

G6794547

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



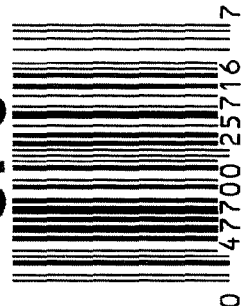
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794547

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794547

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	R/L
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MIL
500	ROLLMARK CALIBER		11/6/08	R/L
520	GOFF BLAST BBL / REC		11/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		11/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	DS
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

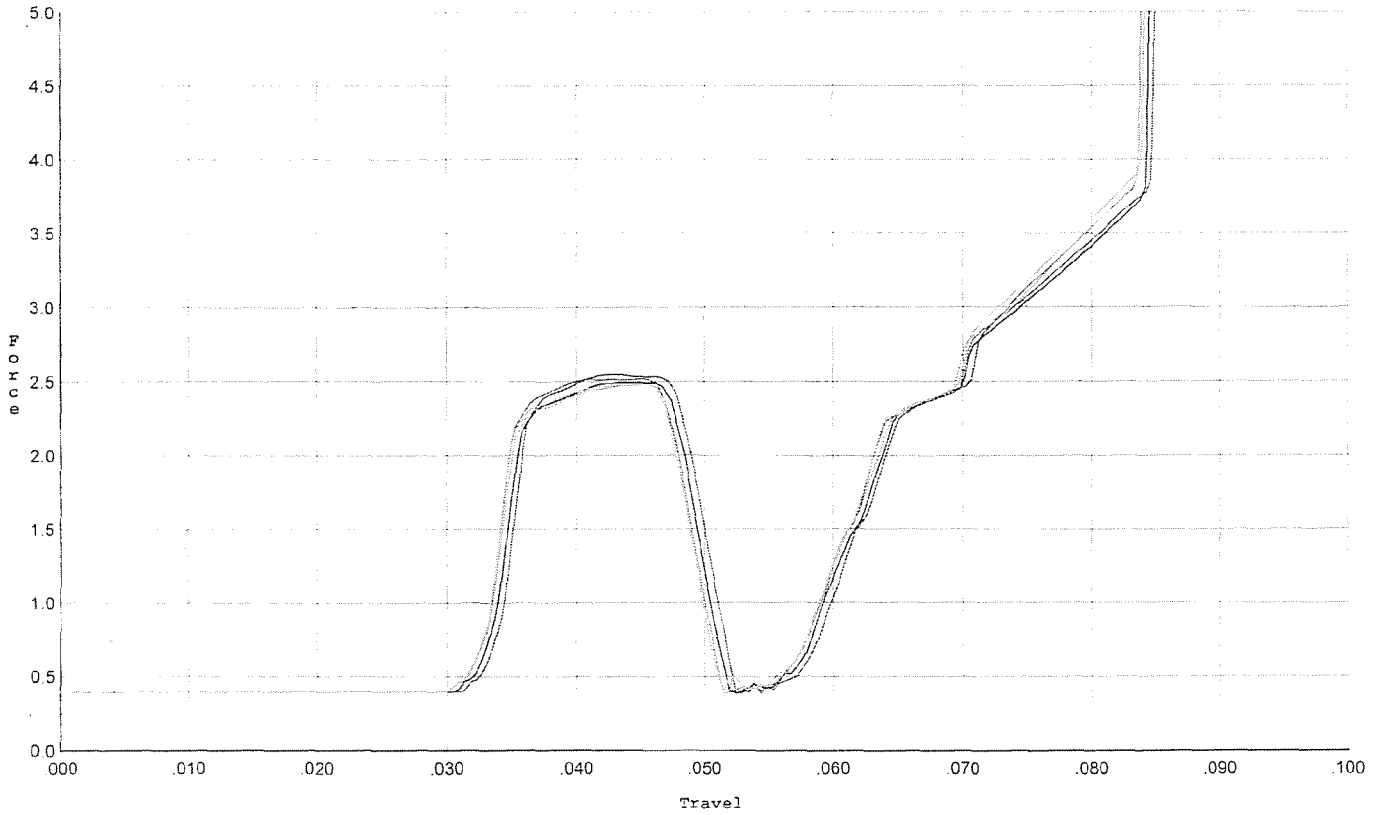
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-20-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-20-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-20-08	LH
	J) ASSEMBLE STOCK		11-19-08	BSW
	K) ASSEMBLE SWIVEL STUDS		11-20-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-20-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.45</u> <u>2.46</u> <u>2.47</u> <u>2.47</u>	11-20-08	TC
	C) FUNCTION		11-20-08	LH
690	PACK		12-1-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



