

6679 4583

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

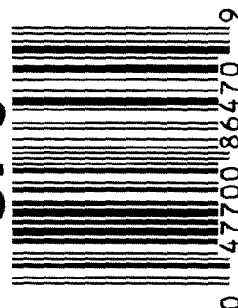
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794583

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794583

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	MR
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10 4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	ETC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

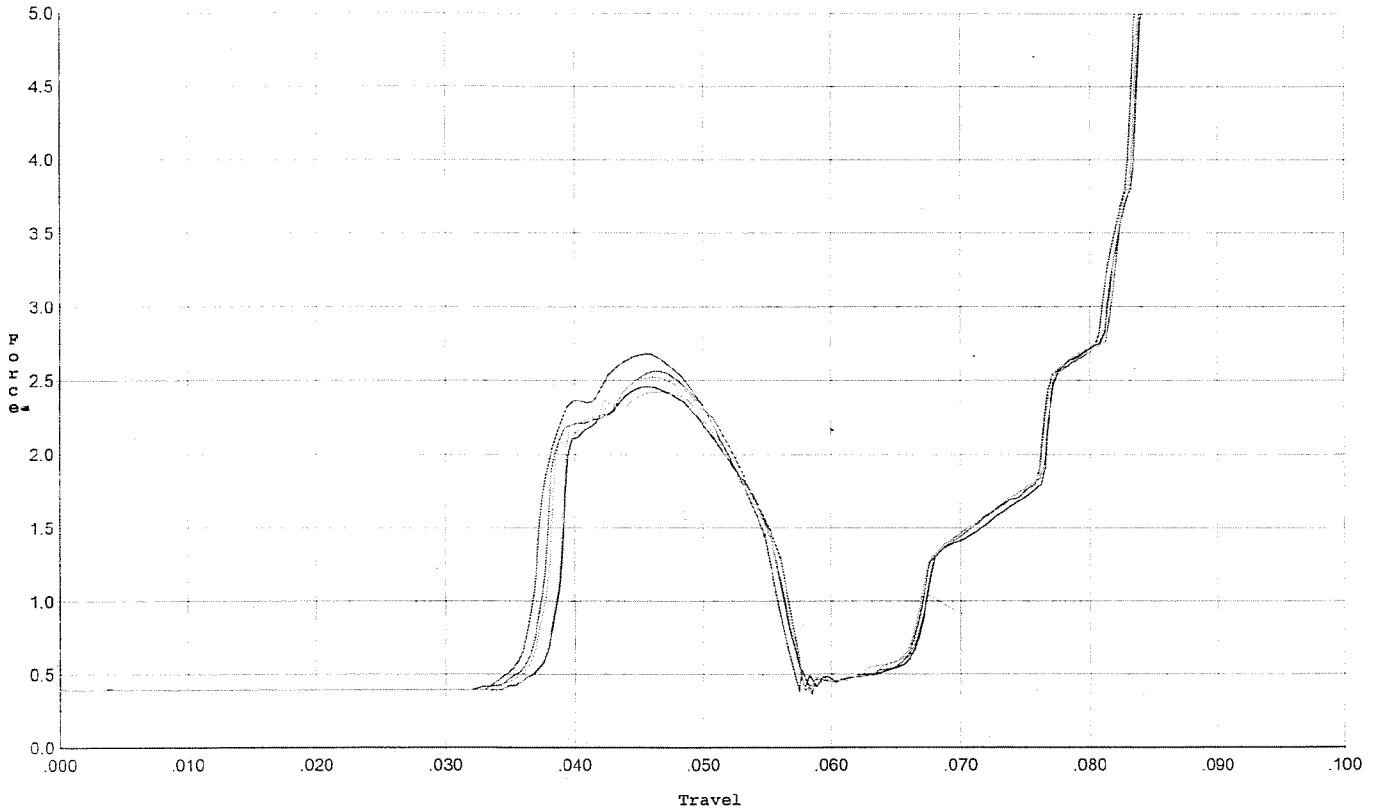
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>3</u>	1-22	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>3.5</u>	1-22-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.24</u> <u>0.23</u> <u>0.25</u>	1-22-09	WW
	J) ASSEMBLE STOCK		1-15-09	RTL
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-22-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.45</u> <u>2.25</u> <u>2.25</u> <u>2.28</u>	1-21	WW
	C) FUNCTION		1-22-09	WW
690	PACK		1-23-09	Rgn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



