

G6794551

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

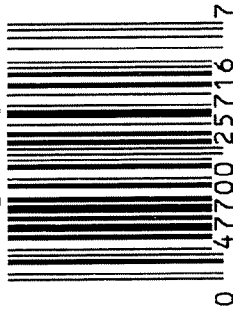
24"

CAPACITY

6

G6794551

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794551

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/2/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

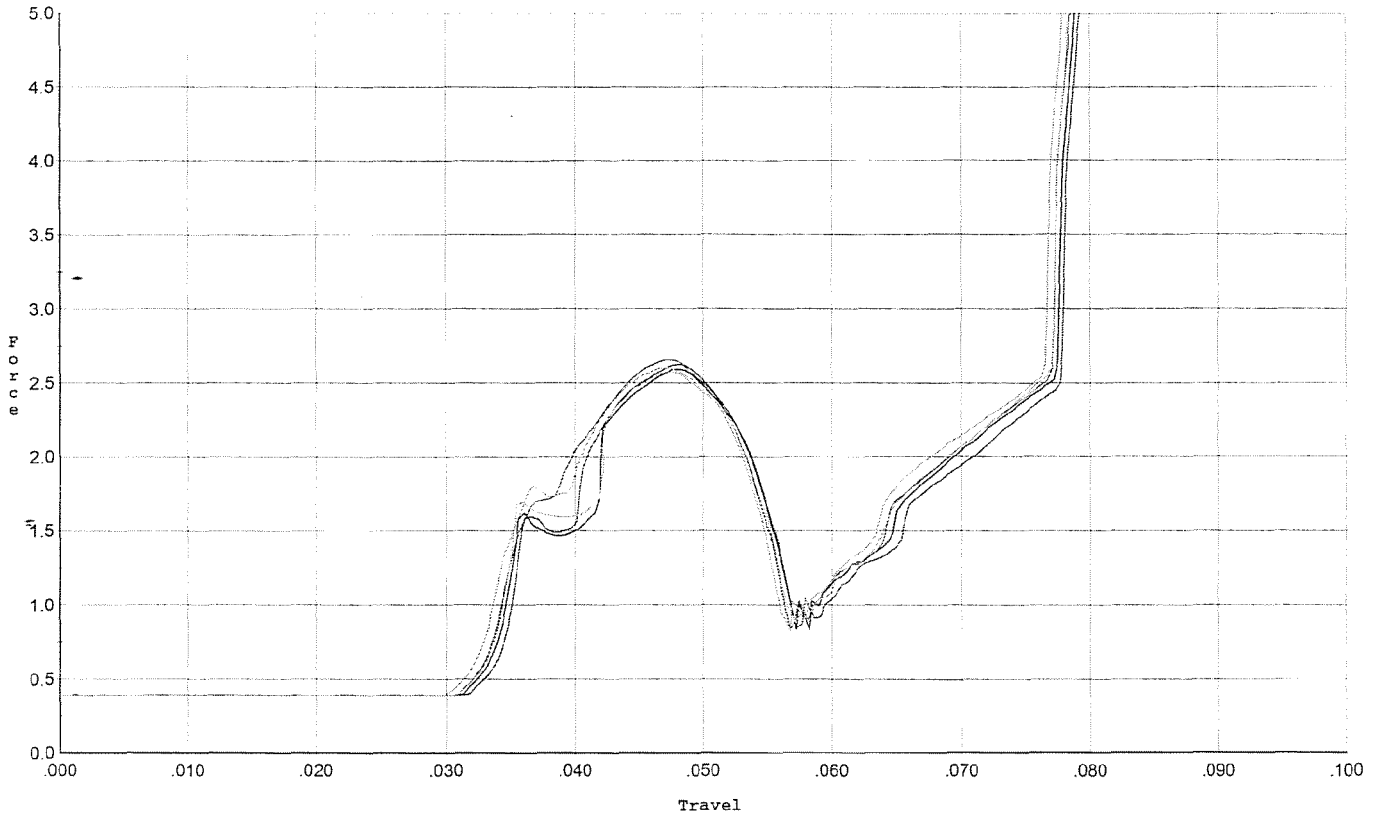
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	10-30-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>6.0</u>	10-30-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-30-08	L. J.
	J) ASSEMBLE STOCK		10-28-08	L. J.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-29-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-28-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>254</u> <u>260</u> <u>257</u> <u>268</u> <u>264</u>	10-30-08	L. J.
	C) FUNCTION		10-30-08	L. J.
690	PACK		10/31/08	F. J.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