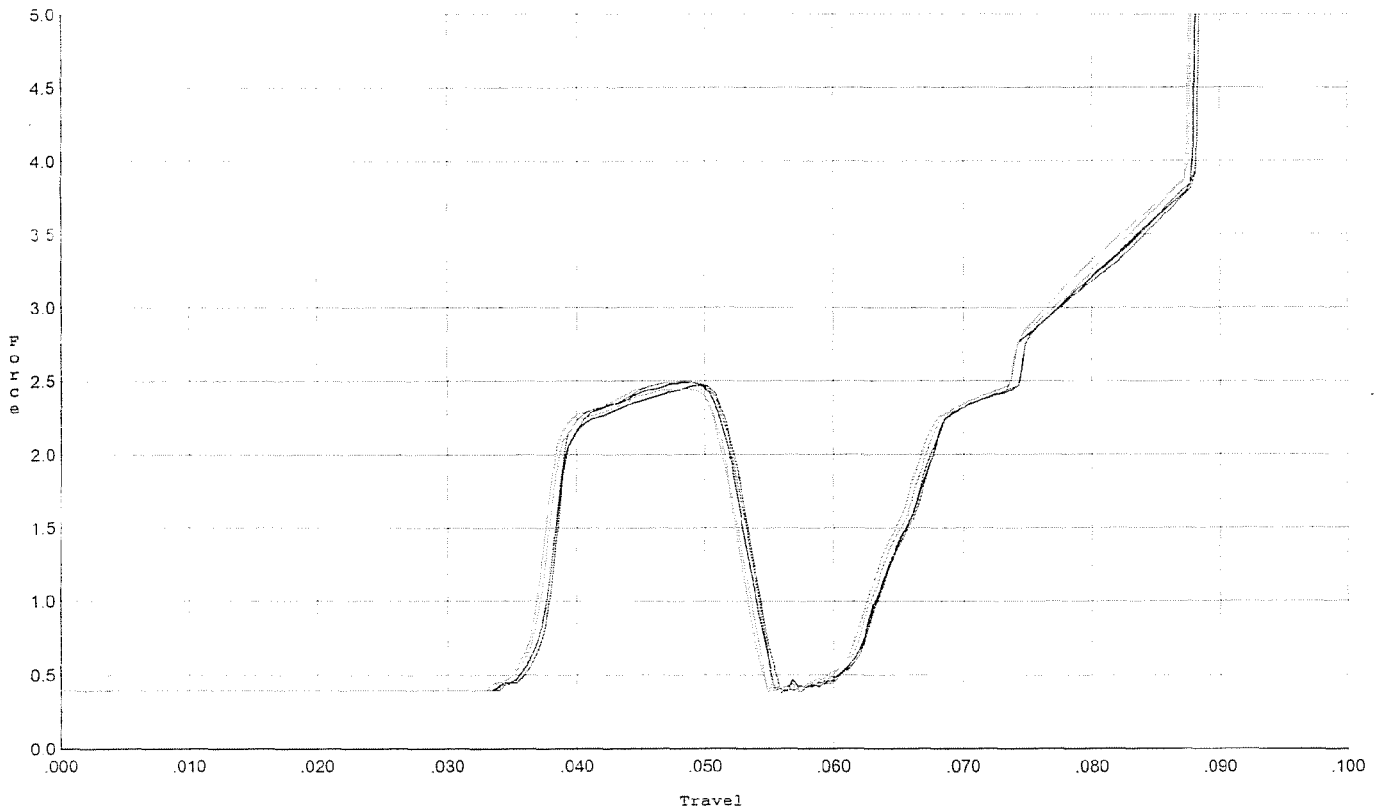
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.049	0.033	0.039	0.049		Set Trigger
2	2.494	0.048	0.033	0.039	0.048		Set Trigger
3	2.518	0.048	0.032	0.039	0.048		Set Trigger
4	2.479	0.048	0.032	0.039	0.048		Set Trigger
5	2.482	0.048	0.032	0.039	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



