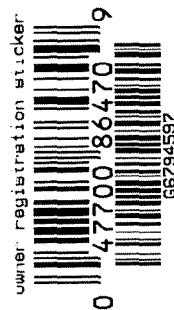


6679 4597

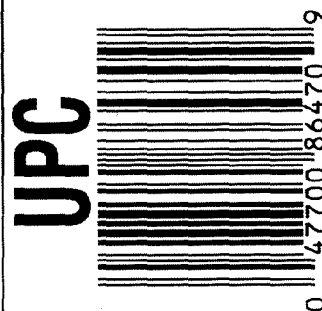
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794597



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794597

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX OUT OF LOAD OPERATOR (18)	9-30-08	RBN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(18)
490	MAGNAFLUX BOLT		9/29/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

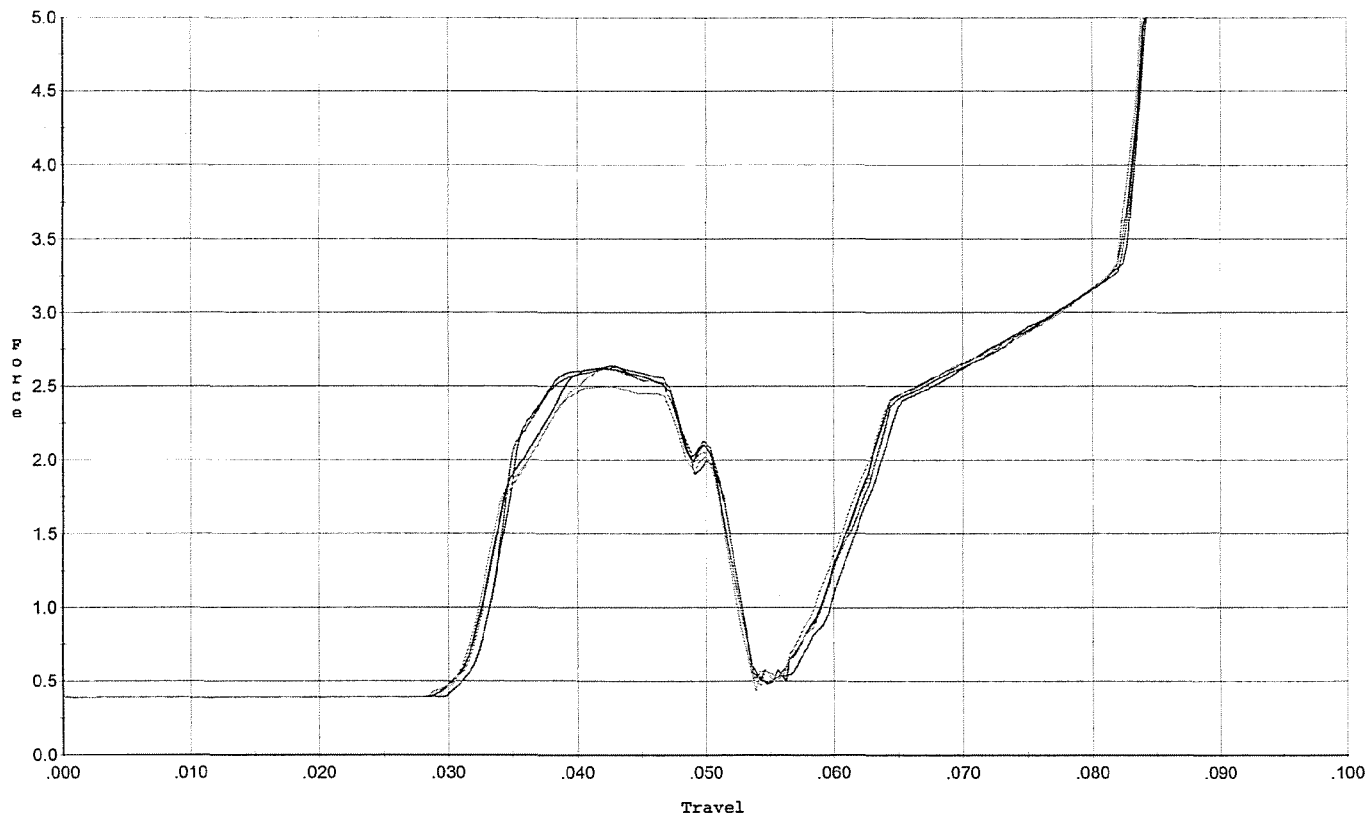
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.0</u> <u>3.5</u>	12-15-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-15-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.033</u>	12-15-08	L.N.
