

66794569

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



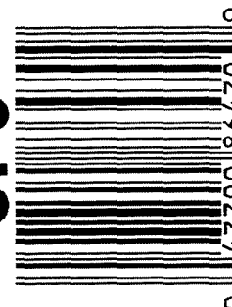
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794569

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794569

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPJ
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPJ
460	CHECK HEADSPACE		9-30-08	SPJ
470	DIS-ASSEMBLE ACTION		9-30-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-1-08	Rgw
475	DRILL AND TAP SIGHT HOLES	JUL 2008	10/1/08	Fm
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	10/2/08	(H)
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	LR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

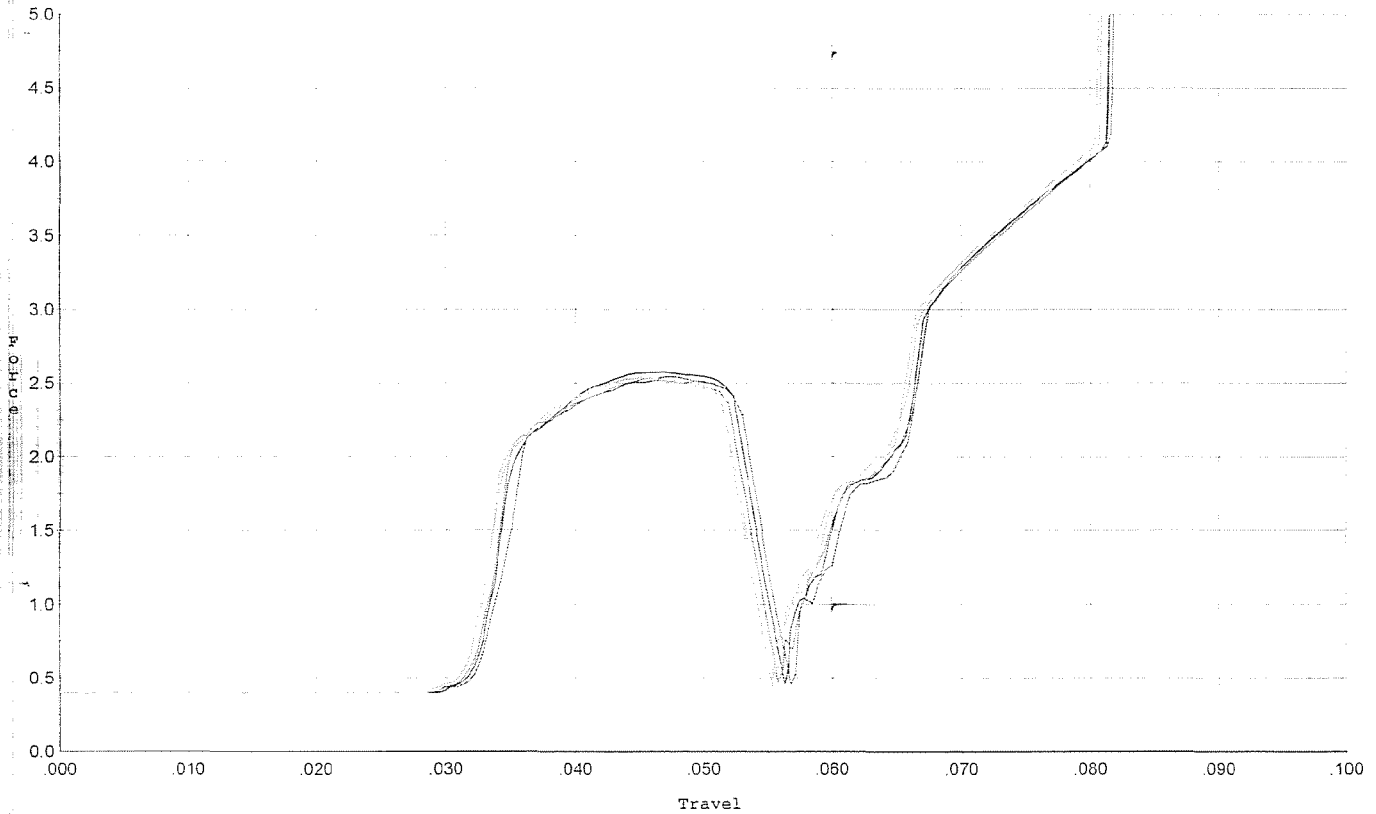
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	1-21	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-21	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.34</u> <u>0.35</u> <u>0.34</u>	1-21	WV
	J) ASSEMBLE STOCK		1-16-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-23-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-21	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.65</u> <u>2.64</u> <u>2.64</u> <u>2.64</u>	1-21	WV
	C) FUNCTION		1-21	WV
690	PACK		1-23-09	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



