

G6794581

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



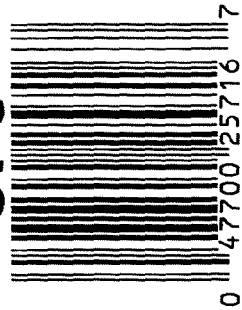
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794581

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794581

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SP
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SP
460	CHECK HEADSPACE		9-30-08	SP
470	DIS-ASSEMBLE ACTION		9-30-08	SP
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION	MAGNAFLUX OPERATOR	10/2/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

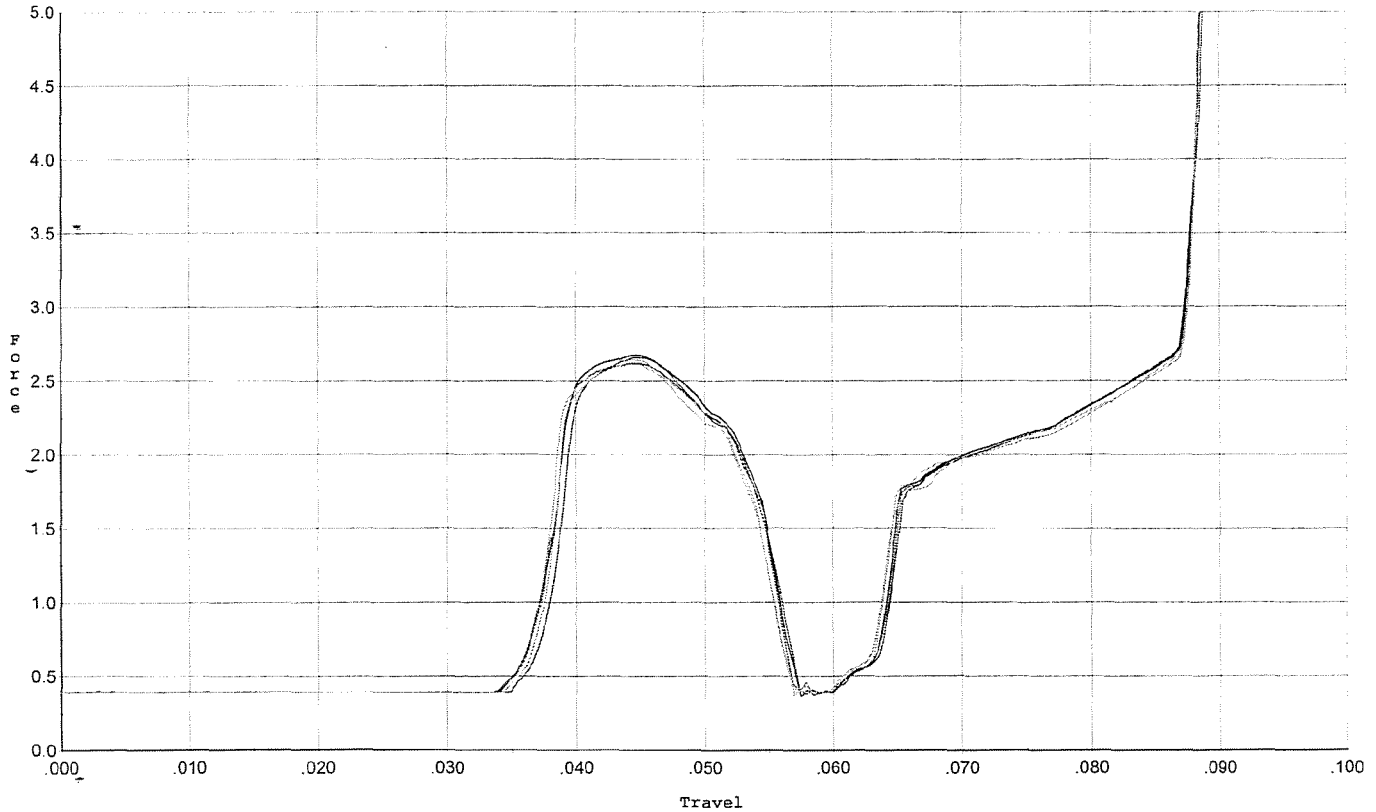
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>45</u> <u>50</u>	11-4-08	R, Q.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>49</u> <u>50</u> <u>50</u>	11-4-08	R, Q.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-4-08	R, Q.
	J) ASSEMBLE STOCK		10-28-08	PSW
	K) ASSEMBLE SWIVEL STUDS		11-13-08	R, Q.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-12-08 10-30-08	TC REN
	MALFUNCTION BAC	CORRECTION	11-12-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-4-08	R, Q.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.40</u> <u>2.42</u> <u>2.37</u> <u>2.38</u>	11-3-08	TC
	C) FUNCTION		11-4-08	R, Q.
690	PACK		11/17/08	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



