

66794591

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



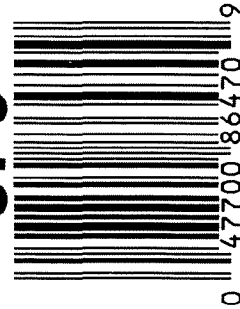
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794591

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794591

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION		10/17/08	KA
490	MAGNAFLUX BOLT		10/17/08	MR
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

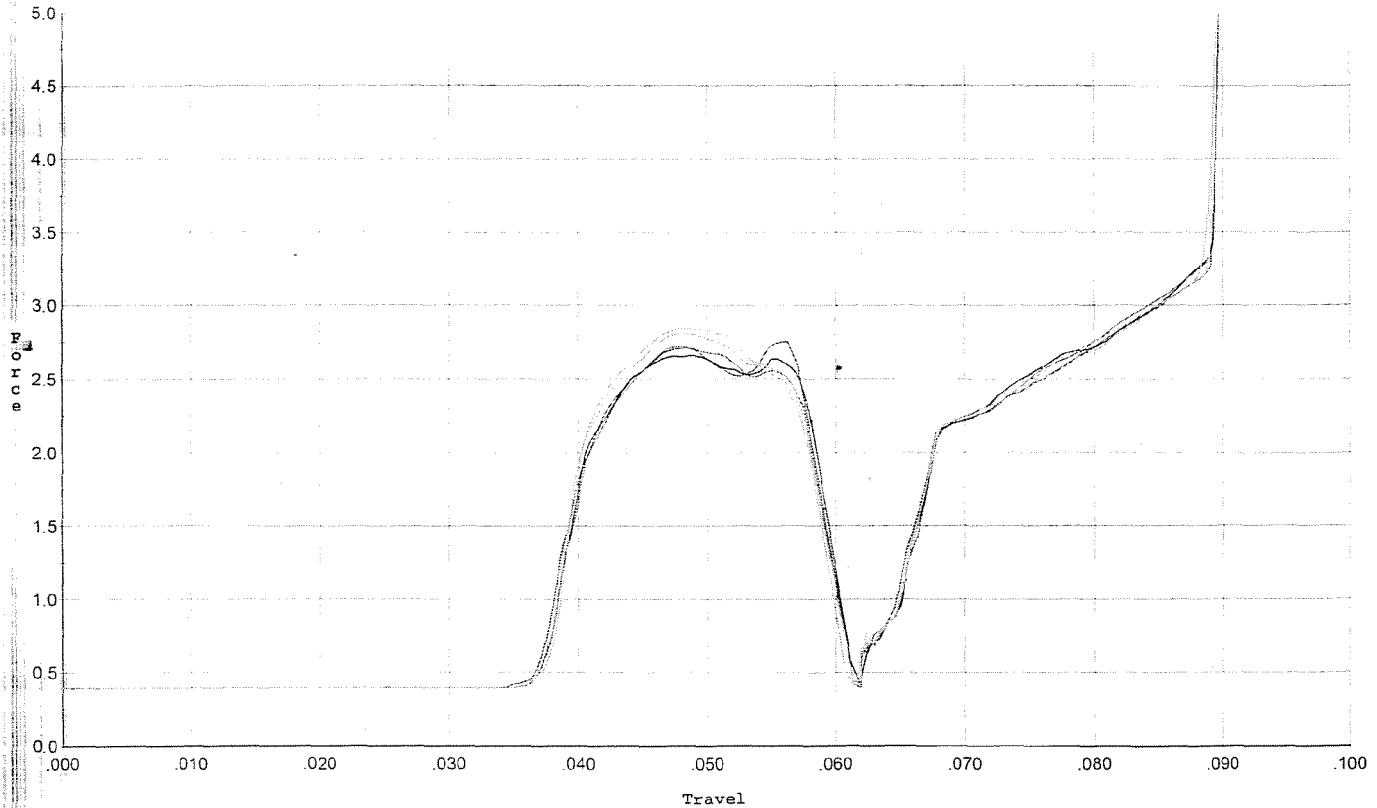
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-27-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	1-27-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-27-09	RJ
	J) ASSEMBLE STOCK		1-15-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-27-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-27-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.5</u> <u>2.56</u> <u>2.53</u> <u>2.48</u> <u>2.70</u>	1-27-09	RJ
	C) FUNCTION		1-27-09	RJ
690	PACK		1/30/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



