

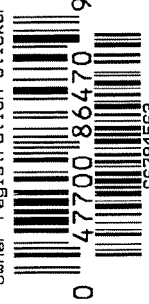
G6794563

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



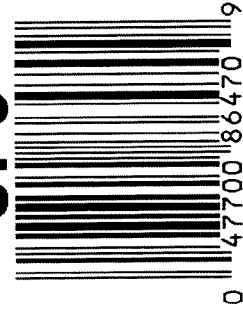
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794563

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66794563

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-1-08	RN
475	DRILL AND TAP SIGHT HOLES	2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (15)	10/2/08	(HS)
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DS
542	APPLY COATINGS (BARREL ACTION)		10-4	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

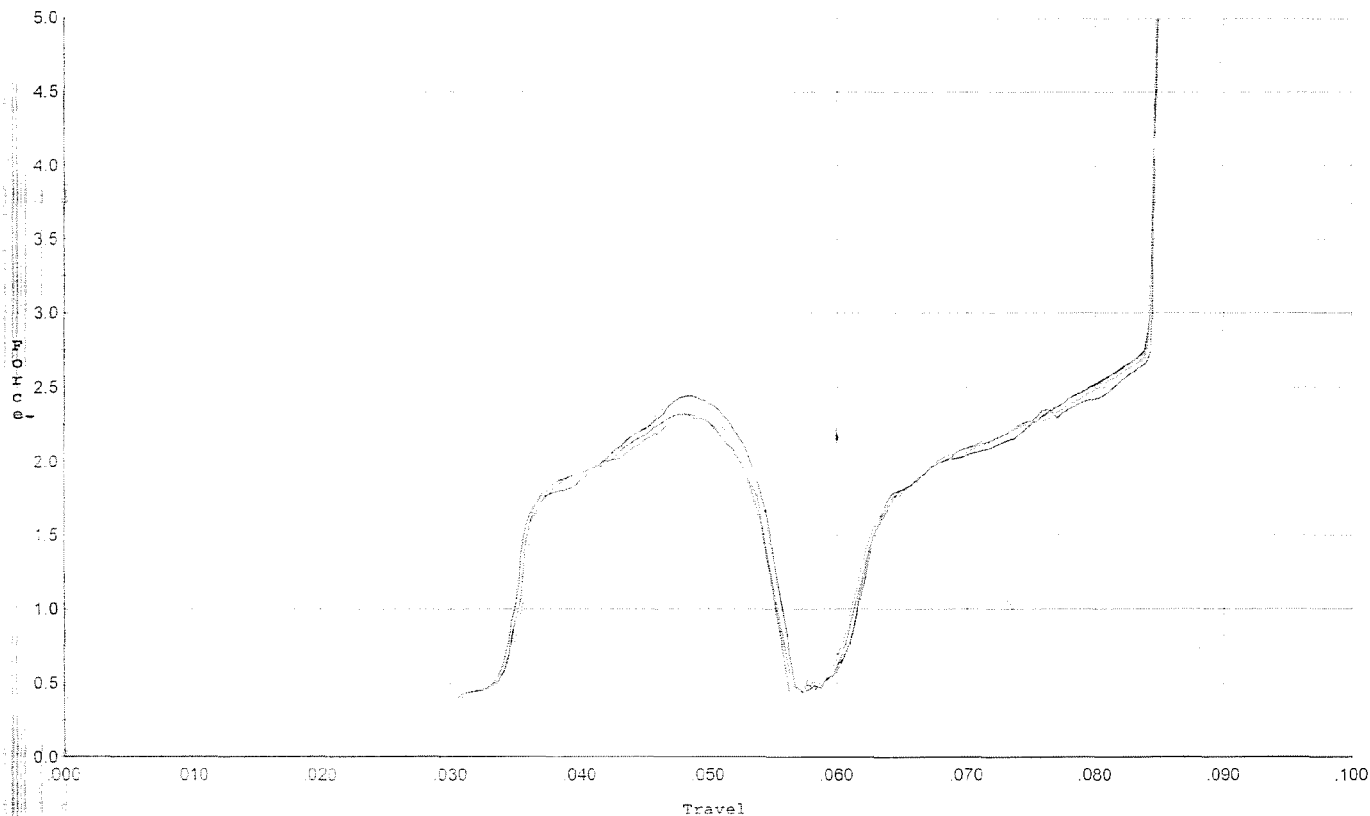
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-29-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-29-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-29-09	LJ
	J) ASSEMBLE STOCK		1-16-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-29-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	JP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.88</u> <u>2.83</u> <u>2.85</u> <u>2.88</u>	1-29-09	LJ
	C) FUNCTION		1-29-09	LJ
690	PACK		1/30/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



