

G6794567

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



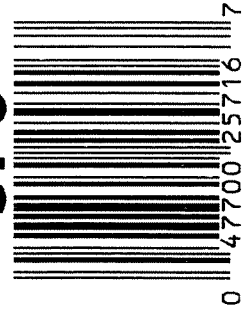
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794567

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794567

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPJ
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPJ
460	CHECK HEADSPACE		10-7-08	SPJ
470	DIS-ASSEMBLE ACTION		10-7-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-8-08	Ron
475	DRILL AND TAP SIGHT HOLES	2008	10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/11/08	
490	MAGNAFLUX BOLT		10/7/08	AR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/14/08	DS
542	APPLY COATINGS (BARREL ACTION)		10/15	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-12-08	Ron
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

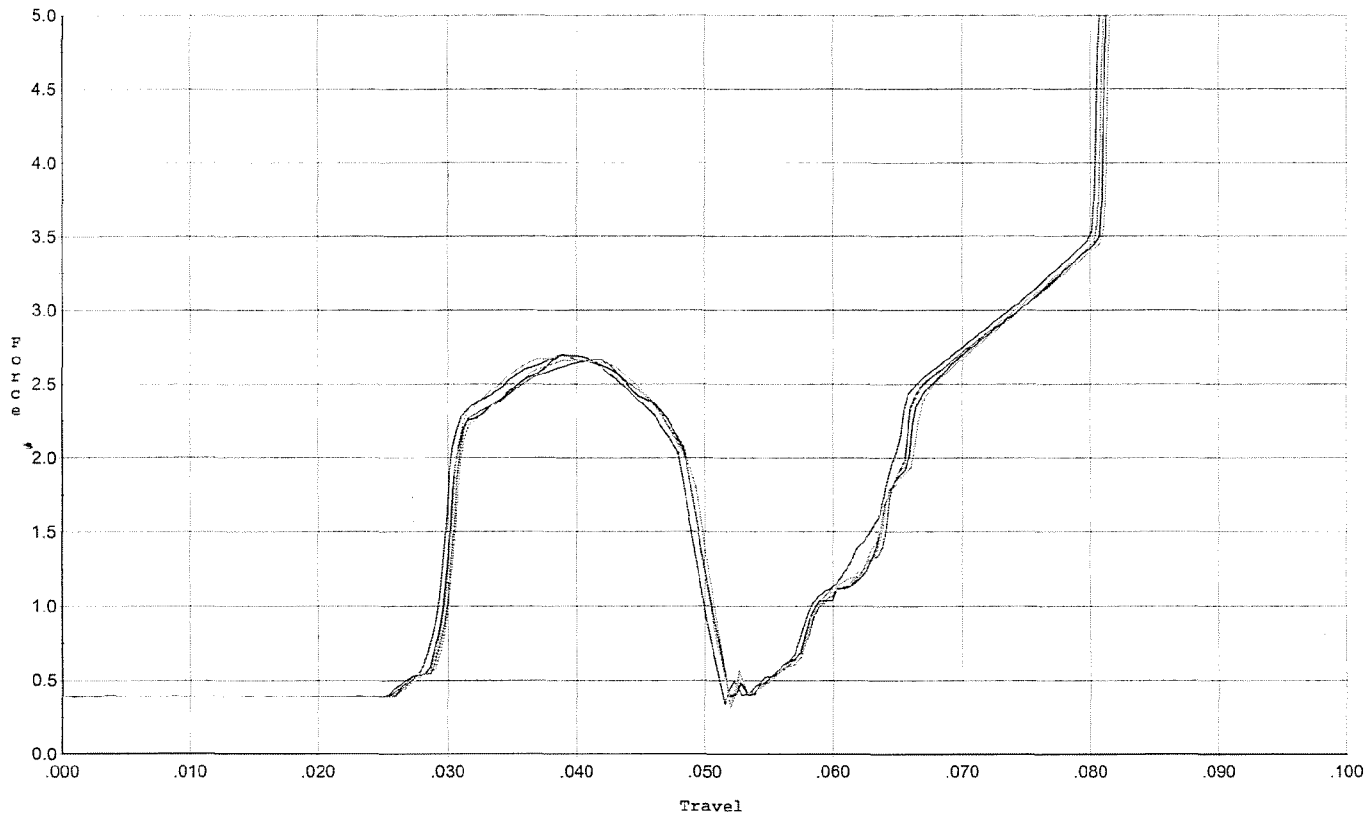
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>3.0</u> <u>3.5</u>	12-2-08	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.5</u>	12-2-08	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-2-08	LD
	J) ASSEMBLE STOCK		11-12-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-2-08	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-13-08	JS
670	FINAL INSPECTION A) HEADSPACE		12-2-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.17</u> <u>2.13</u> <u>2.13</u> <u>2.13</u>	11-20-08	TL
	C) FUNCTION		12-2-08	LD
690	PACK		12-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