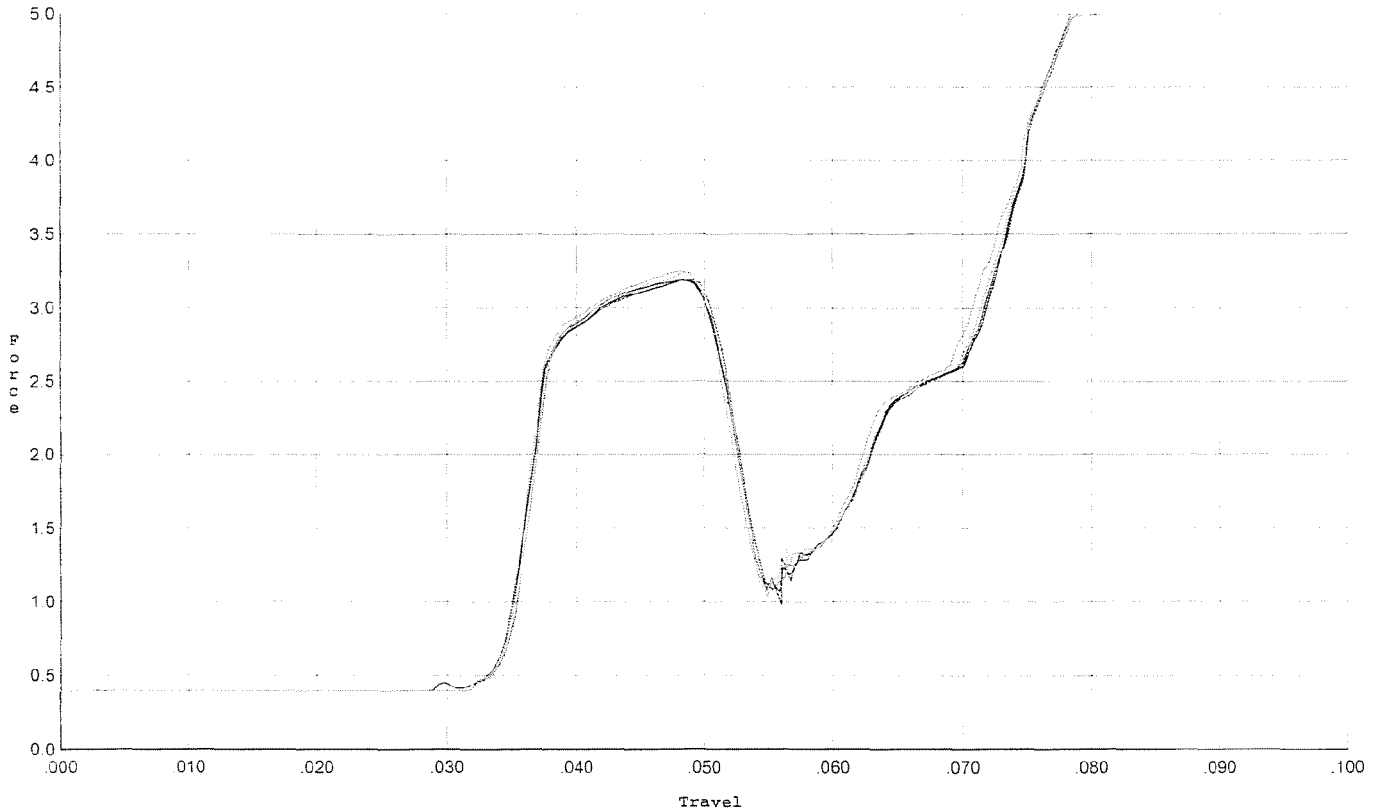
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.053	0.037	0.039	0.050		Set Trigger
2	2.468	0.052	0.036	0.040	0.048		Set Trigger
3	2.493	0.053	0.036	0.039	0.051		Set Trigger
4	2.448	0.051	0.036	0.040	0.048		Set Trigger
5	2.496	0.052	0.036	0.039	0.049		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