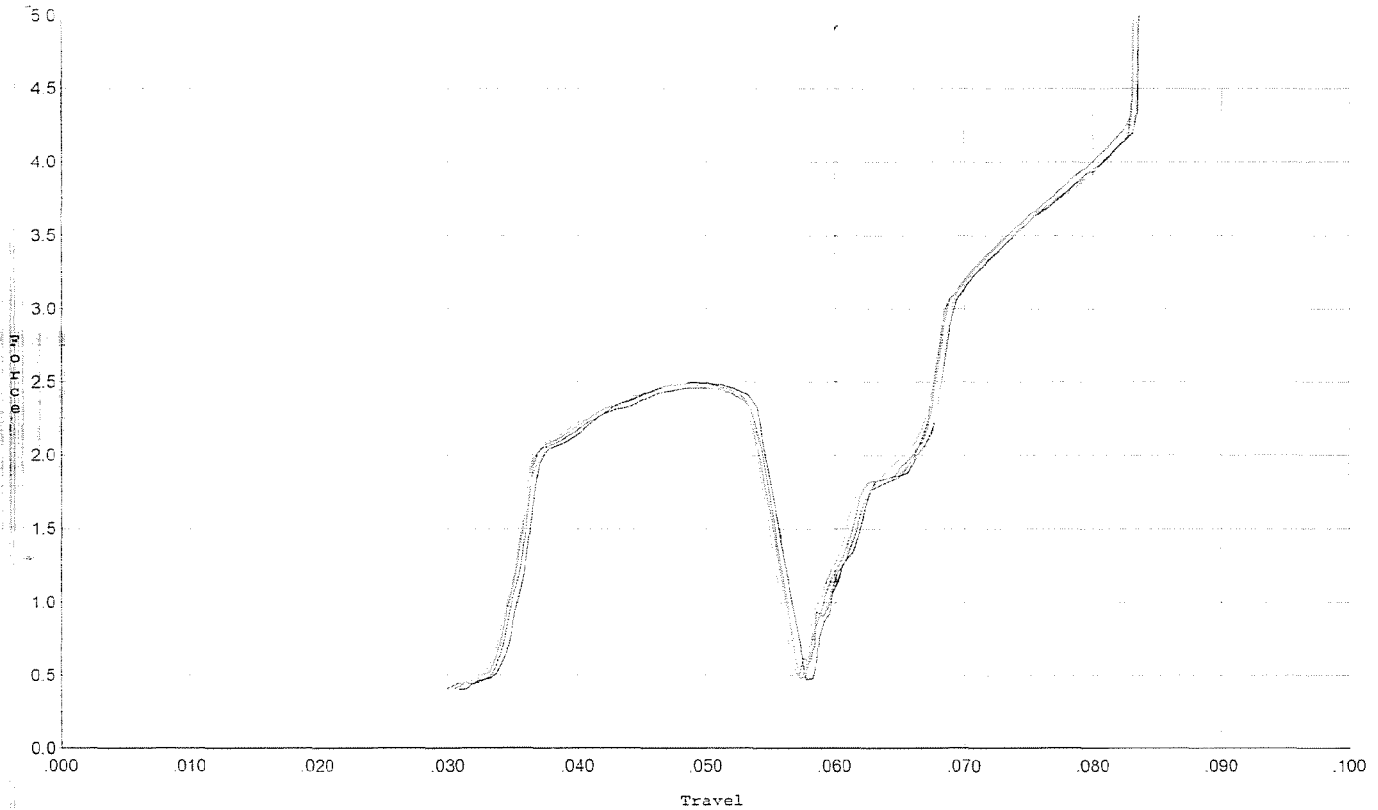
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.053	0.033	0.034	0.059		Set Trigger
2	2.573	0.052	0.032	0.033	0.059		Set Trigger
3	2.517	0.054	0.032	0.033	0.060		Set Trigger
4	2.530	0.053	0.032	0.033	0.060		Set Trigger
5	2.539	0.051	0.032	0.033	0.058		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



