

G6794560

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



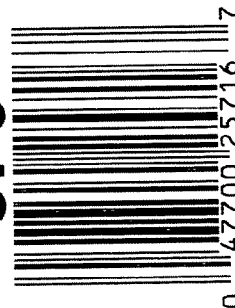
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794560

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RT
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	AS
490	MAGNAFLUX BOLT		11/3/08	DR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/5	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

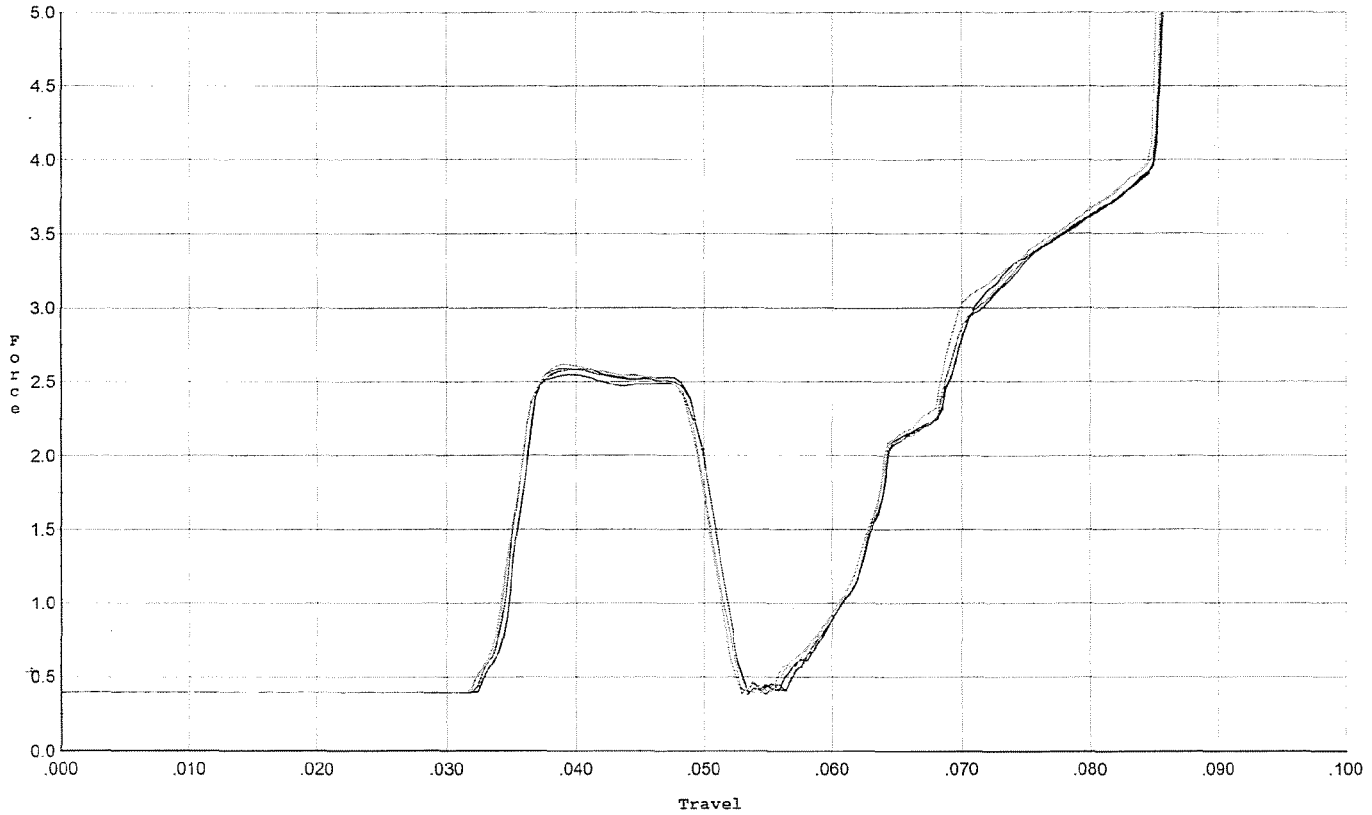
