

G 679 4568

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



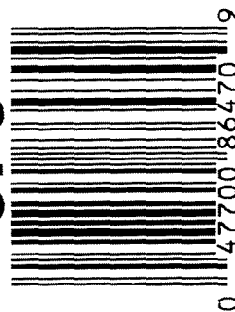
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794568

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	L.P.D.
430	ASSEMBLE TO STOCK		10-14-08	JP
440	PROOF		10-14-08	L.P.D.
460	CHECK HEADSPACE		10-14-08	L.P.D.
470	DIS-ASSEMBLE ACTION		10-14-08	L.P.D.
472	SERIALIZE BOLT HANDLE		10-15-08	RT
475	DRILL AND TAP SIGHT HOLES		10-15-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

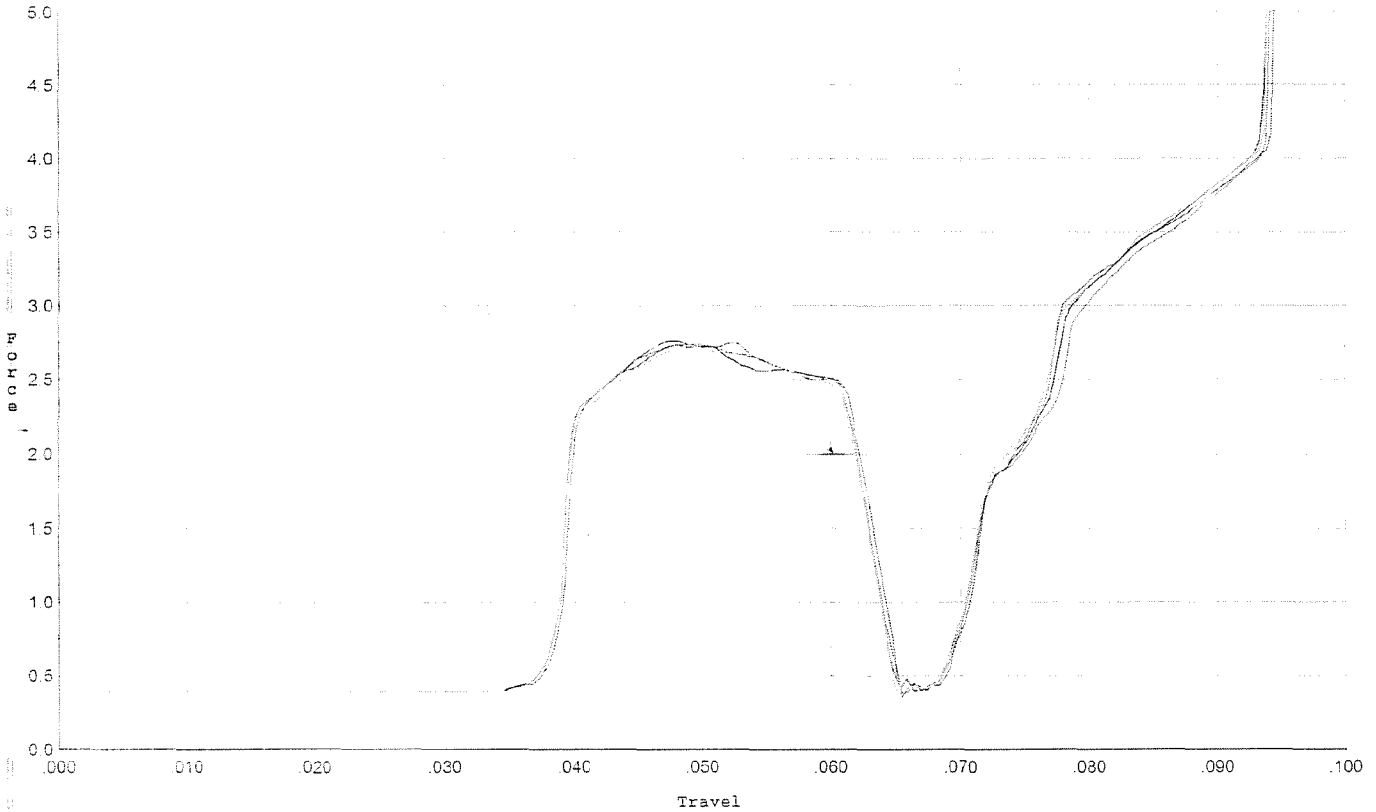
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	1-19-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-19-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.035</u> <u>.025</u>	1-19-09	RN
	J) ASSEMBLE STOCK		1-14-09	LRD
	K) ASSEMBLE SWIVEL STUDS		1-19-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TC
670	FINAL INSPECTION A) HEADSPACE		1-19-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.43</u> <u>2.43</u> <u>2.41</u> <u>2.41</u>	1-16-09	TC
	C) FUNCTION		1-19-09	RN
690	PACK		1-21-09	RN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