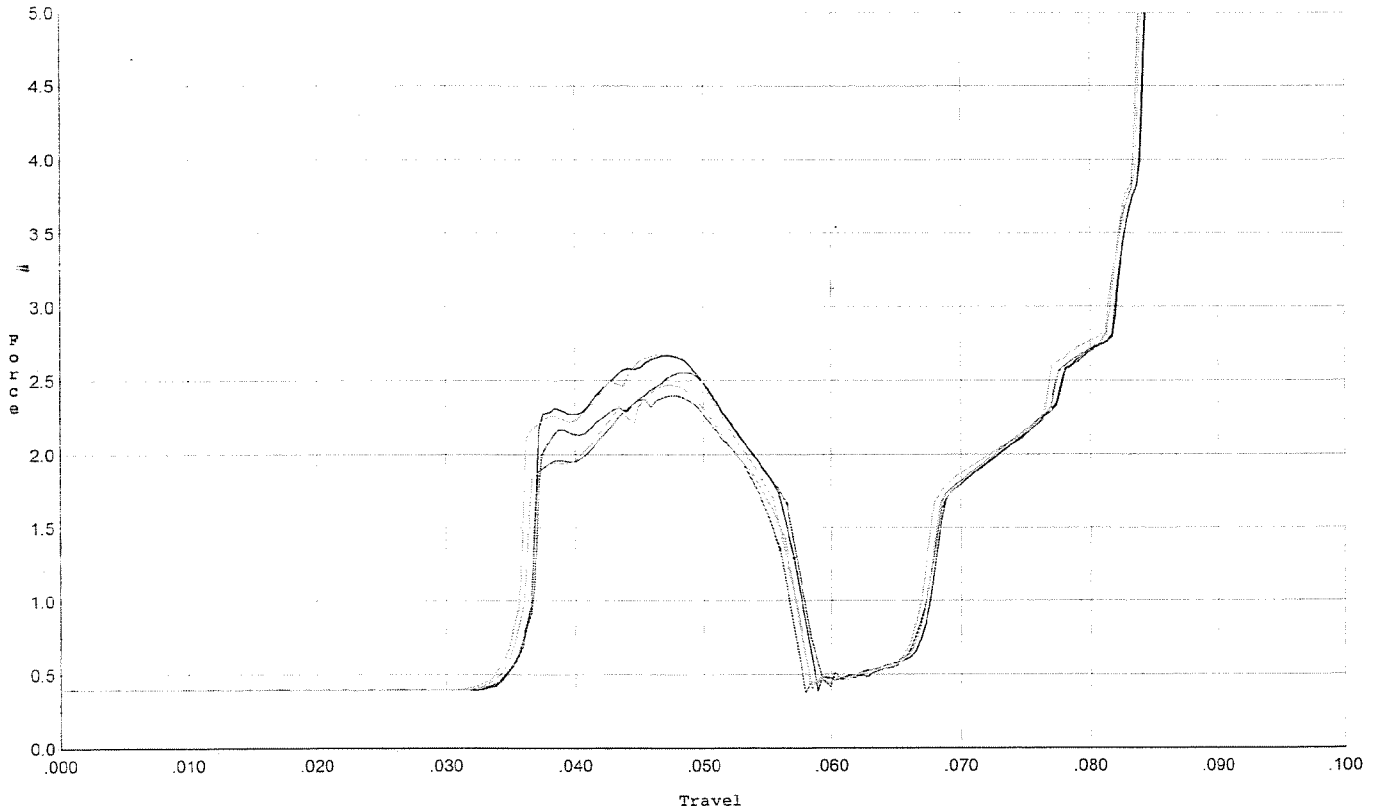
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.055	0.036	0.036	0.056		Set Trigger
2	2.459	0.055	0.038	0.036	0.051		Set Trigger
3	2.565	0.056	0.037	0.035	0.055		Set Trigger
4	2.523	0.057	0.037	0.035	0.055		Set Trigger
5	2.423	0.057	0.038	0.035	0.053		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