	J) ASSEMBLE STOCK		10-13-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-15-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.64</u> <u>2.60</u> <u>2.72</u> <u>2.73</u>	12-12-08	L.N.
	C) FUNCTION		12-15-08	L.N.
690	PACK		1/14/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



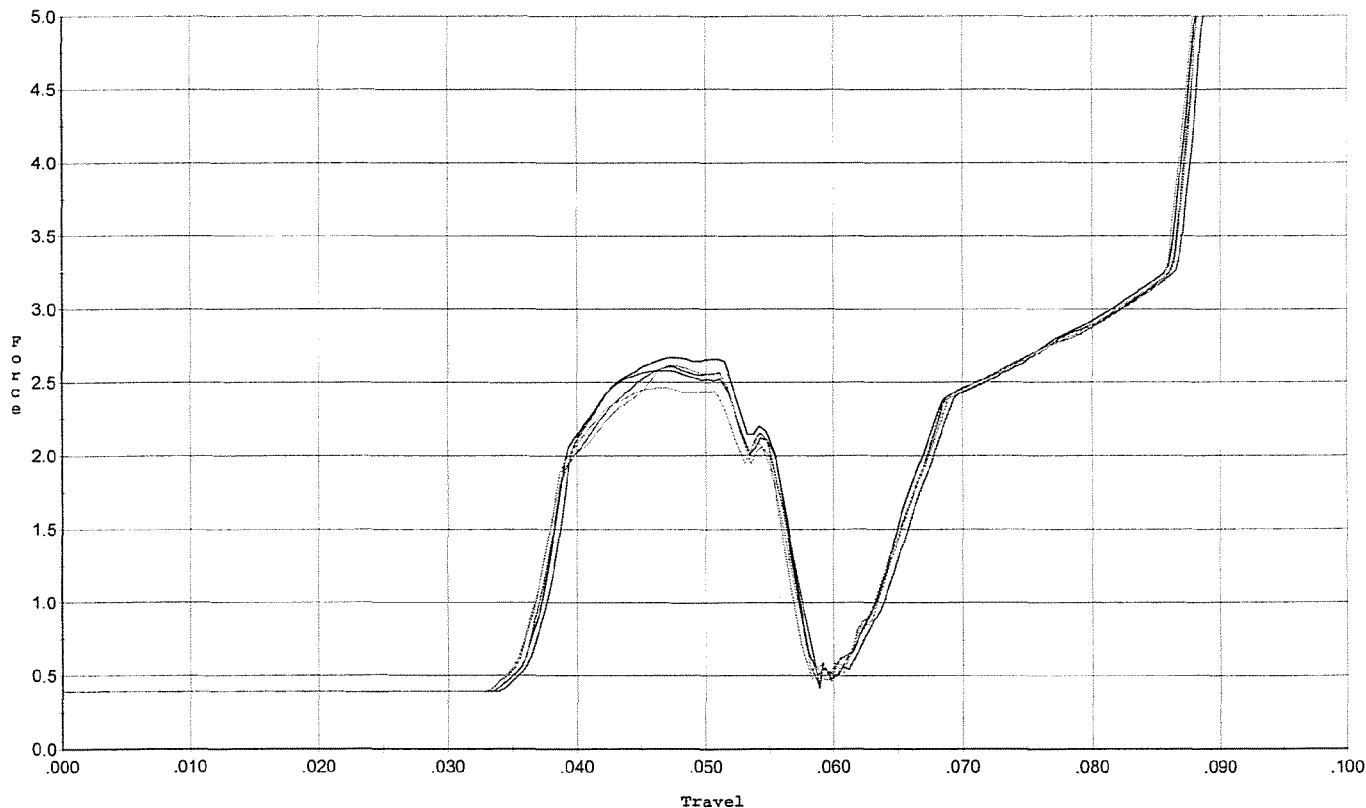
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.051	0.032	0.036	0.055		Set Trigger
