

G6794582

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



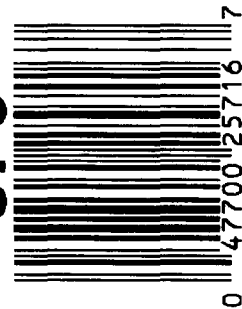
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794582

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794582

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSW
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DC
542	APPLY COATINGS (BARREL ACTION)		10/8	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/9/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

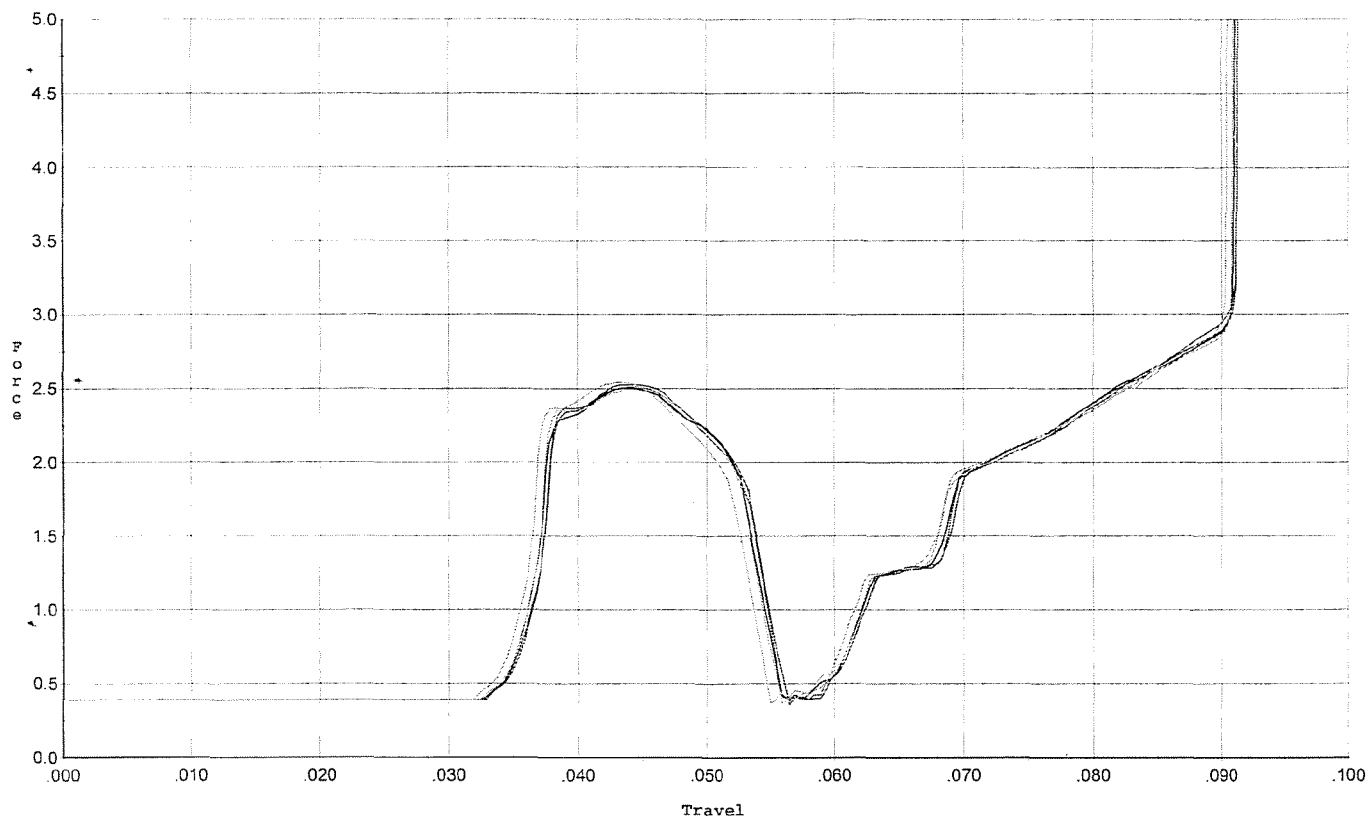
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	11-4-08	R. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	11-4-08	R. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.002</u> <u>.002</u>	11-4-08	R. J.
	J) ASSEMBLE STOCK		10-28-08	RSW
	K) ASSEMBLE SWIVEL STUDS		11-4-08	R. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-30-08	Ren
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-4-08	R. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.63</u> <u>2.73</u> <u>2.70</u> <u>2.67</u>	11-3-08	TC
	C) FUNCTION		11-4-08	R. J.
690	PACK		11/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