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	12-2-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-2-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-2-08	LJN
	J) ASSEMBLE STOCK		11-18-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		12-2-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	LJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-2-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.49</u> <u>2.45</u> <u>2.41</u> <u>2.31</u>	11-20-08	TC
	C) FUNCTION		12-2-08	LJN
690	PACK		12/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



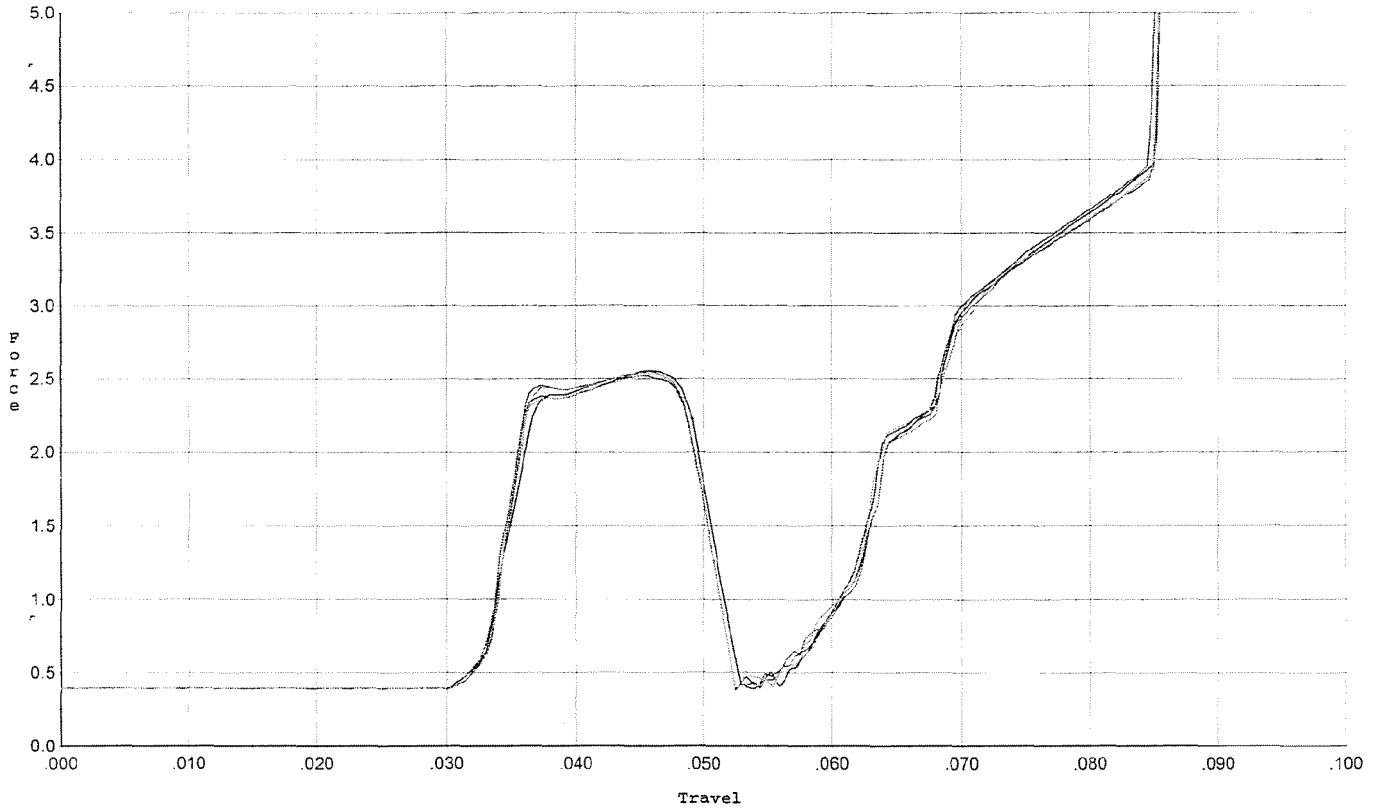
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.049	0.033	0.039	0.050		Set Trigger
2	2.586	0.050	0.033	0.039	0.051		Set Trigger
3	2.589	0.050	0.033	0.039	0.051		Set Trigger
4	2.618	0.049	0.032	0.039	0.051		Set Trigger
5	2.582	0.049	0.032	0.039	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