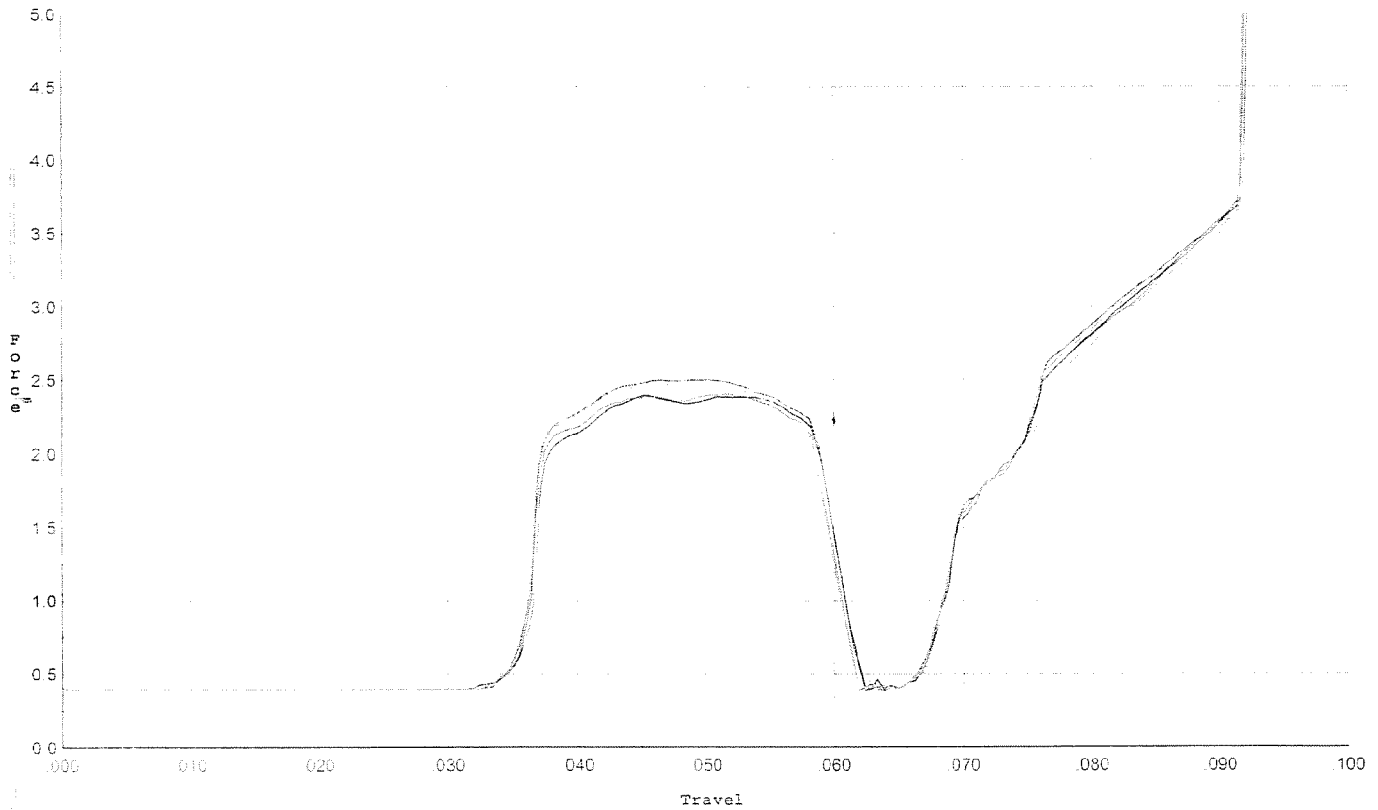
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.747	0.063	0.038	0.038	0.075		Set Trigger
2	2.763	0.062	0.038	0.038	0.074		Set Trigger
3	2.741	0.062	0.038	0.038	0.074		Set Trigger
4	2.727	0.062	0.038	0.038	0.073		Set Trigger
5	2.798	0.062	0.038	0.038	0.075		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