2	2.634	0.050	0.031	0.037	0.054		Set Trigger
3	2.630	0.051	0.032	0.037	0.056		Set Trigger
4	2.612	0.051	0.031	0.037	0.054		Set Trigger
5	2.498	0.052	0.032	0.037	0.055		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



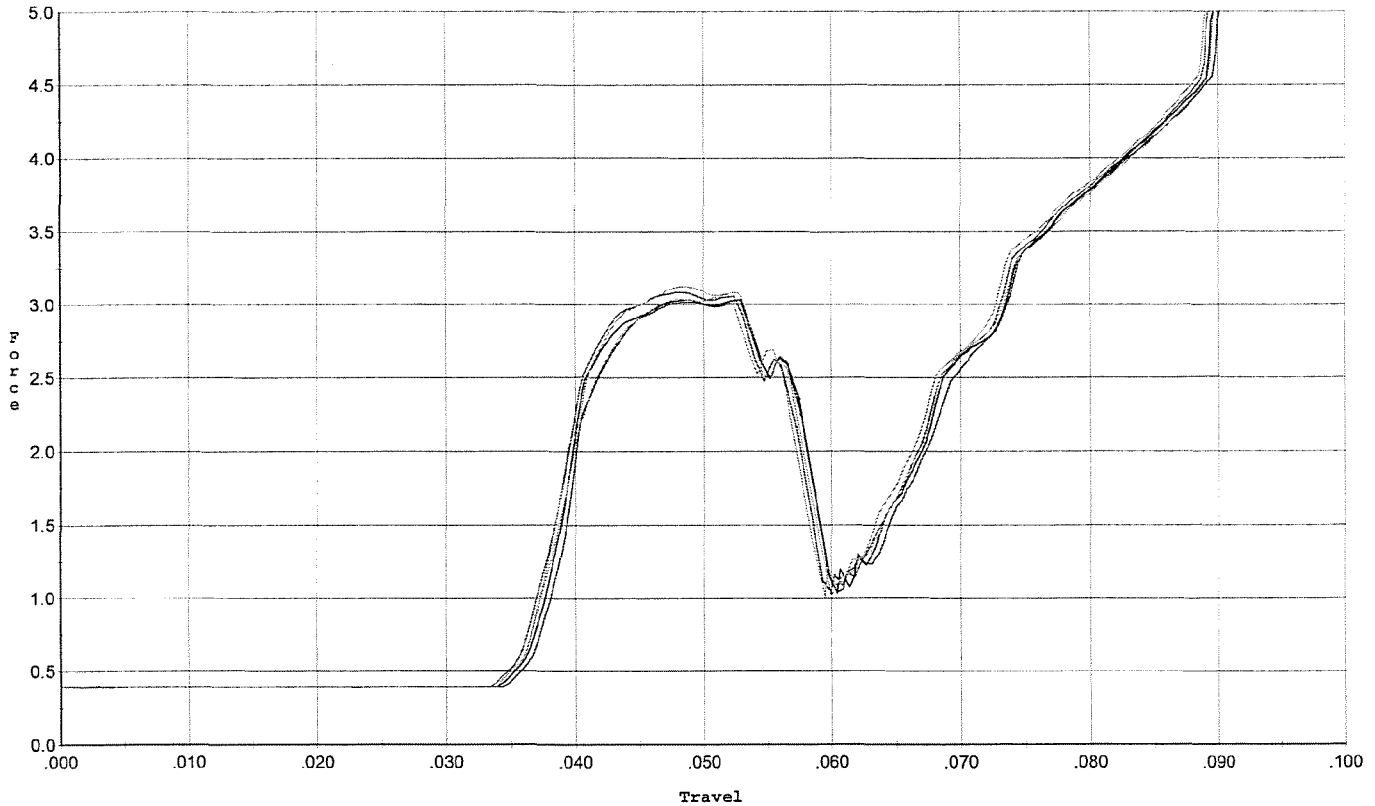
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.055	0.037	0.038	0.057		Set Trigger
2	2.671	0.055	0.036	0.038	0.058		Set Trigger
3	2.605	0.056	0.036	0.038	0.058		Set Trigger