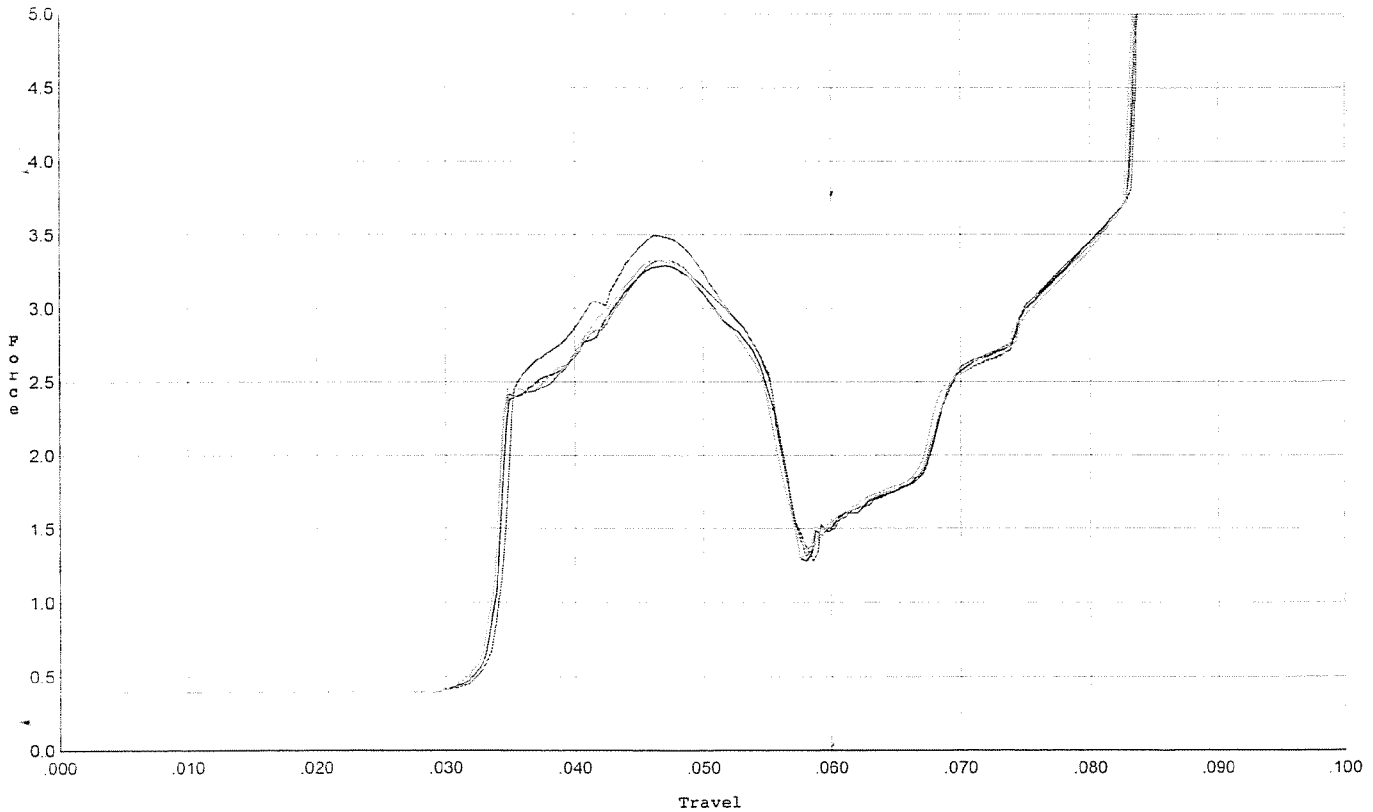
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.056	0.036	0.035	0.059		Set Trigger
2	2.672	0.057	0.036	0.034	0.061		Set Trigger
3	2.401	0.056	0.035	0.035	0.055		Set Trigger
4	2.472	0.056	0.035	0.035	0.057		Set Trigger
5	2.677	0.057	0.034	0.034	0.062		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