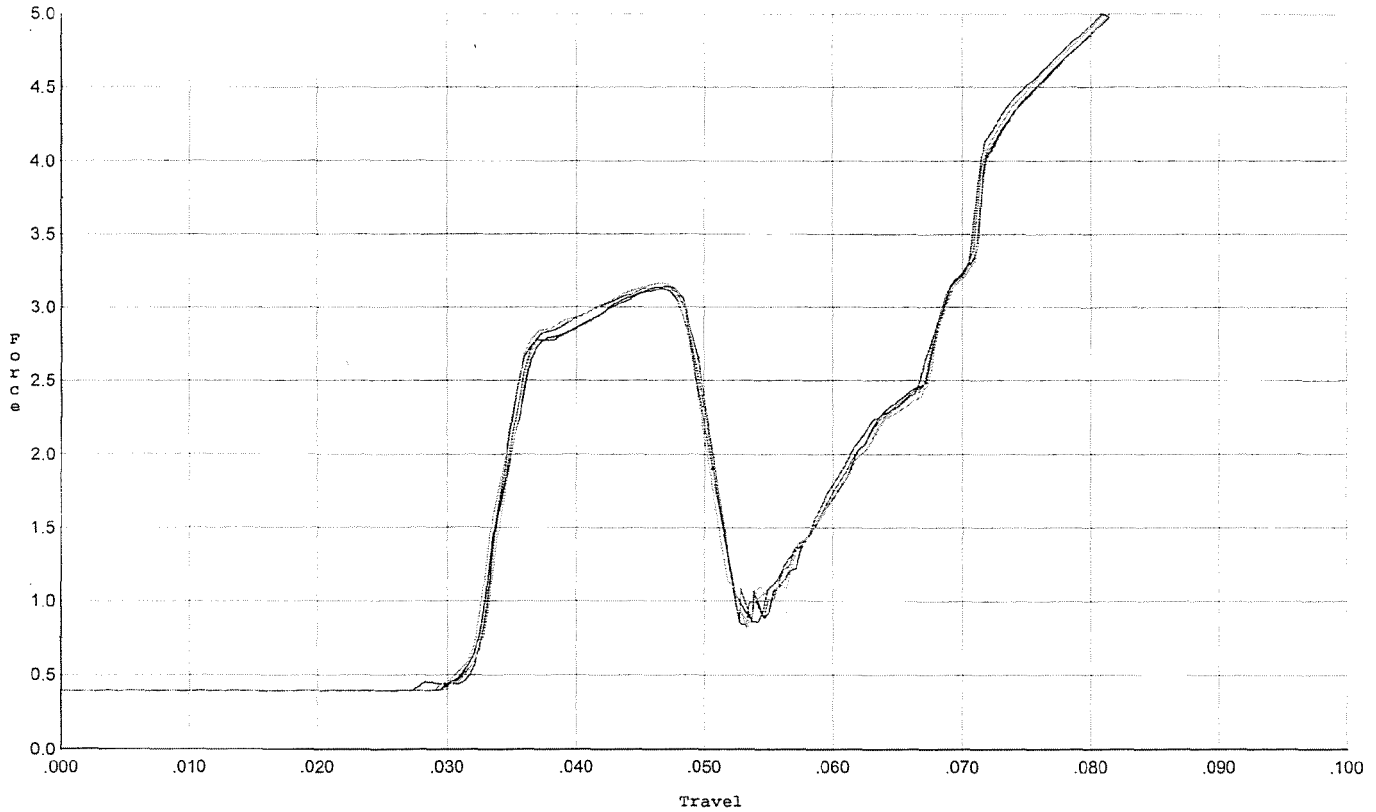
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.050	0.033	0.038	0.051		Set Trigger
2	2.555	0.049	0.033	0.039	0.050		Set Trigger
3	2.521	0.050	0.033	0.039	0.051		Set Trigger
4	2.530	0.050	0.033	0.039	0.051		Set Trigger
5	2.542	0.050	0.033	0.039	0.051		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



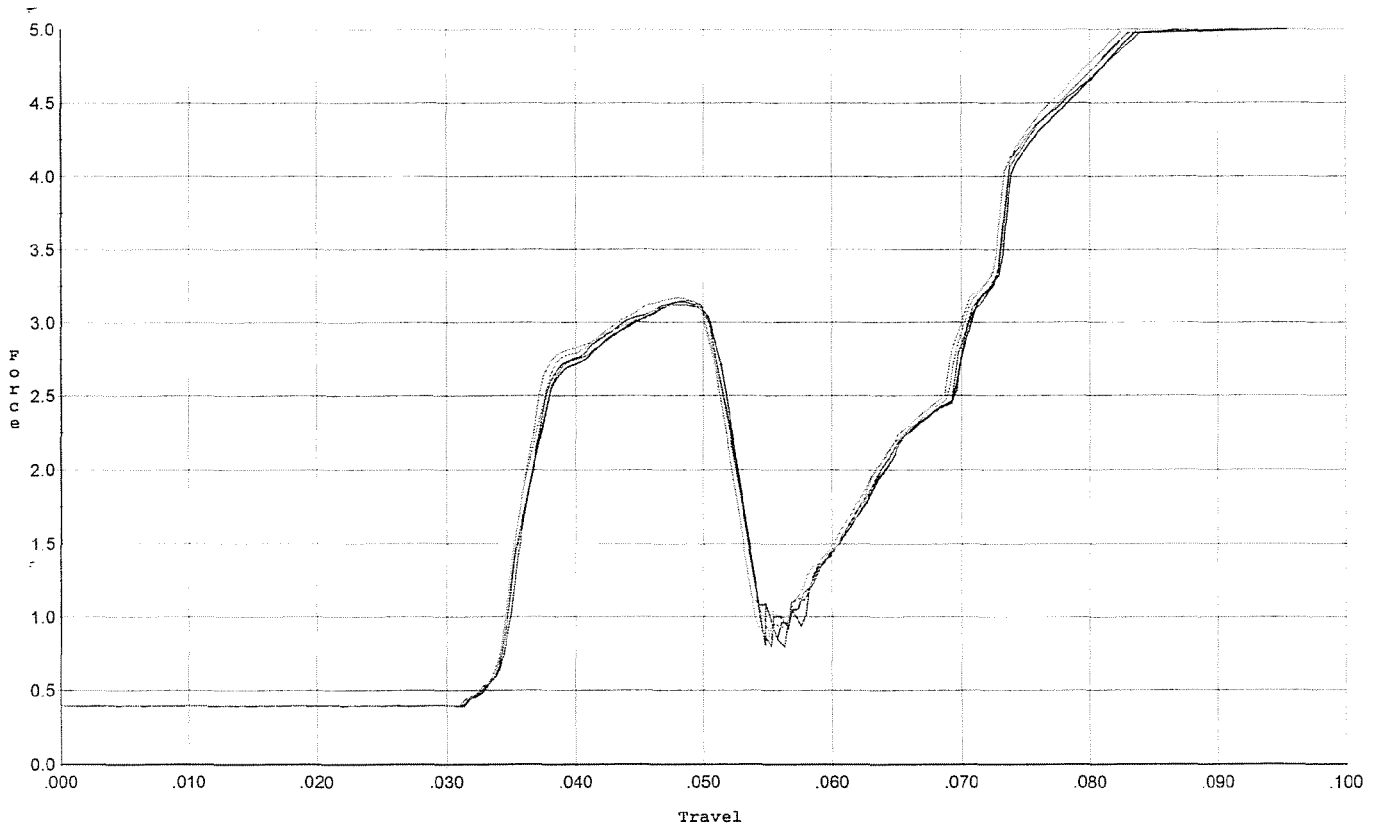
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.051	0.032	0.037	0.061		Set Trigger