4	2.466	0.055	0.036	0.038	0.056		Set Trigger
5	2.618	0.057	0.036	0.038	0.058		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



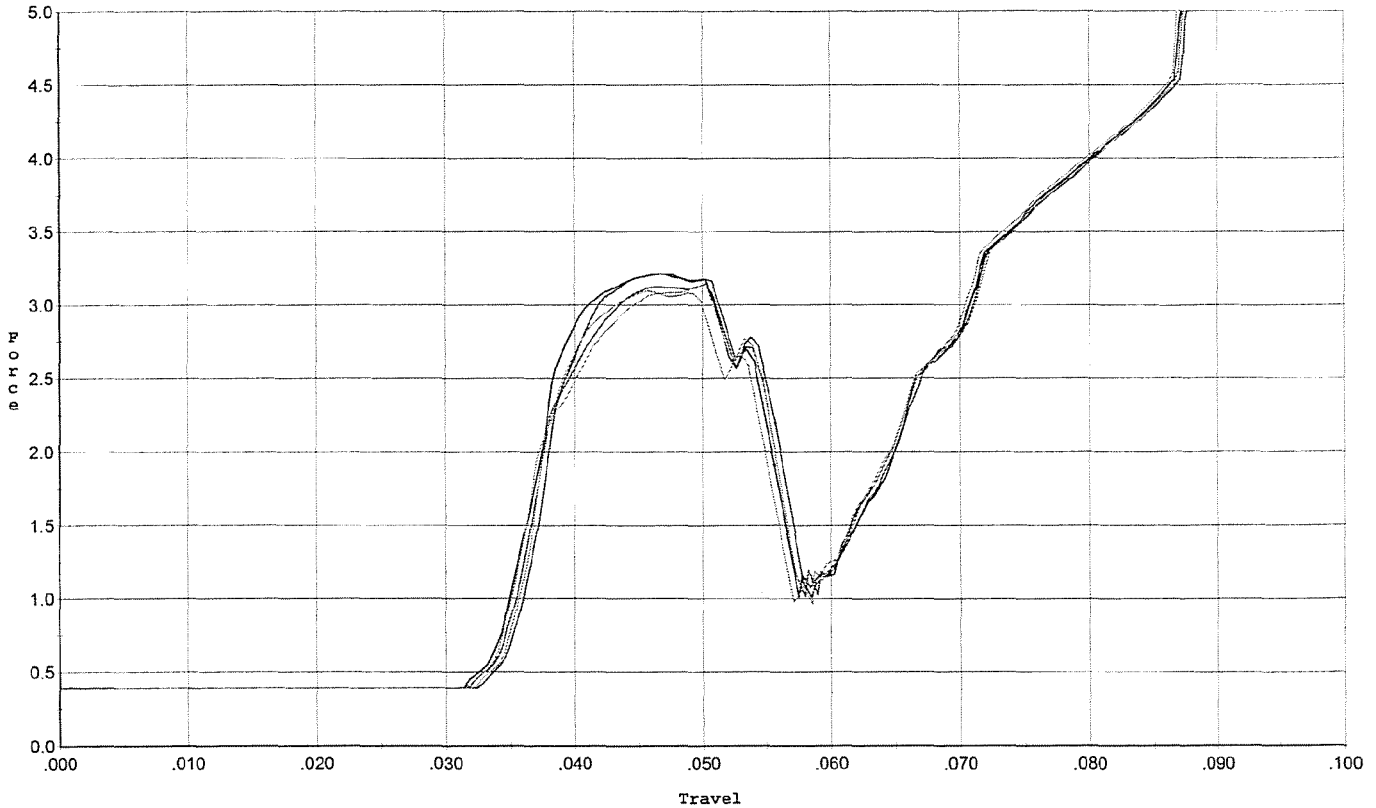
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.058	0.037	0.038	0.068		Set Trigger
2	3.031	0.057	0.036	0.037	0.069		Set Trigger
3	3.084	0.057	0.036	0.037	0.069		Set Trigger
4	3.123	0.057	0.036	0.038	0.068		Set Trigger