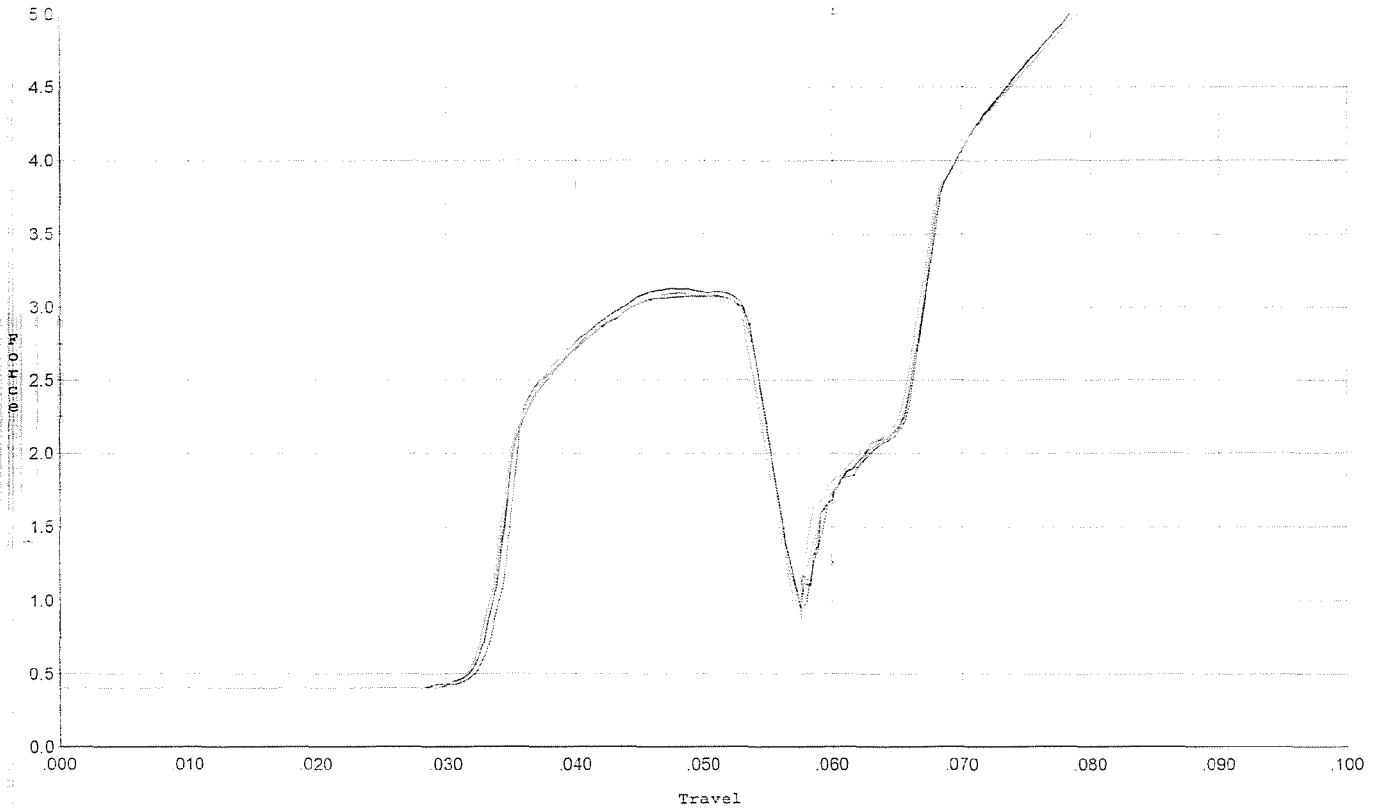
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.054	0.034	0.034	0.059		Set Trigger
2	2.493	0.056	0.034	0.034	0.060		Set Trigger
3	2.484	0.055	0.034	0.034	0.060		Set Trigger
4	2.485	0.055	0.034	0.034	0.060		Set Trigger
5	2.485	0.054	0.033	0.034	0.058		Set Trigger