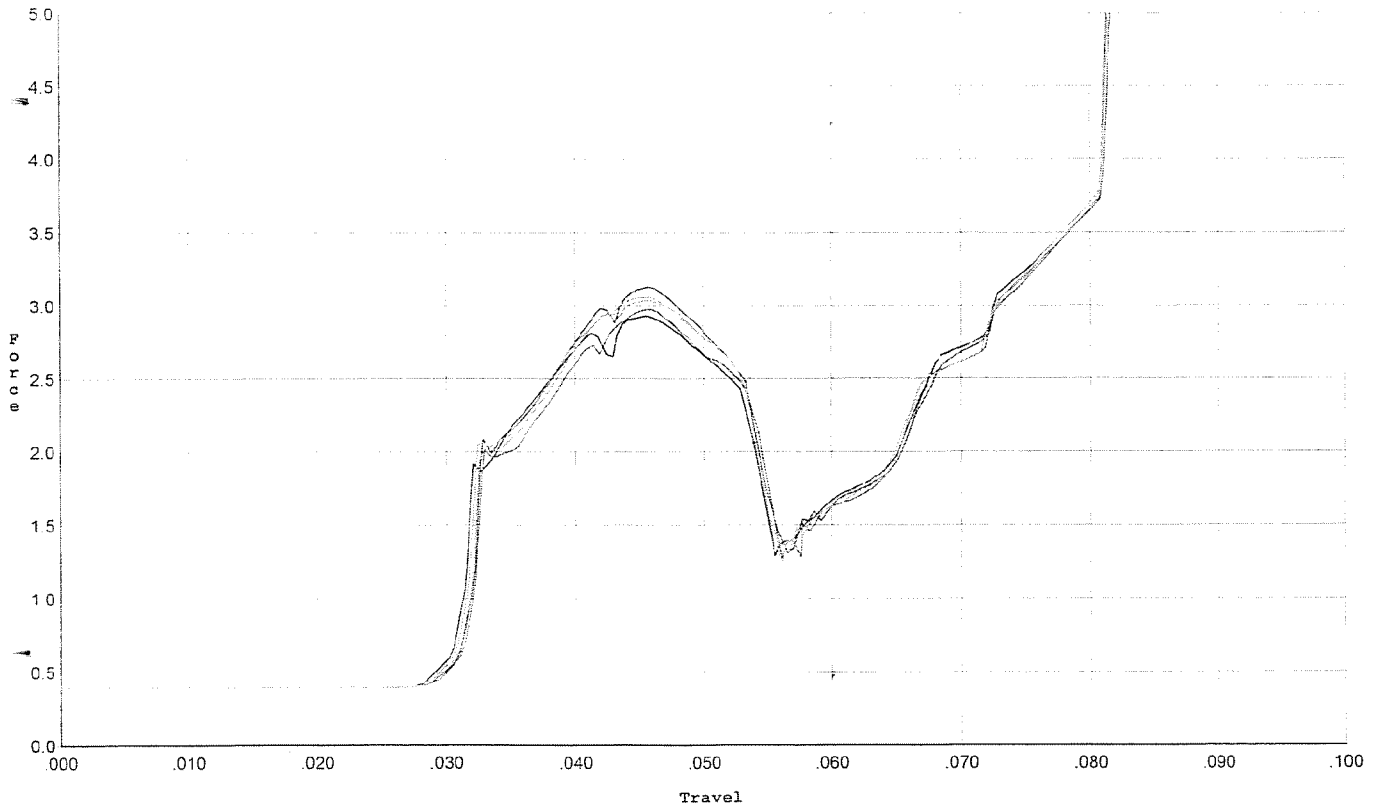
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.493	0.055	0.033	0.033	0.077		Set Trigger
2	3.289	0.055	0.033	0.033	0.075		Set Trigger
3	3.325	0.055	0.033	0.033	0.075		Set Trigger
4	3.329	0.056	0.033	0.033	0.076		Set Trigger
5	3.323	0.055	0.033	0.033	0.074		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