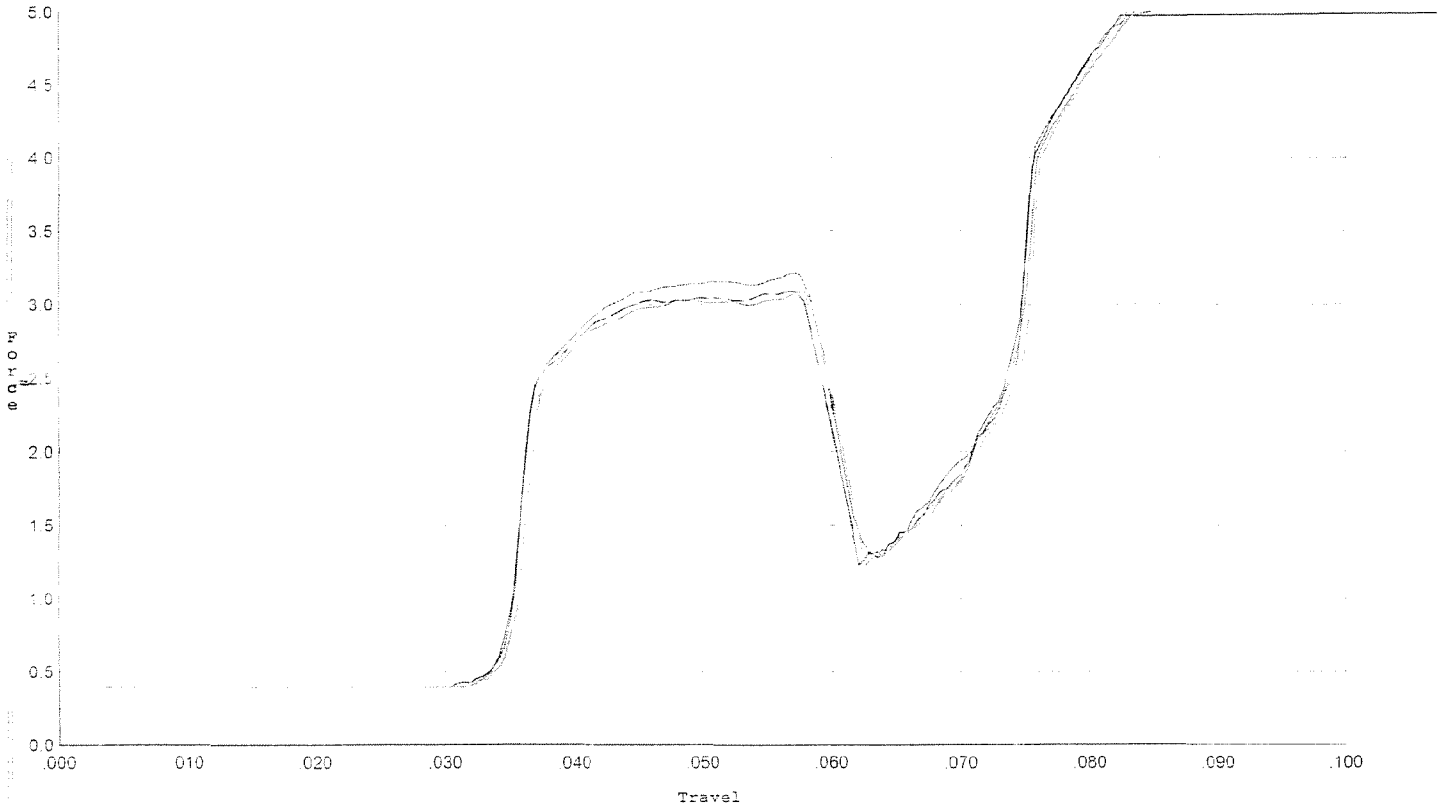
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.059	0.035	0.037	0.068		Set Trigger
2	2.393	0.059	0.036	0.037	0.066		Set Trigger
3	2.404	0.060	0.036	0.037	0.067		Set Trigger
4	2.480	0.060	0.036	0.037	0.068		Set Trigger
5	2.525	0.058	0.035	0.037	0.067		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