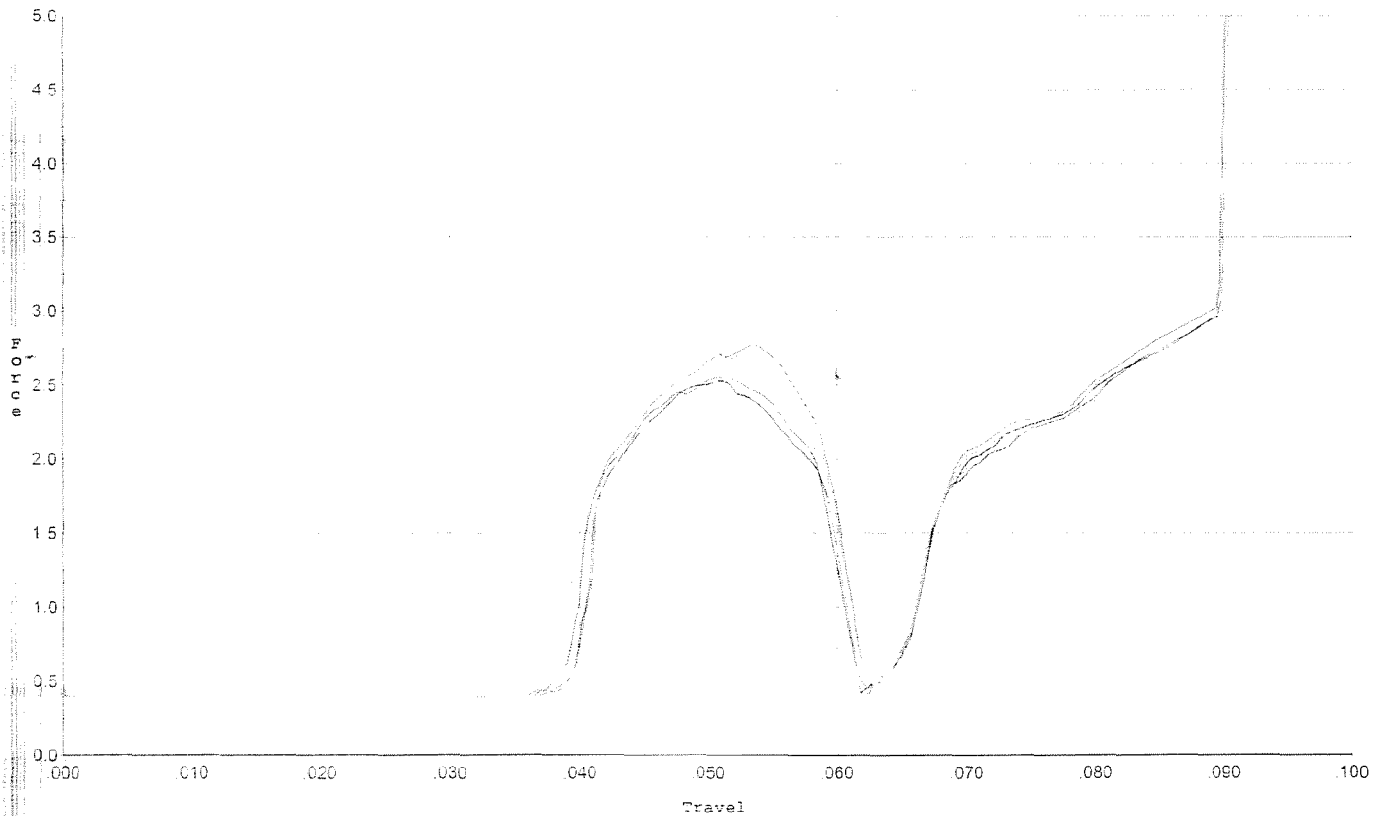
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.325	0.054	0.034	0.036	0.053		Set Trigger
2	2.442	0.054	0.034	0.036	0.055		Set Trigger
3	2.318	0.054	0.034	0.036	0.052		Set Trigger
4	2.353	0.054	0.034	0.036	0.053		Set Trigger
5	2.512	0.055	0.035	0.036	0.055		Set Trigger