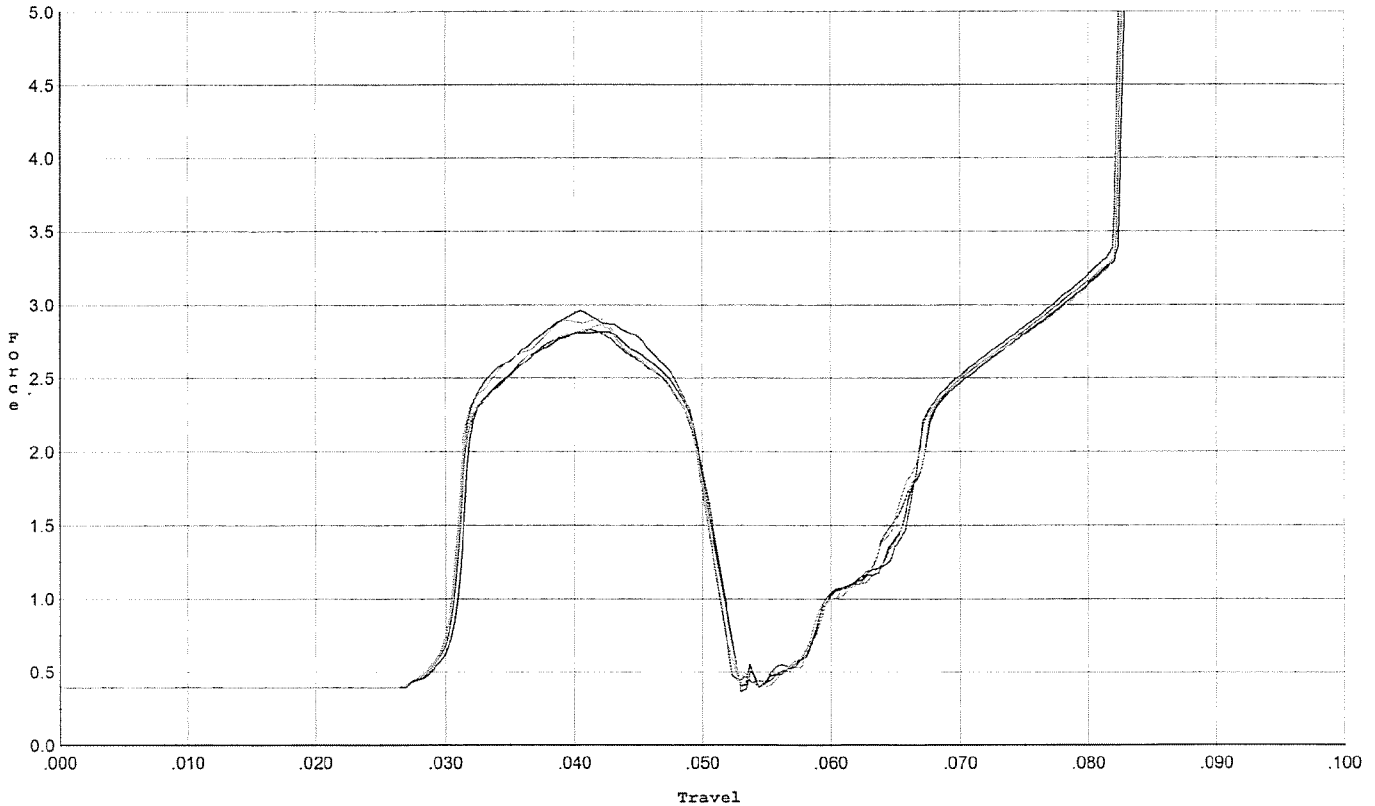
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.048	0.028	0.036	0.057		Set Trigger
2	2.699	0.048	0.029	0.036	0.058		Set Trigger
3	2.667	0.048	0.029	0.035	0.057		Set Trigger
4	2.688	0.048	0.029	0.035	0.058		Set Trigger
5	2.662	0.049	0.029	0.035	0.058		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