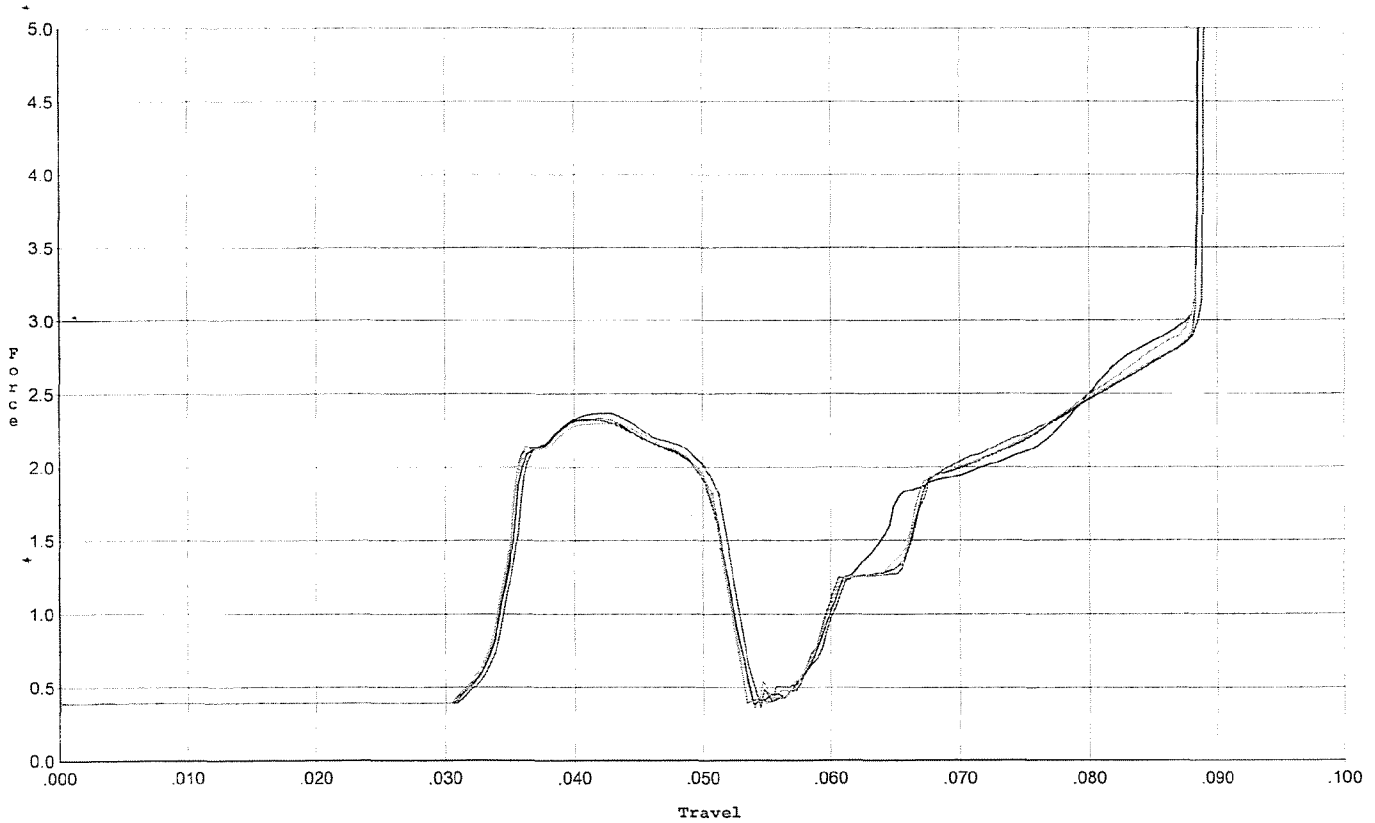
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.053	0.035	0.041	0.053		Set Trigger
2	2.505	0.053	0.035	0.041	0.052		Set Trigger
3	2.515	0.053	0.035	0.041	0.053		Set Trigger
4	2.496	0.053	0.035	0.041	0.052		Set Trigger
5	2.545	0.053	0.034	0.041	0.053		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