A.2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



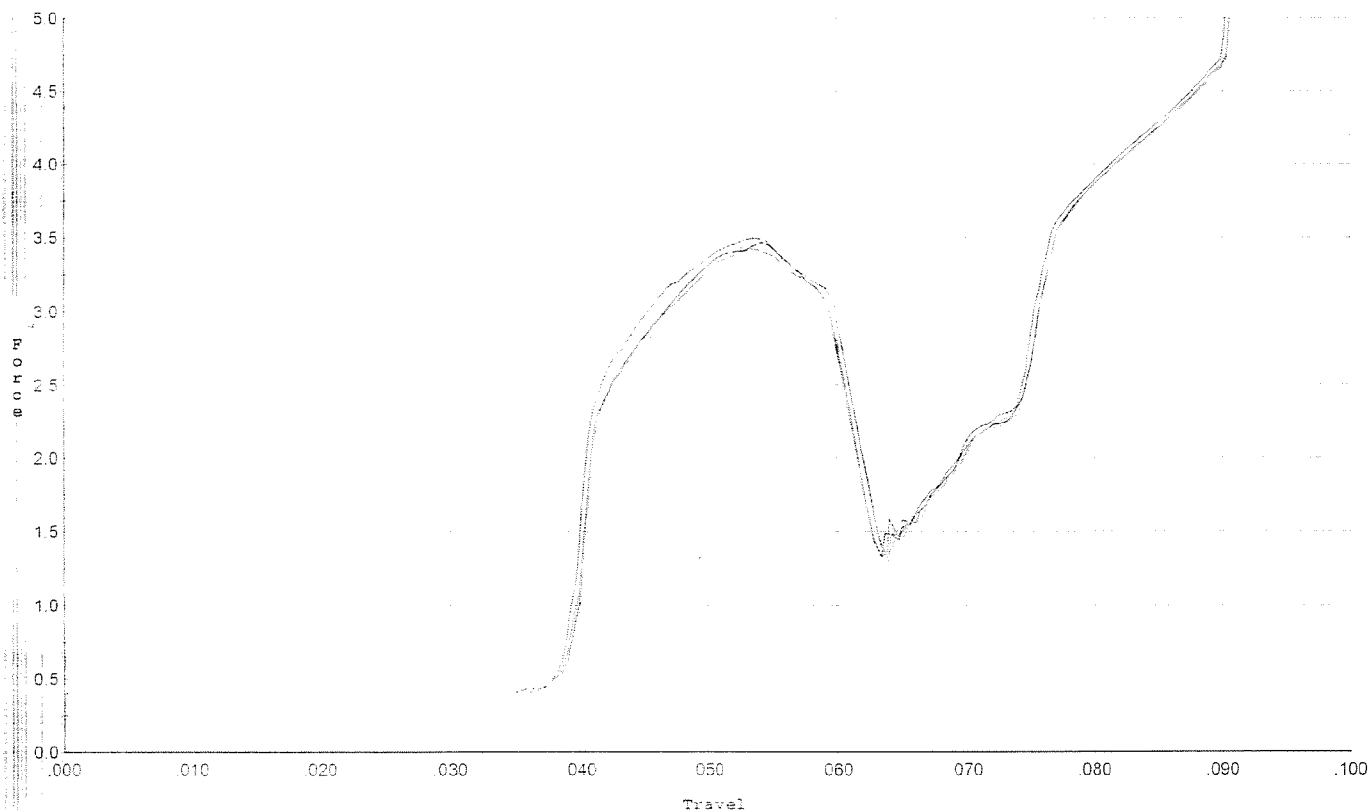
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.060	0.039	0.037	0.061		Set Trigger
2	2.528	0.059	0.040	0.037	0.058		Set Trigger
3	2.767	0.060	0.039	0.037	0.063		Set Trigger
4	2.619	0.059	0.040	0.037	0.059		Set Trigger
5	2.709	0.060	0.040	0.037	0.062		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