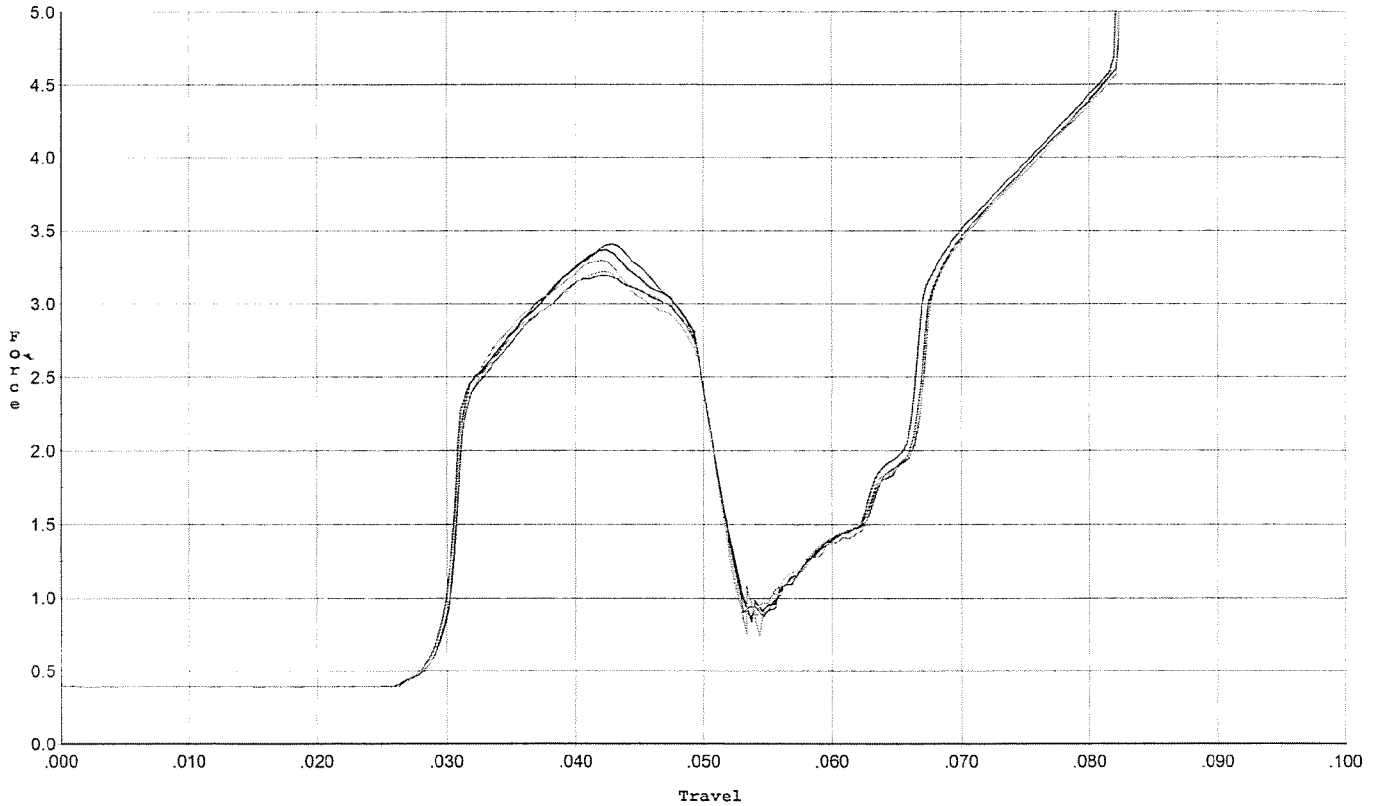
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.961	0.050	0.030	0.035	0.064		Set Trigger
2	2.815	0.051	0.030	0.036	0.062		Set Trigger
3	2.834	0.049	0.030	0.036	0.060		Set Trigger
4	2.864	0.049	0.030	0.036	0.060		Set Trigger
5	2.907	0.049	0.030	0.036	0.061		Set Trigger