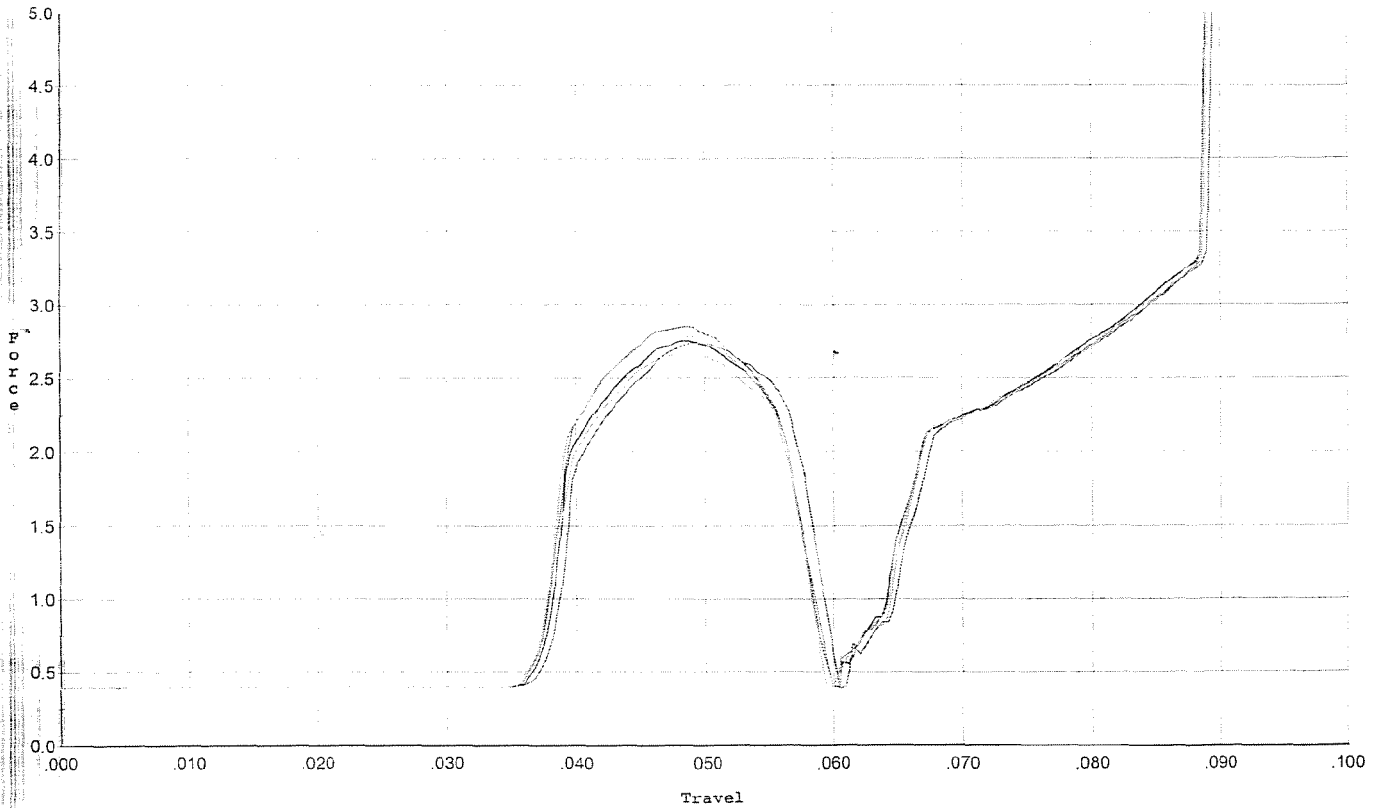
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.749	0.059	0.037	0.037	0.065		Set Trigger
2	2.658	0.058	0.037	0.037	0.064		Set Trigger
3	2.723	0.059	0.037	0.037	0.065		Set Trigger
4	2.807	0.058	0.037	0.037	0.064		Set Trigger
5	2.843	0.058	0.038	0.038	0.064		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