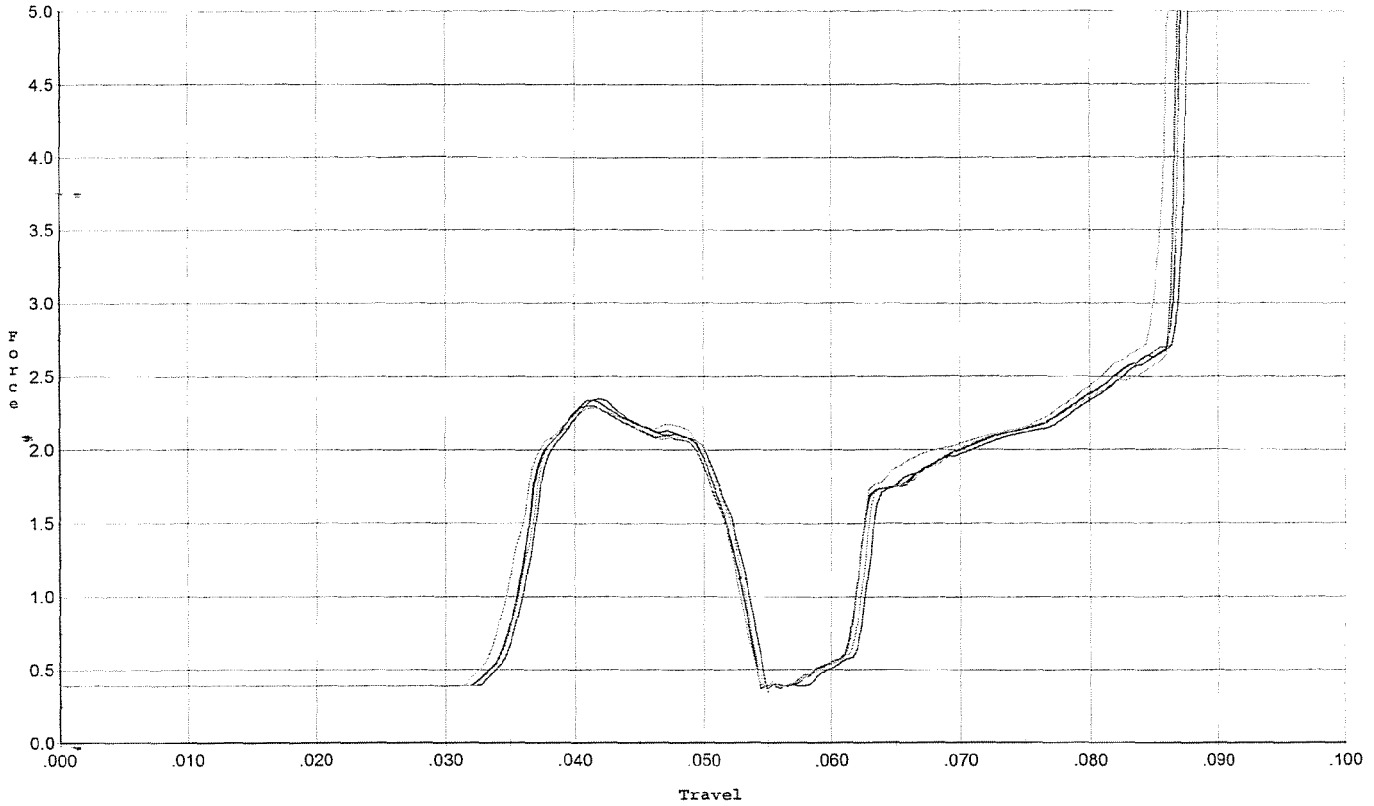
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.056	0.035	0.039	0.055		Set Trigger
2	2.674	0.054	0.036	0.039	0.055		Set Trigger
3	2.621	0.055	0.036	0.039	0.055		Set Trigger
4	2.614	0.054	0.037	0.039	0.053		Set Trigger
5	2.643	0.054	0.036	0.038	0.054		Set Trigger

