

66794577

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



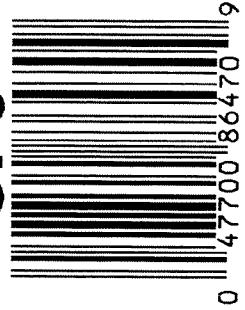
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794577

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794577

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPJ
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPJ
460	CHECK HEADSPACE		9-30-08	SPJ
470	DIS-ASSEMBLE ACTION		9-30-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-1-08	BSN
475	DRILL AND TAP SIGHT HOLES	2008	10/1/08	F-M
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	10/2/08	(P)
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

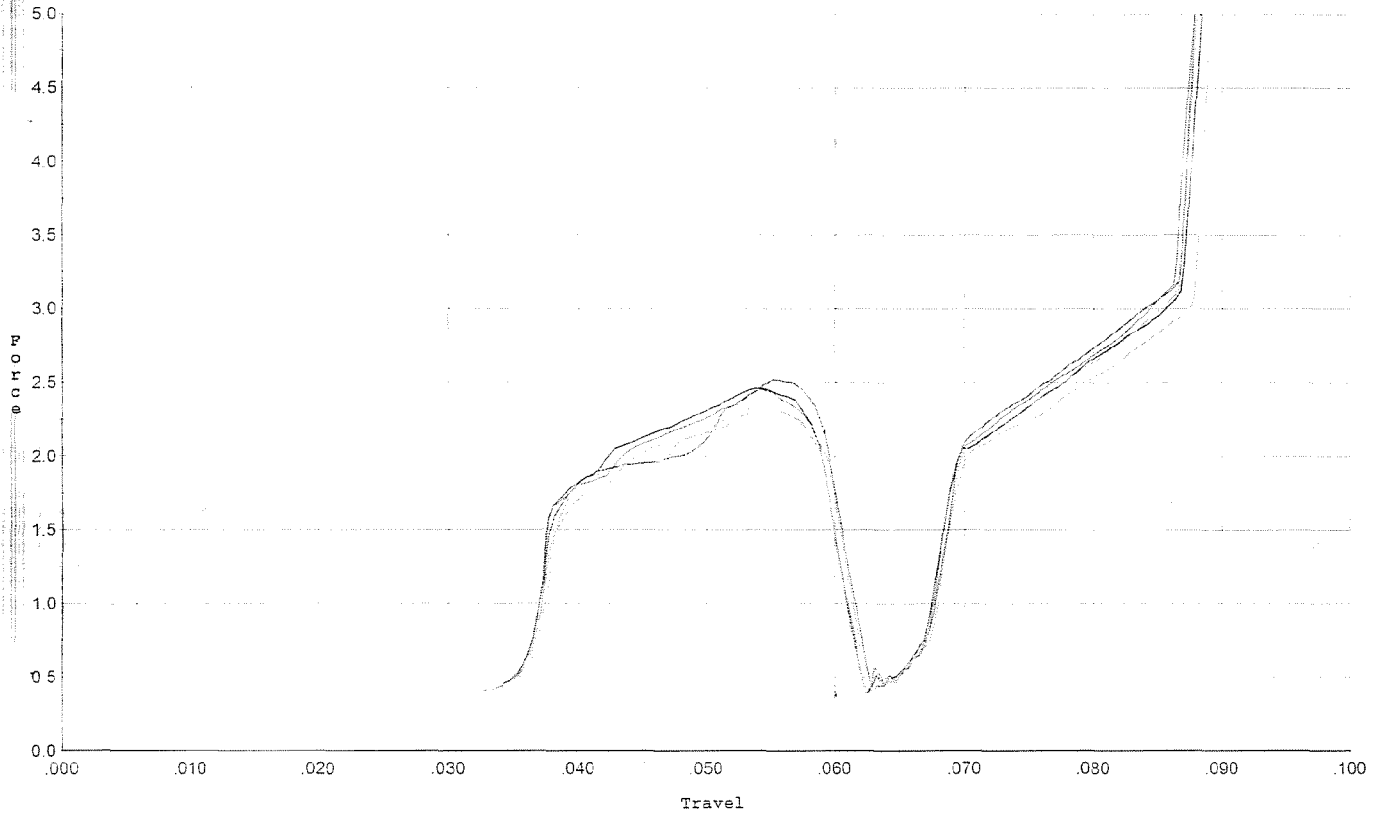
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-29-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.024</u>	1-29-09	LD
	J) ASSEMBLE STOCK		1-16-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-29-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>243</u> <u>248</u> <u>241</u> <u>238</u> <u>241</u>	1-29-09	LD
	C) FUNCTION		1-29-09	LD
690	PACK		1/30/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb ini +/- .50 lb