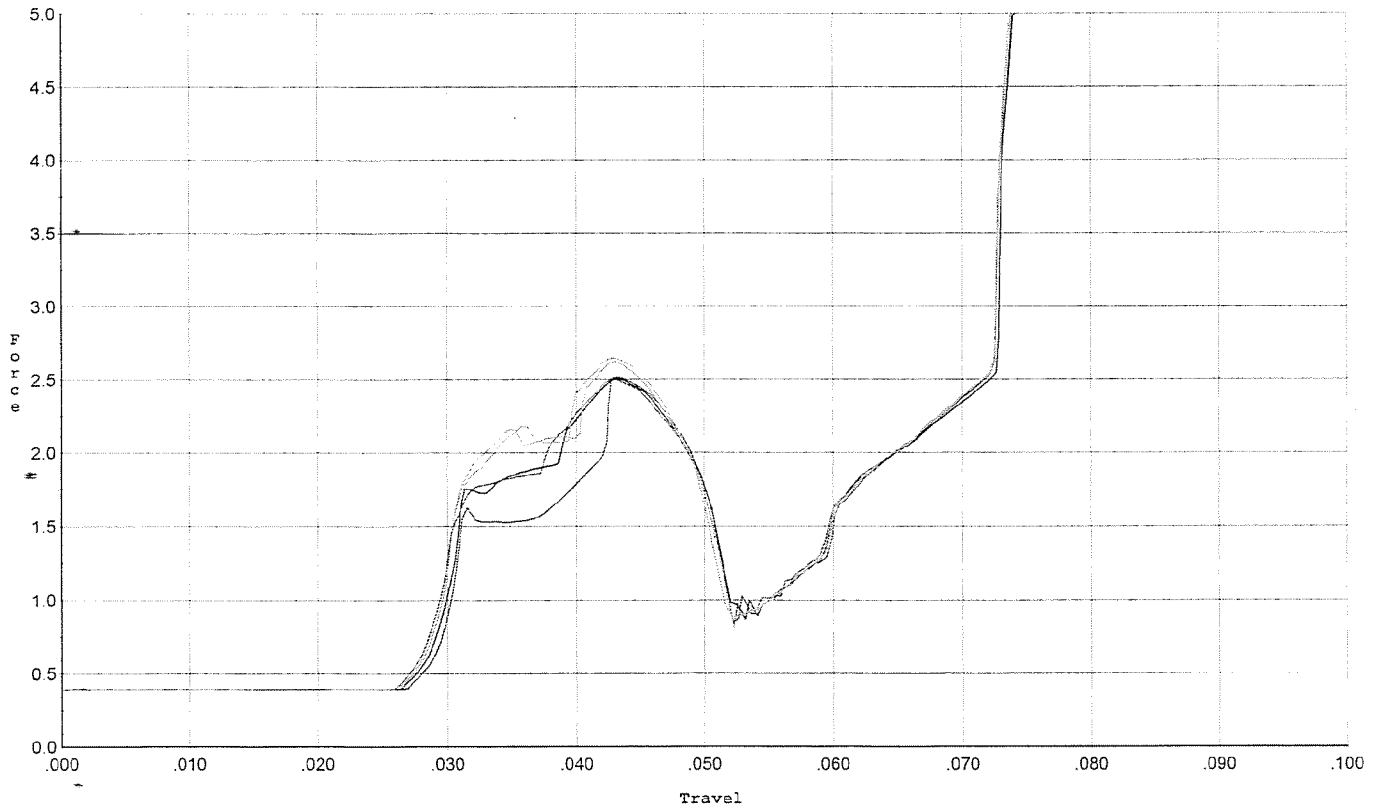
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.056	0.034	0.030	0.057		Set Trigger
2	2.592	0.056	0.034	0.030	0.057		Set Trigger
3	2.657	0.055	0.033	0.030	0.059		Set Trigger
4	2.576	0.055	0.033	0.030	0.056		Set Trigger
5	2.601	0.055	0.032	0.030	0.058		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