Aug 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



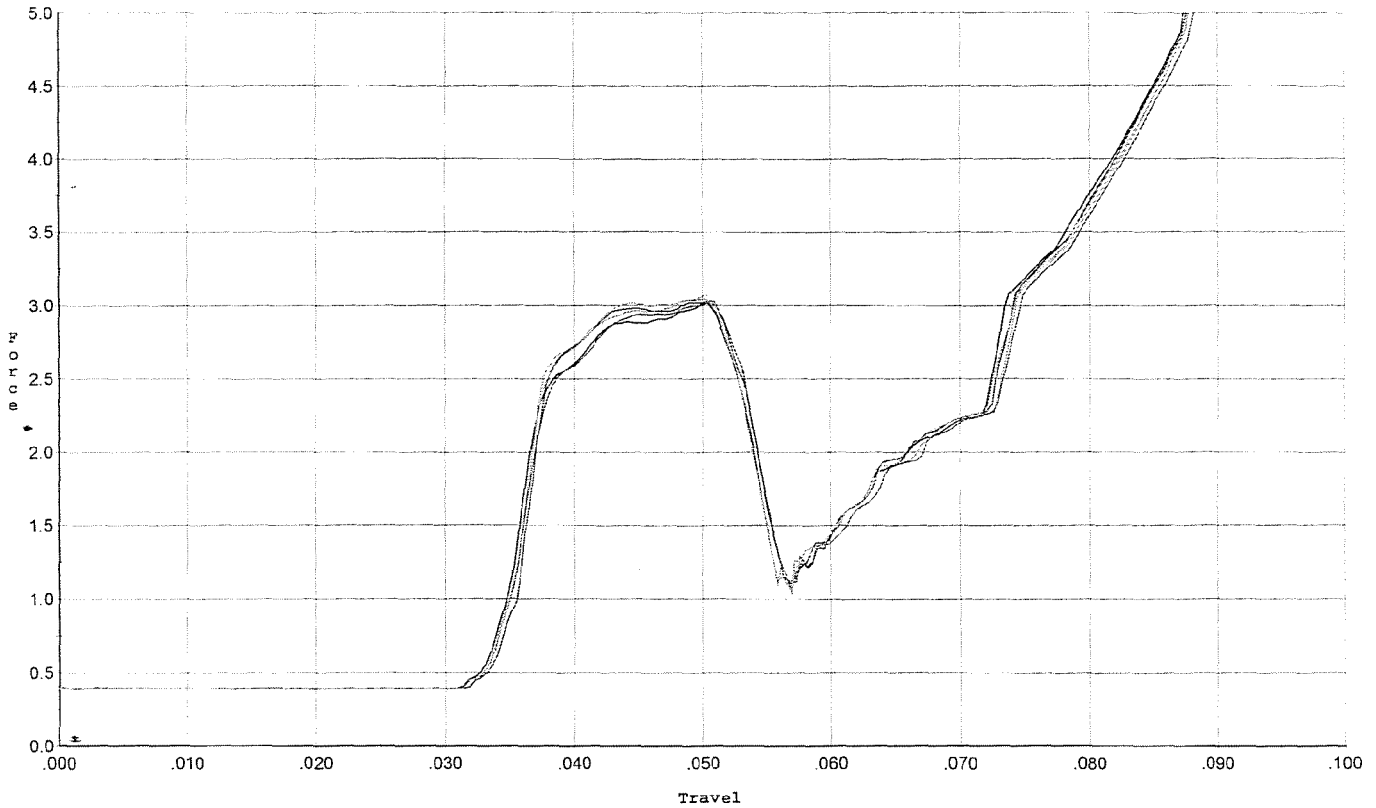
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.345	0.053	0.035	0.039	0.049		Set Trigger
2	2.336	0.053	0.034	0.039	0.049		Set Trigger
3	2.301	0.052	0.034	0.039	0.047		Set Trigger
4	2.289	0.052	0.034	0.039	0.048		Set Trigger
5	2.287	0.052	0.034	0.039	0.049		Set Trigger