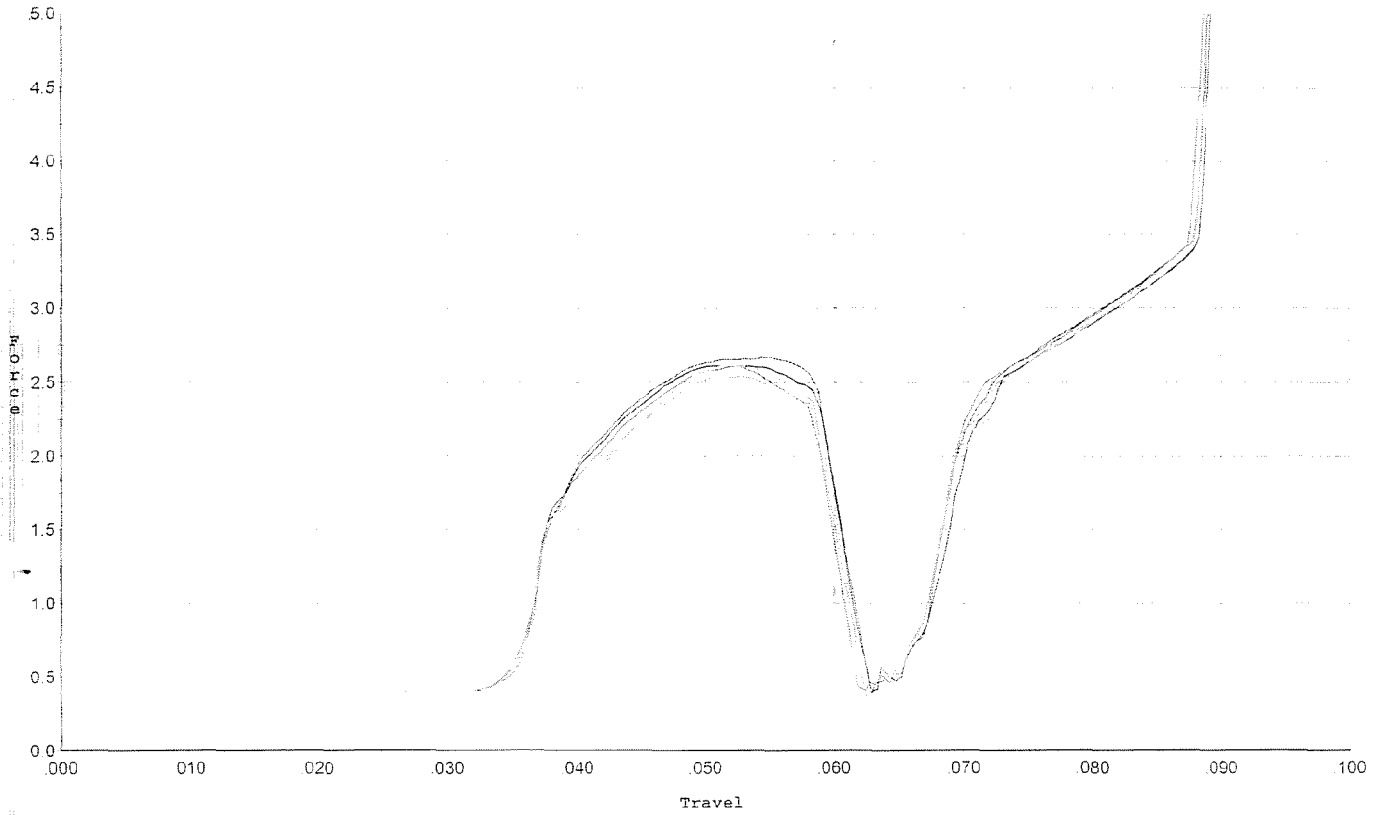
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.059	0.036	0.035	0.062		Set Trigger
2	2.461	0.059	0.036	0.036	0.063		Set Trigger
3	2.451	0.059	0.036	0.035	0.062		Set Trigger
4	2.347	0.059	0.036	0.036	0.060		Set Trigger
5	2.307	0.059	0.036	0.035	0.061		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb after 50 cycles +/- .50 lb