5	3.070	0.056	0.036	0.037	0.066		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



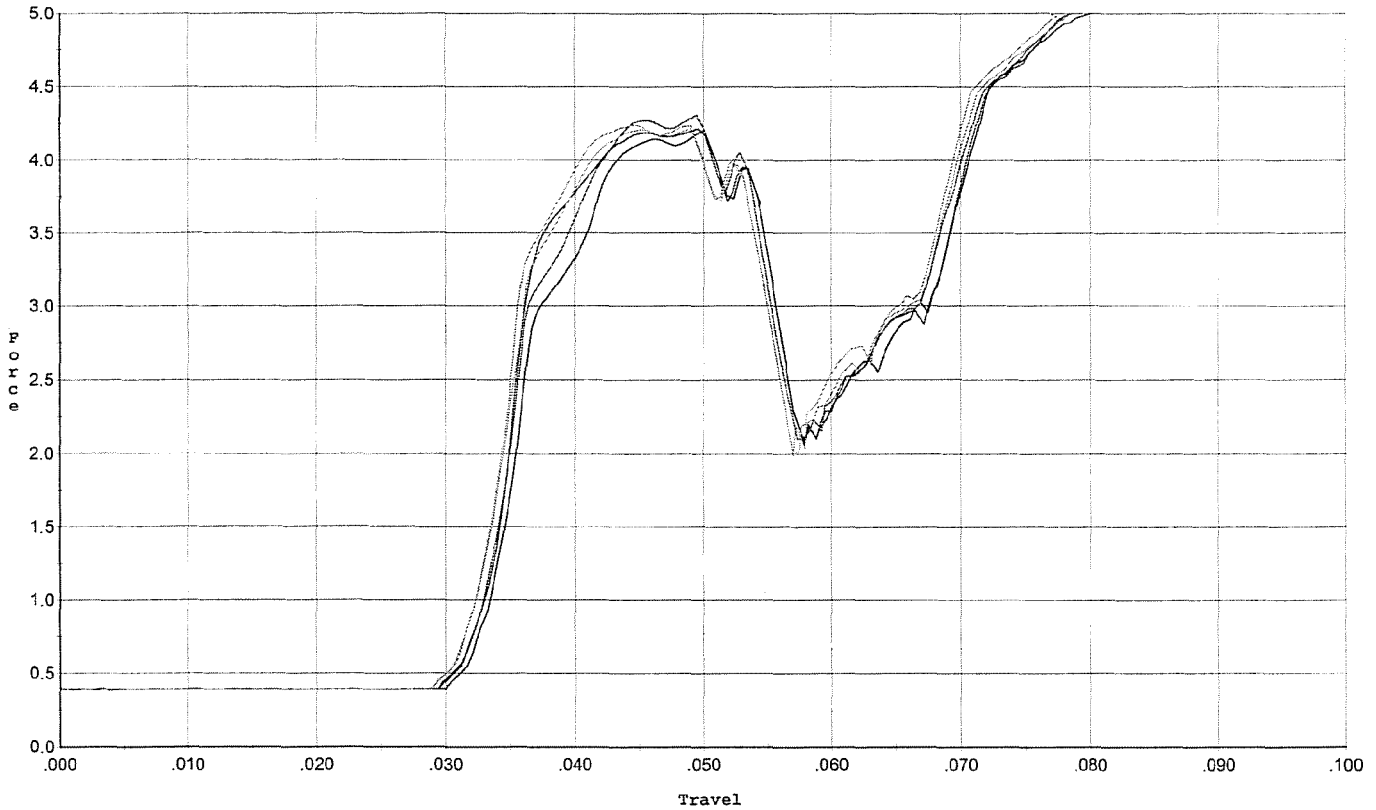
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.056	0.035	0.037	0.069		Set Trigger
2	3.215	0.056	0.032	0.036	0.070		Set Trigger
3	3.144	0.055	0.034	0.037	0.067		Set Trigger
4	3.151	0.055	0.035	0.037	0.066		Set Trigger
5	3.099	0.055	0.034	0.037	0.067		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