AUG 248

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



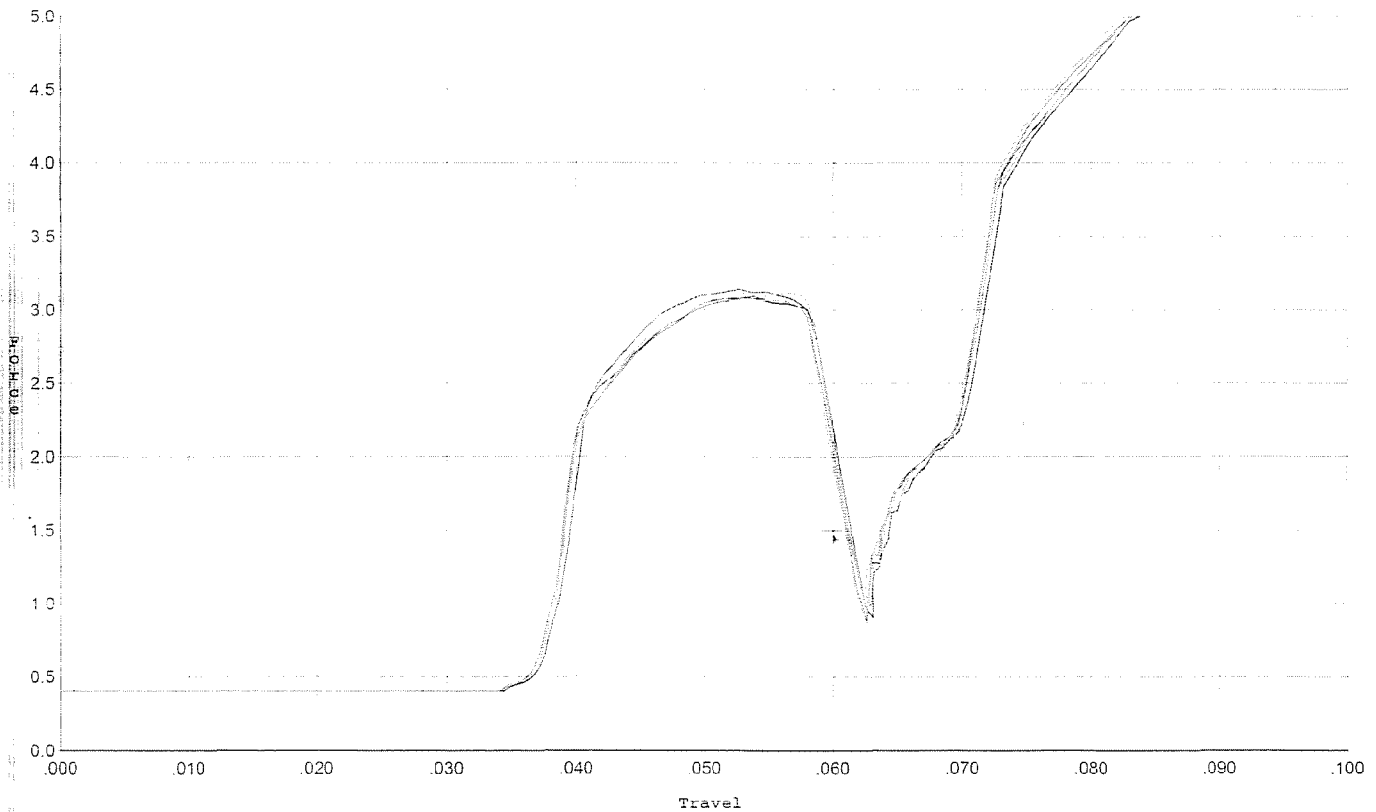
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.054	0.033	0.033	0.070		Set Trigger
2	3.128	0.054	0.032	0.033	0.071		Set Trigger
3	3.097	0.054	0.032	0.033	0.071		Set Trigger
4	3.091	0.055	0.032	0.033	0.072		Set Trigger
5	3.061	0.053	0.032	0.033	0.069		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