2	3.142	0.049	0.032	0.037	0.060		Set Trigger
3	3.134	0.050	0.032	0.037	0.061		Set Trigger
4	3.166	0.050	0.032	0.037	0.060		Set Trigger
5	3.142	0.049	0.032	0.037	0.060		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



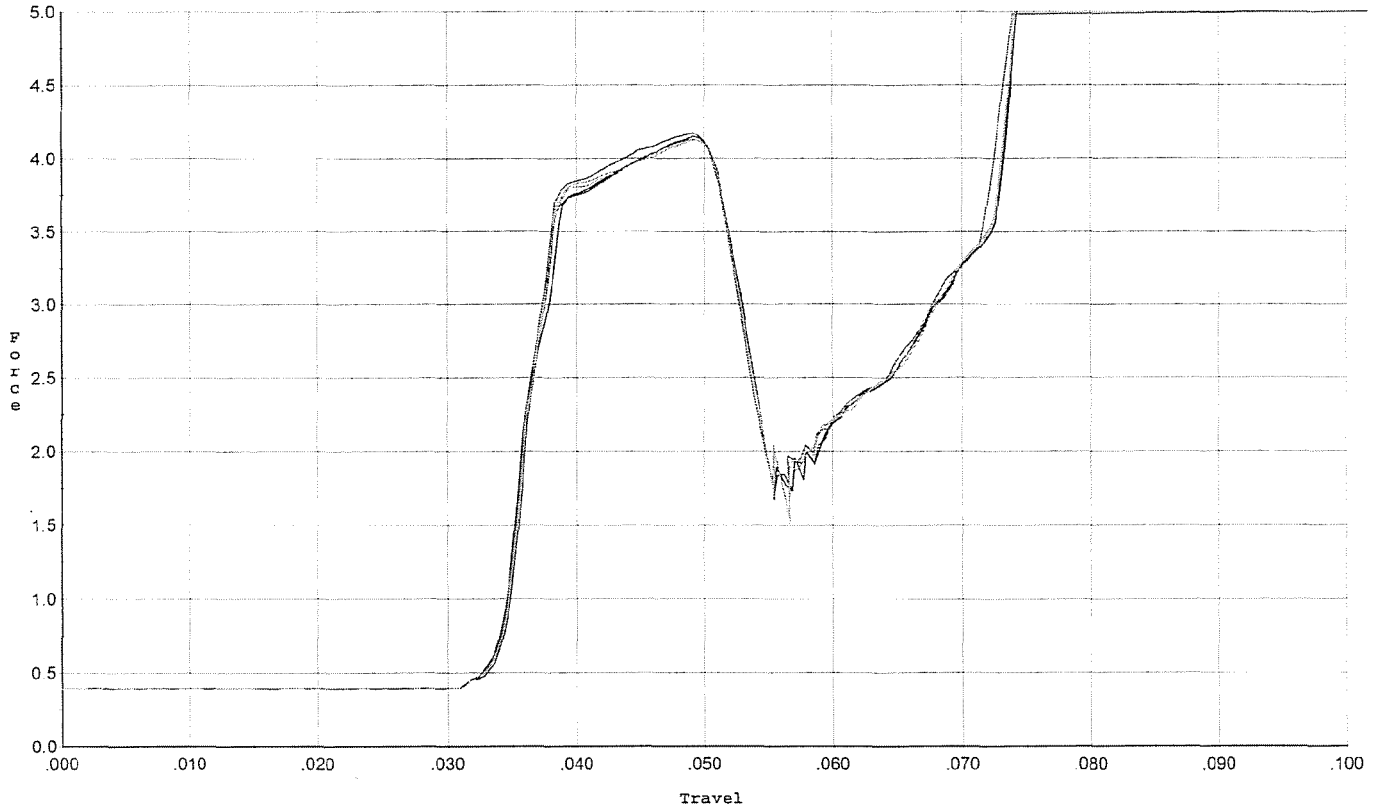
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.052	0.034	0.037	0.062		Set Trigger
2	3.121	0.051	0.034	0.037	0.061		Set Trigger
3	3.149	0.052	0.034	0.037	0.062		Set Trigger