Aug 231

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



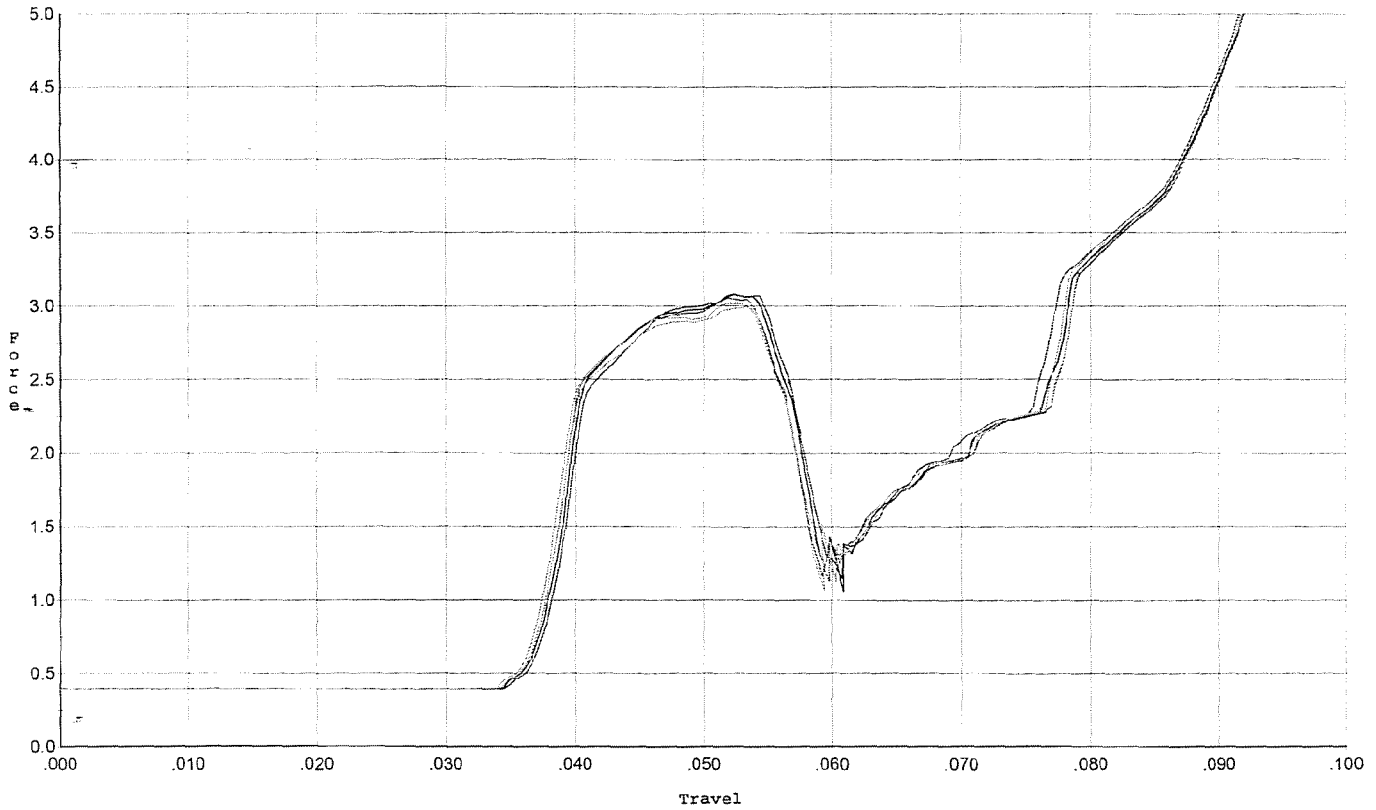
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.053	0.034	0.037	0.064		Set Trigger
2	3.015	0.054	0.034	0.037	0.064		Set Trigger
3	3.019	0.053	0.034	0.038	0.063		Set Trigger
4	3.074	0.054	0.034	0.037	0.065		Set Trigger
5	3.043	0.054	0.034	0.037	0.065		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



