

6679 4555

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



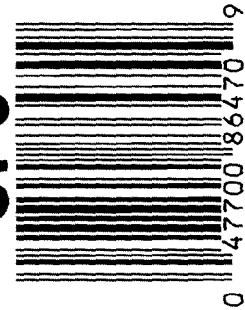
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794555

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794555

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	Rsn
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	PS
490	MAGNAFLUX BOLT		10/11/08	MR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

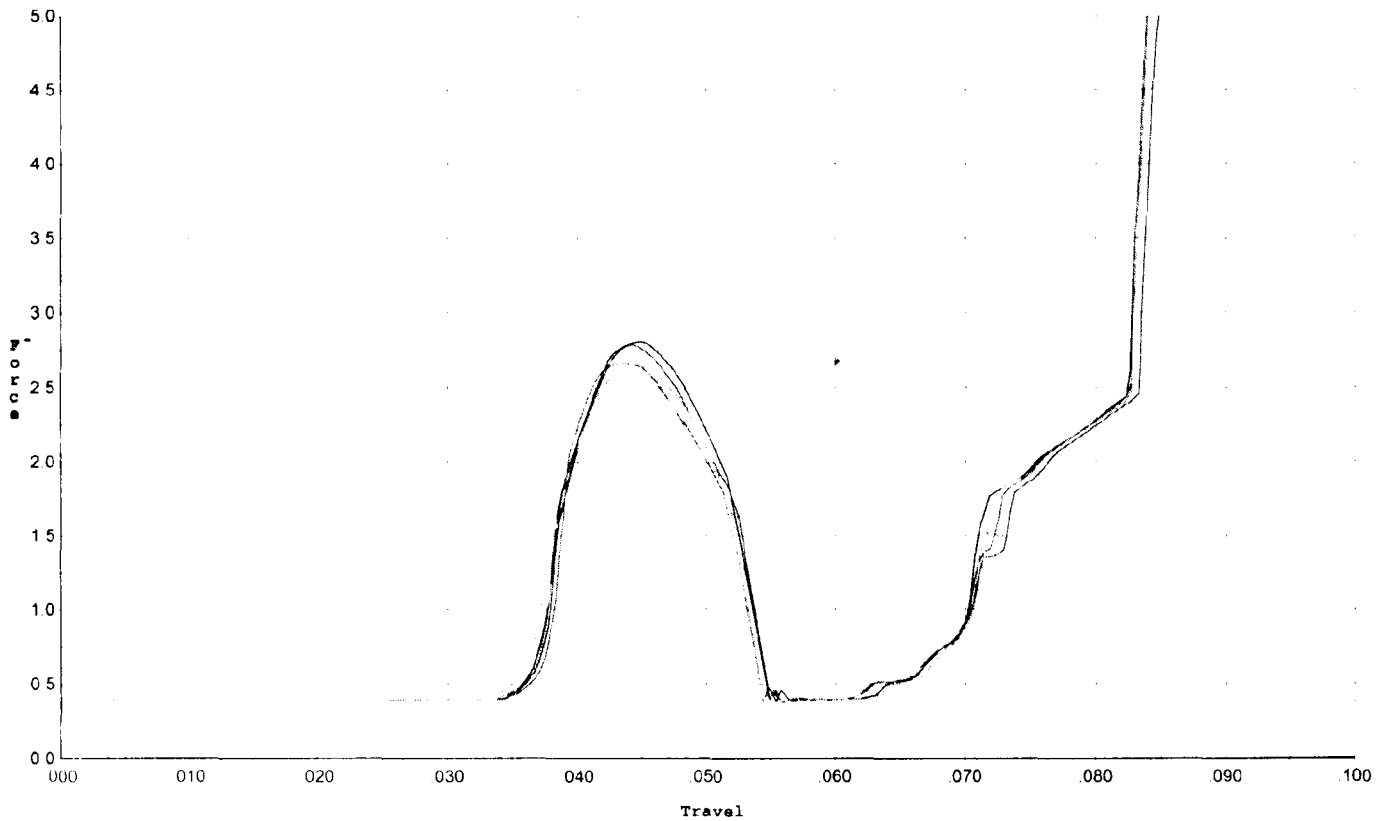
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-15-09	ESW
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W W
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.30</u> <u>2.27</u> <u>2.31</u> <u>2.35</u>	1-30-09	W W
	C) FUNCTION		1-31-09	TL
690	PACK		2/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- 50 lb..