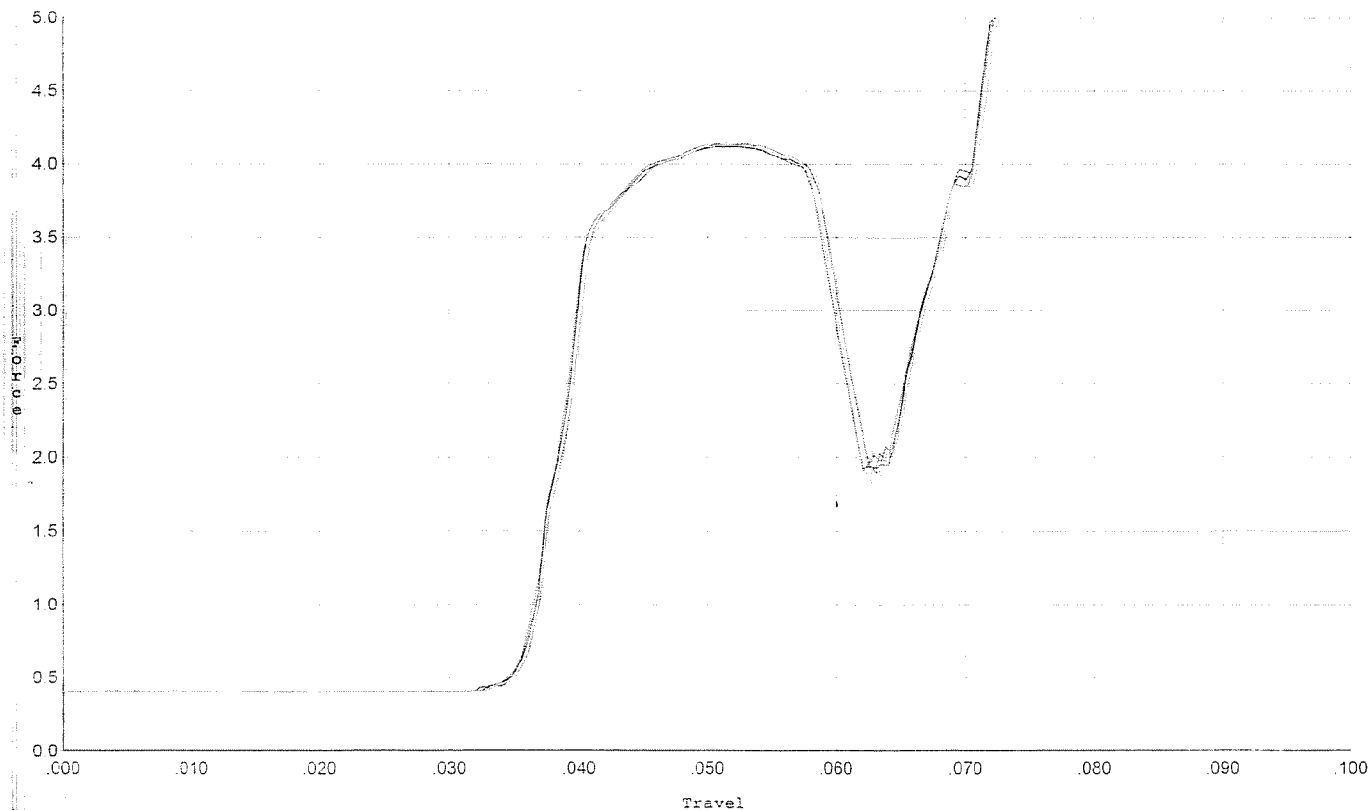
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.059	0.037	0.033	0.075		Set Trigger
2	3.083	0.059	0.038	0.033	0.073		Set Trigger
3	3.094	0.059	0.037	0.033	0.074		Set Trigger
4	3.119	0.059	0.037	0.033	0.074		Set Trigger
5	3.085	0.058	0.037	0.033	0.072		Set Trigger