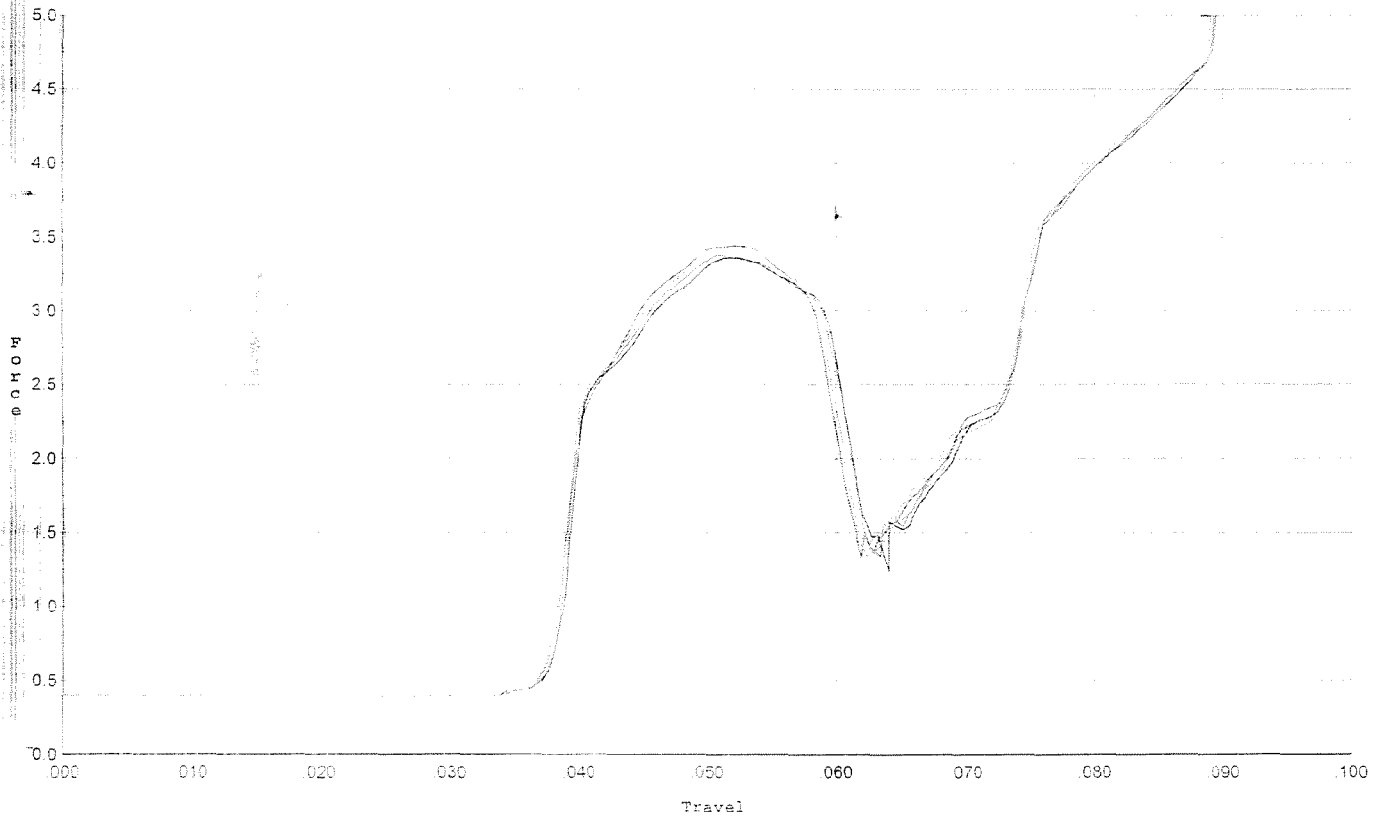
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.496	0.061	0.038	0.035	0.081		Set Trigger
2	3.464	0.060	0.039	0.035	0.078		Set Trigger
3	3.424	0.059	0.039	0.035	0.077		Set Trigger
4	3.412	0.061	0.039	0.035	0.080		Set Trigger
5	3.460	0.060	0.039	0.035	0.078		Set Trigger