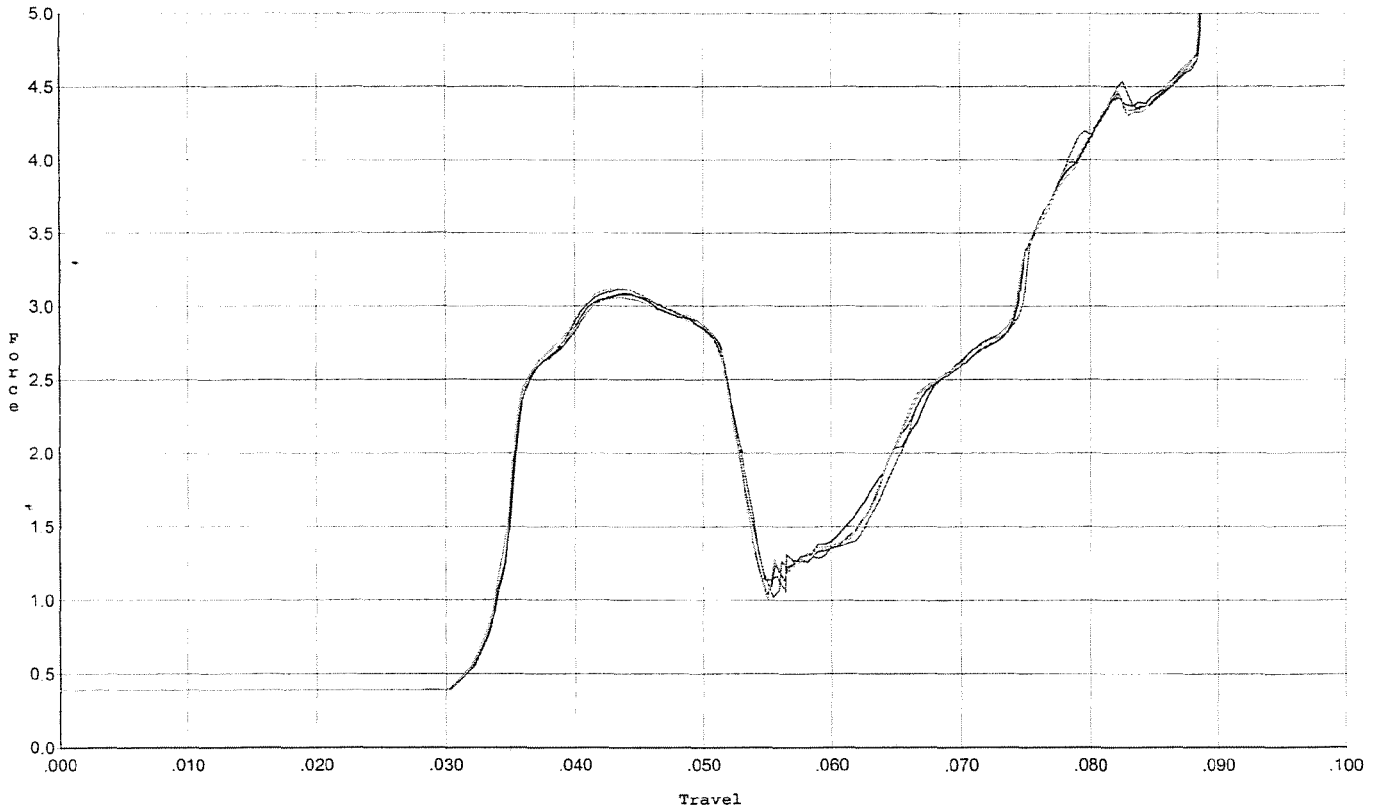
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.051	0.033	0.041	0.050		Set Trigger
2	2.333	0.051	0.033	0.041	0.049		Set Trigger
3	2.323	0.051	0.033	0.041	0.050		Set Trigger
4	2.323	0.051	0.033	0.041	0.050		Set Trigger
5	2.297	0.051	0.033	0.041	0.049		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs,