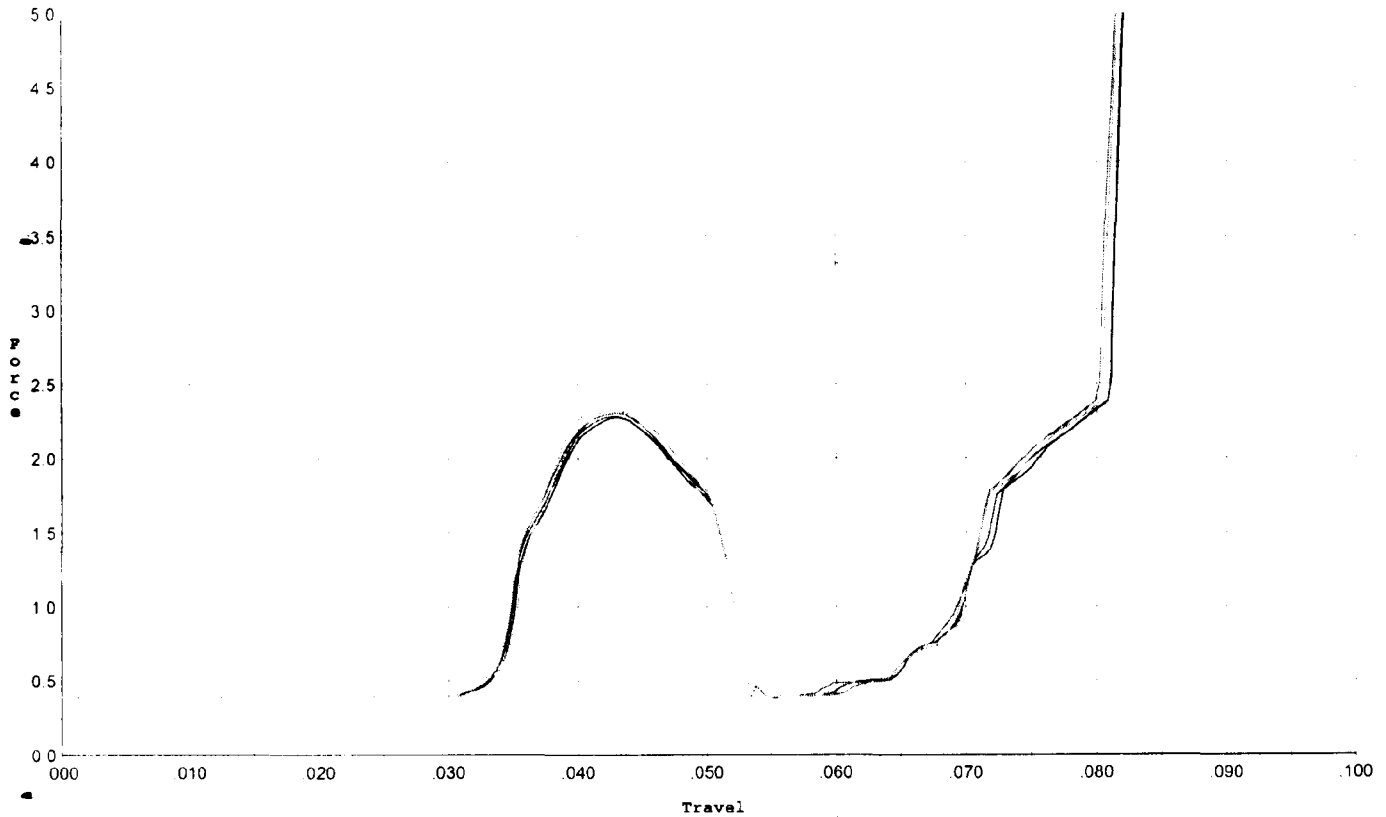
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.053	0.037	0.038	0.049		Set Trigger
2	2.807	0.053	0.037	0.038	0.051		Set Trigger
3	2.665	0.052	0.037	0.038	0.048		Set Trigger
4	2.655	0.052	0.037	0.038	0.048		Set Trigger
5	2.642	0.052	0.036	0.038	0.049		Set Trigger

A.2.71

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- 50 lb..