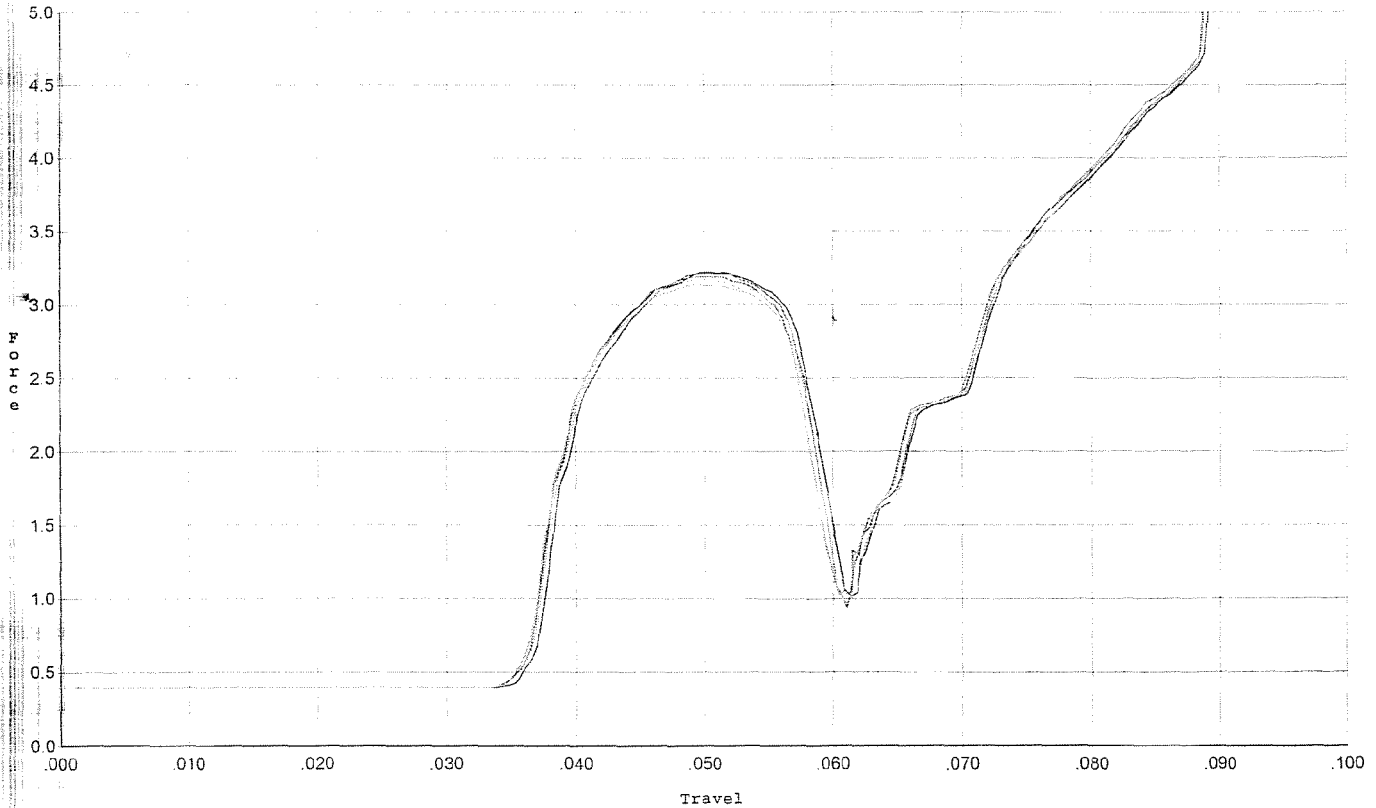
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.740	0.058	0.038	0.038	0.062		Set Trigger
2	2.755	0.056	0.037	0.038	0.060		Set Trigger
3	2.850	0.056	0.037	0.038	0.062		Set Trigger
4	2.668	0.056	0.036	0.038	0.060		Set Trigger
5	2.787	0.057	0.037	0.038	0.062		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