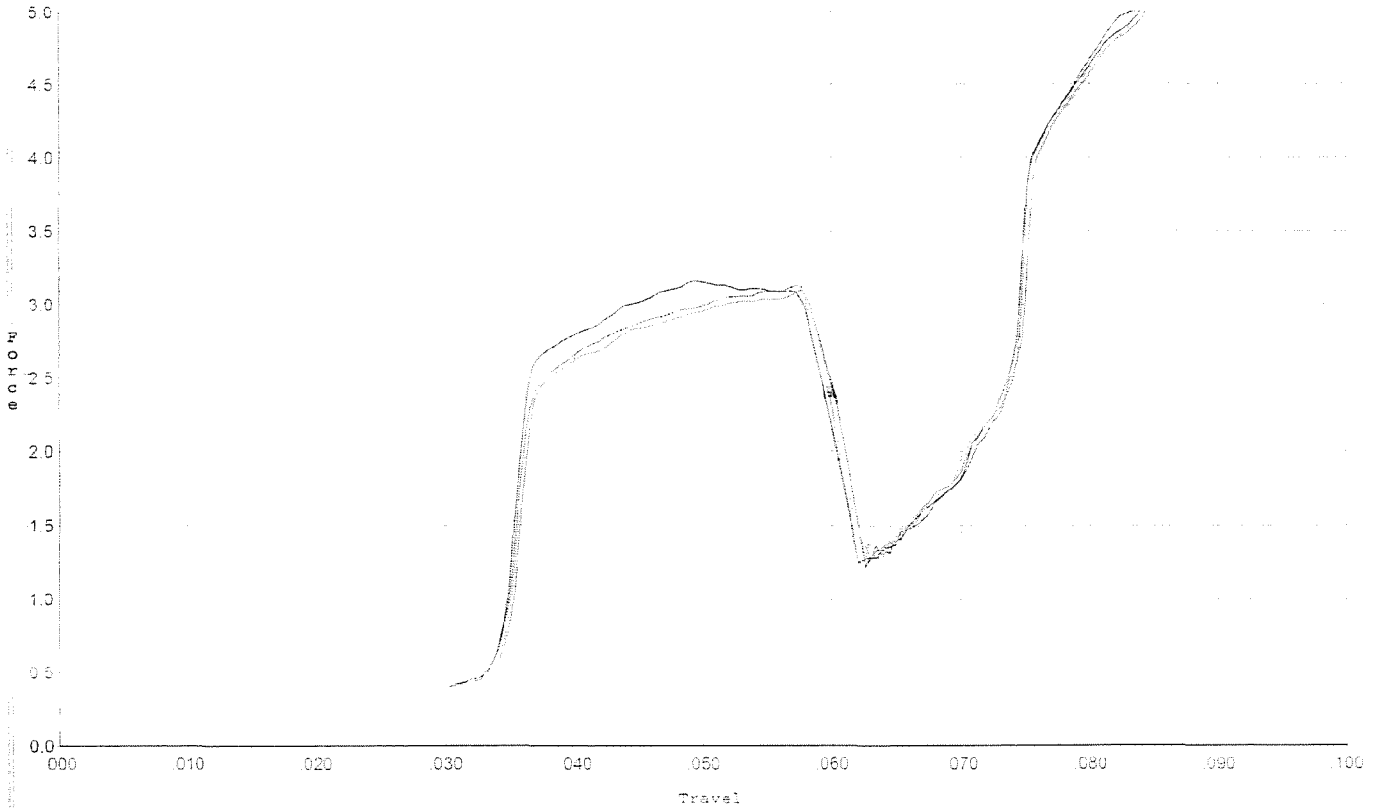
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.060	0.034	0.036	0.086		Set Trigger
2	3.089	0.061	0.034	0.035	0.085		Set Trigger
3	3.091	0.061	0.035	0.036	0.085		Set Trigger
4	3.091	0.059	0.035	0.036	0.083		Set Trigger
5	3.093	0.061	0.035	0.036	0.086		Set Trigger