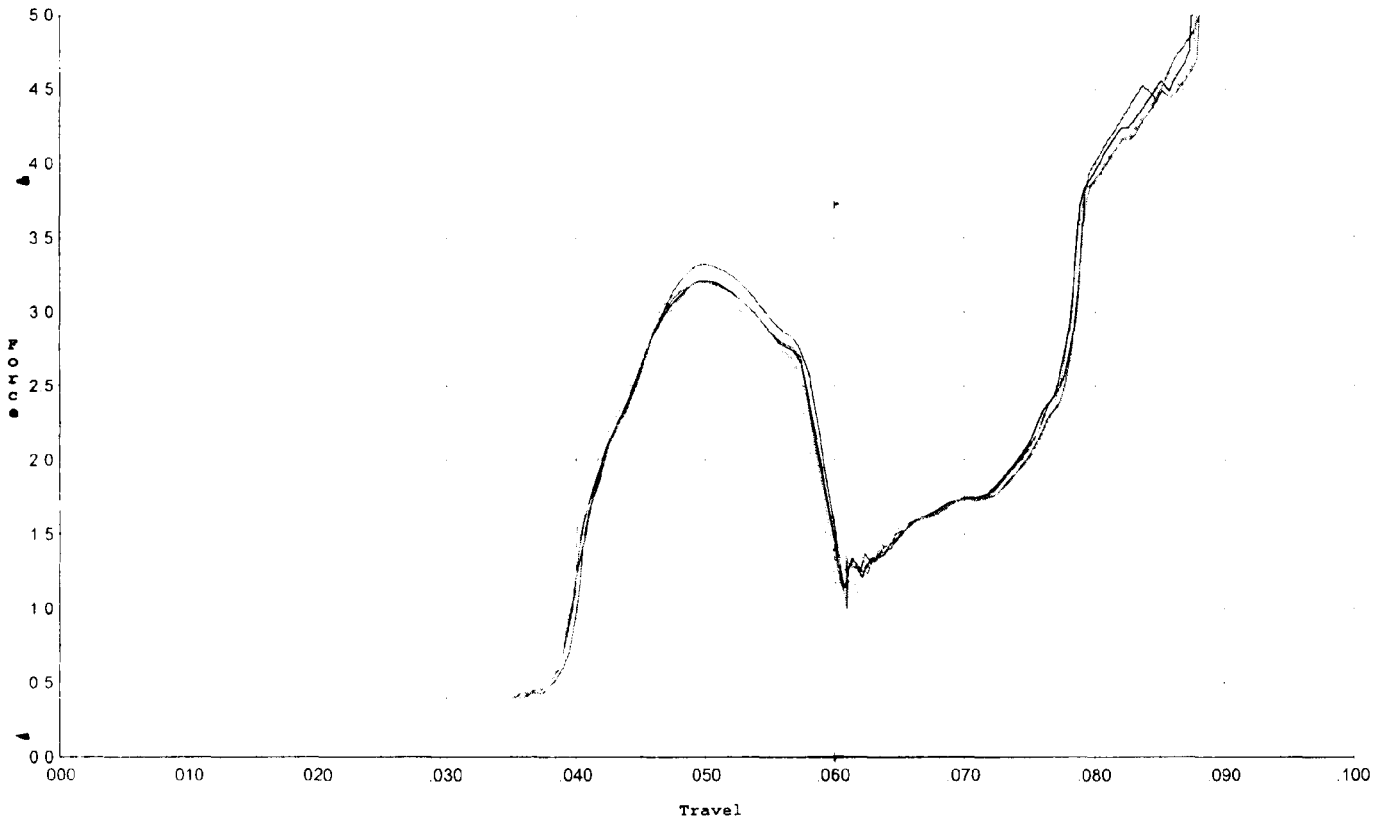
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.283	0.051	0.034	0.036	0.046		Set Trigger
2	2.277	0.052	0.034	0.036	0.046		Set Trigger
3	2.307	0.051	0.034	0.036	0.047		Set Trigger
4	2.394	0.052	0.034	0.036	0.048		Set Trigger
5	2.334	0.052	0.034	0.036	0.046		Set Trigger