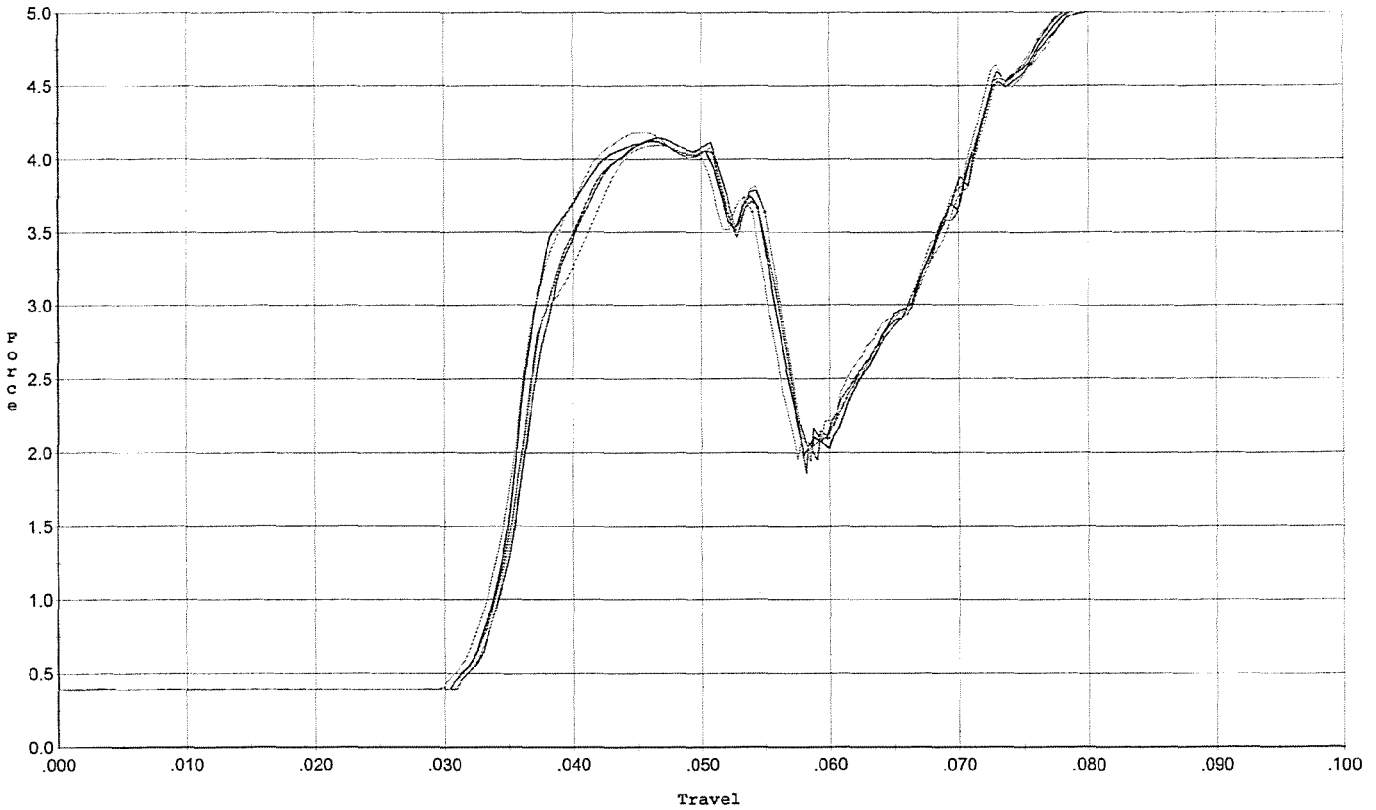
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.054	0.032	0.034	0.093		Set Trigger
2	4.204	0.054	0.032	0.034	0.089		Set Trigger
3	4.308	0.054	0.030	0.034	0.090		Set Trigger
4	4.215	0.055	0.031	0.034	0.093		Set Trigger
5	4.239	0.055	0.029	0.034	0.095		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



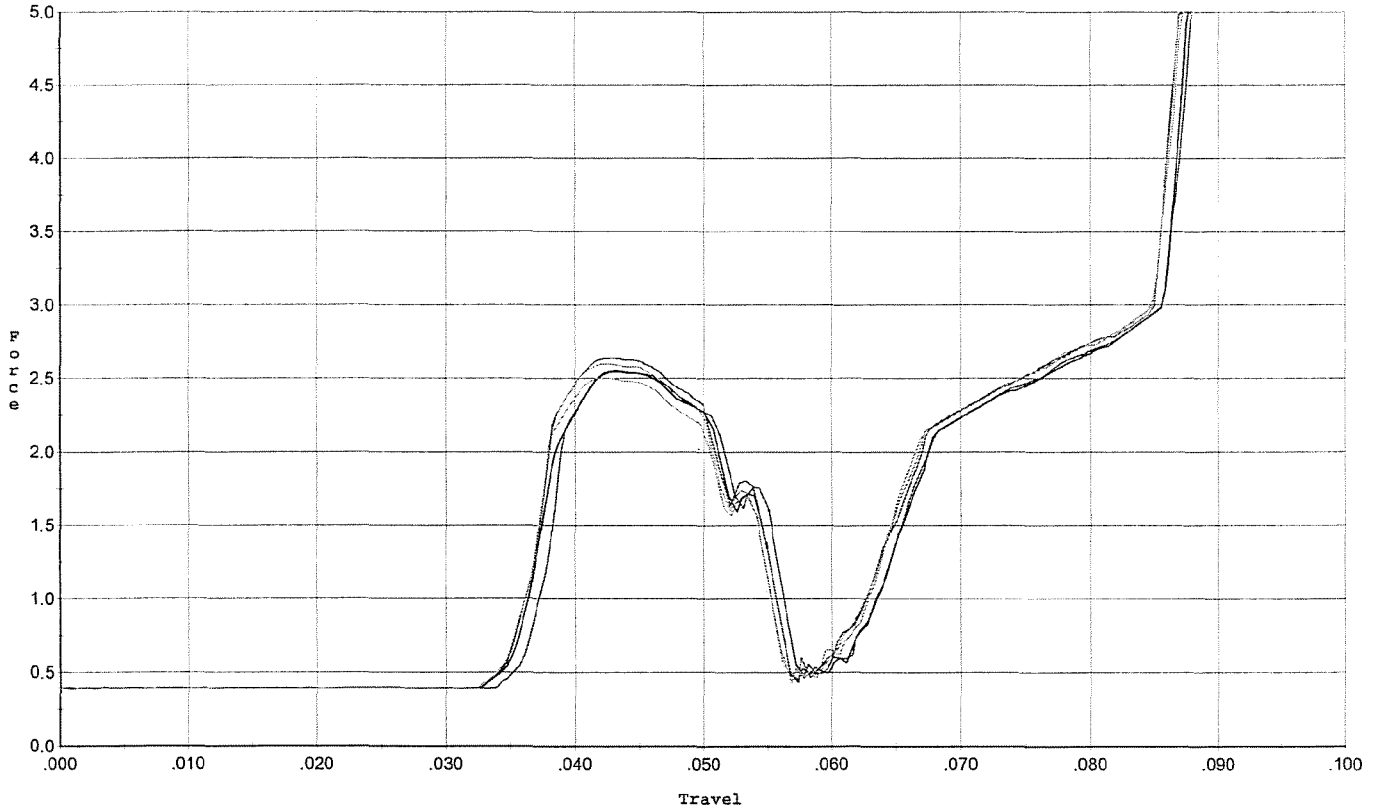