A.3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



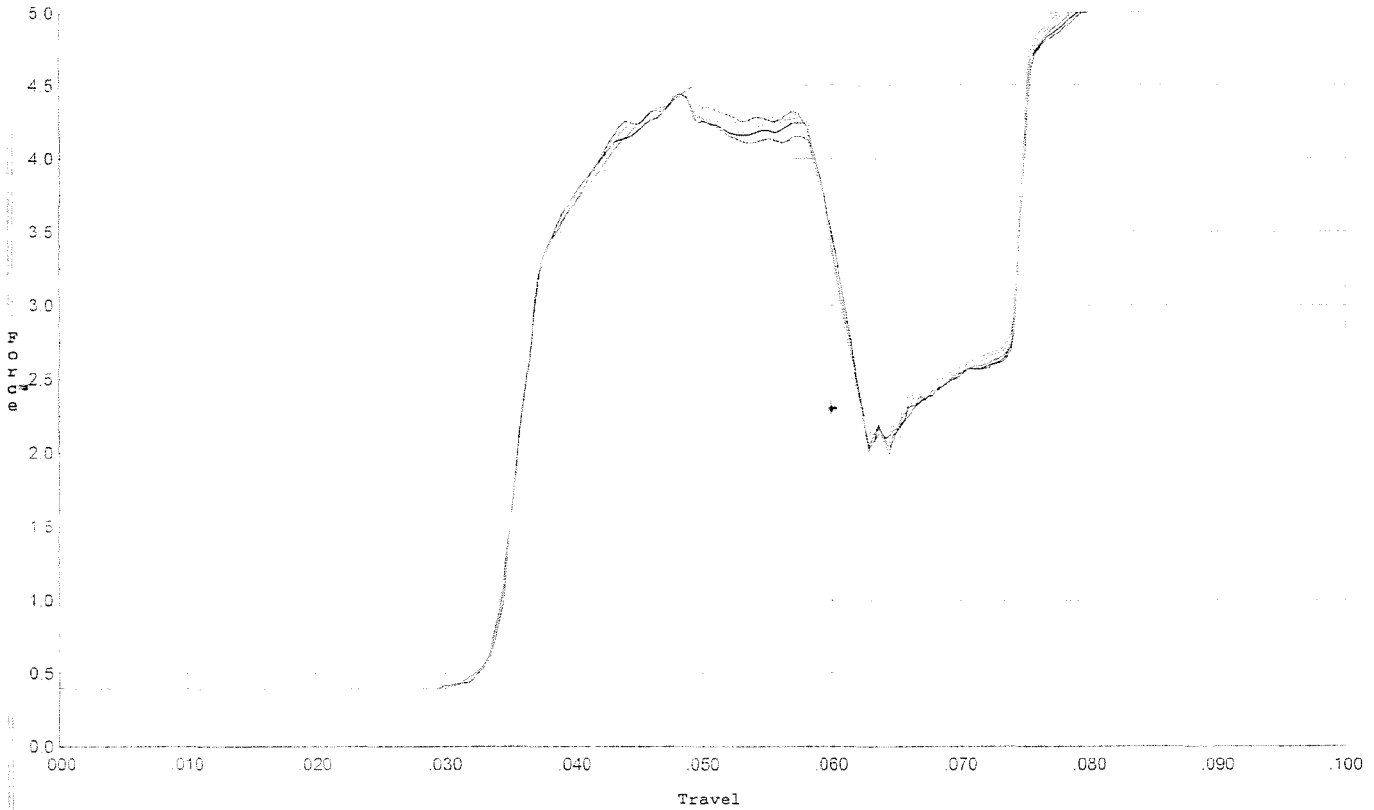
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.060	0.034	0.035	0.085		Set Trigger
2	3.157	0.061	0.034	0.035	0.087		Set Trigger
3	3.096	0.061	0.034	0.035	0.084		Set Trigger
4	3.143	0.060	0.034	0.035	0.084		Set Trigger
5	3.155	0.060	0.034	0.035	0.084		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