A-2.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



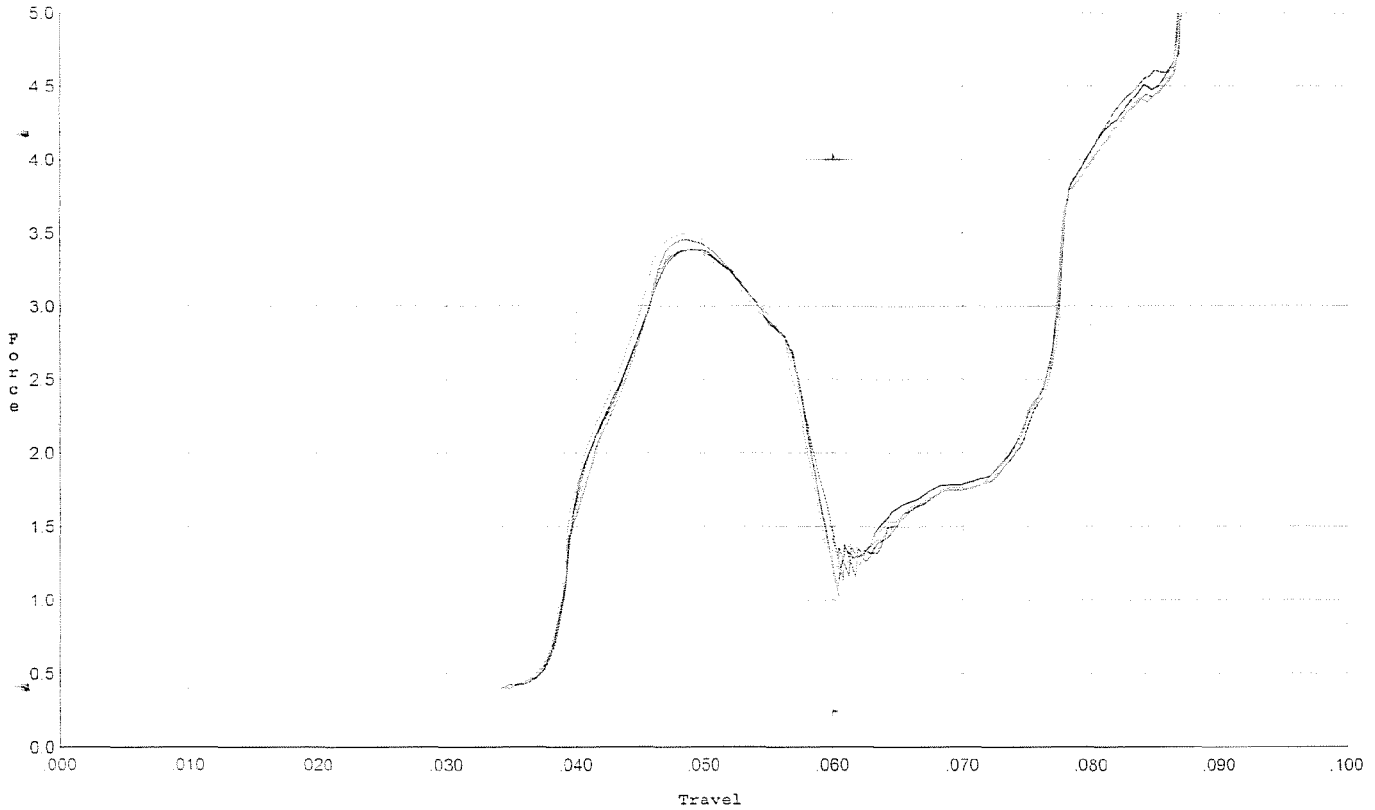
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.326	0.058	0.039	0.035	0.068		Set Trigger
2	3.215	0.057	0.039	0.035	0.066		Set Trigger
3	3.207	0.059	0.039	0.035	0.068		Set Trigger
4	3.200	0.057	0.039	0.036	0.065		Set Trigger
5	3.176	0.058	0.039	0.035	0.065		Set Trigger