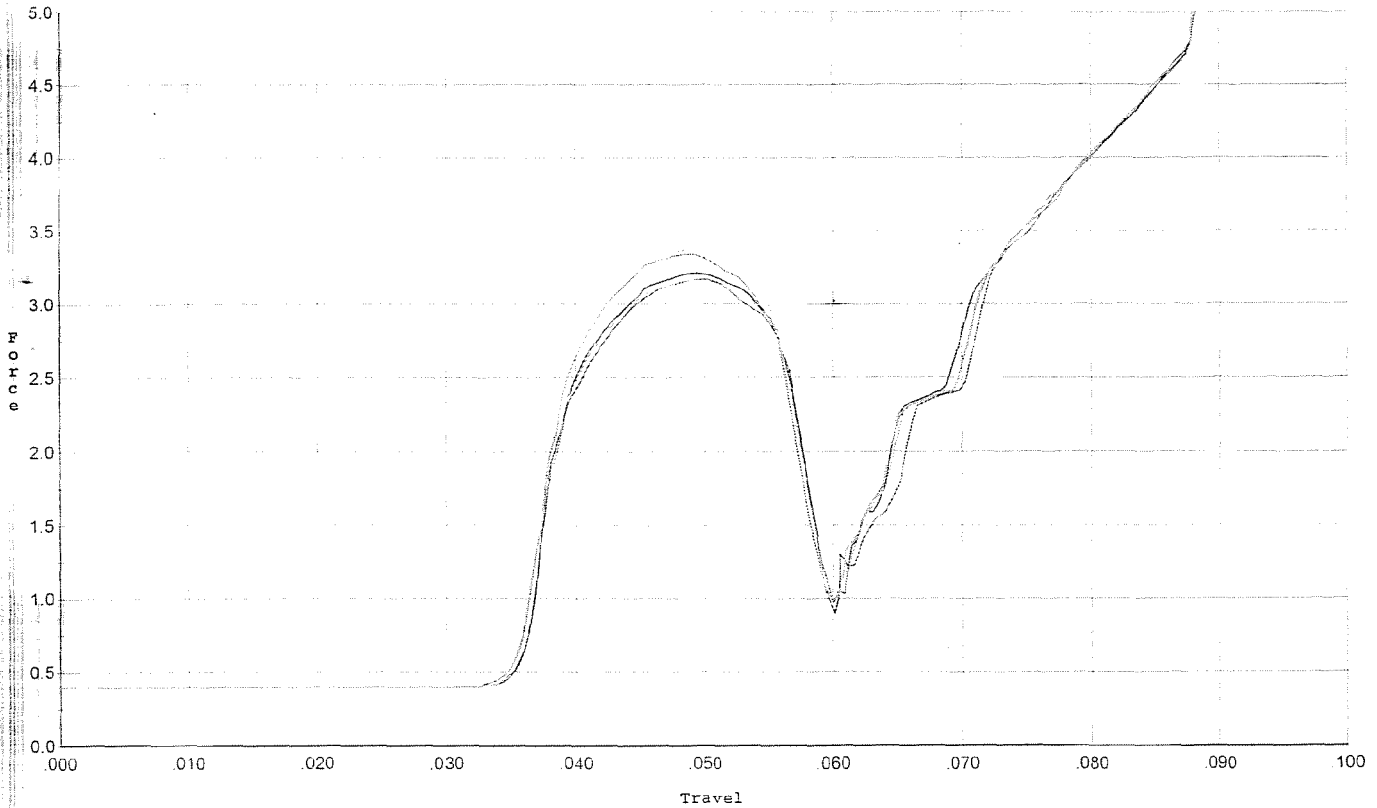
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.058	0.036	0.036	0.074		Set Trigger
2	3.220	0.059	0.036	0.036	0.075		Set Trigger
3	3.191	0.057	0.036	0.036	0.072		Set Trigger
4	3.138	0.057	0.036	0.036	0.072		Set Trigger
5	3.171	0.058	0.036	0.036	0.073		Set Trigger