Aug 310

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



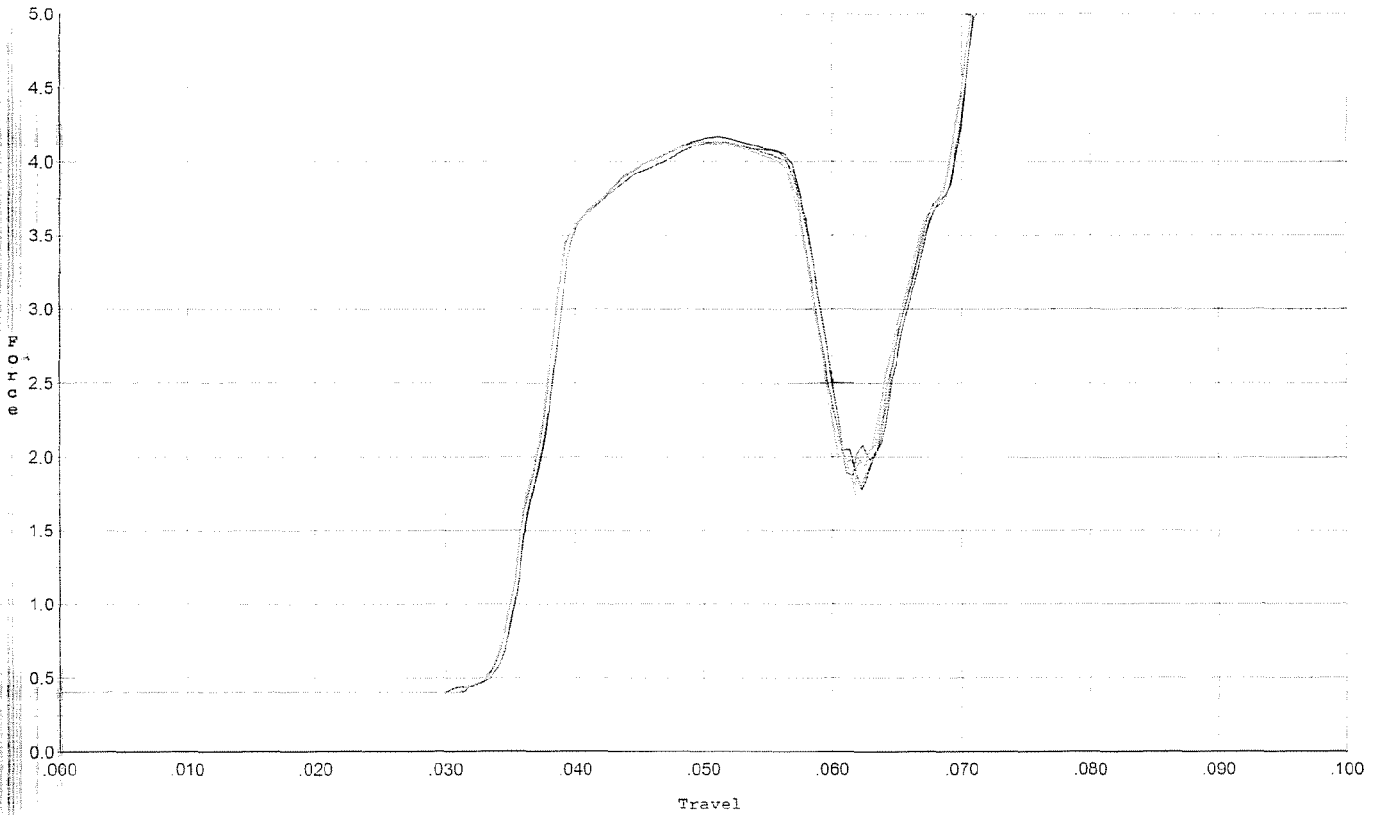
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.059	0.036	0.023	0.098		Set Trigger
2	4.122	0.058	0.035	0.024	0.097		Set Trigger
3	4.139	0.058	0.035	0.024	0.097		Set Trigger
4	4.148	0.060	0.036	0.023	0.101		Set Trigger
5	4.131	0.059	0.036	0.023	0.099		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