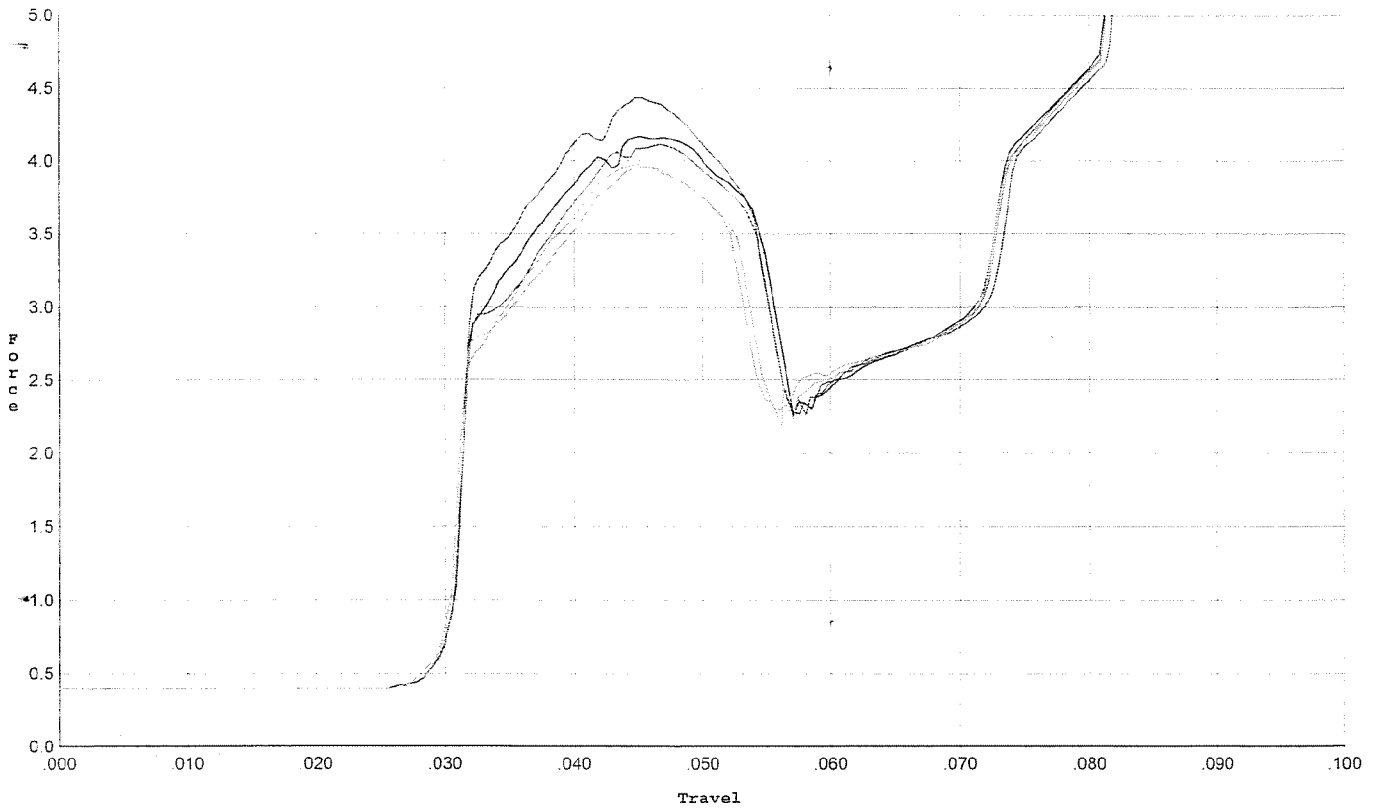
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.053	0.031	0.032	0.070		Set Trigger
2	2.928	0.054	0.031	0.032	0.069		Set Trigger
3	2.972	0.054	0.031	0.032	0.069		Set Trigger
4	3.034	0.053	0.031	0.032	0.070		Set Trigger
5	3.059	0.053	0.031	0.032	0.070		Set Trigger