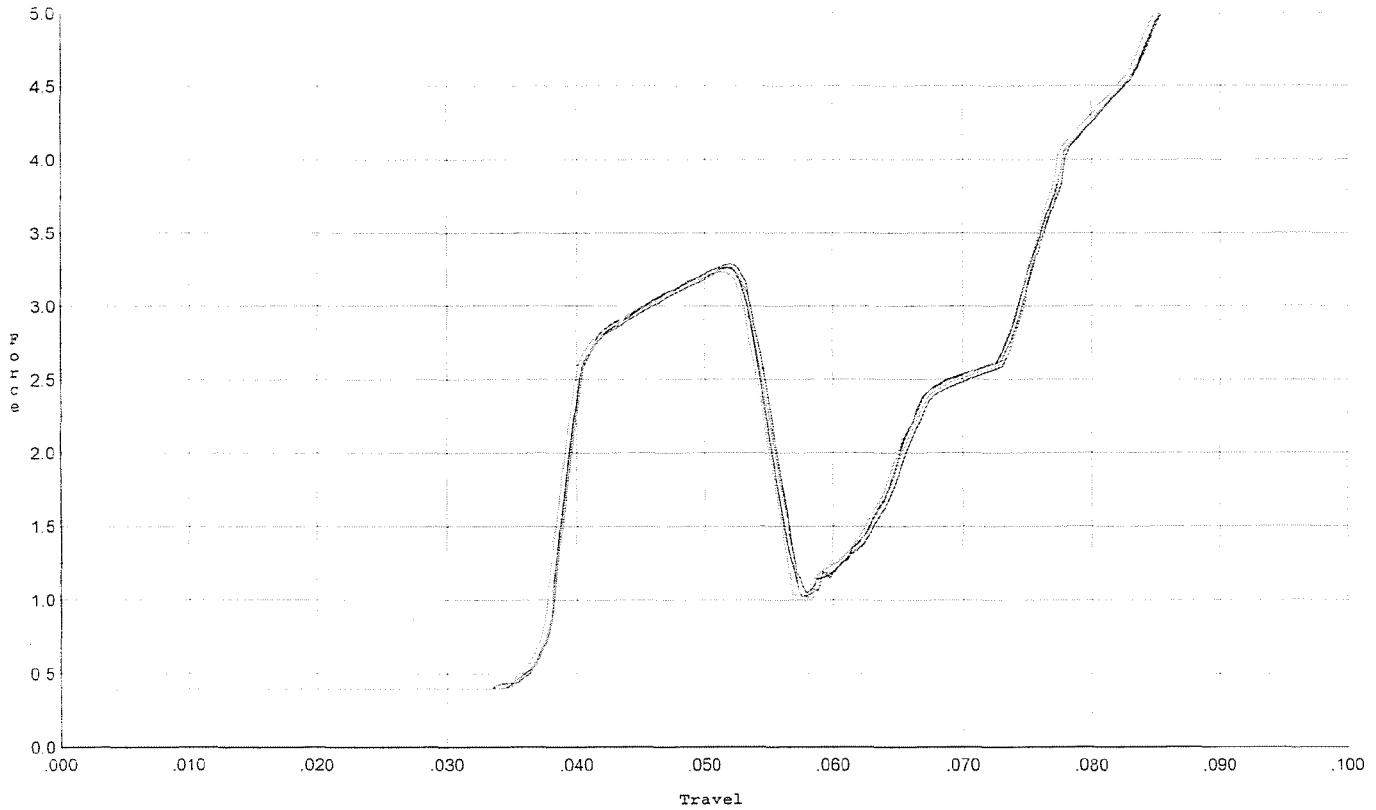
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.052	0.034	0.035	0.063		Set Trigger
2	3.192	0.052	0.034	0.035	0.062		Set Trigger
3	3.192	0.051	0.034	0.035	0.061		Set Trigger
4	3.239	0.052	0.035	0.035	0.062		Set Trigger
5	3.247	0.051	0.034	0.035	0.061		Set Trigger