17.3-415

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



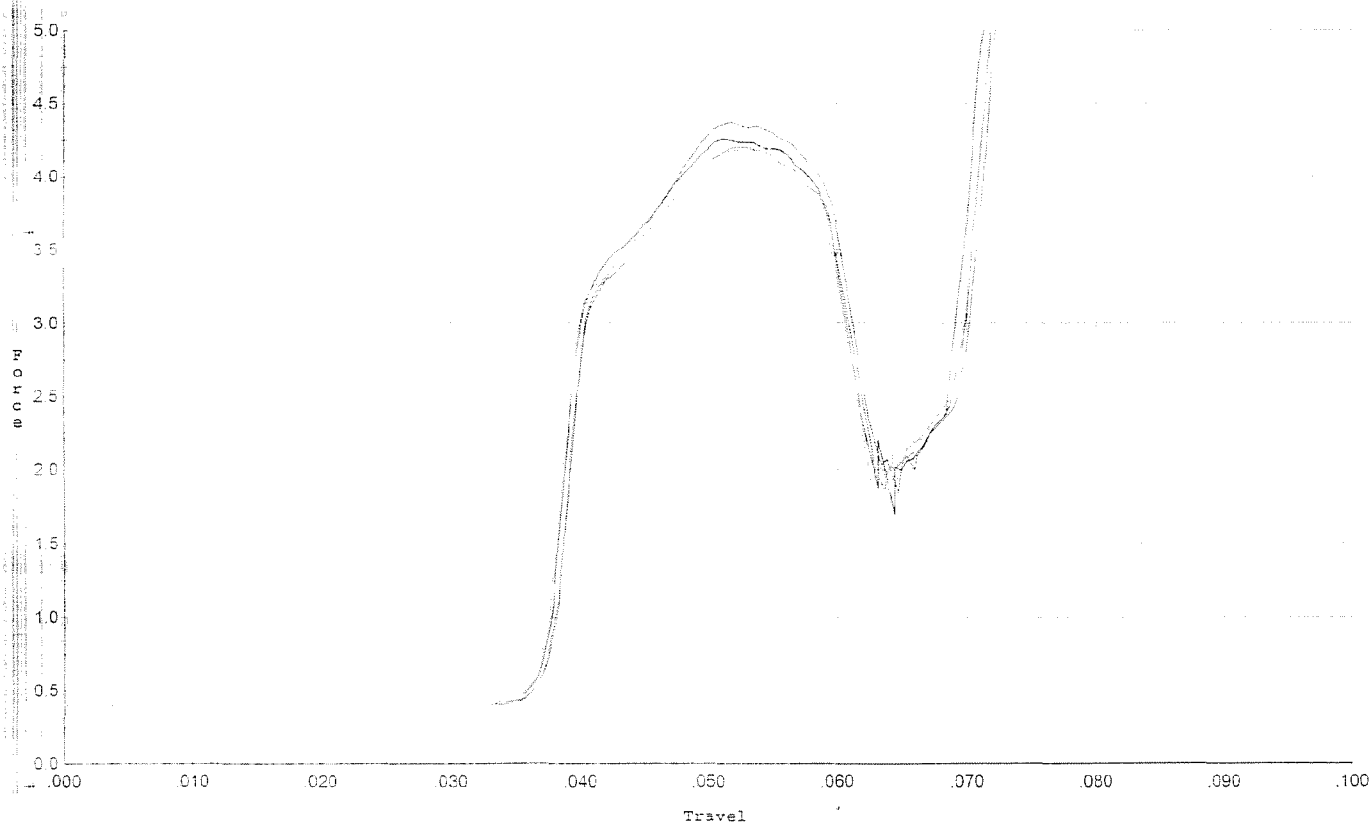
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.439	0.059	0.038	0.035	0.078		Set Trigger
2	3.360	0.060	0.038	0.034	0.079		Set Trigger
3	3.378	0.060	0.038	0.034	0.080		Set Trigger
4	3.458	0.060	0.037	0.035	0.080		Set Trigger
5	3.531	0.060	0.038	0.034	0.081		Set Trigger