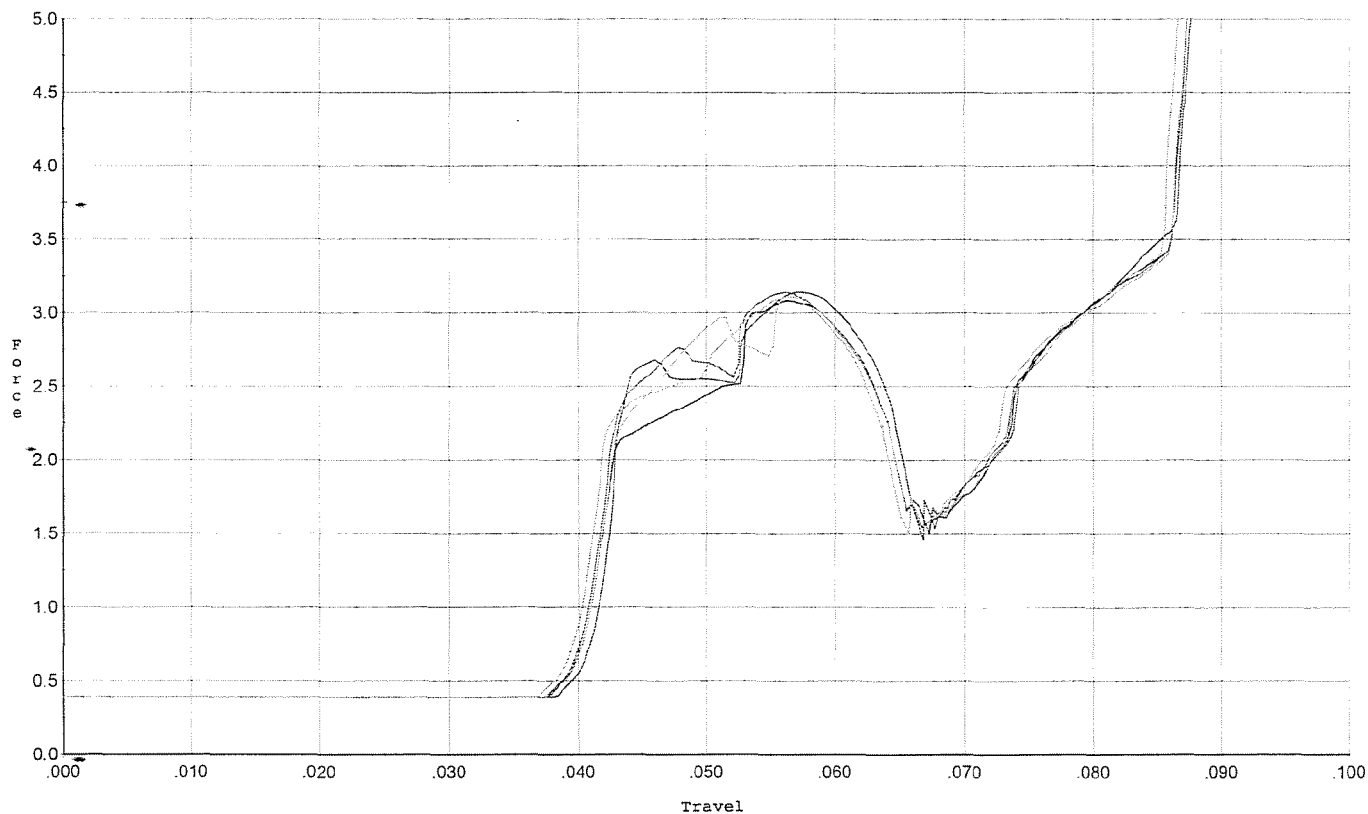
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.051	0.029	0.030	0.051		Set Trigger
2	2.504	0.051	0.029	0.030	0.054		Set Trigger
3	2.504	0.051	0.028	0.029	0.055		Set Trigger
4	2.646	0.050	0.028	0.030	0.056		Set Trigger
5	2.623	0.051	0.028	0.029	0.057		Set Trigger