A 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



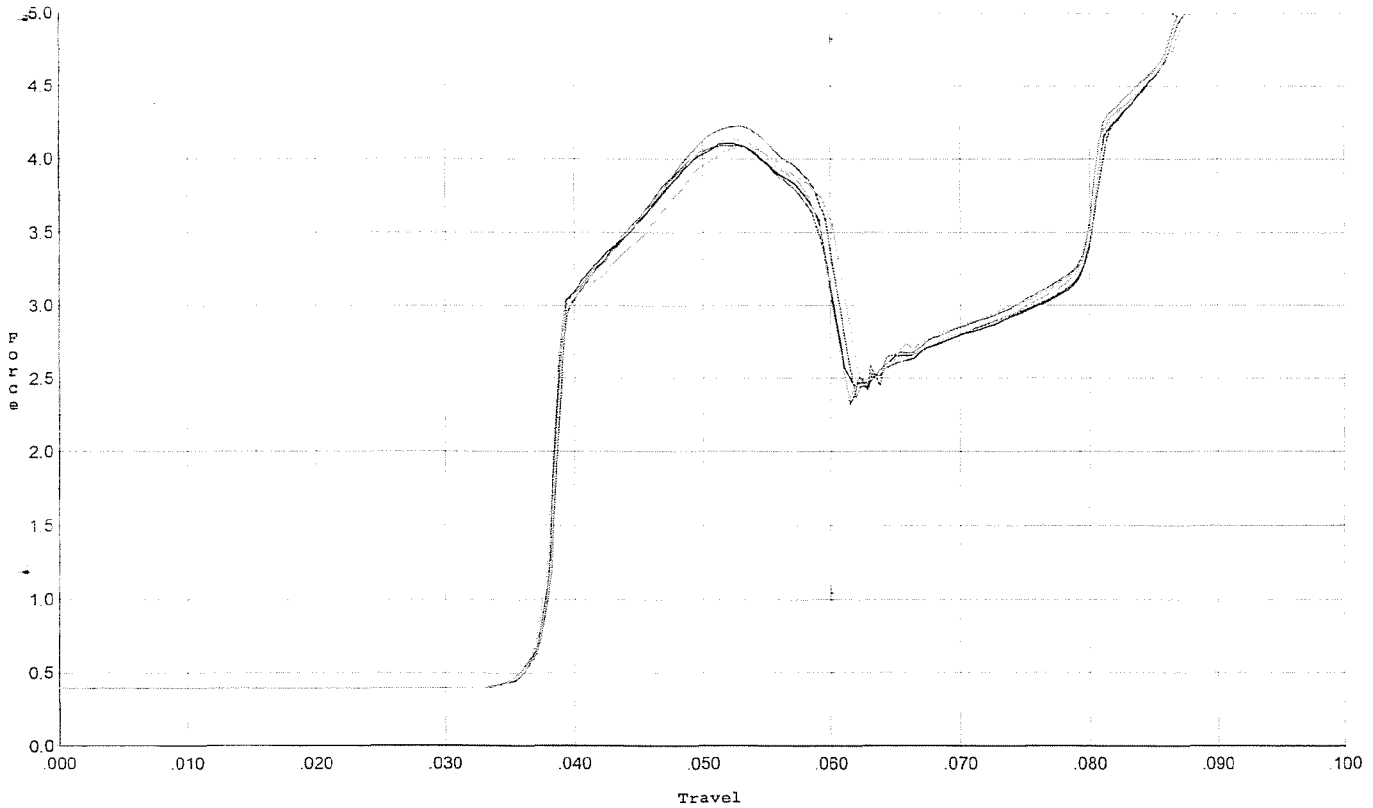
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.054	0.030	0.031	0.103		Set Trigger
2	4.166	0.055	0.030	0.030	0.102		Set Trigger
3	4.115	0.054	0.030	0.031	0.098		Set Trigger
4	3.977	0.052	0.030	0.031	0.089		Set Trigger
5	3.957	0.053	0.030	0.031	0.090		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