A.3.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



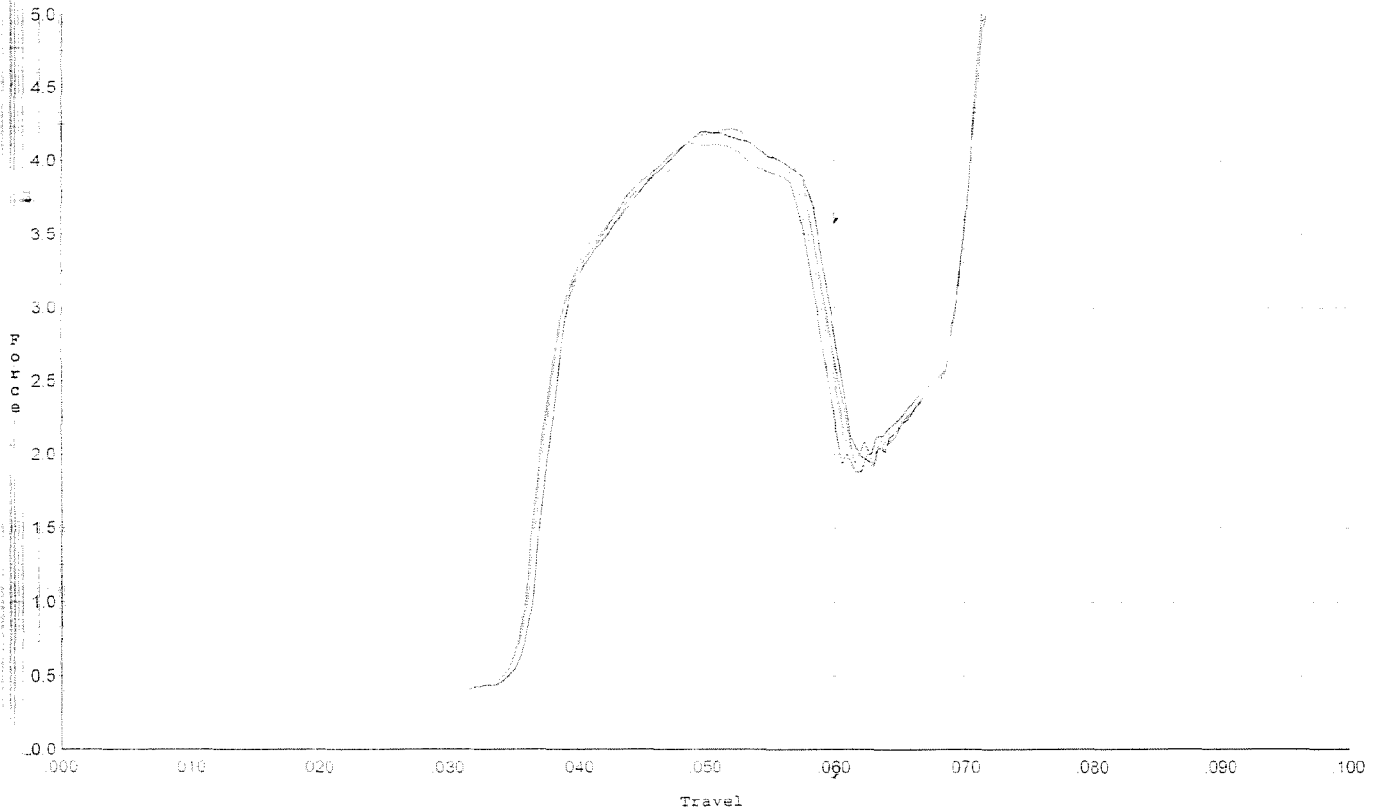
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.060	0.037	0.016	0.099		Set Trigger
2	4.258	0.059	0.037	0.016	0.098		Set Trigger
3	4.199	0.061	0.037	0.016	0.099		Set Trigger
4	4.217	0.060	0.037	0.016	0.098		Set Trigger
5	4.181	0.059	0.037	0.017	0.097		Set Trigger