14-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



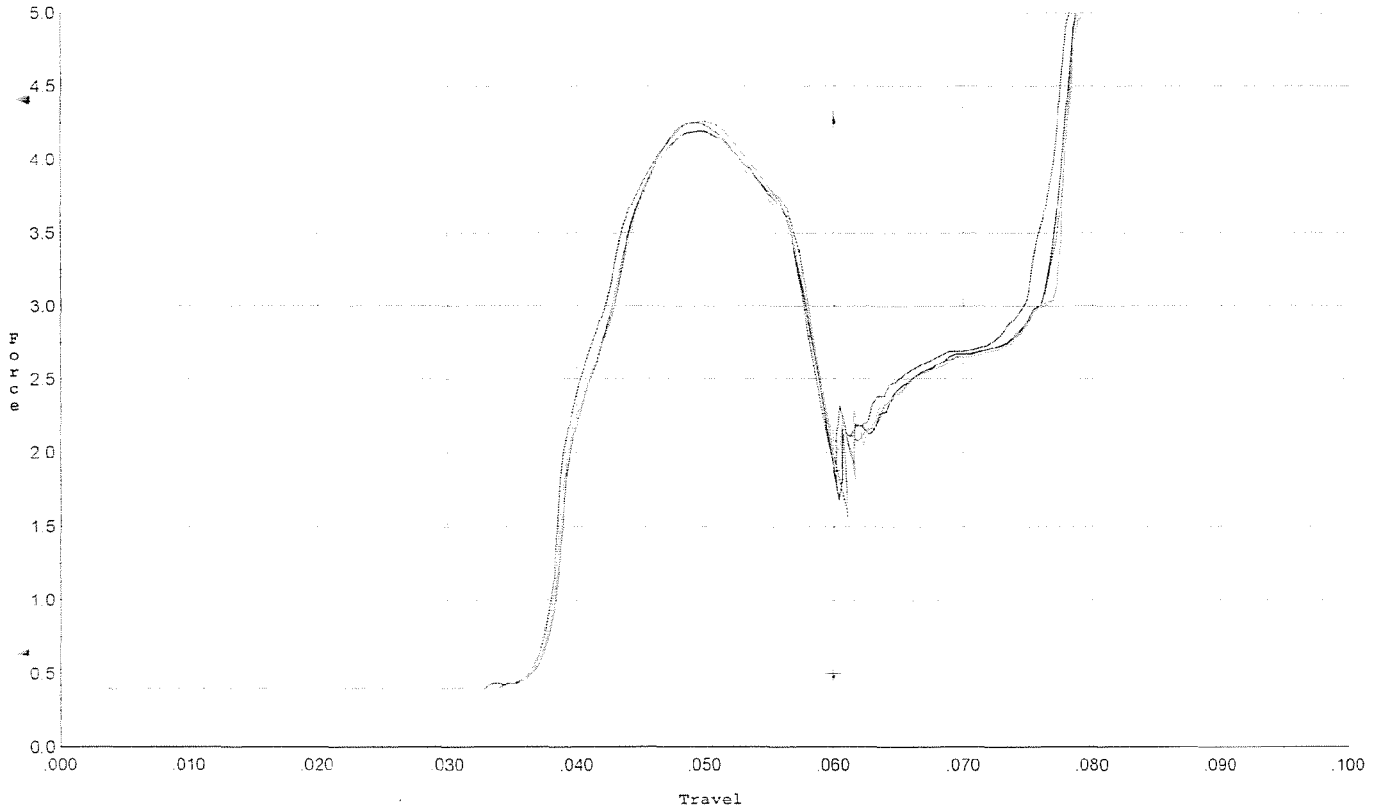
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.391	0.057	0.038	0.035	0.068		Set Trigger
2	3.386	0.057	0.038	0.035	0.068		Set Trigger
3	3.450	0.057	0.038	0.035	0.068		Set Trigger
4	3.384	0.057	0.038	0.035	0.068		Set Trigger
5	3.493	0.058	0.038	0.035	0.070		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