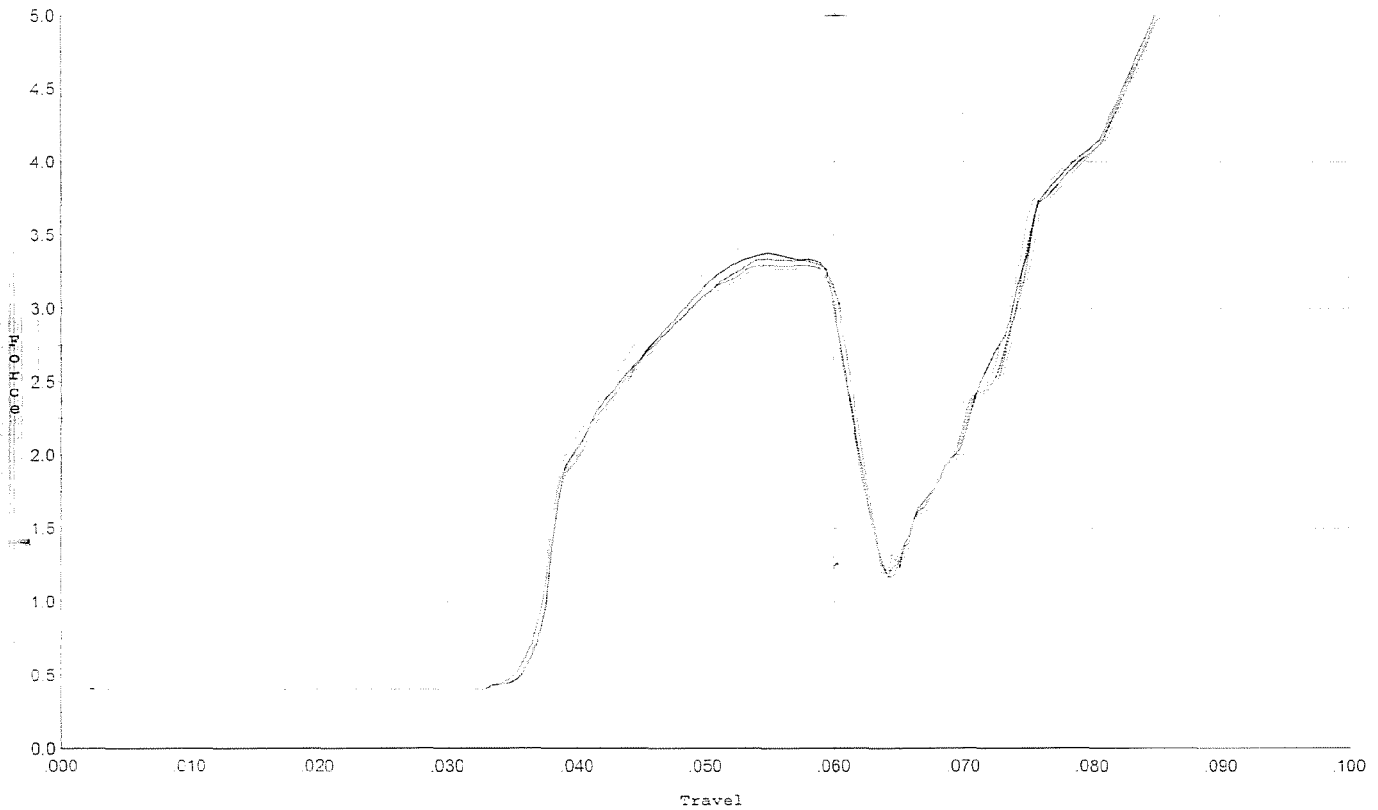
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.059	0.036	0.036	0.068		Set Trigger
2	2.613	0.059	0.036	0.036	0.068		Set Trigger
3	2.612	0.059	0.035	0.035	0.066		Set Trigger
4	2.609	0.060	0.036	0.036	0.067		Set Trigger
5	2.538	0.059	0.035	0.035	0.064		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