A-2 SS

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



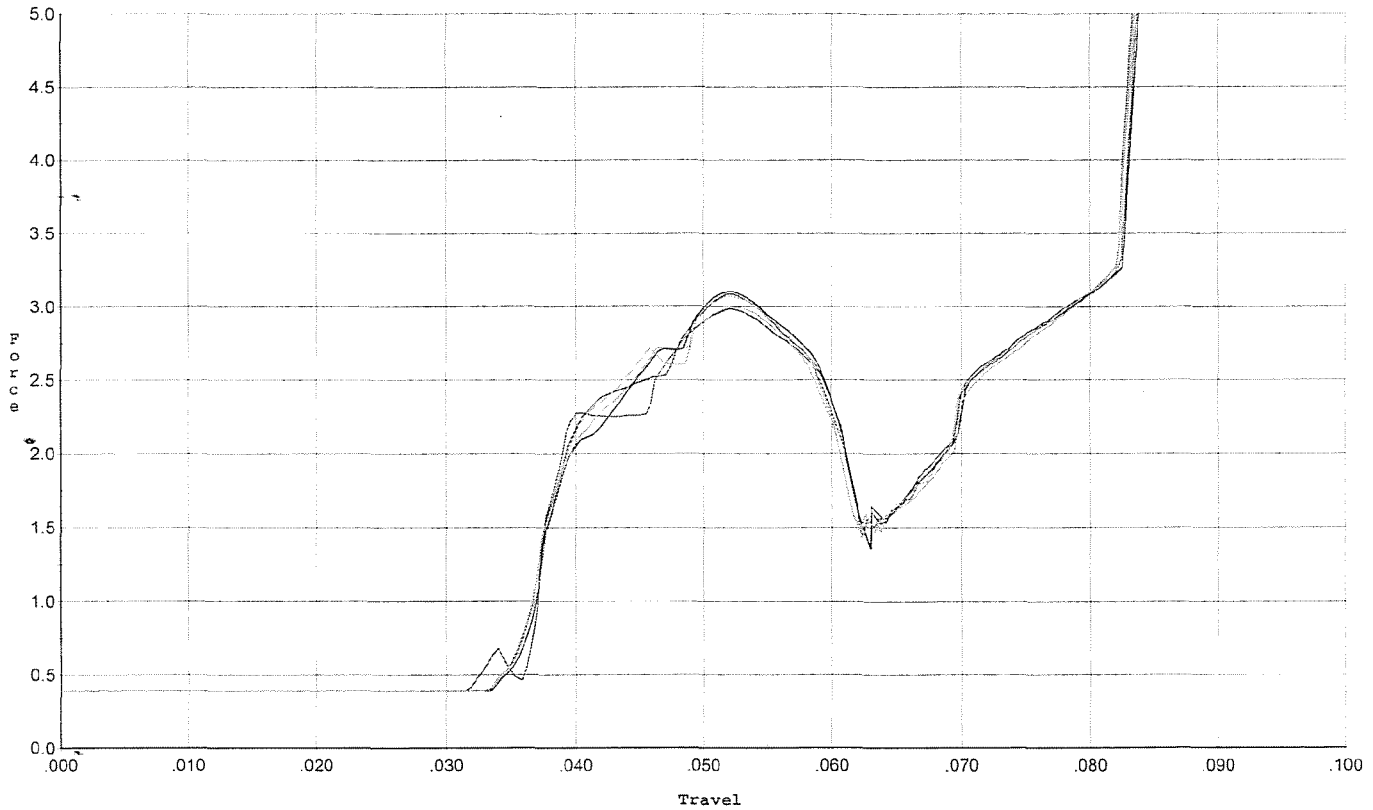
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.064	0.041	0.029	0.079		Set Trigger
2	3.082	0.064	0.040	0.029	0.076		Set Trigger
3	3.142	0.064	0.040	0.029	0.079		Set Trigger
4	3.108	0.064	0.040	0.029	0.078		Set Trigger
5	3.096	0.064	0.039	0.029	0.078		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