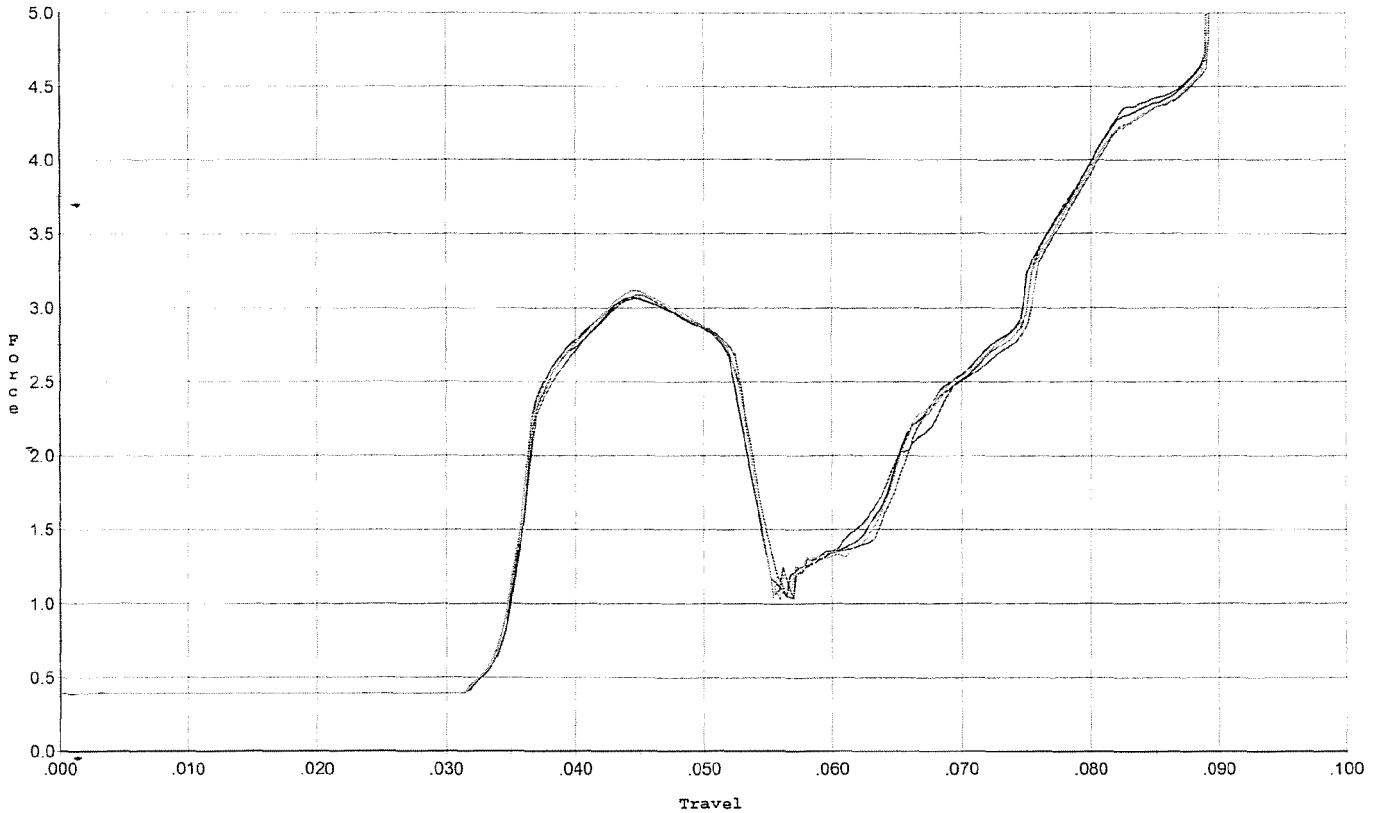
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.053	0.033	0.038	0.066		Set Trigger
2	3.087	0.051	0.033	0.038	0.063		Set Trigger
3	3.079	0.051	0.033	0.039	0.063		Set Trigger
4	3.126	0.051	0.033	0.038	0.064		Set Trigger
5	3.061	0.052	0.031	0.038	0.063		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs,