Aug 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



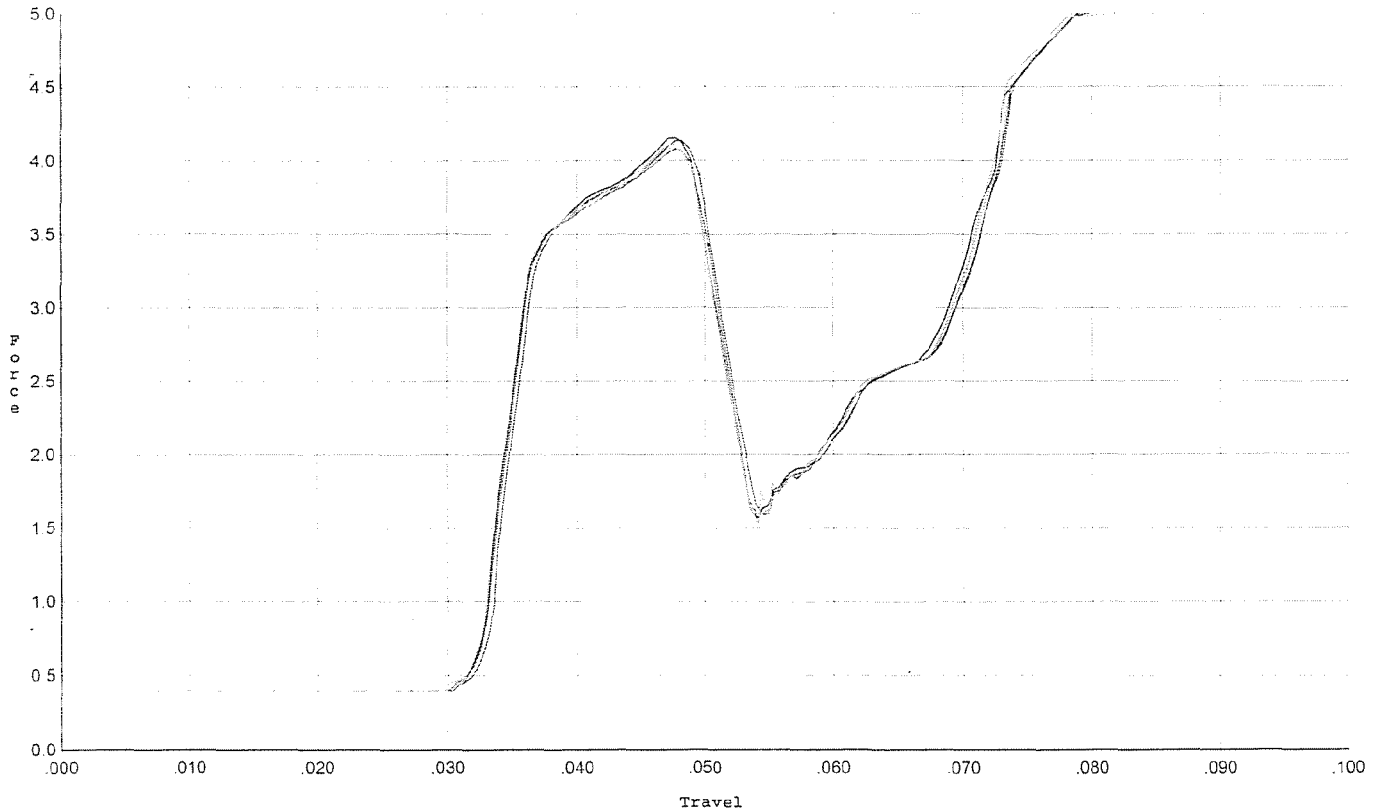
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.288	0.055	0.037	0.039	0.064		Set Trigger
2	3.263	0.054	0.037	0.039	0.062		Set Trigger
3	3.261	0.055	0.037	0.039	0.064		Set Trigger
4	3.246	0.055	0.037	0.039	0.064		Set Trigger
5	3.234	0.054	0.037	0.038	0.063		Set Trigger