A 287

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



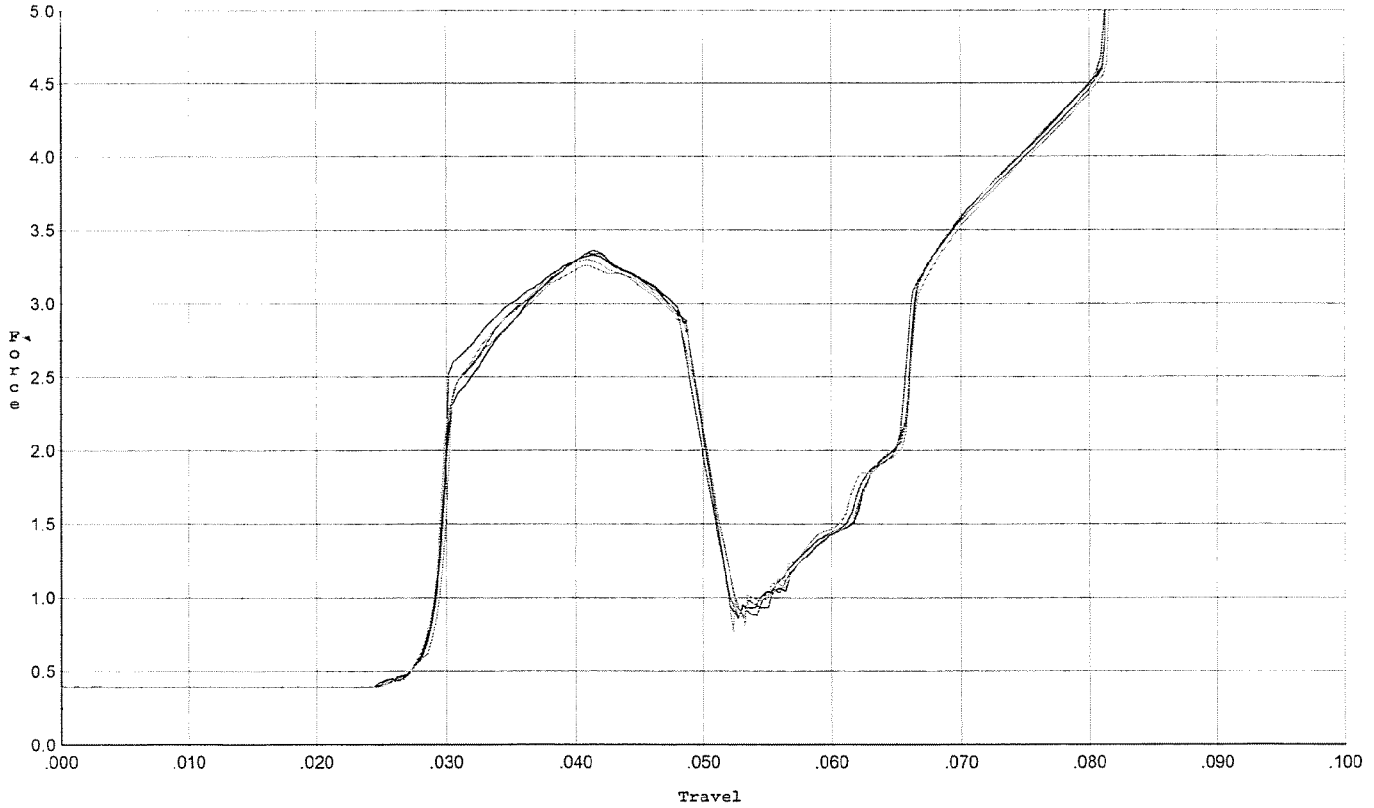
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.049	0.029	0.034	0.070		Set Trigger
2	3.369	0.049	0.029	0.034	0.069		Set Trigger
3	3.195	0.049	0.029	0.034	0.068		Set Trigger
4	3.221	0.049	0.029	0.034	0.068		Set Trigger
5	3.295	0.049	0.029	0.034	0.069		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