1A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



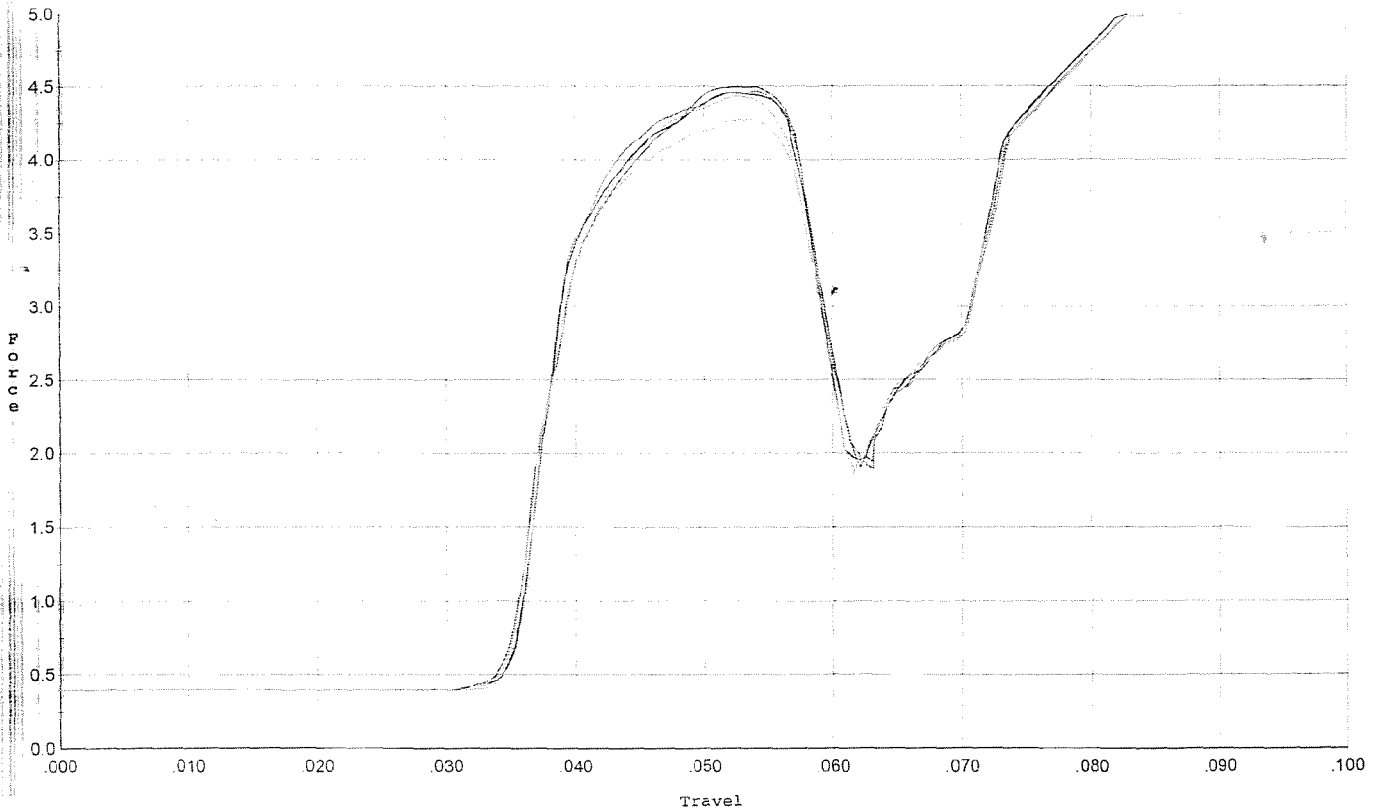
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.057	0.036	0.036	0.071		Set Trigger
2	3.209	0.057	0.036	0.036	0.072		Set Trigger
3	3.339	0.056	0.035	0.036	0.073		Set Trigger
4	3.373	0.057	0.035	0.036	0.075		
5	3.160	0.057	0.035	0.036	0.072		