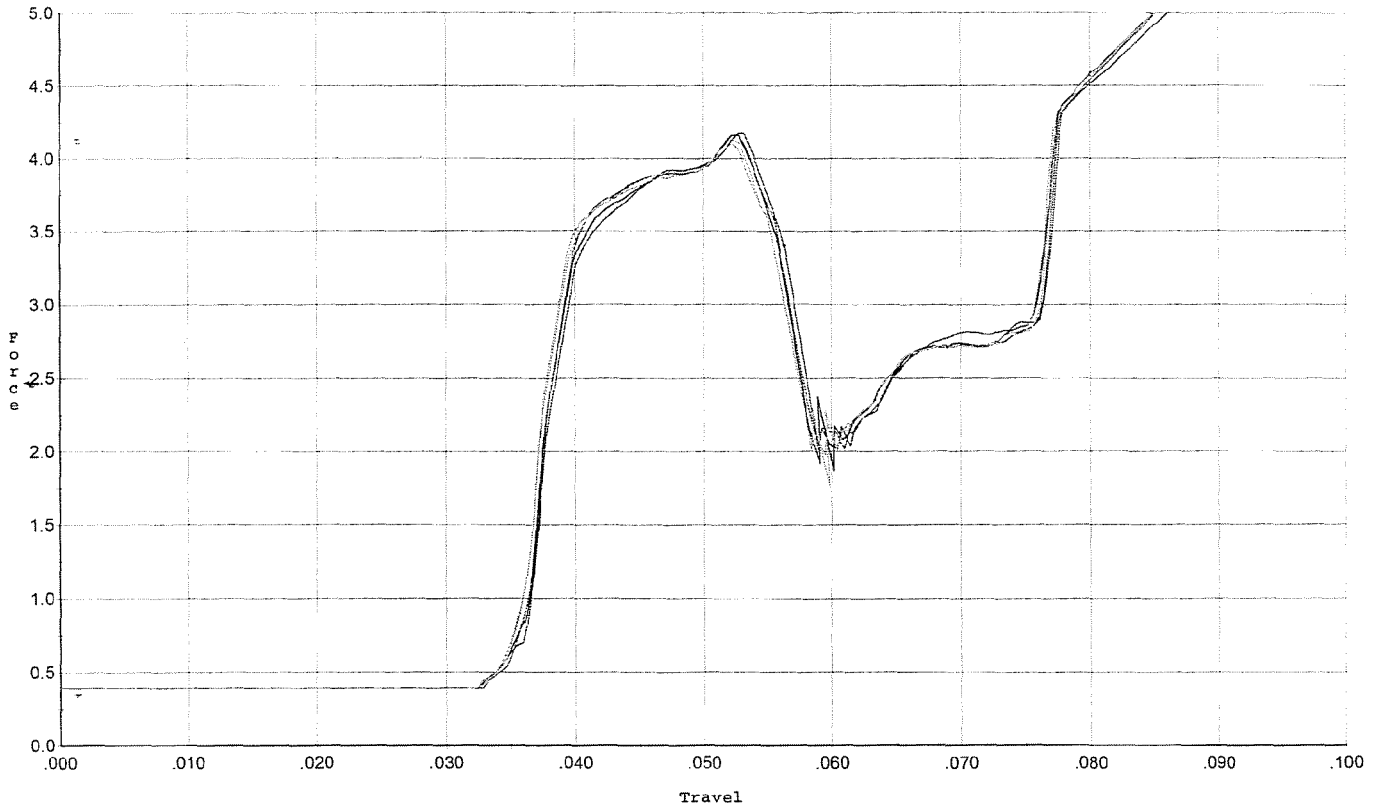
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.057	0.037	0.039	0.067		Set Trigger
2	3.079	0.057	0.037	0.039	0.067		Set Trigger
3	3.051	0.056	0.037	0.039	0.066		Set Trigger
4	3.000	0.056	0.037	0.039	0.066		Set Trigger
5	3.014	0.056	0.036	0.039	0.067		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