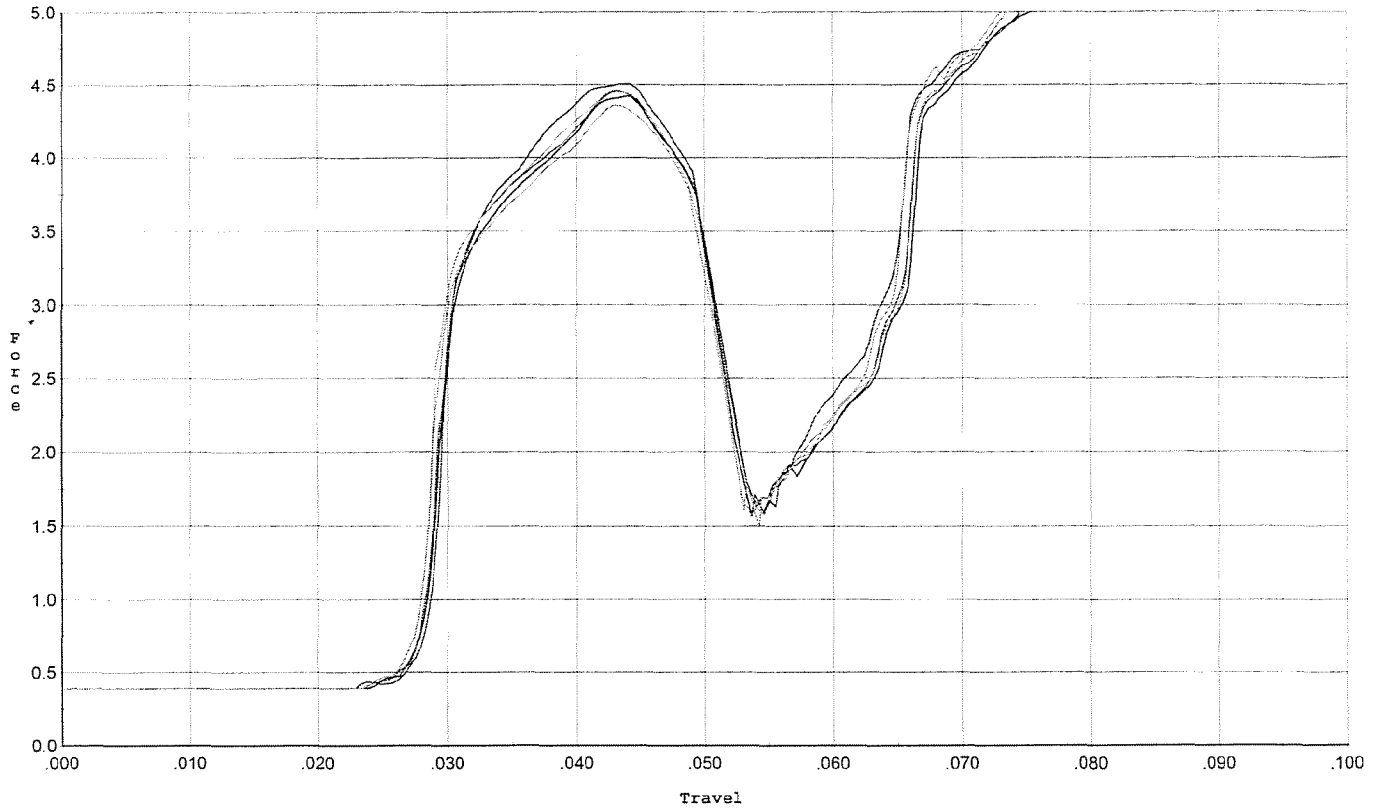
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.337	0.048	0.028	0.034	0.069		Set Trigger
2	3.327	0.049	0.028	0.034	0.070		Set Trigger
3	3.358	0.049	0.028	0.034	0.070		Set Trigger
4	3.295	0.049	0.029	0.034	0.070		Set Trigger
5	3.256	0.049	0.028	0.034	0.070		Set Trigger