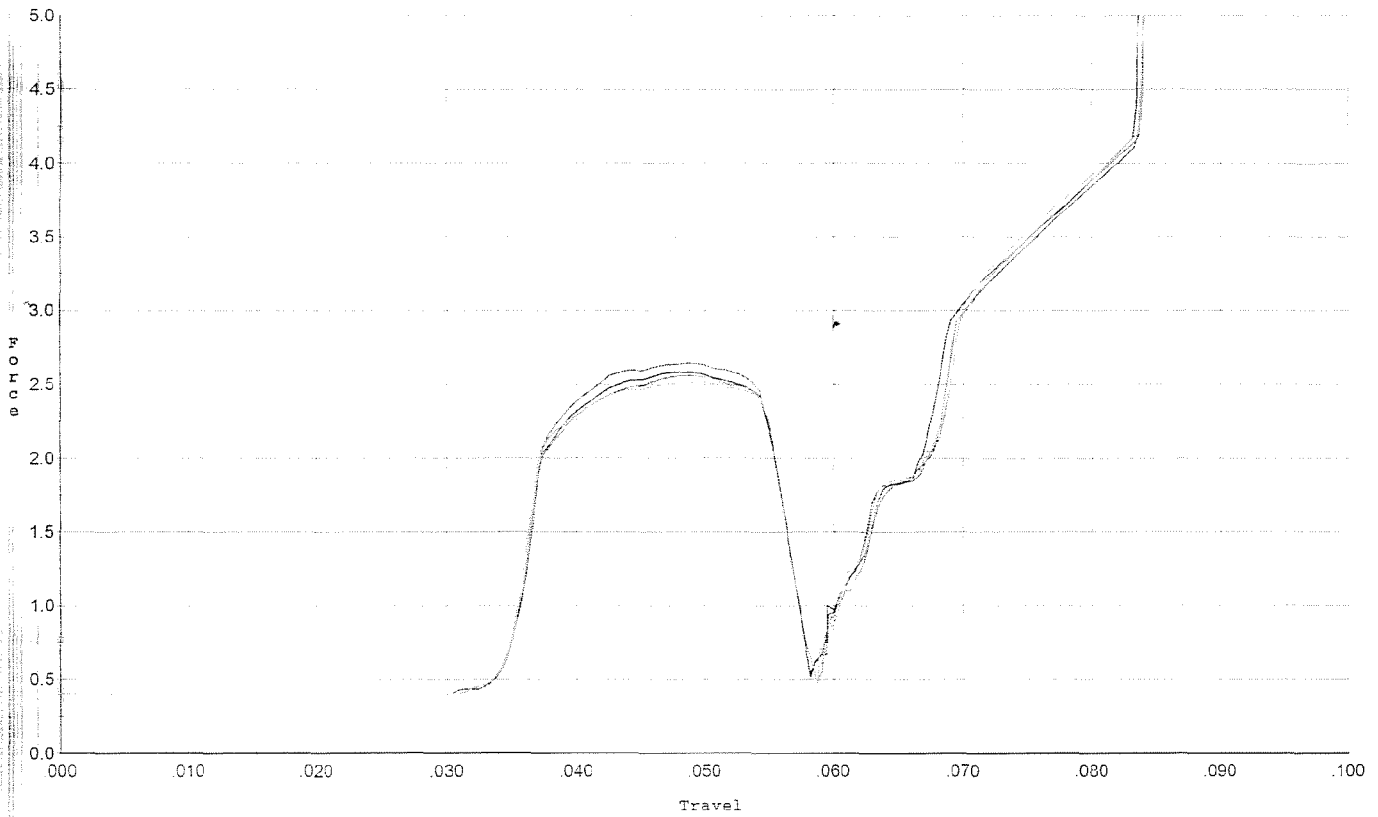
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.057	0.034	0.024	0.097		Set Trigger
2	4.166	0.058	0.034	0.024	0.099		Set Trigger
3	4.131	0.058	0.034	0.024	0.099		Set Trigger
4	4.125	0.057	0.034	0.024	0.097		Set Trigger
5	4.117	0.058	0.034	0.024	0.098		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