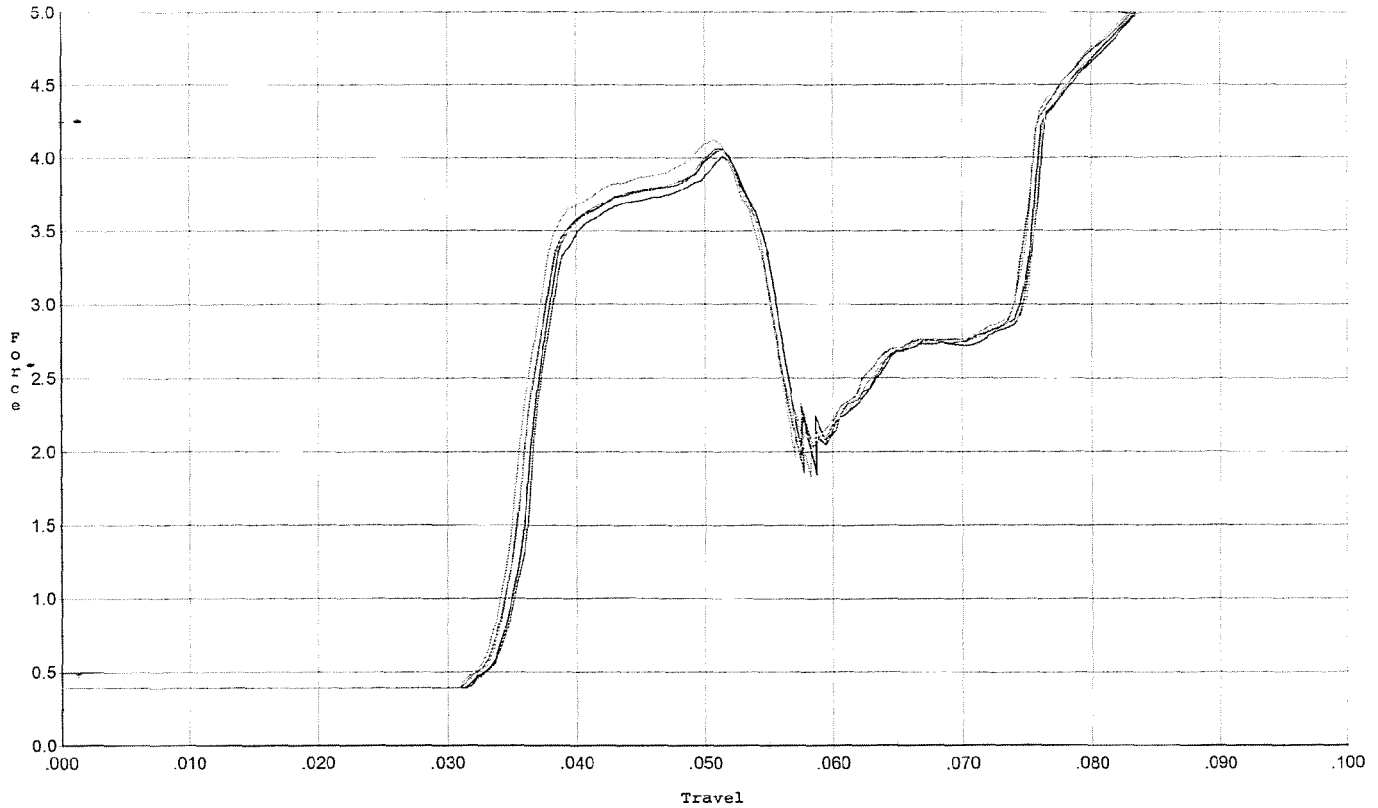
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.056	0.035	0.035	0.087		Set Trigger
2	4.160	0.056	0.035	0.036	0.086		Set Trigger
3	4.160	0.056	0.035	0.036	0.086		Set Trigger
4	4.136	0.057	0.035	0.036	0.088		Set Trigger
5	4.102	0.057	0.035	0.035	0.088		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