4	3.168	0.051	0.034	0.037	0.061		Set Trigger
5	3.128	0.051	0.034	0.037	0.061		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



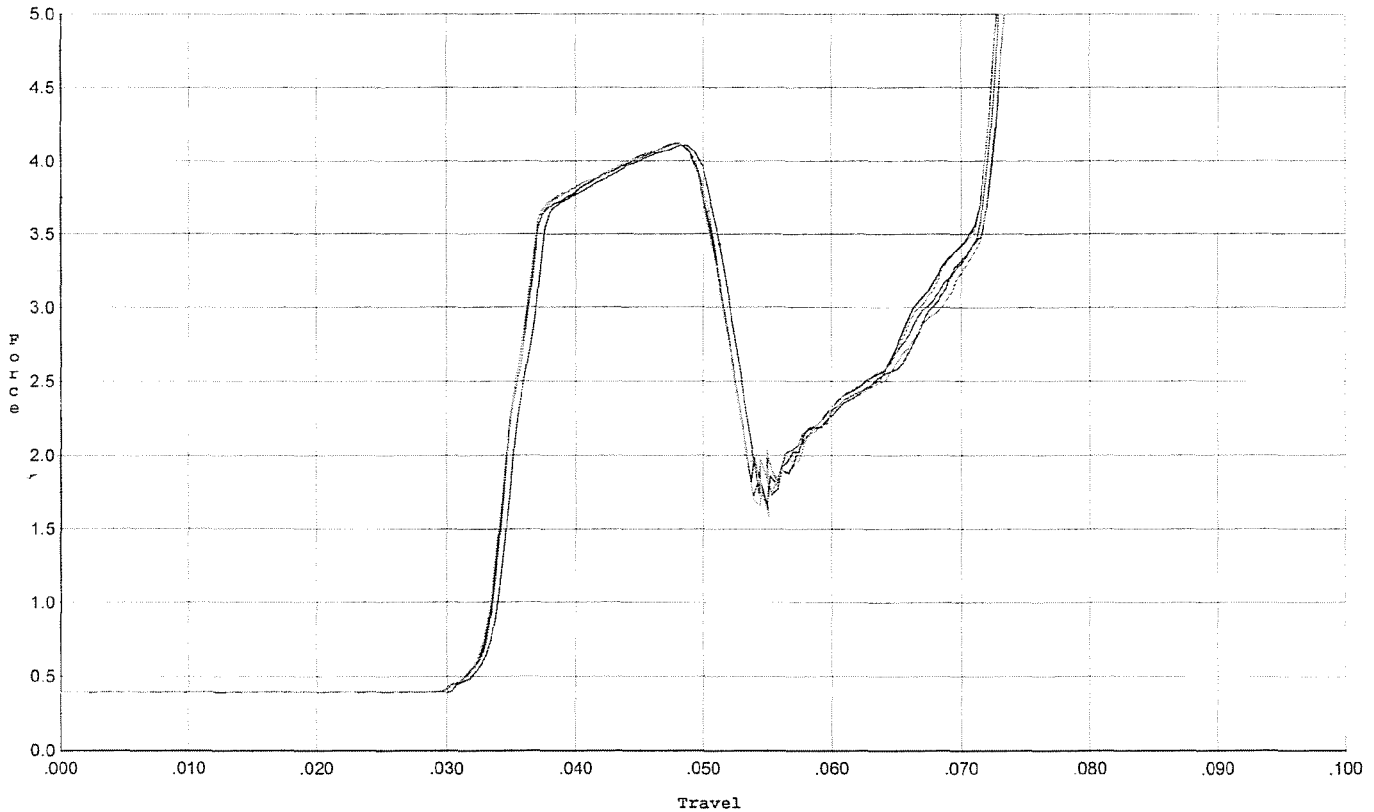
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.053	0.034	0.032	0.080		Set Trigger
2	4.127	0.053	0.034	0.032	0.080		Set Trigger
3	4.173	0.051	0.034	0.032	0.078		Set Trigger
4	4.125	0.053	0.034	0.031	0.081		Set Trigger
5	4.131	0.051	0.034	0.032	0.077		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