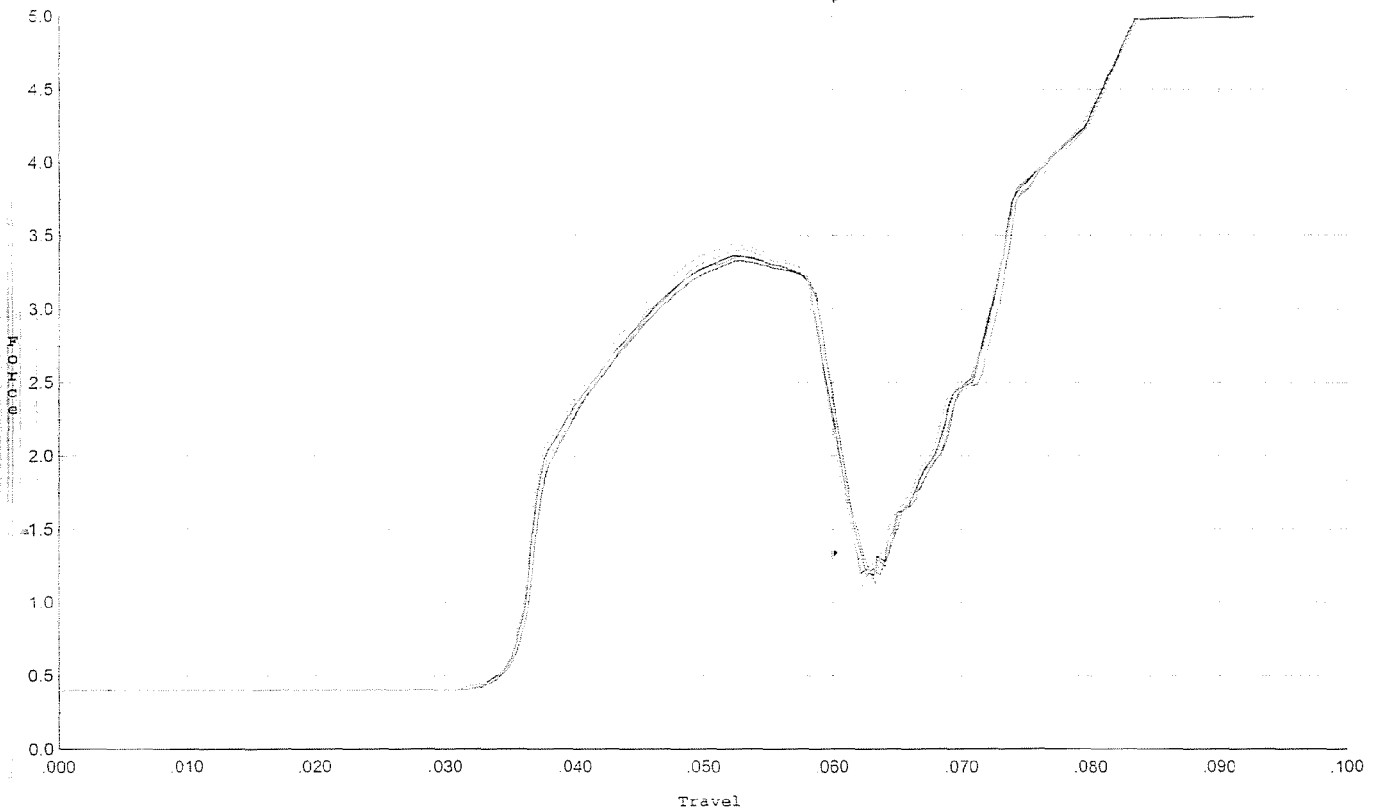
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.336	0.060	0.036	0.034	0.081		Set Trigger
2	3.374	0.060	0.036	0.035	0.080		Set Trigger
3	3.294	0.060	0.036	0.035	0.080		Set Trigger
4	3.283	0.061	0.037	0.034	0.081		Set Trigger
5	3.484	0.062	0.036	0.034	0.086		Set Trigger