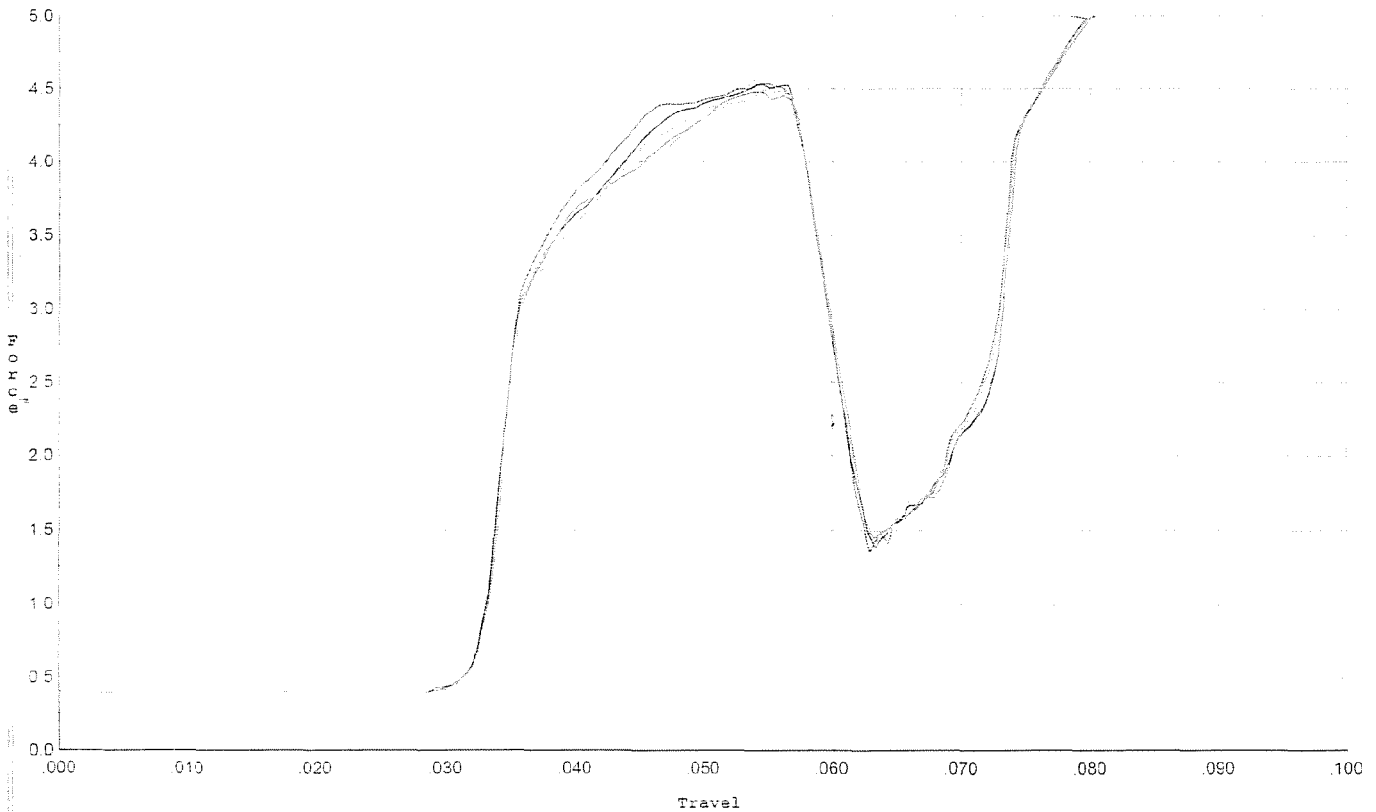
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.486	0.060	0.034	0.028	0.115		Set Trigger
2	4.442	0.061	0.033	0.028	0.115		Set Trigger
3	4.424	0.061	0.034	0.029	0.115		Set Trigger
4	4.374	0.060	0.034	0.028	0.113		Set Trigger
5	4.427	0.059	0.034	0.029	0.112		Set Trigger