A-424

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



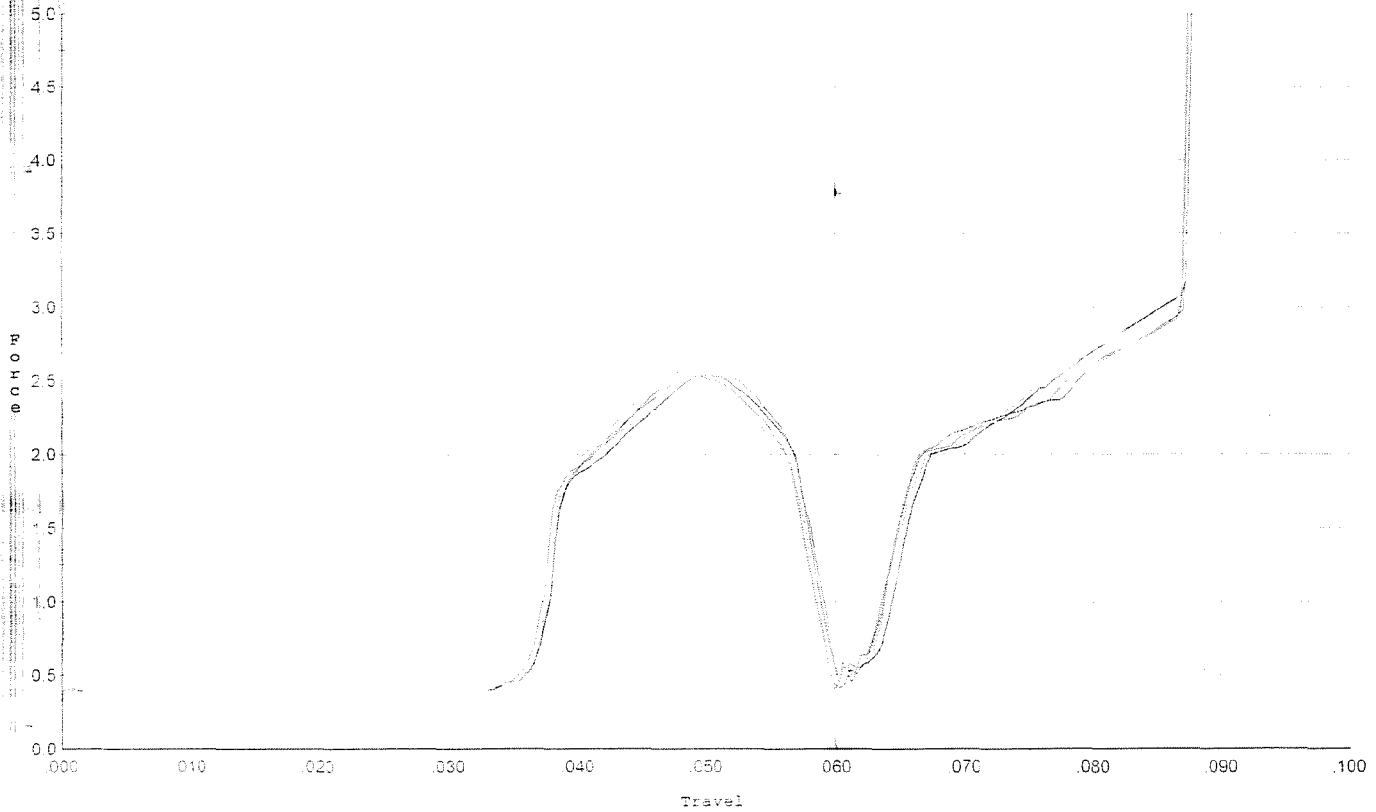
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.058	0.035	0.018	0.095		Set Trigger
2	4.199	0.058	0.036	0.017	0.097		Set Trigger
3	4.218	0.058	0.035	0.018	0.096		Set Trigger
4	4.092	0.059	0.035	0.018	0.096		Set Trigger
5	4.194	0.058	0.035	0.018	0.097		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