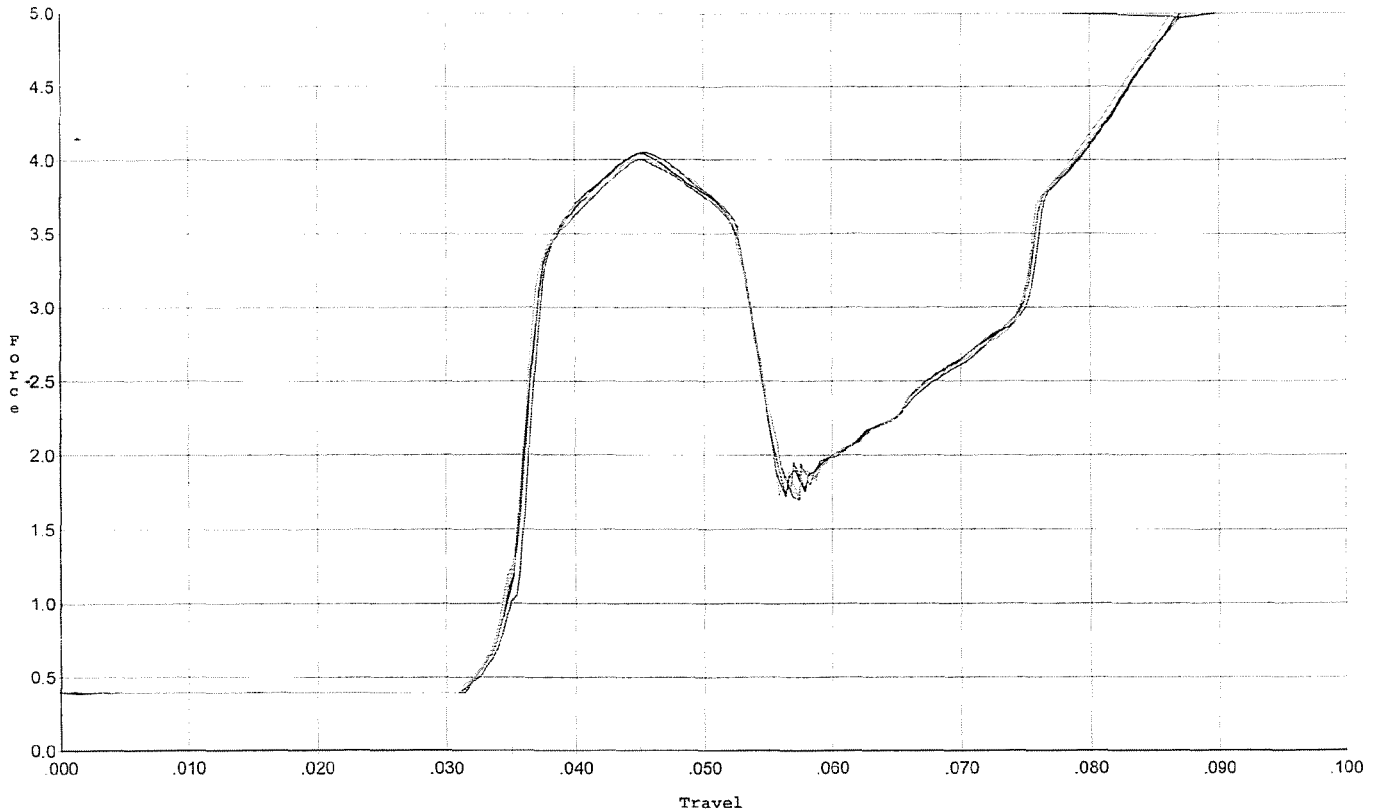
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.034	0.038	0.063		Set Trigger
2	3.070	0.052	0.034	0.038	0.062		Set Trigger
3	3.088	0.052	0.034	0.039	0.063		Set Trigger
4	3.113	0.053	0.034	0.038	0.064		Set Trigger
5	3.120	0.053	0.034	0.038	0.064		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