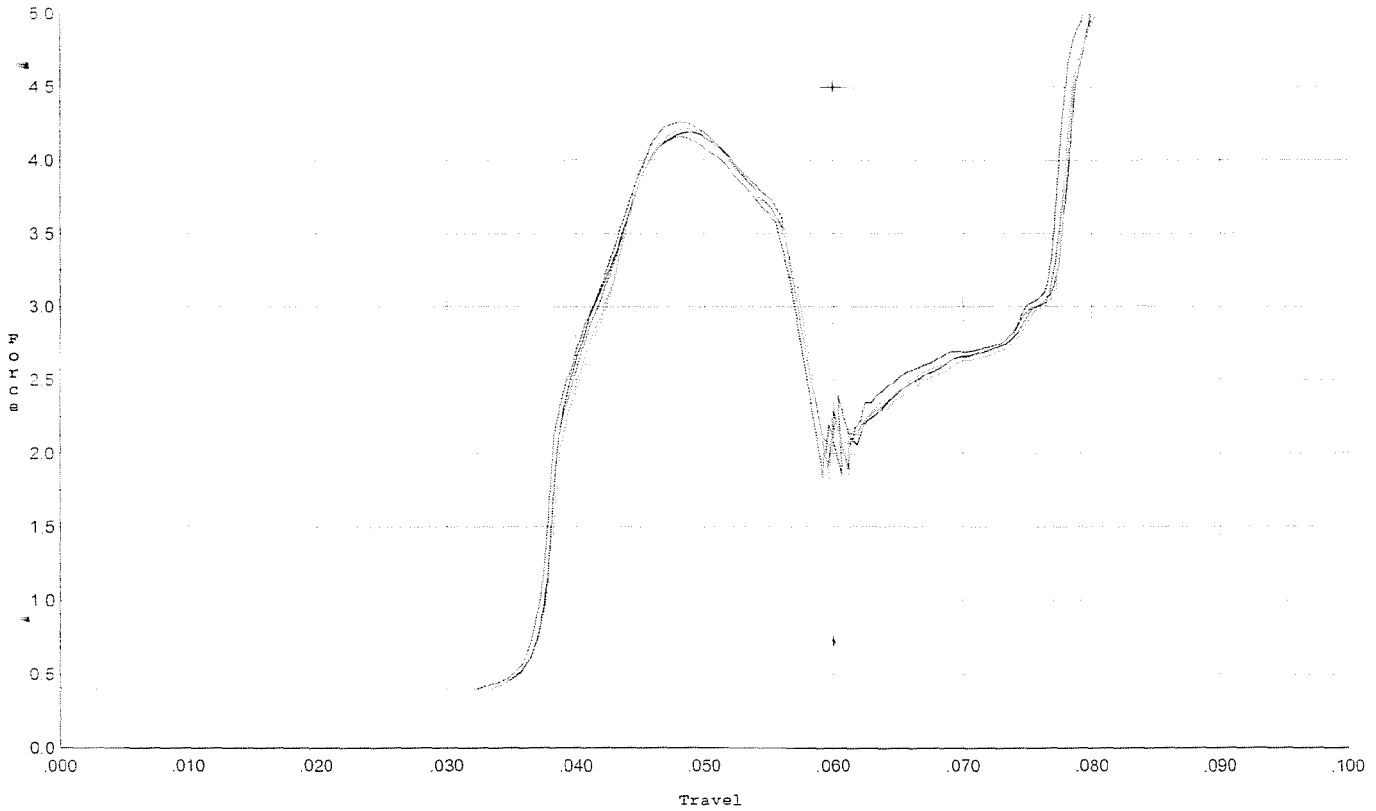
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.057	0.037	0.034	0.084		Set Trigger
2	4.193	0.058	0.037	0.033	0.086		Set Trigger
3	4.261	0.057	0.038	0.034	0.085		Set Trigger
4	4.209	0.058	0.037	0.034	0.084		Set Trigger
5	4.201	0.058	0.037	0.033	0.085		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