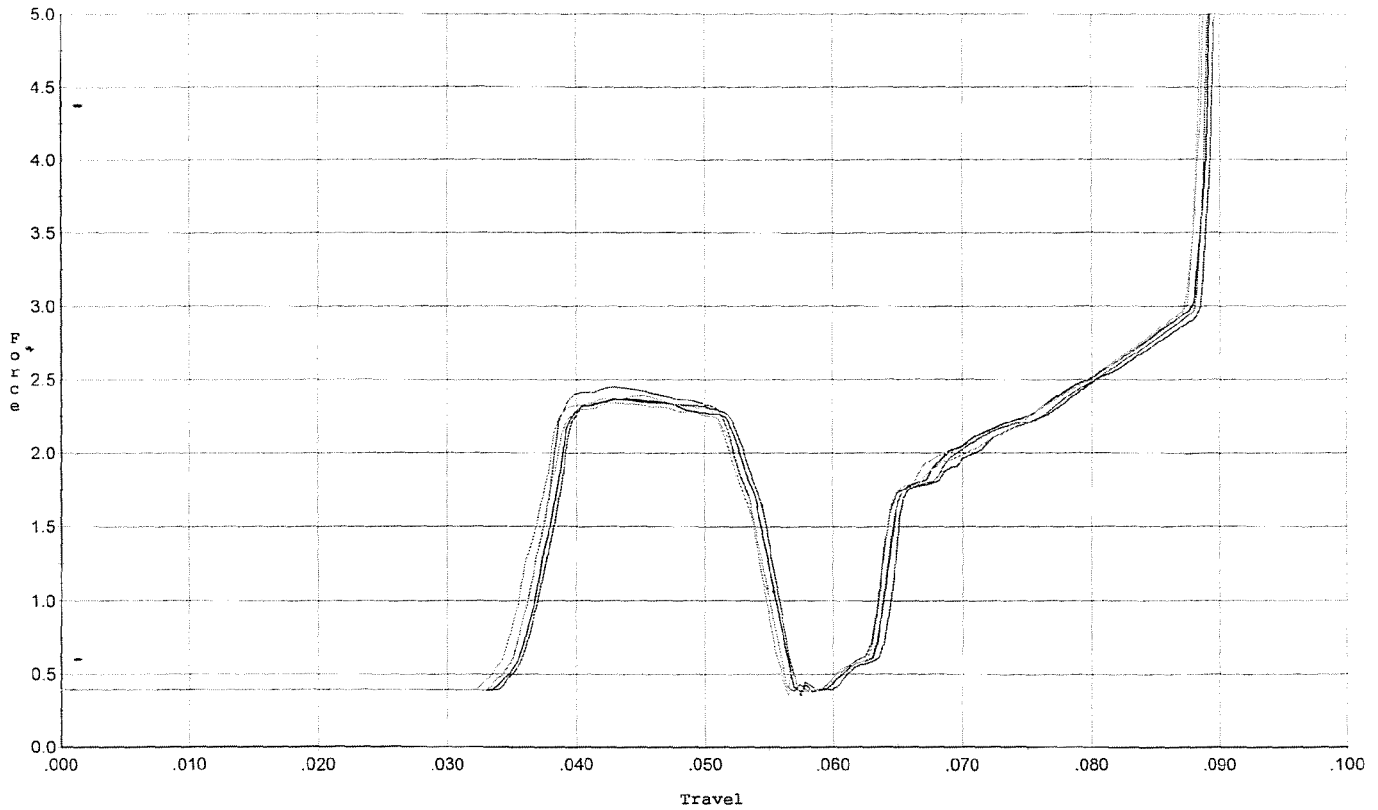
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.006	0.055	0.034	0.035	0.084		Set Trigger
2	4.058	0.055	0.034	0.035	0.085		Set Trigger
3	4.061	0.054	0.033	0.035	0.084		Set Trigger
4	4.053	0.054	0.032	0.035	0.084		Set Trigger
5	4.128	0.054	0.033	0.035	0.087		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