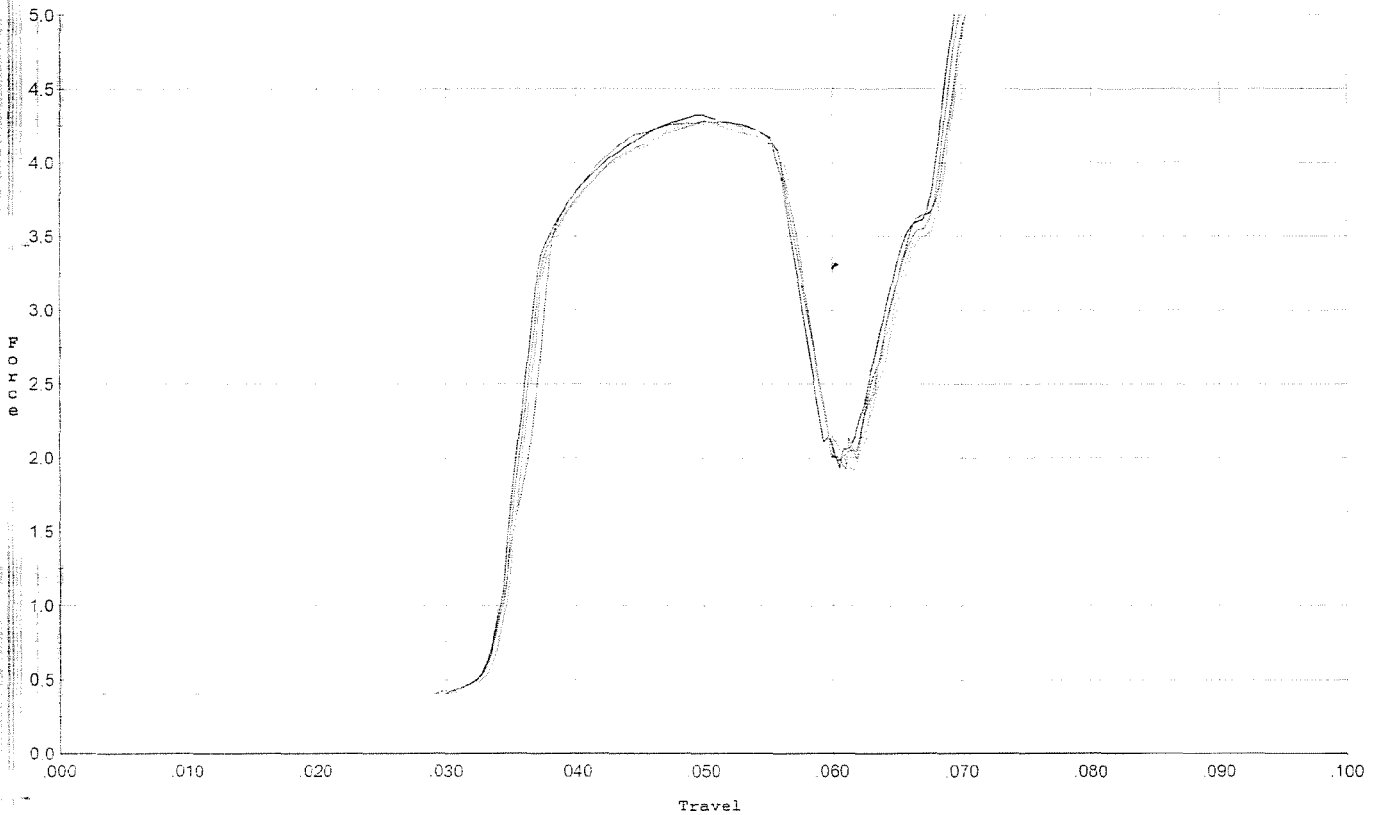
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.055	0.035	0.034	0.063		Set Trigger
2	2.582	0.055	0.035	0.034	0.062		Set Trigger
3	2.559	0.055	0.035	0.034	0.061		Set Trigger
4	2.518	0.055	0.034	0.034	0.061		Set Trigger
5	2.555	0.055	0.035	0.034	0.061		Set Trigger

Avg 2.57

Trigger Profile [lbs,inçh]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.283	0.058	0.033	0.024	0.102		Set Trigger
2	4.318	0.056	0.033	0.023	0.100		Set Trigger
3	4.279	0.057	0.033	0.024	0.101		Set Trigger
4	4.266	0.057	0.034	0.024	0.100		Set Trigger
5	4.292	0.056	0.034	0.025	0.100		Set Trigger

Aug 4.2 P