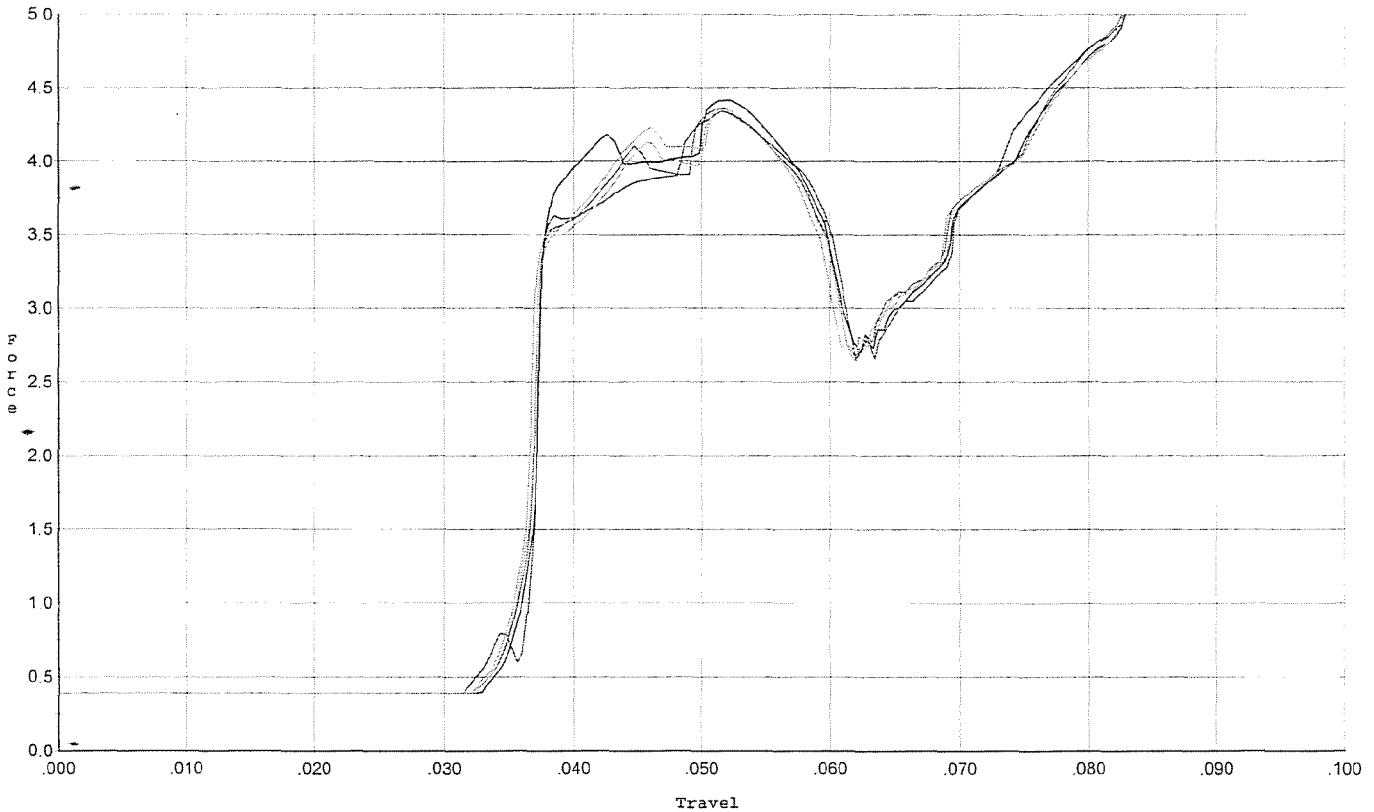
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.061	0.032	0.029	0.076		Set Trigger
2	3.101	0.061	0.036	0.029	0.076		Set Trigger
3	2.982	0.061	0.034	0.029	0.075		Set Trigger
4	2.993	0.060	0.035	0.029	0.075		Set Trigger
5	3.069	0.060	0.036	0.029	0.075		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