7.4.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



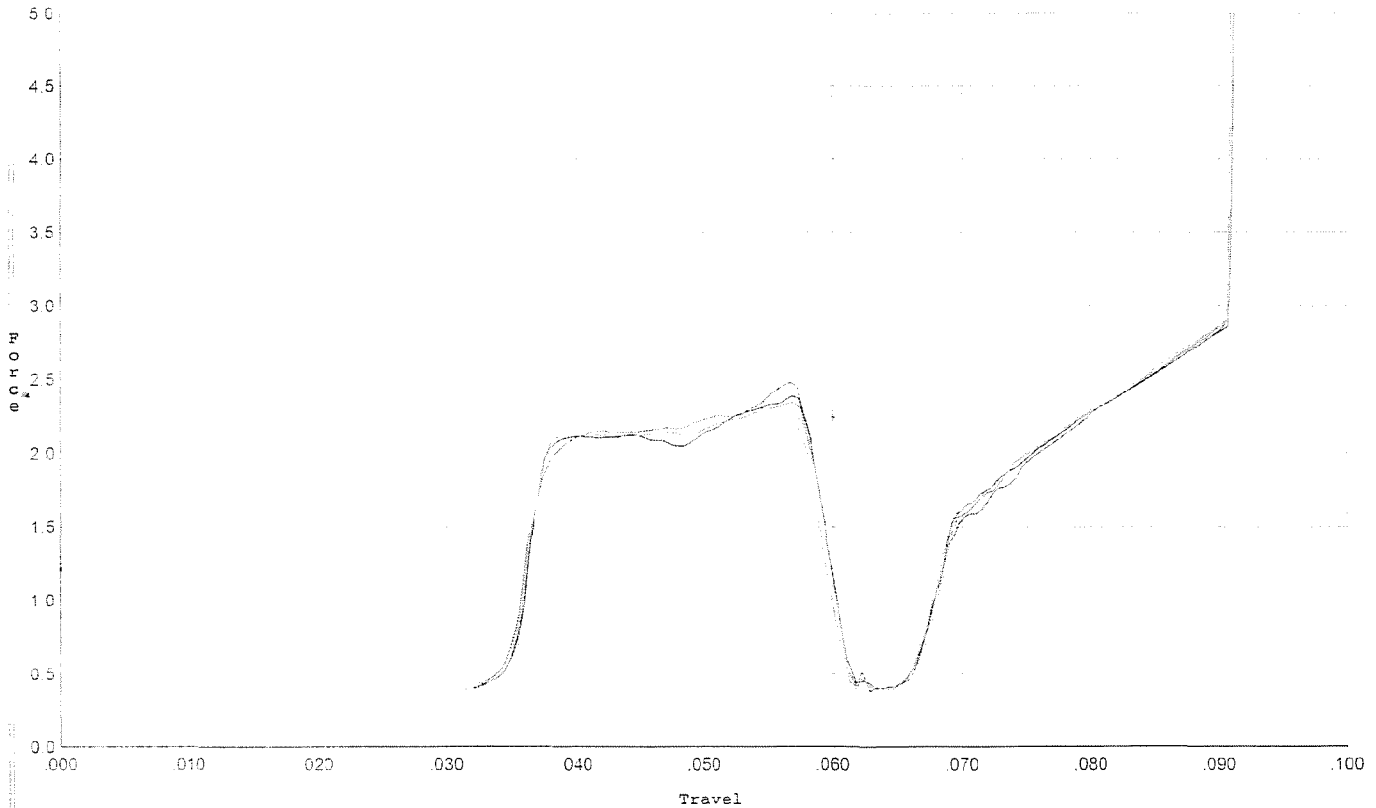
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.536	0.058	0.032	0.033	0.112		Set Trigger
2	4.532	0.057	0.032	0.033	0.110		Set Trigger
3	4.480	0.058	0.032	0.033	0.109		Set Trigger
4	4.492	0.057	0.032	0.033	0.108		Set Trigger
5	4.588	0.057	0.033	0.033	0.109		Set Trigger