173.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



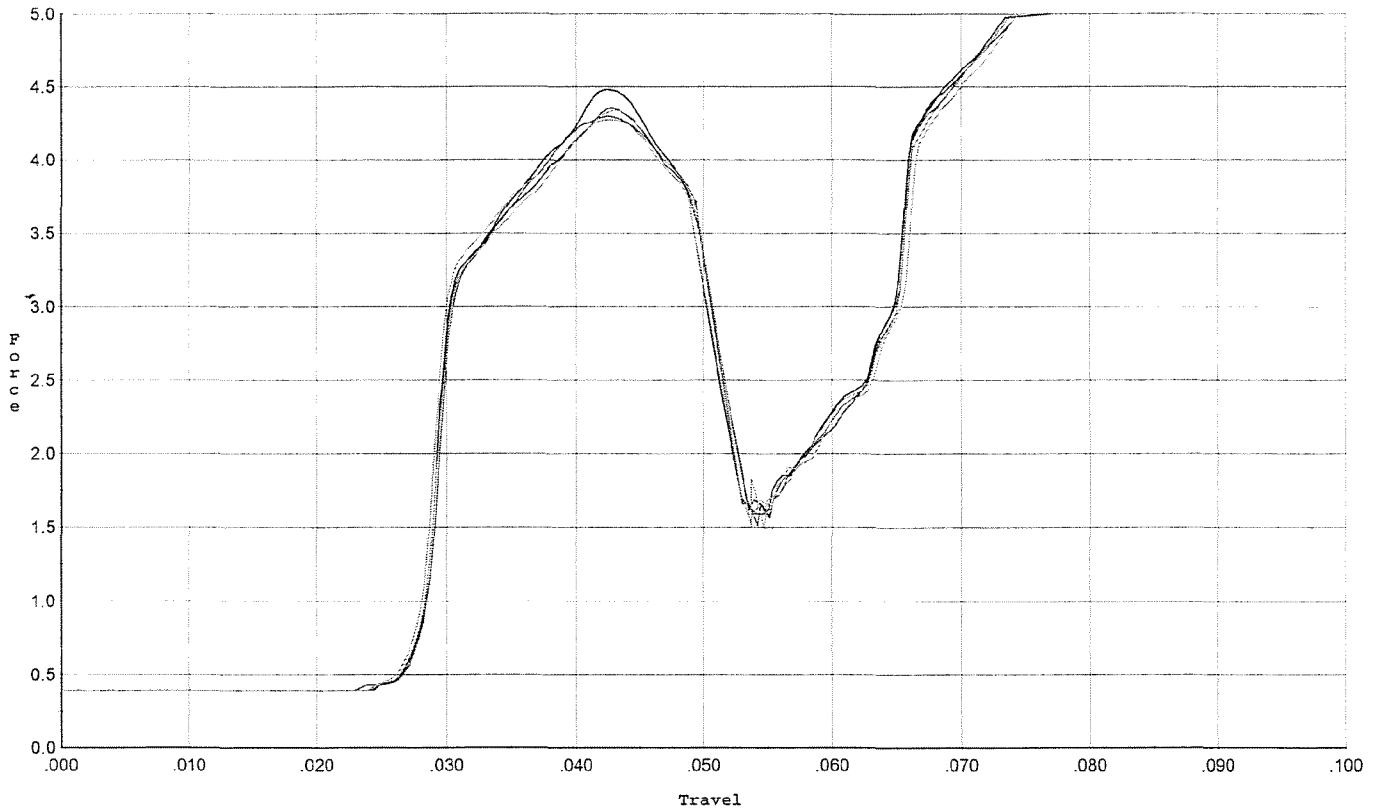
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.507	0.051	0.027	0.030	0.098		Set Trigger
2	4.421	0.049	0.027	0.031	0.092		Set Trigger
3	4.456	0.049	0.028	0.031	0.093		Set Trigger
4	4.463	0.050	0.027	0.031	0.095		Set Trigger
5	4.357	0.051	0.027	0.031	0.094		Set Trigger