A-3-35-

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



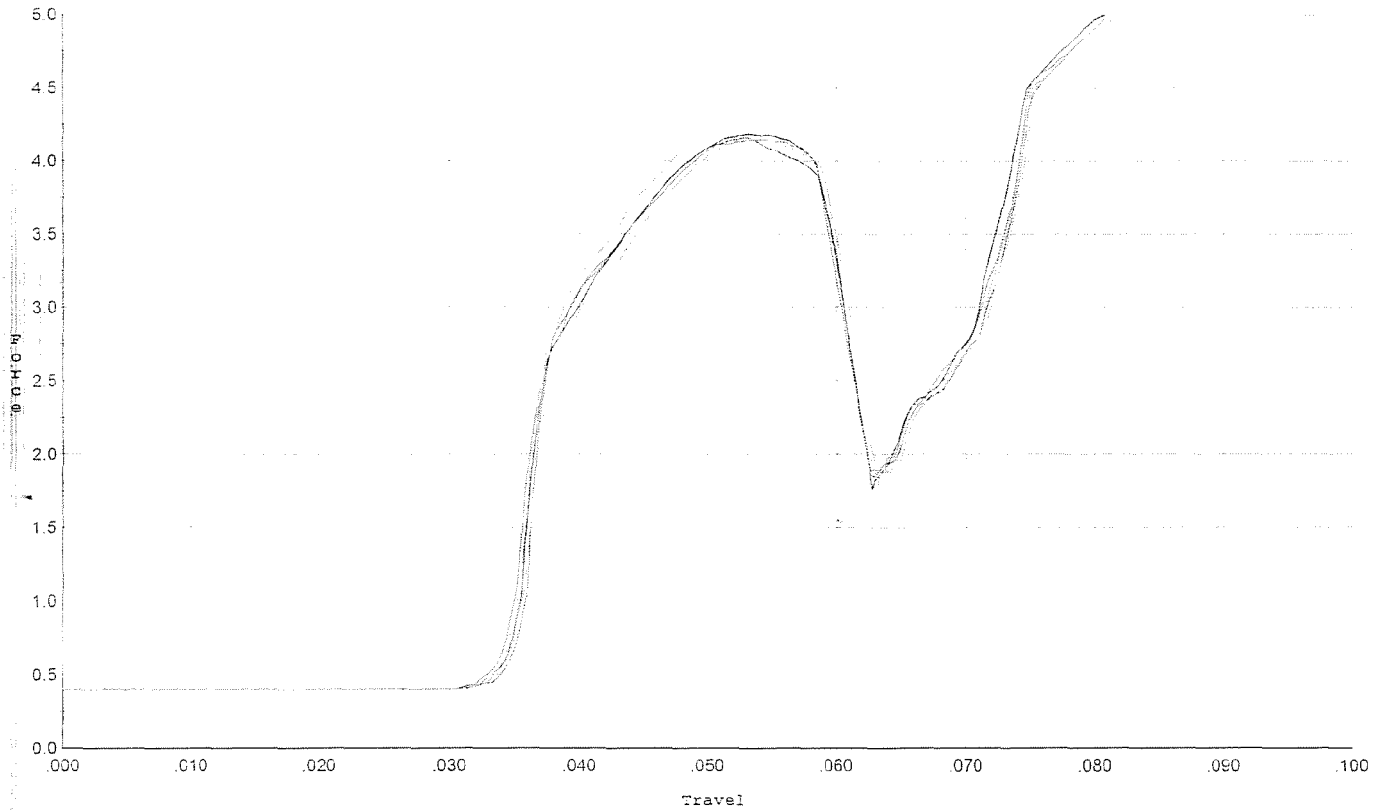
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.328	0.059	0.035	0.034	0.081		Set Trigger
2	3.361	0.060	0.035	0.034	0.083		Set Trigger
3	3.354	0.059	0.035	0.034	0.081		Set Trigger
4	3.442	0.058	0.035	0.034	0.082		Set Trigger
5	3.403	0.059	0.035	0.034	0.083		Set Trigger