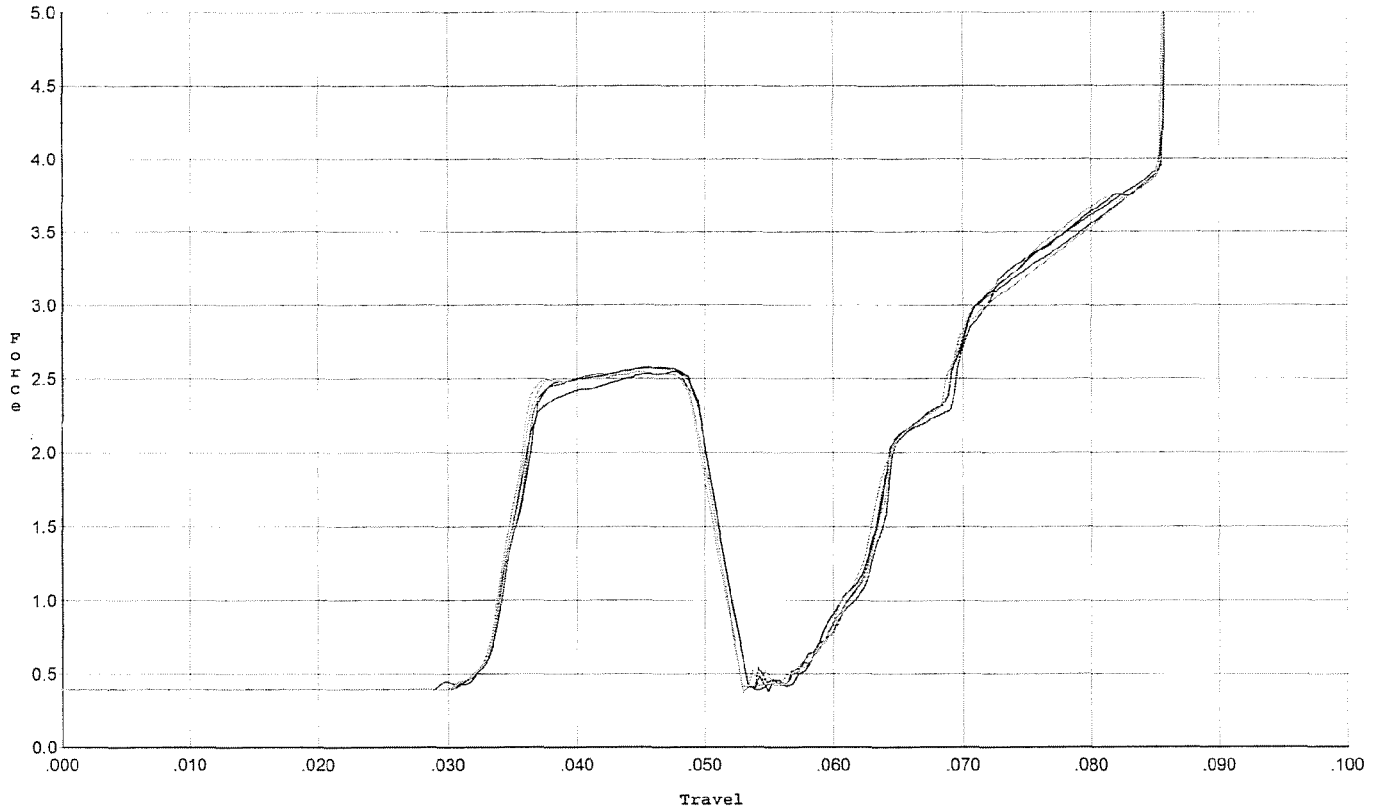
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.051	0.033	0.033	0.078		Set Trigger
2	4.119	0.051	0.033	0.032	0.077		Set Trigger
3	4.118	0.051	0.033	0.032	0.078		Set Trigger
4	4.115	0.051	0.033	0.032	0.079		Set Trigger
5	4.116	0.050	0.033	0.033	0.077		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



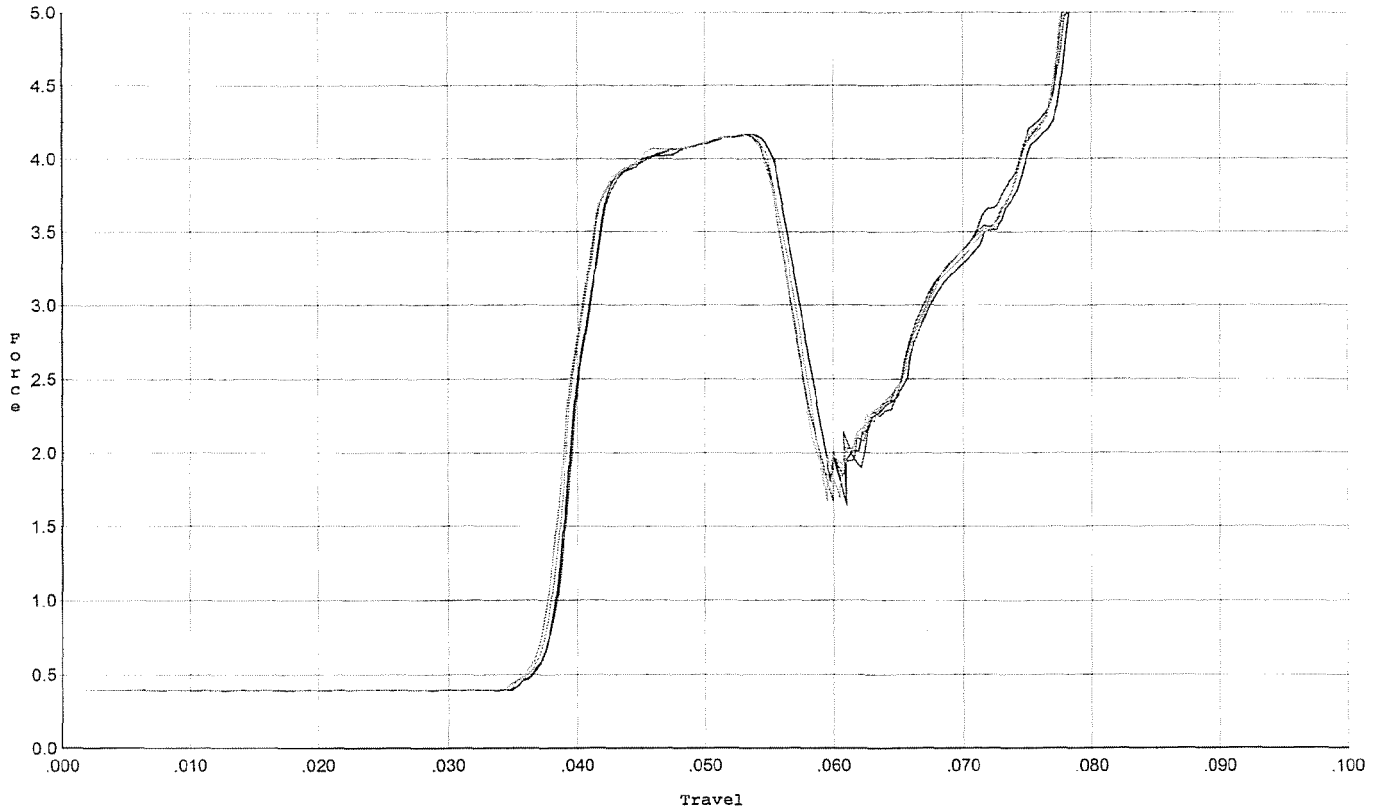
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.049	0.033	0.039	0.051		Set Trigger
2	2.578	0.049	0.033	0.039	0.051		Set Trigger
3	2.580	0.050	0.033	0.038	0.052		Set Trigger
4	2.548	0.049	0.033	0.039	0.051		Set Trigger
5	2.541	0.050	0.033	0.039	0.052		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.055	0.037	0.026	0.083		Set Trigger
2	4.164	0.055	0.037	0.027	0.083		Set Trigger
3	4.159	0.055	0.037	0.027	0.083		Set Trigger
4	4.164	0.055	0.037	0.027	0.083		Set Trigger
5	4.171	0.056	0.037	0.026	0.086		Set Trigger

Avg 4.16