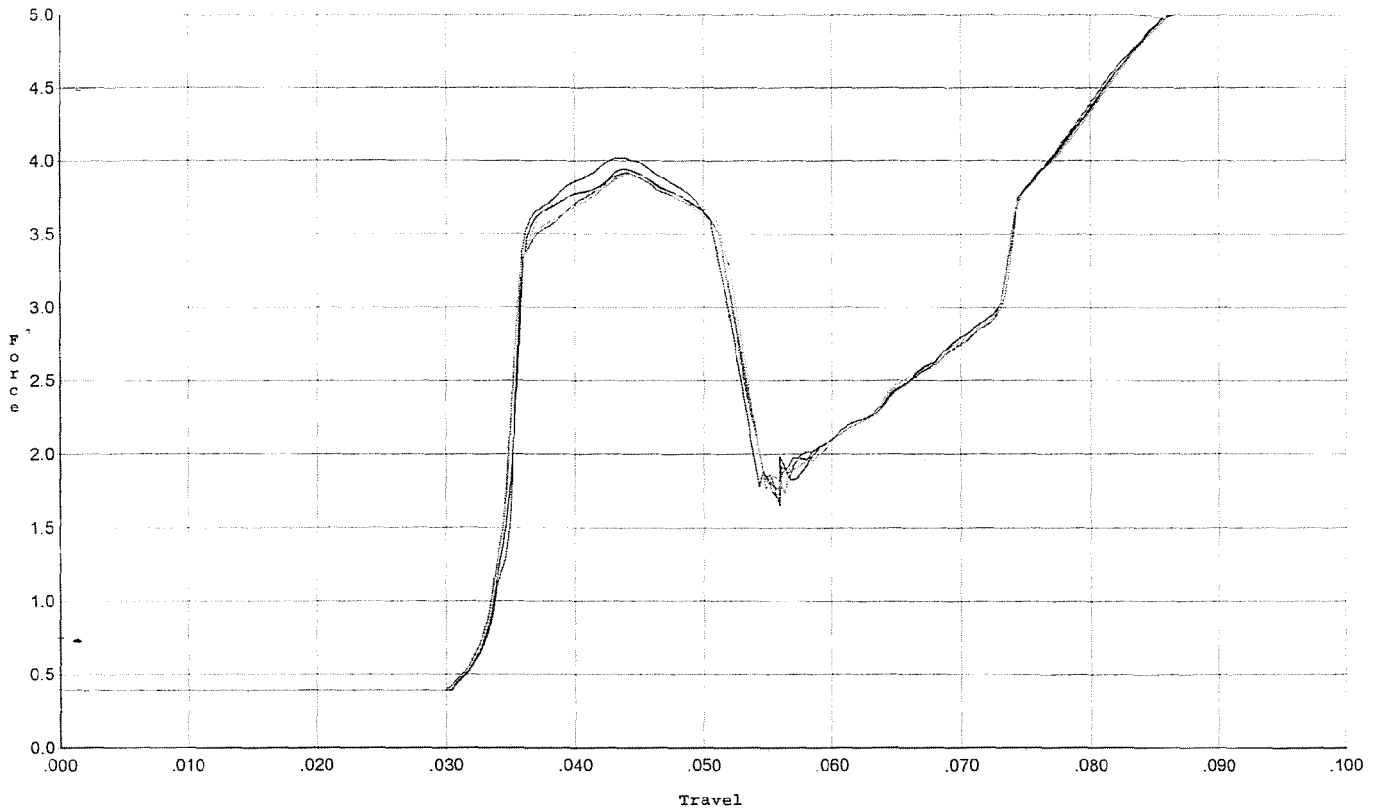
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.053	0.032	0.037	0.079		Set Trigger
2	4.046	0.053	0.033	0.037	0.080		Set Trigger
3	4.000	0.053	0.033	0.037	0.080		Set Trigger
4	4.011	0.053	0.033	0.037	0.081		Set Trigger
5	4.009	0.053	0.033	0.037	0.080		Set Trigger

