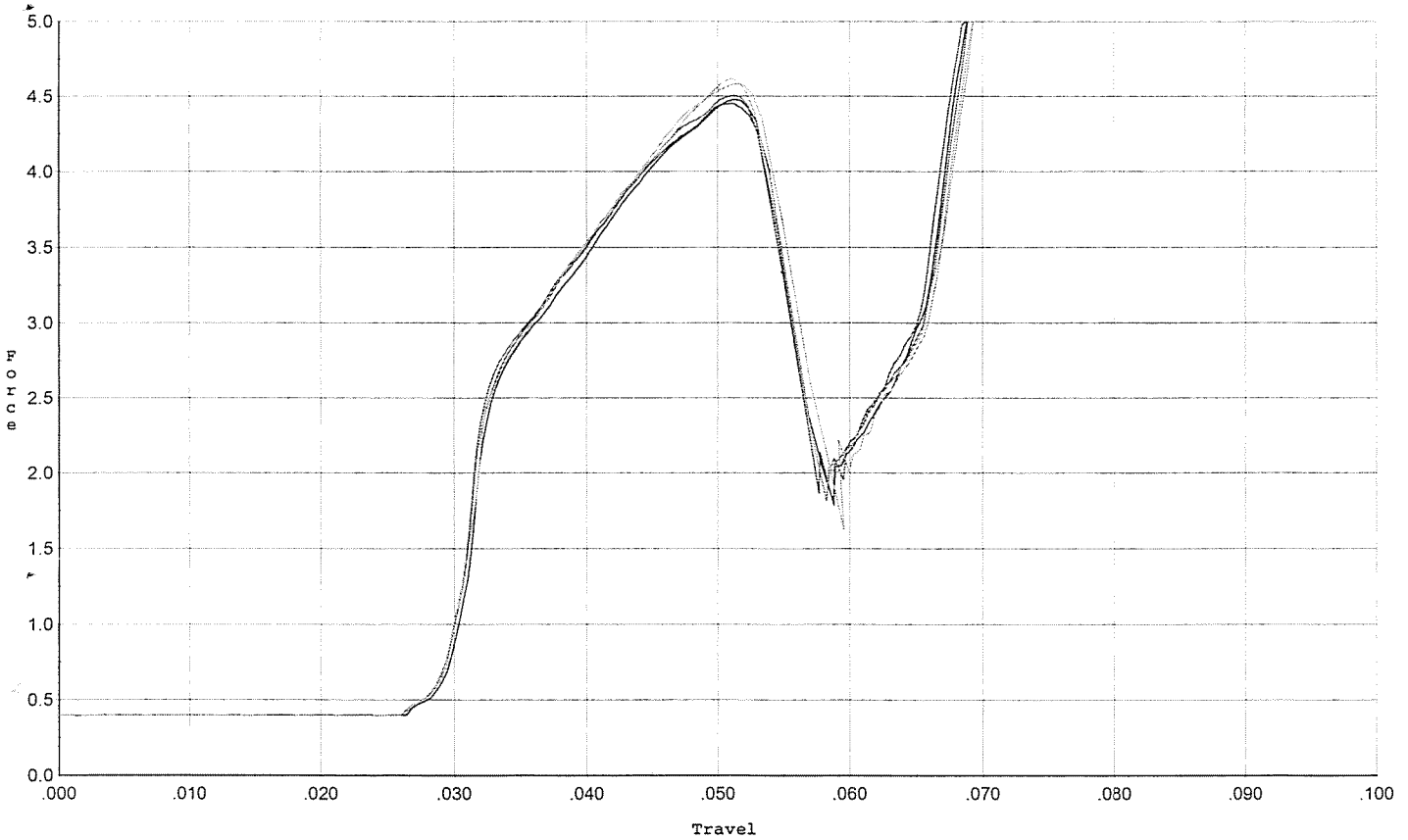
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.752	0.053	0.031	0.034	0.060		Set Trigger
2	2.673	0.055	0.031	0.034	0.060		Set Trigger
3	2.632	0.055	0.031	0.034	0.059		Set Trigger
4	2.682	0.054	0.031	0.034	0.060		Set Trigger
5	2.647	0.054	0.031	0.034	0.059		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.448	0.055	0.029	0.023	0.101		Set Trigger
2	4.477	0.054	0.029	0.023	0.098		Set Trigger
3	4.504	0.054	0.029	0.024	0.101		Set Trigger
4	4.618	0.054	0.029	0.024	0.100		Set Trigger
5	4.584	0.055	0.029	0.024	0.103		Set Trigger

A-4.52