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.055	0.031	0.035	0.089		Set Trigger
2	4.123	0.054	0.031	0.035	0.089		Set Trigger
3	4.119	0.056	0.031	0.035	0.090		Set Trigger
4	4.094	0.055	0.031	0.035	0.088		Set Trigger
5	4.181	0.054	0.030	0.035	0.088		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



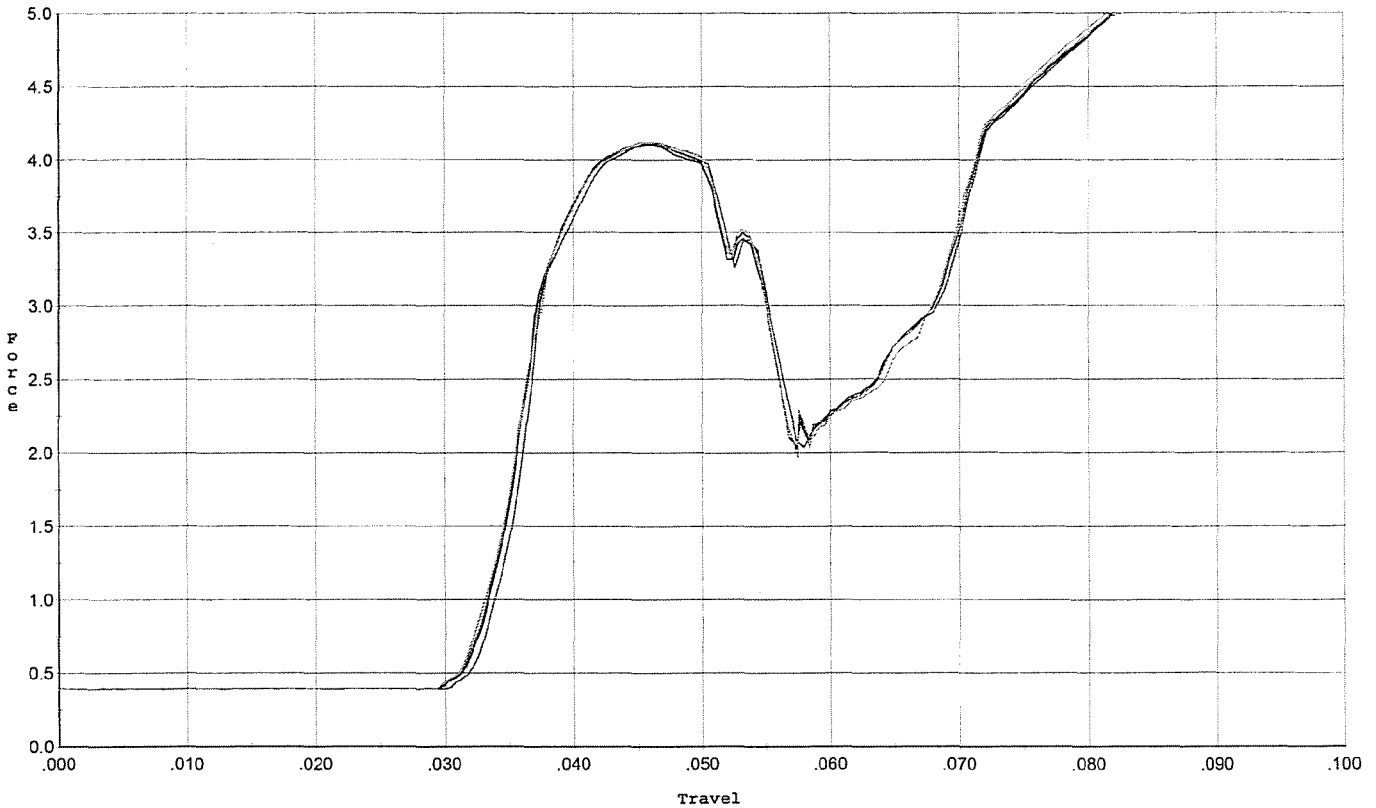
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.055	0.036	0.038	0.054		Set Trigger
2	2.545	0.055	0.035	0.038	0.054		Set Trigger
3	2.639	0.055	0.035	0.038	0.056		Set Trigger
4	2.502	0.054	0.035	0.038	0.053		Set Trigger
5	2.600	0.054	0.035	0.038	0.054		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.054	0.033	0.035	0.086		Set Trigger
2	4.104	0.055	0.032	0.035	0.088		Set Trigger
3	4.123	0.055	0.032	0.035	0.088		Set Trigger
4	4.123	0.055	0.032	0.035	0.088		Set Trigger
5	4.120	0.054	0.032	0.034	0.088		Set Trigger

Avg 4.11