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



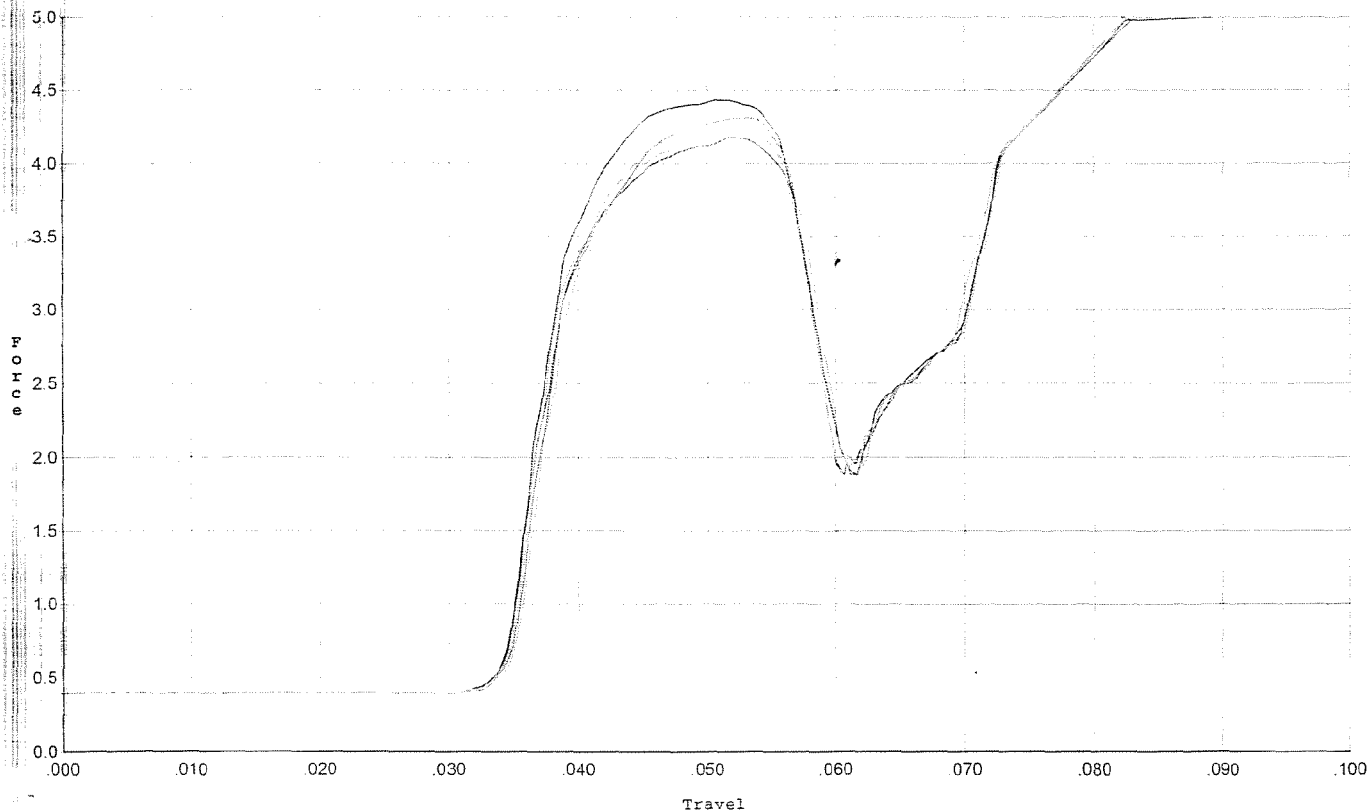
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.494	0.057	0.034	0.034	0.100		Set Trigger
2	4.454	0.058	0.035	0.034	0.100		Set Trigger
3	4.464	0.057	0.035	0.034	0.100		Set Trigger
4	4.274	0.058	0.035	0.034	0.098		Set Trigger
5	4.433	0.059	0.035	0.034	0.101		Set Trigger