Aug 402

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



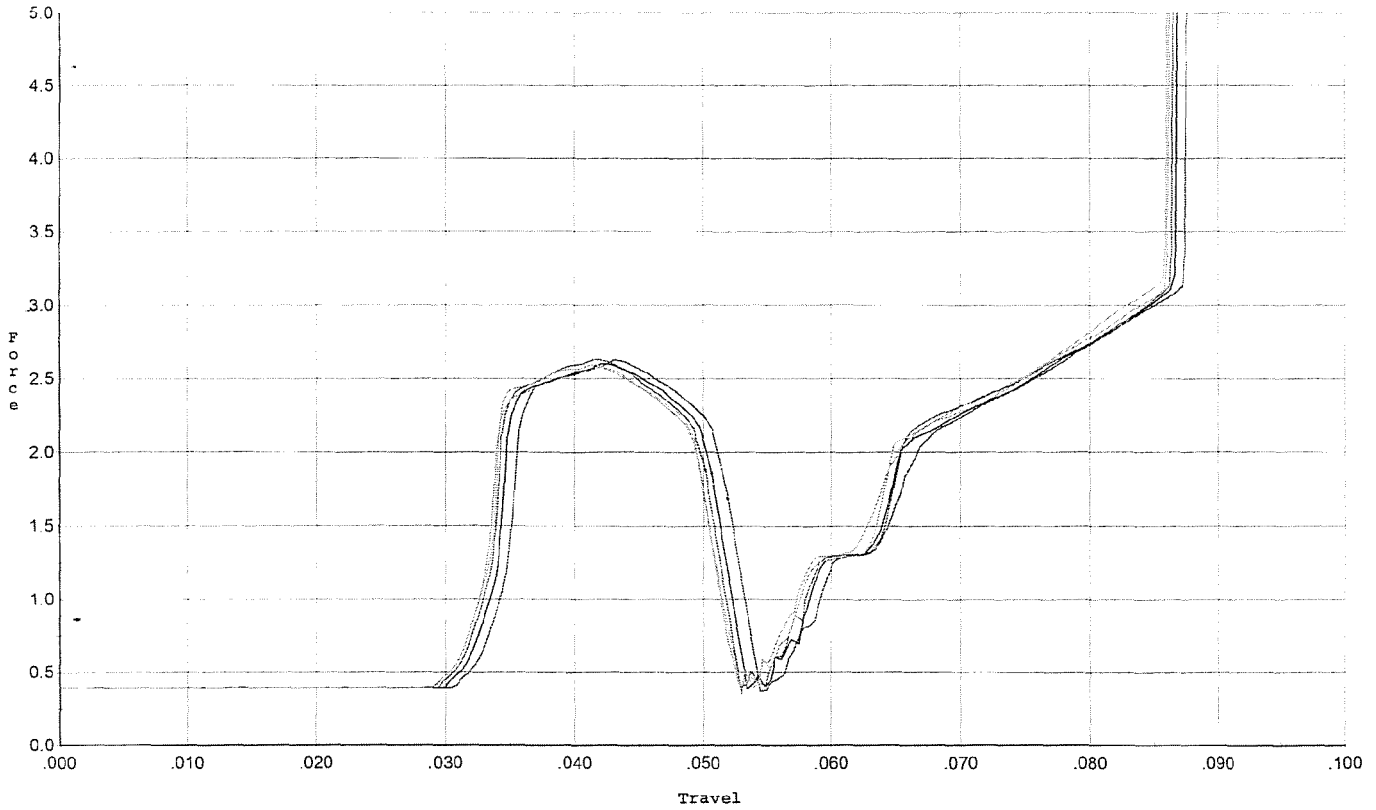
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.052	0.032	0.036	0.079		Set Trigger
2	3.941	0.051	0.032	0.036	0.078		Set Trigger
3	3.922	0.053	0.032	0.036	0.081		Set Trigger
4	3.912	0.052	0.032	0.036	0.080		Set Trigger
5	3.912	0.051	0.032	0.036	0.078		Set Trigger