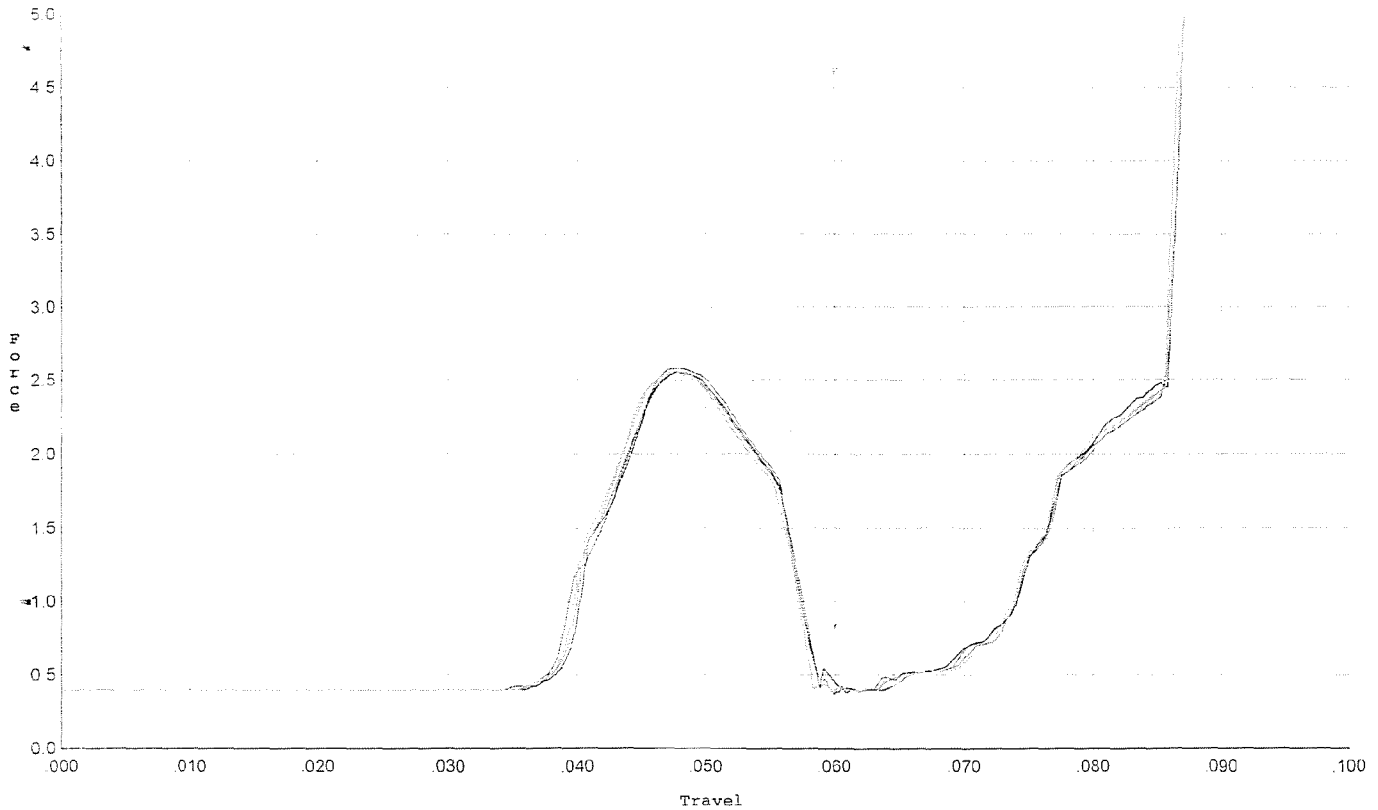
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.056	0.036	0.034	0.085		Set Trigger
2	4.189	0.056	0.037	0.034	0.084		Set Trigger
3	4.160	0.057	0.037	0.034	0.084		Set Trigger
4	4.195	0.056	0.037	0.034	0.083		Set Trigger
5	4.216	0.057	0.037	0.034	0.085		Set Trigger