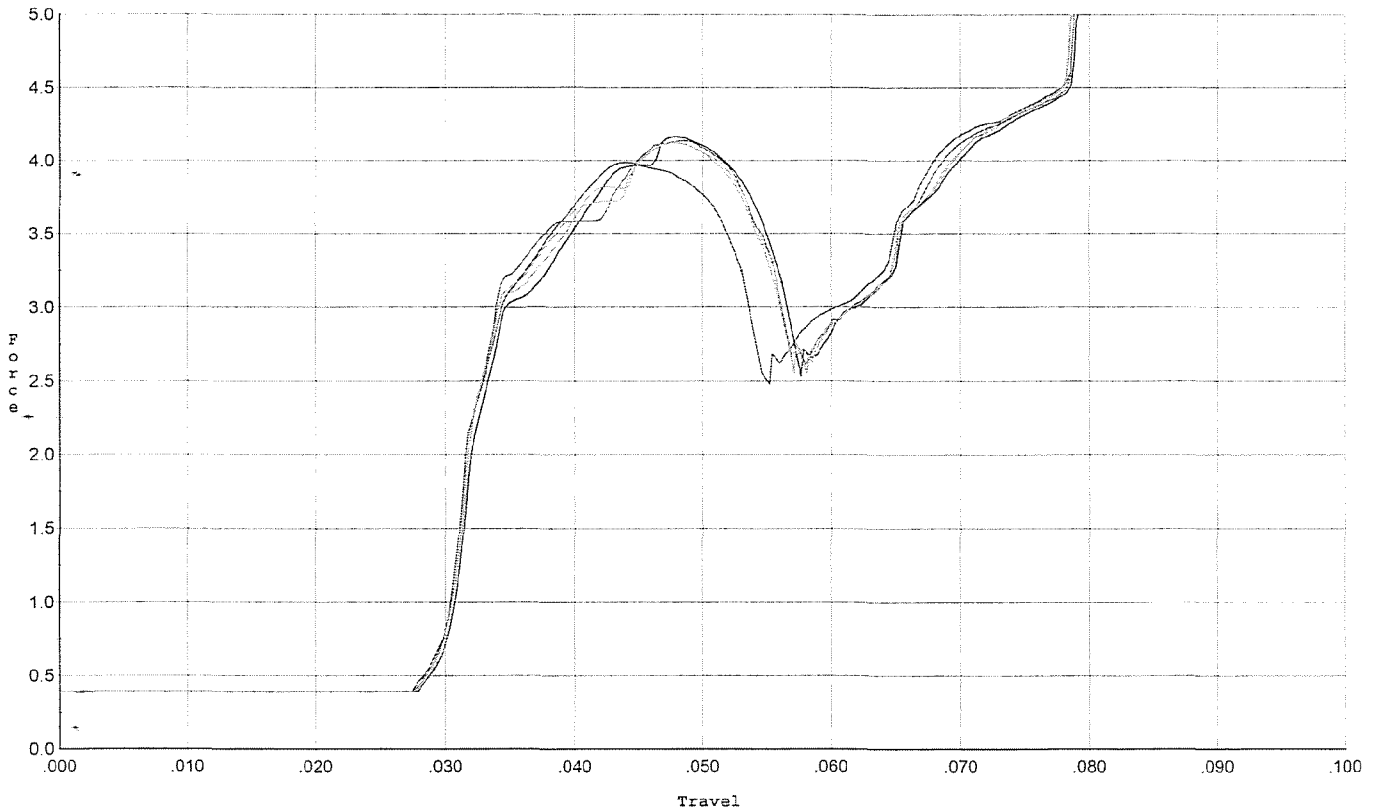
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.060	0.034	0.027	0.107		Set Trigger
2	4.415	0.060	0.033	0.027	0.108		Set Trigger
3	4.359	0.060	0.035	0.027	0.106		Set Trigger
4	4.337	0.060	0.034	0.027	0.106		Set Trigger
5	4.374	0.059	0.034	0.027	0.106		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