A. 4.463

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



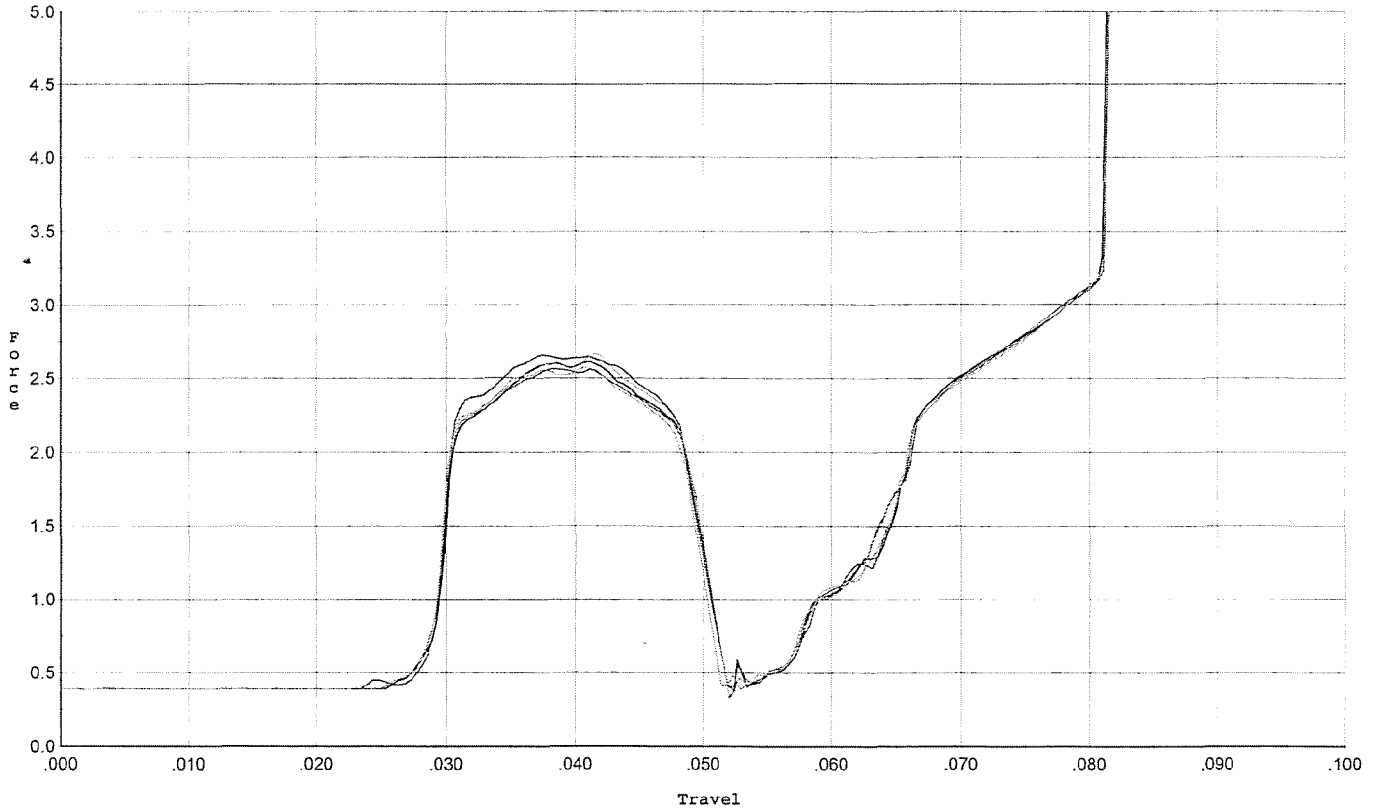
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.355	0.050	0.027	0.031	0.091		Set Trigger
2	4.478	0.049	0.027	0.031	0.090		Set Trigger
3	4.299	0.049	0.027	0.031	0.091		Set Trigger
4	4.340	0.049	0.027	0.031	0.091		Set Trigger
5	4.274	0.049	0.027	0.031	0.090		Set Trigger