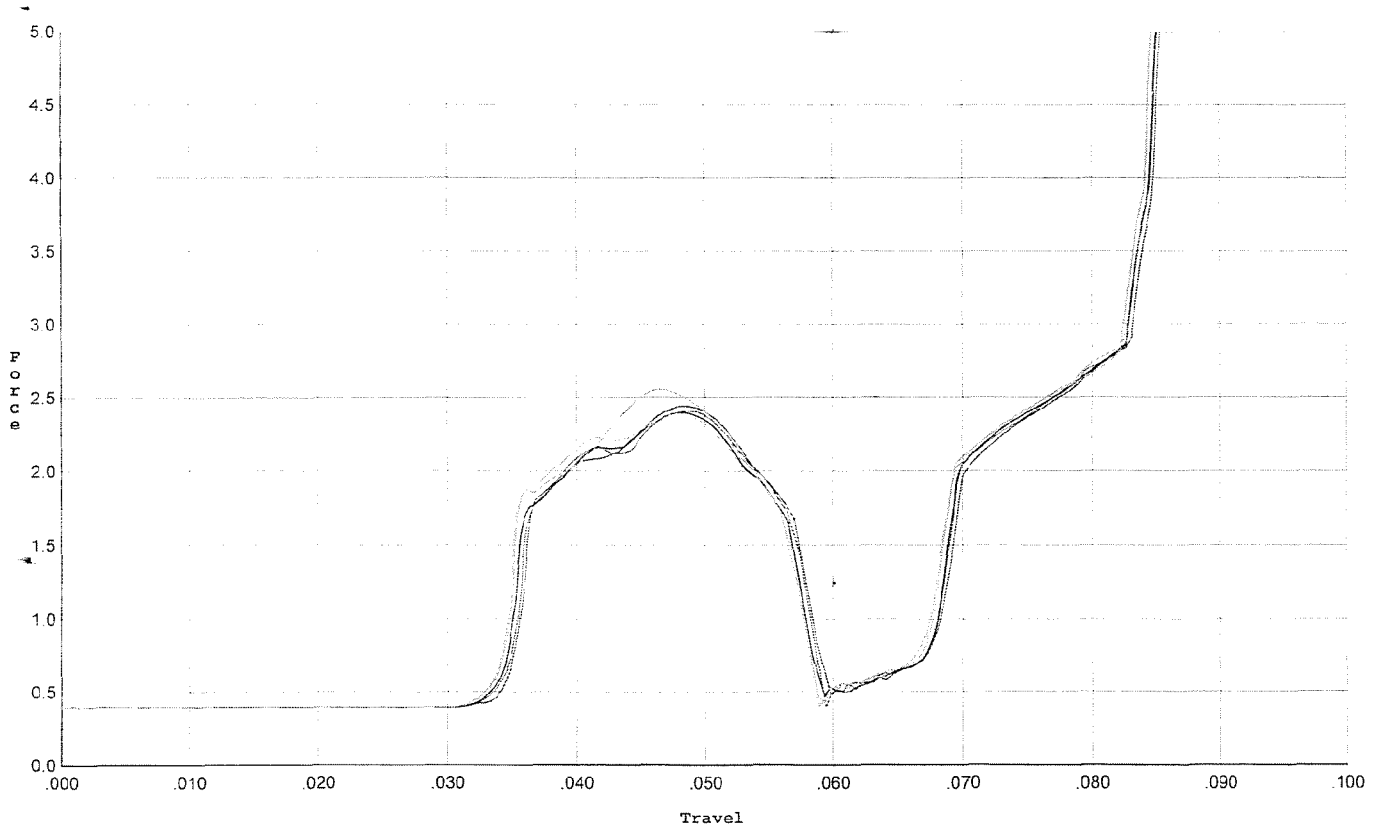
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.059	0.037	0.033	0.094		Set Trigger
2	4.109	0.059	0.037	0.033	0.094		Set Trigger
3	4.218	0.060	0.037	0.033	0.097		Set Trigger
4	4.082	0.060	0.037	0.032	0.097		Set Trigger
5	4.127	0.059	0.037	0.033	0.095		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