A.3.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



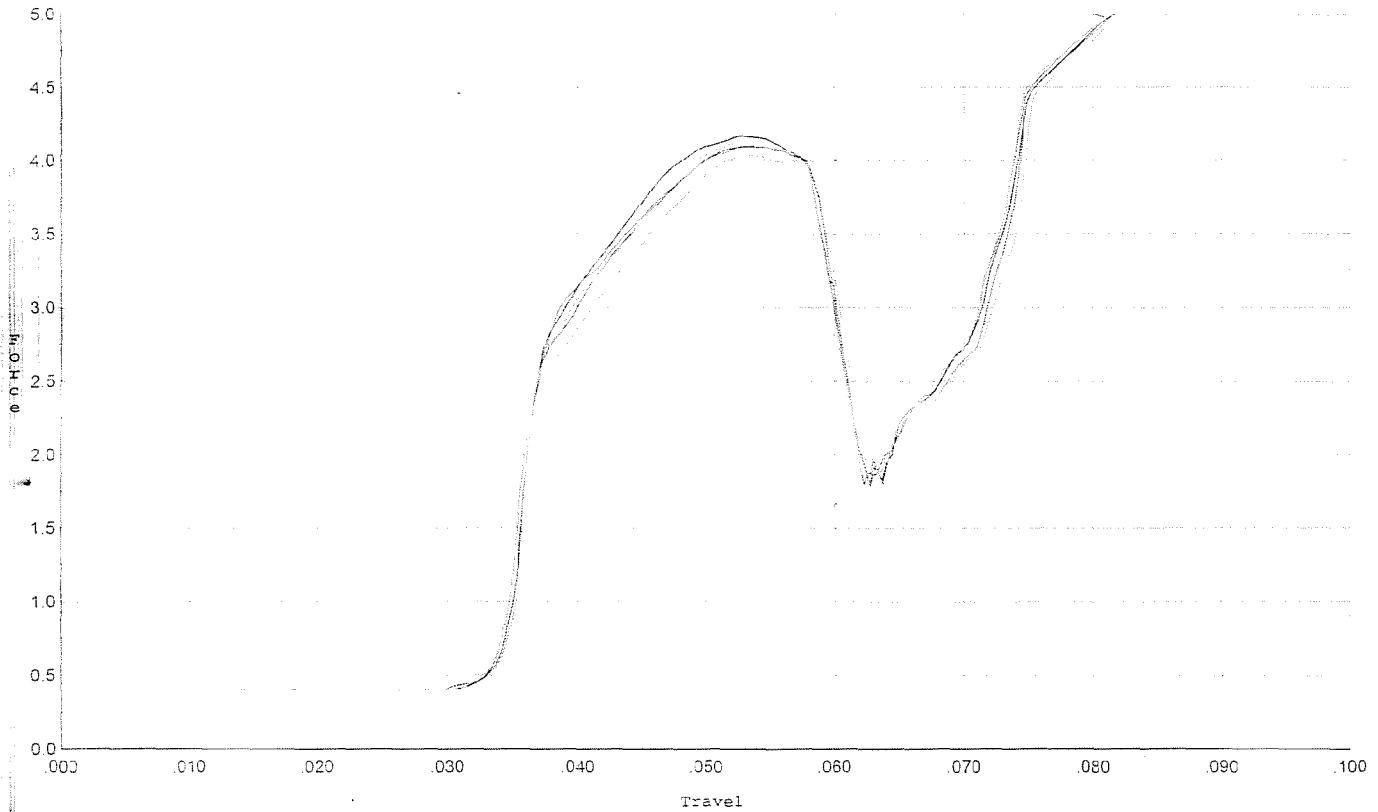
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.060	0.035	0.033	0.102		Set Trigger
2	4.186	0.060	0.035	0.033	0.103		Set Trigger
3	4.145	0.058	0.034	0.033	0.101		Set Trigger
4	4.312	0.059	0.034	0.033	0.105		Set Trigger
5	4.150	0.061	0.035	0.033	0.104		Set Trigger