Aug 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



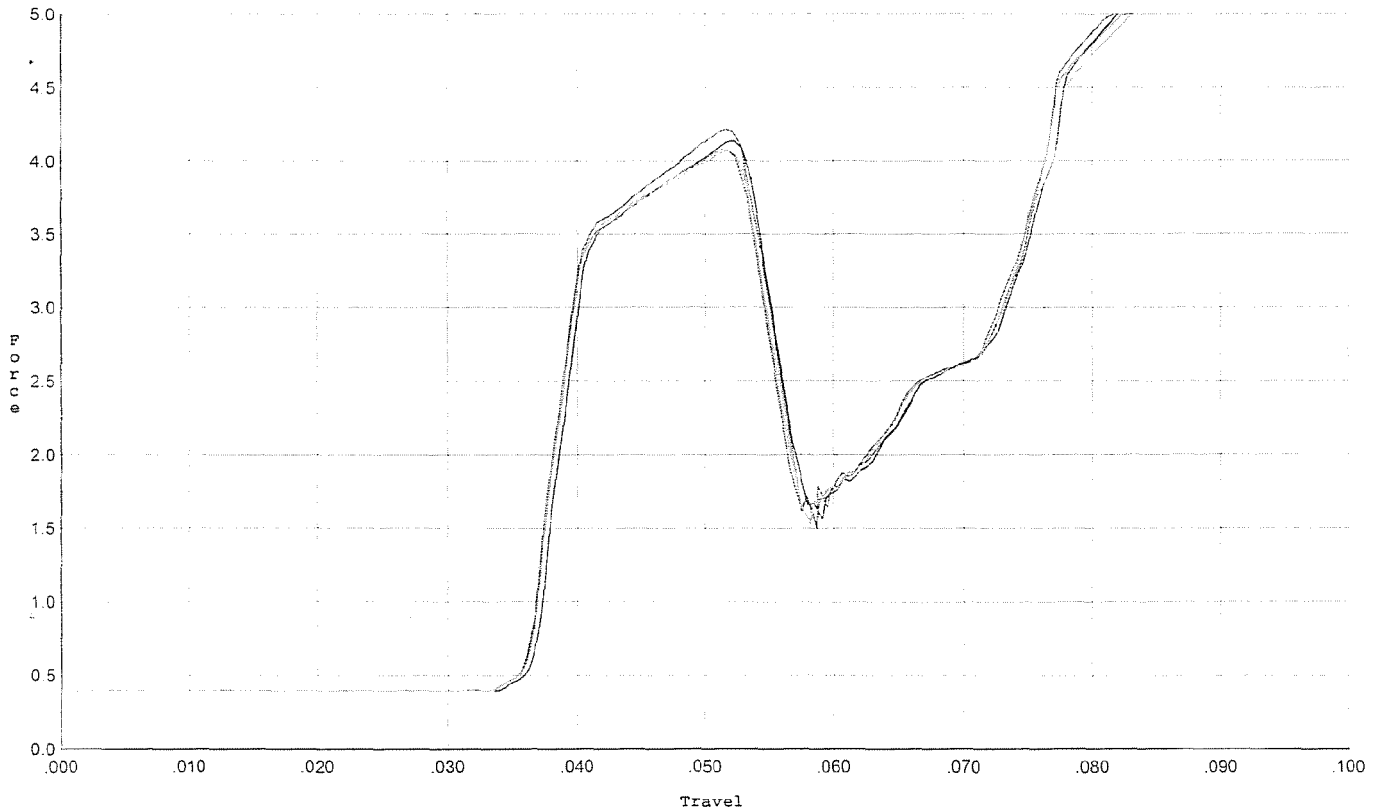
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.050	0.033	0.036	0.074		Set Trigger
2	4.155	0.051	0.032	0.035	0.077		Set Trigger
3	4.078	0.050	0.032	0.035	0.075		Set Trigger
4	4.083	0.051	0.032	0.035	0.076		Set Trigger
5	4.104	0.049	0.032	0.035	0.073		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