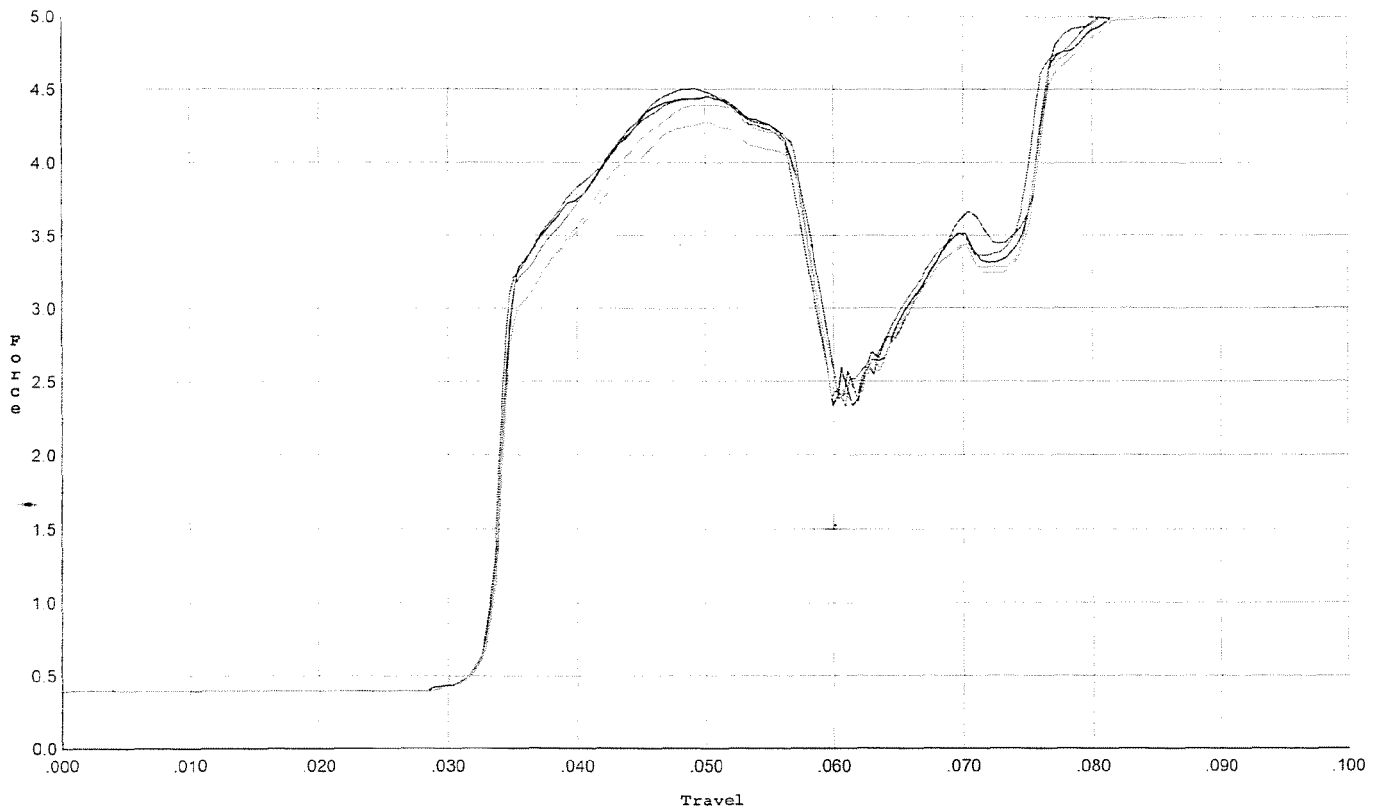
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.057	0.035	0.035	0.059		Set Trigger
2	2.403	0.056	0.034	0.035	0.059		Set Trigger
3	2.412	0.057	0.034	0.035	0.060		Set Trigger
4	2.394	0.057	0.034	0.034	0.060		Set Trigger
5	2.558	0.057	0.034	0.034	0.061		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.504	0.058	0.033	0.030	0.112		Set Trigger
2	4.450	0.057	0.033	0.030	0.108		Set Trigger
3	4.458	0.056	0.033	0.030	0.106		Set Trigger
4	4.394	0.057	0.033	0.030	0.105		Set Trigger
5	4.273	0.057	0.033	0.030	0.104		Set Trigger

A-4.41