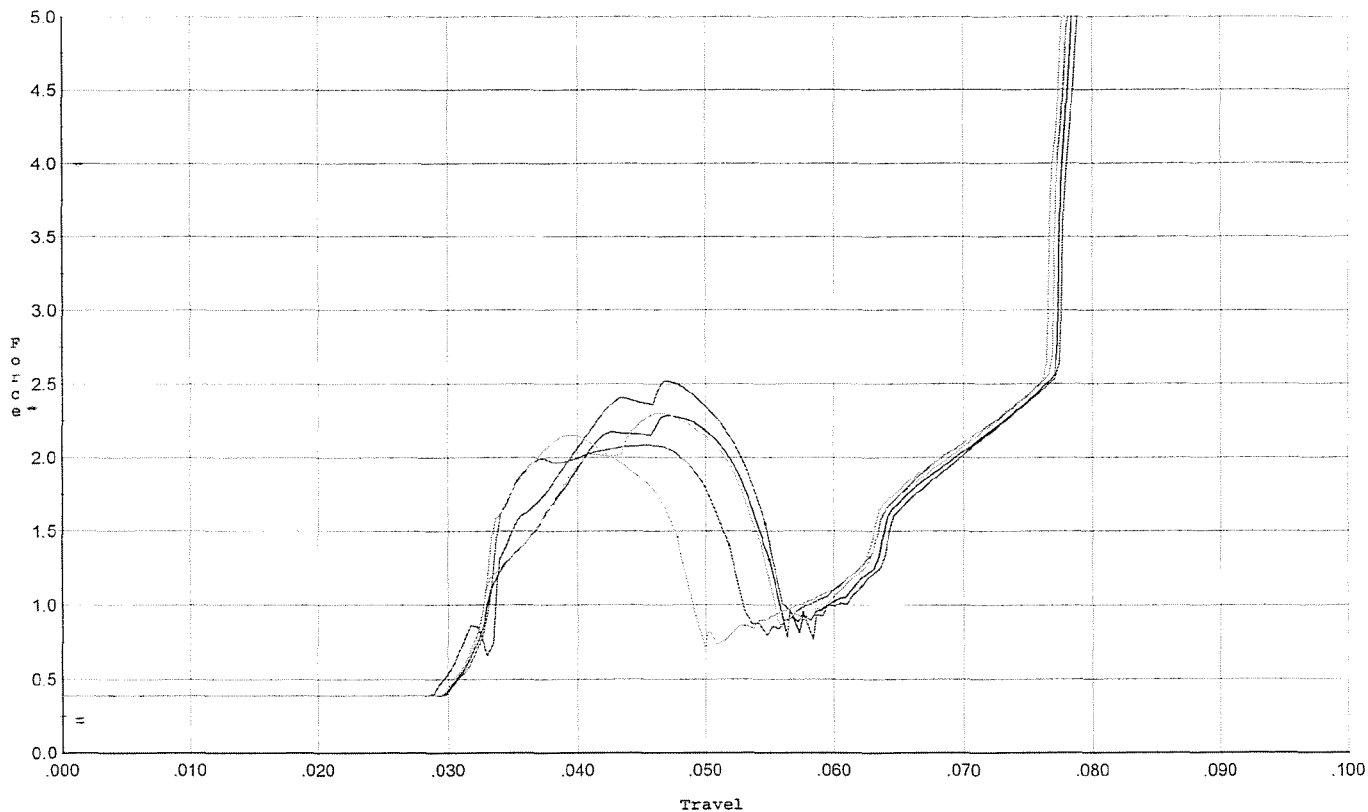
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.987	0.053	0.028	0.030	0.091		Set Trigger
2	4.164	0.056	0.028	0.027	0.101		Set Trigger
3	4.136	0.055	0.028	0.028	0.101		Set Trigger
4	4.132	0.055	0.028	0.027	0.100		Set Trigger
5	4.120	0.056	0.028	0.027	0.100		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