A 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



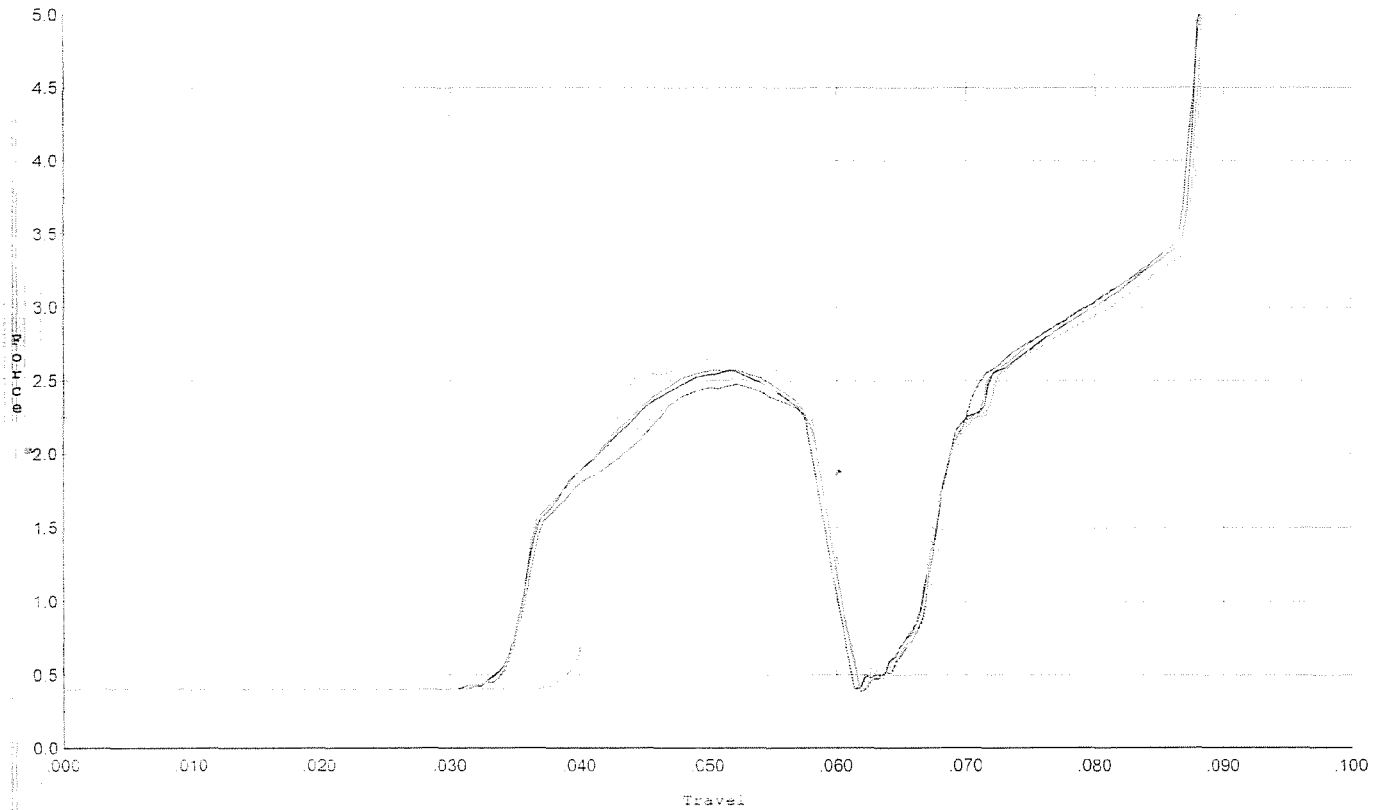
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.060	0.034	0.033	0.102		Set Trigger
2	4.166	0.059	0.034	0.033	0.102		Set Trigger
3	4.099	0.059	0.034	0.033	0.100		Set Trigger
4	4.029	0.060	0.034	0.033	0.101		Set Trigger
5	4.118	0.058	0.034	0.033	0.098		Set Trigger