A 4.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



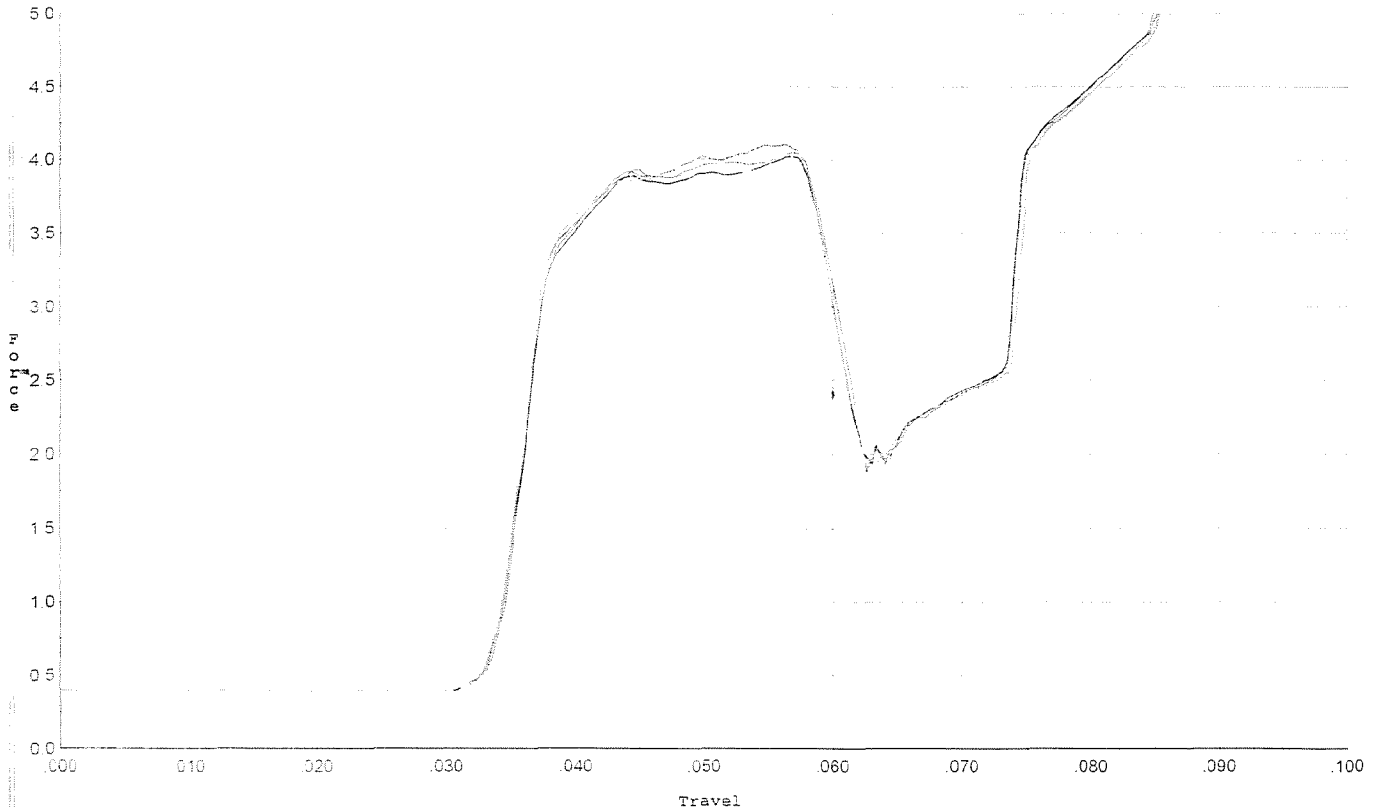
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.058	0.035	0.037	0.064		Set Trigger
2	2.389	0.058	0.035	0.037	0.063		Set Trigger
3	2.346	0.059	0.035	0.037	0.063		Set Trigger
4	2.301	0.058	0.035	0.037	0.063		Set Trigger
5	2.320	0.059	0.035	0.037	0.065		Set Trigger

A-2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.059	0.033	0.031	0.106		Set Trigger
2	4.020	0.059	0.033	0.031	0.104		Set Trigger
3	4.047	0.060	0.034	0.031	0.107		Set Trigger
4	4.035	0.059	0.033	0.031	0.105		Set Trigger
5	4.077	0.061	0.033	0.030	0.109		Set Trigger

A. 4.05