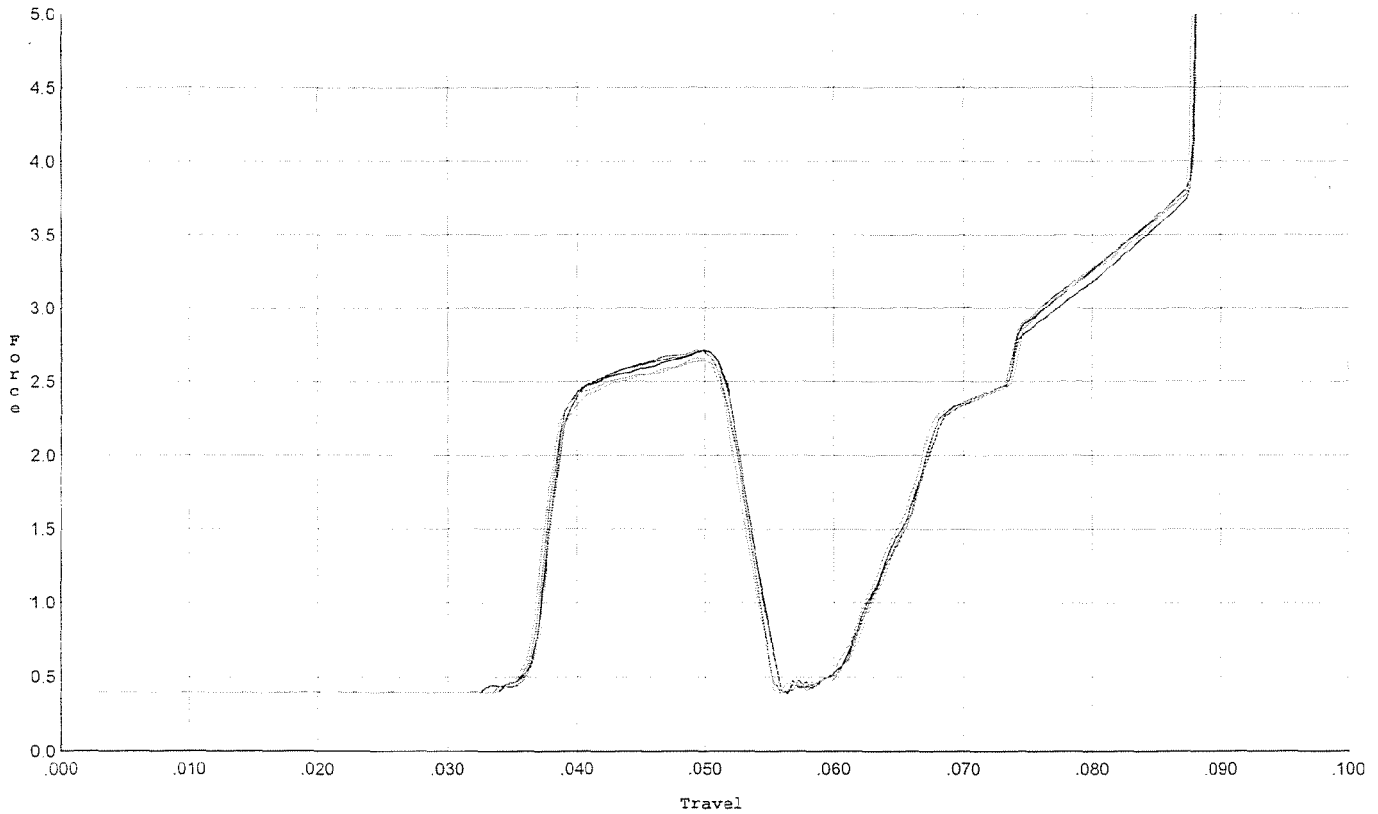
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.054	0.036	0.037	0.079		Set Trigger
2	4.135	0.054	0.037	0.037	0.076		Set Trigger
3	4.079	0.053	0.036	0.037	0.076		Set Trigger
4	4.072	0.053	0.036	0.037	0.075		Set Trigger
5	4.078	0.053	0.036	0.037	0.076		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