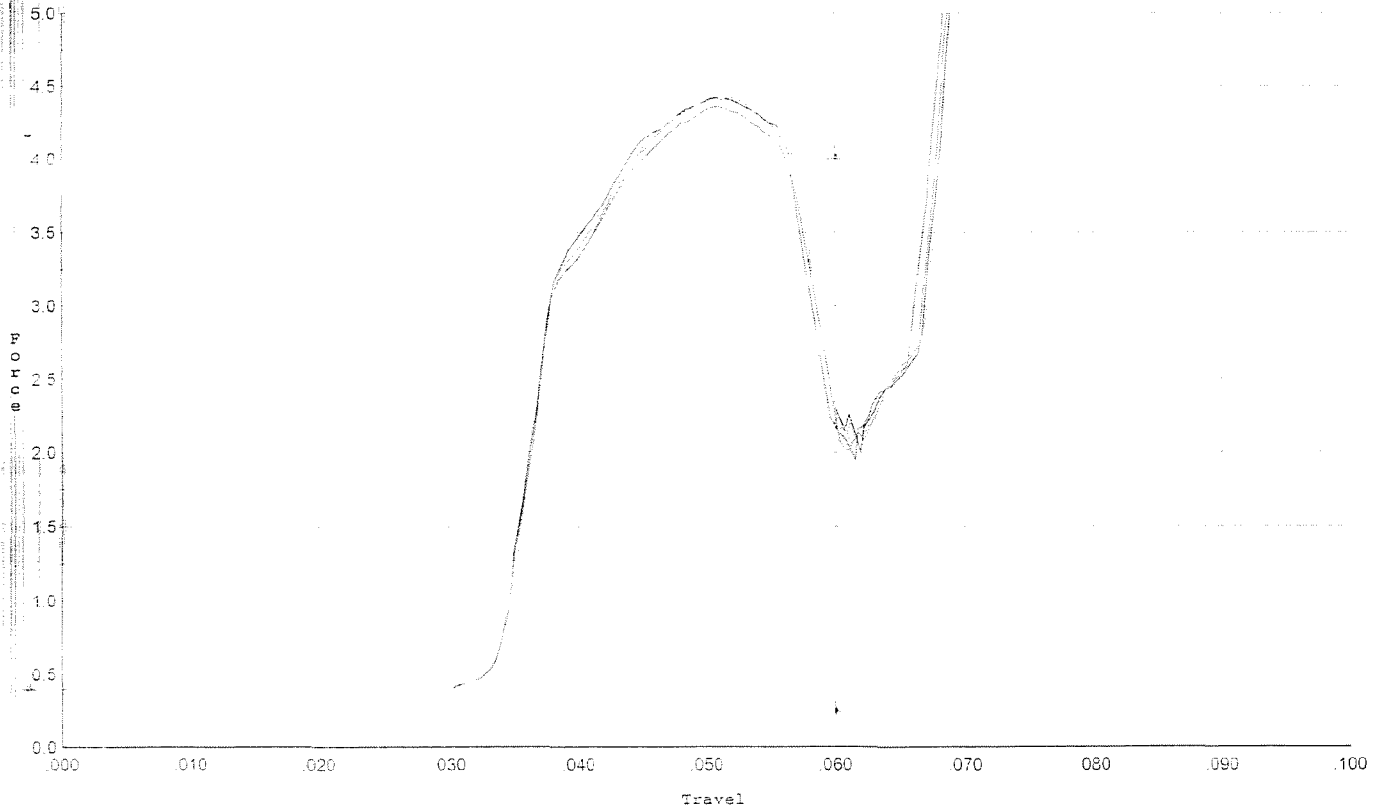
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.057	0.037	0.037	0.059		Set Trigger
2	2.535	0.058	0.037	0.036	0.060		Set Trigger
3	2.539	0.057	0.036	0.036	0.058		Set Trigger
4	2.623	0.057	0.037	0.037	0.060		Set Trigger
5	2.425	0.058	0.037	0.037	0.058		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.057	0.034	0.015	0.097		Set Trigger
2	4.420	0.057	0.034	0.015	0.101		Set Trigger
3	4.423	0.058	0.034	0.015	0.101		Set Trigger
4	4.530	0.057	0.034	0.015	0.101		Set Trigger
5	4.432	0.057	0.034	0.015	0.100		Set Trigger

A. 4.43