A-4.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



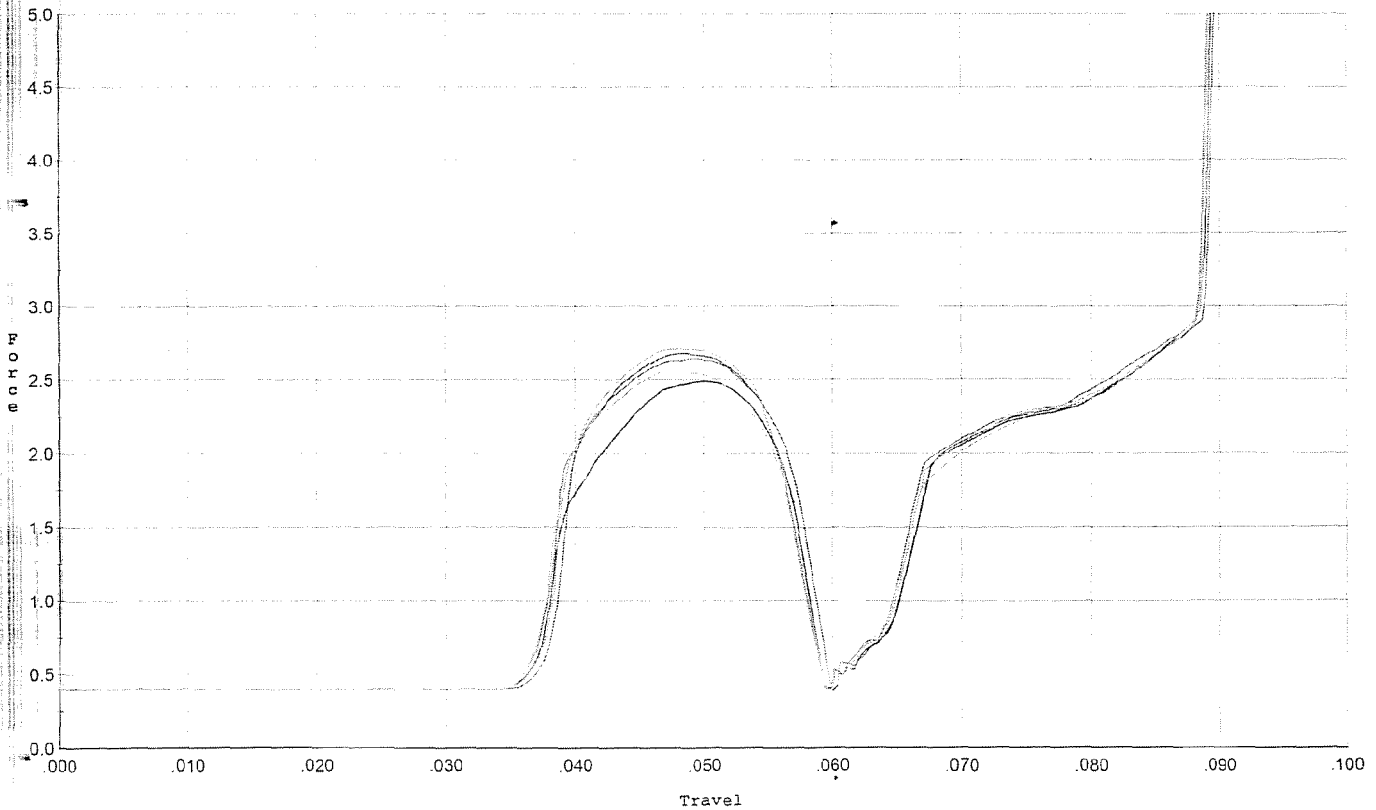
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.057	0.034	0.034	0.095		Set Trigger
2	4.434	0.057	0.034	0.034	0.100		Set Trigger
3	4.309	0.057	0.035	0.034	0.095		Set Trigger
4	4.231	0.058	0.034	0.034	0.096		Set Trigger
5	4.278	0.057	0.035	0.034	0.097		Set Trigger