A-4-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



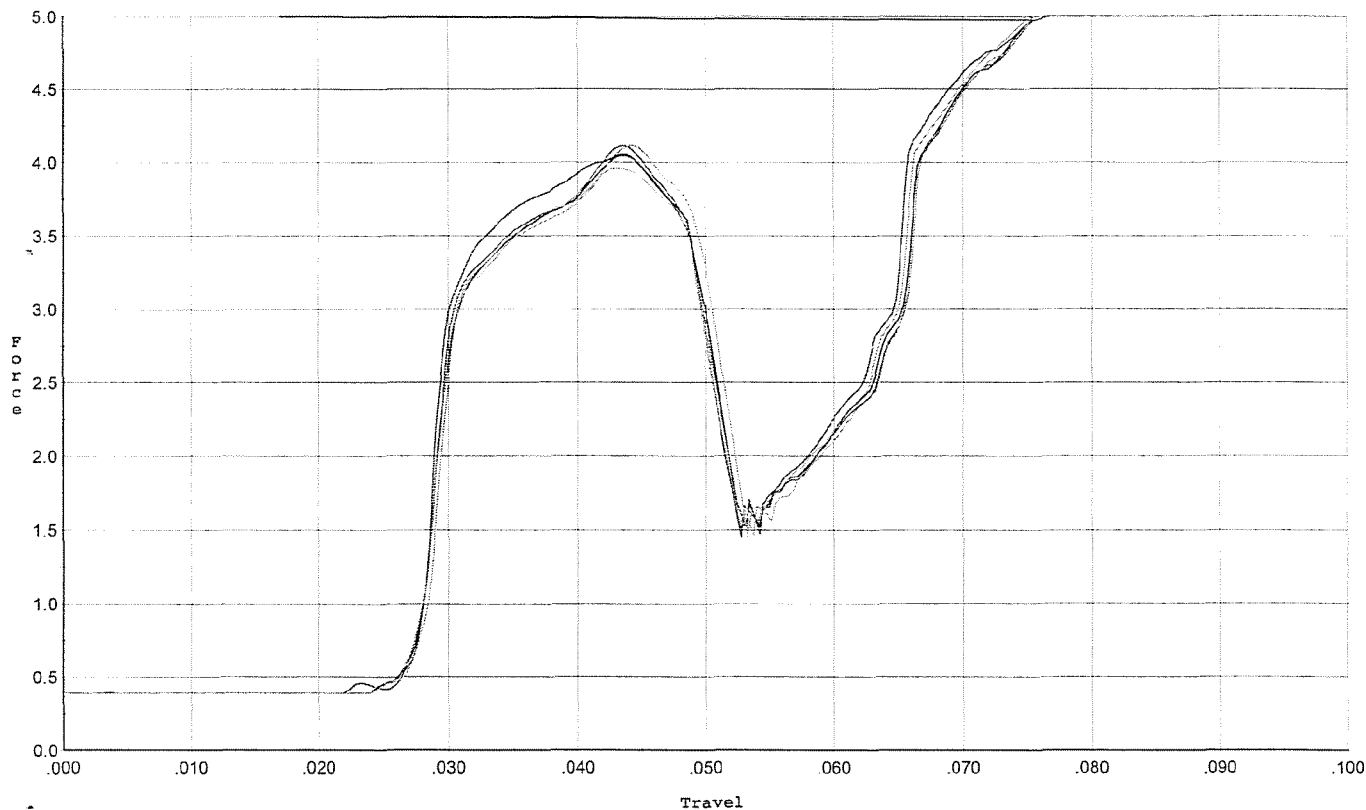
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.050	0.028	0.035	0.060		Set Trigger
2	2.615	0.049	0.029	0.035	0.059		Set Trigger
3	2.567	0.048	0.028	0.036	0.057		Set Trigger
4	2.669	0.050	0.028	0.035	0.060		Set Trigger
5	2.573	0.049	0.028	0.036	0.057		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.049	0.027	0.031	0.086		Set Trigger
2	4.046	0.050	0.027	0.032	0.087		Set Trigger
3	4.112	0.049	0.027	0.032	0.085		Set Trigger
4	3.957	0.049	0.027	0.032	0.084		Set Trigger
5	4.115	0.050	0.027	0.031	0.088		Set Trigger

A-4.05