Aug. 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



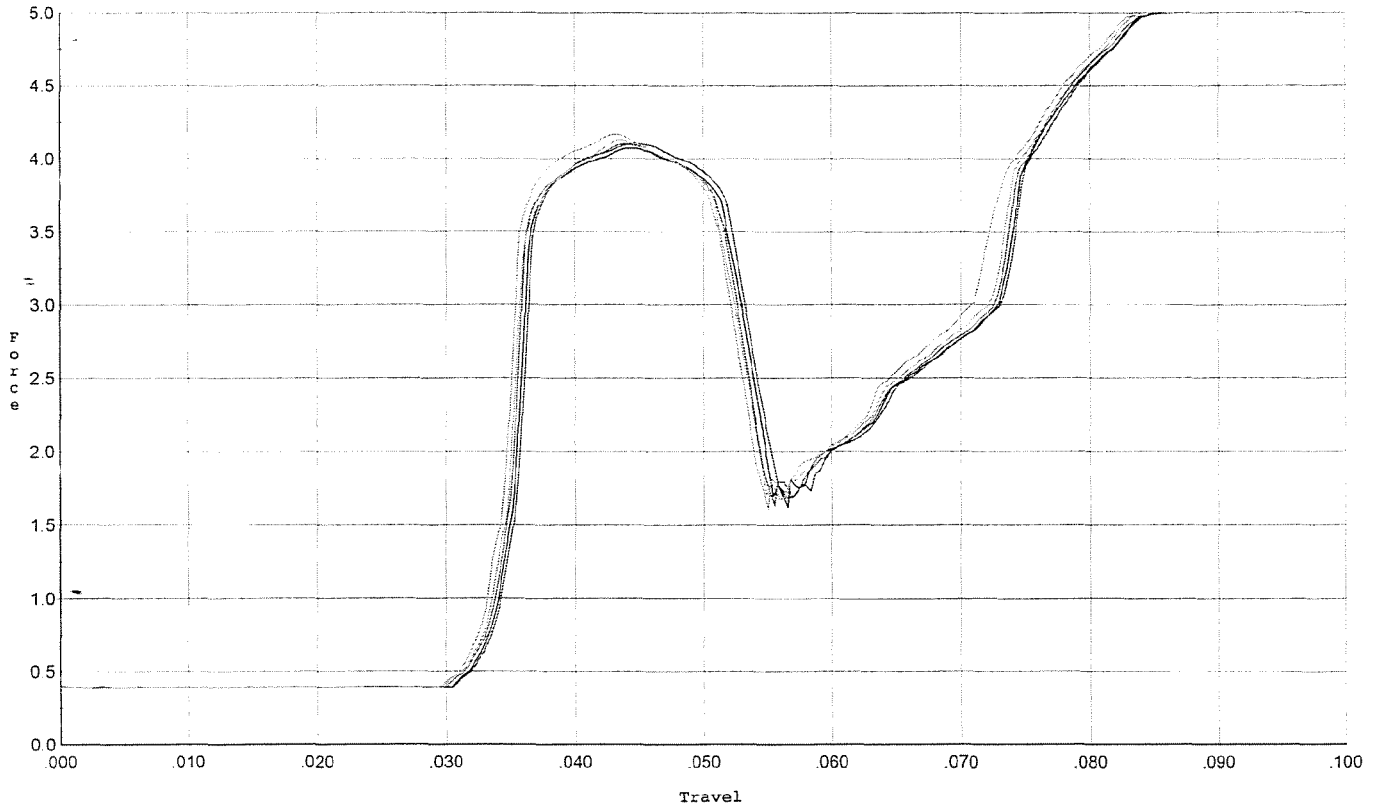
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.052	0.031	0.039	0.056		Set Trigger
2	2.599	0.051	0.032	0.039	0.055		Set Trigger
3	2.629	0.050	0.032	0.039	0.054		Set Trigger
4	2.593	0.049	0.031	0.039	0.053		Set Trigger
5	2.574	0.049	0.031	0.039	0.053		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.052	0.033	0.036	0.082		Set Trigger
2	4.071	0.053	0.032	0.036	0.083		Set Trigger
3	4.104	0.052	0.032	0.036	0.081		Set Trigger
4	4.126	0.053	0.032	0.036	0.083		Set Trigger
5	4.168	0.051	0.032	0.035	0.082		Set Trigger

Avg 4.11