A-4100 cms
 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



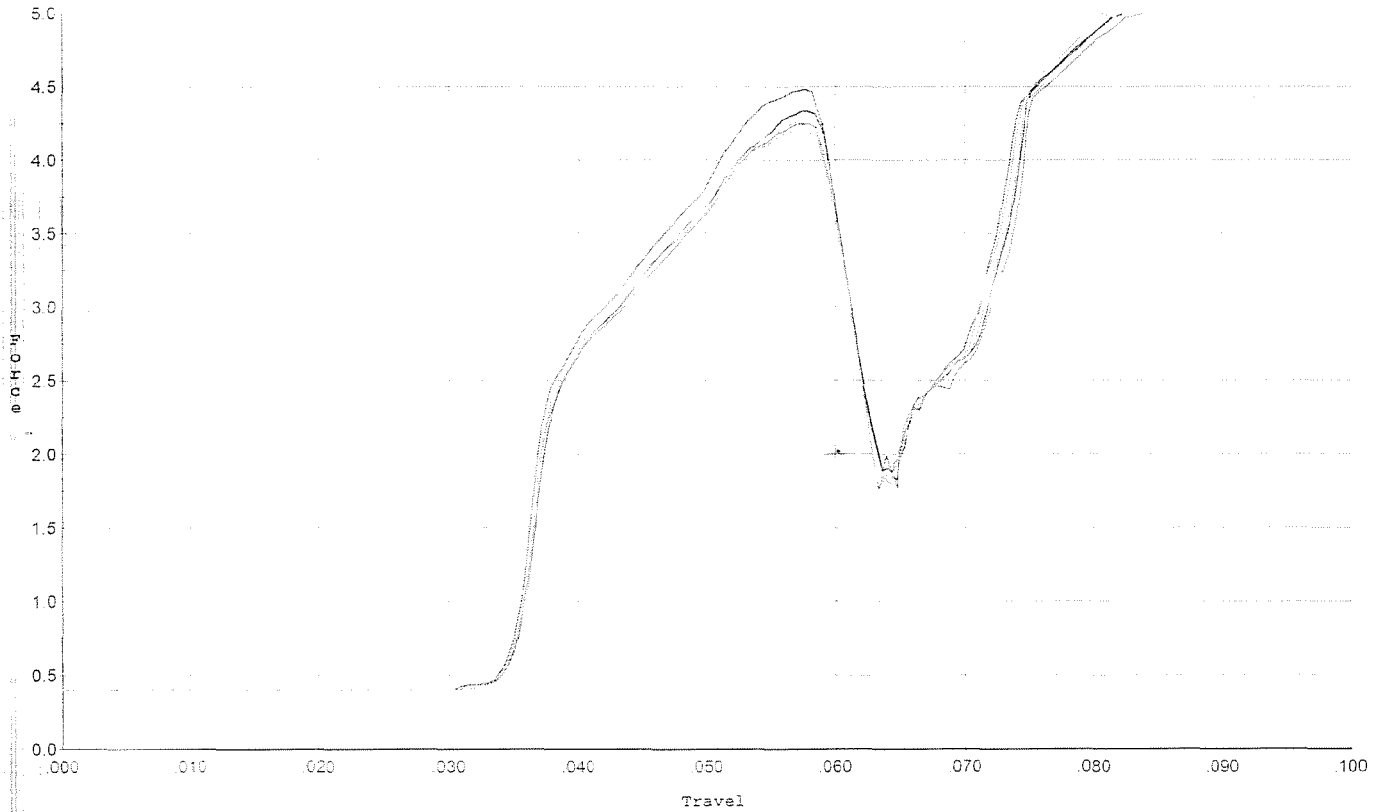
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.058	0.035	0.036	0.063		Set Trigger
2	2.566	0.058	0.035	0.036	0.064		Set Trigger
3	2.574	0.058	0.035	0.035	0.065		Set Trigger
4	2.516	0.058	0.035	0.036	0.064		Set Trigger
5	2.656	0.060	0.040	0.036	0.062		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.485	0.059	0.035	0.032	0.100		Set Trigger
2	4.334	0.059	0.035	0.032	0.097		Set Trigger
3	4.247	0.060	0.035	0.032	0.098		Set Trigger
4	4.261	0.059	0.035	0.032	0.098		Set Trigger
5	4.194	0.060	0.035	0.032	0.098		Set Trigger

A-4.30