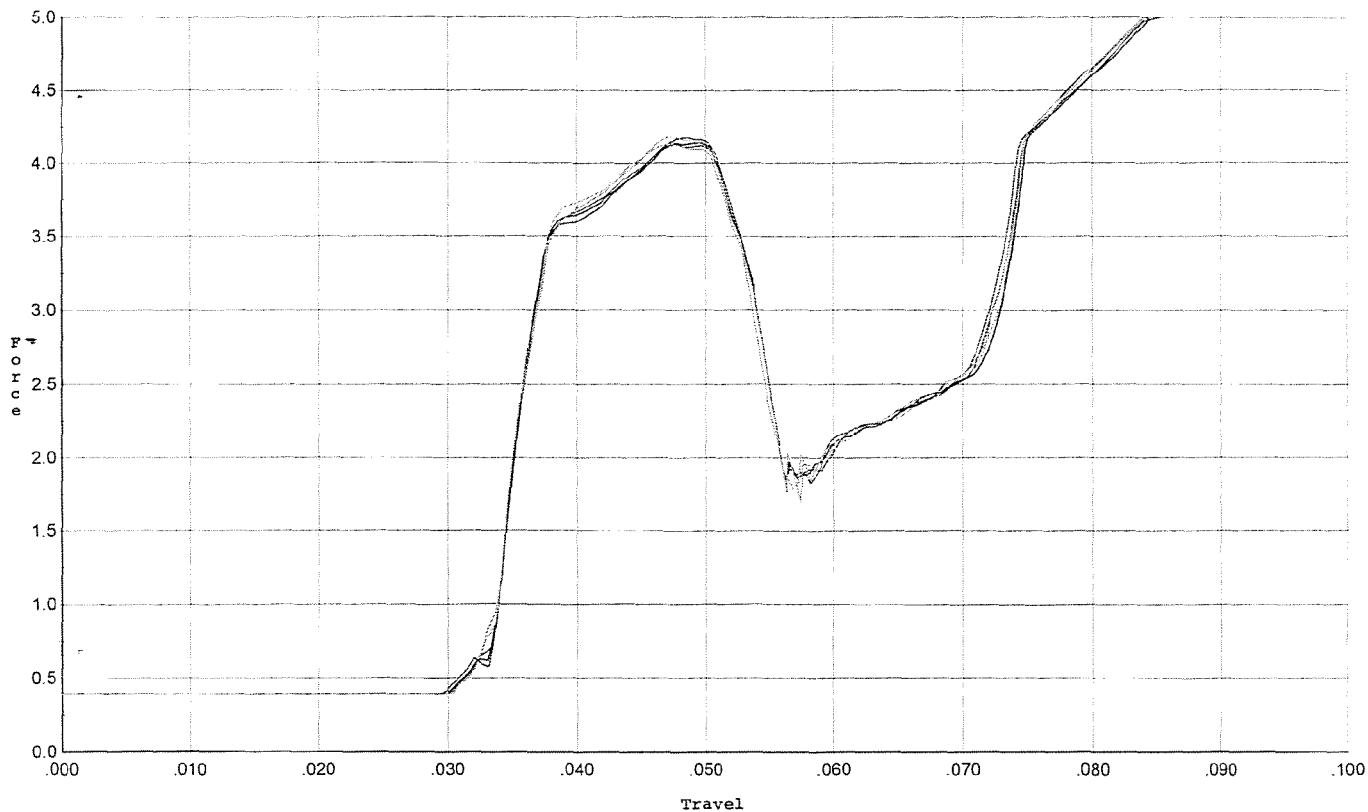
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.365	0.055	0.036	0.039	0.053		Set Trigger
2	2.372	0.055	0.036	0.039	0.054		Set Trigger
3	2.448	0.055	0.035	0.039	0.055		Set Trigger
4	2.342	0.055	0.035	0.039	0.053		Set Trigger
5	2.393	0.054	0.034	0.039	0.053		Set Trigger

AVG 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.054	0.033	0.035	0.085		Set Trigger
2	4.137	0.054	0.032	0.035	0.086		Set Trigger
3	4.128	0.054	0.032	0.035	0.085		Set Trigger
4	4.177	0.054	0.031	0.035	0.086		Set Trigger
5	4.131	0.053	0.032	0.035	0.083		Set Trigger

Avg. 4.14