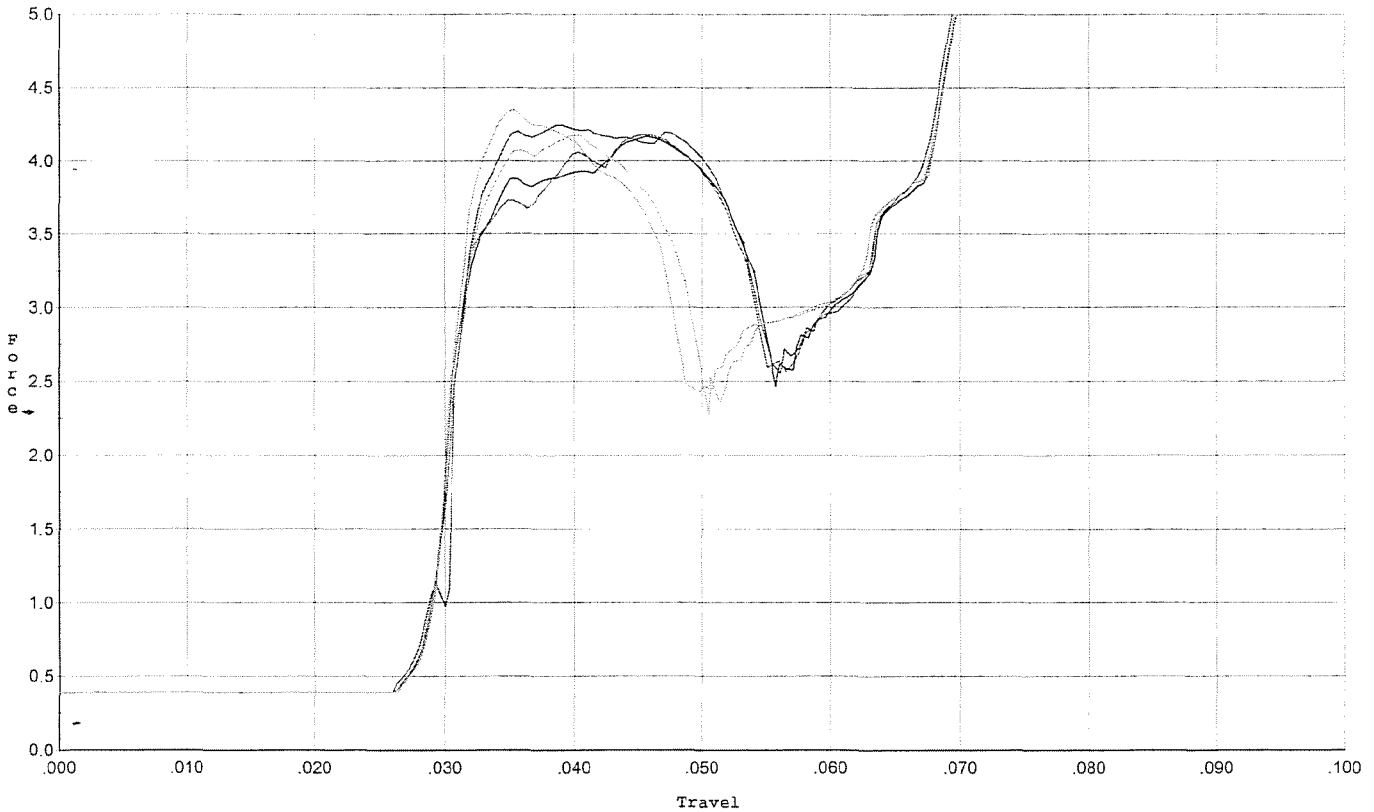
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.055	0.029	0.031	0.058		Set Trigger
2	2.283	0.055	0.030	0.031	0.055		Set Trigger
3	2.082	0.052	0.032	0.033	0.049		Set Trigger
4	2.301	0.054	0.032	0.031	0.054		Set Trigger
5	2.153	0.048	0.030	0.035	0.042		Set Trigger

A-2.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.053	0.026	0.021	0.104		Set Trigger
2	4.166	0.054	0.027	0.021	0.103		Set Trigger
3	4.176	0.053	0.027	0.021	0.102		Set Trigger
4	4.177	0.049	0.028	0.026	0.083		Set Trigger
5	4.350	0.047	0.027	0.028	0.080		Set Trigger

A-4-22