A-24-20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



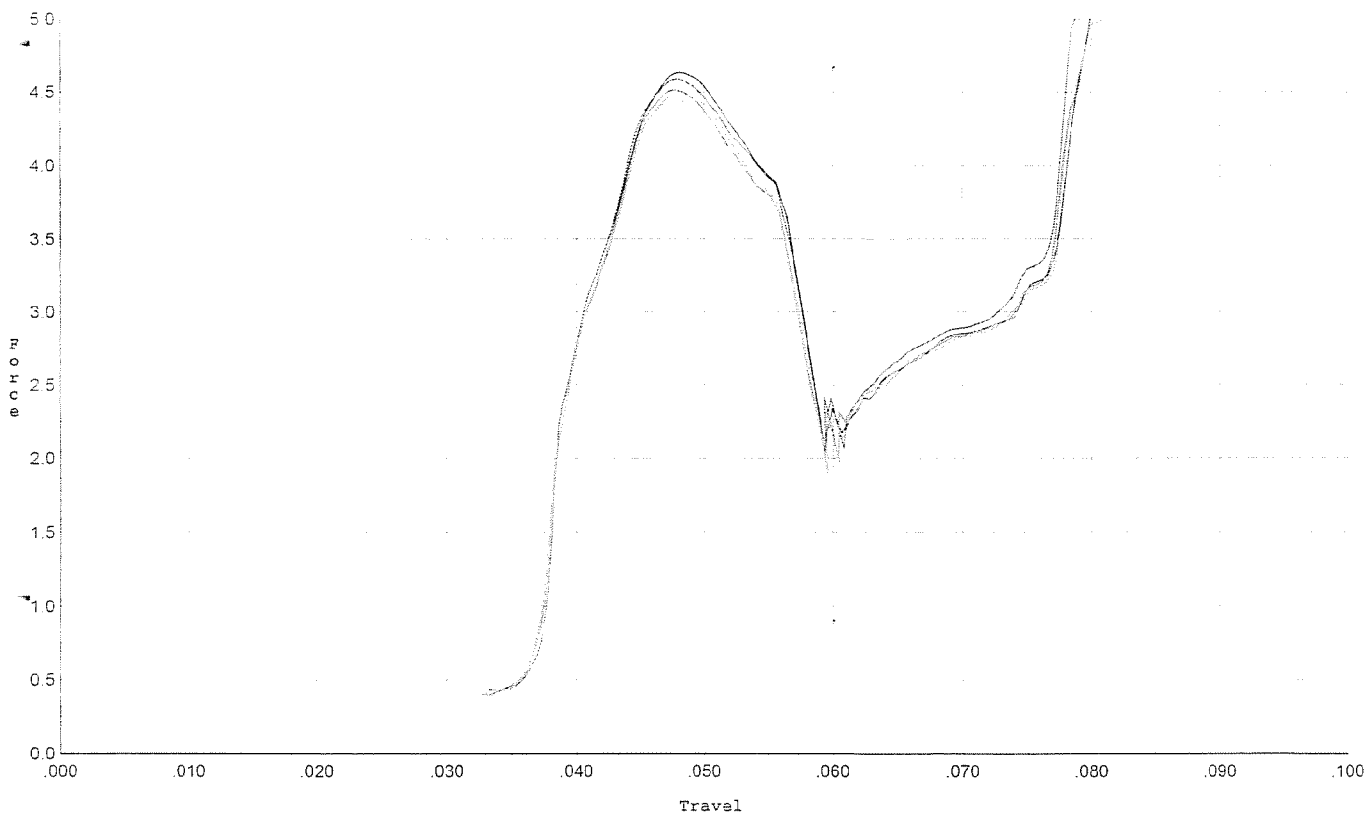
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.057	0.038	0.037	0.052		Set Trigger
2	2.548	0.056	0.039	0.038	0.050		Set Trigger
3	2.558	0.056	0.039	0.038	0.050		Set Trigger
4	2.555	0.056	0.039	0.038	0.051		Set Trigger
5	2.553	0.056	0.039	0.038	0.051		Set Trigger

A-2 SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.589	0.057	0.037	0.027	0.090		Set Trigger
2	4.634	0.056	0.037	0.029	0.090		Set Trigger
3	4.517	0.056	0.037	0.029	0.087		Set Trigger
4	4.452	0.056	0.037	0.029	0.087		Set Trigger
5	4.482	0.058	0.037	0.029	0.090		Set Trigger

A.4.53