A. 4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



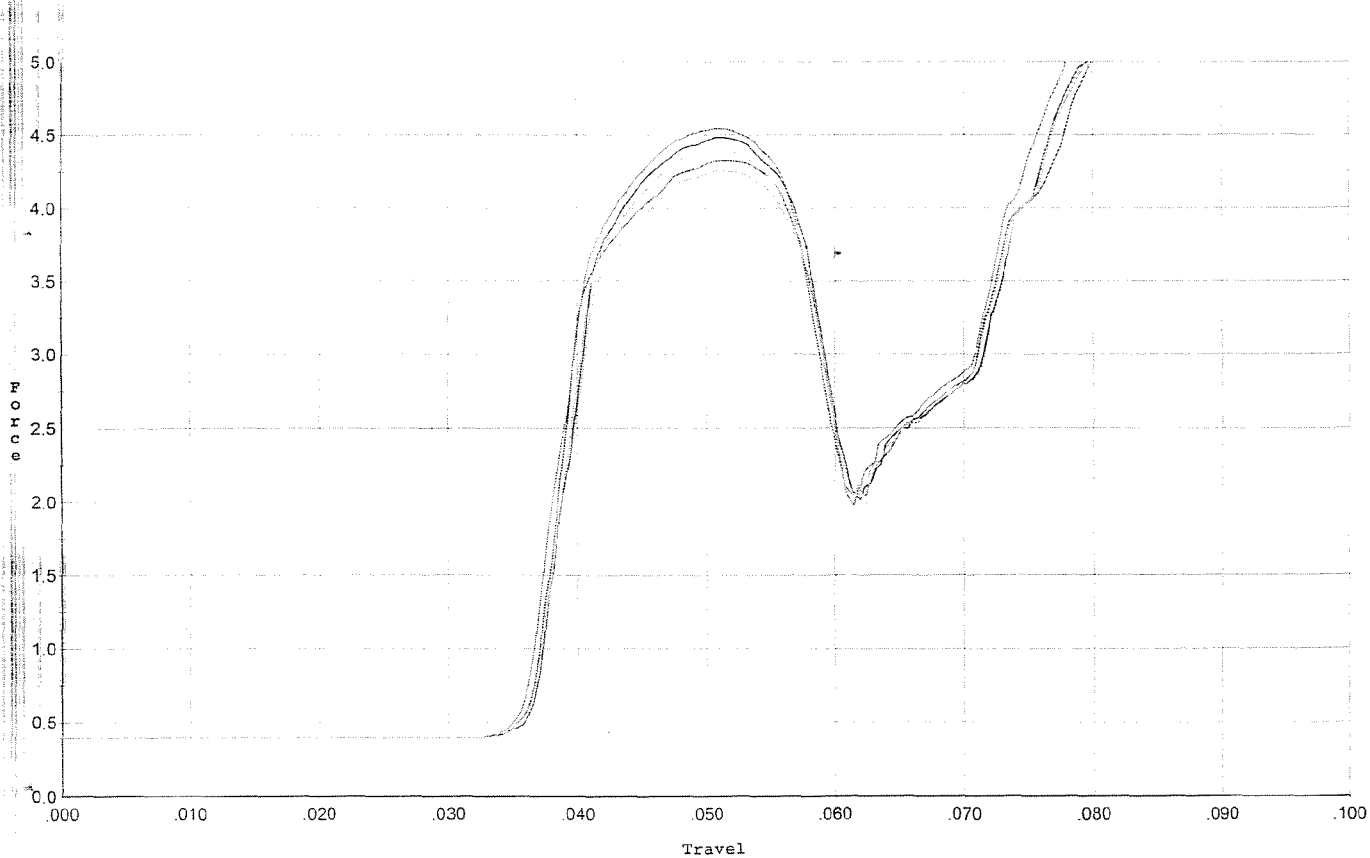
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.057	0.038	0.038	0.060		Set Trigger
2	2.489	0.057	0.037	0.038	0.057		Set Trigger
3	2.639	0.056	0.036	0.038	0.059		Set Trigger
4	2.552	0.056	0.036	0.038	0.058		Set Trigger
5	2.709	0.058	0.037	0.038	0.061		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.326	0.058	0.036	0.030	0.097		Set Trigger
2	4.482	0.058	0.036	0.030	0.096		Set Trigger
3	4.539	0.057	0.036	0.030	0.097		Set Trigger
4	4.401	0.058	0.036	0.030	0.096		Set Trigger
5	4.259	0.058	0.036	0.030	0.094		Set Trigger

A-4.40