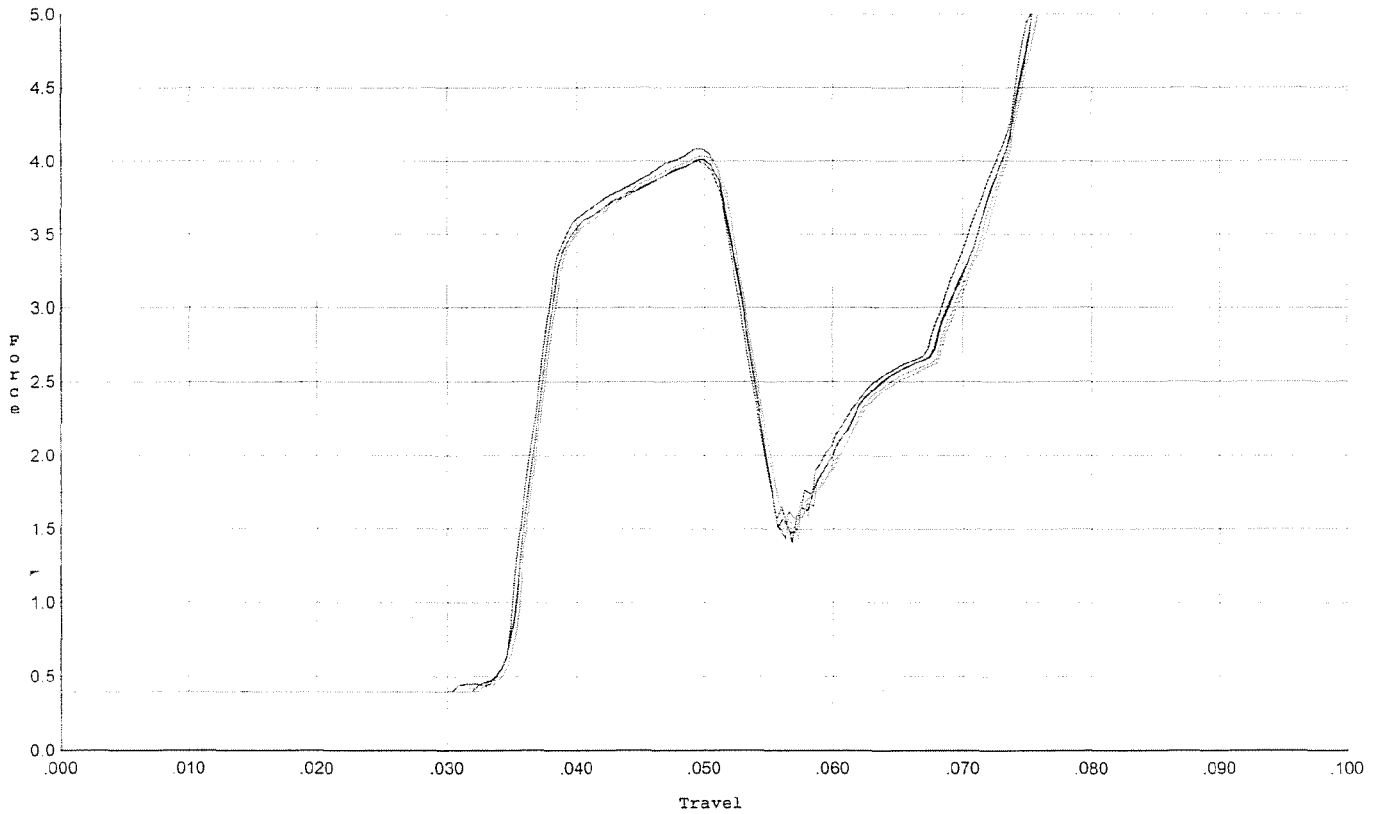
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.052	0.036	0.039	0.053		Set Trigger
2	2.712	0.052	0.037	0.039	0.052		Set Trigger
3	2.714	0.052	0.036	0.039	0.053		Set Trigger
4	2.642	0.052	0.037	0.039	0.052		Set Trigger
5	2.661	0.051	0.036	0.039	0.052		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.053	0.035	0.036	0.077		Set Trigger
2	4.011	0.053	0.035	0.037	0.076		Set Trigger
3	3.998	0.051	0.035	0.037	0.073		Set Trigger
4	4.036	0.052	0.035	0.037	0.075		Set Trigger
5	4.036	0.052	0.035	0.037	0.075		Set Trigger

Aug 4.03